



OBIS laser subassy shortened baseplate.ipt  
MAT'L. ~ 6061-T6 ALUMINUM  
BLACK ANODIZE PER  
MIL-A-8625, TYPE 2, CLASS 2

MACHINING TOLERANCE (inches)  
1 PLACE DEC. ±.1  
2 PLACE DEC. ± .02  
3 PLACE DEC. ± .010  
4 PLACE DEC. ± .0005  
REMOVE ALL BURRS AND BREAK SHARP EDGES  
CHAMFER ALL TAPPED HOLES 45° TO 1/32 OVER TAP SIZE

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CHECKED		TITLE  SAPPHIRE LASER SUBASSY SHORTENED BASEPLATE		
QA				
MFG				
APPROVED				
		SIZE C	DWG NO OBIS laser baseplate	REV
		SCALE	SHEET 1 OF 1	