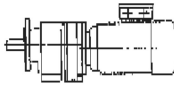


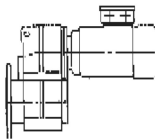
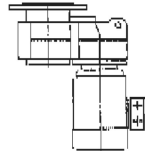
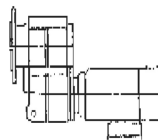
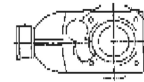
## Introduction

## Mounting Position

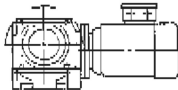
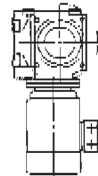
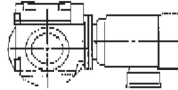
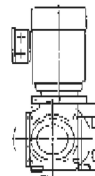
## Helical gear units G

M1  
(B3,B5)M2  
(V6,V3)M3  
(B8,B5/180)M4  
(V5,V1)M5  
(B6,B5/90)M6  
(B7,B5/270)

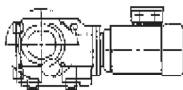
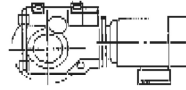
## Shaft mounted helical gear units F

M1  
(H1)M2  
(H6)M3  
(H2)M4  
(H5)M5  
(H4)M6  
(H3)

## Helical worm gear units S

M1  
(H1)M2  
(H4)M3  
(H2)M4  
(H3)M5  
(H5)M6  
(H6)

## Helical bevel gear units K

M1  
(H1)M2  
(H4)M3  
(H2)M4  
(H3)M5  
(H5)M6  
(H6)