



GSTIN 24AAECR3013M1ZJ

MUMBAI OFFICE :
116-D, Govt. Industrial Estate,
Charkop, Kandiwali (West),
Mumbai - 400067,
Maharashtra.
Cell : [+91 73595 95577](tel:+917359595577)
E-mail : inquiry@rajwater.com
info@rajwater.com

AHMEDABAD OFFICE :
B/9, Sumel-7, Business Park,
Opp. Soni ni Chal,
BRTS Bus Stop, N.H.-8
Ahmedabad - 382325.
Cell : [+91 70432 55777](tel:+917043255777)
E-mail : inquiry@rajwater.com
info@rajwater.com

HEAD OFFICE :
Plot No. : 27, Survey No. 47, Jivraj Industrial Area,
Nr. Falcon Pump, Vavdi, Gondal Road, Rajkot - 360004.
Tel : [+91 281 - 2922777](tel:+912812922777)
Telefax : [+91 281 - 2922481](tel:+912812922481)
Cell : [+91 74050 50444](tel:+917405050444) / [+91 70439 55777](tel:+917043955777)
Website : www.rajwater.com
Email : inquiry@rajwater.com / info@rajwater.com

6-KVT Automatic Pet Blow Moulding Machine

MACHINE	UNIT	ASBM - 4C SERIES 1
OUTPUT RATE	Pcs/hr	7000
MOULDING UNIT		
MOULD THICKNESS MAX.	Mm	165
MOULD LENGTH MAX.	Mm	350
VOLUME MAX	ML	300
NECK SIZE MAXIMUM	Mm	28
NUMBER OF CAVITY		6
CAVITY CENTRE DISTANCE	Mm	85
STRETCHING STROKE (DOUBLE)	Mm	450
CLAMPING UNIT		
CLAMPING SYSTEM		MECHANICAL
CLAMPING FORCE	Ton	25
CYLINDER STROKE	Mm	50
ELECTRICAL		
NUMBER OF IR HEATERS		950mmX4= 25
IR HEATER SPEC.		415v,2Kw
TOTAL MACHINE POWER	Kw	40
POWER WITH OTHER ACCESSORIES	Kw	43
MACHINE CONSUMPTION LOAD	Kw	70
GENERALS		
MACHINE LENGTH	Mm	4500
MACHINE WIDTH	Mm	1800
MACHINE HEIGHT	Mm	2500
MACHINE WEIGHT	Ton	7
1.AIR COMPRESSOR		
HIGH PRESSURE (OIL FREE)	Hp	75
HIGH PRESSURE CFM	Cfm	196
LOW PRESSURE (SCREW)	Hp	50
LOW PRESSURE CFM	Cfm	222
2.AIR DRYER		
HIGH PRESSURE	cfm	196
LOW PRESSURE	cfm	222
3.CHILLER		
	Tr	5
4.COOLING TOWER		
	Tr	20
6.HEAVY DUTY SWITCH (for machine only)		
	Amp	200