

# RESUME

<b>Name</b>	<b>: N.P.Ponnusami</b>	<b>Age</b>	<b>: 56 Years</b>
<b>Date of Birth</b>	<b>: 06/05/1964</b>	<b>Martial Status</b>	<b>: Married</b>
<b>MOBILE</b>	<b>: 0091 9345892321.</b>	<b>Nationality</b>	<b>: Indian</b>
<b>Passport Number</b>	<b>: A 3642371</b>	<b>Place of Issue</b>	<b>: Chennai,India</b>

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**Present Address** : N.P.PONNUSAMI,  
27/3.SANGU NAGAR, SEVENTH CROSS  
(NEAR GEM PRINTERS),  
ANNAI SATHYA NAGAR,  
ERODE-638011,  
TAMILNADU,  
INDIA.

## OBJECTIVE:

**Aspiring towards Senior Level Assignments in Project Planning & Execution/ Plant Set-up & Expansion/Sourcing/ Maintenance/ Production/ Process Enhancement with a reputed organization preferably in the Textile Sector mainly HOME TEXTILES and Apparels.**

## PROFESSIONAL ABRIDGEMENT:

- \*Diploma in Handloom and Textile Technology, Diploma offered by the Ministry of Commerce, Department of Textiles ,Government of India -Specialized studies in Textile weaving and Processing
- \*Licentiate of the Textile Institute, Manchester England, professional textile qualification approved throughout the world
- \*Diploma in Textile and Readymade Garment Technology with over 2 decades (24

years) of rich & extensive experience in plant operations, production, maintenance, set-up and expansion, process enhancement and Sourcing

\*36 years' experience in the manufacturing of textiles, particularly Terry towels, Bath robes, Bed sheets, Fitted sheets Frill sheets, Satin bed sets, Aprons, Bath robes, Kitchen towels, Shop towels, Flour sack, Momie napkins, Surgical Towels, Glass Towels, Polishing Towels, Grill Pads, Thermal blankets, Bath blankets, Drop cloth, Overalls, Table cloth, Comforter, Mattress protector, Quilt covers, Pillows and many other made up items for export mainly for USA , Canada and Middle East market

\* Possess proficiency in production and Sourcing of export orders for the overseas market.

\* Competency across;

\*New Product development

\*Planning, Monitoring and Execution - Time Delivery with Right Quality

\*Sample Management/Development - Handling the Contractors / Sub-Contractors

\* Implementing Cost Saving Measures - Budget Planning/ Costing products

\* Vendor Development - Labour Management

\* Countries Visited: Kuwait, China, Spain and U.K. Visited Dalian and Shanghai. Also visited SPAIN and U.K for business trip and participated in Textile fair.

\*Knowledge about the market, mainly for Retails (super markets and chain stores), Institutional (Hotels, resorts, hospitals, ministries etc) and specific requirements for houses and clubs.

## **AREAS OF EXPERTISE**

### **Production Planning & Process Control:**

\* Formulating and implementing manufacturing strategy and process plans aimed at achieving the best possible volume , quality, cost, productivity, waste and power consumption levels in the industry.

\* Responsible for Production in Weaving, Processing, Confection, Quilting and embroidery, terry towels in knitting, tufting and weaving. Terry production in ordinary power looms, auto looms and rapier looms. Knitted terry towel production in superpal kandler warp pile knitting from German and Northrop pile tufting machine.

\*Evaluating existing capacity utilization and recommending usage of existing machinery for production optimization and implementing modifications in operating procedures to maximize productivity.

\* Enhancing quality of the finished production, waste reduction during manufacturing and reducing the percentage of rejection.

\* Implementing cost saving measures and modifications, achieving substantial reduction in terms of production cost.

\* Overseeing sectional warping and sizing. Knowing textile testing and various textile calculations and costings. Production of grey sheeting and yarn dyed varieties.

\*Sample development & Management:

- \* Calculating yarn requirement, fabric consumption, color matching in both yarn and fabric form
- \* Initiating production and development of samples as per buyer's requirement in coordination with Merchandiser & General manager and updating them with the order status details.
- \* Acquiring approval of production samples and coordinating with vendors for timely execution of orders.

### **R&D/Product Development:**

- \* Providing technical leadership for design and development of materials, keeping in mind the specifications of the valuable customers worldwide.
- \* Monitoring product performance and analysing design defects to effectuate improvements in design at optimized costs.
- \* New Product development as per the buyers requirement

### **Operations Management:**

- \* Carefully managing the processes to produce and handling the budget development process that serves as a blueprint for the organization.
- \* Processing of terry towels, starting from ordinary tank, bleaching winch and soft flow dyeing machine. Yarn bleaching and dyeing methods, processing of 100% cotton and polycot ton sheetings in jigger.
- \* Initiating drying in stenter and calendaring machine and Dyeing in vat and reactive dyeing and peroxide bleaching, shade matching, quality control and production control in processing.
- \* Laying and cutting in automatic bed sheet cutting machine, terry towel length slitting machine.
- \* Stitching and packing of terry towels, bathrobes, bed sheets and many made up items as per requirement.
- \* Planning and production control, quality control and labour management, timely delivery, stores and stock maintenance etc.

### **Quality Assurance:**

- \* Practicing quality standards such as Uster Statistics, statistical tools and TQM with key emphasis on improving quality.
- \* Ensuring compliance of various quality measures & imparting training to all employees.
- \* Ensuring quality of the final product in compliance with ISO 9000 for export purposes.

### **EDUCATIONAL QUALIFICATIONS**

## Technical Qualification

Qualification	: Diploma in Handloom and Textile Technology
Year of Passing	: 1983
Institute	: Indian Institute of Handloom Technology, Salem, Tamilnadu
Board	: Ministry of Commerce Department of Textiles, Government of India

Other Qualification(s) / Certification(s) / Programme(s) attended

Qualification	: "Licentiate" of The Textile Institute
Year of Award	: 1990
Institute	: The Textile Institute Manchester, England

Qualification	: Diploma in Readymade Garment Technology
Year of Passing	: 1991
Institute	: International Institute of Clothing Technology, Chennai

\*MS office, Internet Browsing

\*Orientation Programme on Shuttle less Weaving

\*Vendor development and management

\*Diploma In Computer Aided Textile Designing

## Current Work:

working as Director Technical at EDGE HYDRA VENTURE PVT LTD, Bangalore based company having office at Erode. Offering services in Textile - manufacturing, marketing, quality control, project set up etc.,

Currently doing Handloom Cluster Project under CSR activity, to make high end hand loom products for niche market.

Currently engaged in UNITED NATIONS PROJECT – HAND LOOM PROJECT AT GAMBIA- AFRICA.SETTING UP A HANDLOOM PROJECT TO HELP POOR PEOPLE,MAKE THEM HAND LOOM WEAVING ARTISANS. Looms and other required accessories under manufacturing in Erode,India.Likely to Export to Gambia by End Nov 20. Will be commissioned feb 2021,subject Covid Condition.

## **OCCUPATIONAL CONTOUR**

### **Current**

1. Name of the Employer : Edge Hydra Venture Private Limited  
Erode -638011  
Tamil Nadu  
India

Designation : DIRECTOR TECHNICAL (TEXTILES)  
Year : DEC 2010 to till now – 10 Years  
Responsibility : Responsible for setting up new Project consultancy  
Bed Linen and Home Textile Made ups  
manufacturing and outsourcing for export.  
Product Developments.  
Buying house activity. Setting up handloom project

2. Name of the Employer : Five P Venture Private Limited  
Third Street  
U.R.C.Nagar  
Erode -638012  
Tamil Nadu  
India

Designation : DIRECTOR TECHNICAL (TEXTILES)  
Year : April 2013 to APR 2020 – 7 Years  
Responsibility : FIVE P VENTURE INDIA PRIVATE LIMITED is an  
initiative,under-CSR  
(Corporate Social Responsibility), funded by  
URC Group of Companies, Erode, Tamil Nadu.  
Setting up modern Hand Loom Project-  
Responsible for Project Planning,  
Implementation, Product Development  
and marketing High end Fabric ,Home textile and

Apparel made from Hand Looms for Domestic and International niche market. Also online marketing in Indian market.

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|-------------------------|--|
| 3. Name of the Employer | : Adwaith Textiles Limited   |
| Address                 | : 114.A .Senthottam<br>Sowripalayam,<br>Coimbatore-641 028<br>Tamil Nadu<br>India  |
| Designation             | : Deputy General Manager   |
| Year                    | : April 2004 to March 2007 – 3 Years   |
| Responsibility          | : Responsible for setting up new Terry Towel Project.<br>Bed Linen and Home Textile Made ups manufacturing and outsourcing for export. Product Developments. |
| 4. Name of the Employer | : Intermarket (India) Pvt Ltd  |
| Address                 | : 401.A.Gokul Arcade,<br>Vileparle(E)<br>Mumbai-400 057<br>India   |
| Designation             | : Project In Charge  |
| Year                    | : March 2003 To March 2004 – 13 months   |
| Responsibility          | : Responsible for setting up new Terry Towel project And out sourcing Made ups for Export  |
| 5. Name of the Employer | : National Textiles Company  |
| Address                 | : P.O.Box.NO.25180<br>13112.SAFAT<br>KUWAIT  |
| Designation             | : Production in Charge   |
| Year                    | : Nov 2001 To Feb 2003 – 1 Year 4 months   |
| Responsibility          | : Responsible for Production in a composite Textile Unit-Manufacturing and exporting various Products Like -Terry towel, bath robes, bed                     |

Linen,Overalls,comforters,  
Pillows,uniforms,Haj towels,Guthrahs,swiss voile  
and Many made up items as per the specific  
requirement by Clubs,Resorts and Institutions Like  
Hospitals,Ministries and Refineries. Full  
Responsible for Production in  
Weaving,Processing,Confection,Quilting  
and embroidery

6. Name of the Employer  
Address

: Intermarket (India) Pvt Ltd  
: 401.A.Gokul Arcade,  
Vileparle(E)  
Mumbai-400 057  
India

Designation  
Year

: Manager Sourcing  
: Sep 1998 To Sep 2001– 3 years

Responsibility

: Responsible for sourcing and quality control of  
Terry Towel, bath robes, Momie Napkin, Thermal  
and Bath Blankets, surgical Towel, Kitchen Towel.  
Glass Towel, Grill pad, flour sack, stripe Towels,  
yarn dyed Towels,Many made-up products for USA  
and Canada Market

7. Name of the Employer  
Address

: JAISAR SPINTEX  
: 122.Thiruvankadam road,  
Sankarankoil-621 756  
Tirunelveli District  
Tamil Nadu  
India

Designation  
Year  
Responsibility

: Production In Charge  
: Dec 1992 To Aug 1998 – 5 years 9 months  
: Responsible for setting up new Terry Towel project  
With power loom and Auto Loom .Setting up  
Processing unit- Tank Bleaching-winch and  
Softflow Processing.Setting Confection Unit for  
Towel Stitching.  
Quality Control and production of all units.

8. Name of the Employer : Accord Exports  
Address : N0.3.Mariamman Koil Street,  
Vairapalayam  
Erode-638 003  
Tamil Nadu  
India

Designation : Factory Manager  
Year : Sep 1990 To Nov 1992 – 2 years 3 months  
Responsibility : Responsible for setting up new Terry Towel project  
With Auto Looms .Setting Towel Processing Unit  
Setting Confection Unit. Out sourcing Towels and  
Made Ups for USA and Canada Market.  
Setting up Towel Production unit.

9. Name of the Employer : National Textiles Company  
Address : P.O.Box.NO.25180  
13112. SAFAT  
KUWAIT

Designation : Production Supervisor  
Year : Feb1988 To Feb 1990 – 2 Years  
Responsibility : Responsible for Production in a composite Textile  
unit

Manufacturing and exporting various Products Like  
Terry towel,bath robes,bed  
Linen,Overalls,comforters,  
Pillows,uniforms,Hajtowels,Guthrahs,swiss voile  
and Many made up items as per the specific  
requirement  
By Clubs,Resorts and Institutions Like Hospitals,  
Ministries and Refineries.Full Responsible for  
Production in  
Weaving,Processing,Confection,Quilting  
And embroidery



10. Name of the Employer	: Kwaliti Textiles
Address	: 117.B .Zamin Uthukuli Pollachi-642004 Tamil Nadu India
Designation	: Supervisor
Year	: Sep 1984 To Nov 1987 – 3 years 2 months
Responsibility	: Responsible for production and Quality Control In Liropol Warp Pile Knitting Unit, German machine Producing Terry towel and Bath robes for Export and Local market. Production in Yarn Dyeing, Cone Winding and confection.
11. Name of the Employer	: Nanjappa Institute of Technology
Address	: Tirupur Tamil Nadu India
Designation	: Instructor for Textile Dept.
Year	: July 1983 To April 1984 – 10 months
Responsibility	: Setting Textile Processing Lab in the Textile Department, teaching textile subjects to Diploma Students. Teaching Power loom Technology, Certificate Course For new entrepreneurs

**QUALIFIED DIPLOMA IN HANDLOOM AND TEXTILE TECHNOLOGY, LICENTIATE OF THE TEXTILE INSTITUTE, MANCHESTER, ENGLAND AND DIPLOMA IN READYMADE GARMENTS TECHNOLOGY.**

Having over 36 years experience in the manufacturing of textiles, particularly Terry towels, Bath robes, Bed sheets, Fitted sheets Frill sheets, Satin bed sets, Aprons, Bath robes, Kitchen towels, Shop towels, Flour sack, Momie napkins, Surgical Towels, Glass Towels, Polishing Towels, Grill Pads, Thermal blankets, Bath blankets, Drop cloth, Overalls, Table cloth, Comforter, Mattress protector, Quilt covers, Pillows, Ready Made

garments and many other made up items for export mainly for **USA and Canada** market

Experience in the manufacturing of terry towels in knitting, tufting and weaving. Terry production in ordinary power looms, auto looms and rapier looms. Knitted terry towel production in superpal kandler warp pile knitting from German and Northrop pile tufting machine. Having knowledge in sectional warping and sizing. Knowing textile testing and various textile calculations and costings. Production of grey sheetings and yarn dyed varieties.

Processing of terry towels, starting from ordinary tank bleaching ,winch and soft flow dyeing machine. Yarn bleaching and dyeing methods, processing of 100% cotton, linen and polycotton sheetings in jigger, and drying in stenter and calendaring machine. Dyeing knowledge in vat and reactive dyeing and peroxide bleaching. Shade matching, quality control and production control in processing.

Having experience in the confection side, in Juki, Brother, Siruba – single needle, 3 thread and 5 thread overlock, zig – zag machine, multi needle Kansai special and usage of various attachments. Laying and cutting, experience in automatic bed sheet cutting machine, terry towel length slitting machine. Stitching and packing of terry towels, bathrobes, bedsheets and many made up items as per requirement. Planning and production control, quality control and labour management, timely delivery, stores and stock maintenance etc.

Having experience in making comforter, single needle quilting Gribetz machine imported from USA, using cotton and polyester wadding. Edge piping by Adler piping machine imported from German. Making pillows cushions and shams using polyester fibre.

Also having knowledge of embroidery on towels, garments and making logos. Barudan and Tajima machines imported from Japan.

Having experience in sourcing of textile products from right supplier right time – right quality and right price. Having lot of experience in sourcing of fabrics, terry towels and many made up items in India. Knowing number of manufacturers and suppliers in this connection. Also experience in sourcing of products from Pakistan, China Korea, Taiwan, ghutra fabric from Swiss (knowing ghutra stitching by Adler machine) and Egypt.

Visited CHINA for sourcing purpose. Visited Dalian and Shanghai. Also visited SPAIN and U.K for business trip and participated in Textile fair.

Wider width sheeting manufacturing, yarn-dyed fabrics for garments and home furnishing purpose using rapier looms.

Cone dyeing for yarn and soft flow dyeing for towels and other necessary finishing equipments and effluent treatment plant of zero percent discharge.

Experience in Setting up new terry towel and home textile project for Export and Product Development.

Knowing the production technique of zero twist softy terry towel (like micro cotton) and low twist softy towel – making superior towel for high end market, Designer towels – Embellished and embroidered and development of new products as per requirement Like low twist towel, modal towels, bamboo towels etc.,

Being a Textile technician, having over 36 years vast experience in the manufacturing and Sourcing of Textiles, Garments Particularly textile made – ups. From Mills and hand loom industry, BED LINEN – Bed sheets, pillow cases, quilt covers, pillow shams, fitted sheets, frill sheets. BATH LINEN – Carded, combed towels, pool towel, beach towel, velour towel etc., KITCHEN LINEN – Apron pot holder, mitten, kitchen towel etc., TABLE LINEN – Table cloth, napkin, runner mat, tea cozy, egg cozy, mat, bread basket etc., and other furnishing items like Window curtain, door mats, shower curtain, lamb

shades, cushion cover, haj towel, guthrah (Swiss voile), industrial and institutional uniforms (coveralls, coats etc.,) Embroidery items, embellished made-ups and many other textile made-ups items as per the requirement of the customer and specific Designers programmes. Already worked in abroad – knowing some knowledge about the market, mainly for Retails (super markets and chain stores), Institutional (Hotels, resorts, hospitals, ministries etc) and specific requirements for houses and clubs.

N.P. PONNUSAMI