

Water Technology (Guj.) Pvt. Ltd

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2KVT Automatic Pet Blow Molding Machine

MACHINE	UNIT	ASBM -2C
OUTPUT RATE	Pcs/hr	(For Pet Bottle) 2000-2400
MOULDING UNIT		
TIE BAR THICKNESS	Mm	38
MOULD OPEN MAX.	Mm	150
MOULD THICKNESS MAX.	Mm	165
MOULD LENGTH MAX.	Mm	350
MOULD WIDTH MAX.	Mm	240
PLATEN SIZE	Mm	-
VOLUME MAX	Liters	2
VOLUME MIN	ml	60
STRETCHING STROKE	Mm	200+250
NUMBER OF CAVITY		2
CAVITY CENTRE DISTANCE	Mm	120
CLAMPING UNIT		
CLAMPING SYSTEM		MECHANICAL
CLAMPING FORCE	Ton	15
HYDRAULIC OIL		-
HYDRAULIC MOTOR		-
LOCKING CYL. STROKE	Mm	75
ELECTRICAL		
IR HEATER SPEC. (Short Wave)		230v,1 kw
FREE ROTATION PREFORM MOTOR AC	Нр	0.5
TOTAL MACHINE POWER (Full Load)	Kw	21KW
POWER WITH OTHER ACCESSORIES (Full Load)	Kw	62 KW
GENERALS		
MACHINE WEIGHT	Ton	4
ACCESSORIES		
1.AIR COMPRESSOR		
HIGH PRESSURE	Нр	25
HIGH PRESSURE CFM	Cfm	60
LOW PRESSURE	Нр	20
LOW PRESSURE CFM	Cfm	70
2.AIR DRYER		
HIGH PRESSURE	cfm	80
LOW PRESSURE	cfm	44
3.CHILLER	Tr	2
4.COOLING TOWER	Tr	-
5.HYDRAULIC OIL	Liters	-
6.HEAVY DUTY SWITCH (for machine only)	Amp	100