

## Replace the defective Bypass contactor

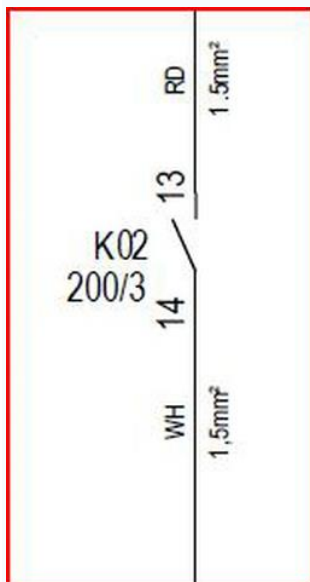
### Does this solve the problem?

- 1] Yes
- 2] No
- 3] I don't know

- **Explanation**  
**IN THE +AT1 CABINET:**

Check the contactor function K02.

Check the contactor input supply.



If defective replace the contactor:



### Troubleshooting:

It is very important to make a correct evaluation of the contact. Fare too many contacts are being replaced for no reason, because the evaluation of the contact condition is wrong.

There is 2 contact set for each phase.

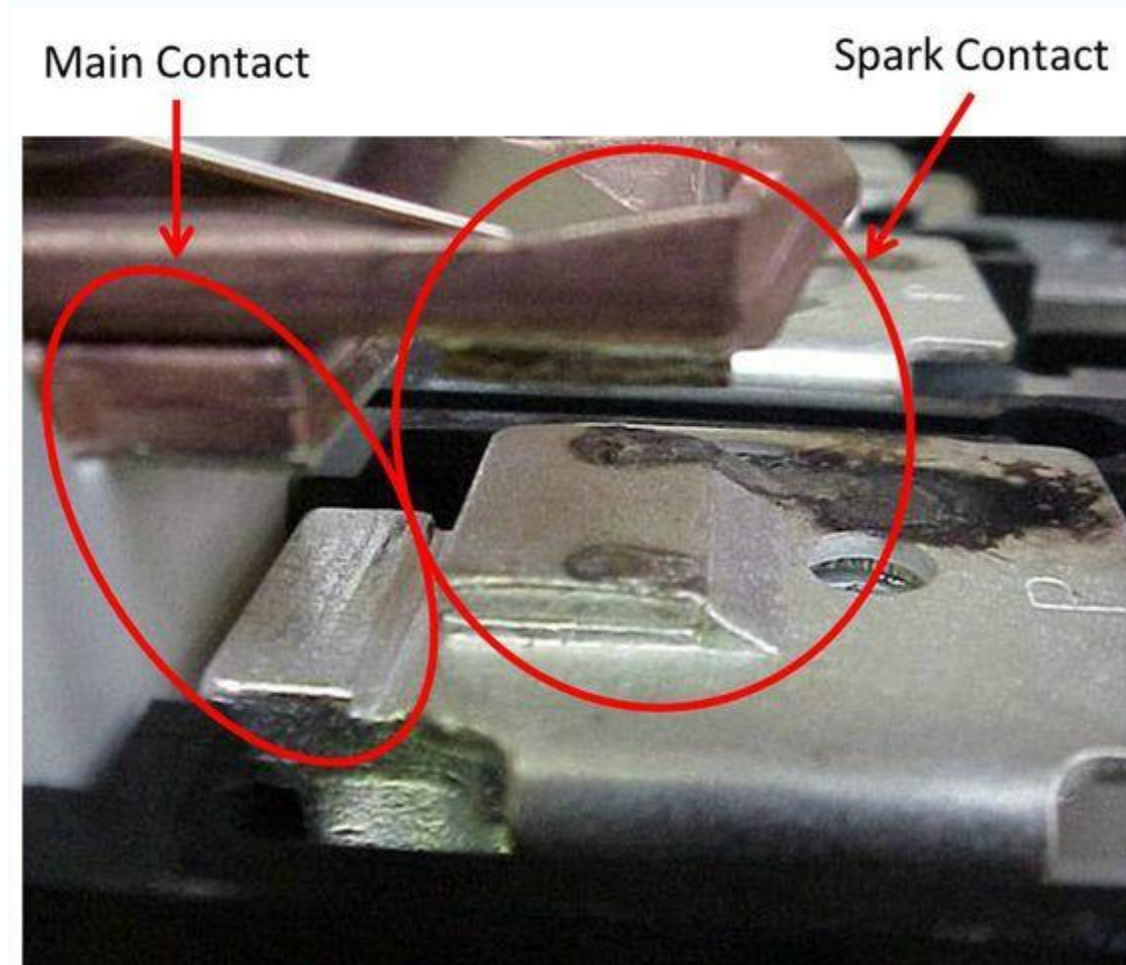
A Main contact and a spark contact (See picture 1 below)

The main contact set must be in a good looking condition. This is where the full load is to be transferred through the contactor.

The Spark contact is designed to handle the unavoidable sparks and arcs that will be developed when opening and closing this amount of energy. (Up to 2-3MW). So burn marks on the spark contact set is not only allowed, it is expected.

A complete melt down of the spark contact set is of course not allowed, but most important is it to make sure that the main contact set is not burned.

Picture 1.



The contactors below show clearly burn marks, but all burn marks that can be seen from this view are placed on

the **Spark contact set** where it is supposed to be like this.

Only a closer look from the side of the contactor will show if the **Main contact set** is damaged.



#### Solution:

If the **spark contact set** has suffered a complete melt down or have extreme burn damage making the spark contact fall apart, then a replacement is required.

If the **main contact set** has burn marks making the surface un-even, then a replacement is required.

Spare parts		
Description	New Item No.	Old Item No



CONTACTOR EH1200	<a href="#">S093693</a>	<a href="#">60004316</a>
CONTACT SET FOR EH1200	<a href="#">S093466</a>	

The picture below show a EK1200 contactor, where a new contact set (repair kit) have been mounted.

