

# Problem 1

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HW1

a)  $\text{Cost per IC} = RE + \frac{NRE}{\text{Volume}}$

$\text{wafer} = \frac{\text{die cost} + \text{packaging cost} + \text{test cost}}{\text{test yield}}$

die cost =  $\frac{\text{wafer cost}}{\# \text{ good dies}} \rightarrow \text{wafer cost} = \frac{\text{Cost}}{\text{wafer yield}}$   
 $= \frac{5000}{0.90} = 5555.56$

$\# \text{ dies on wafer} = ND = \frac{\pi (r_w)^2}{A_D}$   $r_w = 6 \text{ in } (2.54) \text{ cm}$   
 $ND = \frac{\pi (15.24)^2}{12 \text{ m} \times 12 \text{ mm}} = 506.707$

$DY = \left( \frac{\alpha}{(1 + DD \cdot A_D)} \right)^\alpha = 4231 = .65$

$\Rightarrow \text{die cost} = 5555.56 / (506.707 \cdot .65) = \$16.867$

$\Rightarrow \frac{16.867 + 4.44}{0.85} = \boxed{\$29.26} + \frac{200M}{400M} = 0.5 = \boxed{\$29.76}$

b)  $200M \Rightarrow \frac{160M}{400M} = 0.4 \Rightarrow \$29.66$

$\frac{400M}{400M} = 1$   
 $5555.56 / (506.707 \cdot .8) = 13.705$   
 $\frac{13.705 + 8}{0.85} = 25.5 + 1 = \$26.54$

$\Rightarrow$  **Strategy 2** will reduce the cost of total production because increasing the die yield means more die can be manufactured by an IC and sold, bringing down the total cost of the IC. This strategy reduces the cost of each IC by  $\approx \$3$ .

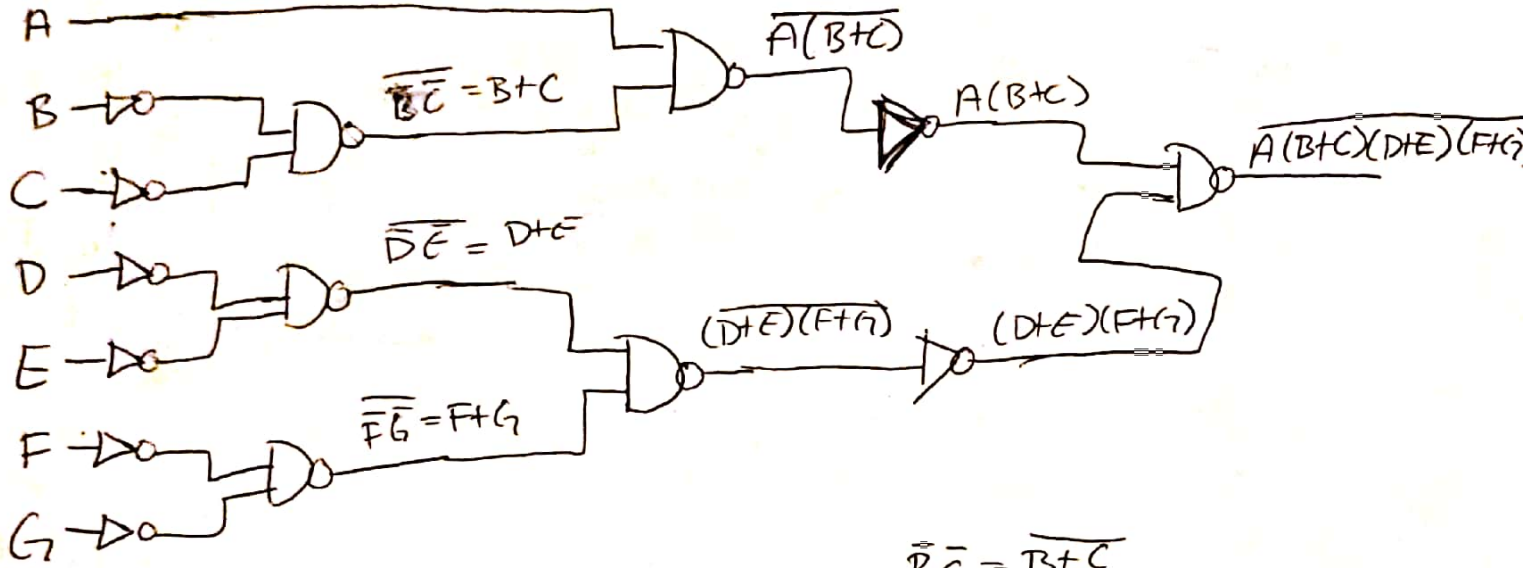
(2)

Problem 2

$$a) Y = A \cdot (B+C)(D+E)(F+G)$$

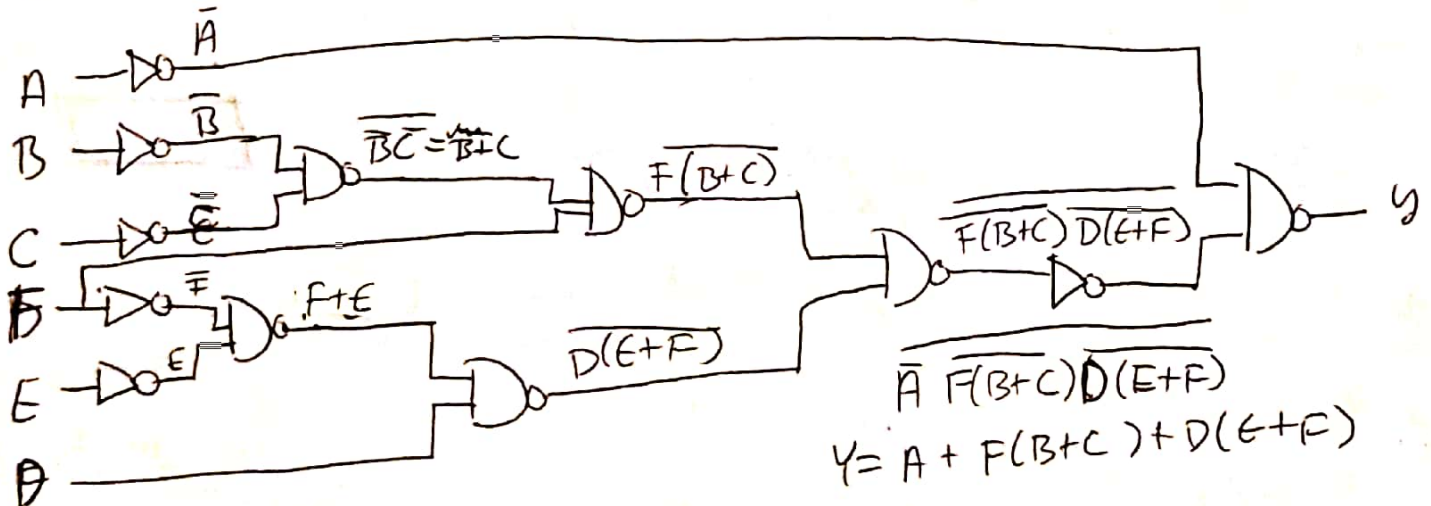
$$\overline{B+C} = \overline{B} \overline{C} \quad \overline{F+G} = \overline{F} \overline{G}$$

$$\overline{D+E} = \overline{D} \overline{E}$$



$$\overline{B}\overline{C} = \overline{B+C}$$

$$b) Y = A + \overline{F}(B+C) + \overline{D}(E+F)$$



$$\overline{A} \overline{F(B+C)} \overline{D(E+F)}$$

$$Y = A + \overline{F}(B+C) + \overline{D}(E+F)$$

(3)

Problem 3

$$\bar{F} = (A+B)\bar{C} + A\bar{B} + \bar{A}B$$

$$F = \overline{(A+B)\bar{C} + A\bar{B} + \bar{A}B}$$

$$\Rightarrow F = (\bar{A}\bar{B} + C)(\bar{A} + B)(A + \bar{B})$$

A	B	C	$\bar{A}$	$\bar{B}$	$\bar{C}$	$(A+B)\bar{C}$	$A\bar{B}$	$\bar{A}B$	$\bar{F}$	F
0	0	0	1	1	1	0	0	0	0	1
0	0	1	1	1	0	0	0	0	0	1
0	1	0	1	0	1	0	0	1	1	0
0	1	1	1	0	0	0	0	1	1	0
1	0	0	0	1	1	0	1	0	0	0
1	0	1	0	1	0	0	1	0	0	0
1	1	0	0	0	1	0	0	0	0	0
1	1	1	0	0	0	0	0	0	0	1