

# Tutorial # 6 : Gears

$$\text{Module } m = \frac{\text{Pitch diameter}}{\text{Number of teeth}}$$

$$\therefore m = \frac{d_G}{N_G} = \frac{d_P}{N_P} = \frac{2r_G}{N_G} = \frac{2r_P}{N_P}$$

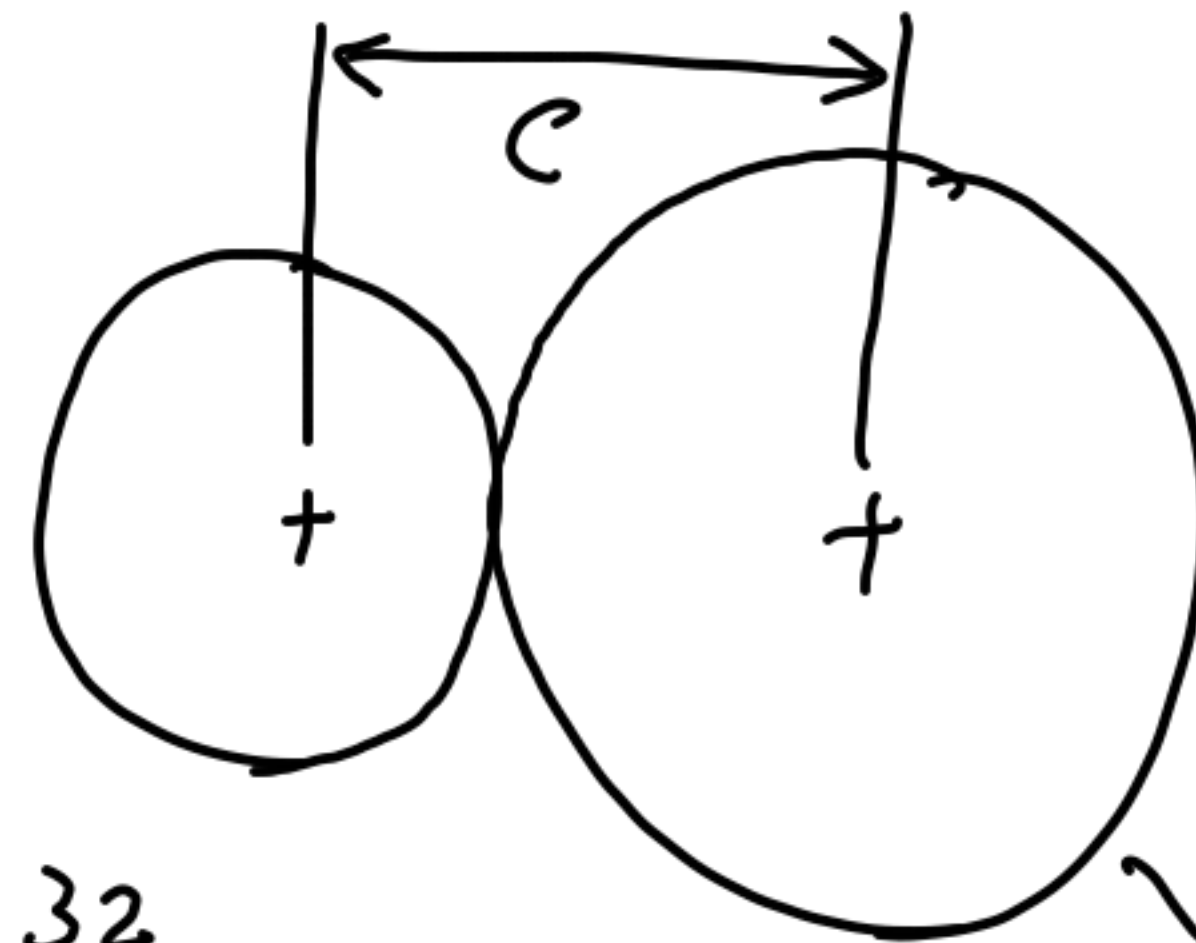
G: Gear; P: Pinion

Centre to centre distance

$$C = (r_P + r_G)$$

Pitch circle radius

①



$$N_P = 32$$

$$N_G = 84 \quad \text{Pitch circle}$$

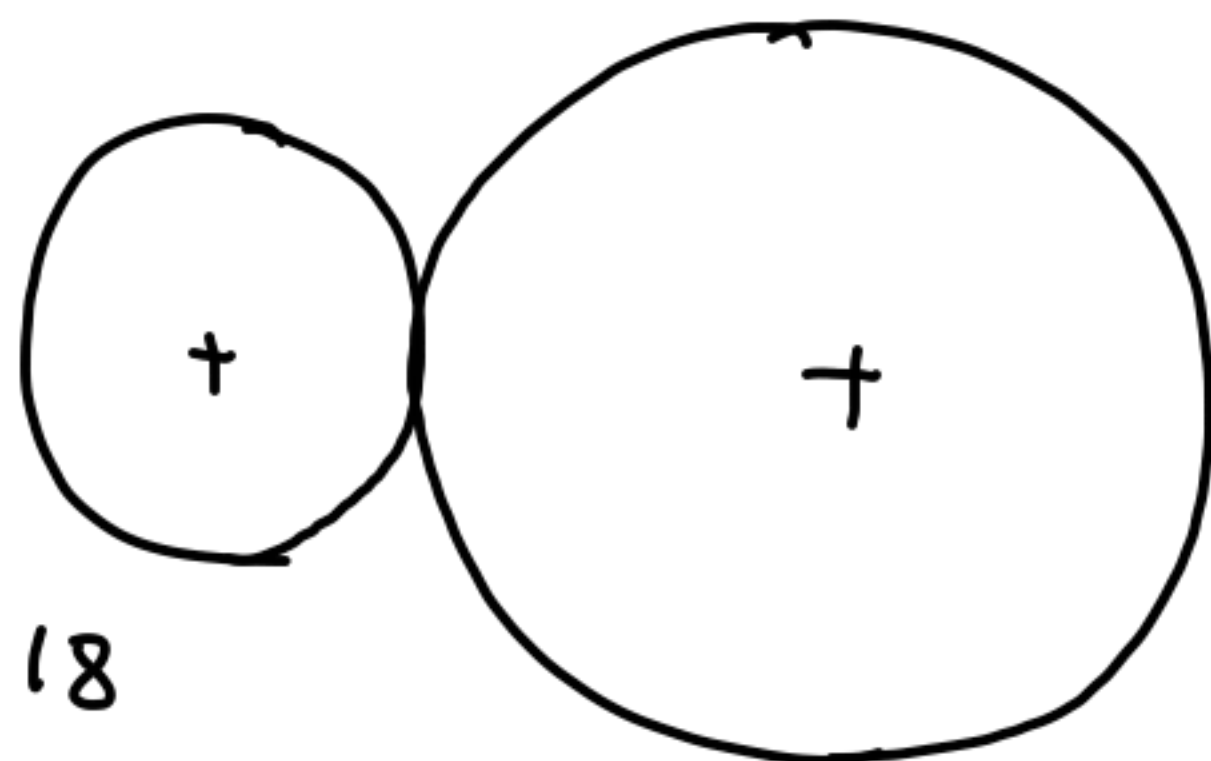
$$C = 87 \text{ mm}$$

$$C = r_P + r_G = \frac{mN_P}{2} + \frac{mN_G}{2}$$

$$\therefore m = \frac{2C}{(N_P + N_G)} \rightarrow \underline{\text{ANSWER}}$$

Once "m" is known, all the associated dimensions of gear can be computed.

(Q)



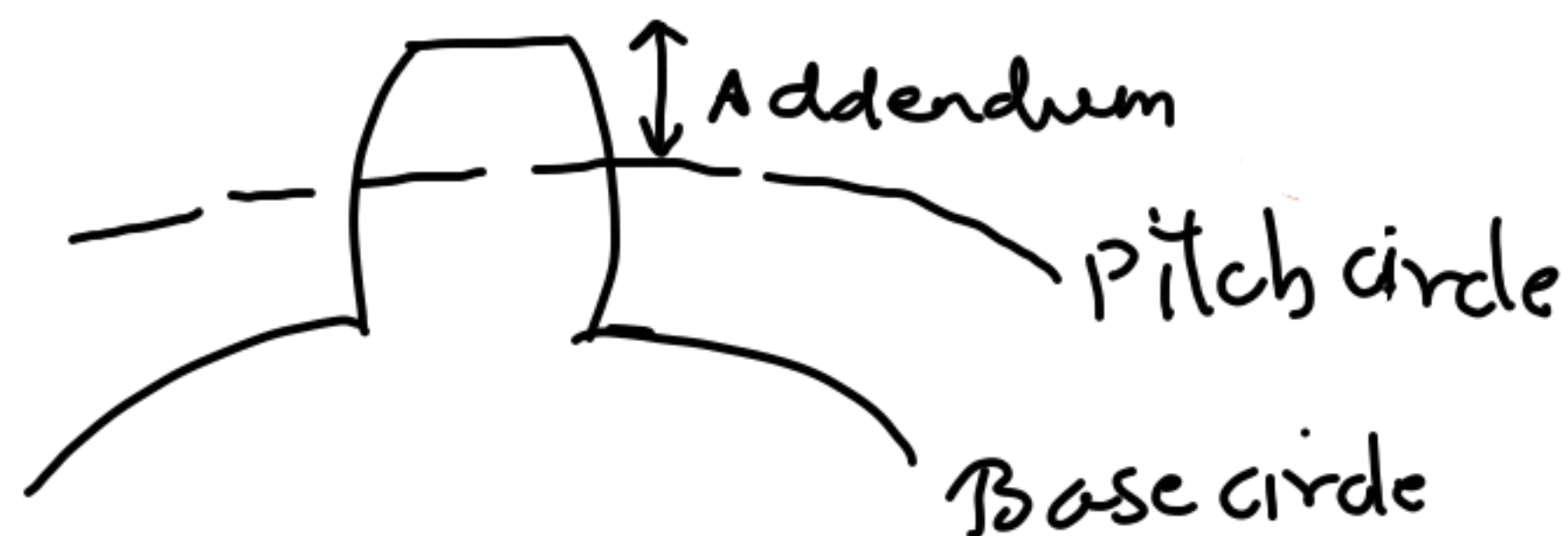
$$N_p = 18$$

$$N_g = 26$$

Module  $m = 3 \text{ mm}$ ;

Pressure angle  $\phi = 20^\circ$ ;

Addendum  $a_g = a_p$  (Given)



Constraint on  $a_g$   
to avoid interference

$$a_g + r_g \leq \sqrt{r_g^2 + (r_p^2 + 2r_p r_g) \sin^2 \phi}$$

$$\frac{a_g}{r_g} \leq \sqrt{1 + \left\{ \left( \frac{r_p}{r_g} \right)^2 + 2 \left( \frac{r_p}{r_g} \right) \right\} \sin^2 \phi} - 1$$

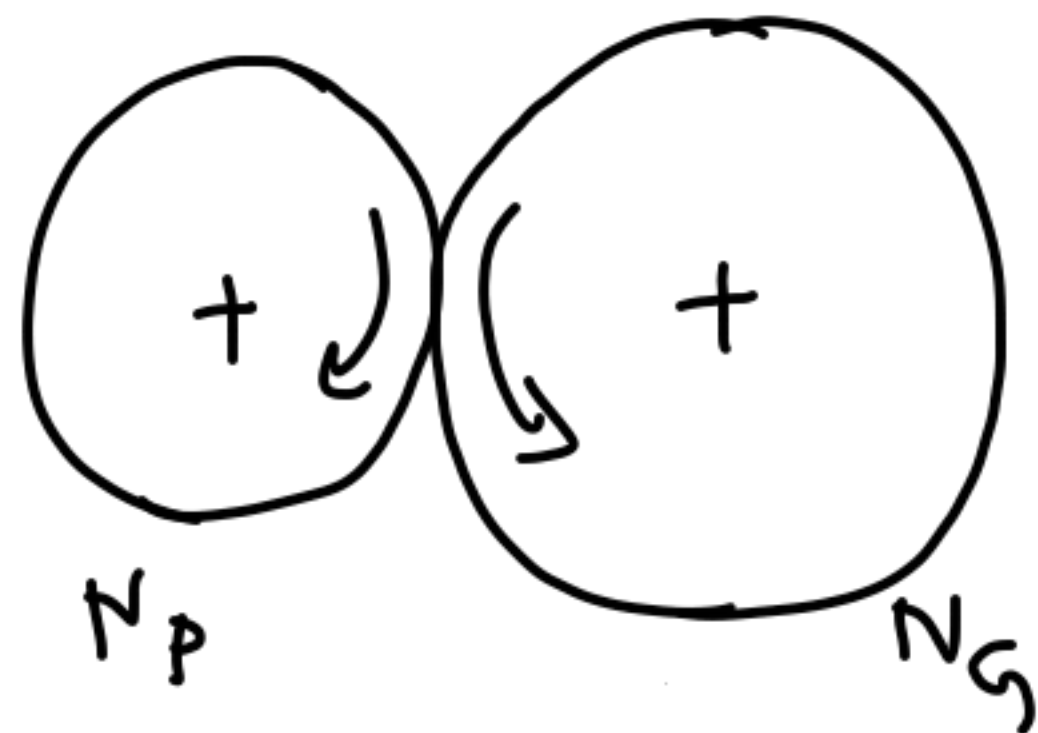
$$\frac{r_p}{r_g} = \frac{N_p}{N_g} = \frac{18}{26} ; r_g = m \frac{N_g}{2}$$

$a_g \leq \underline{\hspace{2cm}}$  (Round off the answer to nearest integer)

Gives maximum value of  $a_g$

# Gear Trains

## Simple Gear trains



Speed ratio / Velocity ratio

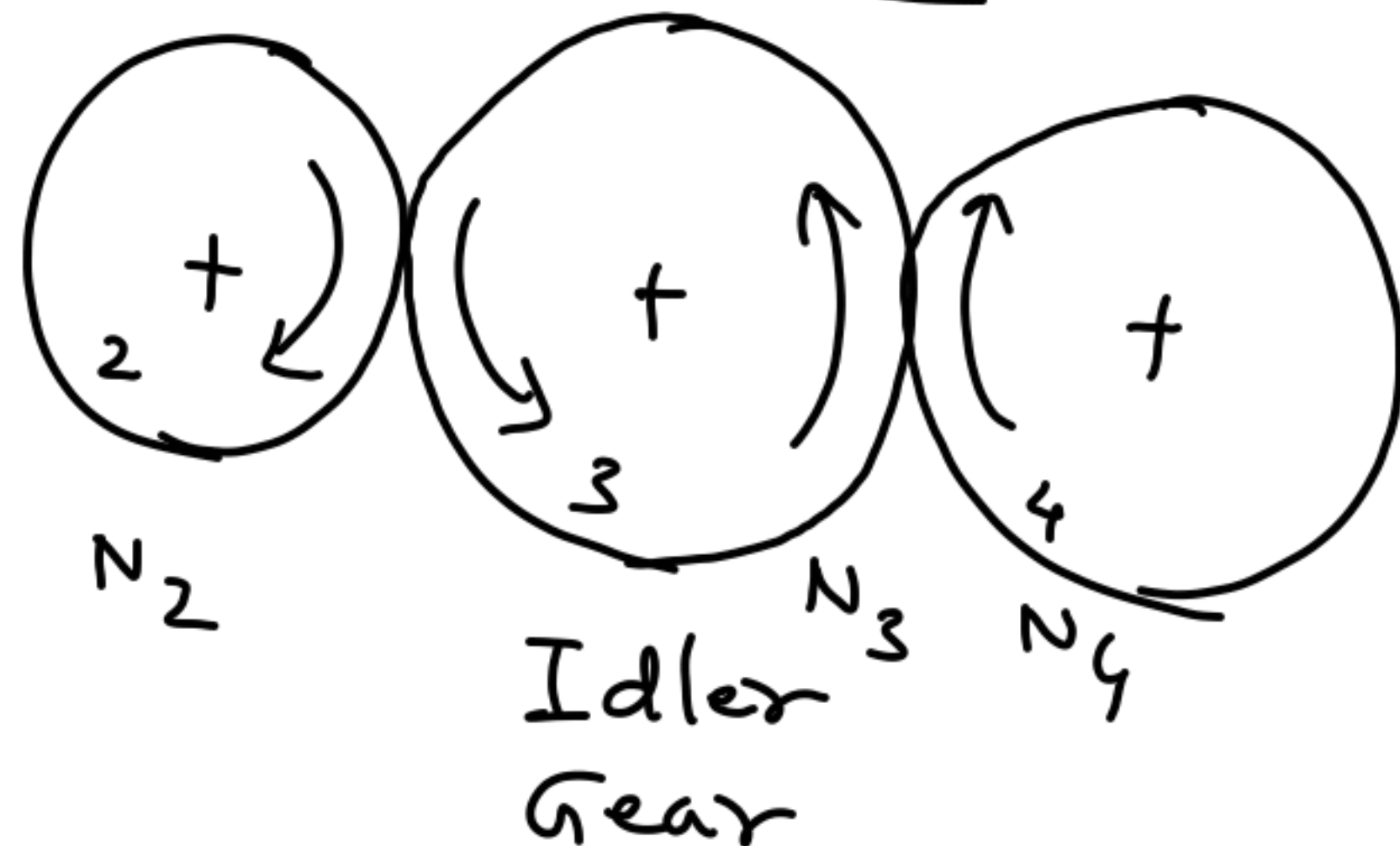
$\frac{\text{Output Speed}}{\text{Input Speed}}$

$$\frac{\omega_g}{\omega_p} = -\frac{N_p}{N_g}$$

-ve sign to indicate change in dir<sup>n</sup>

(Q3.)

Front view

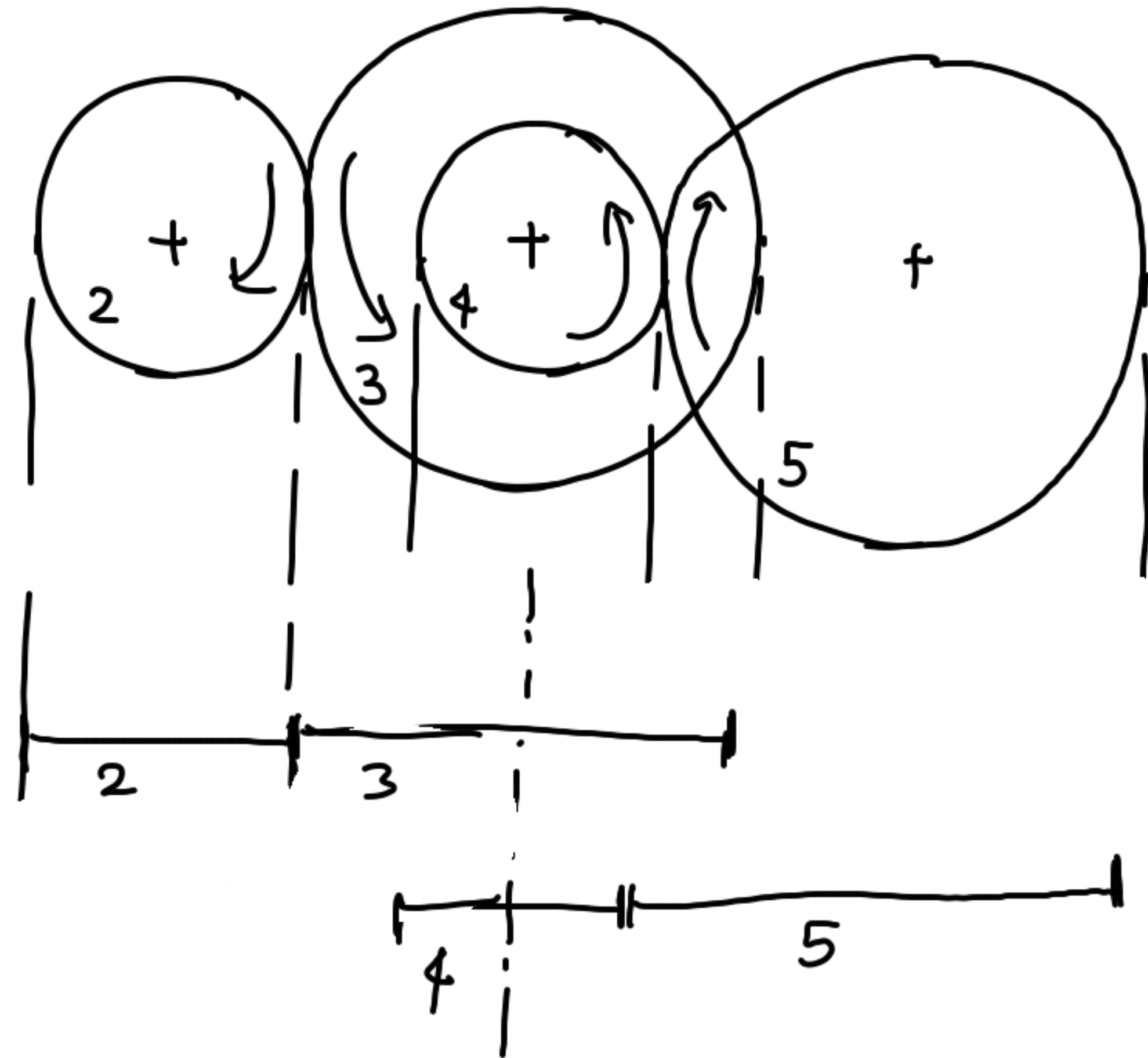


Speed ratio (I<sup>st</sup> order kinematic coefficient)

$$\frac{\omega_4}{\omega_2} = \left( \frac{\omega_4}{\omega_3} \right) \left( \frac{\omega_3}{\omega_2} \right) = \left( \frac{-N_3}{N_4} \right) \left( \frac{-N_2}{N_3} \right) = \left( \frac{N_2}{N_4} \right)$$



Q4. Compound Gear train



Two gears  
on the shaft

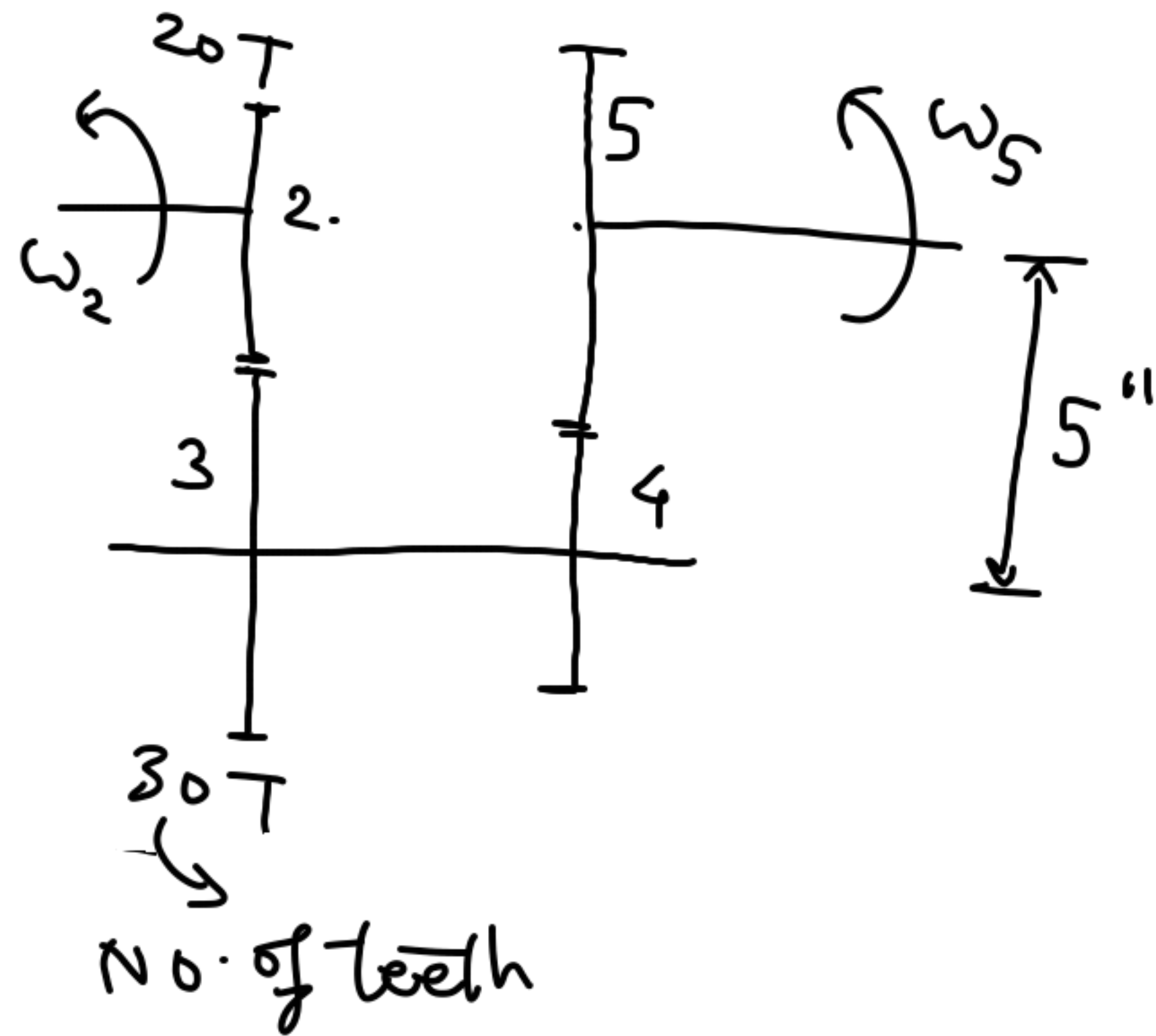
Speed ratio :  $\frac{\omega_5}{\omega_2}$

$$\frac{\omega_5}{\omega_2} = \frac{\omega_5}{\omega_4} \cdot \frac{\omega_4}{\omega_3} \cdot \frac{\omega_3}{\omega_2}$$

$$= \left( \frac{-N_4}{N_5} \right) (1.0) \left( \frac{-N_2}{N_3} \right)$$

$$\frac{\omega_5}{\omega_2} = \frac{N_2 N_4}{N_3 N_5}$$

Q 5.



Module for gears 4 and 5

$$\omega_2 = 10 \omega_5$$

or speed ratio  $\frac{\omega_5}{\omega_2} = \frac{1}{10}$

No. of gear teeth  $\geq 15$

$$\frac{\omega_5}{\omega_2} = \left( \frac{\omega_5}{\omega_4} \right) \left( \frac{\omega_4}{\omega_3} \right) \left( \frac{\omega_3}{\omega_2} \right)$$

$$\frac{1}{10} = \left( \frac{\omega_5}{\omega_4} \right) (1.0) \left( \frac{-N_2}{N_3} \right)$$

$$\frac{\omega_5}{\omega_4} = \frac{-N_4}{N_5} = \text{---} \rightarrow \textcircled{1}$$

Geometric constraint :

$$r_2 + r_3 = 5 \rightarrow \frac{m N_2}{2} + \frac{m N_3}{2} = 5$$

$$r_4 + r_5 = 5 \Rightarrow \frac{m N_4}{2} + \frac{m N_5}{2} = 5$$

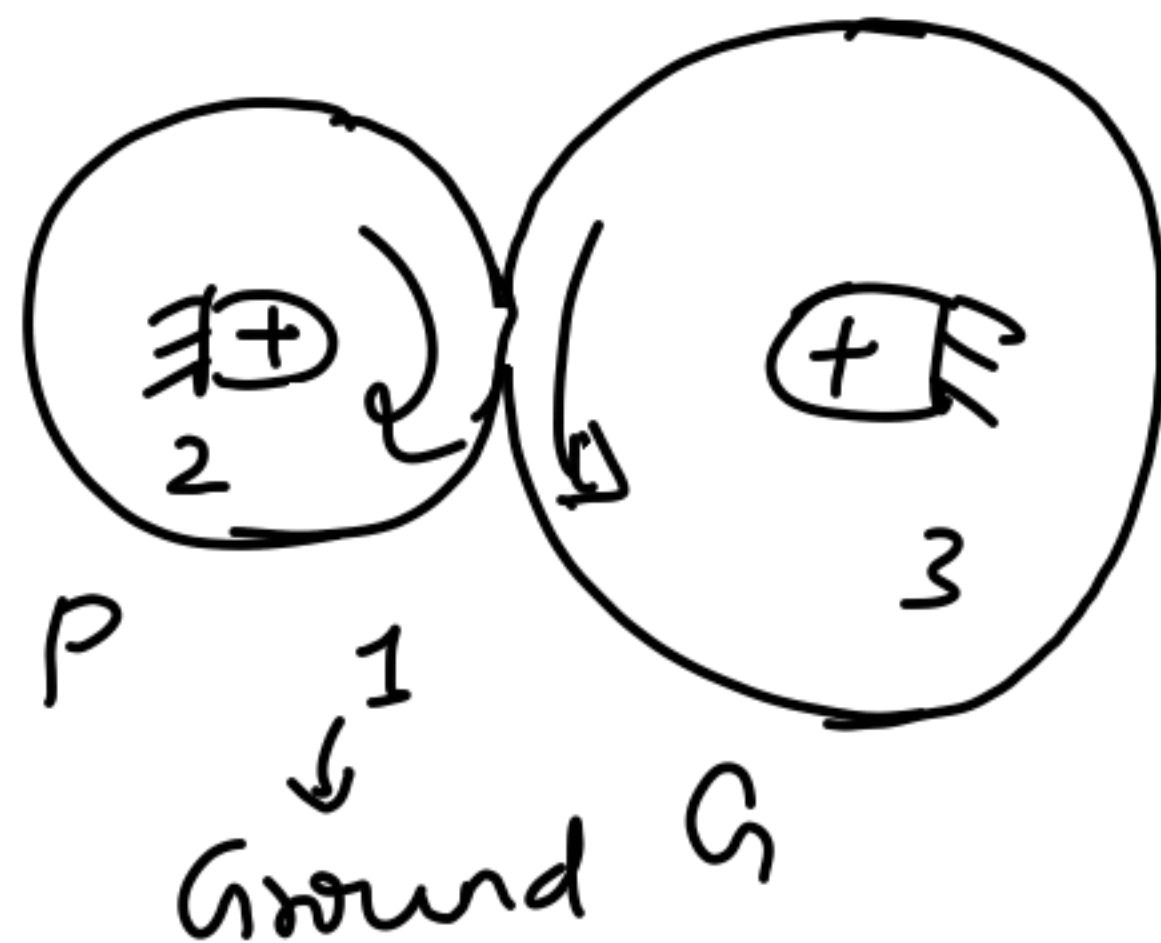
$$m (N_4 + N_5) = 10 \text{ --- } \textcircled{2}$$

Based  
on the  
constraint,  
we take

$$N_g = 15$$

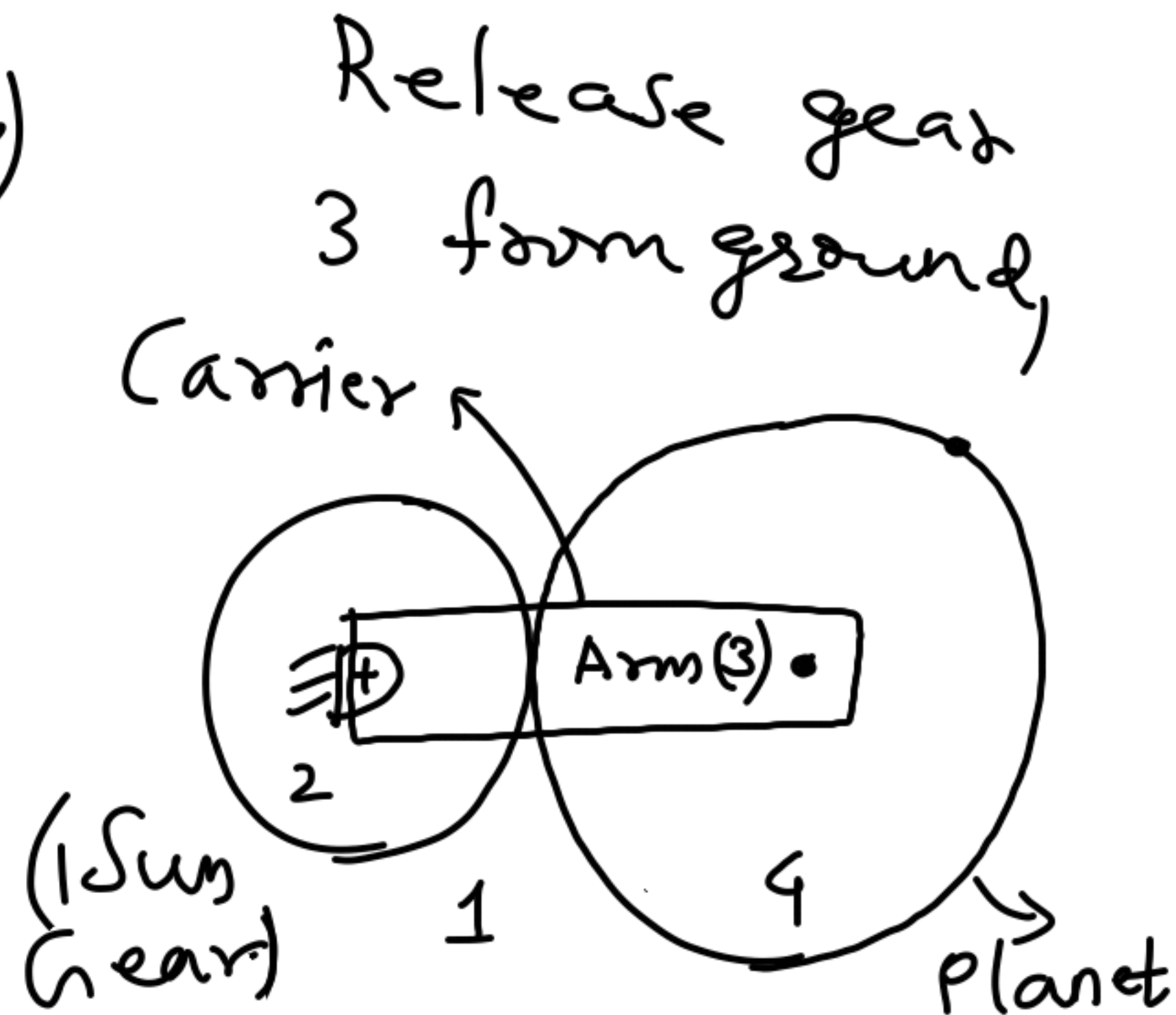
We can  
compute  
 $N_g$  and  
then compute  
module.

## Epicycle (Planetary) Gear train



$$\begin{aligned} F &= 3(n-1) - 2j - h \\ &= 3(3-1) - 2 \times 2 - 1 \\ &= 6 - 4 - 1 \\ &= 1 \end{aligned}$$

1 DOF system



$$\begin{aligned} 1 &= 3(4-1) - 2 \times 3 - 1 \\ &= 9 - 6 - 1 = 2 \end{aligned}$$

Input | 3 | → Arm/Carrier

2 | 4

→ Schematic representation

