

Jensen Precast 5000 psi F!c Concrete Mix Design

For

The Jensen Precast Facility Sacramento, California



March 27, 2012

File No. 032712-SACRAMENTO-5000

Corporate Engineering Office 825 Steneri Way Sparks, Nevada 89431 Phone 775-352-2700 Fax 775-352-6364

Copyright Information © 2012 Jensen Precast All Rights Reserved. All materials appearing as Jensen Precast documents and the like are propriety work product and are protected under U.S. copyright and other laws. Unless in conjunction with business conducted with Jensen Precast, any use of Jensen Precast work product without express, written consent is prohibited and recipient is prohibited from distributing any and all work product to non-approved third parties under penalty of civil action.

JENSEN PRECAST

psi at 28 DAYS MPa at 28 DAY	5000.00 34.4750	DESIGN STRENGTH:	3/27/2012	MIX DESIGN DATE:
	0.400	WATER/CEMENTIOUS MATERIAL RATIO:	5000PC727SK40ADVA100 7.27 Sack	MIX NAME:
LBS/CU.YD.	683.000	CEMENTIOUS MATERIAL CONTENT:	SACRAMENTO	PLANT:
KG/CU.METER	405.191	OLIVILATIOSS WITTERWILL SSTITETO	0.000%	ENTRAINED AIR PERCENTAGE
			2.000%	ENTRAPPED AIR PERCENTAGE
		AGGREGATE NUMBER 2		AGGREGATE NUMBER 1
		TYPE:	3/8 x No.8	TYPE:
	0.000	SSD SPECIFIC GRAVITY:	2.665	SSD SPECIFIC GRAVITY:
		SOURCE:	Granite Capay	SOURCE:
	0.000	AGGREGRATE RATIO:	0.582	AGGREGATE RATIO:
		AGGREGATE NUMBER 4		AGGREGATE NUMBER 3
		TYPE:	Concrete Sand	TYPE:
	0.000	SSD SPECIFIC GRAVITY:	2.647	SSD SPECIFIC GRAVITY:
		SOURCE:	Granite Capay	SOURCE:
	0.000	AGGREGRATE RATIO:	0.418	AGGREGATE RATIO:
		CEMENT NUMBER 2		CEMENT NUMBER 1
		TYPE:	Type II/V	TYPE;
	3.150	SPECIFIC GRAVITY:	3.150	SPECIFIC GRAVITY:
		SOURCE:	Nevada Cement	SOURCE:
	0.000	CEMENTIOUS MATERIAL RATIO:	1.000	CEMENTIOUS MATERIAL RATIO:
		CEMENTIOUS FLY ASH		CEMENT NUMBER 3
	Type F Fly Ash	TYPE:		TYPE:
	2.340	SPECIFIC GRAVITY:	3.150	SPECIFIC GRAVITY:
	Bridger	SOURCE:		SOURCE:
	0.000	CEMENTIOUS MATERIAL RATIO:	0.000	CEMENTIOUS MATERIAL RATIO:
		LIQUID ADMIXTURE NUMBER 1		MINERAL ADDITIVE
	Super Plasticizer	TYPE:		TYPE:
	W.R. GRACE	SOURCE:	0.000	SPECIFIC GRAVITY:
	ADVA 100	PRODUCT:		SOURCE:
	7.320 0.4772	OUNCES/100 LBS. CEMENTIOUS MATERIAL LITERS/100 KG CEMENTIOUS MATERIAL	0.000 0.0000	LBS/CU.YARD KG/CU.METER
		LIQUID ADMIXTURE NUMBER 3		LIQUID ADMIXTURE NUMBER 2
		TYPE:	Accelerator	TYPE:
		SOURCE:	W.R. GRACE	SOURCE:
		PRODUCT:	Polorset	PRODUCT:
	0.000	OUNCES/100 LBS. CEMENTIOUS MATERIAL	7,320	OUNCES/100 LBS. CEMENTIOUS MATERIAL
	0.0000	LITERS/100 KG CEMENTIOUS MATERIAL	0,4772	LITERS/100 KG CEMENTIOUS MATERIAL
		LIQUID ADMIXTURE NUMBER 5		LIQUID ADMIXTURE NUMBER 4
		TYPE:		TYPE:
		SOURCE:		SOURCE:
		PRODUCT:		PRODUCT:
				T Kebeen

JENSEN PRECAST

MIX DESIGN DATE:

3/27/2012

DESIGN STRENGTH:

5000.00 34.4750 psi at 28 DAYS MPa at 28 DAYS

MIX NAME: 5000PC727SK40ADVA100

PLANT:

7.27 Sack
SACRAMENTO

WATER/CEMENTIOUS MATERIAL RATIO:

0.400

IO:

683.000

LBS/CU.YD.

ENTRAINED AIR PERCENTAGE

0.000%

CEMENTIOUS MATERIAL:

405.191

KG/CU.METER

ENTRAPPED AIR PERCENTAGE

2.000%

		MIX DESIGN Q	UANTITIES		
MATERIAL	DESCRIPTION	SPECIFIC GRAVITY	DESIG	GN QUANTITIES	ABSOLUTE VOLUME
AGGREGATE NUMBER 1	3/8 x No.8	2.665	1800.868 1068.367	LBS./CUBIC YARD KG/CUBIC METER	0.40108
AGGREGATE NUMBER 2		0.000	0.000 0.000	LBS./CUBIC YARD KG/CUBIC METER	0.00000
AGGREGATE NUMBER 3	Concrete Sand	2.647	1284.671 762.133	LBS./CUBIC YARD KG/CUBIC METER	0.28806
AGGREGATE NUMBER 4		0.000	0.000 0.000	LBS./CUBIC YARD KG/CUBIC METER	0.00000
CEMENT NUMBER 1	Type II/V	3.150	683.000 405.191	LBS./CUBIC YARD KG/CUBIC METER	0.12870
CEMENT NUMBER 2		3.150	0.000 0.000	LBS./CUBIC YARD KG/CUBIC METER	0.00000
CEMENT NUMBER 3		3.150	0.000 0.000	LBS./CUBIC YARD KG/CUBIC METER	0.00000
CEMENTIOUS FLY ASH	Type F Fly Ash	2.340	0.000 0.000	LBS./CUBIC YARD KG/CUBIC METER	0.00000
MINERAL ADDITIVE		0.000	0.000 0.000	LBS./CUBIC YARD KG/CUBIC METER	0.00000
LIQUID ADMIXTURE NUMBER 1	Super Plasticizer	1.000	49.996 1.9335	OUNCES/CUBIC YARD LITERS/CUBIC METER	0.00193
LIQUID ADMIXTURE NUMBER 2	Accelerator	1.000	49.996 1.9335	OUNCES/CUBIC YARD LITERS/CUBIC METER	0.00193
LIQUID ADMIXTURE NUMBER 3		1.000	0.000 0.0000	OUNCES/CUBIC YARD LITERS/CUBIC METER	0.00000
LIQUID ADMIXTURE NUMBER 4		1.000	0.000 0.0000	OUNCES/CUBIC YARD LITERS/CUBIC METER	0.00000
LIQUID ADMIXTURE NUMBER 5		1.000	0.000 0.0000	OUNCES/CUBIC YARD LITERS/CUBIC METER	0.00000
WATER		1.000	266.684 158.210	LBS./CUBIC YARD KG/CUBIC METER	0.15829
			31.970 158.261	GALLONS/CUBIC YARD LITERS/CUBIC METER	
AIR CONTENT	ENTRAINED	0.000	0.000 0.000	CUBIC YARDS CUBIC METERS	0.00000
AIR CONTENT	ENTRAPPED	0.000	0.020 0.020	CUBIC YARDS CUBIC METERS	0.02000
UNIT WEIGHTS (PLASTIC)			4041.734 2397.764	LBS./CUBIC YARD KG/CUBIC METER	1.00000



NEVADA CEMENT COMPANY

Post Office Box 840, Fernley, Nevada 89408 - 0840 (775) 575 - 2281

LABORATORY TEST	REPORT
SAMPLE: TYPE II/V	(Low - Alkali

Customer: SILO:
Bill of Lading

CHEMICAL ANALYSIS (%) ASTM C114		
Silicon Dioxide	20.1	
Aluminum Oxide	3,7	
Ferric Oxide	3.6	
Magneslum Oxide	4.3	
Sulfur Trioxide	2,6	
Loss on Ignition	1.9	
Insoluble Residue	0.24	
Total Equ. As Na20	0,58	

COMPOUND COMPOSITION (%)	
ASTM C150	
Tricalcium Silicate	63
Dicalcium Silicate	10
Tricalcium Aluminate	4
2(C3A) + C4AF	18
C3S + 4.75 * C3A	81

DATE:	March	2012

PHYSICAL TESTS	
Specific Surface (Blaine) ASTM C204	4115
Fineness (325 Sieve) passing % ASTM C430	97.1
Autoclave Expansion, %	0.02
Set Time Vicat Needles ASTM C191 Initial Set Min,	110
Air Content, %	6
Mortar Bar Expansion in Water, %	0.02

COMPRESSIVE STRENGTHS (P.S.I.) ASTM C109	Mpa	(psi)
3 Day Mpa, (psi)	29,1	4215
7 Day Mpa, (psi)	35.7	5170
28 Day Mpa, (psi)Previous month	42.7	6190

The material is supplied from a cement producer (C). This material meets the requirements of the current ASTM C150 specifications for Type II/V cement. This mill cert was obtained from testing conducted at the Nevada Cement Companys Laboratory. The above data represents the average of the silos or bins ground during the month of February 2012 from which this cement was shipped.

Silicon dioxide (SiO2) is present in the combined state as the compounds tricalcium silicate and dicalcium silicate, and not as crystalline silica. This cement may contain processing additions which meet the requirements of ASTM C465. Compliance documents for these processing additions are available upon request. All test results are certified to comply with the type specification designated. We are not responsible for improper use or workmanship.

AASHTO Accredited since 1996

Michael Watson Chief Chemist



03/16/2012

Submittal of Caltrans 3/8" x No. 8 Concrete Aggregate / ASTM Size #8

Pursuant to ASTM C 33, following is submitted for your review and acceptance:

1200- 3/8" Pea Gravel

Sieve/Test	Average	Unit	ASTM C 33, Coarse, Size #8
1/2" (12.5mm)	100	%	100-100
3/8" (9.5mm)	98	%	85-100
#4 (4.75mm)	21	%	10-30
#8 (2.36mm)	2	%	0-10
#16 (1.18mm)	1	%	0-5
Pan	0.0	%	
-#200 (75um)	0.5	%	0-1
Soundness (NaSO4)	5.3	%	0-12
LA Abrasion (500 rev)	17	%	0-50
Chert	1,5	%	0-3
CS / Lignite	0.0	%	0-1
Clay/Lumps and Friable Particles	0.8	%	0-2
Absorption	1.6	%	
SPGR (Dry,Gsb)	2.622		
SPGR (SSD)	2.665		

If we can be of further assistance, please do not hesitate to contact us.

Respectfully, GRANITE CONSTRUCTION COMPANY

03/17/2012

Submittal of Concrete Sand

The following is submitted for your review and acceptance:

1300- Concrete Sand

Sieve/Test	Average	Unit	Caltrans, May 2006, Section 90-3.03, Fine Aggregate
3/8" (9.5mm)	100	%	100-100
#4 (4.75mm)	100	%	95-100
#8 (2.36mm)	88	%	65-95
#16 (1.18mm)	X=60	%	50-70
#30 (0.6mm)	X=35	%	26-44
#50 (0.3mm)	X=19	%	10-22
#100 (0.15mm)	6	%	2-12
#200 (75um)	1.7	%	0-8
Pan	0.0	%	
Durability (Df)	63		60-100
SE	83	%	82-100
Soundness (NaSO4) Fine	4	%	0-10
Absorption	1.5	%	
SPGR (Dry,Gsb)	2.610		
SPGR (SSD)	2.647		

If we can be of further assistance, please do not hesitate to contact us.

Respectfully, GRANITE CONSTRUCTION COMPANY

Engineering Services

3/20/2012

James Denton Jensen Precast 5400 Raley Blvd Sacramento, California 95838

Project Name: Plant

Product Selected: ADVA® Cast 540

This is to certify that the ADVA Cast 540, a High Range Water Reducer, as manufactured and supplied by Grace Construction Products, W.R. Grace & Co. – Conn., is formulated to comply with the Specifications for Chemical Admixtures for Concrete, ASTM: C494, 1017, Type F, AASHTO: M194, Type F.

ADVA Cast 540 does not contain calcium chloride or chloride containing compounds as a functional ingredient. Chloride lons may be present in trace amounts contributed from the process water used in manufacturing.

The foregoing is in addition to and not in substitution for our standard Conditions of Sale attached.

G. Terry Harris

Technical Services Manager

S. Tany Heis le.