



Vapour compression Refrigeration System

Dr. M. D. Atrey

INOX Chair Professor

Department of Mechanical Engineering

Indian Institute of Technology Bombay

Mumbai – 400076

INDIA

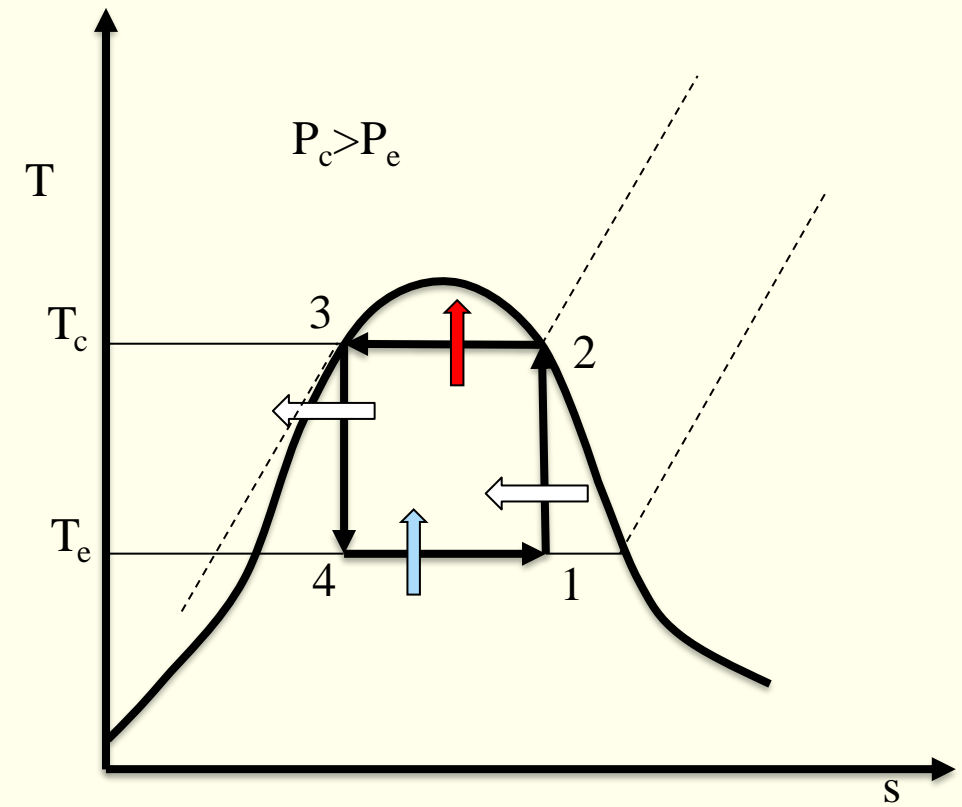
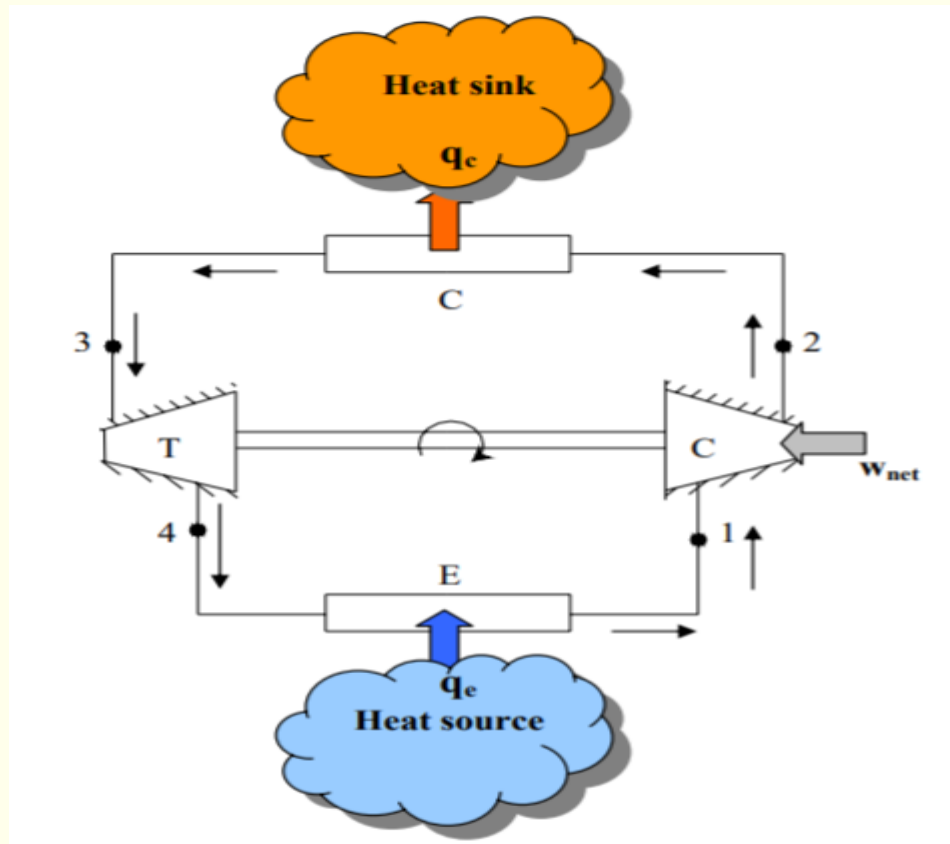


Carnot vapor compression refrigeration cycle

- Carnot refrigeration cycle is a completely reversible cycle
- It is used as a model of perfection for a refrigeration cycle operating between a constant temperature heat source and sink
- It is used as reference against which the real cycles are compared



Carnot VCRS





Carnot VCRS

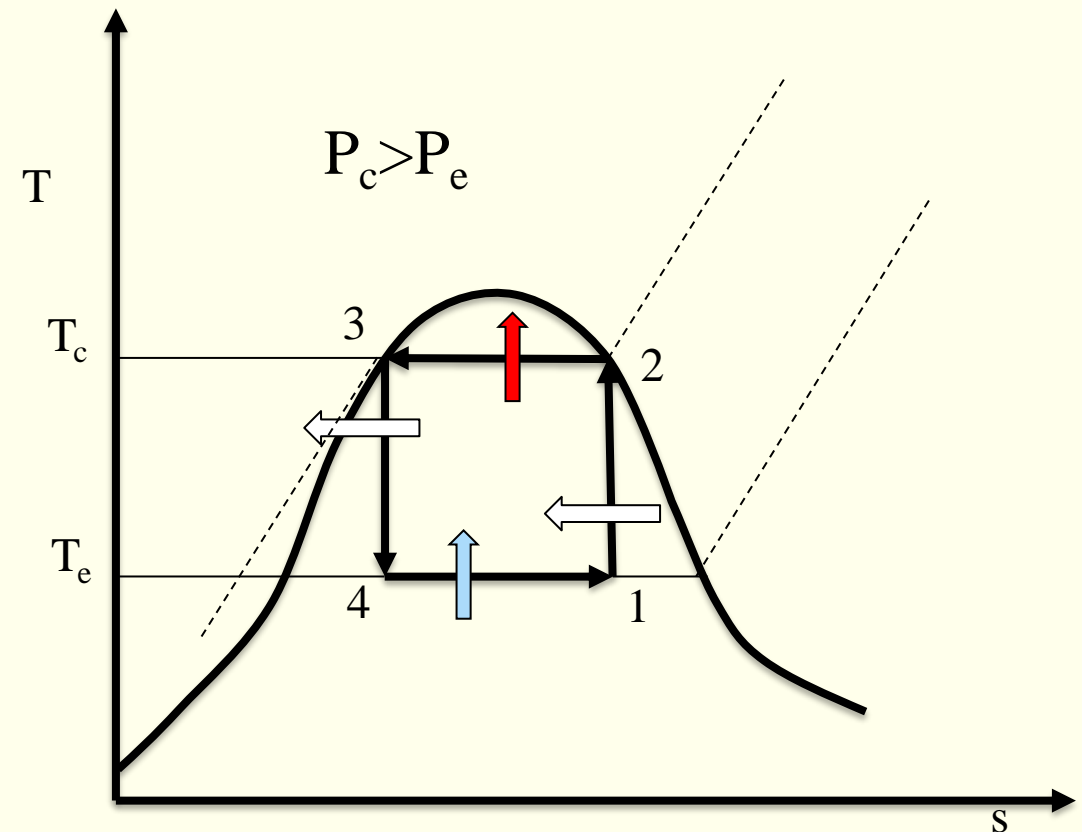
- From 1st and 2nd law

- $\oint \delta q = \oint \delta w$

- $\oint \delta q = q_{4-1} - q_{2-3} = q_e - q_c$

- $\oint \delta w = w_{3-4} - w_{1-2}$

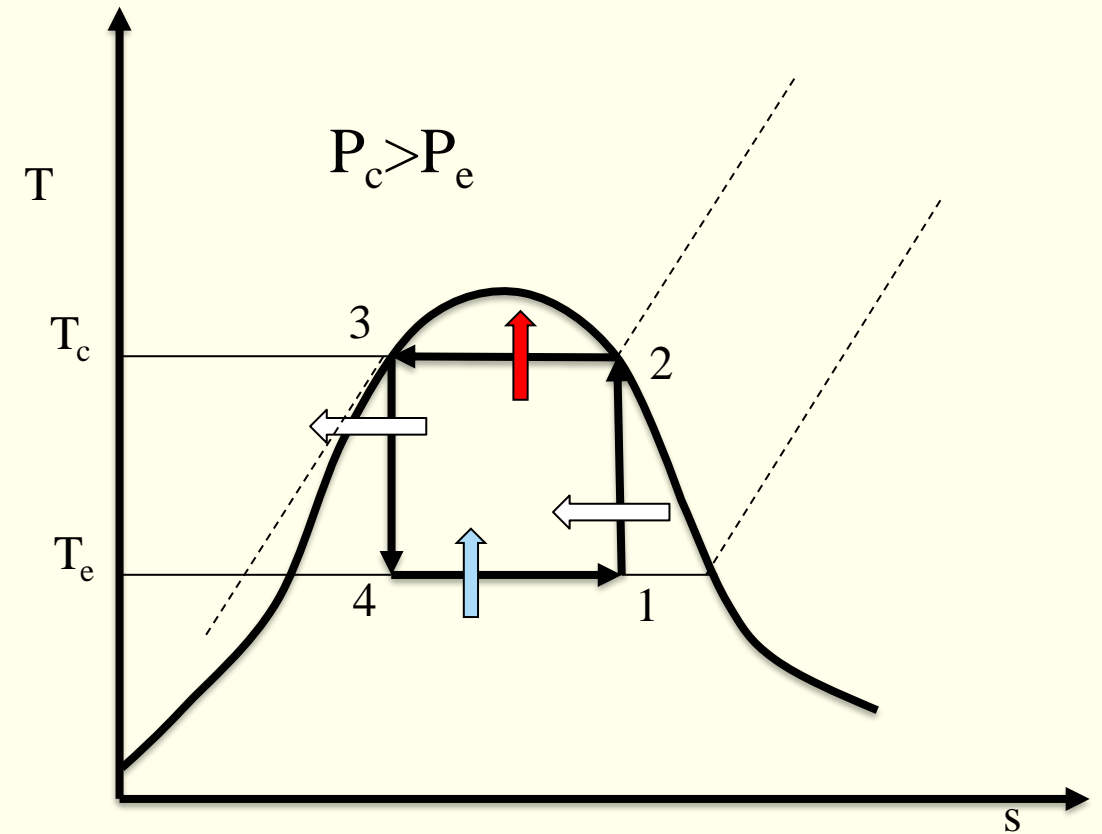
- $= w_T - w_C = w_{net}$





Carnot VCERS

- $(q_e - q_c) = w_{net}$
- $q_c = -q_{2-3} = -\int_2^3 T ds$
 $= T_c (s_2 - s_3)$
- $q_e = -q_{4-1} = -\int_4^1 T ds$
 $= T_e (s_1 - s_4)$





Carnot VCRS

- Since process 1-2 & 3-4 isentropic

$$s_1 = s_2 \quad \& \quad s_3 = s_4$$

- The COP of Carnot system given by

$$COP_{carnot} = \frac{RE}{net\ work\ input} = \frac{q_e}{w_{net}} = \frac{T_e(s_1 - s_4)}{T_c(s_2 - s_3) - T_e(s_1 - s_4)} = \frac{T_e}{T_c - T_e}$$

$$\Rightarrow COP_{carnot} = f(T_e, T_c)$$

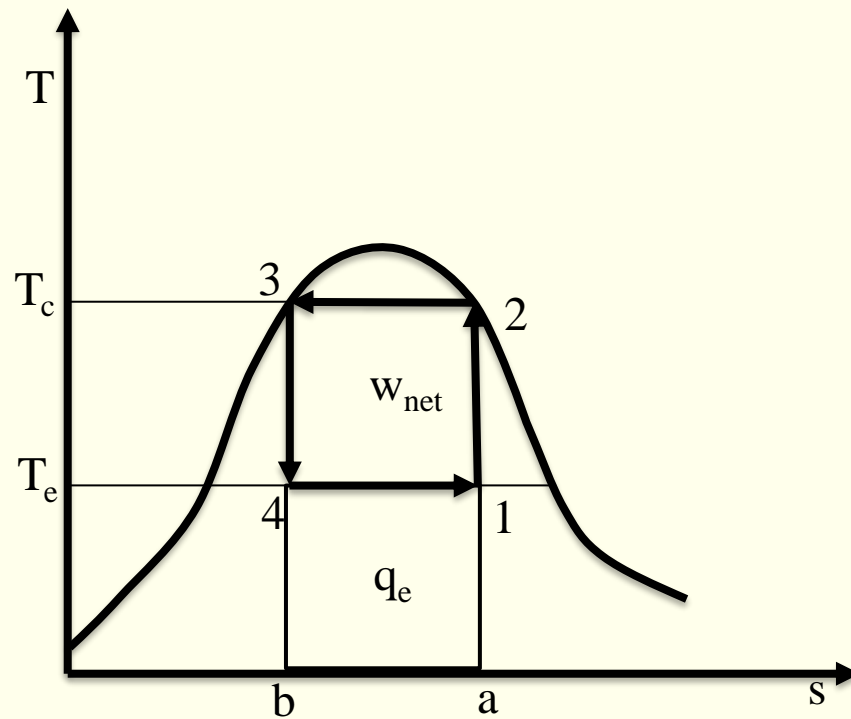


COP of Carnot cycle

- COP of Carnot cycle is a function of heat source and sink temperatures only.
- COP is independent of the nature of the working fluid .
- Between the same heat source and sink, Carnot COP is the maximum possible COP.
- COP of Carnot cycle increases as evaporator temperature increases and condenser temperature decreases



COP of Carnot cycle



$$q_e \uparrow \text{ as } T_e \uparrow$$

$$w_{net} \downarrow \text{ as } T_e \uparrow \text{ and } T_c \downarrow$$

$$COP \uparrow \text{ as } T_e \uparrow \quad T_c \downarrow$$



1. A Carnot refrigerator operates with Refrigerant R-134a as a refrigerant condensing at 50°C and evaporating at -15°C. Heat required to be pumped is 100MJ/hr. Find:

- 1. COP using Carnot expression and properties of R134a.**
- 2. mass flow rate of refrigerant**
- 3. Determine power consumption per ton of refrigeration.**

1.

$$T_L = 258K$$

$$T_H = 323K$$

$$COP_{Carnot} = \frac{T_L}{T_H - T_L} = 3.9692$$

COP from Carnot expression

COP from refrigerant properties

Temperature (°C)	Pressure(MPa)	Specific Enthalpy(kJ/kg)		Specific Entropy (kJ/kg K)	
		Liquid	Vapor	Liquid	Vapor
-15	0.16405	180.135	389.63	0.92555	1.7371
50	1.3179	271.62	423.44	1.2375	1.7072



ME306 : Applied Thermodynamics- Refrigeration and Psychrometry

$$COP = \frac{h_1 - h_4}{(h_2 - h_1) - (h_3 - h_4)}$$

$$x_1 = \frac{s_2 - s_{f1}}{s_{g1} - s_{f1}} = 0.96315 \quad x_4 = \frac{s_3 - s_{f4}}{s_{g4} - s_{f4}} = 0.3843$$

$$h_1 = h_{f1} + x_1(h_{g1} - h_{f1}) = 381.9101 \text{ kJ / kg}$$

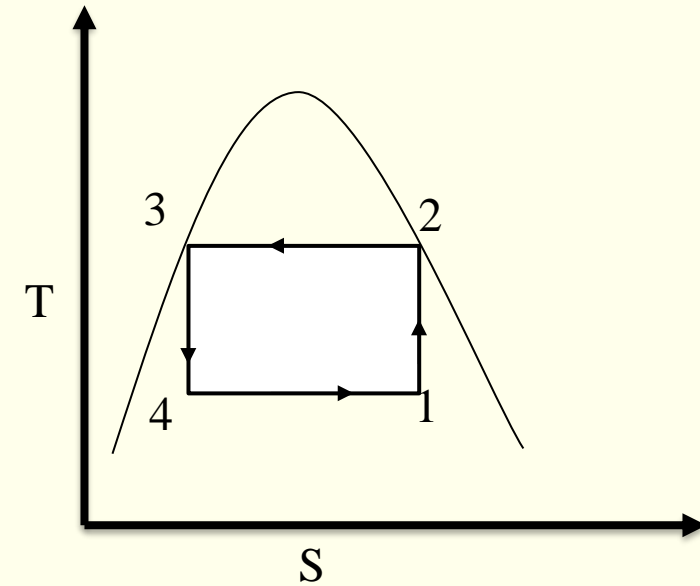
$$h_4 = h_{f4} + x_4(h_{g4} - h_{f4}) = 260.6439 \text{ kJ / kg}$$

Putting values in above expression of COP gives

$$COP = 3.96894$$

$$2. \quad Q = \frac{100 * 10^6}{3600} = 27,777.7778 \text{ W} \quad q = h_1 - h_4 = 121.2662 \text{ kJ / kg}$$

$$\dot{m} = \frac{Q}{q} = 0.22906 \text{ g / s}$$





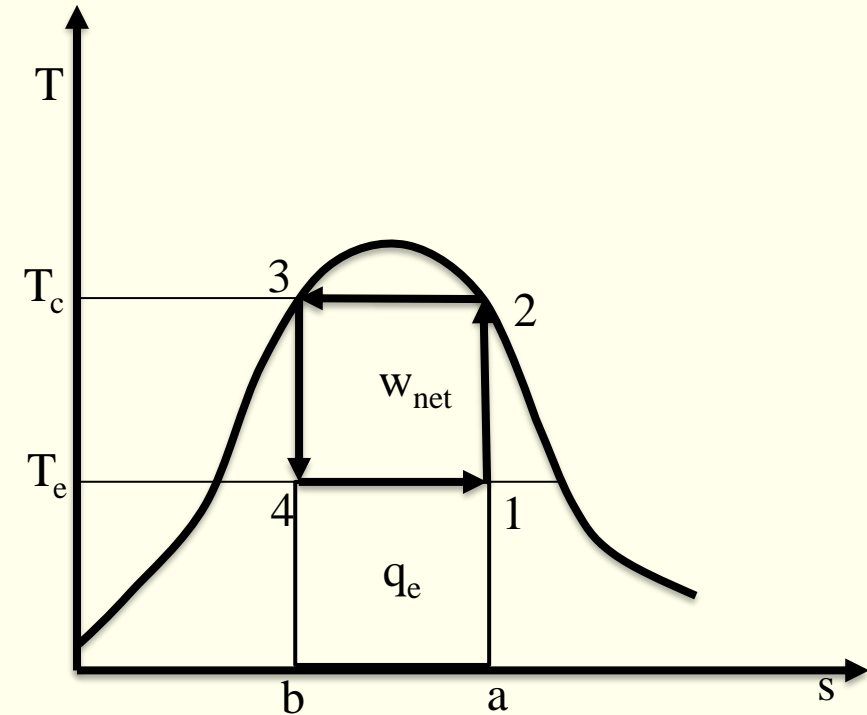
3.

$$W = \frac{Q}{COP} = \frac{3.5167}{3.96894} = 0.88605kW$$



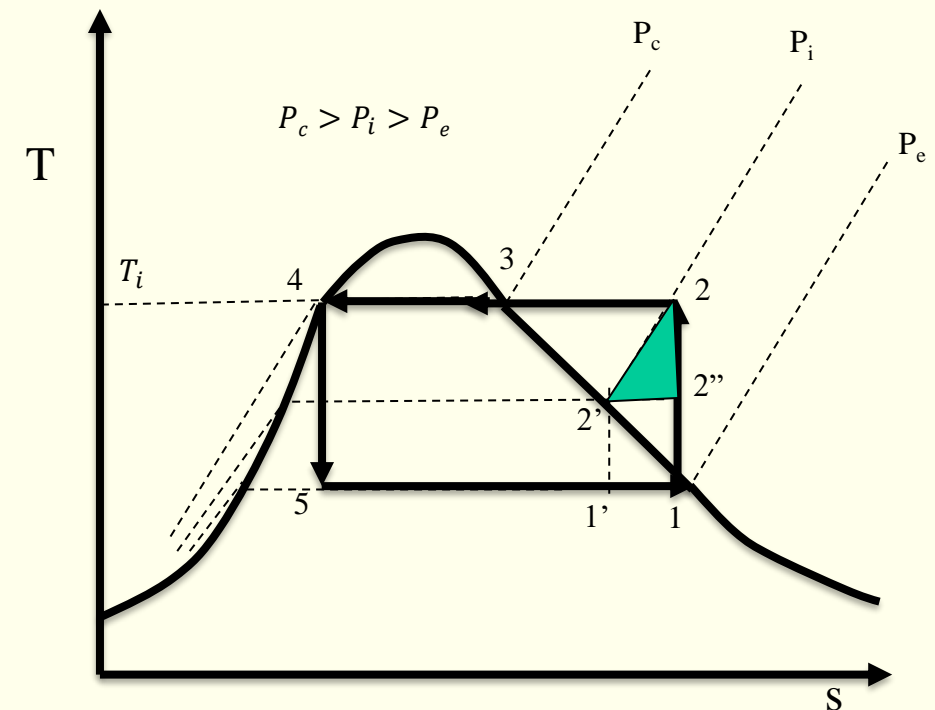
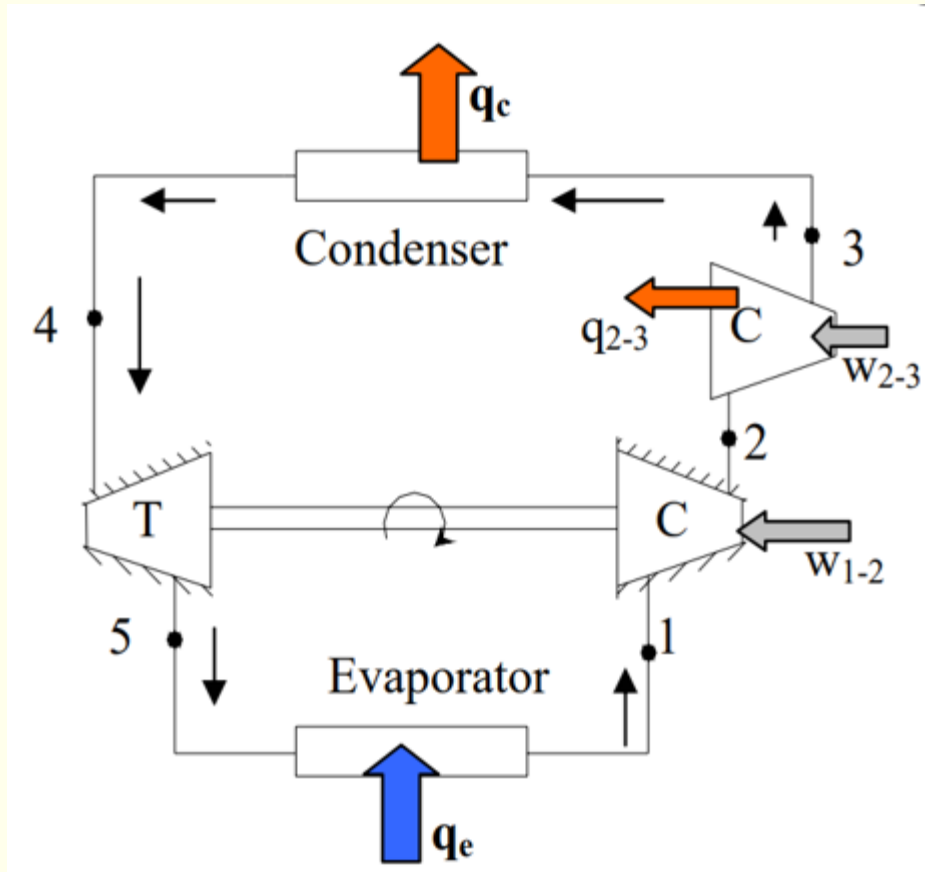
Practical difficulties with Carnot refrigeration system

- Wet compression may damage the compressor
- Extraction of work by expanding saturated liquid in a turbine is not economically justified, for smaller systems.
- Dry compression is possible with two compressors - 1 isentropic & 1 isothermal
- Isothermal compression is difficult to achieve
- Higher cost due to two compressors





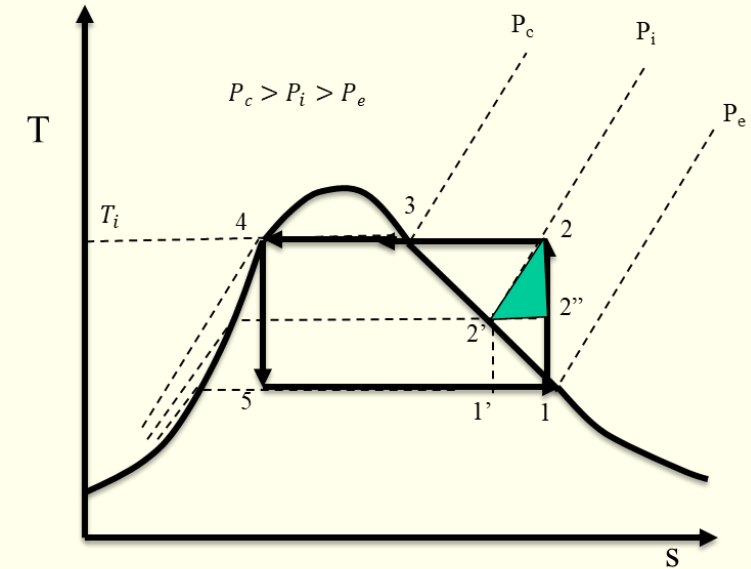
Carnot cycle with 2 compressor –Dry compression





Dry Versus Wet Compression

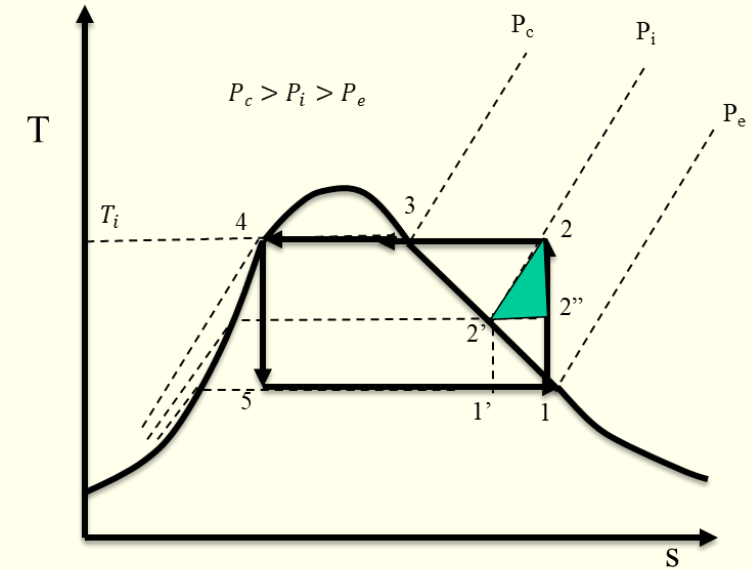
- It is desirable to have dry compression with vapour initially as dry saturated or preferably superheated for a reciprocating compressor.
- State of vapour at the end of the compression will be at 2 at pressure P_i , saturation pressure of the refrigerant at T_i instead of 2'' which could be in Carnot cycle.
- Results in discharge temperature T_2 higher than $T_{2'}$ – Refrigerant leaves the compressor in superheated condition.
- Increase in work due to dry compression, area 2 – 2' – 2'' – Superheat horn





Dry Versus Wet Compression

- Wet compression : compression of wet refrigerant vapour at $1'$ to dry-saturated vapour at $2'$.
- Reciprocating compressor – wet compression is not possible :
 - a) liquid refrigerant may be trapped in the head of the cylinder and may damage the compressor valves and the cylinder itself.
 - b) liquid-refrigerant droplets may wash away the lubricating oil from the walls of the compressor cylinder, thus increasing wear.





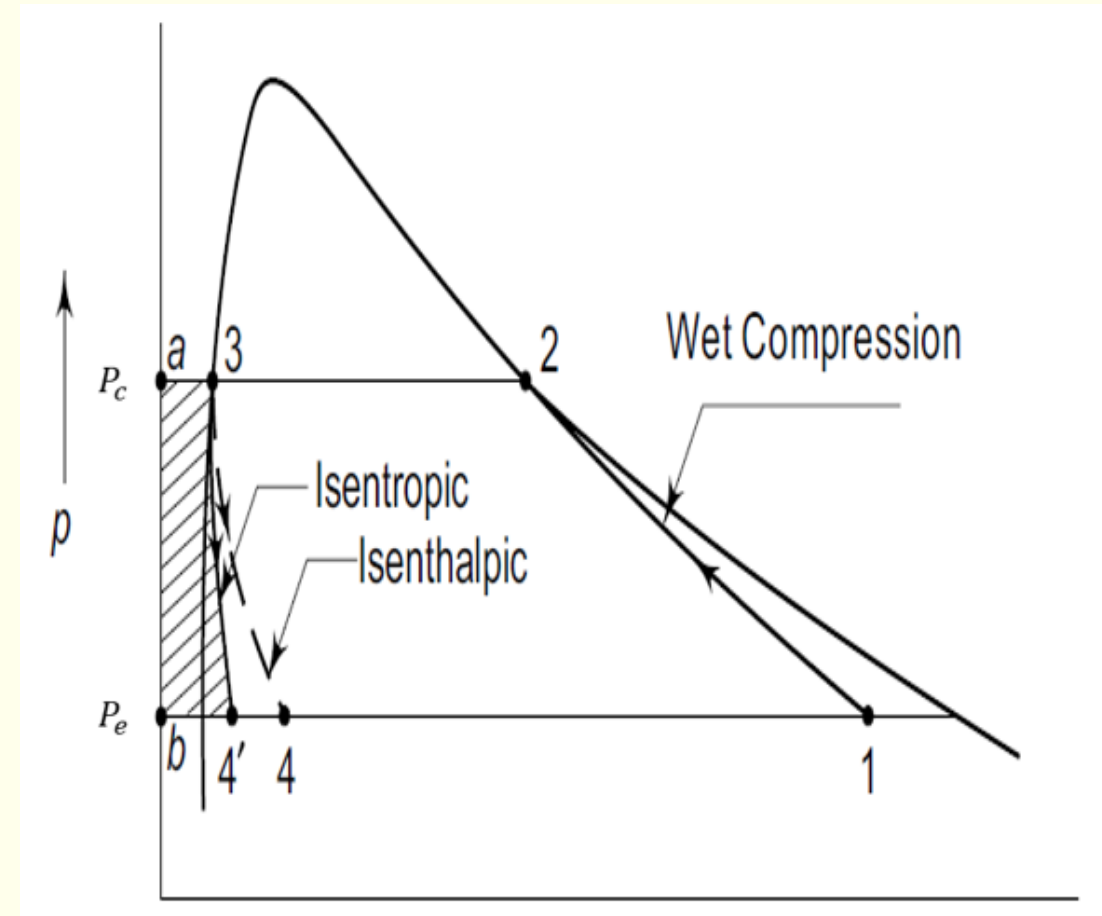
Dry Versus Wet Compression

- Sometimes wet compression is desirable and also practicable with centrifugal or screw compressors with no valves.
- Improvement with wet compression is always desirable.
- Power consumption per ton refrigeration with wet compression could be 10-20 % less as compared to dry compression.



Throttling Versus Isentropic Expansion

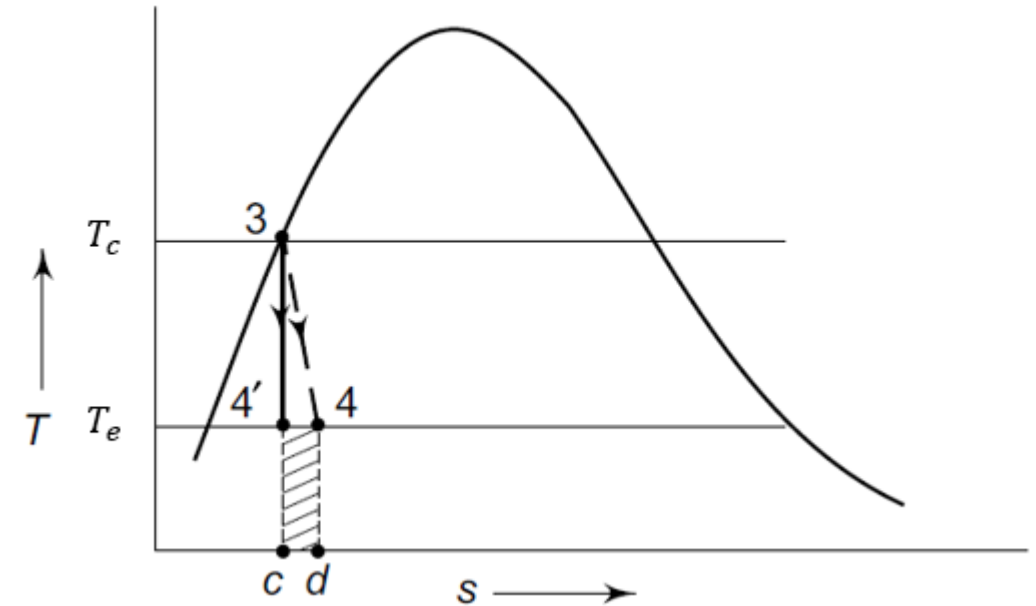
- Refrigerators require very less net power input.
- The work recovered during isentropic expansion (3-a-b-4') is much smaller as compared to compression work (1-2-a-b).
- The thermodynamic and friction losses of an expander, if employed, may even exceed the gain in work.
- There are practical difficulties in expanding a liquid of a highly wet vapour in an expander





Throttling Versus Isentropic Expansion

- The isentropic expansion process of the Carnot cycle may be replaced by a simple throttling process.
- The process is an irreversible one and is accompanied by increase of entropy
- This results in a loss of work represented by area 3-a-b-4 on the p - v diagram and a decrease in the refrigerating effect represented by area 4'-c-d-4 on the T - s Diagram – both are same





Vapour Compression Refrigeration Systems(VCRS)

- This system is a modification over Carnot system:
- Isothermal heat rejection process is replaced by isobaric heat rejection
- Isentropic expansion of liquid is replaced by isenthalpic throttling
- This cycle is known as Evans-Perkins cycle or reverse Rankine cycle



VCR Cycle

- Exit conditions of evaporator and condenser are saturated
- The cycle consists of one low-side pressure and one high-side pressure
- Compression is isentropic
- Expansion is isenthalpic

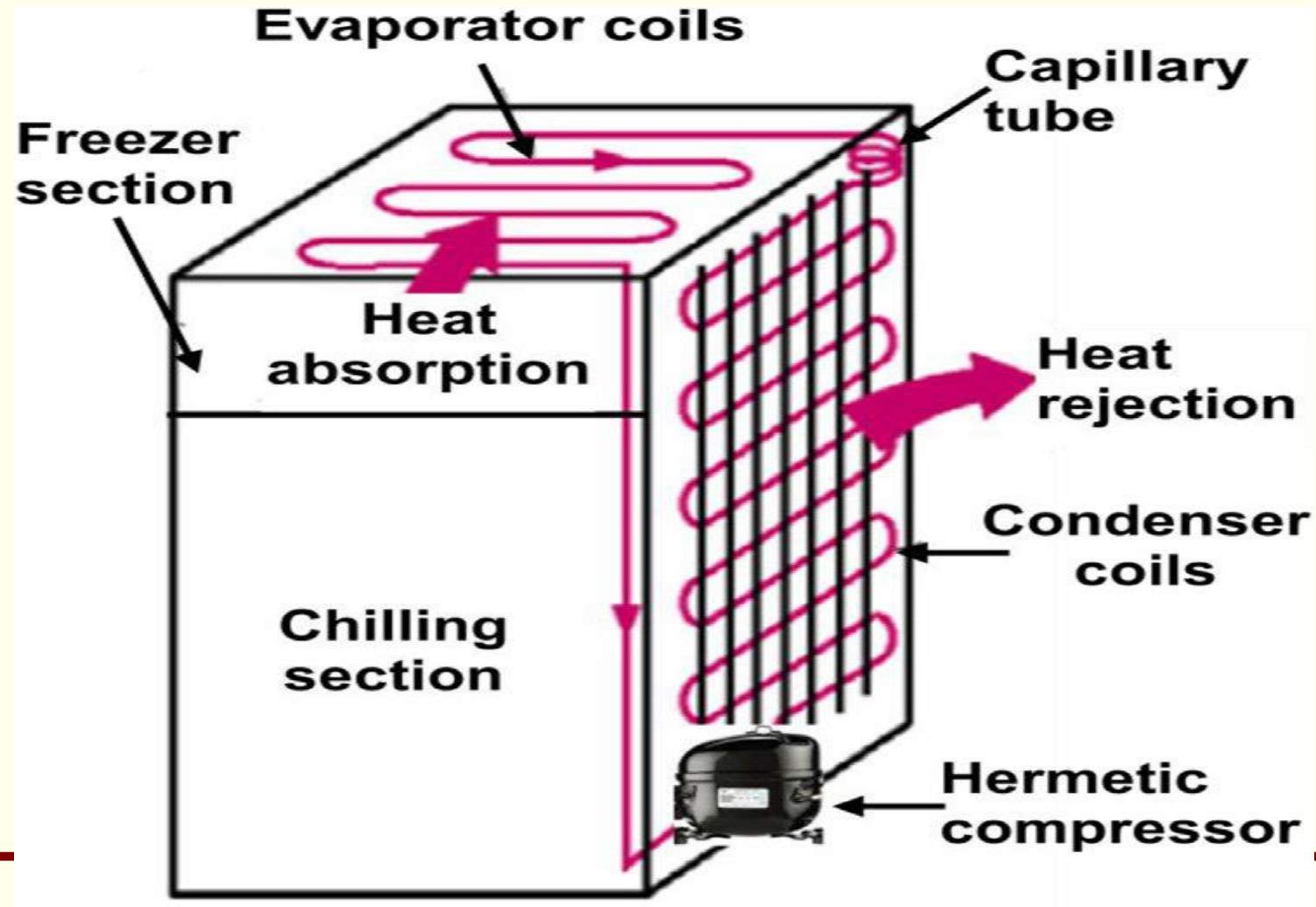


Comparison between Carnot and VCRS

- For the same heat source and sink temperatures, compared to Carnot cycle:
 - a) Refrigeration effect of VCR cycle decreases
 - b) Heat rejection increases
 - c) Compressor work input increases
 - d) $COP_{VCR} < COP_{carnot}$



Vapor Compression Refrigeration



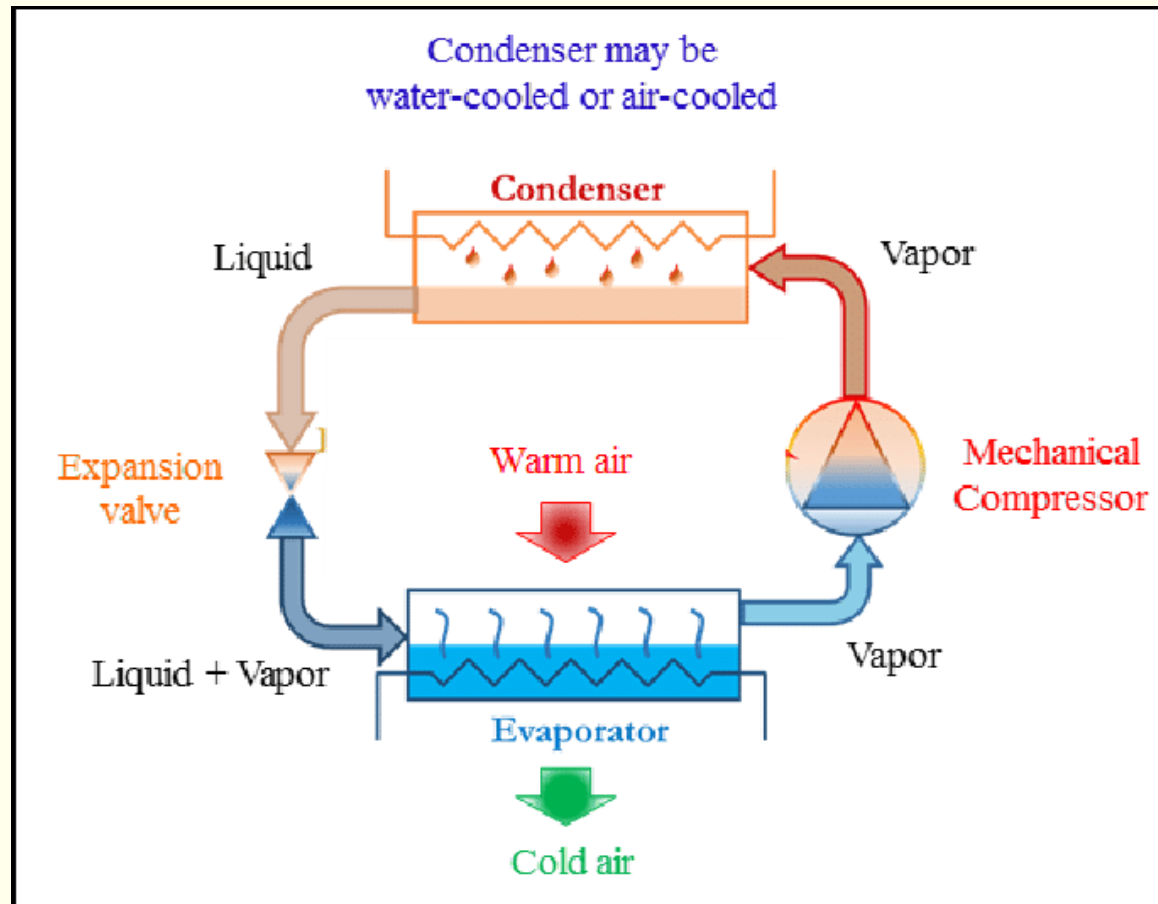


Vapour Compression Refrigeration (VCR)

- In a vapour compression refrigeration system:
 - a) Refrigeration is obtained as the refrigerant evaporates at low temperatures
 - b) The system input is in the form of mechanical energy required to run the compressor
 - c) Suits almost all applications : with refrigeration capacities ranging from few watts to few megawatts

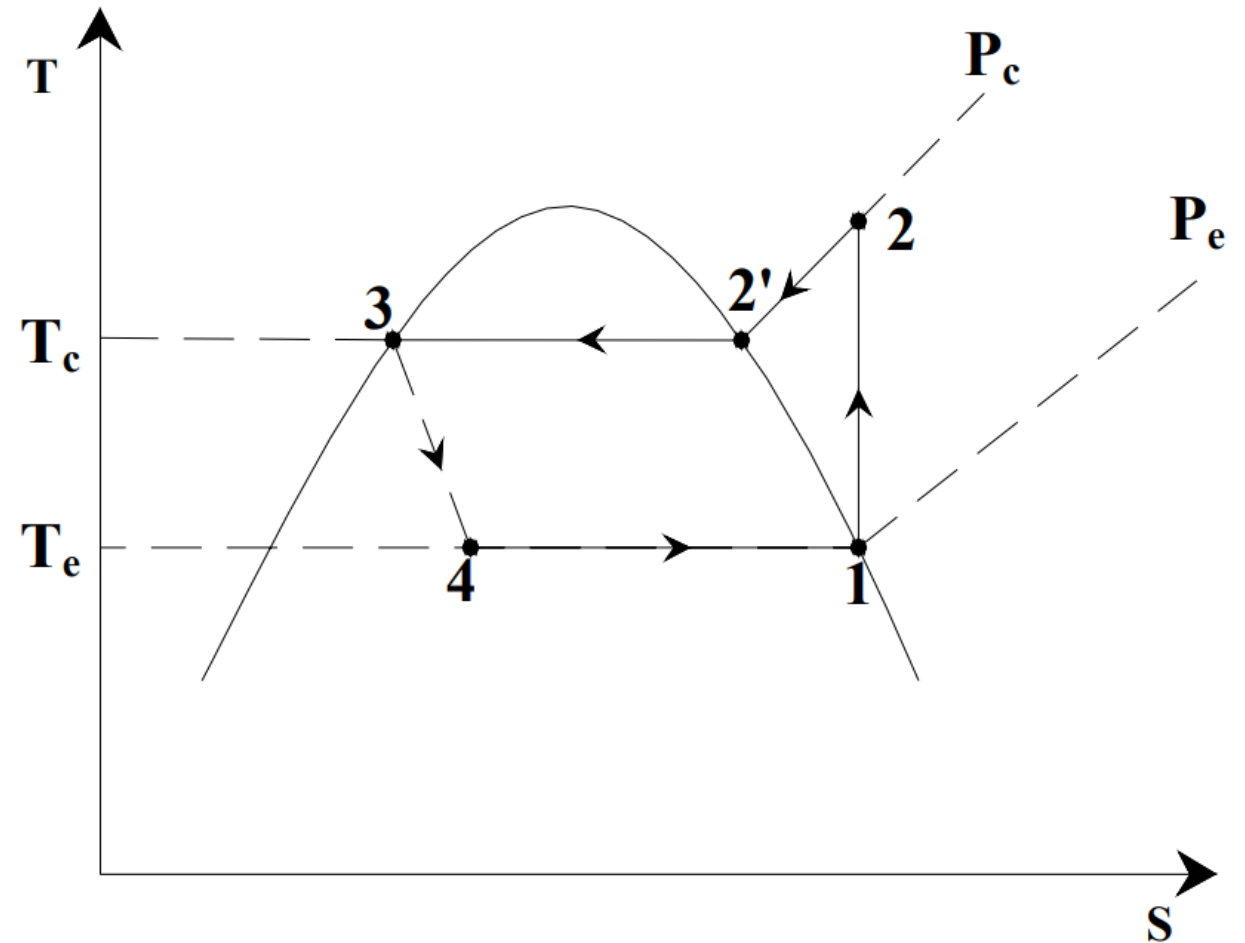
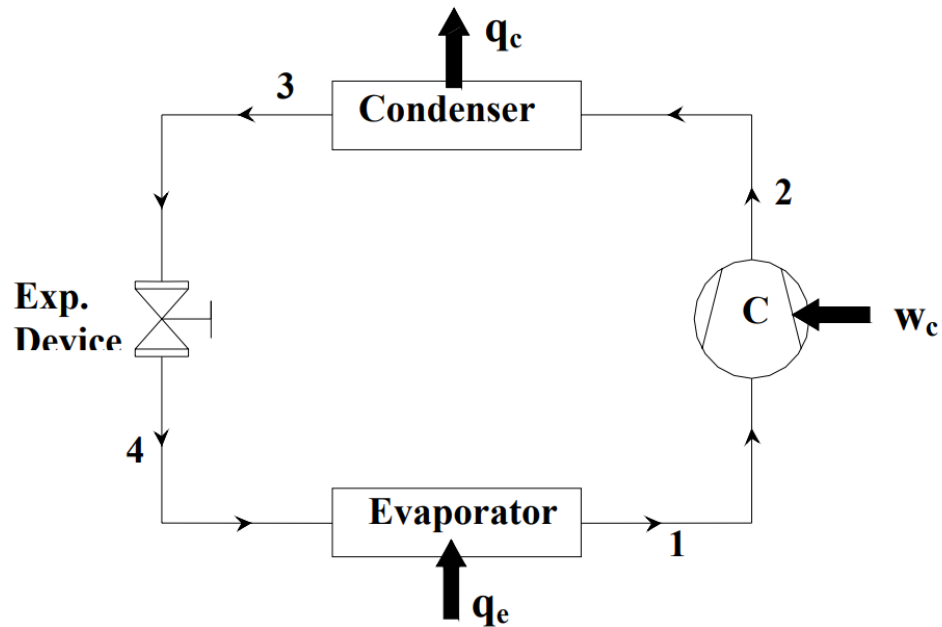


Vapour Compression system





Standard VCRS cycle





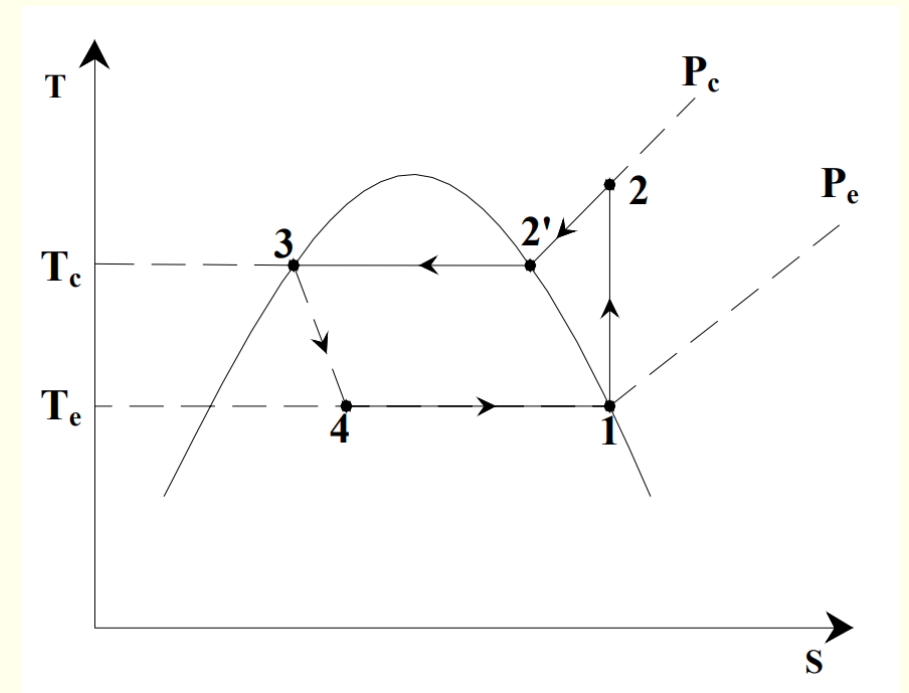
Analysis of VCRS cycle

- Assumptions:
 - a) Steady flow process through each component
 - a) Negligible kinetic and potential energy changes across each component
 - b) No heat transfer or pressure drops in connecting pipe lines
 - c) Application of steady flow energy equation to each component



Analysis of VCRS cycle - Evaporator

- Evaporator pressure $P_e = P_{sat}(T_e)$
- Refrigeration capacity : $Q_e = m_r(h_1 - h_4)$
- $(h_1 - h_4)$ is specific refrigeration effect in kJ/kg
- Power input to compressor
- $W_c = m_r(h_2 - h_1)$





Analysis of VCRS cycle - Compressor

- Condenser pressure, $P_c = P_{sat}(T_c)$
- Heat rejection rate at condenser
- $Q_c = m_r(h_2 - h_3)$
- Expansion Device
- $h_4 = (1 - x_4)h_{fe} + x_4h_{ge} = h_{4fe} + x_4h_{fg}$

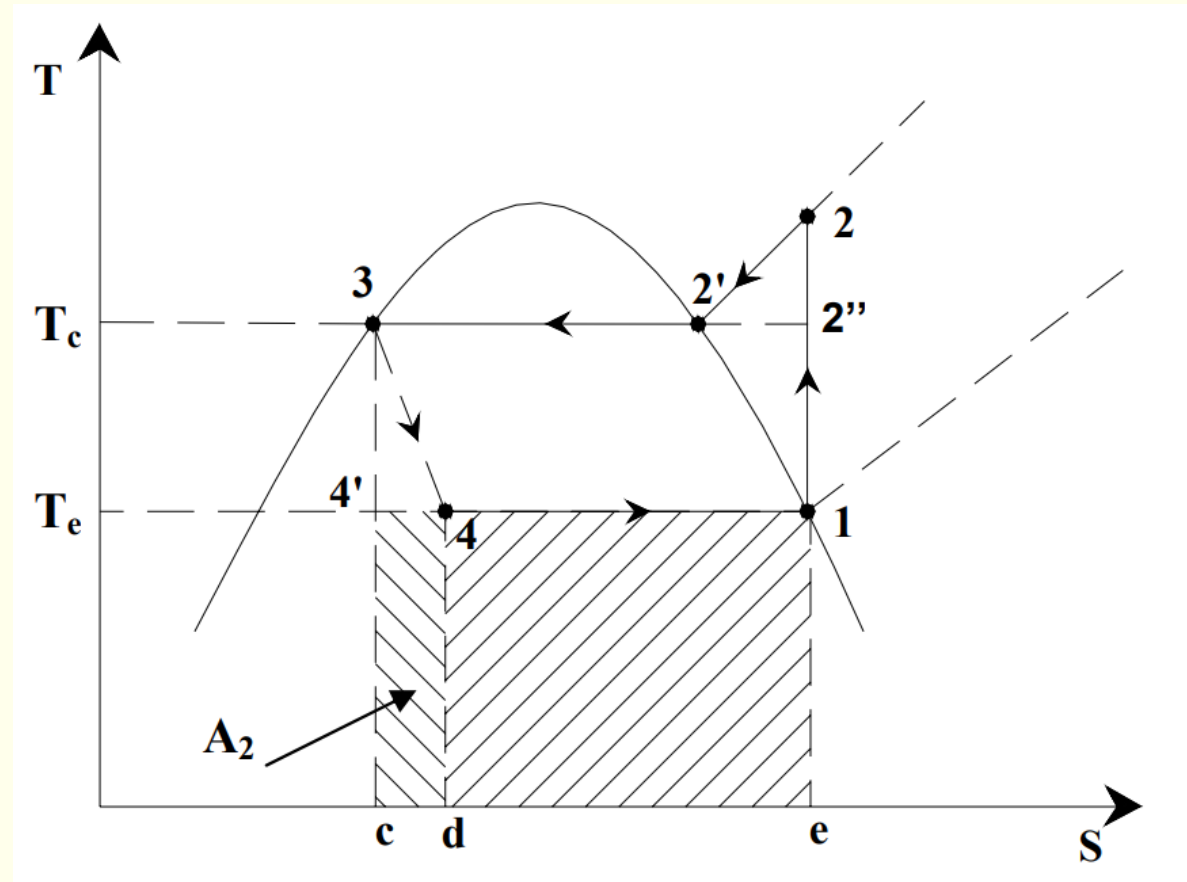


Analysis of VCRS cycle - COP

- COP of SSS cycle $COP = \frac{Q_e}{W_c} = \frac{\dot{m}_r(h_1 - h_4)}{\dot{m}_r(h_2 - h_1)} = \frac{(h_1 - h_4)}{(h_2 - h_1)}$
- At any point in cycle $\dot{m}_r = \frac{\dot{V}}{v}$, at compressor inlet $\dot{m}_r = \frac{\dot{V}_1}{v_1}$
- $\dot{Q}_e = \dot{m}_r(h_1 - h_4) = \dot{V}_1 \left(\frac{h_1 - h_4}{v_1} \right)$,
- $\left(\frac{h_1 - h_4}{v_1} \right) = \text{volumetric refrigeration effect kJ/m}^3$

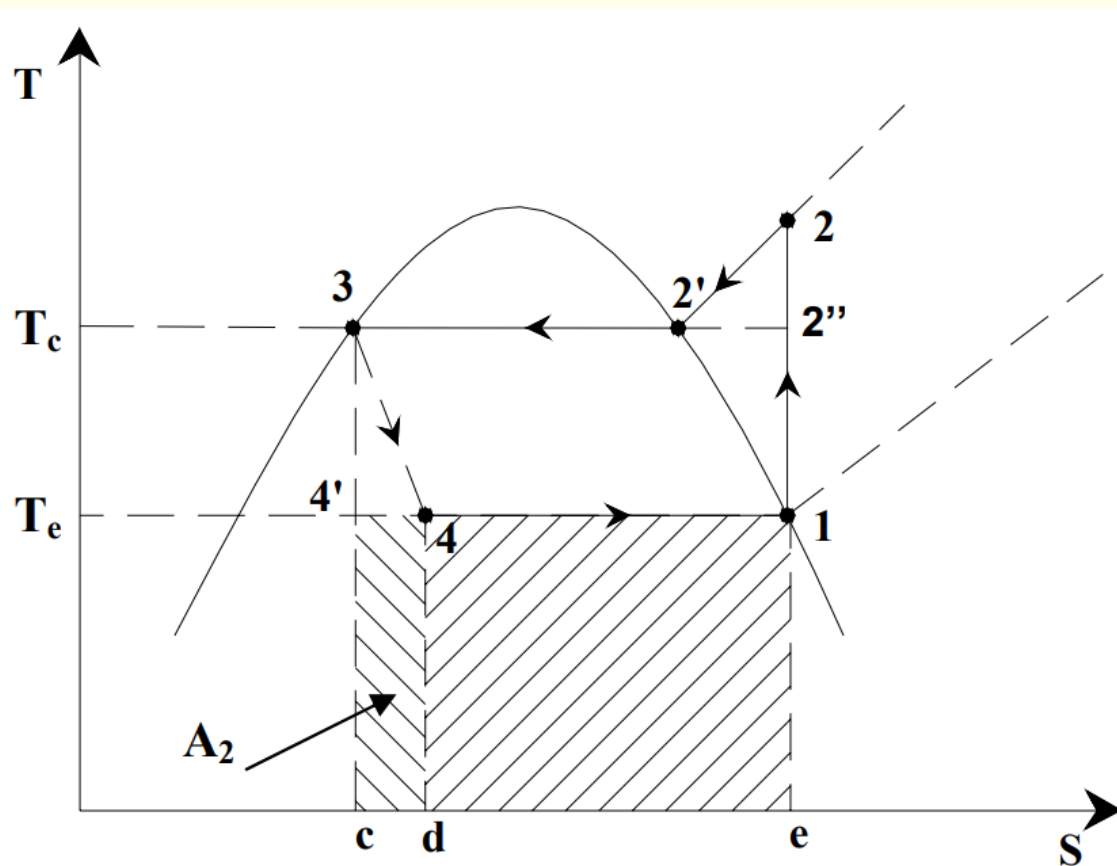


Comparison between Carnot and VCRS cycle





Comparison between Carnot and VCRS cycle



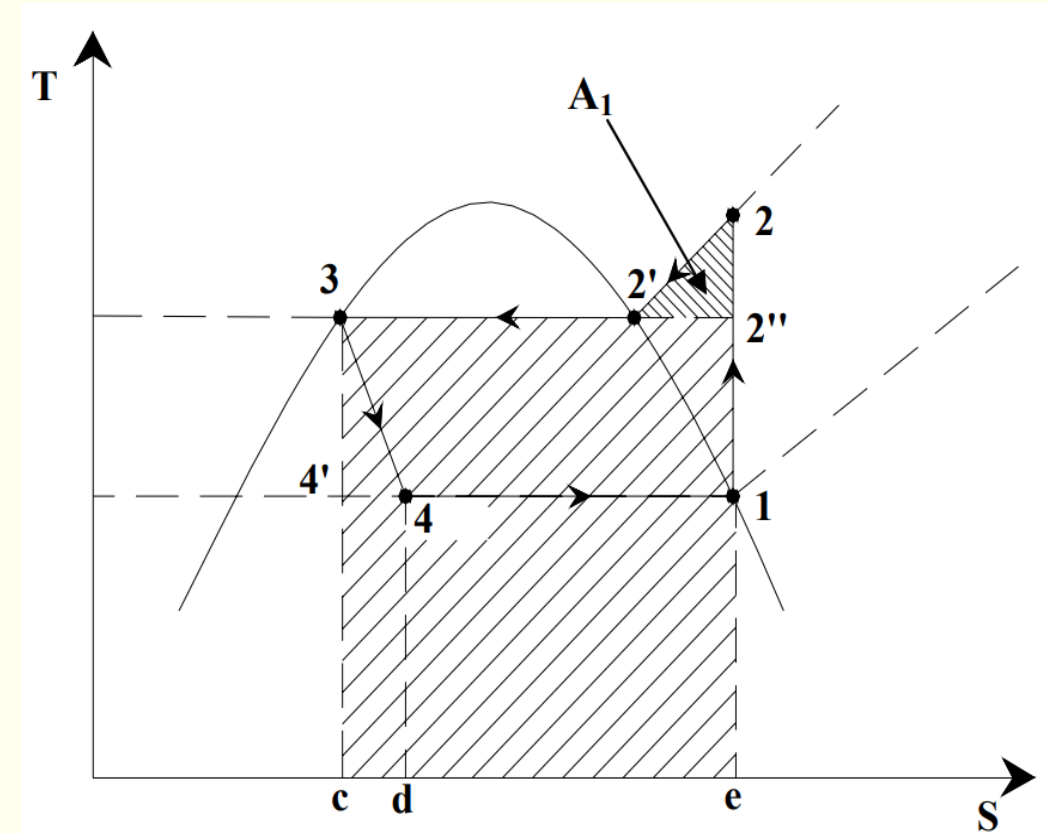
- $q_{e,Carnot} = q_{4'-1} = \int_{4'}^1 T ds$
 $= T_e(s_1 - s_{4'}) = \text{area } e - 1 - 4' - c - e$
- $q_{e,VCRS} = q_{4-1} = \int_4^1 T ds$
 $= T_e(s_1 - s_4) = \text{area } e - 1 - 4 - d - e$
- $q_{e,Carnot} - q_{e,VCRS}$
 $= \text{area } d - 4 - 4' - c - d = (h_3 - h_{4'})$
 $= (h_4 - h_{4'}) = \text{area } A_2$

Comparison between Carnot and VCRS cycle

$$\bullet q_{c,Carnot} = -q_{2''-3} = -\int_{2''}^3 T ds = T_c(s_{2''} - s_3) \\ = \text{area } e-2''-3-c-e$$

$$\begin{aligned} \bullet q_{c,VCRS} &= -q_{2-3} = -\int_2^3 T ds = T_c(s_2 - s_3) \\ &= area\ e - 2 - 3 - c - e \end{aligned}$$

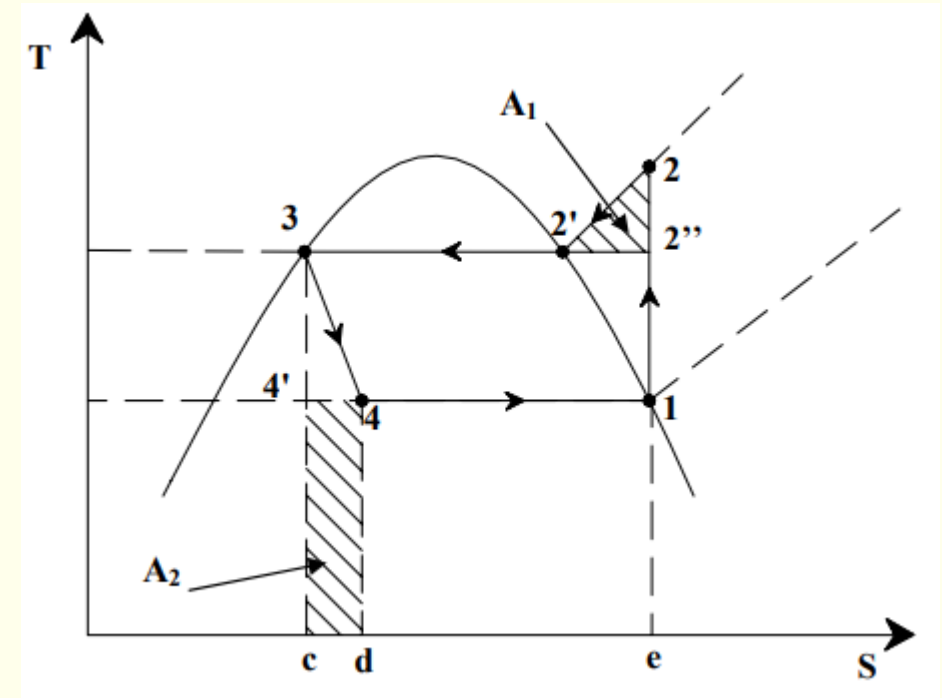
- $W_{net,Carnot} = (q_c - q_e)_{Carnot}$
 $= \text{area } 1 - 2'' - 3 - 4' - 1$





Comparison between Carnot and VCRS cycle

- $W_{net,VCRS} = (q_c - q_e)_{VCRS} = \text{area } 1 - 2 - 3 - 4' - c - d - 4 - 1$
- $W_{net,VCRS} - W_{net,Carnot} = \text{area } 2'' - 2 - 2' + \text{area } c - 4' - 4 - d - c = \text{area } A_1 + \text{area } A_2$





Comparison between Carnot and VCRS cycle

- COP of VCRS

- $$C \frac{q_{e,VCRS}}{w_{net,VCRS}} = \frac{q_{e,Carnot} - \text{area } A_2}{w_{net,Carnot} + \text{area } A_1 + \text{area } A_2}$$

- $\text{COP}_{vcr} < \text{COP}_{carnot}$

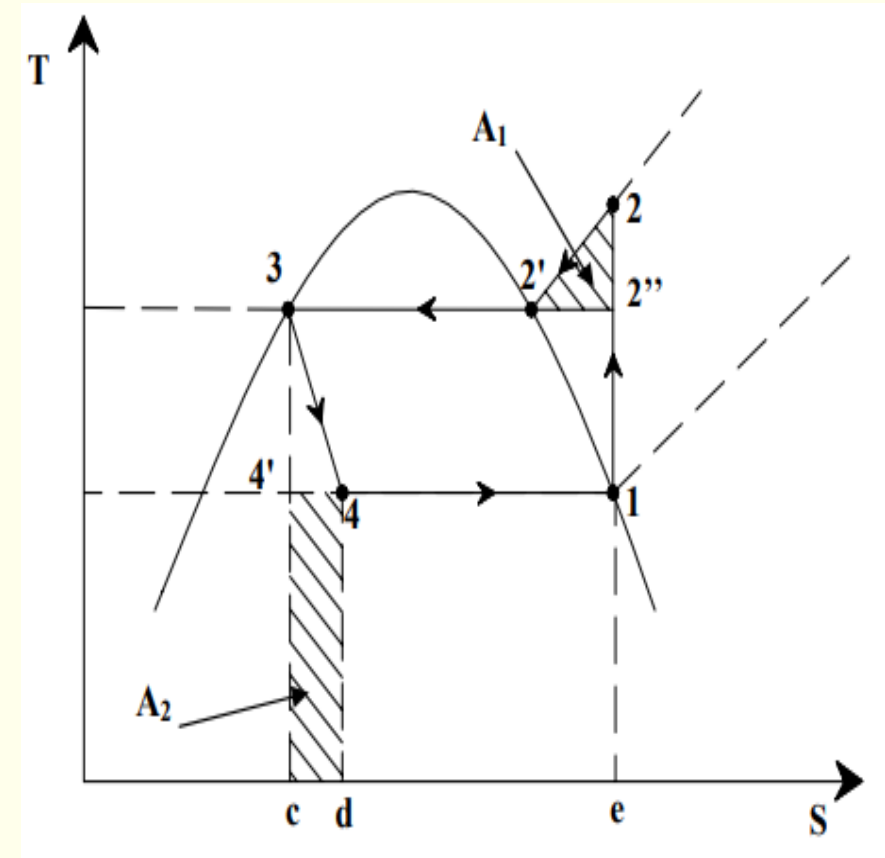
- Cycle efficiency

- $$\eta_R = \frac{COP_{VCRS}}{COP_{Carnot}} = \left[\frac{1 - \left(\frac{\text{area } A_2}{q_{e,Carnot}} \right)}{1 + \left(\frac{\text{area } A_1 + \text{area } A_2}{w_{net,Carnot}} \right)} \right]$$



Superheat vs throttling losses

- The superheat loss:
 - a) Increases only the work input
 - b) Does not affect refrigeration effect
 - c) In heat pumps, superheat is a part of the useful heating effect
- The throttling loss (irreversible):
 - a) Increases the work input, and also
 - b) Reduces the refrigeration effect





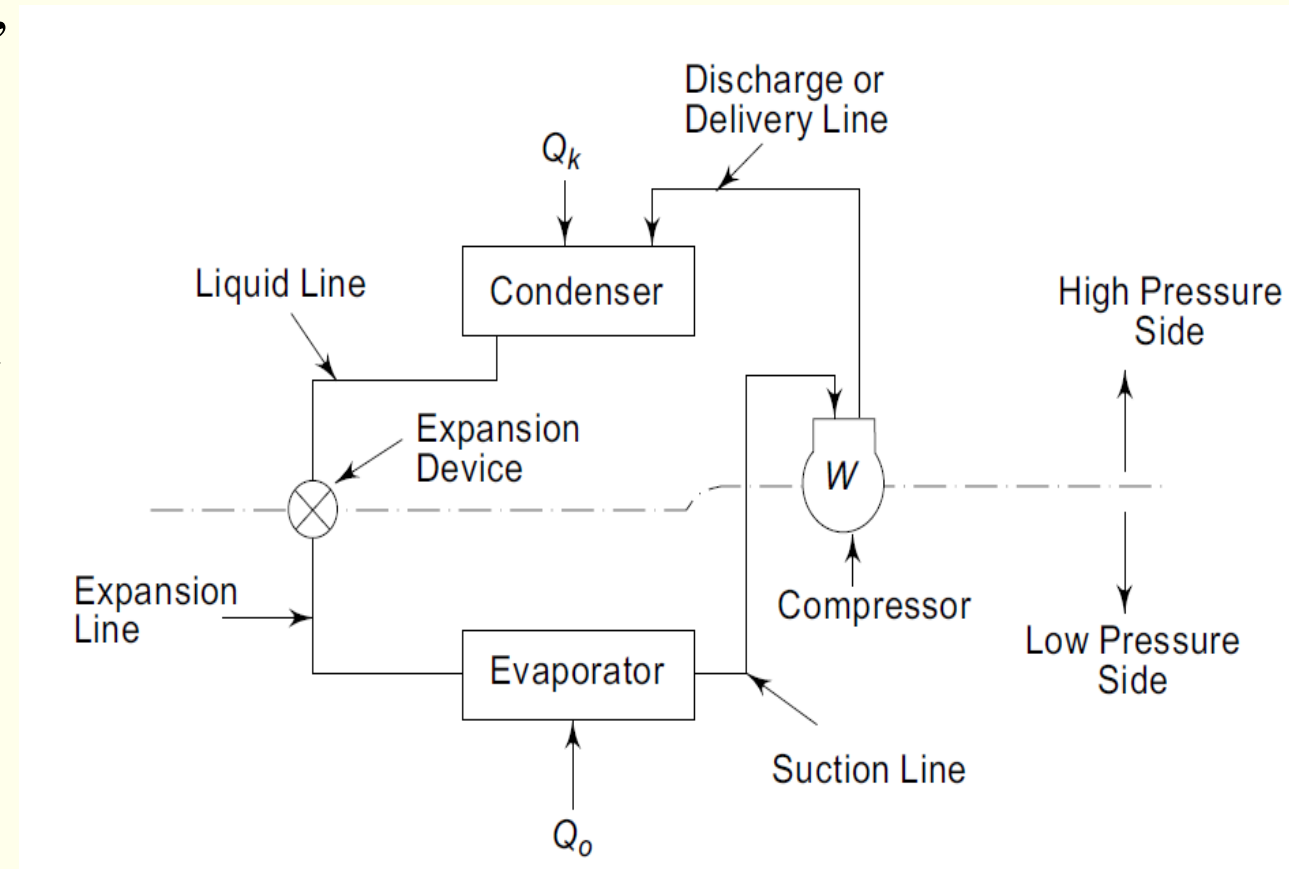
Unit of Refrigeration capacity (TR)

- The rate of heat transfer that required to make 1 short ton (907 kg) of pure ice per day from water at 0 °C.
- Latent heat of fusion of ice = 334 kJ/kg
- Heat extracted per 24 hour = $907 \text{ kg} * 334 \frac{\text{kJ}}{\text{kg}} = \frac{3,02,938}{24 \text{ hr}} \text{ kJ} = \frac{12,622.416}{3600} \frac{\text{kJ}}{\text{sec}} = 3.506 \frac{\text{kJ}}{\text{s}} = 3.506 \text{ kW}$
- 1 ton of Refrigeration = $3.506 \text{ kJ/s} = 3.506 \text{ kW} = 4.701 \text{ HP}$



Vapour compression system

- VCR consists of compressor, a condenser, an expansion device and an evaporator
- High pressure side : compressor-delivery head, discharge line, condenser and liquid line.
- Low pressure side : expansion line, evaporator, suction line and compressor-suction head.
- Receiver and Drier in liq line.





Vapour compression system

- 1-2 : isentropic compression, $Q=0$

$$w = - \int v dp = - \int dh = -(h_2 - h_1)$$

- 2-3 : De-superheating and condensation,

$$p_c = \text{const}, \text{ heat rejected, } q_c = h_2 - h_3$$

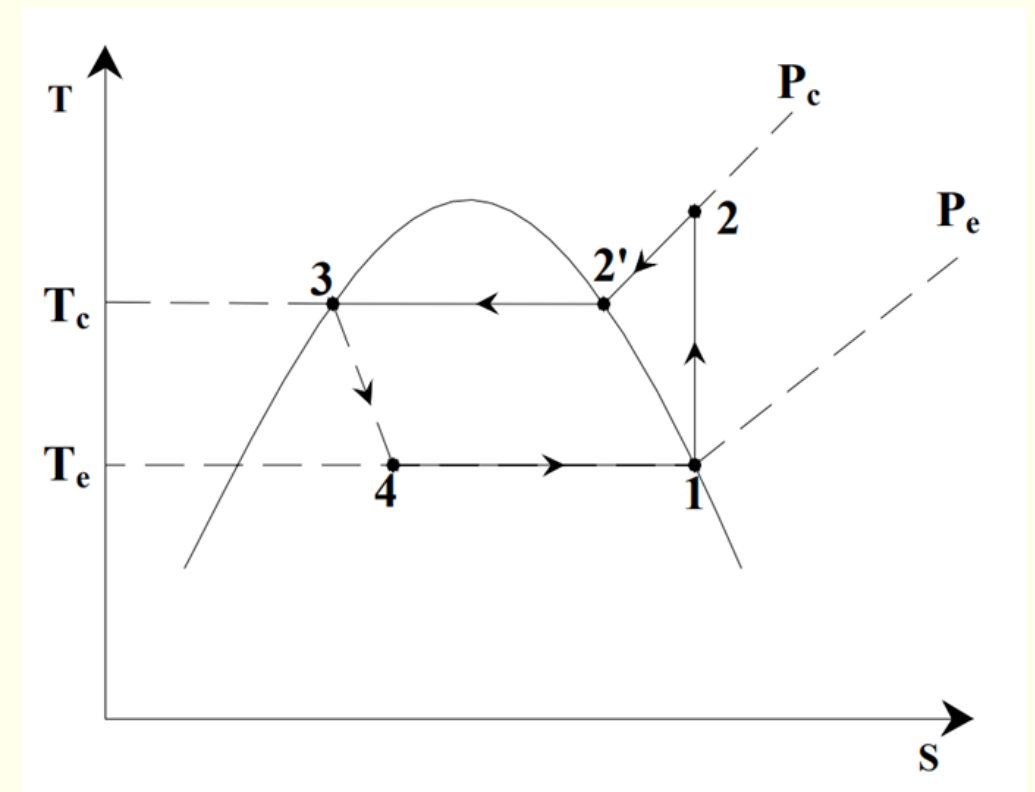
- 3-4 : Isenthalpic expansion,

$$h_3 = h_4 = h_{f_4} + x_4(h_1 - h_{f_4})$$

$$x = \frac{h_3 - h_{f_4}}{h_1 - h_{f_4}}$$

- 4-1 : Evaporation, $p_e = \text{const.}$

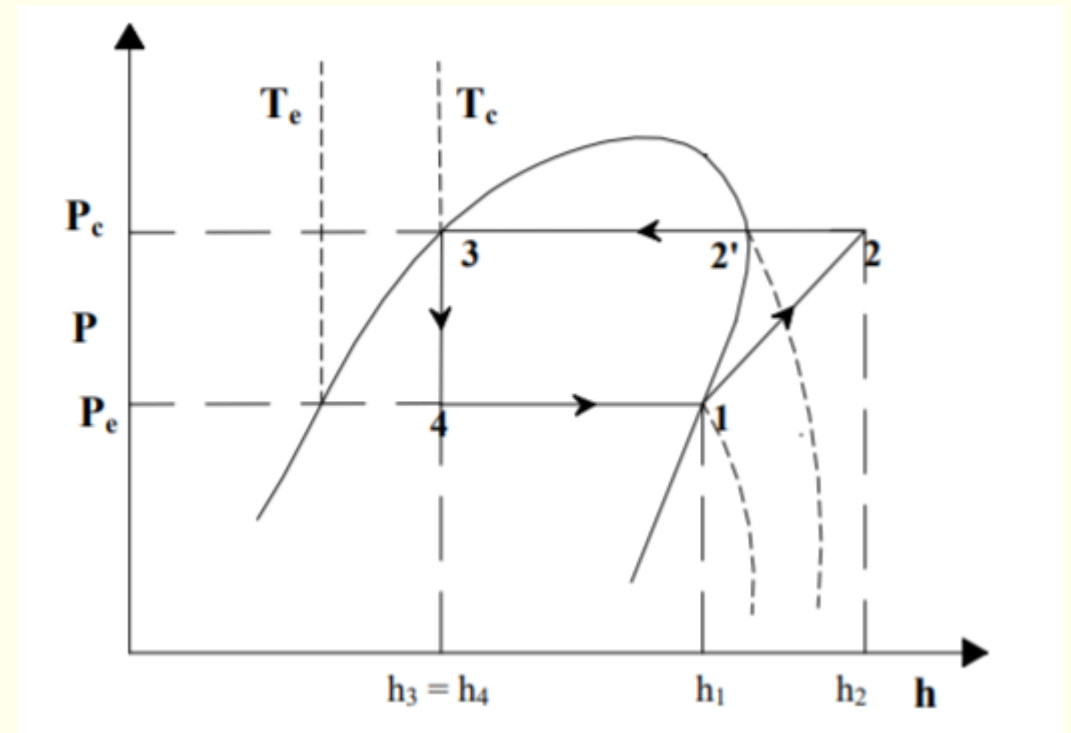
$$\text{Refrigeration effect, } q_e = h_1 - h_4$$





Vapour Compression Cycle on P-h Diagram

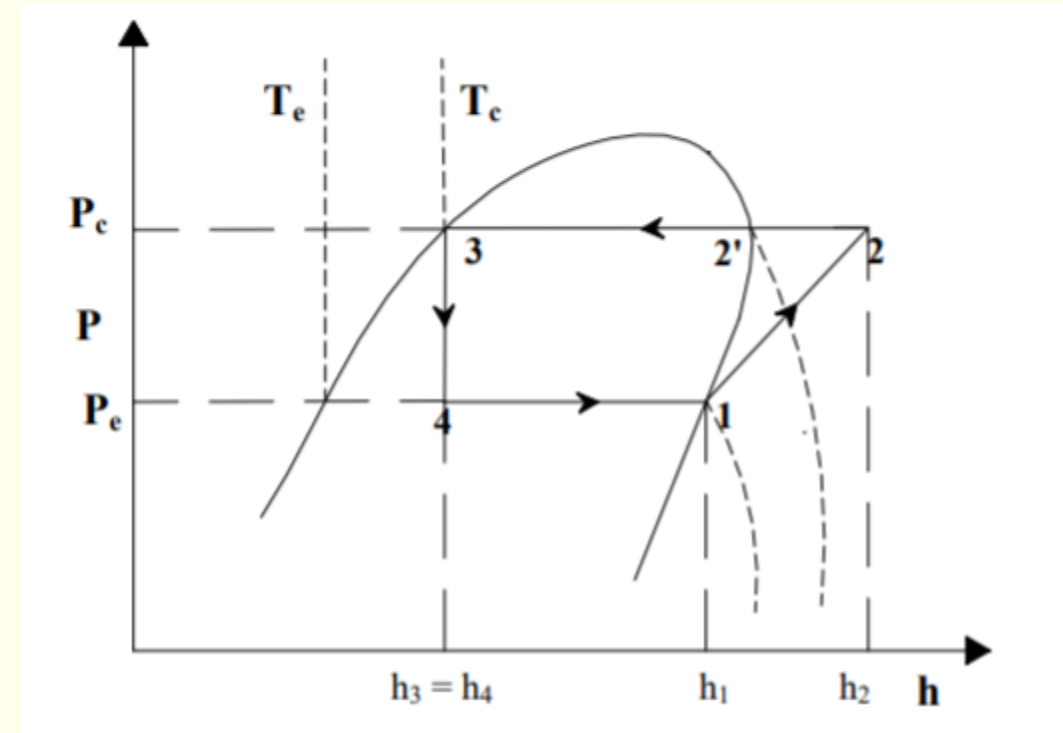
- Simple saturation cycle
- $q_c = q_e + w = h_2 - h_3$
- COP for cooling, $E_c = \frac{h_1 - h_4}{h_2 - h_1}$
- COP for heating, $E_h = \frac{h_2 - h_3}{h_2 - h_1}$





Vapour Compression Cycle on P-h Diagram

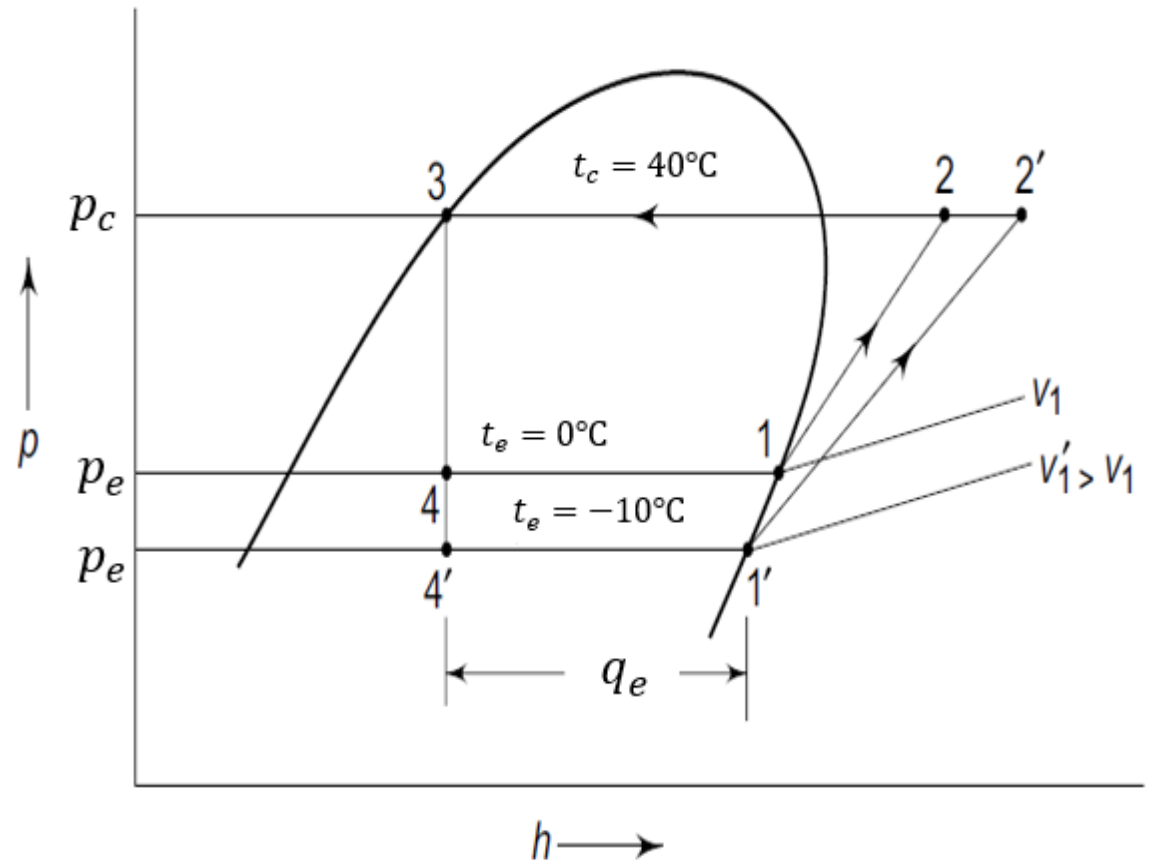
- Refrigeration circulation rate $\dot{m} = \frac{\dot{Q}_e}{q_e}$
- Theoretical piston displacement $\dot{V} = \dot{m}v_1$
- Actual piston displacement $\dot{V}_p = \frac{\dot{m}v_1}{\eta_v}$
- $\eta_v = 1 + \varepsilon - \varepsilon \left(\frac{P_c}{P_e} \right)^{\frac{1}{\gamma}}$
- Power consumption $\dot{W} = \dot{m}w = \dot{m}(h_2 - h_1)$
- Heat rejected $\dot{Q}_c = \dot{m}q_c = \dot{m}(h_2 - h_3)$





Effect of Operating Conditions – Evaporator pressure

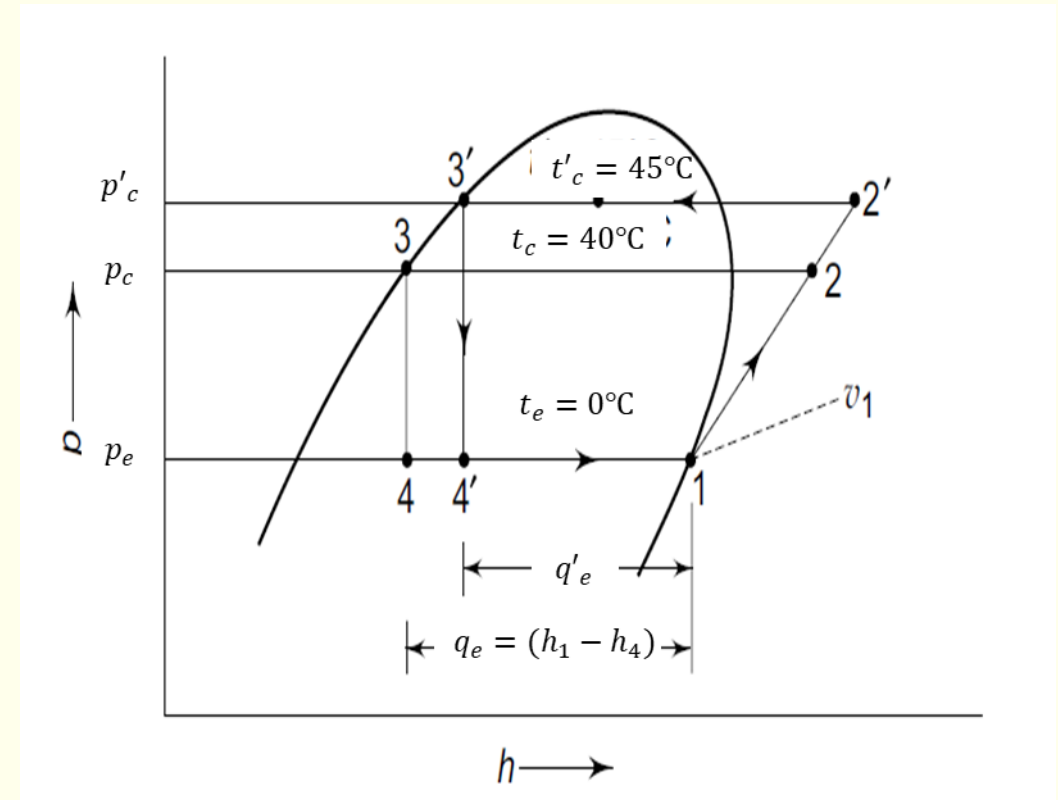
- Decrease in Evaporator temperature results in:
 - a) Decrease in refrigerating effect
 - b) Increase in the specific volume of suction vapor
 - c) Decrease in volumetric efficiency
 - d) Increase in compressor work





Effect of Condenser Pressure

- Increase in condenser pressure results in :
- Decrease in the refrigerating capacity
- Increase in power consumption.
- Decrease in Volumetric efficiency





2- A VCRS working with Freon 22 as working fluid is specified to give 40 TR capacity for air conditioning under standard operating conditions of 40°C condensing and 5°C evaporating temperature. What would be COP, refrigerating capacity and power consumption if it is operating under 3 different sets of conditions tabulated below:

S.No.	Evaporating temperature(°C)	Condensing temperature(°C)	Compressor suction temperature(°C)
1	0	40	0
	-5	40	-5
	-10	40	-10
2	5	35	5
	5	30	5
	5	25	5
3	5	40	10
	5	40	15
	5	40	20

Comment on the relative effect of each and explain results obtained from plot as well.



ME306 : Applied Thermodynamics- Refrigeration and Psychrometry

$$T_o = 5^\circ\text{C} \quad T_k = 40^\circ\text{C}$$

$$Q = 40TR = 40 * 3.5167 = 140.67\text{kW}$$

$$h_1 = 407.15\text{kJ} / \text{kg} \quad s_1 = 1.7446\text{kJ} / \text{kgK} = s_2$$

$$h_2 = 429.9417\text{kJ} / \text{kg} \quad (\text{from superheated table})$$

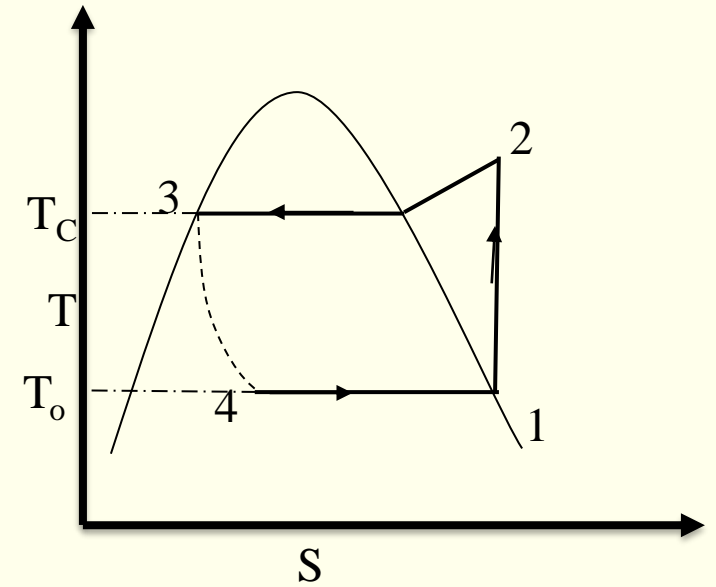
$$h_3 = 249.08\text{kJ} / \text{kg} = h_4$$

$$COP = \frac{h_1 - h_4}{h_2 - h_1} = 6.935$$

$$\dot{m} = \frac{Q}{q} = \frac{140.67}{h_1 - h_4} = 0.8899\text{kg} / \text{s}$$

$$\text{Volume of suction vapor in compressor} \quad V = \dot{m}v_{g1} = 0.03586\text{m}^3 / \text{s}$$

$$\text{Power consumption} \quad W = \dot{m}(h_2 - h_1) = 20.282\text{kW}$$





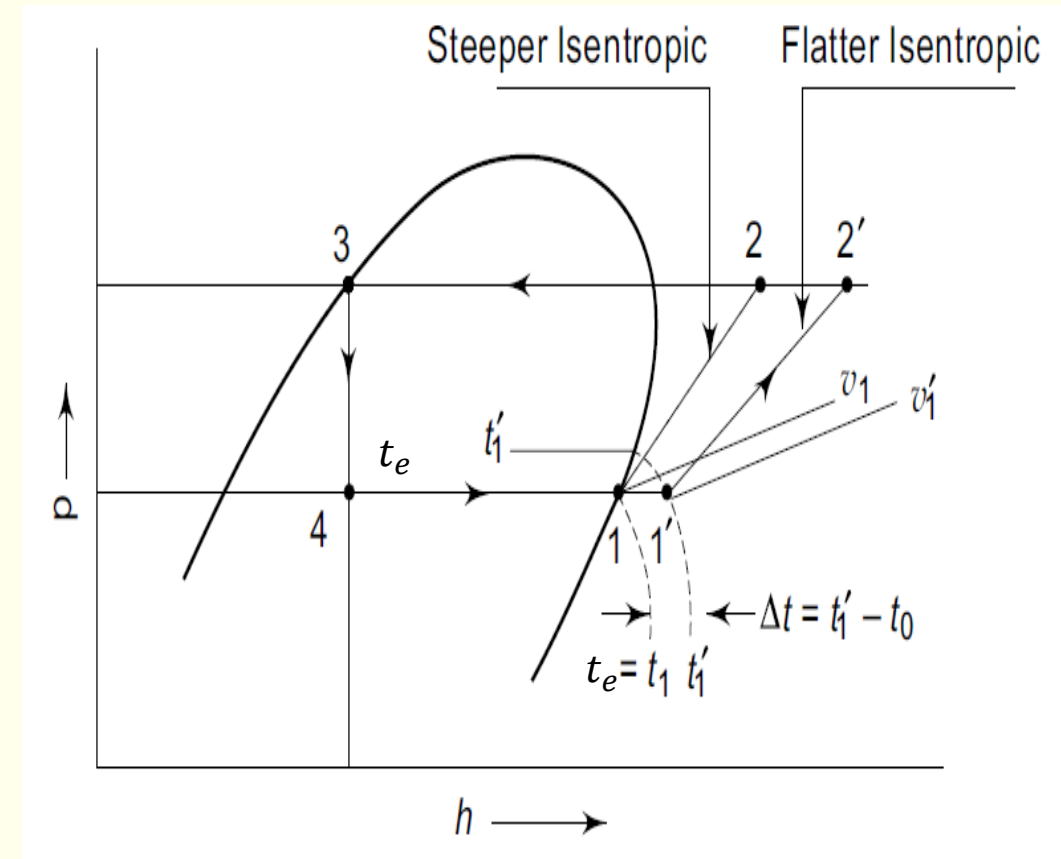
ME306 : Applied Thermodynamics- Refrigeration and Psychrometry

S.No.	Evaporating temperature(°C)	Condensing temperature(°C)	Compressor suction temperature(°C)	COP	Refrigeration capacity(kW)	Power consumption (kW)
1	5	40	5	6.935	140.67	20.282
	0	40	0	5.811	118.9837	20.474
	-5	40	-5			
	-10	40	-10			
2	5	35	5	8.0695	146.1905	18.116
	5	30	5			
	5	25	5			
3	5	40	10	6.9084	139.7406	20.2274
	5	40	15			
	5	40	20			



Effect of Suction Vapour Superheat

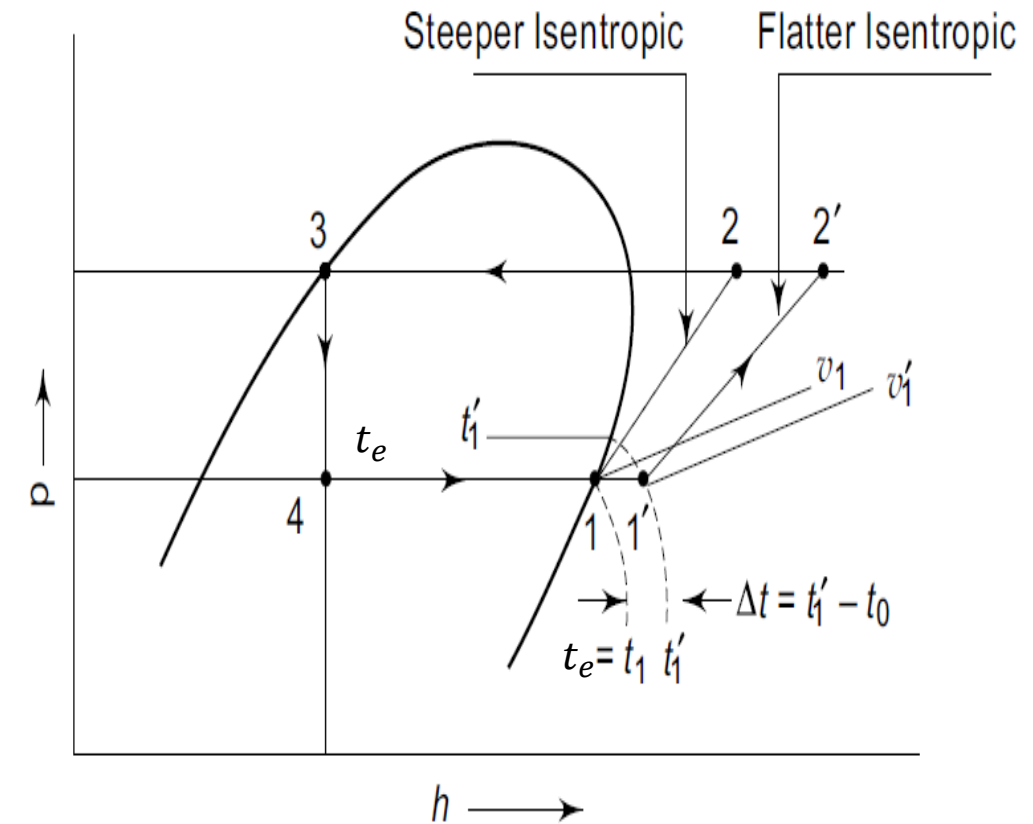
- Superheating of suction vapour ensures complete vaporization of the liquid in the evaporator before it enters compressor.
- It also serves to actuate and modulate the capacity of the expansion valve.
- For R 134a, Isobutane, etc., maximum COP is obtained with superheating of the suction vapour.





Effect of Suction Vapour Superheat

- Effect of superheating of the vapour from $t_1 = t_e$ to t_1' is as follows:
 1. Increase in specific volume of suction vapour from 1 to 1'
 2. Increase in refrigerating effect from $(h_1 - h_4)$ to $(h_1' - h_4)$
 3. Increase in specific work from $(h_2 - h_1)$ to $(h_2' - h_1')$.

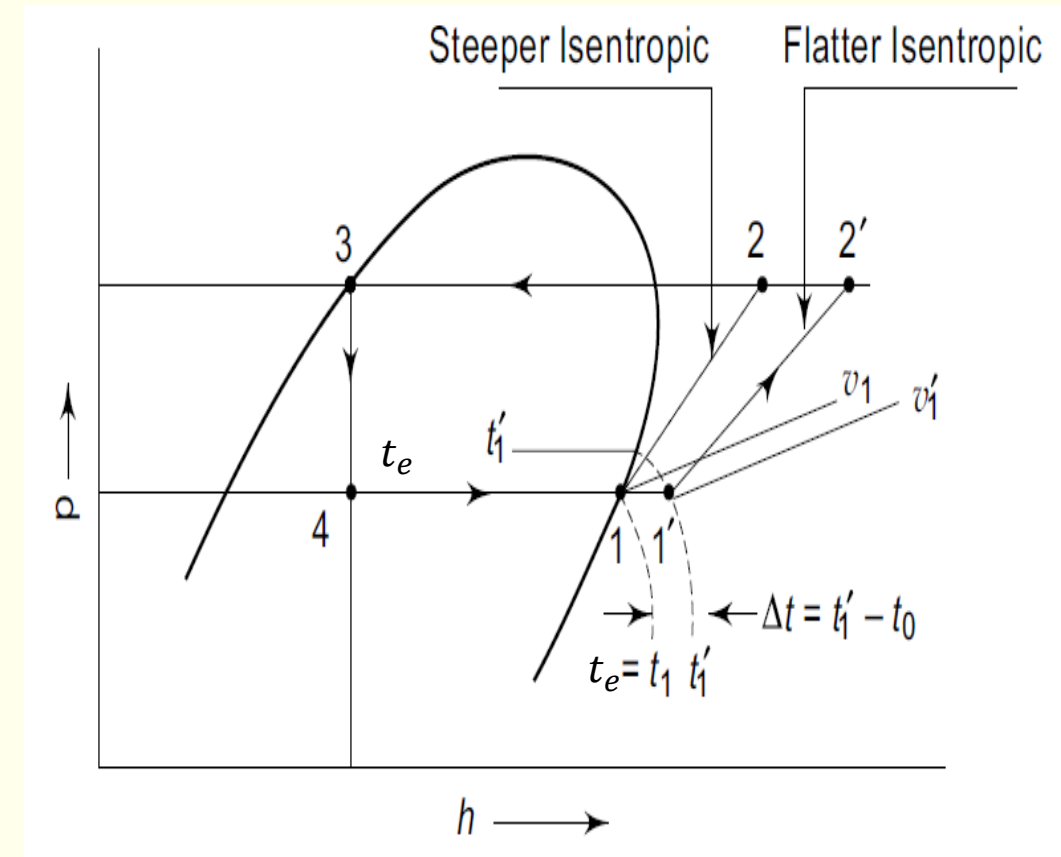




Effect of Suction Vapour Superheat

- $(h_2' - h_1')$ is greater than $(h_2 - h_1)$ as the initial temperature t_1' is greater than t_1

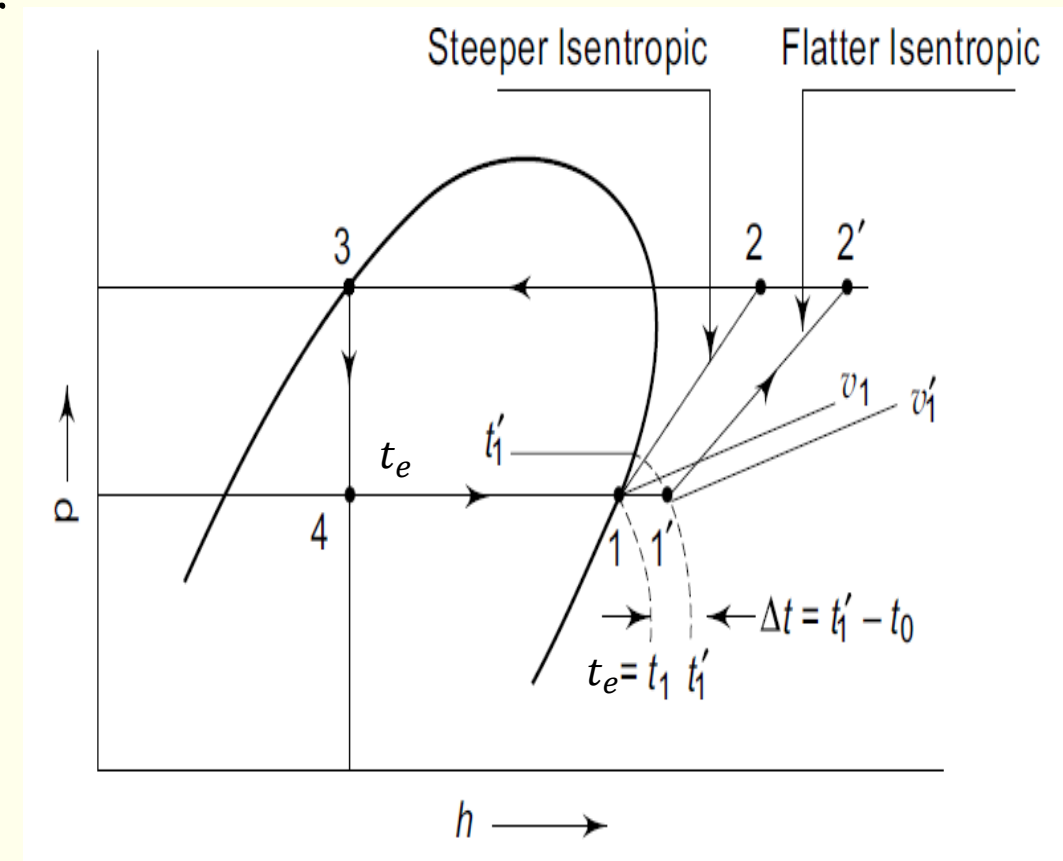
$$• w = \frac{\gamma RT_1}{\gamma - 1} \left[\left(\frac{p_2}{p_1} \right)^{\frac{\gamma - 1}{\gamma}} - 1 \right] = f \left(T_1, \frac{p_2}{p_1}, \gamma \right)$$





Effect of Suction Vapour Superheat

- Two contradictory requirements for work done per ton of refrigeration :
- Increase in RE-need to decrease mass flow rate requirement and hence work. And increase in sp work due to increase in suction temperature.
- The resulting work per unit refrigeration may, therefore, increase or decrease depending on the refrigerant and operating temperatures.





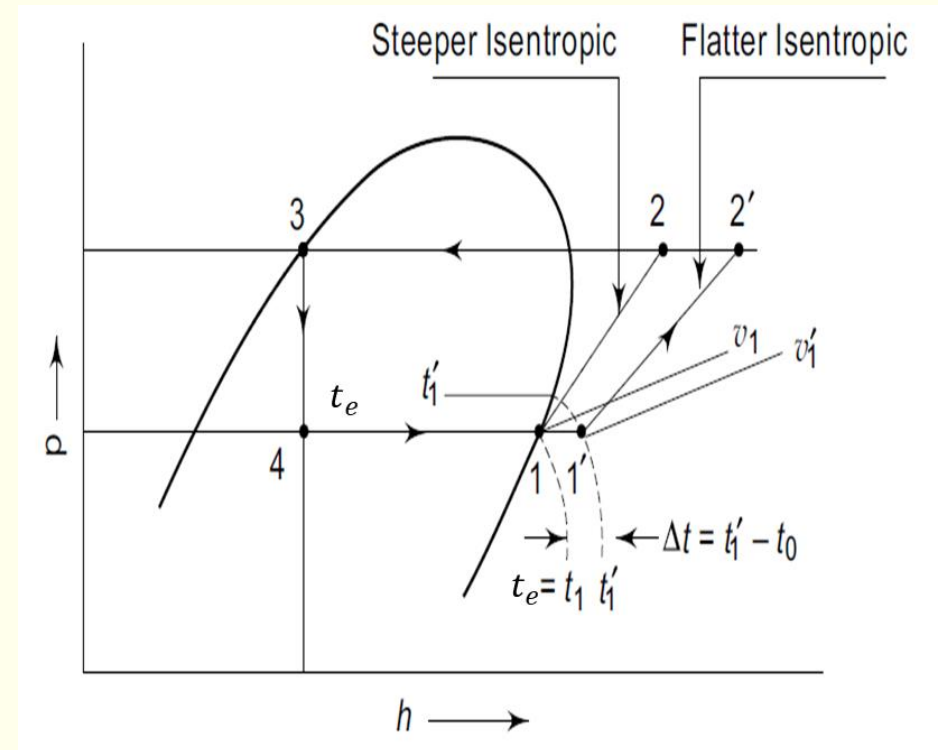
Effect of Suction Vapour Superheat

- Work per unit refrigeration therefore increases or decreases depending on refrigerant and operating temperatures.

$$\frac{Q'_e}{Q_e} = \frac{h'_1 - h_4}{h_1 - h_4}$$

$$E'_c = \frac{h'_1 - h_4}{h'_2 - h'_1}$$

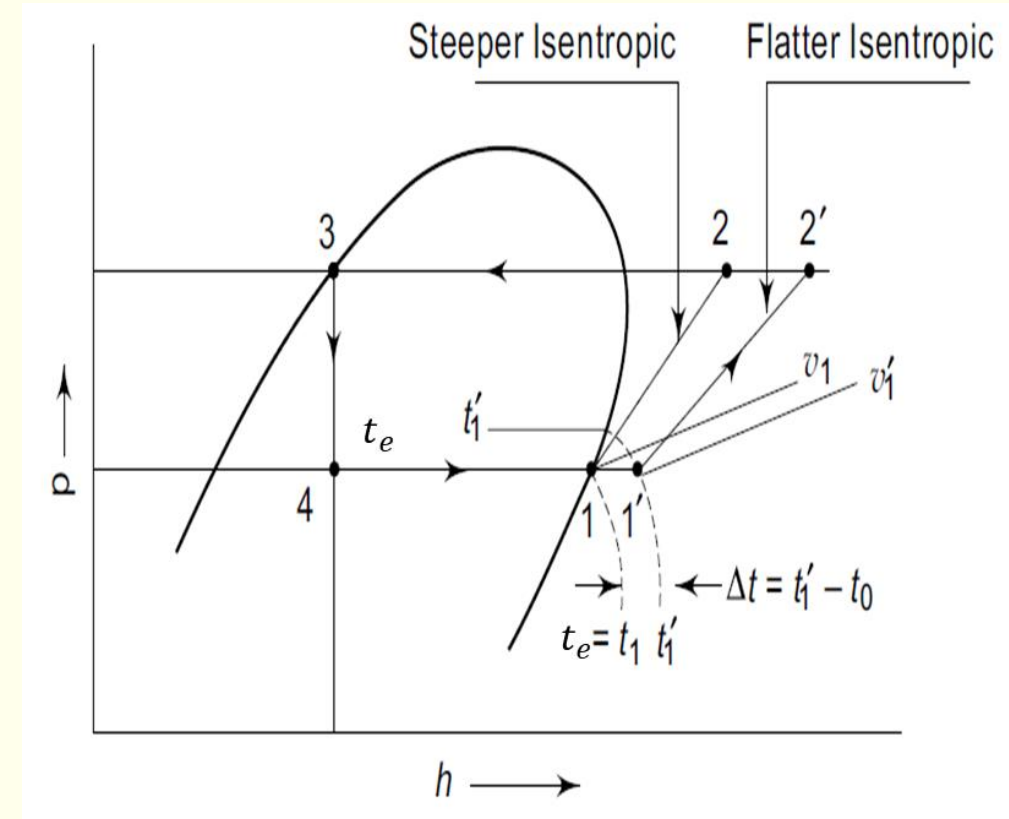
$$= \frac{(h_1 - h_4) + (h'_1 - h_1)}{(h_2 - h_1) + [(h'_2 - h'_1) - (h_2 - h_1)]}$$





Effect of Suction Vapour Superheat

- $$= \frac{(h_1 - h_4) + (h'_1 - h_1)}{(h_2 - h_1) + [(h'_2 - h'_1) - (h_2 - h_1)]}$$
- Both Nr and Dr increase – COP may increase or decrease or may remain same.
- For R12, superheating increases the COP while for R22 and NH3 it decreases.
- Slight superheat increases η_v and COP. Superheat outside the evaporator or cold space results in loss.



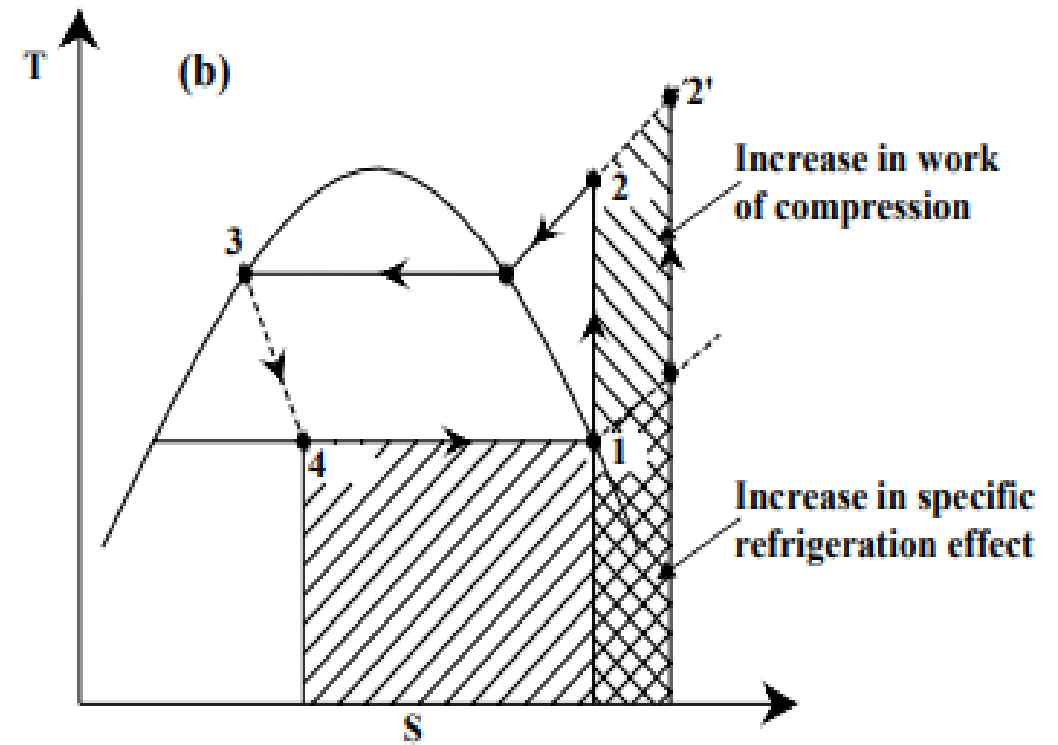
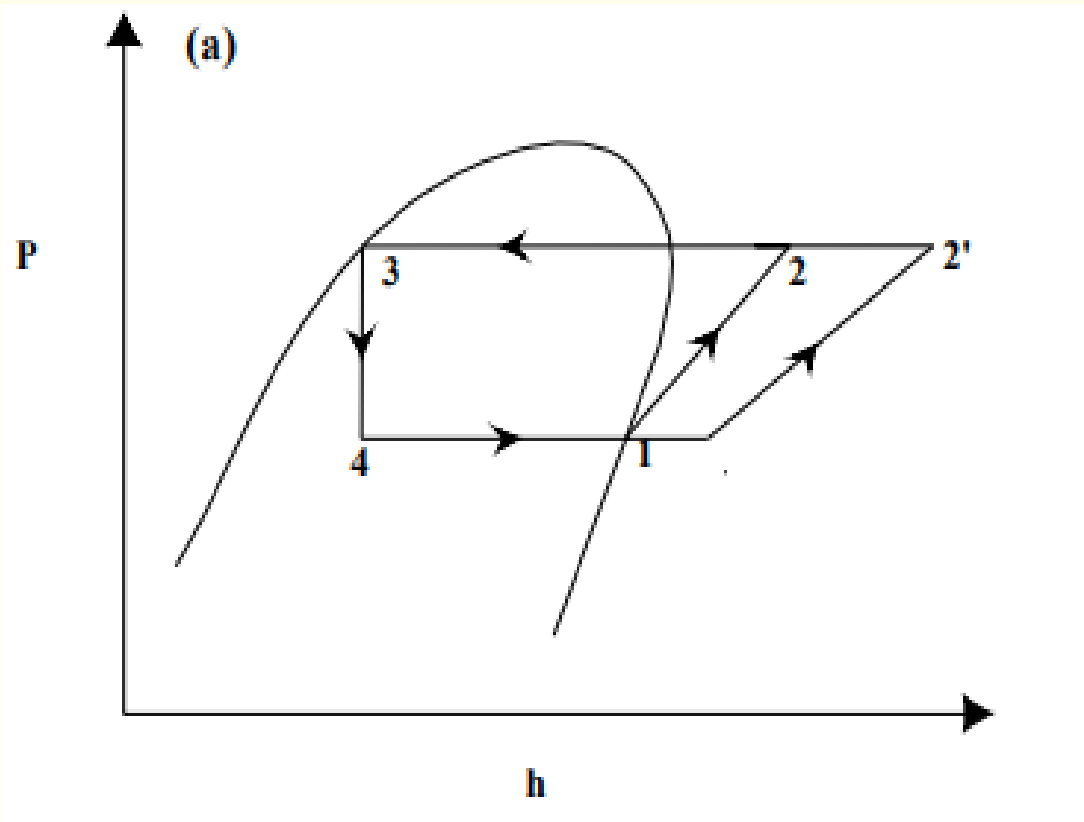


Modifications to VCR cycle - Superheating

- Temperature of heat source will be a few degrees higher than the evaporator temperature, hence the vapour at the exit of the evaporator can be superheated
- If the superheating of refrigerant takes place due to heat transfer with the refrigerated space then it is called as **useful** superheating
- On the other hand if refrigerant vapour becomes superheated by exchanging heat with the surroundings it is called as **useless** superheating



Effect of superheat





Effect of useful superheating

- Increases both refrigeration effect and work of compression and operating conditions
- Increases compressor temperature and specific volume of refrigerant at compressor inlet discharge
- Some amount of superheat is always used to prevent entry of liquid into compressor
- Whether COP and volumetric refrigeration effect increase or not depend on the nature of the refrigerant
- Useless superheat is detrimental suction lines should be insulated



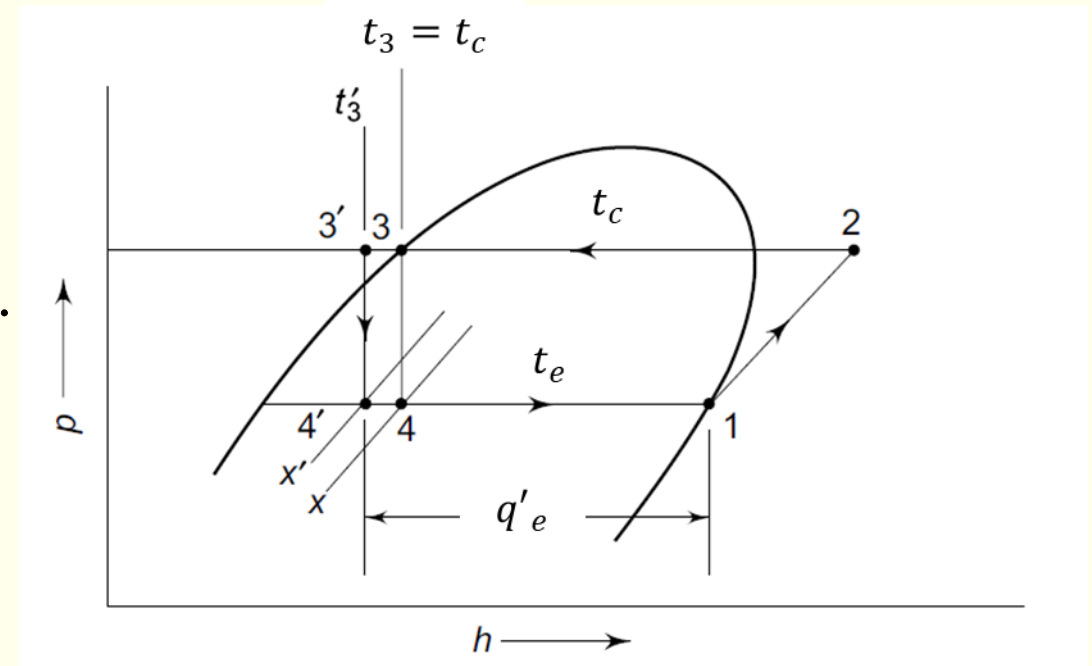
Effect of superheating

- Whether superheating improves COP or not, in all practical systems a minimum amount of superheating is provided to:
- Ensure only refrigerant vapour entry into compressor
- Improve volumetric efficiency of compressor, and
- To prevent moisture condensation on suction lines in domestic refrigerators



Effect of Liquid Subcooling

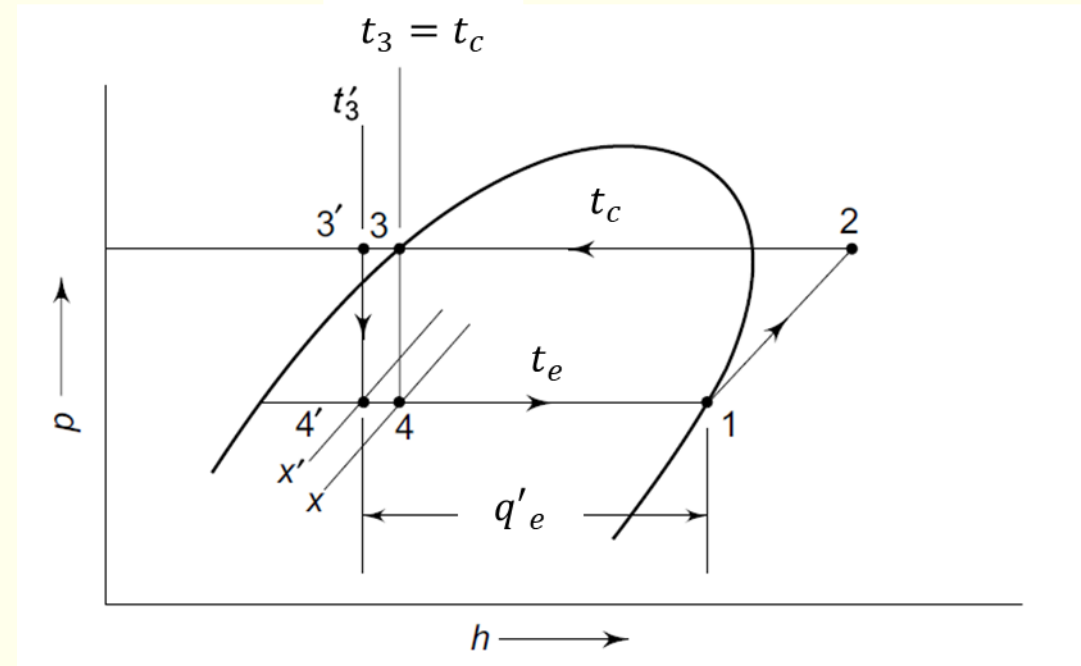
- A Sub cooler between the condenser and the expansion valve.
- The temperature of the refrigerant can be reduced below its saturation liquid temperature.
- Sub cooling reduces flashing of the liquid during expansion and increases the RE.
- This reduces the power per ton.





Effect of Liquid Subcooling

- Normally cooling water first passes through sub-cooler and then through condenser. This results in a warmer water entering the condenser and therefore higher condensing temperature and pressure.
- The advantage of sub-cooling is offset by the increased work of compression.
- Parallel cooling water inlets to the sub-cooler and condenser may be installed.
- But degree of sub cooling can be small – economics.

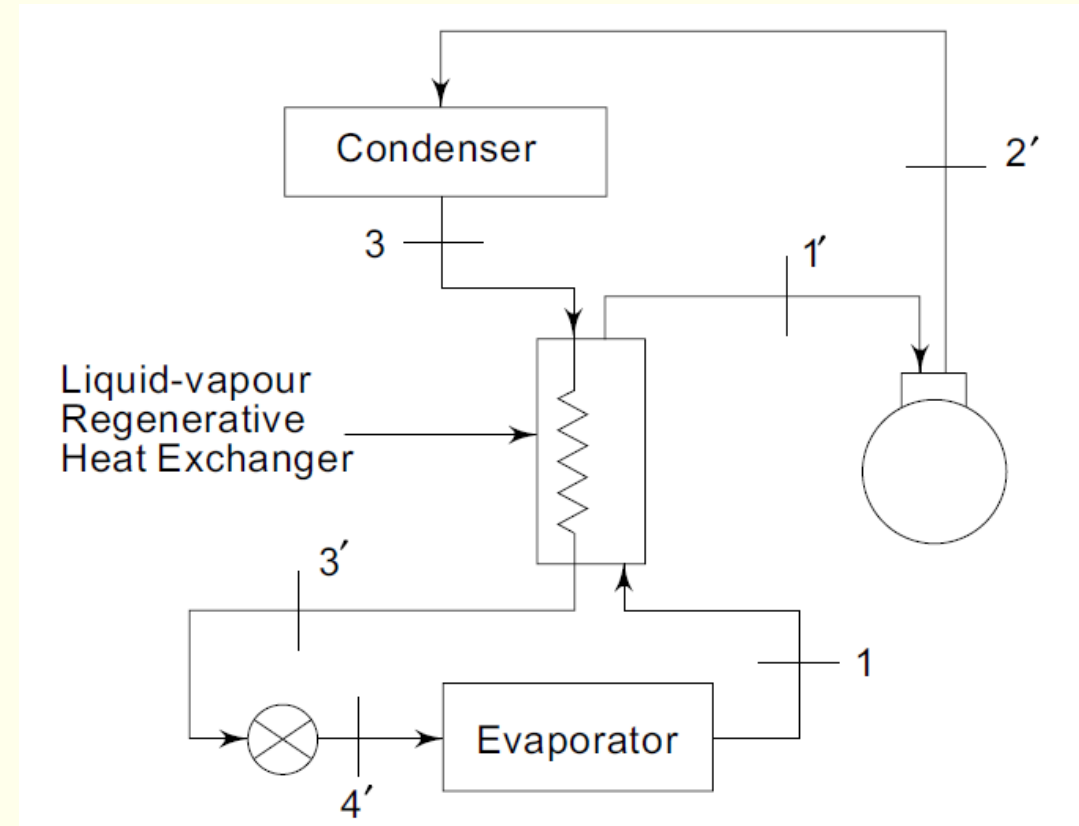


The functions of the condenser as well as the sub cooler can be combined in the condenser itself by slightly oversizing the condenser.



Liquid–Vapour Regenerative Heat Exchanger

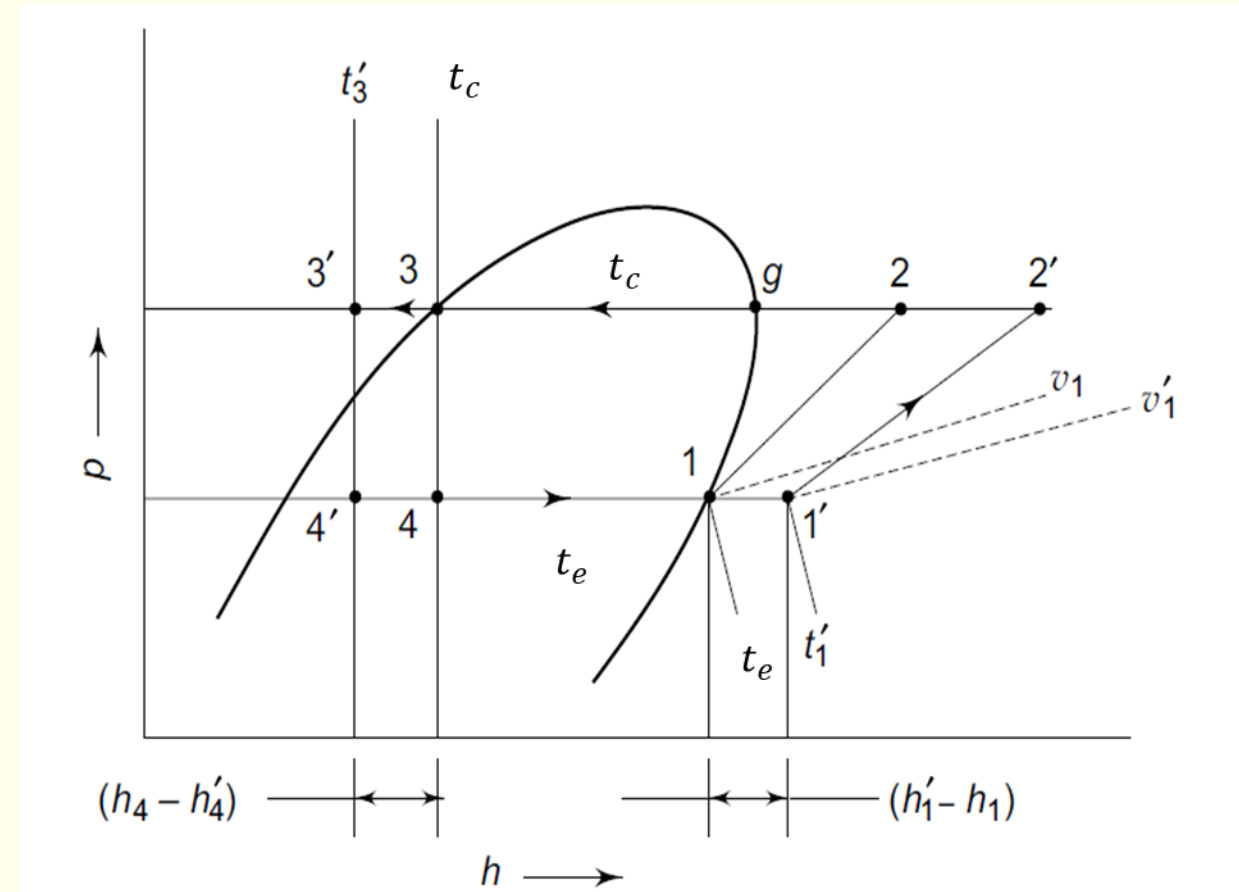
- Combining vapor superheat and liquid sub-cooling – LV HX
- Mass flow rates are same.
- $q_n = h'_1 - h_1 = h_3 - h'_3$
- Degree of superheat ($t_1' - t_e$) and the degree of subcooling ($t_c - t_3'$) need not be same as the specific heats of the vapour and liquid phases are different.





Liquid–Vapour Regenerative Heat Exchanger

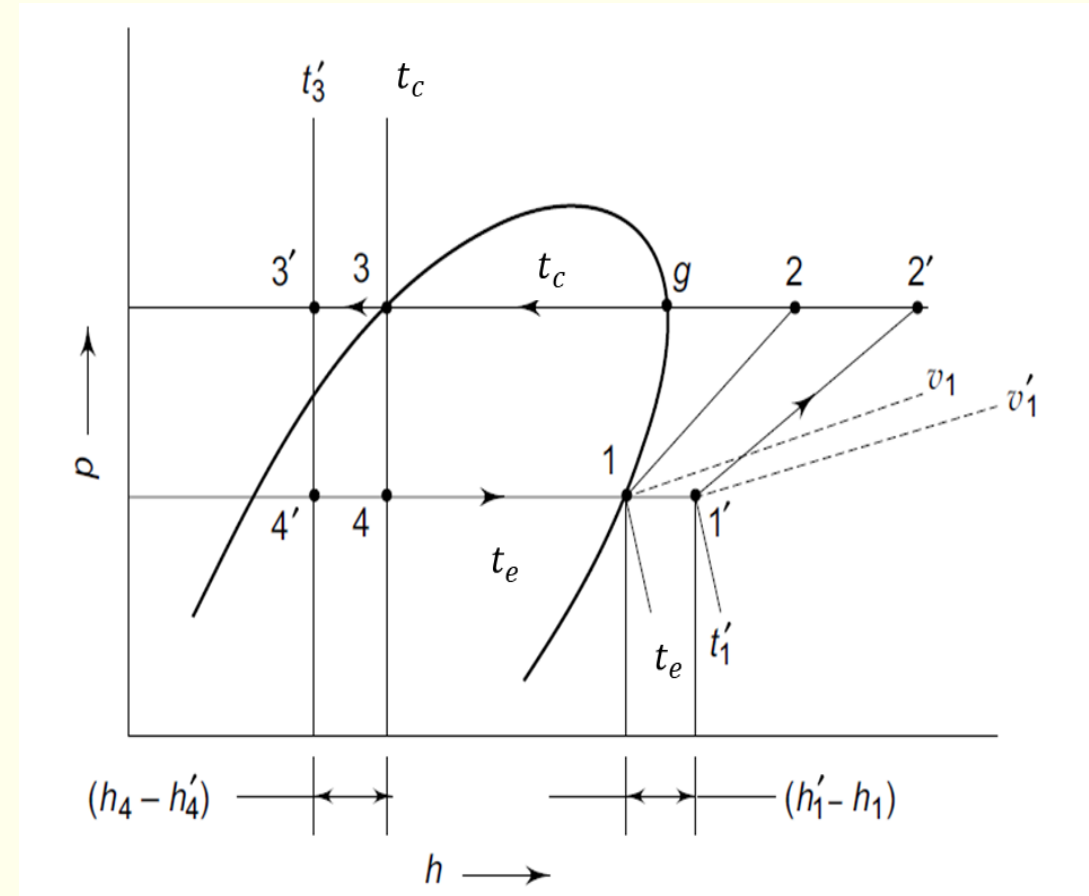
- $q_n = h'_1 - h_1 = h_3 - h'_3$
- $\frac{\dot{Q}_e'}{\dot{Q}_e} = \frac{h_1 - h_4'}{h_1 - h_4} \cdot \frac{v_1}{v_{1'}}$
- $\frac{W^{*'}}{W^*} = \frac{h_1 - h_4}{h_1 - h_4'} \cdot \frac{h'_2 - h'_1}{h_2 - h_1}$
- $E'_c = \frac{(h_1 - h_4) + (h'_1 - h_1)}{(h_2 - h_1) + [(h'_2 - h'_1) - (h_2 - h_1)]}$
- both numerators and denominators increase.
The net effect depends on the refrigerant used and the operating conditions.





Liquid–Vapour Regenerative Heat Exchanger

- Suction volume per ton and HP per ton reduce for R12 and R134a but for R22 and NH_3
- Volumetric efficiency of most reciprocating compressors improves with superheat, Super heat is preferable in evaporator itself.
- Increased refrigerating effect $(h_1' - h_1)$ due to superheating increasing temperature t_e to t_1 , is transferred as $(h_4 - h_4')$ at temperature t_e
- This increases mean refrigeration temperature.





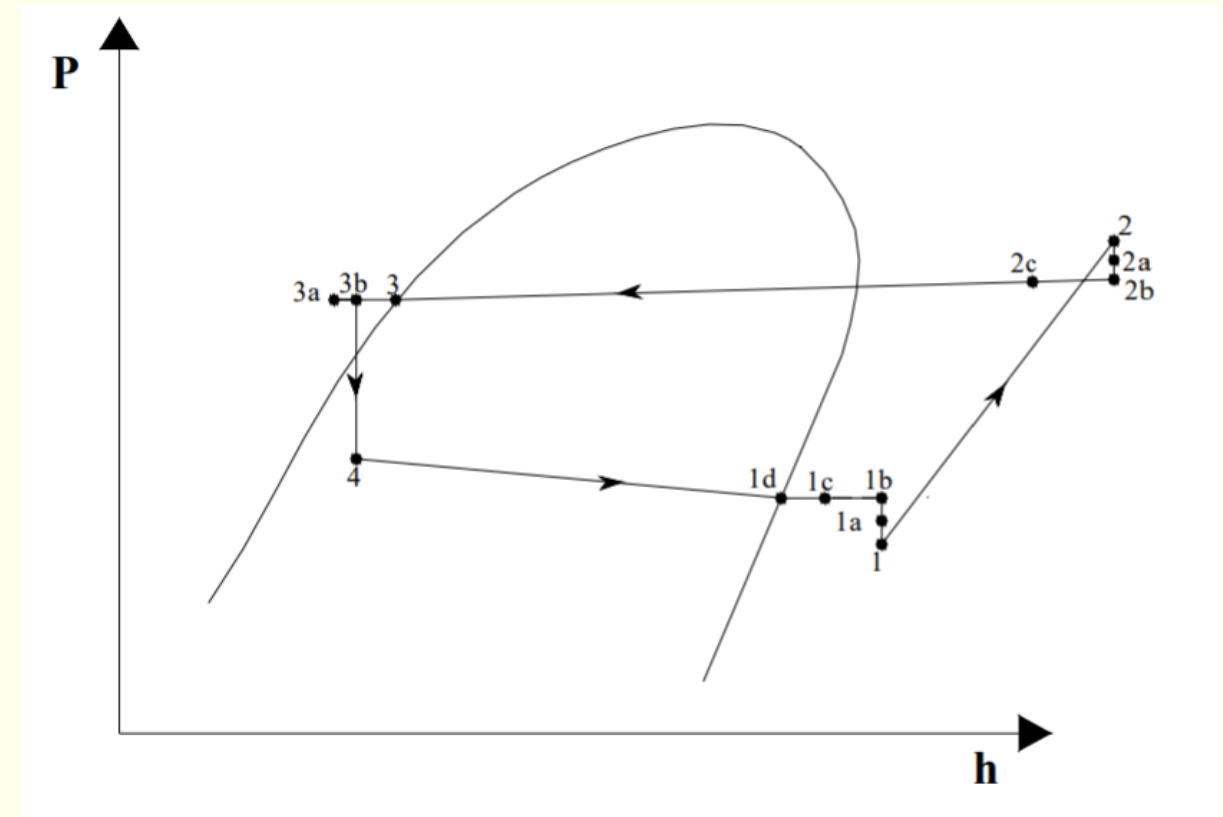
Actual VCRS systems

- They differ from theoretical cycles due to:
 - a) Pressure drops in evaporator, condenser and LSHX
 - b) Pressure drop across Suction and discharge valves of the compressor
 - c) Friction and heat transfer in compressor
 - d) Pressure drop and heat transfer in connecting pipe lines, and Presence of foreign matter



Actual vapour compression cycle

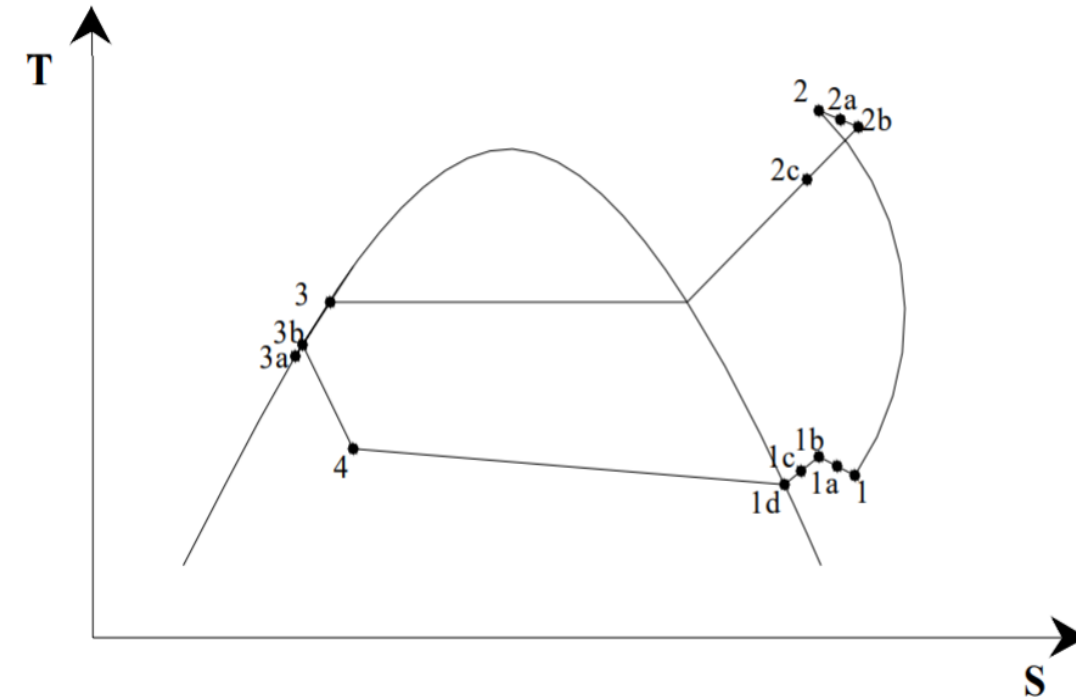
- Pressure drop in the piping
- Heat losses or gains depending on temperature differences
- Polytropic compression with friction and heat transfer – not isentropic.
- Actual VCR will have all these losses





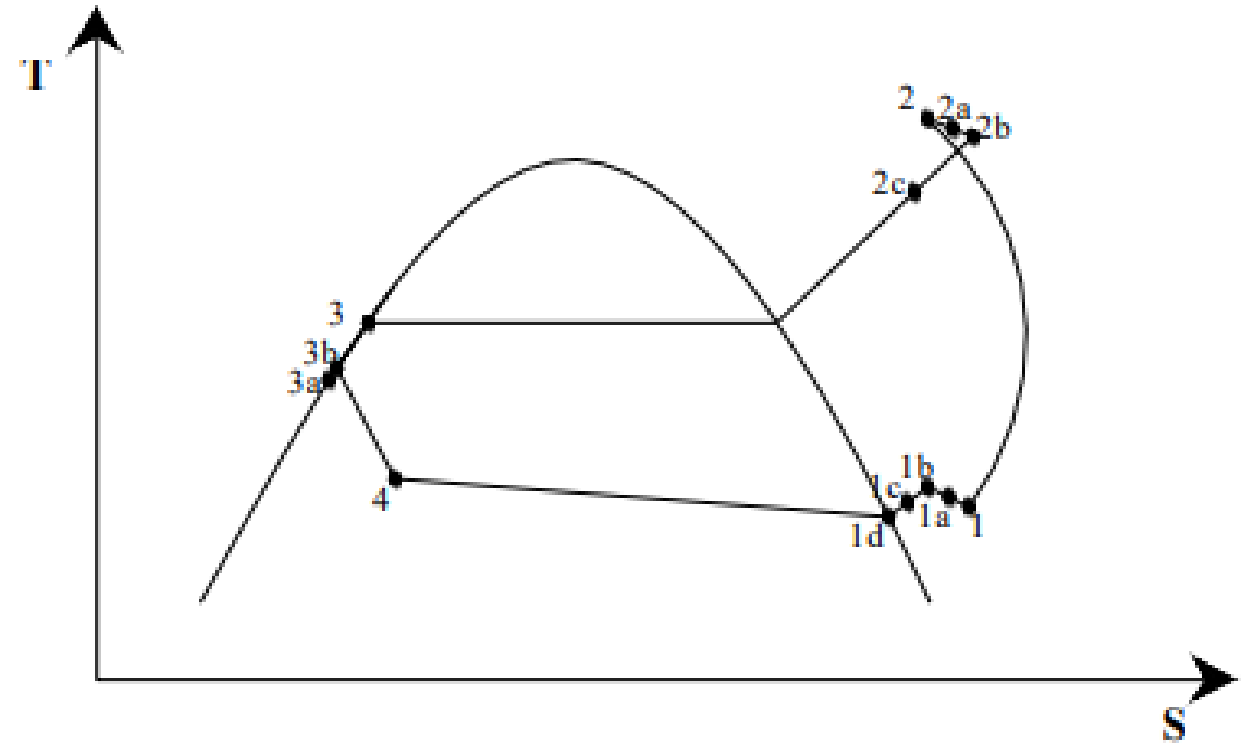
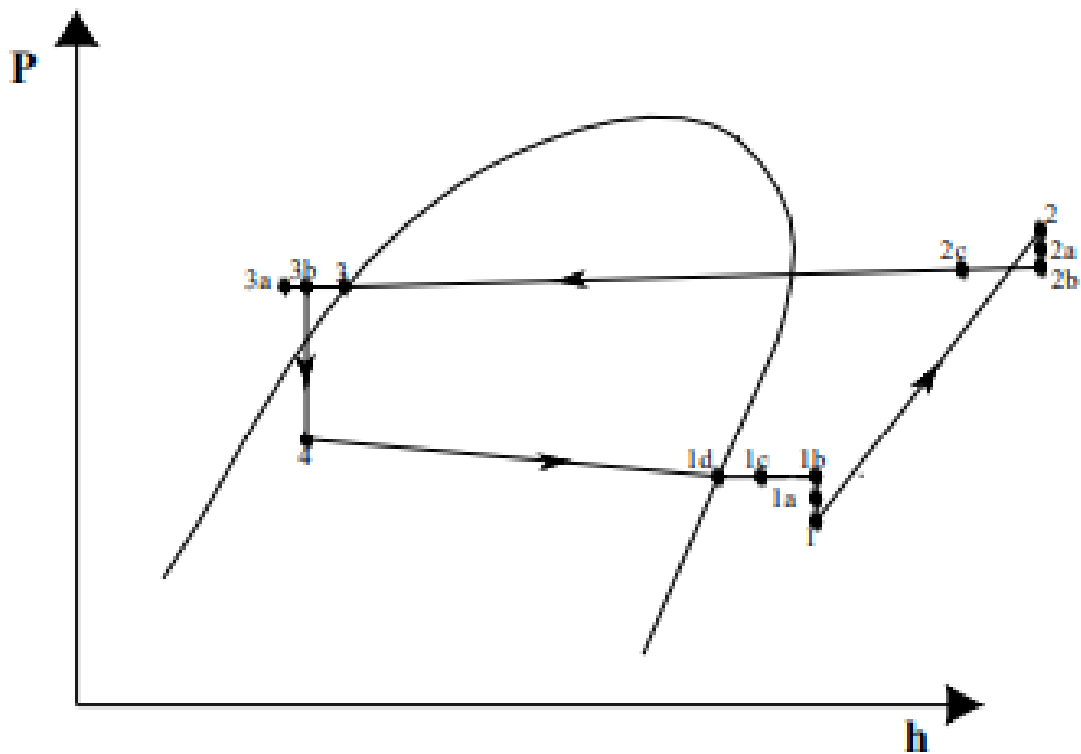
Actual vapour compression cycle

- Pressure drop in evaporator is large due to friction and velocity increase (momentum pressure drop) This would increase power consumption greatly or alternatively reduce RE. – Temp is not constant in evaporator.
- Pressure drop in condenser is not critical.
- The capacity of the plant is decreased and the unit power consumption (per unit of refrigeration) increases, COP decreases.





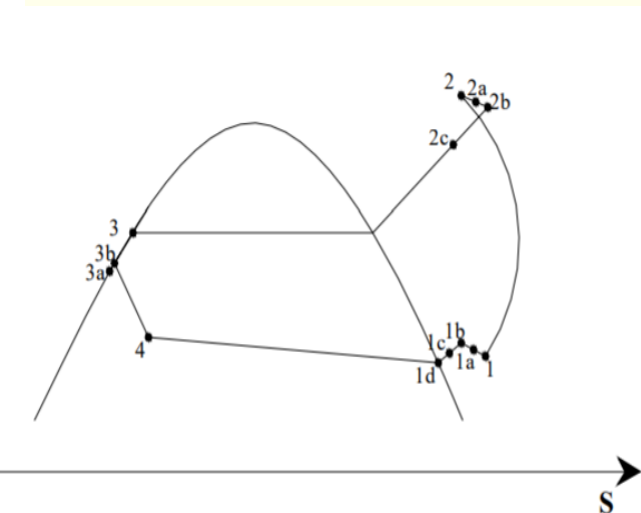
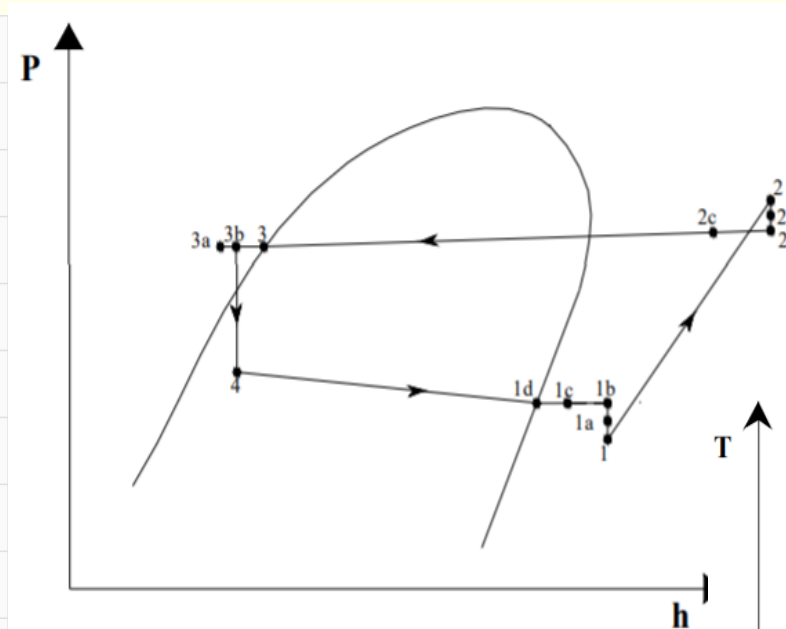
Actual VCRS cycle on P-h and T-s diagrams





Actual VCRS cycle on P-h and T-s diagrams

Process	State
Pressure drop in evaporator	4-1d
Superheat of vapour in evaporator	1d-1c
Useless superheat in suction line	1c-1b
Suction line pressure drop	1b-1a
Pressure drop across suction valve	1a-1
Non-isentropic compression	1-2
Pressure drop across discharge valve	2-2a
Pressure drop in the delivery line	2a-2b
Desuperheating of vapour in delivery pipe	2b-2c
Pressure drop in the condenser	2b-3
Subcooling of liquid refrigerant	3-3a
Heat gain in liquid line	3a-3b





Effect of pressure drop and heat transfer

- Pressure drop and heat transfer in the vapour line affects the performance significantly by reducing
- System capacity, and COP
- Normally a pressure drop leading to a saturation temperature of 1-2 K in evaporator and 1 K in suction line is considered to be acceptable



Effect of pressure drop and heat transfer

- Pressure drop in evaporator and suction line depends on:
 - Layout and type of the refrigerant tubing
 - Velocity of refrigerant, and
 - Type of refrigerant
- Pressure drop can be reduced by reducing refrigerant velocity, however, a minimum velocity of 4-6 m/s is required in evaporator and suction lines for proper carry-over of lubricating oil to the compressor



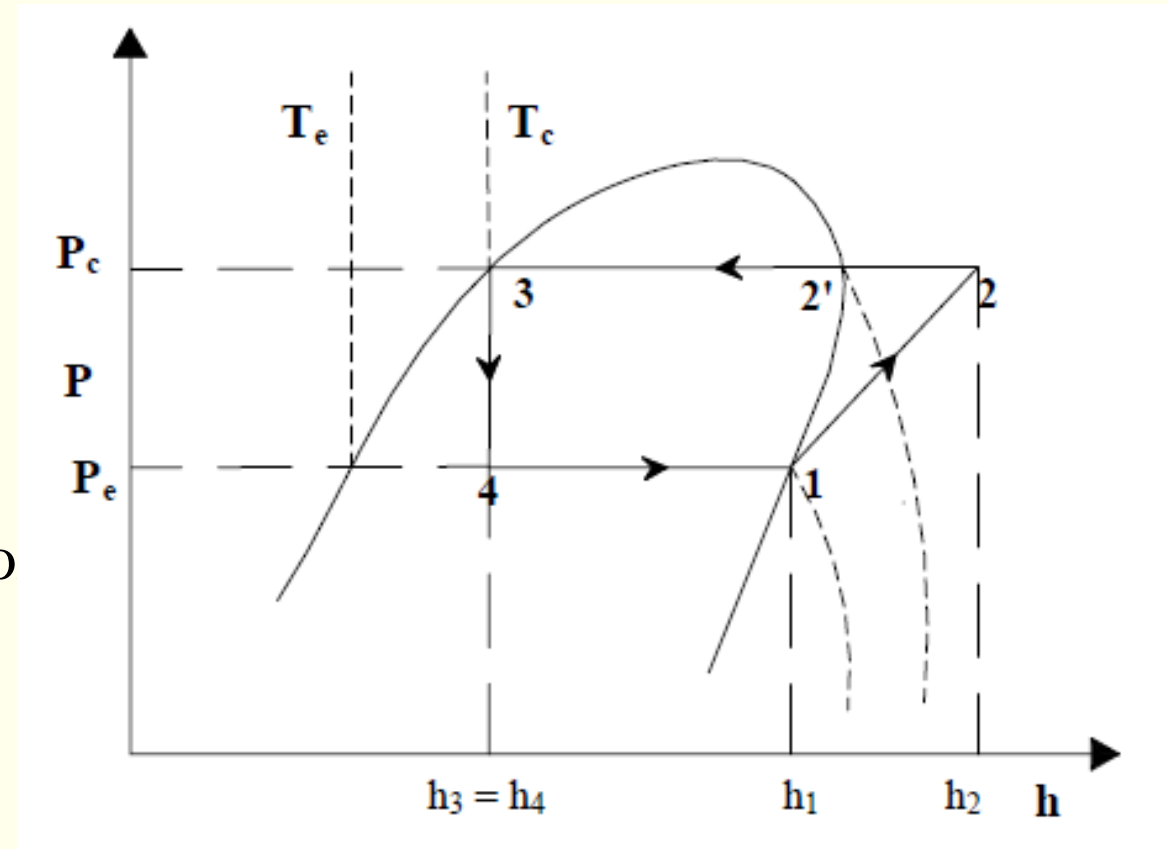
Effect of pressure drop and heat transfer

- Pressure drop and heat transfer in liquid lines is not very critical
- Pressure drops across the valves of the compressor can be quite considerable and may affect the performance adversely
- Heat transfer from the compressor is deliberately provided in most of the cases so as to operate the compressor within safe temperature limits
- Hence, compression in actual systems is polytropic. Isentropic efficiency is an indication of the deviation



Use of pressure-enthalpy P-h charts

- Since various performance parameters are expressed in terms of enthalpies, it is very convenient to use a pressure - enthalpy chart for property evaluation and performance analysis
- Using P-h charts one can easily find system performance from known values of evaporator and condenser temperatures





Performance of a VCR cycle

- For good system performance the evaporator temperature should be high and condensing temperature should be low
- At low evaporator temperature effect of condenser temperature is marginal
- At very low evaporator temperatures, SSS cycle is not viable, in such cases a multistage or cascade system should be used



Summary

- Carnot refrigeration cycle and its practical limitations are discussed
- The standard vapour compression refrigeration system (VCRS) is introduced
- VCRS is compared with Carnot system
- Performance analysis of VCRS is presented
- Effect of change in parameters is discussed.
- Actual VCR system is also discussed.



Thank you !