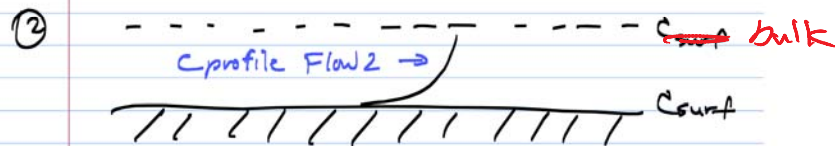
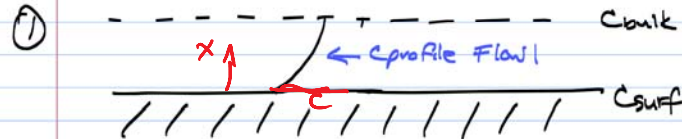


$$\text{Flux} = \frac{\text{moles}}{\text{area time}}$$

$$= \text{mass transfer coefficient} \times \text{driving force}$$



Difference reflected in mass transfer coefficient

~~For no net flow in "film"~~

~~What does this mean?~~

Dilute or Equimolar Transfer

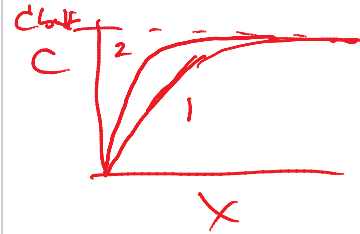
$$N_A = J_A = k_c (C_{A,2} - C_{A,1})$$

$$= k_x (x_{A,2} - x_{A,1})$$

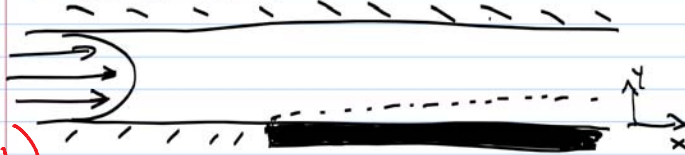
$$= k_y (y_{A,2} - y_{A,1})$$

$$= k_p (p_{A,2} - p_{A,1})$$

Transfer direction:  $2 \rightarrow 1$  (Units?)



Connection of mass transfer coefficients to correlations.



$$\frac{dc}{dy} = \frac{dc^*}{dy} (c_{\infty} - c_s)$$

$$N_{surf} = -D \left. \frac{\partial c}{\partial y} \right|_s$$

$$\text{Let } c^* = \frac{c - c_s}{c_{\infty} - c_s}, \quad y^* = \frac{y}{L}$$

$$\therefore N_{surf} = -\frac{D}{L} (c_{\infty} - c_s) \left. \frac{\partial c^*}{\partial y^*} \right|_s$$

$$\text{Dimensionless Flux} = \left. \frac{\partial c^*}{\partial y^*} \right|_s$$

$$= -\frac{L N_{surf}}{D (c_{\infty} - c_s)}$$

$$\text{But, } k_c (c_s - c_{\infty}) = N_{surf}$$

$$\left. \frac{\partial c^*}{\partial y^*} \right|_s = \frac{-L k_c (c_s - c_{\infty})}{D (c_{\infty} - c_s)} = \frac{k_c L}{D}$$

Hence  $Sh$  = dimensionless flux at the surface

$$Sh = \frac{\partial c^*}{\partial y^*} = \frac{k_c L}{D}$$

What would it be a function of?

$Sh$  can be determined analytically or experimentally or both, depending on the system!

Dilate or Equimolar transfer

$$dy = L dy^*$$

# Interphase Mass Transport

~~Separation processes involve transport between phases.~~

~~What experience do you have describing interphase transfer?~~

## Mass Transfer Coefficients

Please answer the following T/F questions:

1. Mass transfer coefficients are used to describe interphase transport
2. Mass transfer coefficients assume that the concentration varies linearly through a film at the surface.
3. Mass transfer coefficients are typically determined experimentally.
4. Mass transfer coefficients can be determined theoretically under some conditions.
5. The correlations you used in Heat/Mass transfer are all empirical.
6. Mass transfer coefficients vary with flow conditions and fluid properties because of the impact of these variables on the concentration profile

## Interphase Mass Transfer

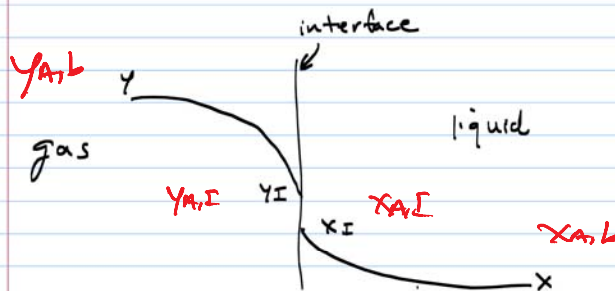
Objective: Describe mass transfer between two phases in terms of the appropriate mass transfer coefficients

Why do we want to do this?  
Which phases are of interest?

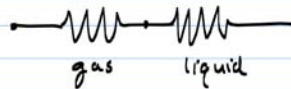
For a gas/liquid system:

$$N_{A,z,\text{gas}} = N_{A,\text{gas}} = k_y (y_{A,b} - y_{A,i})$$

$$N_{A,z,\text{liquid}} = k_x (x_{A,i} - x_{A,b})$$



Two resistances in series



Why resistance?

$$\text{Driving Force (Gas)} = y_{A,b} - y_{A,i}$$

$$\text{Driving Force (Liquid)} = x_{A,i} - x_{A,b}$$

Flux ( $N_A$ ) is analogous to current ( $I$ )

Driving Force is analogous to voltage ( $V$ )

$$\text{Ohm's Law } V = IR \text{ or } I = \frac{V}{R}$$

$$N_A = \frac{\text{Driving Force}}{\text{Resistance}}$$

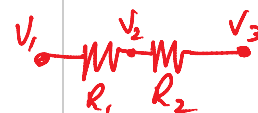
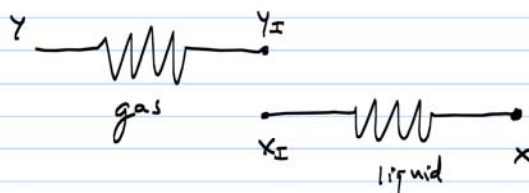
### Resistance

$$\text{Gas : } \frac{1}{k_y}$$

$$\text{Liquid : } \frac{1}{k_x}$$

If we know the two resistances, then we should be able to determine the transfer rate.

Problem - we don't know the interfacial values! Also, driving forces different.



$$I = \frac{V_1 - V_2}{R_1} = \frac{V_2 - V_3}{R_2}$$

$$IR_1 = V_1 - V_2$$

$$IR_2 = V_2 - V_3$$

$$I(R_1 + R_2) = V_1 - V_3$$

If the driving forces were in the same "units", then we could simply add the two resistances to get a total resistance and express the flux in terms of a total resistance and overall driving force

The interfacial concentrations  $y_{A,I}$  and  $x_{A,I}$  are in equilibrium

At equilibrium:

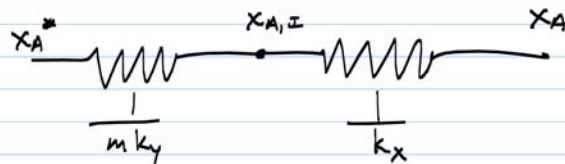
$$y_A = m x_A + b$$

$$N_{A,gas} = k_y (y_{A,b} - y_{A,I})$$

Let  $x_A^* = x_A$  value in equilibrium with  $y_{A,b}$

$$N_{A,gas} = k_y (m x_A^* - m x_{A,I})$$

$$N_{A,gas} = m k_y (x_A^* - x_{A,I})$$



Total Resistance

$$\frac{1}{K_x} = \frac{1}{m k_y} + \frac{1}{k_x}$$

$$m y_{A,I} + b$$

$$= k_y (y_{A,b} - y_{A,I})$$

Total Driving Force:  $x_A^* - x_A$

$$N_A = \frac{x_A^* - x_A}{\frac{1}{mk_y} + \frac{1}{k_x}}$$
$$= \frac{x_A^* - x_A}{\frac{1}{K_x}}$$

$$N_A = K_x (x_A^* - x_A)$$

What assumptions did we make?

Generalize:

$$y_A - y_{A,i} = \Delta y_A = \frac{\partial y_A}{\partial x_A} \Delta x_A$$
$$= m \Delta x_A$$
$$= m(x_A^* - x_{A,i})$$

Just need local slope of equilibrium curve.

Summary:

- 1) Mass transfer coefficients
- 2) Relationships for liquid and gas phases
- 3) Correlation connection
- 4) Interphase transport and overall  $K$