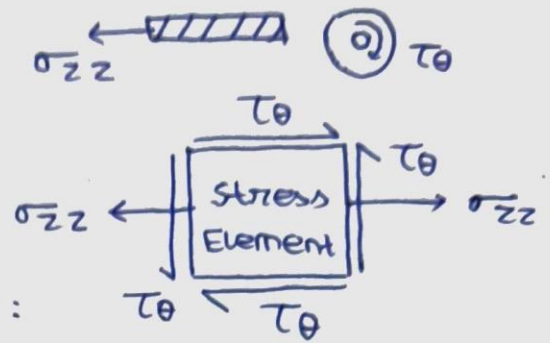
Assumption: i) $r \gg t$

ii) No stress variation in the shaded region

$$F_z = \sigma_{zz} A_z = \sigma_{zz} \times 2\pi r t$$

$$M_t = \tau_\theta \times 2\pi r t \times r$$

$$\Rightarrow \sigma_{zz} = \frac{F_z}{2\pi r t}, \quad \tau_\theta = \frac{M_t}{2\pi r^2 t}$$



2D stress state for shaded element:

$$\sigma_{1,2} = \frac{\sigma_{zz}}{2} \pm \sqrt{\left(\frac{\sigma_{zz}}{2}\right)^2 + (\tau_\theta)^2} \quad (\text{from Mohr's circle})$$

$$\sigma_{1,2} = \underbrace{\frac{F_z}{4\pi r t}}_a \pm \underbrace{\frac{1}{2\pi r t} \sqrt{\frac{F_z^2}{4} + \frac{M_t^2}{r^2}}}_b$$

von mises criterion:

$$2\gamma^2 = \sigma_1^2 + \sigma_2^2 + (\sigma_1 - \sigma_2)^2$$

$$\begin{aligned} \Rightarrow \gamma^2 &= \sigma_1^2 + \sigma_2^2 - \sigma_1 \sigma_2 = (a+b)^2 + (a-b)^2 - (a+b)(a-b) \\ &= 2(a^2 + b^2) - (a^2 - b^2) \\ &= a^2 + 3b^2 \end{aligned}$$

$$= \frac{1}{(2\pi r t)^2} \left[\left(\frac{F_z}{2}\right)^2 + 3 \left(\frac{F_z^2}{4} + \frac{M_t^2}{r^2}\right) \right]$$

$$= \frac{1}{(2\pi r t)^2} \left[F_z^2 + \frac{3M_t^2}{r^2} \right]$$

$$\Rightarrow \gamma = \frac{1}{2\pi r t} \sqrt{F_z^2 + \frac{3M_t^2}{r^2}}$$

Tresca criterion: $\gamma = 2\tau_{\max} = 2 \left(\frac{\sigma_1 - \sigma_2}{2} \right)$

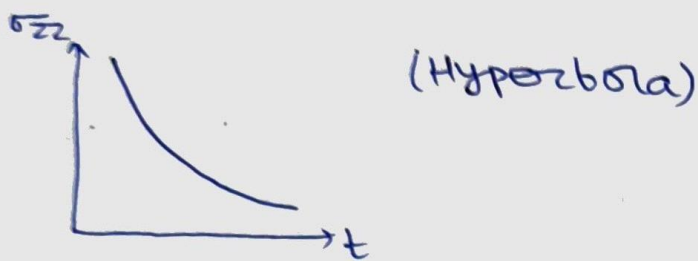
$$= (a+b) - (a-b)$$

$$= 2b$$

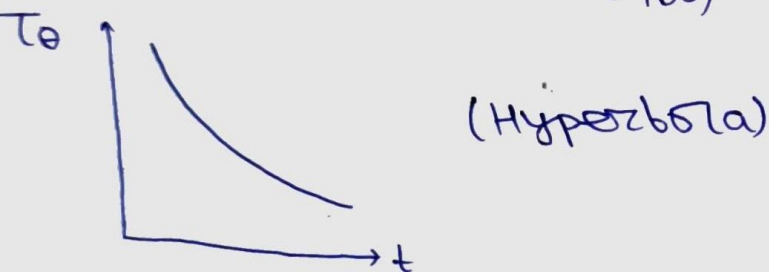
$$= \frac{2}{2\pi r t} \sqrt{\frac{F_z^2}{4} + \frac{M_t^2}{r^2}} = \boxed{\frac{1}{\pi r t} \sqrt{\frac{F_z^2}{4} + \frac{M_t^2}{r^2}}}$$

d) $F_z = 500 \text{ N}$, $M_t = 500 \text{ Nm}$, $r = 100 \text{ mm}$, Factor of safety =

$$\sigma_{zz} = \frac{F_z}{2\pi r t} = \frac{500 \times 10^3}{2\pi \times 100} = 795.77 \text{ Pa}$$



$$\frac{M_t}{2\pi r^2 t} = \tau_{\theta t} = \frac{500}{2\pi \times \left(\frac{100}{10^3}\right)^2} = 7957.74 \text{ Pa}$$



Design Stresses

To avoid yielding we use a factor of safety = 2.

case 1 Using Tresca:

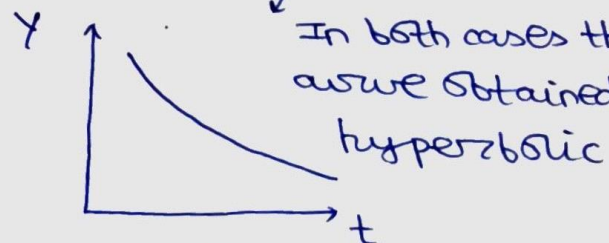
$$\gamma_t = \frac{(2\tau_{\max, \text{tresca}})_t}{\times (\text{FOS})} = \frac{1}{\pi r t} \sqrt{\frac{F_z^2}{4} + \frac{M_t^2}{r^2}} \times (\text{FOS})$$

$$= \frac{1}{\pi \times 0.1} \times \sqrt{\frac{500^2}{4} + \left(\frac{500}{0.1}\right)^2} \times 2 = 31870.75$$

case 2 Using von-mises:

$$\gamma_t = \frac{1}{2\pi r t} \sqrt{F_z^2 + \frac{3M_t^2}{r^2}} \times (\text{FOS})$$

$$= \frac{1}{2\pi \times 0.1} \sqrt{500^2 + 3\left(\frac{500}{0.1}\right)^2} \times 2 = 27612.35 \text{ } \uparrow$$



Possible engineering material - thickness combinations:

Aluminium: $\gamma = 95 \times 10^6 \text{ MPa}$

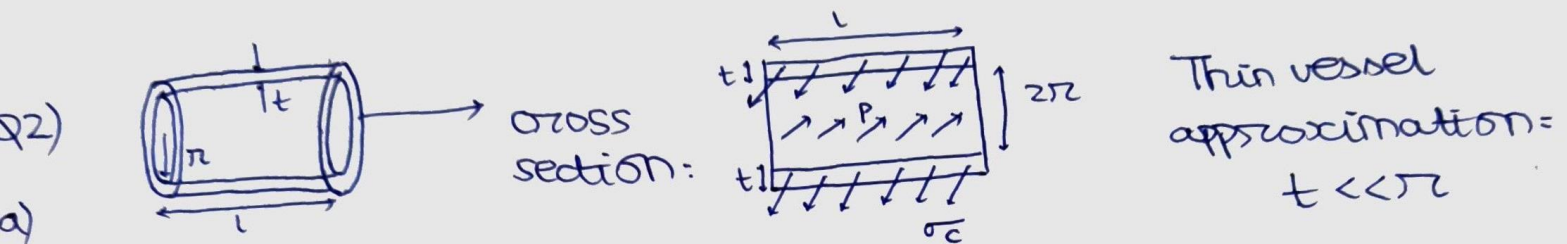
$$\Rightarrow t = \frac{27612.35}{95 \times 10^6} = 0.29 \text{ mm}$$

Copper: $\gamma = 70 \times 10^6 \text{ MPa}$

$$\Rightarrow t = \frac{27612.35}{70 \times 10^6} = 0.39 \text{ mm}$$

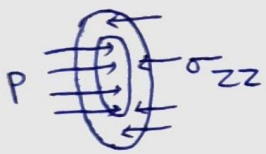
Stainless steel: $\gamma = 502 \times 10^6 \text{ MPa}$

$$\Rightarrow t = \frac{27612.35}{502 \times 10^6} = 55 \mu\text{m}$$



$$P \times 2r \times l = 2 \times \sigma_{\theta\theta} \times l \times t$$

$$\Rightarrow \sigma_{\theta\theta} = \frac{Pr}{t} = \frac{2.5 \times 10^6 \times 0.5}{15 \times 10^{-3}} = 80 \times 10^6 = \boxed{80 \text{ MPa}}$$



$$P \times \pi r^2 = \sigma_{zz} \times 2\pi r t$$

$$\Rightarrow \sigma_{zz} = \frac{Pr}{2t} = \boxed{40 \text{ MPa}}$$

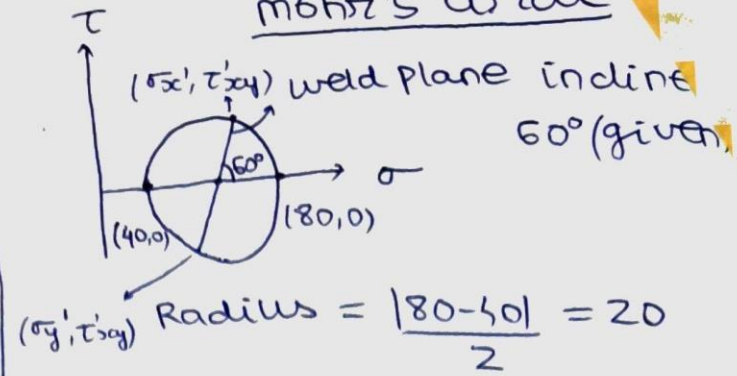
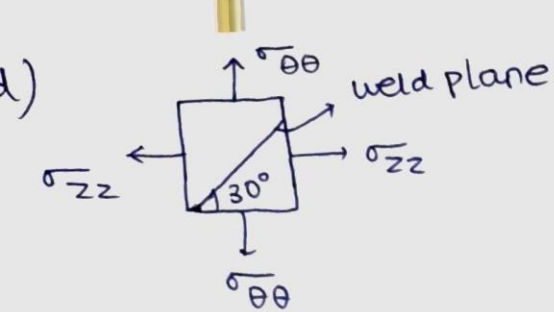
b) $\sigma_{rr} = 0$ - By Tresca criterion,

$$\tau_{\max, \text{in plane}} = \frac{|\sigma_{zz} - \sigma_{\theta\theta}|}{2} = \frac{80 - 40}{2} = \boxed{20 \text{ MPa}}$$

$$\tau_{\max, \text{out of plane}} = \max \left\{ \frac{|\sigma_{rr} - \sigma_{\theta\theta}|}{2}, \frac{|\sigma_{rr} - \sigma_{zz}|}{2} \right\} = \max \{ 40, 40 \} = \boxed{40 \text{ MPa}}$$

$$\text{c) } \epsilon_{\theta\theta} = \frac{\sigma_{\theta\theta}}{E} - \nu \frac{\sigma_{zz}}{E} = \frac{80 \times 10^6}{200 \times 10^9} - 0.5 \times \frac{40 \times 10^6}{200 \times 10^9} = \boxed{3 \times 10^{-5}}$$

$$\epsilon_{zz} = \frac{\sigma_{zz}}{E} - \nu \frac{\sigma_{\theta\theta}}{E} = \frac{40 \times 10^6}{200 \times 10^9} - 0.5 \times \frac{80 \times 10^6}{200 \times 10^9} = \boxed{0}$$



centre of circle = $(60, 0)$

$$\sigma_{x'} = 60 + 20 \cos 60 = 70 \text{ MPa}$$

$$\sigma_{y'} = 60 - 20 \cos 60 = 50 \text{ MPa}$$

$$\tau'_{xy} = 20 \sin 60 = 10\sqrt{3} \text{ MPa}$$

e) vonmises criterion: $(\sigma_{zz} - 0)^2 + (\sigma_{\theta\theta} - 0)^2 + (\sigma_{zz} - \sigma_{\theta\theta})^2 \leq 2Y^2$

$$\Rightarrow Y^2 \geq \frac{80^2 + 40^2 + (80 - 40)^2}{2}$$

$$\Rightarrow Y^2 \geq 4800 \Rightarrow Y \geq 69.28 \text{ MPa}$$

For safety factor = S , weld strength = SY

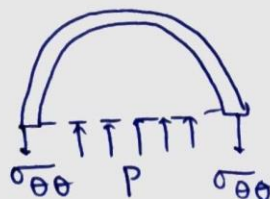
$$\Rightarrow \boxed{\text{weld strength} \geq 69.28 S \times 10^6 \text{ Pa}}$$

5) Likely mode of failure: weld cracking

Reason - It may occur due to residual stresses caused by rapid heating and cooling during welding. These stresses can surpass material strength leading to crack initiation, propagation and eventually failure.



cross section



$$P(\pi R^2) = \sigma_{\theta\theta} \times 2\pi R t$$

$$\Rightarrow \sigma_{\theta\theta} = \frac{P R}{2t}$$

Also, $\sigma_{rr} = 0$ (thin vessel)

Case1: Failure due to yielding by $\sigma_{\theta\theta}$ (if $\sigma_{\theta\theta} > \sigma_y$)

To avoid failure, $\sigma_{\theta\theta} \times (FOS) < \sigma_{y, \text{tension}}$

$$\Rightarrow \frac{3000 \times 8}{2 \times t} \times 2.75 < 140000$$

$$\Rightarrow \boxed{t \geq 0.736 \text{ in}}$$

2: failure due to yielding by τ_{max} (if $\tau_{max} > \tau_y$)

$$\tau_{max} = \frac{|\sigma_{\theta\theta} - \sigma_{rr}|}{2} = \frac{Pr}{4t}$$

To prevent failure $\tau_{max} < \tau_y \times (FOS)$

$$\Rightarrow \frac{3000 \times 8}{4t} \times 2.75 < 65000$$

$$\Rightarrow \boxed{t > 0.254 \text{ in}}$$

case 3: Ductile fracture \Rightarrow yielding due to stress as a result of excess plastic deformation.

$\epsilon < \epsilon_{max}$, max. allowable normal strain

$$\epsilon = \frac{\sigma_{\theta\theta}}{E} - \nu \frac{(\sigma_{\theta\theta} + \sigma_{rr})}{E} \quad (\text{as } \sigma_{xx} = \sigma_{yy} = \sigma_{\theta\theta}, \text{ spherical symmetry})$$
$$= \frac{\sigma_{\theta\theta}(1-\nu)}{E}$$

$$\Rightarrow \frac{Pr}{2tE}(1-\nu) < 10^{-3}$$

$$\Rightarrow t > \frac{3000 \times 8 \times (1-0.28)}{2 \times 30 \times 10^6 \times 10^{-3}} \Rightarrow \boxed{t > 0.288 \text{ in}}$$

ii) The material needs to hold true for each case as specified in question so

$$t > \max(t_a, t_b, t_c)$$

$$\Rightarrow \boxed{t > 0.288 \text{ in}}$$

\Rightarrow Thus mode of failure here is ductile fracture for $t < 0.288 \text{ in}$

4) $V = xyz$

Assuming constant volume (large plastic deformation), we get:

$$dV = yz dx + xz dy + xy dz = 0$$

$$\Rightarrow \frac{dx}{x} + \frac{dy}{y} + \frac{dz}{z} = \boxed{\epsilon_x + \epsilon_y + \epsilon_z = 0} \quad \text{Hence, shown.}$$

$$\text{Now, } \epsilon_x + \epsilon_y + \epsilon_z = \frac{\sigma_x}{E} - \frac{\nu}{E} (\sigma_y + \sigma_z)$$

$$+ \frac{\sigma_y}{E} - \frac{\nu}{E} (\sigma_x + \sigma_z)$$

$$+ \frac{\sigma_z}{E} - \frac{\nu}{E} (\sigma_y + \sigma_x)$$

$$= \left(\frac{1-2\nu}{E} \right) \underbrace{(\sigma_x + \sigma_y + \sigma_z)}_{\neq 0} = 0$$

$$\Rightarrow 1-2\nu=0$$

$$\Rightarrow \boxed{\nu = \frac{1}{2}}$$

Q5) $\sigma_x = 50$, $\sigma_y = 10$, $\sigma_z = -20$, $\tau_{xy} = -15$, $\tau_{xz} = \tau_{yz} = 0$

$$\text{Stress matrix } (\tilde{\sigma}) = \begin{bmatrix} 50 & -15 & 0 \\ -15 & 10 & 0 \\ 0 & 0 & -20 \end{bmatrix}$$

$$|\sigma - \lambda I| = 0 = \begin{vmatrix} 50-\lambda & -15 & 0 \\ -15 & 10-\lambda & 0 \\ 0 & 0 & -20-\lambda \end{vmatrix}$$

$$\Rightarrow (50-\lambda)(\lambda-10)(\lambda+20) + 15(15)(\lambda+20) = 0$$

$$\Rightarrow (\lambda+20) [\lambda^2 - 60\lambda + 500 - 225] = 0$$

$$\Rightarrow (\lambda+20)(\lambda^2 - 60\lambda + 275) = 0$$

$$\Rightarrow (\lambda+20)(\lambda-5)(\lambda-55) = 0$$

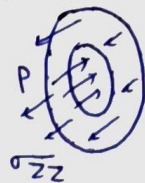
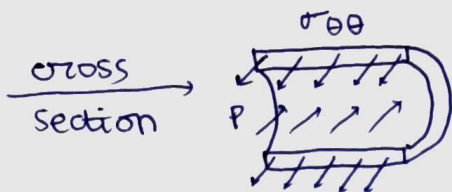
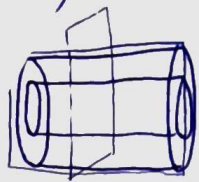
$$\Rightarrow \lambda = -20, 5, 55$$

$$\Rightarrow \boxed{\sigma_1 = 55, \sigma_2 = 5, \sigma_3 = -20} \rightarrow \text{Principal stresses}$$

$$\tau_{\max} = \max \left\{ \frac{|\sigma_1 - \sigma_2|}{2}, \frac{|\sigma_2 - \sigma_3|}{2}, \frac{|\sigma_3 - \sigma_1|}{2} \right\}$$

$$= \frac{55+20}{2} = \boxed{37.5}$$

Let us assume 't' is finite.



$$\sigma_{\theta\theta} \times 2Lt = P \times L \times 2\pi r$$

$$\Rightarrow \sigma_{\theta\theta} = \frac{Pr}{t}$$

$$P \times \pi r^2 = \sigma_{zz} [\pi (r+t)^2 - \pi r^2]$$

$$\Rightarrow \sigma_{zz} = \frac{Pr^2}{t^2 + 2rt} \sim \frac{Pr}{2t} \quad (r \gg t)$$

case 1 Thin Tube

$$\sigma_{rr} = 0 \quad (\text{approximation})$$

i) Tresca criterion: $\gamma \geq 2\tau_{\max} \times (\text{FOS})$

To avoid failure: $\sigma_{\theta\theta} \times (\text{FOS}) < \gamma$

$$\begin{aligned} \tau_{\max} &= \max \left\{ \frac{|\sigma_{\theta\theta} - \sigma_{rr}|}{2}, \frac{|\sigma_{zz} - \sigma_{\theta\theta}|}{2}, \frac{|\sigma_{rr} - \sigma_{zz}|}{2} \right\} \\ &= \max \left\{ \frac{Pr}{2t}, \frac{Pr}{4t}, \frac{Pr}{2t} \right\} = \frac{Pr}{2t} \end{aligned}$$

$$\Rightarrow \gamma \geq \frac{Pr}{t} \times X \Rightarrow \boxed{t_{\min} = Pr \left(\frac{X}{Y} \right)}$$

ii) von mises criterion: $\gamma \geq \sqrt{\frac{\sigma_1^2 + \sigma_2^2 + (\sigma_1 - \sigma_2)^2}{2}} \times (\text{FOS})$

$$\Rightarrow \frac{\gamma}{X} \geq \sqrt{\frac{1}{2} \left[\left(\frac{Pr}{t} \right)^2 + \left(\frac{Pr}{2t} \right)^2 + \left(\frac{Pr}{2t} \right)^2 \right]}$$

$$\Rightarrow \frac{\gamma}{X} \geq \sqrt{\left(\frac{Pr}{t} \right)^2 \times \frac{1}{2} \times \frac{3}{2}}$$

$$\Rightarrow \frac{\gamma}{X} \geq \frac{\sqrt{3}}{2} \frac{Pr}{t}$$

$$\Rightarrow \boxed{t_{\min} = Pr \left(\frac{X}{Y} \right) \frac{\sqrt{3}}{2}}$$

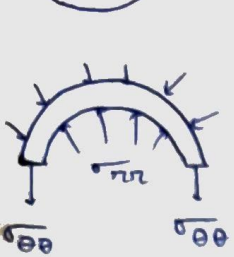
case 2 Thick Tube

When the thickness is greater than $\sim 10r$, the thin wall equations are no longer true since stress varies significantly between outer and inner surface and shear stress along cross section (σ_{rr}) can't be neglected.



$$a = r, b = r + t$$

$$\sigma_{zz} [\pi b^2 - \pi a^2] = p \times \pi a^2 \Rightarrow \sigma_{zz} = \frac{p a^2}{b^2 - a^2} = \frac{p r^2}{t^2 + 2rt}$$



$$\left(\sigma_{rr} + \frac{\partial \sigma_{rr}}{\partial r} dr \right) (\pi r + dr) 2L = \sigma_{rr} \pi \times (2\pi r L) + 2 \sigma_{\theta\theta} (dr) L$$

$$\Rightarrow \frac{d\sigma_{rr}}{dr} + \frac{\sigma_{rr}}{r} - \sigma_{\theta\theta} = 0 \quad -i)$$

$$\epsilon_{rr} = \frac{2\pi(r + u_r) - 2\pi r}{2\pi r} = \frac{u_r}{r} = \frac{\sigma_{rr} - \nu(\sigma_{\theta\theta} + \sigma_{zz})}{E}$$

$$\epsilon_{\theta\theta} = dr + \left(\frac{\partial u_r}{\partial r} \right) - dr = \frac{du_r}{dr} = \frac{\sigma_{\theta\theta} - \nu(\sigma_{rr} + \sigma_{zz})}{E}$$

substitute constitutive relations in i), we get:

$$\frac{d^2 \sigma_{rr}}{dr^2} + \frac{3}{2} \frac{d\sigma_{rr}}{dr} = 0 \Rightarrow \text{general solution} = A + \frac{B}{r^2}$$

Boundary conditions: $r = a, \sigma_{rr} = -P$
 $r = b, \sigma_{rr} = 0$

$$\Rightarrow A + \frac{B}{a^2} = -P$$

$$\Rightarrow B \left(\frac{1}{b^2} - \frac{1}{a^2} \right) = P$$

$$A + \frac{B}{b^2} = 0$$

$$\Rightarrow B = \frac{-Pa^2 b^2}{-a^2 + b^2}, A = \frac{+Pa^2}{b^2 - a^2}$$

$$\Rightarrow \sigma_{rr} = \frac{Pa^2}{b^2 - a^2} \left[1 - \frac{b^2}{r^2} \right] = \frac{-Pr^2}{t^2 + 2rt} \left[t^2 + \right]$$

$$\sigma_{\theta\theta} = \sigma_{rr} + r \frac{d\sigma_{rr}}{dr} = \frac{Pa^2}{b^2 - a^2} \left(1 - \frac{b^2}{r^2} \right) - r \frac{Pa^2 b^2}{b^2 - a^2} \left(\frac{-2}{r^3} \right)$$

$$\sigma_{\theta\theta} = \frac{Pa^2}{b^2 - a^2} \left(1 + \frac{b^2}{r^2} \right)$$

i) Tresca: $\gamma = 2 \tau_{\max} \times (x)$

$$\max. \left| \frac{Pa^2}{2(b^2 - a^2)} \left[\left(1 - \frac{b^2}{r^2} - 1 - \frac{b^2}{r^2} \right), \left(1 + \frac{b^2}{r^2} - 1 \right), \left(1 - \frac{b^2}{r^2} - 1 \right) \right] \right|$$

$$\boxed{\gamma = \frac{2 Pa^2 b^2}{r^2 (b^2 - a^2)} \times} \text{ at some } a \leq r \leq b$$

ii) von-mises: $\frac{\gamma}{x} = \sqrt{\frac{1}{2} \left(\frac{Pa^2}{b^2 - a^2} \right)^2 \left[\frac{4b^4}{r^4} + \frac{b^4}{r^4} \times 2 \right]} = \frac{Pa^2 b^2}{(b^2 - a^2) r^2} \sqrt{3}$

$$\Rightarrow \boxed{\gamma = \sqrt{3} Pa^2 b^2 X / (b^2 - a^2) r^2} \text{ at some } a \leq r \leq b$$