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॥ Shree Umiya Matay Namah ॥

**Raj**<sup>®</sup>**NSIC**  
CERTIFIED CO.**CE** CE mark Approved**Water Technology (Guj.) Pvt. Ltd.**

GSTIN : 24AAECR3013M1ZJ

MUMBAI OFFICE :  
116-D, Govt. Industrial Estate,  
Charkop, Kandiwali (West),  
Mumbai - 400067,  
Maharashtra.  
Cell : [+91 73595 95577](tel:+917359595577)  
E-mail : [info@rajwater.com](mailto:info@rajwater.com)

AHMEDABAD OFFICE :  
B/9, Sumel-7, Business Park,  
Opp. Soni ni Chal,  
BRTS Bus Stop, N.H.-8  
Ahmedabad - 382325.  
Cell : [+91 70432 55777](tel:+917043255777)  
E-mail : [export@rajwater.com](mailto:export@rajwater.com)

HEAD OFFICE :  
Plot No. : 27, Survey No. 47, Jivraj Industrial Area,  
Nr. Falcon Pump, Vavdi, Gondal Road,  
Rajkot - 360004, (Guj.) India.  
Cell : [+91 74050 50444](tel:+917405050444) / [+91 70439 55777](tel:+917043955777)  
Website : [www.rajwater.com](http://www.rajwater.com)  
Email : [inquiry@rajwater.com](mailto:inquiry@rajwater.com) / [sales@rajwater.com](mailto:sales@rajwater.com)

## **18000 Bottle Per/Hour CSD/Water Production Line**

Sr No.	Equipment Name
1	Blow molder With Accessory Make- SIDEL SBO
2	Rinser/Filler / Capper
3	Rinser/Dryer
4	Inspection
5	Labeling machine
6	Shrink wrapper
7	Slat Pallet Wrappers
8	Mix Plant and control comprising
9	Control Pannel
10	Chiller Machine
11	Shipping Containers



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Email : [inquiry@rajwater.com](mailto:inquiry@rajwater.com) / [sales@rajwater.com](mailto:sales@rajwater.com)

## Technical Specification

### **Product:**

#### **Blow molder**

Manufacturer : **SIDEL SBO** 12 Series 2 Stretch blow moulding machine(2003)

- Includes preform hopper/elevator, Gardner & Denver compressor
- Sidel infeed station

#### **Rinser**

- **Brewpack** bottle Rinser/Dryer (2014)

#### **Filler / Capper**

- **Metalnova** 42-42-10 Filler/Capper

#### **Inspection**

- **Kosnes** checkmat 731 inspection(2014)

#### **Labeling machine**

- **Kosme** star model 720 16TS1E1 Hot Melt Labeler (2001)

#### **Shrink wrapper**

- **SMI LSK45p** model 9170 tray packer with shrink tunnel

#### **Siat Pallet Wrappers**

- 2 x MJ Maillis / Siat pallet wrappers

- **Mix Plant and control comprising**

- Mix Plant and control comprising Siemens Simatic Touch control, with:
- – 5 Miteco stainless steel pumps, valves
- – APV pumps
- – 2 x stainless steel tanks 1.8m dia x 2m high(T510 & T500) – all mounted on stainless steel skid frame.
- – Miteco 2.8m dia x 3m high stainless-steel tank (T150)
- – Miteco 1.6m dia x 1.8m high stainless-steel tank(T870)
- – Pal stainless steel filter (2005)
- – Stainless steel additive tank (T640)
- – Stainless steel pressure vessel (T151)
- – 2 pumps

### **Control Pannel**

- Central Bottling control panel
- Invertor control panel for compressor
- Air conveyor control panel
- Large quantity of stainless-steel air and slat transfer conveyor
- Change parts with purpose-built racks
- 3 x Dalmec PMC manipulator reel lifters
- Reflex stainless-steel scanner unit with spectrum TX
- Large quantity of dismantled stainless-steel pipe work and valves
- Large quantity of dismantled stainless-steel air / slat transfer conveyor with fans and controls
- Pre-tray wrap batching conveyor
- Central bottling palletising conveyors with 4 section control (2005)

### **Chiller Machine**

- Hiterma twin fan chiller
- 6 Fan chiller with stainless steel buffer

### **Shipping Containers**

- – machine panels and guards
- – welded steel air receiver and sundry components from the line

