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## Technical Specification

MACHINE	UNIT	SABM-20 LTR
OUTPUT RATE	Pcs/hr	75*
TIE BAR THICKNESS	MM	50
MOULD OPEN MAX.	MM	400
MOULD THICKNESS MAX.	MM	400
MOULD LENGTH MAX.	MM	600
MOULD WIDTH MAX.	MM	400
PLATEN SIZE	MM	50x600x600
VOLUME MAX	Liters	20
VOLUME MIN	ML	-
STRETCHING STROKE	MM	550
NUMBER OF CAVITY		1
CAVITY CENTRE DISTANCE	MM	-
<b>PNEUMATIC</b>		
CLAMPING SYSTEM		Pneumatic
CLAMPING FORCE	Ton	22.5
HYDRAULIC TANK CAPACITY	Litre	N.A.
OIL GRADE		N.A.
Pneumatic CYL. STROKE	MM	400
<b>ELECTRICAL</b>		
IR HEATER SPEC. (Short Wave )		240w, 1Kw
HYDRAULIC MOTOR	HP	N.A.
AC CONVEYOR MOTOR	HP	0.5
FREE ROTATION GEAR DC MOTOR	W	100
TOTAL MACHINE POWER (Full Load)	Kw	48
POWER WITH OTHER ACCESSORIES (Full Load)	Kw	70
MACHINE WEIGHT	Ton	3.5
<b>AUXILLARY EQUIPMENTS</b>		
<b>1. AIR COMPRESSOR</b>		
HIGH PRESSURE	HP	20
HIGH PRESSURE CFM	Cfm	40
LOW PRESSURE	HP	-
LOW PRESSURE CFM	Cfm	-
<b>2. AIR DRYER</b>		
HIGH PRESSURE	Cfm	40
LOW PRESSURE	Cfm	-
<b>3. CHILLER</b>	Ton	2
<b>4. COOLING TOWER</b>	Ton	30
<b>5. HYDRAULIC OIL</b>	Litre	N.A.
<b>6. HEAVY DUTY SWITCH (for machine only)</b>	Amp	250