

International Spent Nuclear Fuel Options

Argonne Nuclear Nonproliferation Seminar:
Reactors and the Commercial Nuclear Industry

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<http://arfc.github.io/pres/2018-09-20-anl.pdf>

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I L L I N O I S

Outline



① Introduction

Nuclear Nations
Spent Fuel Inventory

② Spent Fuel Options

Long-Term Storage
Reprocessing
Deep Geologic Disposal

③ International Progress

International Discussion
Finland
Sweden

④ Challenges

Challenge: Financial
Challenge: Political
Challenge: Security
Challenge: Geological

Nuclear Power Nations

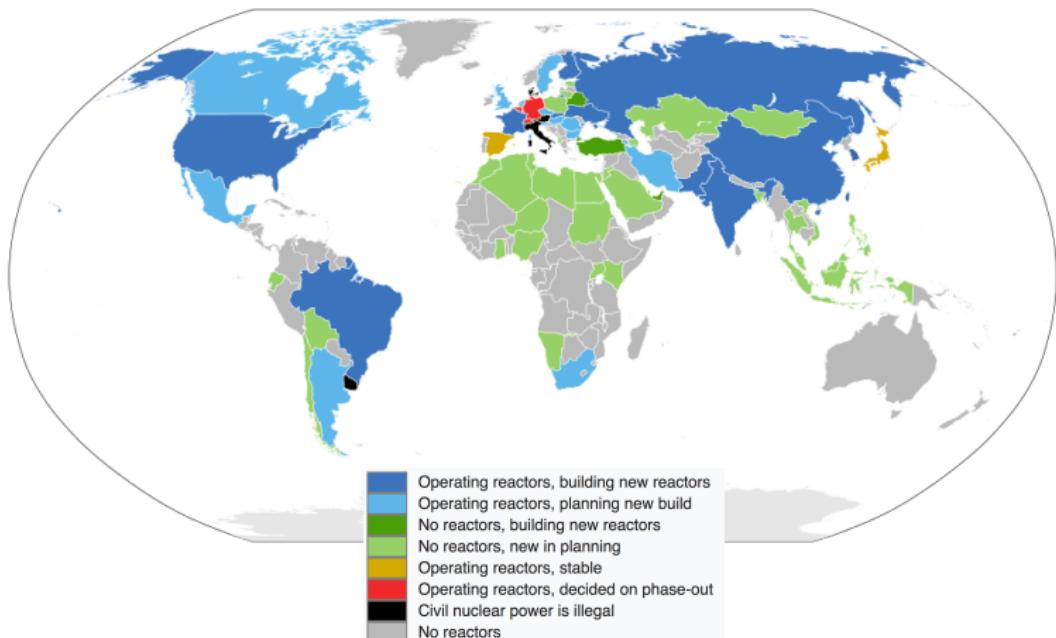


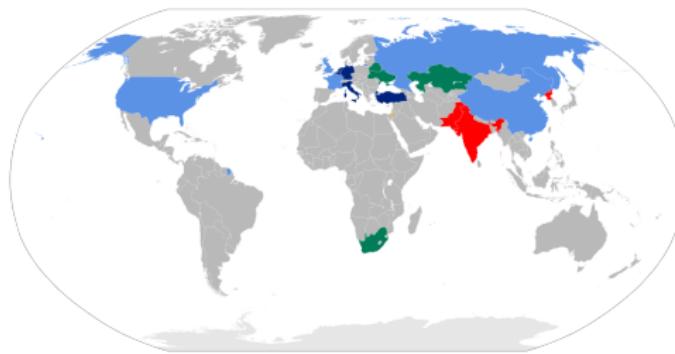
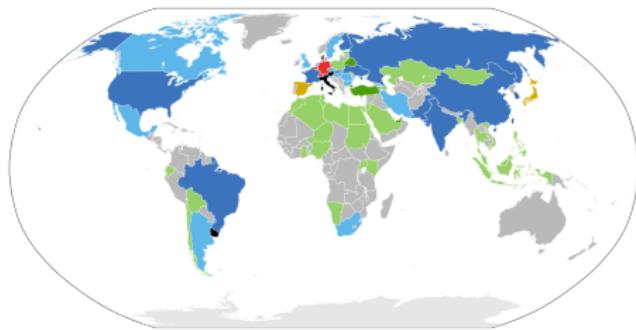
Figure 1: Nuclear power status of all nations [13].

Nuclear Weapons Nations



Figure 2: Nuclear weapons status of all nations [13].

Power vs. Weapons



International Reactors



Number of Power Reactors by Country and Status

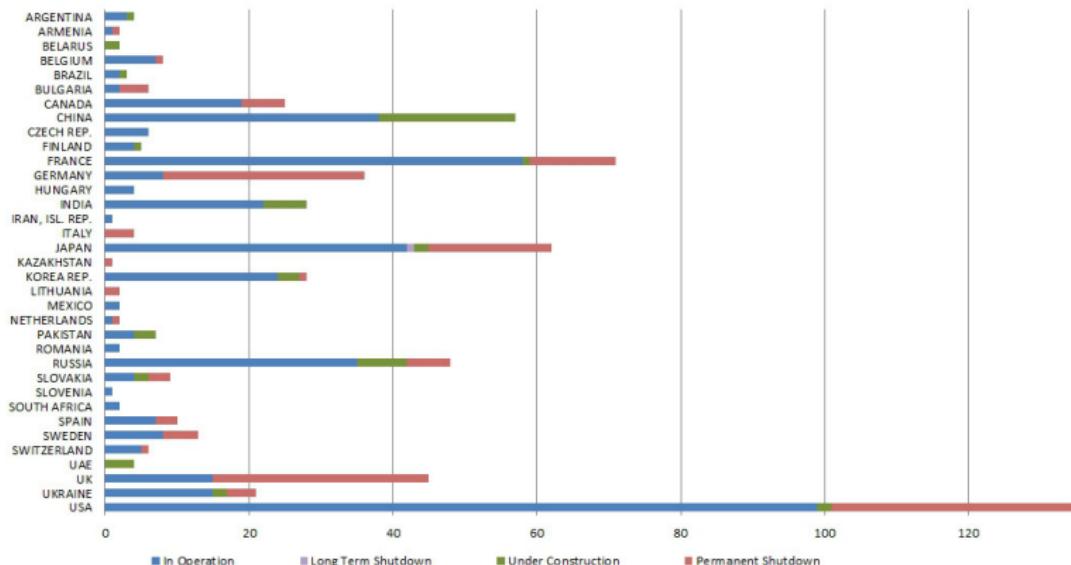


Figure 3: Nuclear reactors internationally, replicated from [9].

Nuclear Capacity

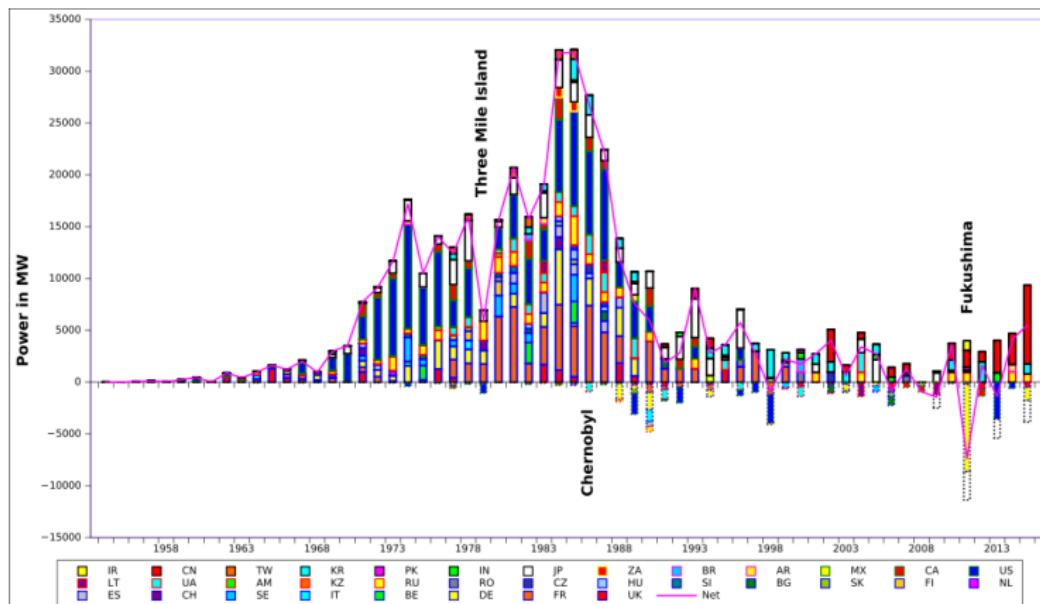


Figure 4: Nuclear power deployments as a function of time [17].

Spent Fuel Inventory



Radioactive Waste Volumes

| Type | In storage (m^3) | In disposal (m^3) | % in disposal |
|------|----------------------|-----------------------|---------------|
| VLLW | 2,356,000 | 7,906,000 | 77% |
| LLW | 3,479,000 | 20,451,000 | 85% |
| ILW | 460,000 | 107,000 | 19% |
| HLW | 22,000 | 0 | 0% |

Table 1: Solid radioactive waste volumes worldwide, IAEA estimate 2016. [?]

VLLW, LLW, ILW



Liquid

Must be solidified or, must be packed in absorbant package 2x liquid volume.
(i.e. decontamination solutions, liquid scintillators, ion-exchange fluids, etc.)

Wet Solid

Greater than 1% liquid, but primarily solid (i.e. filters).

Dry Solid

Less than 1% liquid (i.e. trash, swipes, clothes, tools, etc.)



Spent Fuel Inventory



Figure 5: Spent nuclear fuel from conventional power reactors is in the form of uranium oxide fuel rods [?].

Spent Fuel

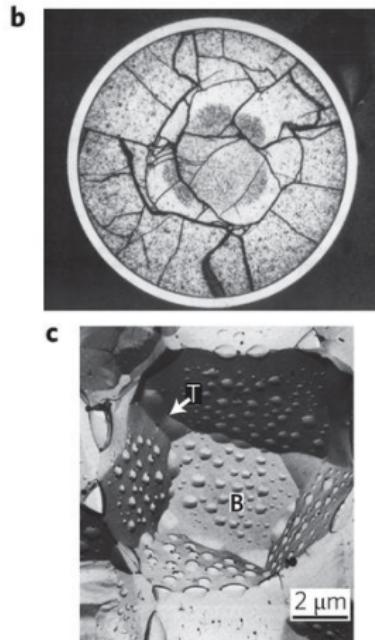
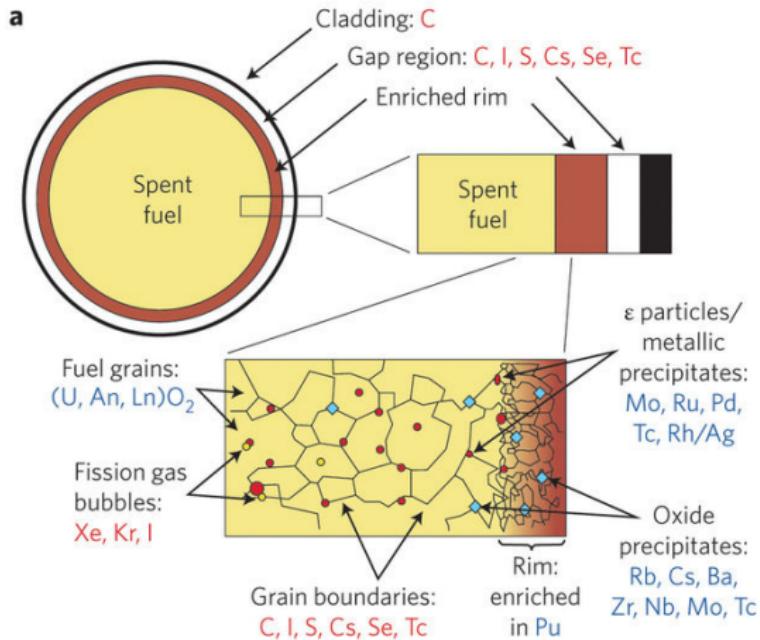


Figure 6: Microstructure of spent fuel and the distribution of fission products and actinides after irradiation in a reactor. From [?].



Spent Fuel Inventory

High Level Waste

- 300,000 metric tons worldwide [?]
- 90% in storage pools
- remainder in dry casks

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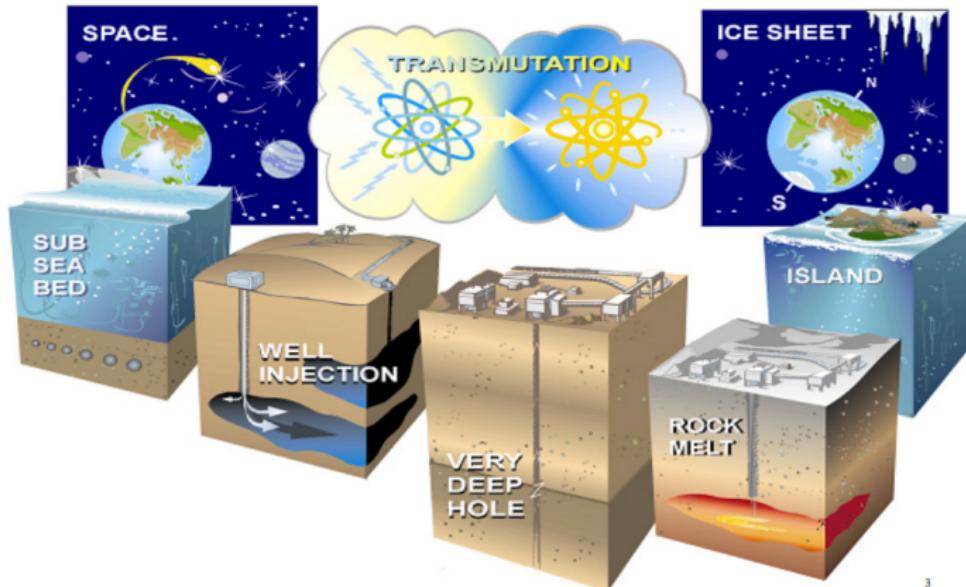
International Discussion
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Challenge: Financial
Challenge: Political
Challenge: Security
Challenge: Geological



Array of Possible Options



3

Figure 7: An array of options have been considered in the past [14].

Spent Nuclear Fuel



Figure 8: Spent nuclear fuel from conventional power reactors is in the form of uranium oxide fuel rods [?].

VLLW, LLW, ILW

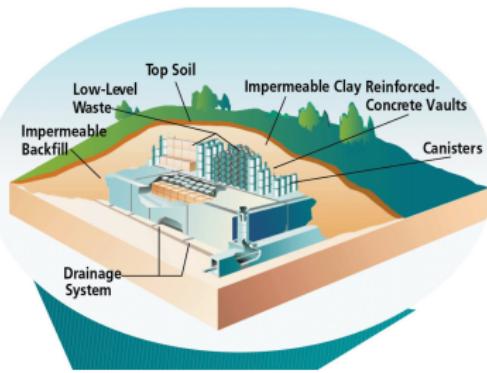


Figure 9: Design of a LLW repository.



Figure 10: Waste Control Specialists Low Level Waste Repository in Andrews County, Tx.

Spent Fuel Inventory



Figure 11: Spent nuclear fuel from conventional power reactors is in the form of uranium oxide fuel rods [?].

Spent Fuel

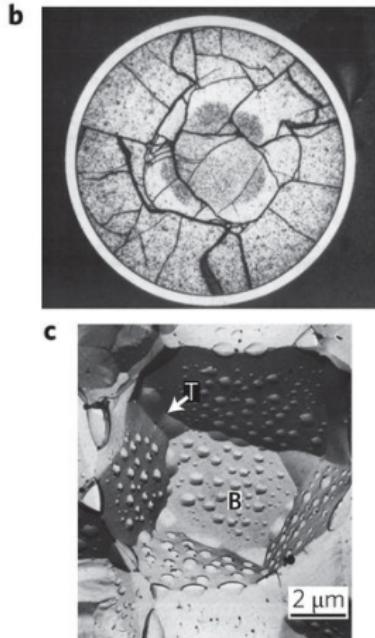
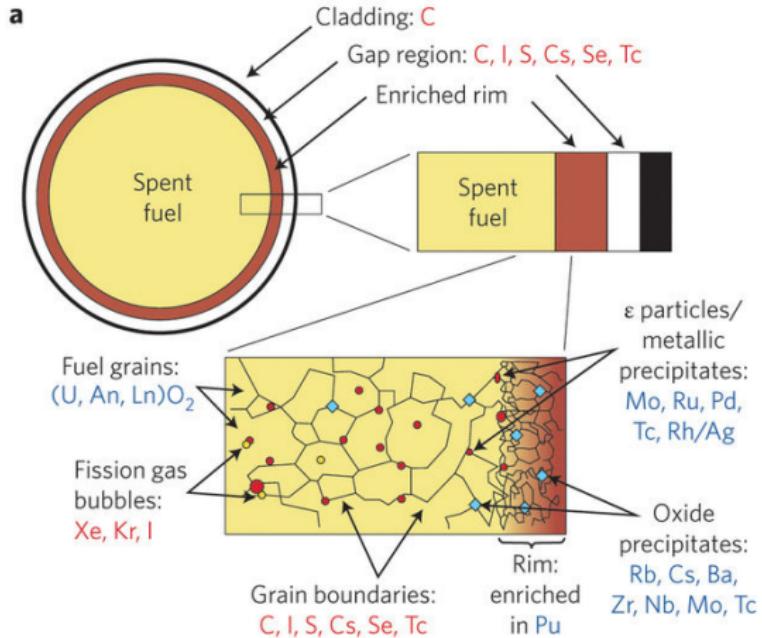


Figure 12: Microstructure of spent fuel and the distribution of fission products and actinides after irradiation in a reactor. From [?].

Spent Fuel Inventory



Figure 13: Spent fuel pools are at reactor sites and elsewhere [?].



Figure 14: Dry casks at reactor sites and elsewhere [11]

Reprocessing Waste

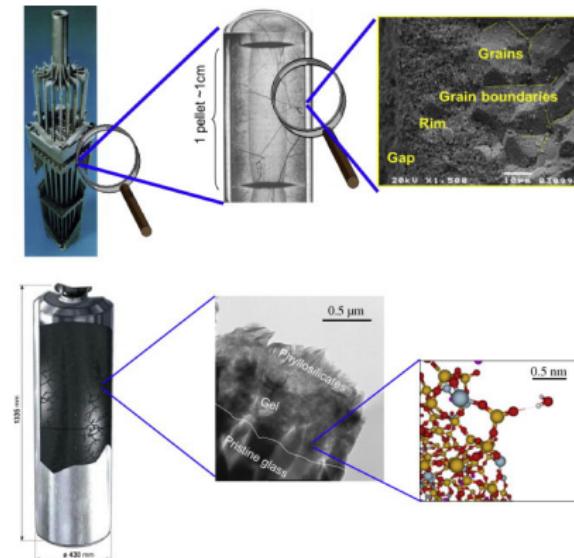


Figure 15: A comparison of uranium oxide and borosilicate glass waste forms [15].

Reprocessing Waste



Figure 16: Liquid waste in steel or carbon steel tanks at Hanford and elsewhere[?].



Figure 17: Vitrified glass logs at reprocessing facilities and elsewhere [5].



Reprocessing Capacity

Global reprocessing capacity is shown in Fig. 18.

| | Thermal Reactor UNF | Fast Reactor UNF |
|---|--|--|
| Research/Pilot/Demonstration Reprocessing Facility | Japan (Tokai facility) China (at Lanzhou) France (Atalante) India (BARC, IGARC) Italy (at Rotondella) Belgium (Eurochemic facility) Germany (WAK/Karlsruhe) Russia (Khoplin, Bochvar) United Kingdom (Sellafield) United States (national laboratories) | Russia France Japan United Kingdom United States (Argonne National Laboratory and Oak Ridge National Laboratory) |
| Commercial Reprocessing Facility | France (Marcoule and La Hague facilities) United Kingdom (THORP and Magnox reprocessing facilities at Sellafield) Russia (RT-I facility) United States (West Valley) India (Trombay, Tarapur, Kalpakkam) | France |

Figure 18: [2].

MOX production



Global MOX production is shown in Fig. 19.

TABLE II: WORLDWIDE MOX FUEL FABRICATION CAPACITIES (tHM/YR) IN 2009 AND 2015

| | 2009 | 2015 |
|---|------------|------------|
| France: MELOX | 195 | 195 |
| Japan: Tokai | 10 | 10 |
| Japan: Rokkasho | 0 | 130 |
| Russia: Mayak, Ozersk (pilot) | 5 | 5 |
| Russia: Zheleznogorsk (fast reactor fuel) | 0 | 60 |
| United Kingdom: Sellafield | 40 | 0 |
| Total for thermal reactors | 250 | 400 |

Figure 19: [2].



Repository Components

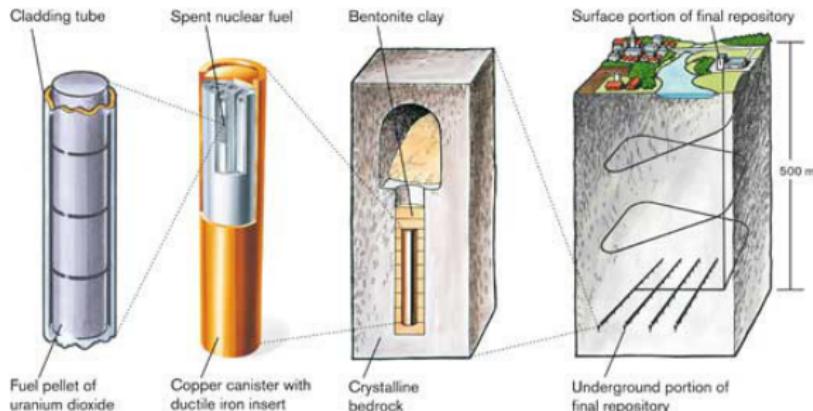
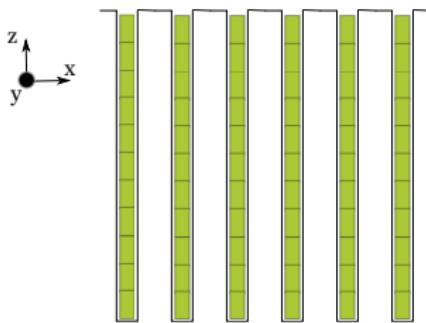


Figure 20: Geologic disposal systems typically employ engineered barrier systems as well as natural barrier systems. This is a Swedish concept in granite [1].

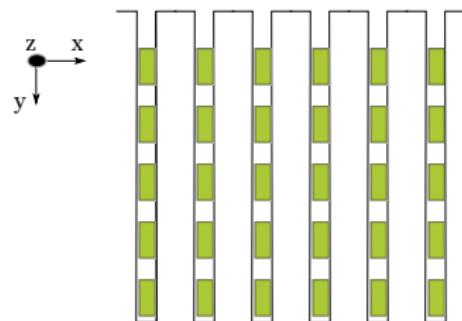
Repository Layouts



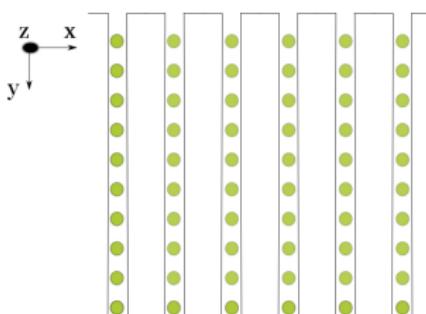
Deep Boreholes



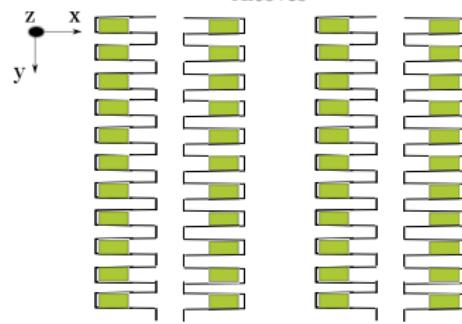
Horizontal In-Tunnel



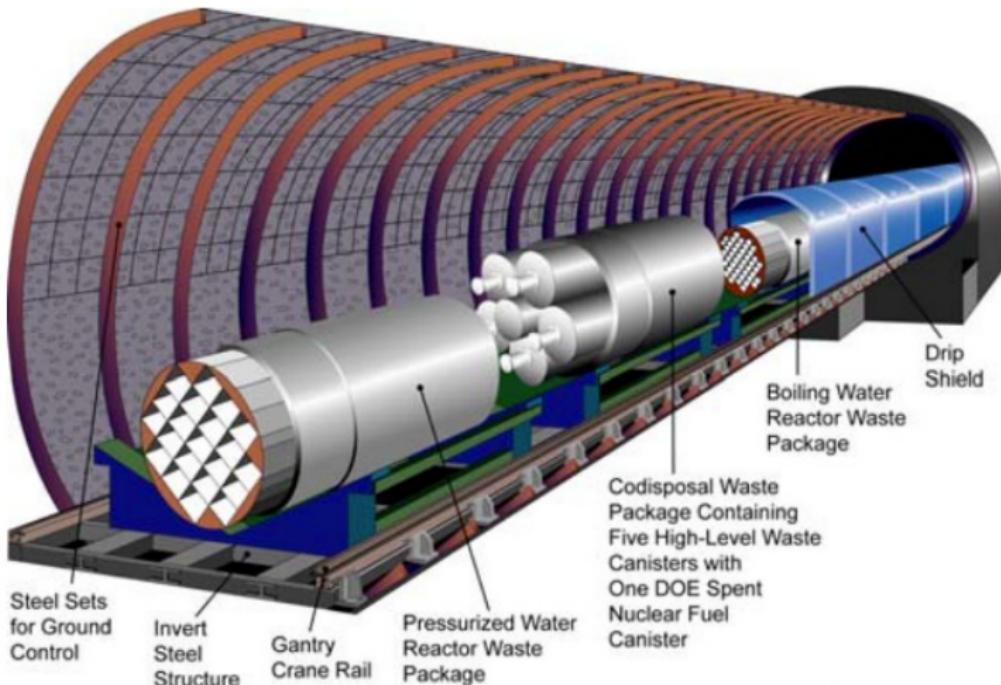
Vertical In-Tunnel



Alcoves



Unsaturated, Ventilated Concepts



Saturated , Enclosed Concepts

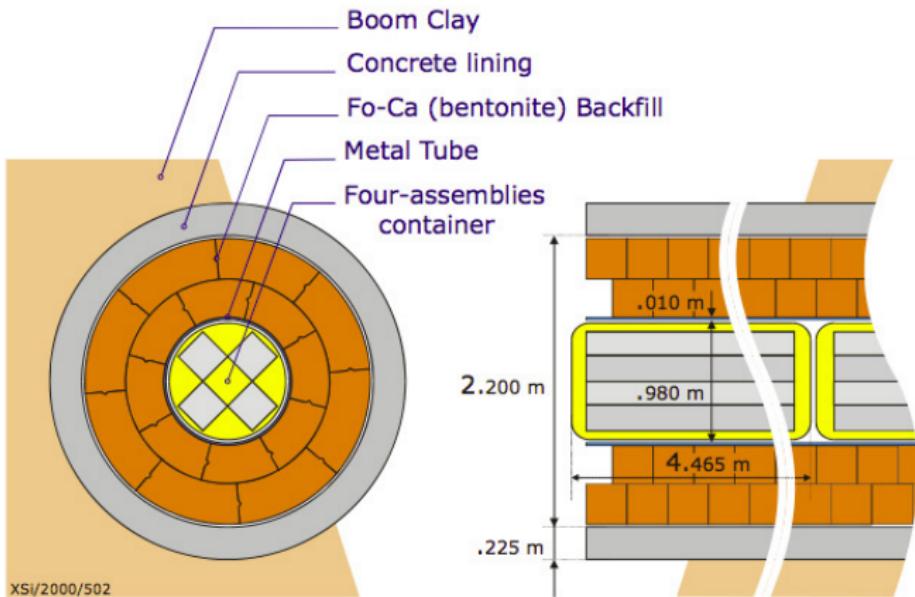


Figure 22: The Belgian reference concept in Boom Clay is backfilled very soon after waste emplacement without a ventilation period and is located below the water table [18].



Tuff (Yucca) Disposal Environments



Figure 23: Yucca Mountain is in southern Nevada [12].



Alternative Disposal Geology Options



Figure 24: U.S. Salt Deposits, ref. [10].

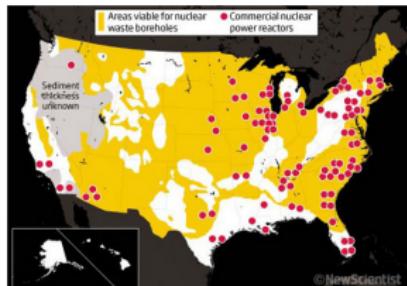


Figure 26: U.S. Crystalline Basement, ref. [10].

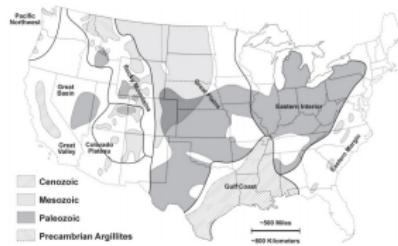


Figure 25: U.S. Clay Deposits, ref. [6].



Figure 27: U.S. Granite Beds, ref. [3].



Clay Disposal Environments

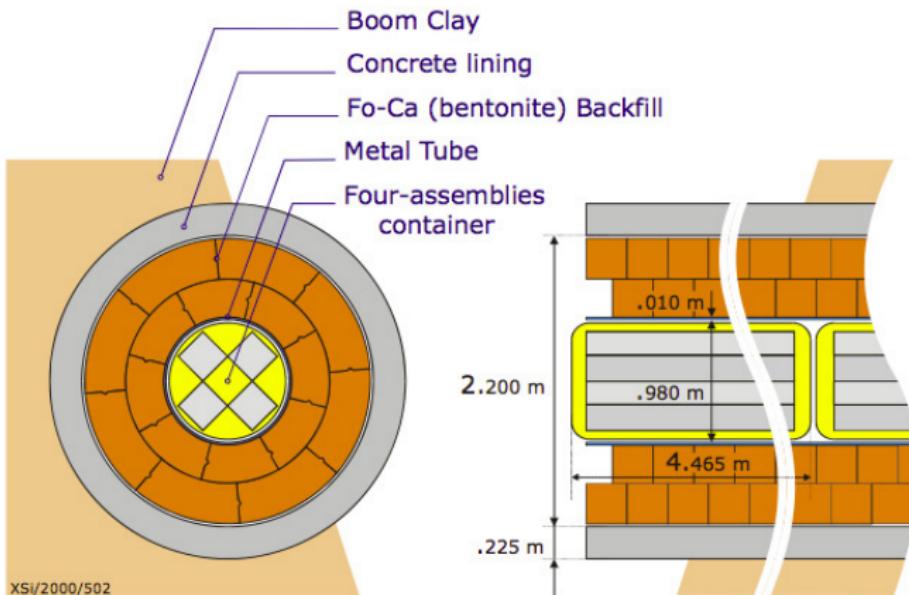


Figure 28: Belgian reference concept in Boom Clay [18].

Granite Disposal Environments

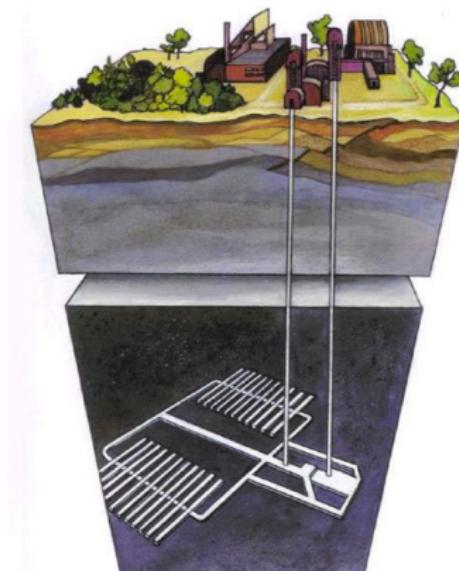


Figure 29: Czech reference concept in Granite [18].



Salt Disposal Environments

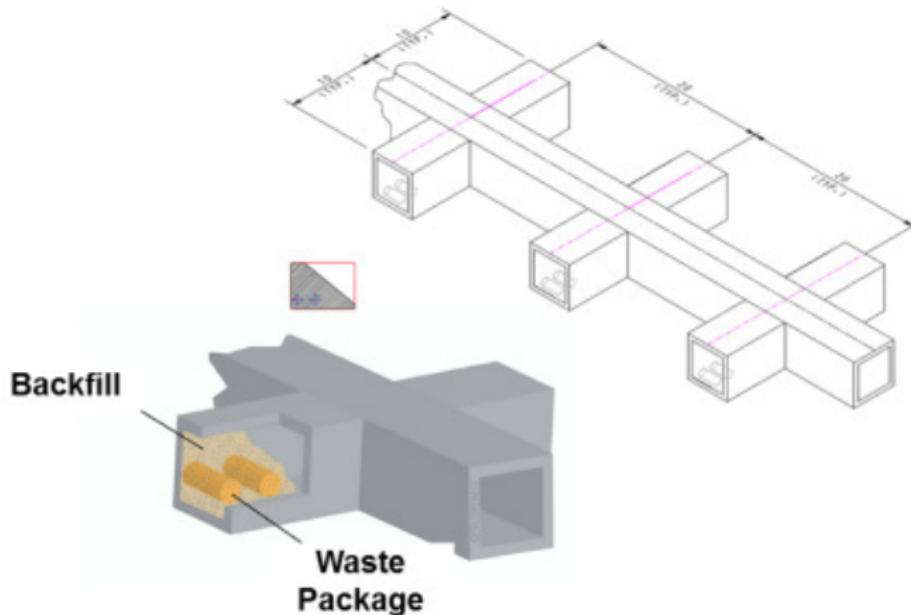


Figure 30: DOE-NE Used Fuel Disposition Campaign concept in Salt [8].

Salt Disposal Environments



**Recess for
better heat
transfer**

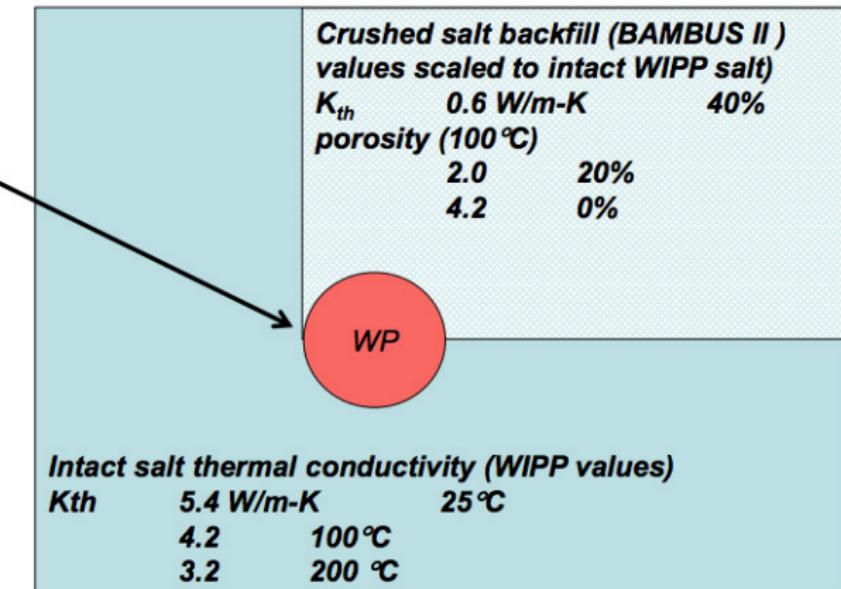


Figure 31: DOE-NE Used Fuel Disposition Campaign concept in Salt [8].

Deep Borehole Disposal Environment

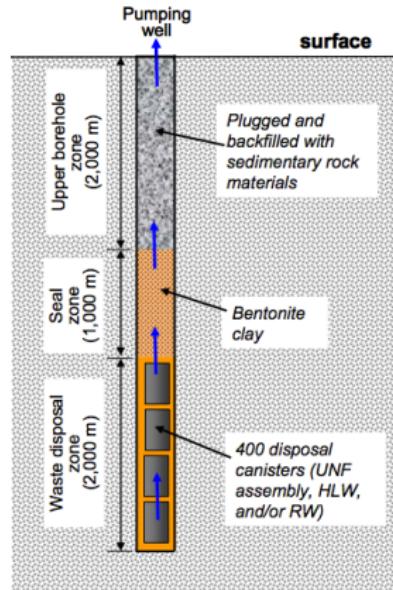


Figure 32: DOE-NE Used Fuel Disposition Campaign Deep Borehole concept [8].

All Disposal Environments



Features of Various Concepts

| Feature | Clay | Granite | Salt | Deep Borehole |
|---|---|--|---|---|
| Hydrology | | | | |
| Total Porosity [%] | 34-60 | 0.1 | 0.5 | 0-0.5 |
| Eff. Porosity [%] | 0.5-5 | 0.0005 | 0.1 | 0.00005-0.01 |
| Conductivity [m/s] | $10^{-11} - 10^{-9}$ | $10^{-6} - 10^{-5}$ | $10^{-12} - 10^{-10}$ | $10^{-13} - 10^{-4}$ |
| Fracturation | none | high | none | low at depth |
| Geochemistry | | | | |
| Reducing Oxidizing Salinity pH | Near & Far Field none higher at depth ~ 7 | NF only Slight in FF higher at depth ≥ 7 | NF only Slight in FF high ≥ 7 | NF only Slight in FF high ~ 7 |
| Design | | | | |
| Waste Package | Steel, Cu | Steel, Cu | Steel | Steel,Cement |
| Buffer | -,Fo-Ca,Cement | Fo-Ca,Cement | Crushed Salt | -,Fo-Ca,Cement |
| Depth | 100-500 m | 100-500 m | 100-500m | 3-5km |
| Emplacement | Vert.,Horiz.,Alcove | Vert.,Horiz. | Alcove | Vert. |
| Packages/Gallery | one, many | one, many | one, two | 400 |
| Thermal Behavior | | | | |
| Buffer Limit [$^{\circ}C$] | 100 (Fo-Ca) | 100 (Fo-Ca) | 180 | 100 (Fo-Ca) |
| Host Limit [$^{\circ}C$] | 100 (alteration) | 200 (cracking) | 180 (brines) | none |
| Conductivity [$\frac{W}{m \cdot K}$] | 1 – 2 | 2 – 4 | ~ 4 | 2 – 4 |
| Coalescence | yes | no | yes | no |

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- Challenge: Security
- Challenge: Geological

Finland: Posvia



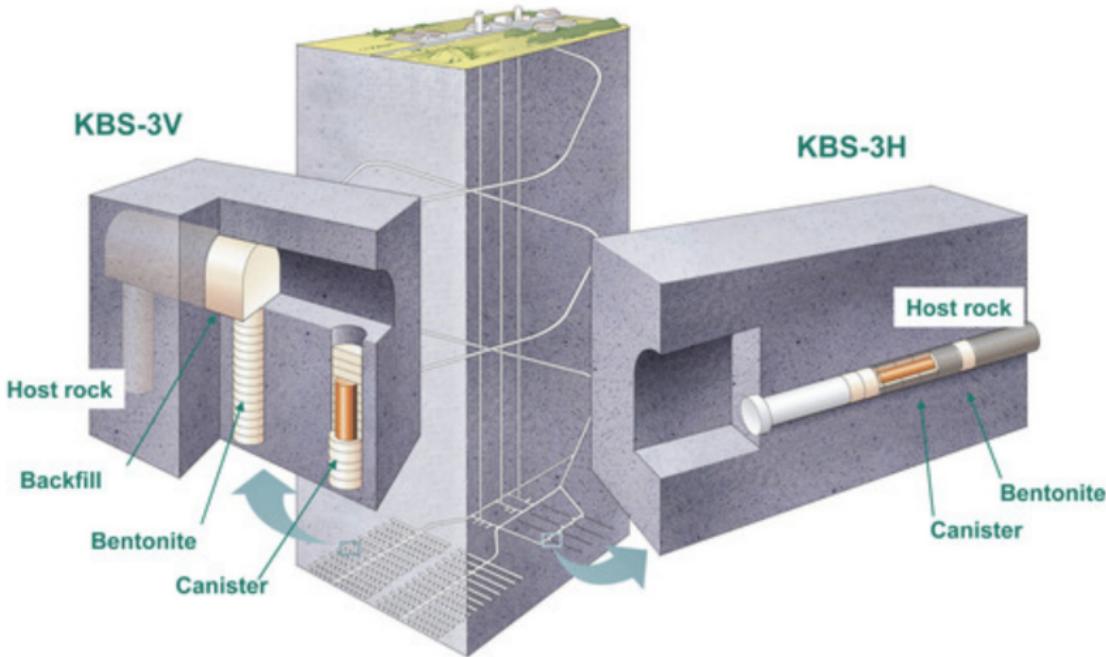
- 2001** Parliament ratified decision-in-principle siting Olkiluoto, Eurajoki
- 2012** Construction licence application submitted
- 2015** Construction licence granted.
- 2020** Operation licence application to be submitted.
- 2020+** Final disposal begins.



Finland: Posiva



Finland: Posvia: KBS-3V Concept



Courtesy of SKB, Illustrator: Jan Rojmar



Finland: Posvia: KBS-3V Concept

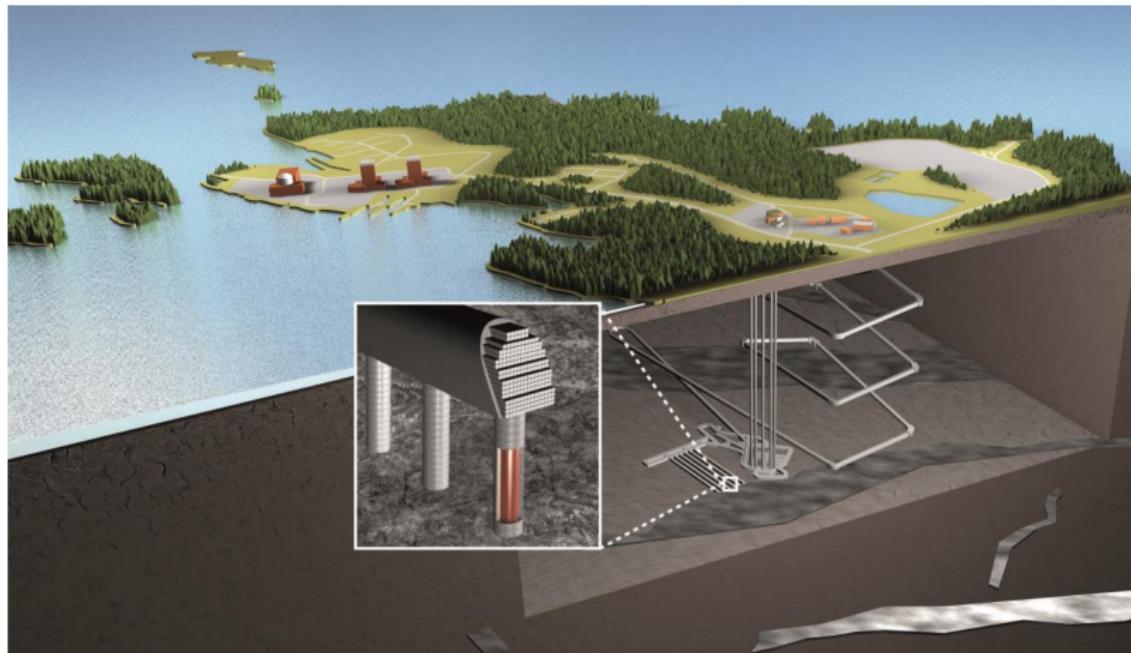
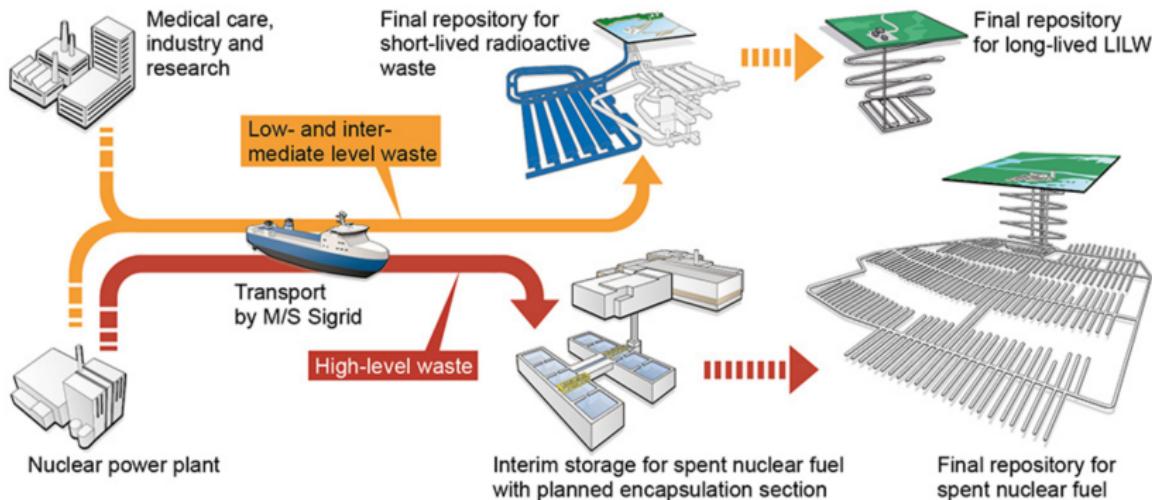


Figure 1-1. Schematic illustration of the KBS-3V repository design.

Sweden: SKB



[?]



This is what the system for dealing with Sweden's radioactive waste looks like. The facilities that still have to be constructed are indicated by dotted arrows.

Sweden: Site



Sweden: Clab



Clab - the Central Interim Storage Facility for Spent Nuclear Fuel is located at Simpevarp about 25 kilometres north of Oskarshamn. This is where all the spent nuclear fuel from Swedish nuclear power plants is kept while waiting for the final repository to begin operating.

Sweden: Short-Lived Radioactive Waste



SKBs Final Repository for Short-Lived Radioactive Waste is located At Forsmark in the municipality of Östhammar. The facility started operating in 1988 and was then the first of its kind in the world.

- **Operational start:** 1988
- **Capacity:** Approx. 63,000 cubic metres
- **Receiving capacity:** Approx. 600 cubic metres per year
- **Operational and maintenance staff:** Approx. 30
- **Above ground:** Offices and workshops, terminal building, ventilation plant
- **Underground:** Four rock vaults, one silo, control room
- **Operating costs:** Approx. SEK 40 million per year

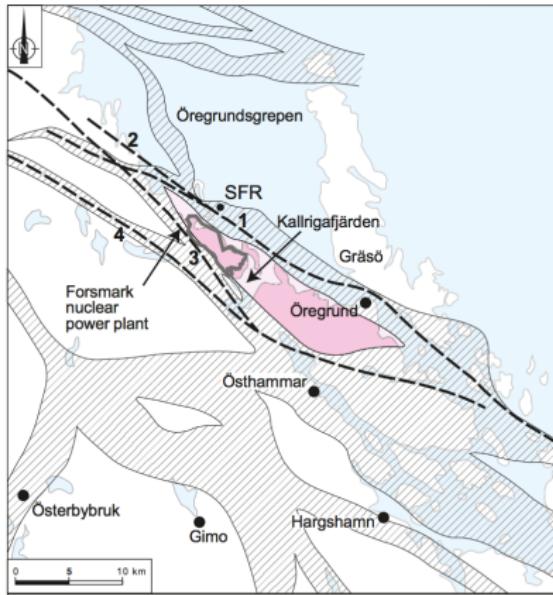
The SFR is situated 50 metres below the bottom of the Baltic and comprises four 160-metre long rock vaults and a chamber in the bedrock with a 50-metre high concrete silo for the most radioactive waste. Two parallel kilometre-long access tunnels link the facility to the surface.

Sweden: SKB



The SFR – Final Repository for Short-lived Radioactive Waste – lies about 50 metres deep in the rock **below** the sea. Photo: Lasse Modin.

Sweden: Final Disposal



Major, retrograde deformation zone (DZ)
along the coast (1 = Singö DZ, 2 = splay from Singö DZ,
3 = Eckarfjärden DZ, 4 = Forssmark DZ)

Tectonic lens at Forsmark
(land, left; under sea, right)

Area inferred to be affected
by higher ductile strain

Area inferred to be affected
by lower ductile strain (tectonic lens)



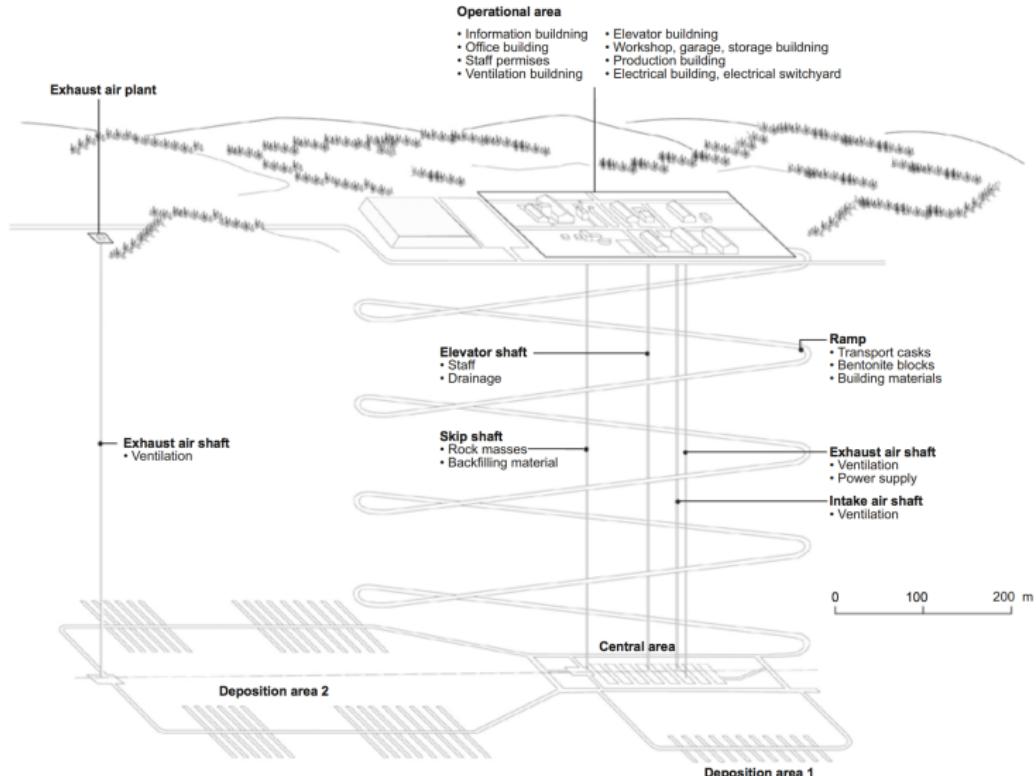
Candidate area for
site investigation

Sea, lake

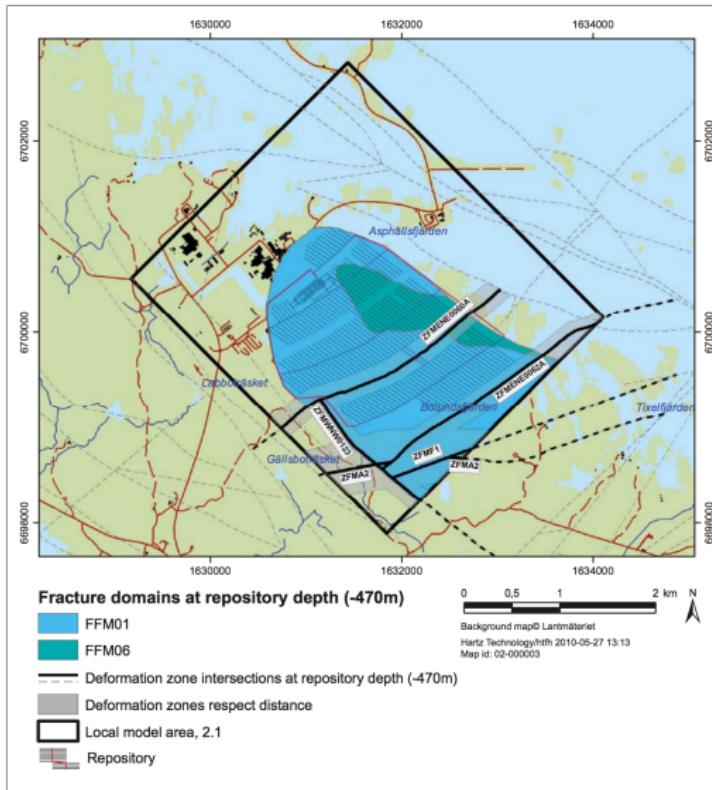
Sweden: Final Disposal



Sweden: Final Disposal



Sweden: Final Disposal



Sweden: Transport By Sea



Sweden: Transport By Sea



Length overall 99.5 metres

- **Primary cargo:** Radioactive waste and spent nuclear fuel
- **Cargo capacity:** 12 transport casks or 40 freight containers
- **Draught:** 4.5 metres
- **Deadweight tonnage:** 1,600 tonnes

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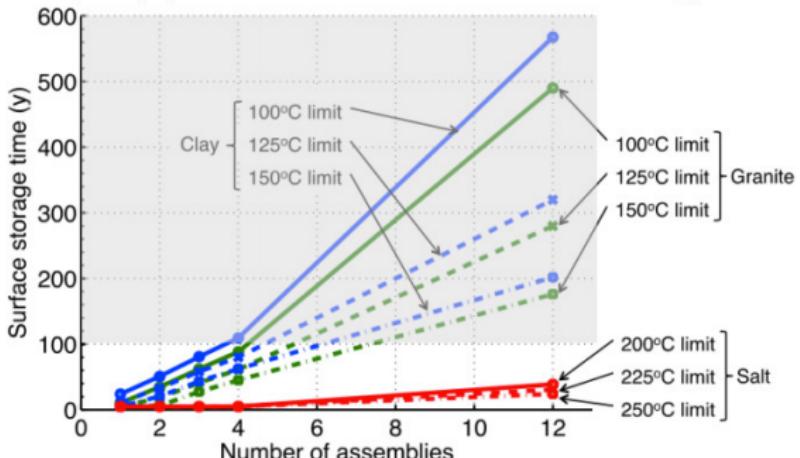
Performance Metrics



- Dose
- Environmental Release
- Repository Footprint
- Cost
- ...



Thermal Capacity in Various Geologies



Thermal conductivity for all media selected at 100 °C.

Source: Greenberg et al. 2012a.

Figure 33: The varying thermal limits, thermal conductivities, and thermal diffusivities of various geologies result in differing heat capacities to similar waste [7].

Release Mechanisms



- Human Disruption
- Natural Disruption
- Barrier Dissolution
- Advection
- Diffusion
- Sorption
- Solubility Limitation
- ...



Solubility Sensitivity In A Clay Model

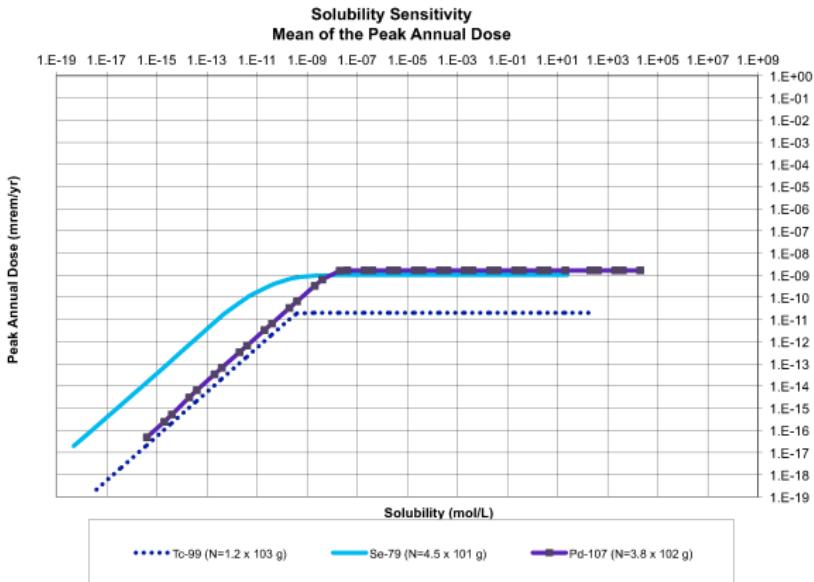


Figure 34: Solubility limit sensitivity. The peak annual dose due to an inventory, N , of each isotope.



Retardation Sensitivity In A Clay Model

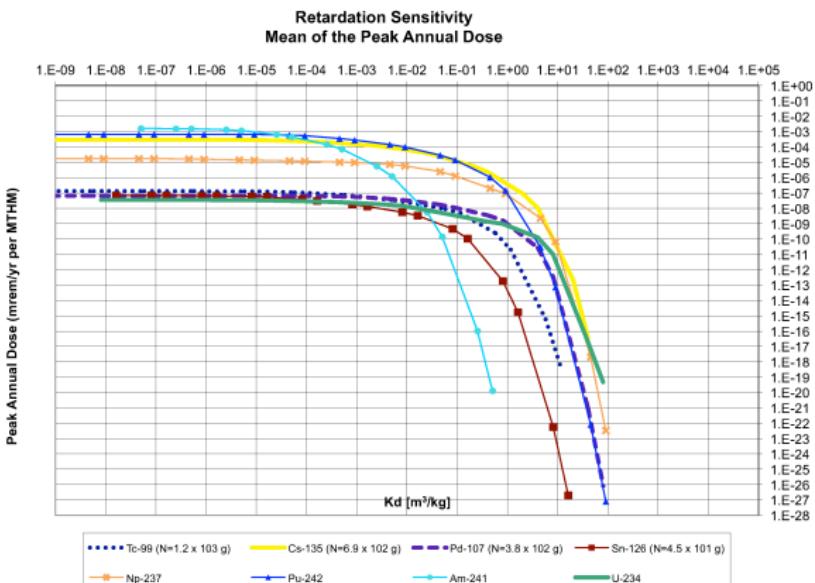


Figure 35: K_d sensitivity. The peak annual dose due to an inventory, N , of each isotope.



Example : Vertical Advective Velocity and Diffusion Coefficient

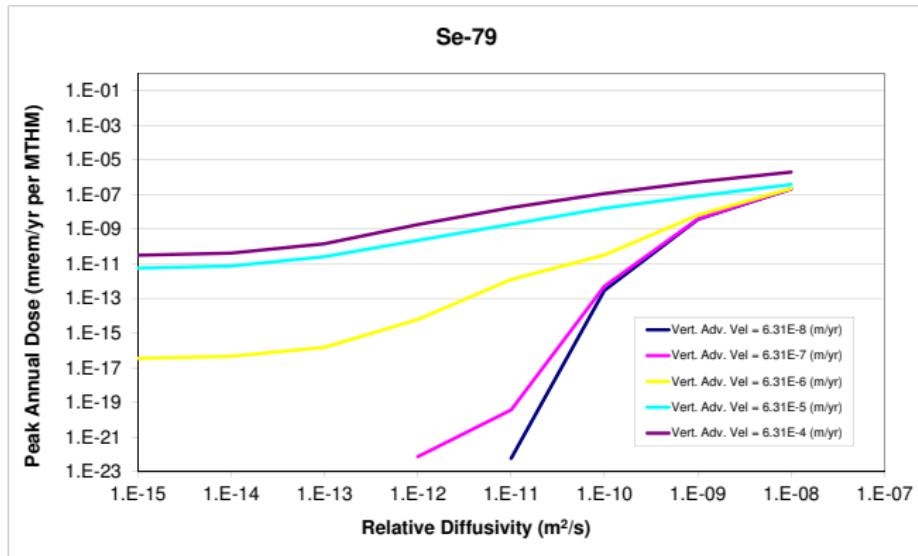


Figure 36: ^{79}Se . Se is non sorbing, but solubility limited in clay. For low vertical advective velocity, the system is diffusion dominated.

Example : Vertical Advective Velocity and Diffusion Coefficient

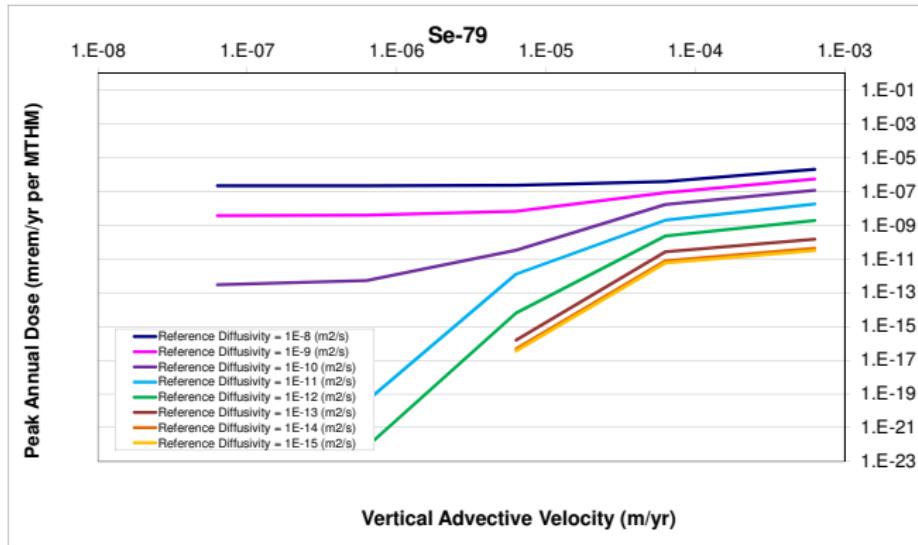


Figure 37: ⁷⁹Se. Se is non sorbing, but solubility limited in clay. For high vertical advective velocity, the diffusivity remains important even in the advective regime as spreading facilitates transport in the presence of solubility limited transport.



Heat Contributors In PWR SNF

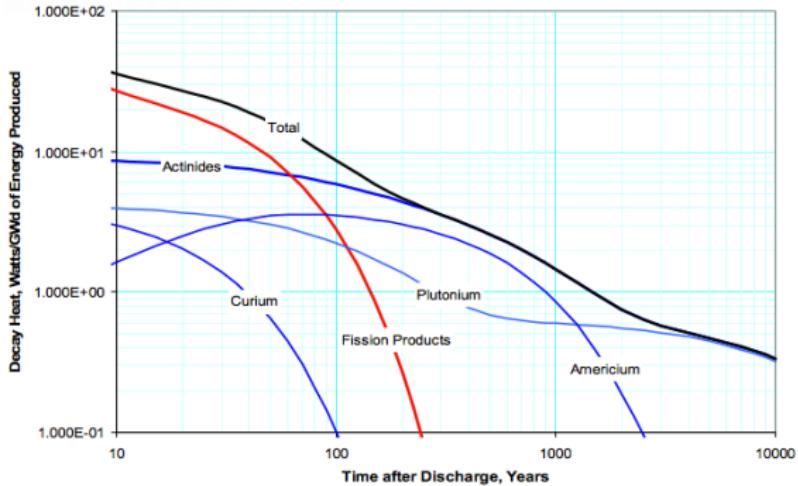


Figure 38: Heat contributors in a canonical PWR fuel[19].



Heat Contributors in PWR SNF

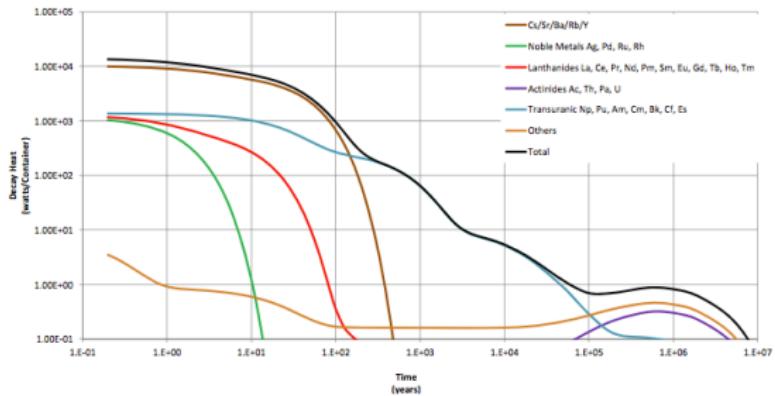


Figure 4-1 Borosilicate Glass Decay Heat Generated by Co-Extraction Processing of 51 GWd/MT 5 Year Cooled PWR Fuel

Figure 39: Heat contributors in the primary result of a once through PWR fuel cycle [4].

Heat Contributors in LWR Recycled MOX

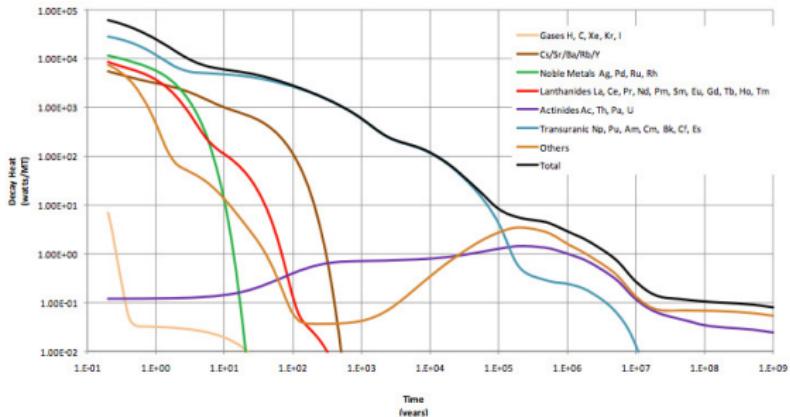


Figure 5-1 Mixed Oxide Fuel 50 GWd/MT Used Fuel Decay Heat

Figure 40: Heat contributors in the primary result of MOX recycling in an LWR [4].



Heat Contributors After NUEX Recycling

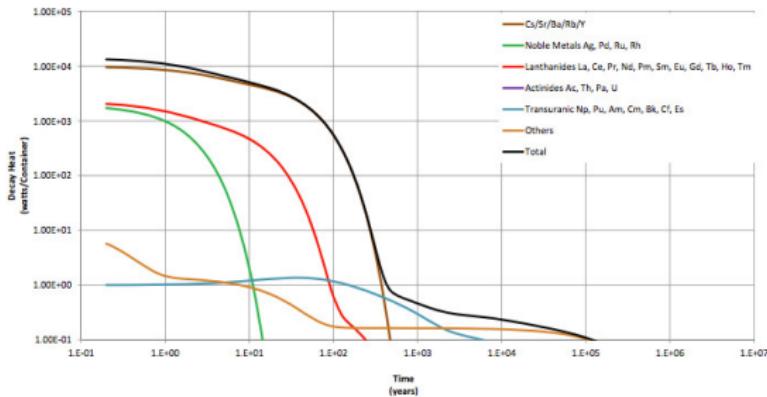


Figure 4-5 Borosilicate Glass Decay Heat Generated by New Extraction Processing of 51 GWd/MT 5 Year Cooled PWR Fuel

Figure 41: Heat contributors in the primary result of the NUEX extraction process[4].



Heat Contributors After COEX Recycling

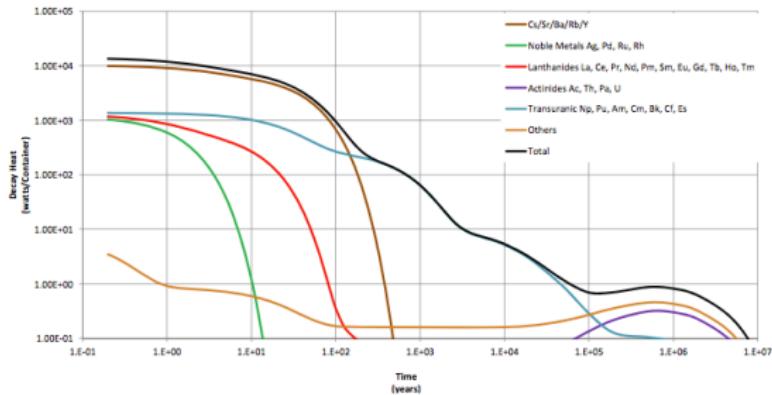


Figure 4-1 Borosilicate Glass Decay Heat Generated by Co-Extraction Processing of 51 GWd/MT 5 Year Cooled PWR Fuel

Figure 42: Heat contributors in the primary result of the COEX extraction process[4].

Summary: Heat Contributing Isotopes in Various Fuel Cycles



Dominant thermal contributors vary among fuel cycles.

- Recycling schemes are likely to reduce transuranics and actinides.
- Fission products such as Cs and Sr are powerful heat contributors in the first 500 years, when capacity limiting peak heat is likely to occur in many geologies.
- Transuranics, Pu, Np, Am, and Cm are dominant long term heat contributors. Some extraction processes are more successful at removing those from the waste stream.

Dose Contributors, PWR SNF In Yucca

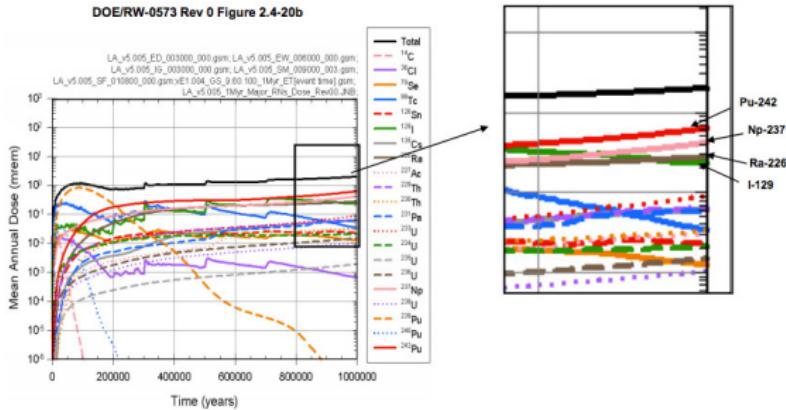
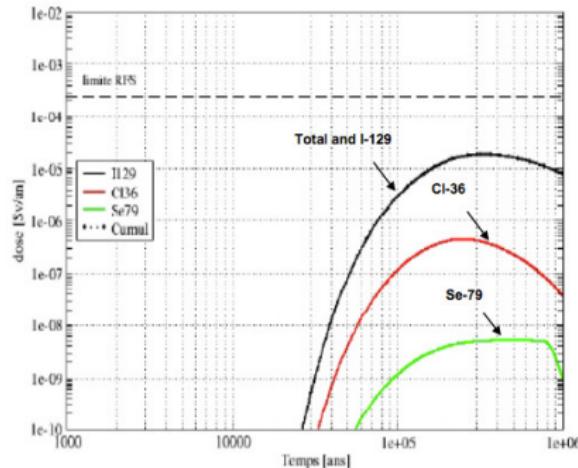


Figure 43: Dose contributors expected in the Yucca Mountain repository [16]. In the oxidizing environment at Yucca mountain, actinides such as ^{242}Pu and ^{237}Np dominate dose contribution. We also see that long-lived, highly soluble ^{129}I and highly soluble ^{226}Ra are also primary dose contributors.



Dose Contributors, PWR SNF In Clay



ANDRA 2005, Dossier 2005: Argile. Tome: Evaluation of the Feasibility of a Geological Repository in an Argillaceous Formation, Figure 5.5-18, SEN million year model, CU1 spent nuclear fuel

Figure 44: Dose contributors expected in a clay repository concept [16]. Primary contributors are highly soluble, long lived isotopes ^{129}I , ^{36}Cl , and ^{79}Se .

Dose Contributors, PWR SNF In Granite

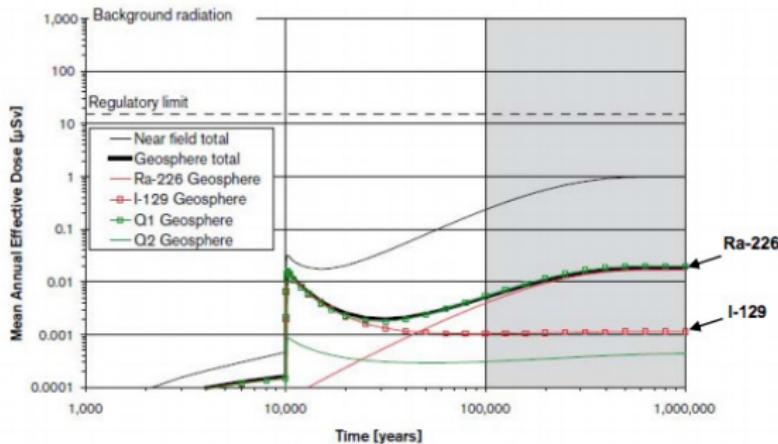


Figure 10-18. The Forsmark pinhole failure base case (geosphere total, i.e. LDF values applied to releases from the far-field model) decomposed with respect to dominant nuclides (Ra-226 and I-129) and release paths (Q1 and Q2). The effect of discarding geosphere retention is also shown (near field total, i.e. LDF applied to releases from the near field model). 10,000 realisations analytic model.

SKB 2006, Long-term Safety for KBS-3 Repositories at Forsmark and Laxemar—a First Evaluation, TR-06-09, Figure 10-18

Figure 45: Dose contributors expected in a granite repository concept [16]. Primary contributors in this more advective system are the most mobile products at the time of

Summary: Dose Contributing Isotopes in Various Geologies



Dominant dose contributors vary among geologies due to both **water chemistry (sorption, solubility)** and **transport regime (diffusive, advective)**.

- Long lived, highly soluble, non sorbing ^{129}I is a dominant long-term contributor in all geologies.
- In a tuff geology like Yucca Mountain, which is oxidizing with advective transport, actinides dominate in addition to ^{129}I .
- In granite, a typically reducing geology with advective release pathways, mobile ^{226}Ra may be important in addition to ^{129}I .
- In primarily diffusive salt and clay geologies, long-lived, highly soluble, non-sorbing fission and activation products (^{129}I , ^{36}Cl , ^{79}Se) dominate.

Volume

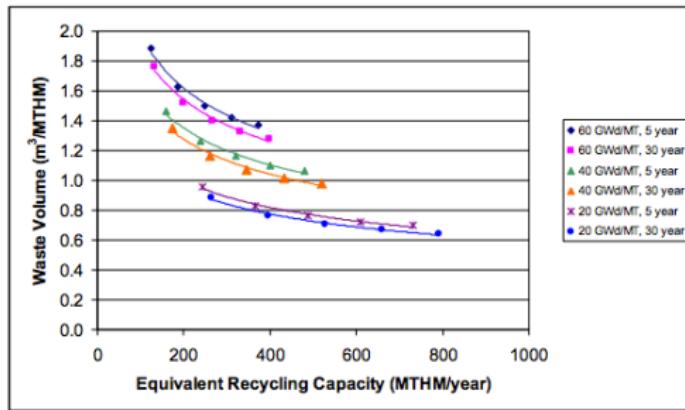


Figure 5-3 Annual Greater Than Class C Waste Volume Relative to Facility Capacity

Figure 46: Recycling strongly affects high level waste volumes[4].

Conclusion



Thanks!

Feel free to direct questions to kdhuff@illinois.edu.

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