

# Shanta Garments Ltd.

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**Sample** : 4-5 weeks are required to make an approval sample and 02 days required for complete costing.

**Form of Payments** : Irrevocable L/C at sight.

**Payment Terms** : FCA / C & F.

**Plant Size** :

Item	Shanta Garments Ltd.
<b>Production Capacity in pcs/ Day (Sewing)</b>	5000 pcs
<b>Total Factory Area in SFT</b>	45,136 sqf

**ISO 9001:2008**

**Quality Management system** : The United Register of Systems, U.K. has already certified the “**Shanta Garments Ltd.**” for ISO9001: 2008.

**Staffs/Workers** : 74% of the workers are women.

Sl. No.	Section / Position	Shanta Garments Ltd.
	Sewing Section	719
	Cutting section	76
	Finishing section	184
	Quality section	124
	Sample man	30
	Maintenance section	18
	Store	7
	Factory support staff	18
	Office Staff	35
	Industrial Engineering	05
	CAD	
	Others	03
		03
	<b>Total:</b>	<b>1222</b>

**MACHINE LIST:**

SL.NO	MACHINE NAME	QUANTITY	TOTAL
1	1- NEEDLE JUKI (AUTO)	219	376
	1- NEEDLE JUKI (MANUAL)	30	
	1- NEEDLE JUKI MANUAL ROLLER	4	
	1-NEEDLE BROTHER (AUTO)	14	
	1-NEEDLE BROTHER (MANUAL)	78	
	1-NEEDLE JUKI (SIDE CUTTER)	5	
	1-NEEDLE BROTHER (SIDE CUTTER)	3	
	1-NEEDLE JACK MANUAL	18	
	1-NEEDLA GEMSY	5	
2	2- NEEDLE JUKI AUTO (FIXED BAR)	12	53
	2- NEEDLE JUKI AUTO (ANGULAR)	4	
	2- NEEDLE JUKI MANUAL FIXED BAR(ROLLER)	13	
	2 NEEDLE JUKI MANUAL FIXED BAR	7	
	2-NEEDLE CHAIN STITCH.	8	
	2-NEEDLE BROTHER MANUAL FIXED BAR	7	
	2-NEEDLE BROTHER (ANGULAR)	2	
	OVERLOCK-JUKI (5 THREAD)	48	76
	OVERLOCK-JUKI (4 THREAD)	14	
3	OVERLOCK-PEGASUS (5 THREAD)	2	
	OVERLOCK-PEGASUS (3 THREAD)	11	
	OVERLOCK-JACK (5 THREAD)	1	
4	BARTACK-JUKI (AUTO)	35	35
5	FEED OF THE ARM - JUKI (2 NEEDLE)	5	15
	FEED OF THE ARM - JUKI (3 NEEDLE)	9	
	FEED OF THE ARM - BROTHER(2 NEEDLE)	1	
6	KANSAI-SPECIAL	19	19
7	KANSAI-LOOP MAKING (FLAT LOCK)	4	4
8	JUKI-FLAT LOCK MAC.	1	1
9	EYELET HOLE-JUKI AUTO	3	9
	EYELET HOLE-AMF-REECE.	6	
10	BUTTON HOLE-JUKI (AUTO)	2	4
	BUTTON HOLE-JUKI MANUAL(AUTO TRIMMER)	2	
11	BUTTON STITCH JUKI (AUTO)	9	9
12	VELCRO ATTACH-JUKI (AUTO)	8	8
13	SNUP BUTTON( N.S)	7	25
	SNUP BUTTON( PRIME))	4	
	SNUP BUTTON (YKK)	6	
	SNUP BUTTON (UZU)	2	
	SNUP BUTTON (LOCAL)	6	

14	BAISLER AUTOMATIC POCKET WEDING	2	2
15	VELCRO CUTTER M/C	2	2
16	BLINDSTITCH M/C	2	2
17	DURKOPP WAIST BAND M/C	2	2
18	PLASTIC STAPKING M/C	6	6
19	THREAD TRIMING M/C	4	4
20	LEBEL/ELASTIC CUTTER	1	1
21	SEMI-AUTO STRAPPING	1	1
22	TOPPER M/C	3	3
23	THREAD SUCKER	2	2
24	VACUUM TABLE	24	24
25	NEEDLE DETECTOR	1	1
26	PULL GAUGE M/C	1	1
27	CLOTH DRILLING M/C	1	1
28	END CUTTER M/C	7	7
29	NUMBERING M/C	6	6
30	CAD M/C	2	2
31	FABRIC INPECTION M/C	1	1
32	DRYER M/C	1	1
33	STEAM BOILER	1	1
34	STAND BY GENERATOR	1	1
35	SEALER M/C	1	1
36	ELASIC CUTTER M/C (COIL)	4	4
37	THREAD REKONING M/C	2	2
38	ZIG GAG MACHINE	1	1
39	FUSING M/C	4	4
40	CUTTING M/C 8"	12	13
	CUTTING M/C 10"	1	
<b>Total:</b>			<b>730</b>

The Group has recruited all well experienced & technically sound persons working as the top managements. Each department namely Commercial, Production, Finance, Administrative & CAD division has well capable departmental heads who run the plants on their own.

The average age is 30 years and the minimum age is 18 years. The working environment at our factories is very convenient. All the working areas are very clean, well ventilated and adequately cooled. There are adequate exits in the event of emergencies and aisles are kept clear. Power supply, Gas, Water and all other utilities are available around the clock. We also have our own substation and generators in the event of a power failure.

All the factories are in compliance with all applicable laws, regulations or statutes regarding health, building safety, fire and environmental issues.



# Certificate of Registration

This certificate has been awarded to

**Shanta Garments Limited**

31, Gulshan Avenue, Circle-01, Dhaka-1212, Bangladesh

in recognition of the organization's Quality Management System which complies with

**ISO 9001:2008**

The scope of activities covered by this certificate is defined below

**Manufacture and Export of Garments**

Certificate Number:

52309/A/0001/UK/En

Issue No:

1

Date of Issue: (Original)

22 June 2012

Expiry Date:

21 June 2015

Date of Issue:

22 June 2012

Issued by:

On behalf of the Schemes Manager



If there is any doubt as to the authenticity of this certificate, please do not hesitate to contact the Head Office of the Group on [info@shanta-group.com](mailto:info@shanta-group.com). URS is a member of Registrar of Standards (Holdings) Limited, Worthington House, 3 Duxley Road, Bournemouth, BH2 5JG, UK.



Cert 1U Iss 0408