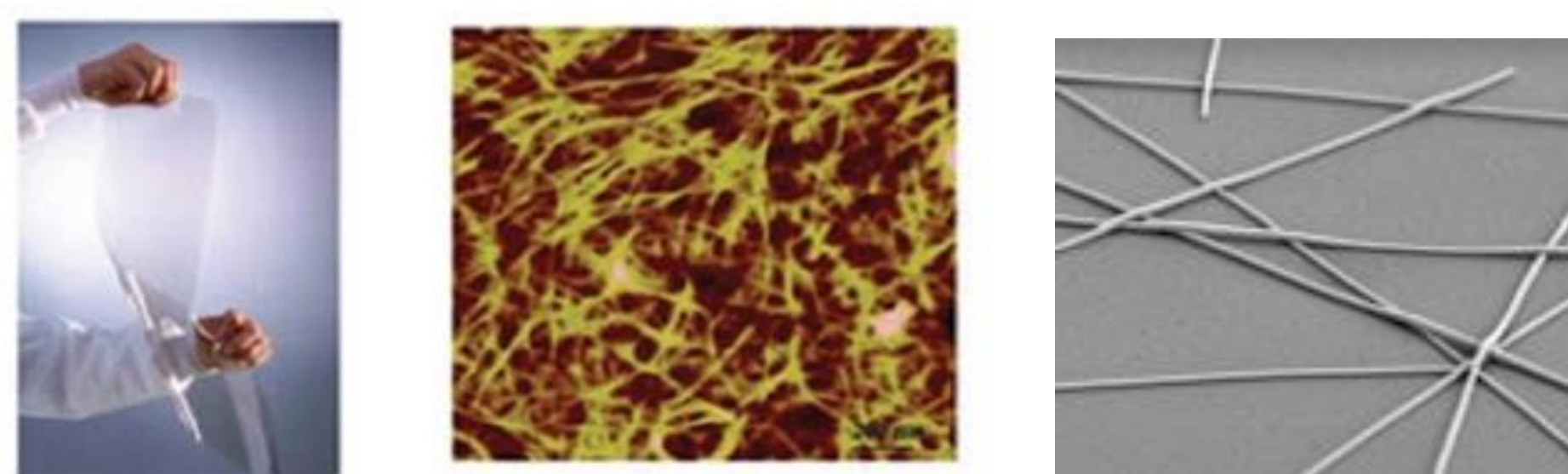


## 1) Background



- Products such as touch screens, LCD displays, and solar panels use transparent conductors.
- Need high transparency and conductivity.
- Currently made mainly using ITO (indium tin oxide).
- ITO is expensive, brittle, difficult to make, and in short supply.

### Is There a Better Way?



- Alternatives: graphene films, CNT dispersions, metal nanostructures.
- Random metal nanowire networks have high potential; still do not match ITO.
- **Problem: Increase conductivity for given transparency (corresponds to amount material used).**
- Computational model useful for this approach.

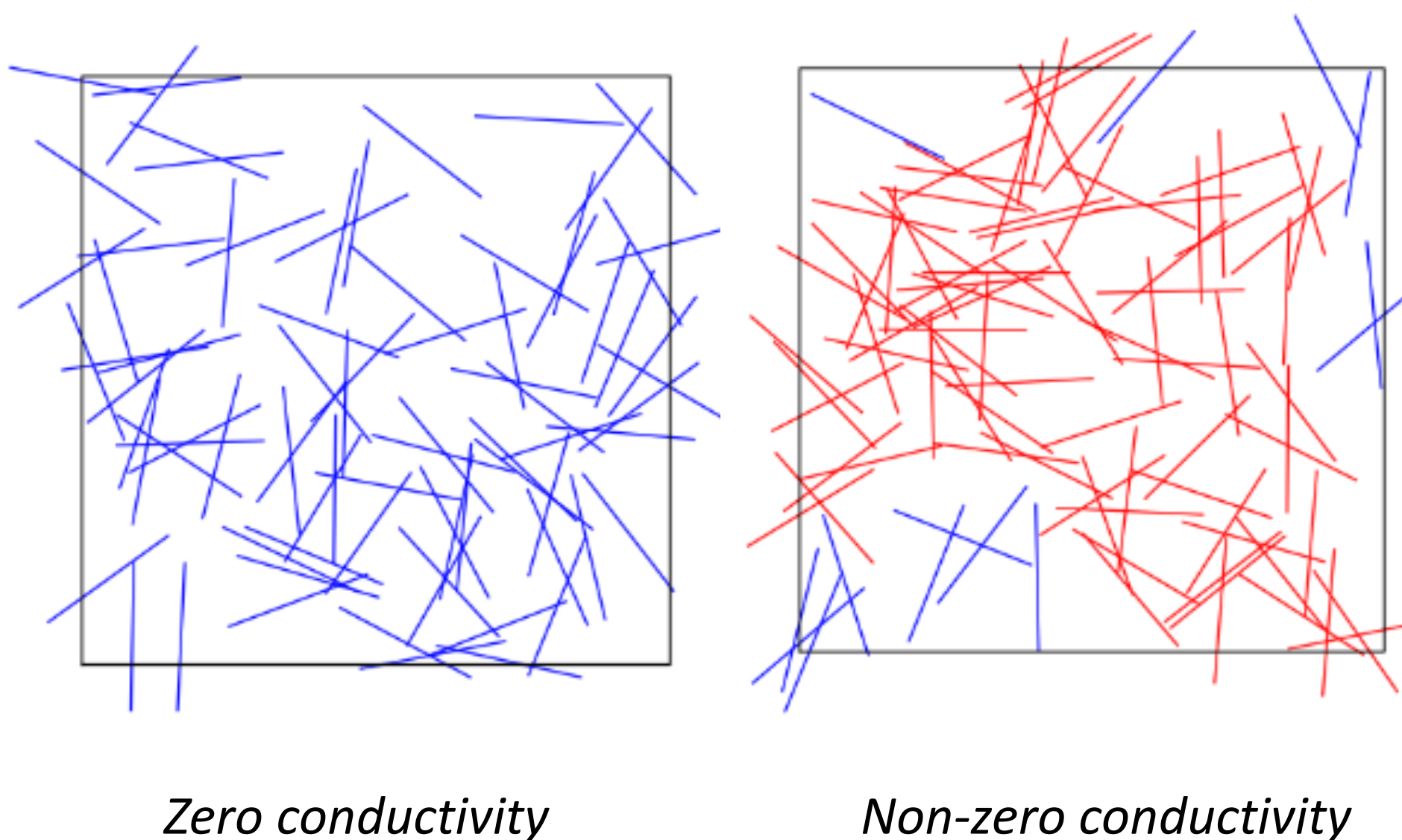
### Objectives:

- 1) Develop computational model for conductivity of metal nanowire networks.
- 2) Use model to find ways to increase performance.

## 2) Computational Methods

Computational model is split into two main portions:  
**Generation of random networks** and **Calculation of conductivity of networks.**

- **Network generator** creates line segments in plane with three random values: x-coordinate, y-coordinate, orientation  $\theta$ .
- Intersections found using algebra and segment length.
- Clustering analysis performed to see if path exists across the sample; shows if network has zero or non-zero conductivity.

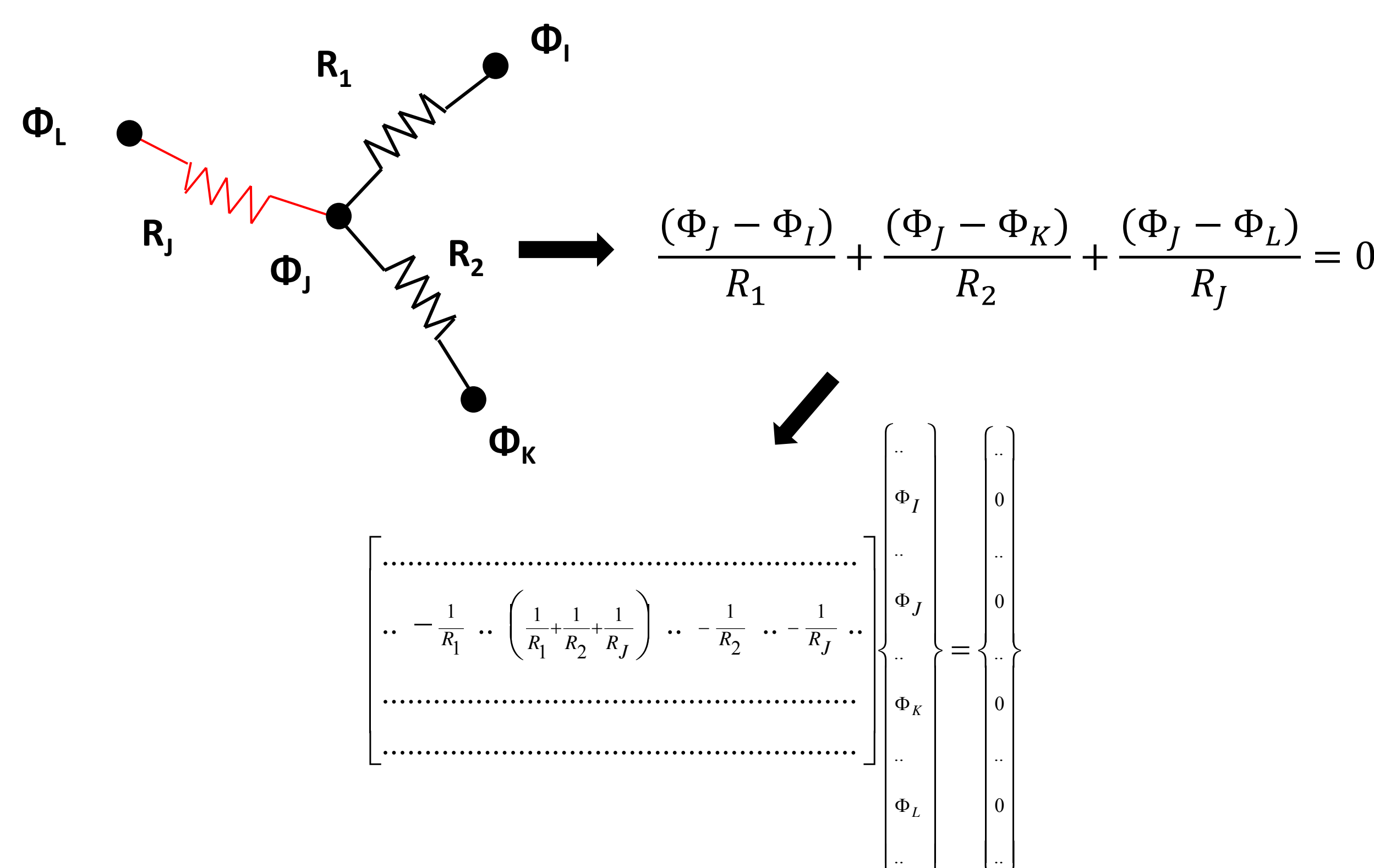


- **Conductivity calculator:** Network has two types of resistors: resistance of wires ( $R_{rod}$ ), and resistance of junctions between rods ( $R_j$ ).
- With metal nanowires,  $R_j \gg R_{rod}$  [1].
- $R_{rod}$  calculated using resistivity of silver, distance between nodes, rod radius.
- Rod dimensions taken from commercially available nanowires [2].
- $R_j$  assumed to be constant; this assumption has been proven valid [1].

# Computational Study of Random Nanowire Networks: Optimization of Conductivity through Orientation

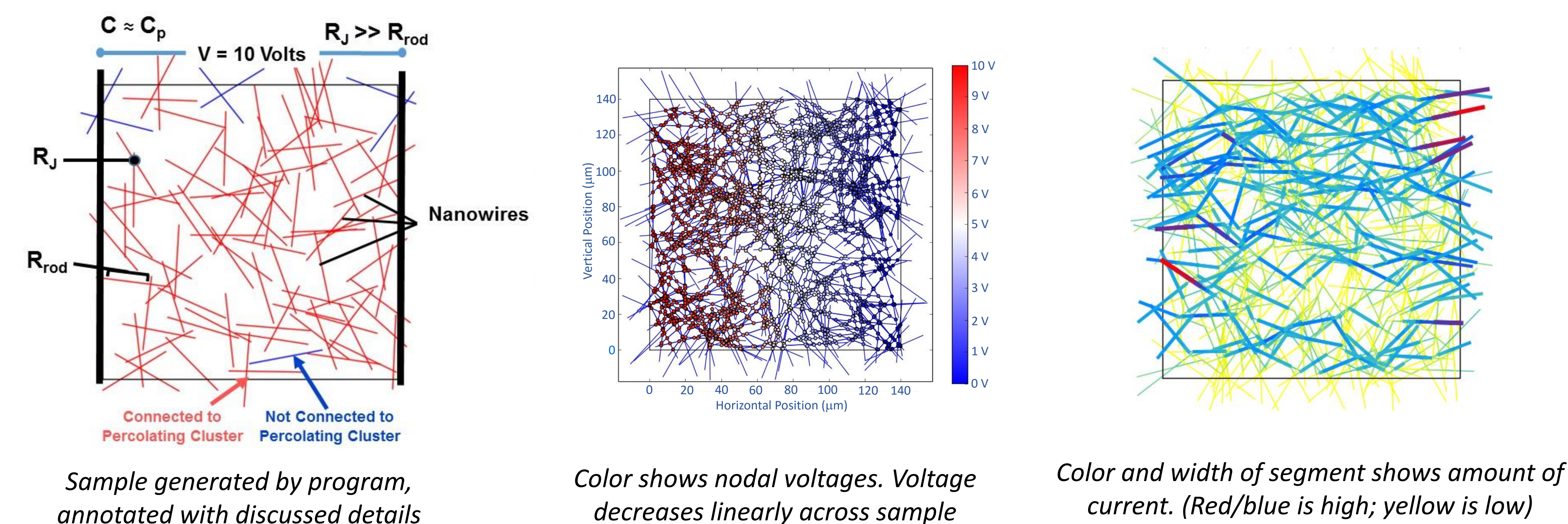
## 2) Methods Continued

- Finding network conductivity requires voltages at each node: need one equation per node
- Equations obtained using **Kirchhoff's Junction Law**:
  - Nodes have two wire, one junction resistor.
  - Applying **Ohm's Law** ( $\Delta V = IR$ ) and **Kirchhoff's Junction Law** to example on right gives:
- Equations for every node are assembled into matrix equation of form:



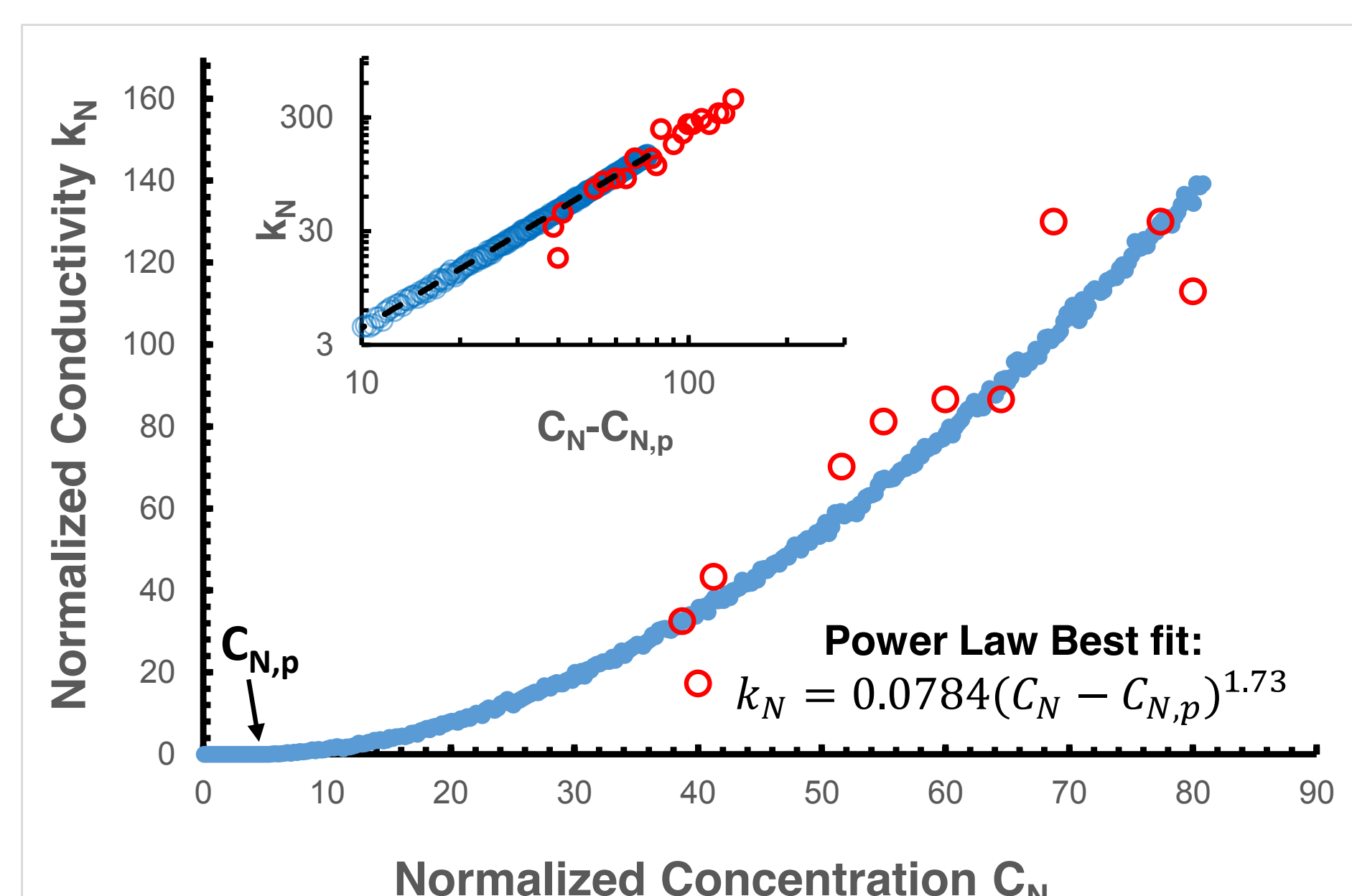
### Challenges:

- **Large System Size:** [A] up to  $(60,000)^2 = 3.6$  billion floating point entries, ~ **27 GB RAM!**
- **Solution:** Optimize junction numbering and storage. Reduces RAM requirement to **<0.1 GB**
- **Large # of Calculations:** > **72 trillion FLOP** for a  $(60,000)^2$  matrix: > **27 minutes** of clock time.
- **Solution:** Minimize bandwidth. Use **Cholesky decomposition** rather than **LU decomposition** to solve matrix equation. Reduces time to ~ **4 minutes per trial**.
- **Singular Matrices** arise for samples with disconnected clusters.
- **Solution:** Connect each node to "ground" through high resistance. **All nodes are connected but conductivity is not appreciably impacted.** Similar method used to apply boundary voltage.



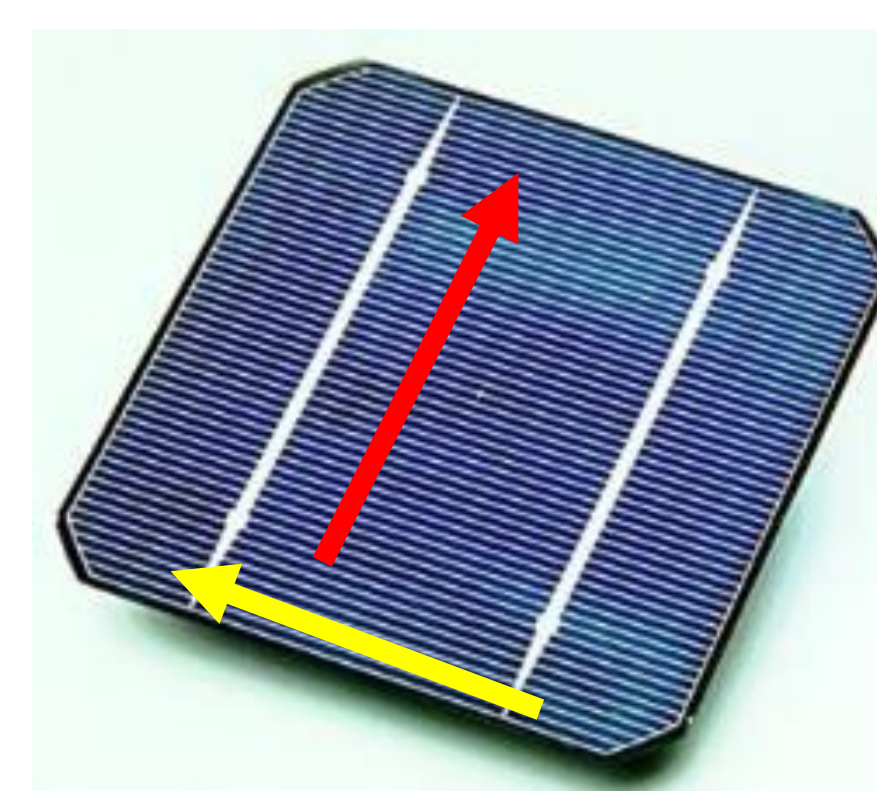
## 3) Validation of Model

- Normalize conductivity  $k$  by inverse junction resistance  $1/R_j$ , since  $R_j$  dominates resistance.
 
$$k_N = k \cdot R_j$$
- Concentration  $C$  (total wire length divided by area) normalized by inverse piece length.
 
$$C_N = C \cdot l$$
- Generalizes results for all  $R_j$  and all rod lengths [3].



- Critical concentration for onset of conductivity marked.
- Experimental data from [1] on silver nanowire networks plotted in red; shows good fit with simulation curve.
- A power law relationship is observed, with critical exponent of 1.73. Agrees well with published results identifying critical exponent of 1.75. [1]
- **Simulation accuracy confirmed: can be used to study new variables.**
- Power-law relation implies varying length can have effect. Has been verified with model: **varying length keeping average constant increases conductivity.**

## 4) Optimization via Orientation

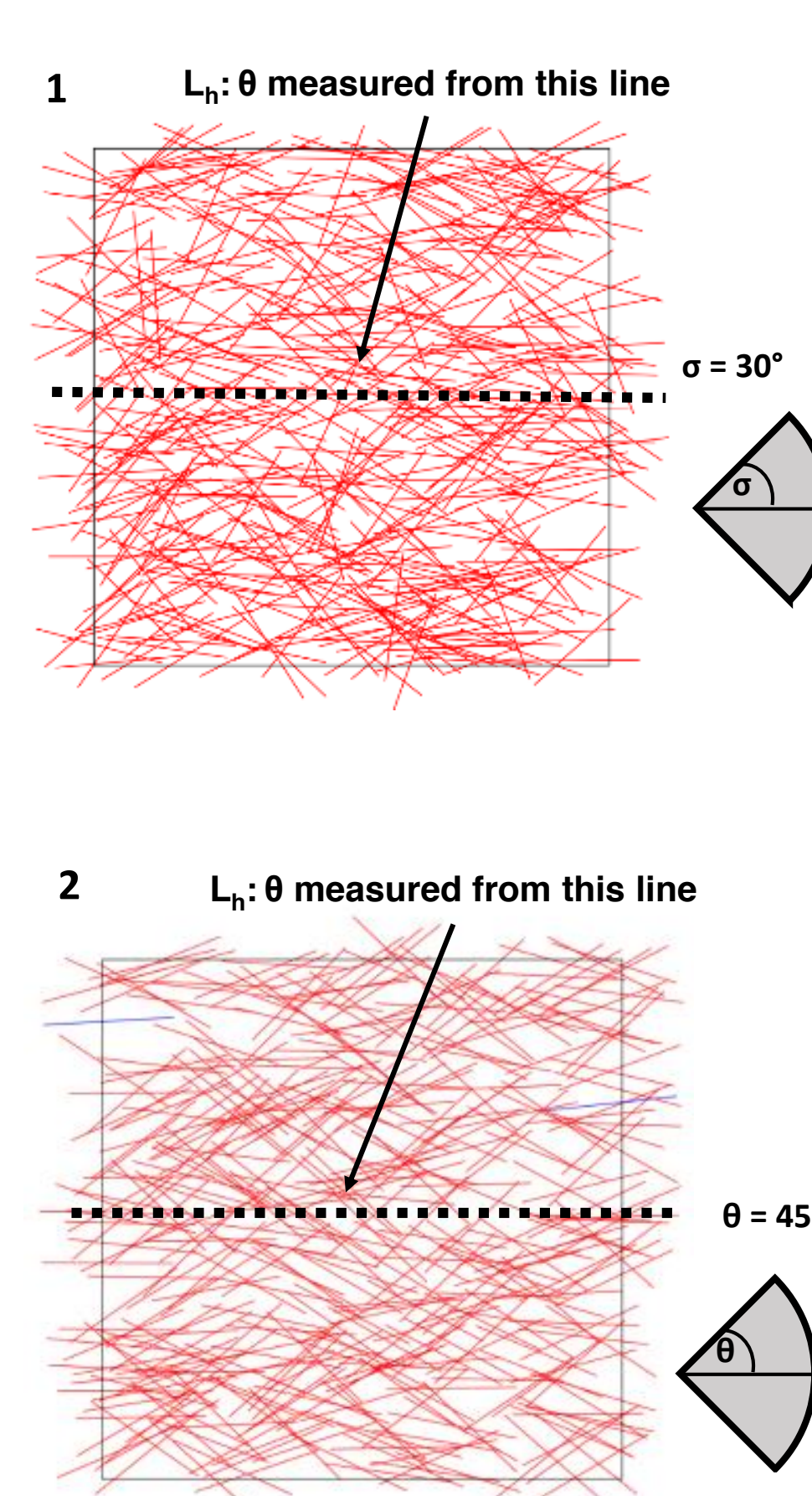


- Many applications of transparent conductors need current flow in single direction.
- Could restricting rod orientation be beneficial?
- Orientation not obviously beneficial; extreme alignment bad.

Precise physical experiments difficult; computational model allows systematic exploration.

Three distributions of varying degrees of randomness tested. Samples shown below:

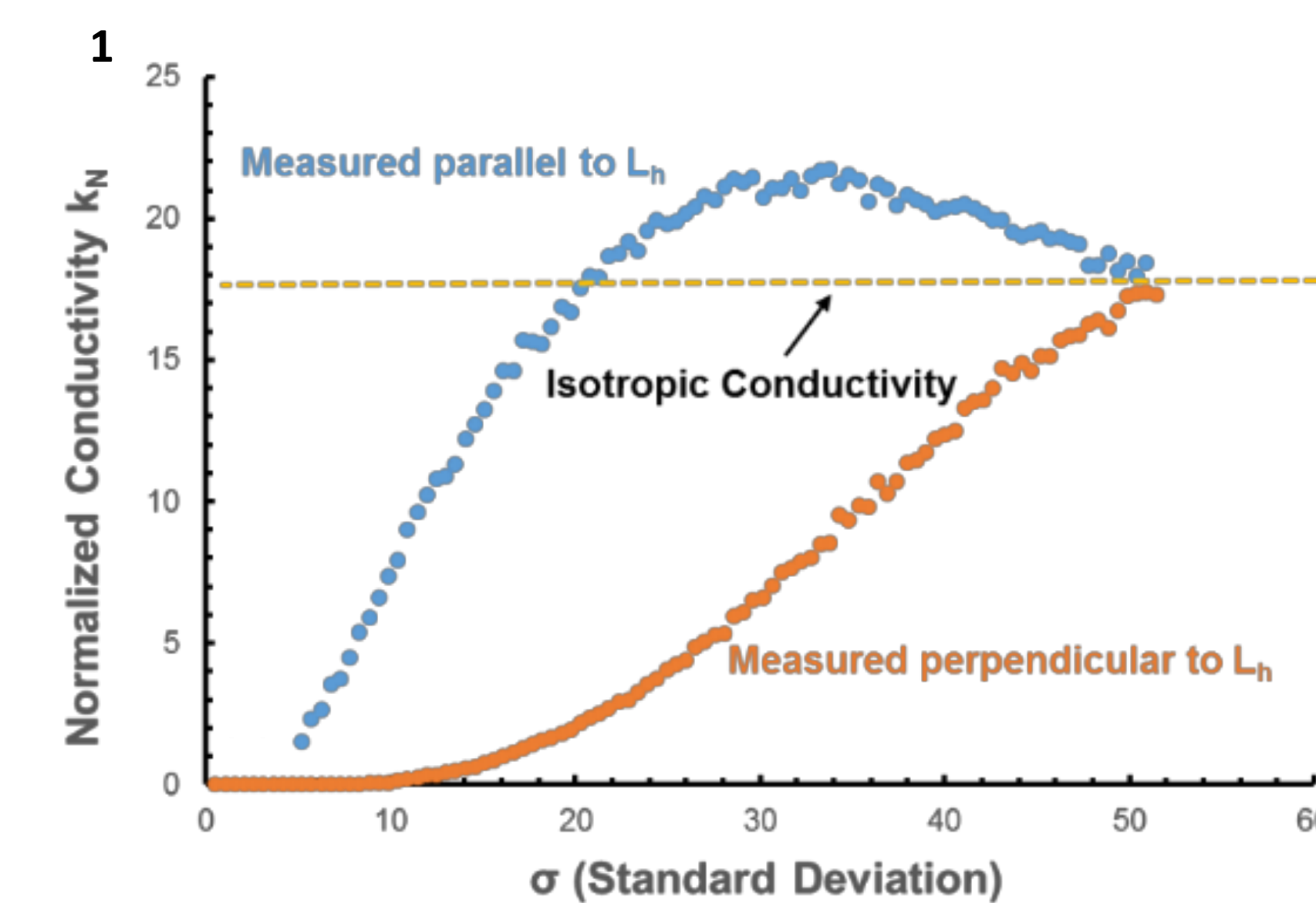
1. Normal distribution, Standard deviation:  $\sigma$ .
2. Orientation in range  $(-\theta, \theta)$ ;  $\theta = \sqrt{3}\sigma$
3. Orientation in range  $[-\theta] \cup [\theta]$ ;  $\theta = \sigma$



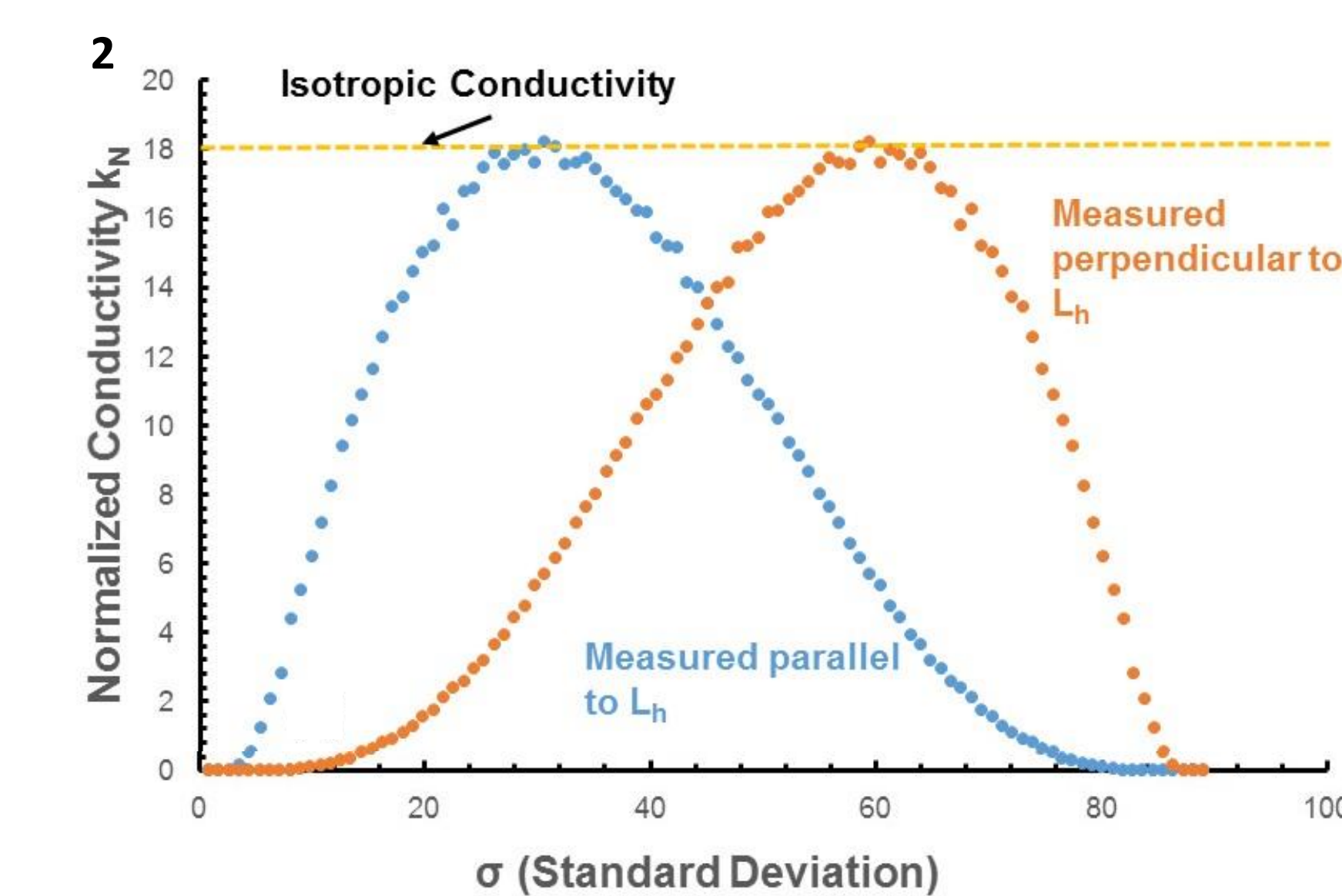
## 5) Results

1. Fix concentration of all samples at  $C_N = 29.1$ .
2. Increment width of distribution (20 trials/width).
3. Find conductivity parallel, perpendicular to alignment.

**Hypothesis:** Directional increase in conductivity achievable in all configurations. Increase larger in more ordered configurations.

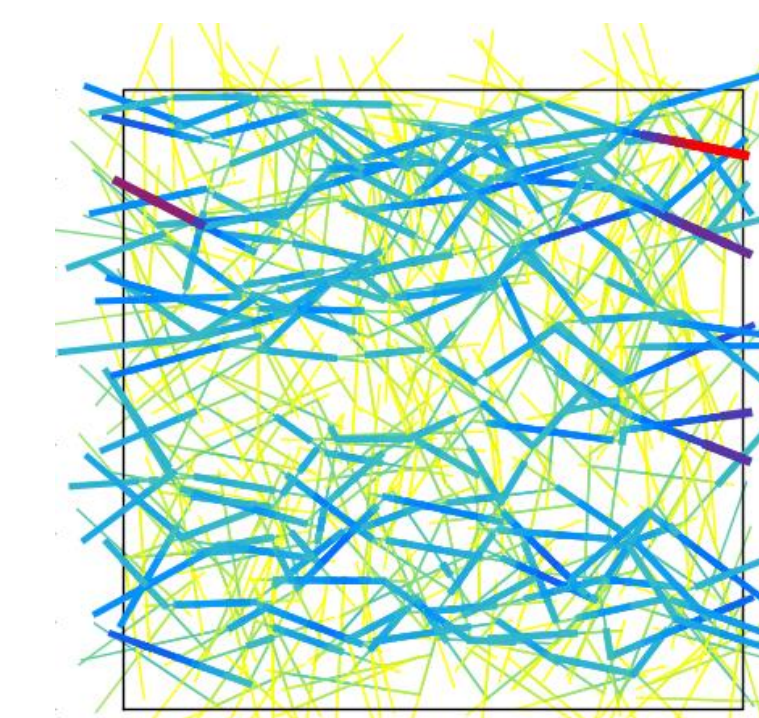


Normalized Conductivity vs  $\sigma$ , where orientation is restricted in range  $(-\theta, \theta)$



Normalized Conductivity vs  $\sigma$ , where orientation is restricted in range  $[-\theta] \cup [\theta]$

- 1: Conductivity perpendicular to alignment decreases with orientation restriction.
- 1: Conductivity parallel to alignment optimized with slight orientation: ~**20% higher than isotropic conductivity.**
- Similar results for normal distribution.
- 2: Max conductivity ( $\theta=30^\circ$ ) same as isotropic value.
- **Increase can be achieved through orientation, but highly ordered configurations are not ideal.**



- Results for 1 and 2 can be described as result of two competing effects. With increasing restriction:

- Decrease in number of resistors (increases conductivity)
- Decrease in amount of parallel paths (decreases conductivity)

Color/width shows amount of current. Top sample isotropic, right sample restricted orientation

## 6) Discussion and Conclusion

- Developed, verified model for conductivity of metal-NW networks.
- >20% increase in conductivity achievable w/ orientation. More ordered configurations not better.
- Advances foster displacement of ITO, pushing innovation in electronics.

### Ongoing and Future Work

- Experimental orientation methods
- Adapt model to similar problems.
  - Traffic flow (ongoing)
- Test w/  $R_j$  not dominant.
- Investigate nature of orientation effect more carefully (ongoing).

Special thanks to Professor Nelson Tansu, Lehigh University, and my family for support in this project.

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