

| sr no | Product | Carbonated Drink 90 BPM | | |
|-------|---------------------------------|-------------------------|------------------|-------------------|
| | Particular | 225ml (13.5 gm) | 600ml (23 gm) | 1250ml (34 gm) |
| 1 | Pre-Form | 1.41 | 2.44 | 3.62 |
| 2 | Cap | 0.7 | 0.7 | 0.7 |
| 3 | BOPP Label | 0.08 | 0.12 | 0.15 |
| 4 | Shrink Pack/Box pack | 0.3 | 0.35 | 0.5 |
| 5 | Coding | 0.01 | 0.01 | 0.01 |
| 6 | Ready Beverage | 1.2 | 3.2 | 6.65 |
| 7 | Carbon Dioxide | 0.08 | 0.12 | 0.15 |
| 8 | Unit Price before Wastage | 3.78 | 6.94 | 11.78 |
| 9 | Wastage @1% | 0.0378 | 0.0694 | 0.1178 |
| 10 | Unit Price after Wastage | 3.8178 | 7.0094 | 11.8978 |
| 11 | Manufacturing Cost | 0.5 | 0.5 | 1 |
| 12 | Profit Margin Per bottle | 1 | 2.5 | 6 |
| 13 | Per Bottle Mfg. Cost | 5.31 | 10 | 28.9 |
| 14 | Production 8Hour Bottle | 30240 | 8640 | 4320 |
| 15 | Margin | 30240 | 21600 | 25920 |
| 16 | Total Profit Per Shift (8 hour) | 77760 | | |