



Distributed model predictive control of compressor systems

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Introduction: Outline

Introduction

- Compressor Systems
- Conventional Control
- MPC Approaches

Modelling

- Compressor Systems

MPC

- Overview
- Formulation
- Implementation

Results

- Control Performance
- Computational Performance

Conclusion

Introduction: Compressor Systems

Industrial Applications

- Used often in natural gas installations
- Very energy-intensive process
 - Small improvements in efficiency \implies large energy/capital savings
- Complex system from control perspective
 - Highly non-linear
 - Multivariable, highly coupled
 - Hard input constraints and rate constraints
 - Unstable regimes (surge, stall)
- Highest efficiencies often near surge line

Introduction: Compressor Systems

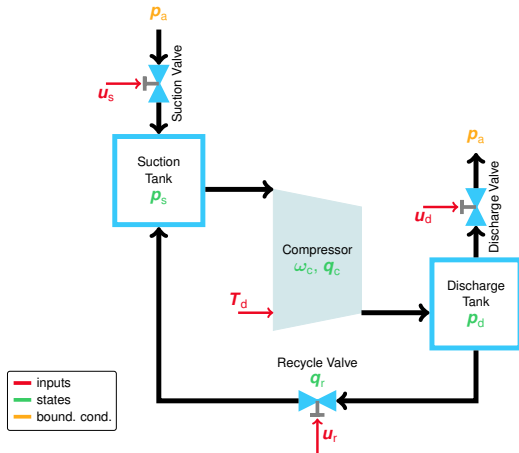
Industrial Applications

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Increasing control performance can significantly reduce costs

Introduction: Compressor Systems

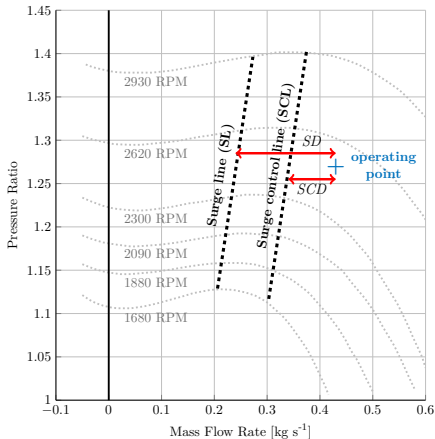
Compressor Dynamics



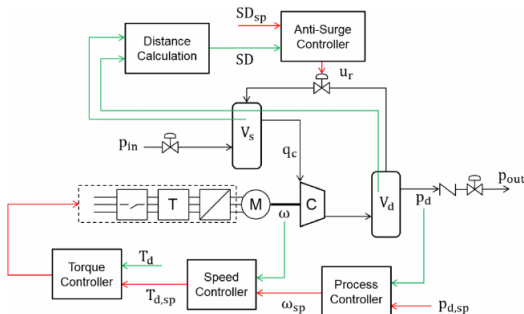
- Atmospheric pressure at boundary
- Controlled inputs: u_r and T_d
- Outputs: SD and p_d
- Disturbances: u_s and u_d

Introduction: Compressor Systems

Surge Distance



Introduction: Conventional Control



- Separate process and anti-surge controllers (ASC)
- Loop decoupling and anti-windup terms
- Potential of electric drivers not fully utilized

Potential for increased performance with multivariable control

Introduction: MPC Approaches

Advantages:

- Combine process control and ASC
- Use fast response of electric drivers to improve ASC performance
- Treat constraints explicitly

Disadvantages:

- Increased computation time – especially for large systems
- Centralized control \implies difficult to implement in industrial setting

Introduction: MPC Approaches

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Use distributed MPC to decrease computation time

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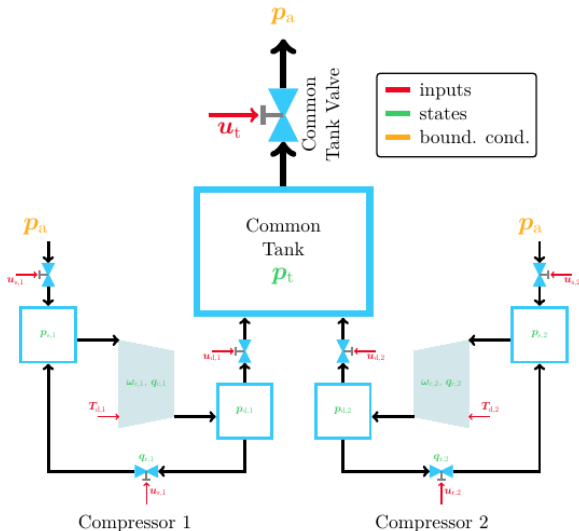
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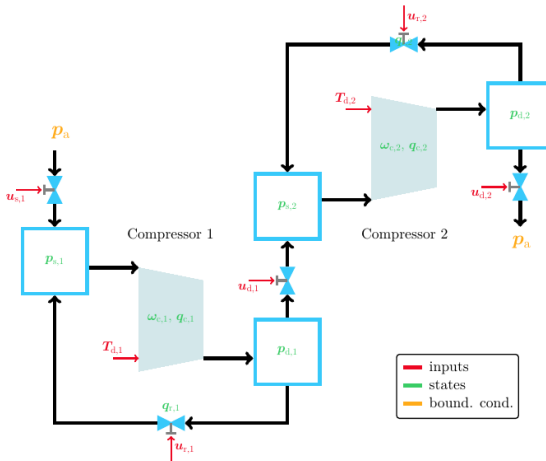
Modelling: Compressor Systems

Parallel System



Modelling: Compressor Systems

Serial System



MPC: Outline

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MPC: Overview

Control Approaches

3 control approaches used:

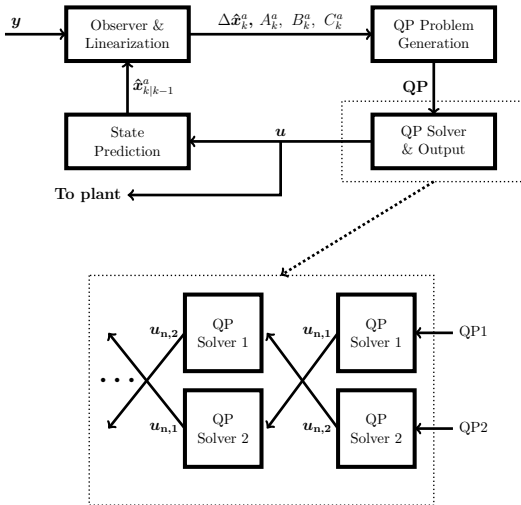
- Centralized control: used as benchmark
- Distributed control: split controller into two subcontrollers
 - Cooperative control: single cost function
 - Non-cooperative control: individual cost functions

Outputs controlled: (all 3, centralized/cooperative)

- Parallel system: p_t , SD_1 , SD_2
- Serial system: $p_{d,1}$, SD_1 , $p_{d,2}$, SD_2

MPC: Overview

Algorithm



MPC: Formulation

- Quadratic cost function

$$J = \sum_{i=1}^p \left(\Delta y_i - \Delta y_i^{\text{ref}} \right)^{\top} W_y \left(\Delta y_i - \Delta y_i^{\text{ref}} \right) + \sum_{i=1}^m (\Delta u_i)^{\top} W_u (\Delta u_i)$$

- Linearized, discretized, augmented formulation

$$\begin{aligned} \text{s.t. } \Delta \hat{\mathbf{x}}_{k+i+1}^a &= \mathbf{A}_k^a \Delta \hat{\mathbf{x}}_{k+i}^a + \mathbf{B}_k^a \Delta \mathbf{u}_{k+i}^a + \mathbf{f}_{d,k} \\ \Delta \mathbf{y}_k &= \mathbf{C}_k^a \Delta \hat{\mathbf{x}}_k^a \end{aligned}$$

- Input constraints (absolute value and rate)

$$\begin{aligned} \text{s.t. } \Delta U_{\min} &\leq \Delta U \leq \Delta U_{\max} \\ \Delta U_{r,\min} &\leq A_{\text{rate}} \Delta U \leq \Delta U_{r,\max} \end{aligned}$$

MPC: Formulation

Quadratic Program

$$\begin{aligned} \arg \min_U \quad & \frac{1}{2} \Delta U^T H \Delta U + g^T \Delta U \\ \text{s.t.} \quad & \Delta U_{\min} \leq \Delta U \leq \Delta U_{\max}, \end{aligned}$$

- Dense formulation \implies replace ΔY terms using model

$$\begin{aligned} \Delta Y_k &= S_{U_k} \Delta U_k + S_{x_k} \Delta \hat{x}_k^a + S_{f_k} \mathbf{f}_{d,k} \\ &\Downarrow \\ H &= 2 \left(W_u + S_{U_k}^T W_y S_{U_k} \right) \\ g &= 2 \left(\Delta \hat{x}_k^a S_{x_k}^T + \mathbf{f}_{d,k} S_{f_k}^T - \Delta Y_k^{\text{ref}} \right) W_y S_{U_k}. \end{aligned}$$

- Solve using qpOASES active-set solver

MPC: Formulation

Distributed MPC

- One sub-controller for each compressor

$$\Delta Y_k = S_{U_k} \Delta U_k + S_{x_k} \Delta \hat{x}_k^a + S_{f_k} f_{d,k} + S_{U_k^{ot}} \Delta U_k^{ot}$$

$$\Downarrow$$

$$H_{\text{dist.}} = H_{\text{cent.}}$$

$$g_{\text{dist.}} = g_{\text{cent.}} + \Delta U_k^{ot} S_{U_k^{ot}}^T W_y S_{U_k}$$

- Iterate, exchanging solution info between sub-controllers, to converge to optimal solution
- Two types of DMPC controller
 - Cooperative controller: common cost function (weight outputs from both compressors)
 - Non-cooperative controller: individual cost functions (weight outputs from single compressor)

MPC: Implementation

General

- Use Dormand-Prince (ode45) algorithm for simulation
- Perform state estimation using static observer

Simulink

- Use Embedded MATLAB to implement MPC controllers
- Set up for C code generation, for deployment on embedded hardware

C++

- Linear algebra performed with Eigen library
- Use knowledge of augmented matrices to speed up QP generation (store dense and sparse sections of matrix separately)

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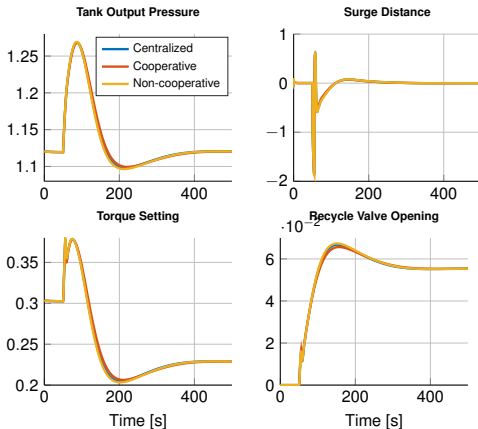
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Results: Control Performance

Parallel System

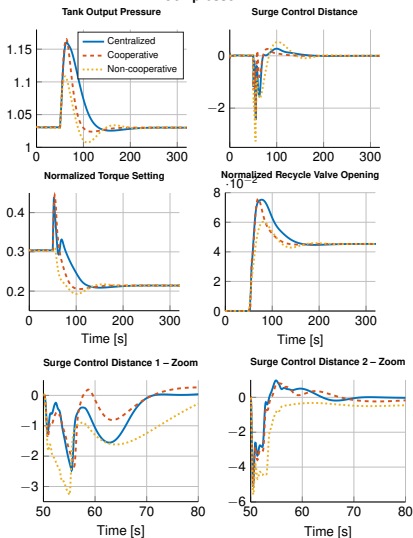


Control performance identical for DMPC

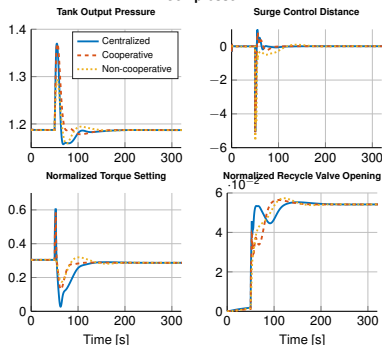
Results: Control Performance

Serial System

Compressor 1

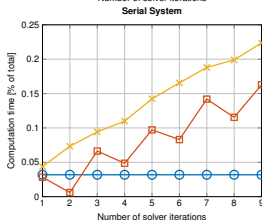
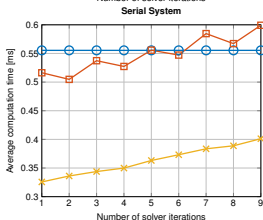
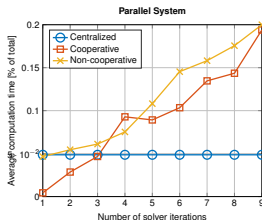
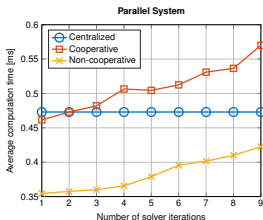


Compressor 2



- Cooperative performance similar to centralized
- Non-cooperative has poorer anti-surge control performance

Results: Computational Performance



Most time used for QP generation ($< 10\%$ for QP solving)

Non-cooperative approach better to reduce computation time

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Conclusion: Outline

Distributed MPC can **reduce computational cost**

- Cooperative control: minimal reduction
- Non-cooperative: significant reduction (fewer outputs \implies faster QP generation)
- QP generation has larger effect than QP solver

... but **performance is decreased** in some cases

- Cooperative control very similar to centralized
- Non-cooperative control shows reduced ASC performance in serial case

Conclusion: Outline

Future Work

- Improve computational efficiency
 - Reduce number of states for prediction matrix generation
 - Use more efficient linear algebra implementation
- Investigate convergence of non-cooperative controller
 - Effect of noise/model mismatch
 - Effect of model parameters (tank sizes etc.)
- Experimental tests

Questions?