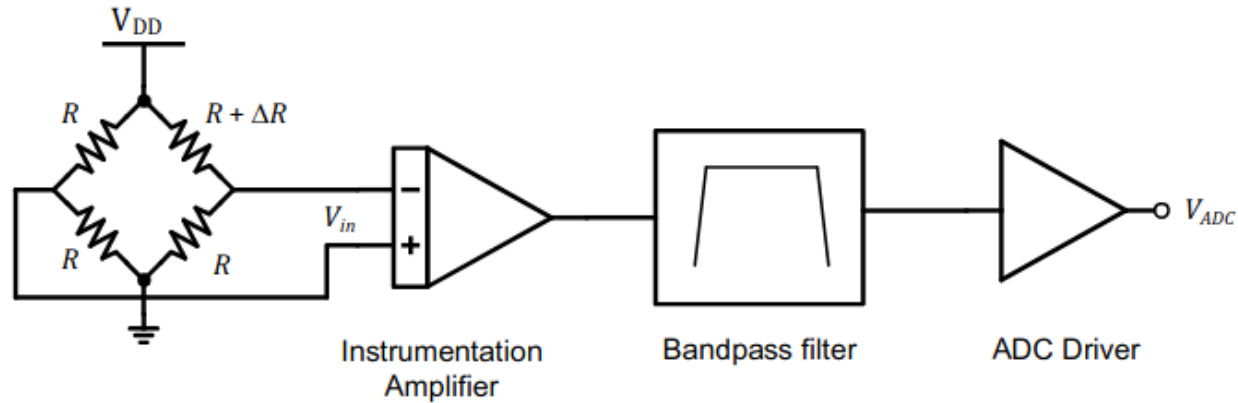


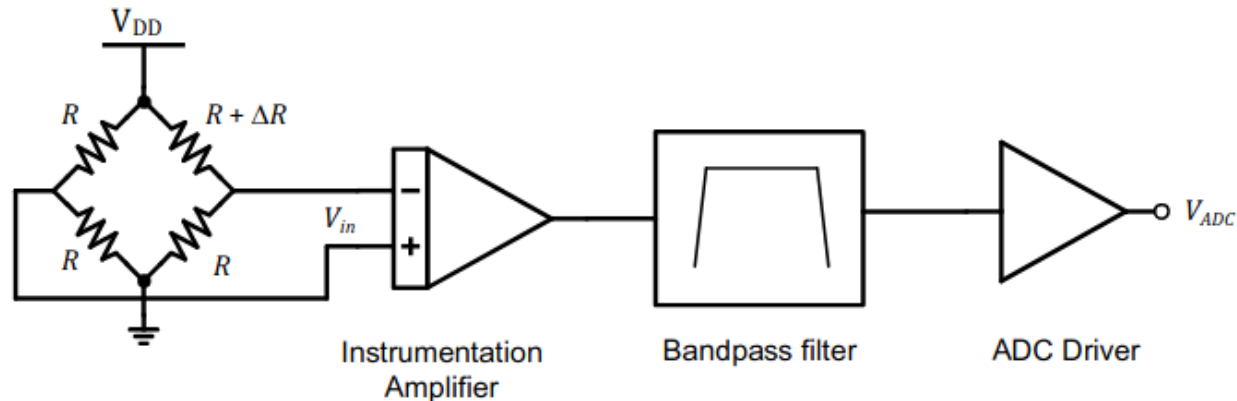
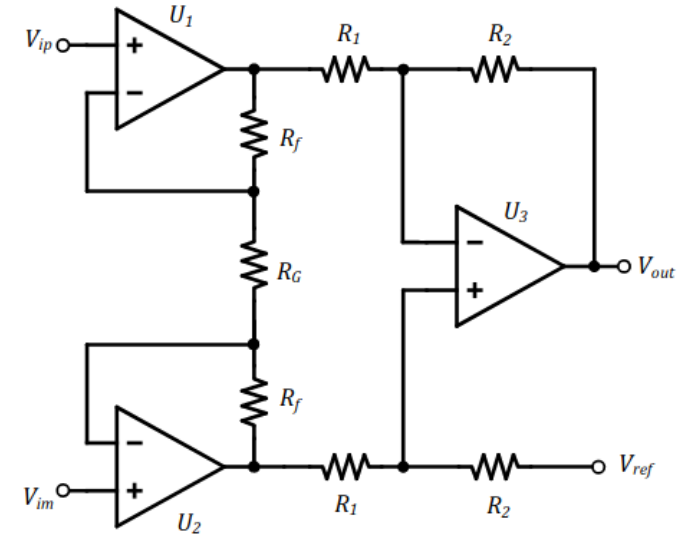
Strain-Gage Low Noise Signal Conditioning

Kevin Egedy
May 30, 2020



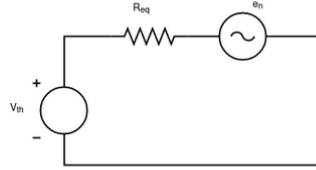
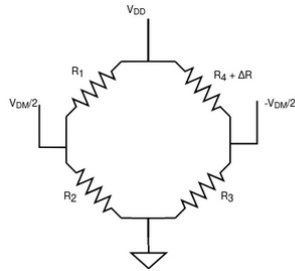
Instrumentation Amplifier Specs

Parameter	Specification	Unit
Supply voltage (V_{DD})	5	V
Peak-to-peak input signal amplitude (max)	20	mV
Nominal strain gage resistance (R)	1	k Ω
Peak-to-peak output amplitude (max)	2	V
Signal-to-noise ratio ($V_{id,rms} = 10\text{mV}/\sqrt{2}$)	≥ 77	dB
Signal bandwidth	1 – 5k	Hz
CMRR	90	dB
Power dissipation ($I_{DD} \times V_{DD}$)	Optimize	mW
Cost	Optimize	\$



Strain-Gage Thevenin Eq. + Instrumentation Amp.

Strain-Gauge



R_{eq}	500 Ω
R_G	10K Ω
R_F	49.9K Ω
R_1	100K Ω
R_2	100K Ω

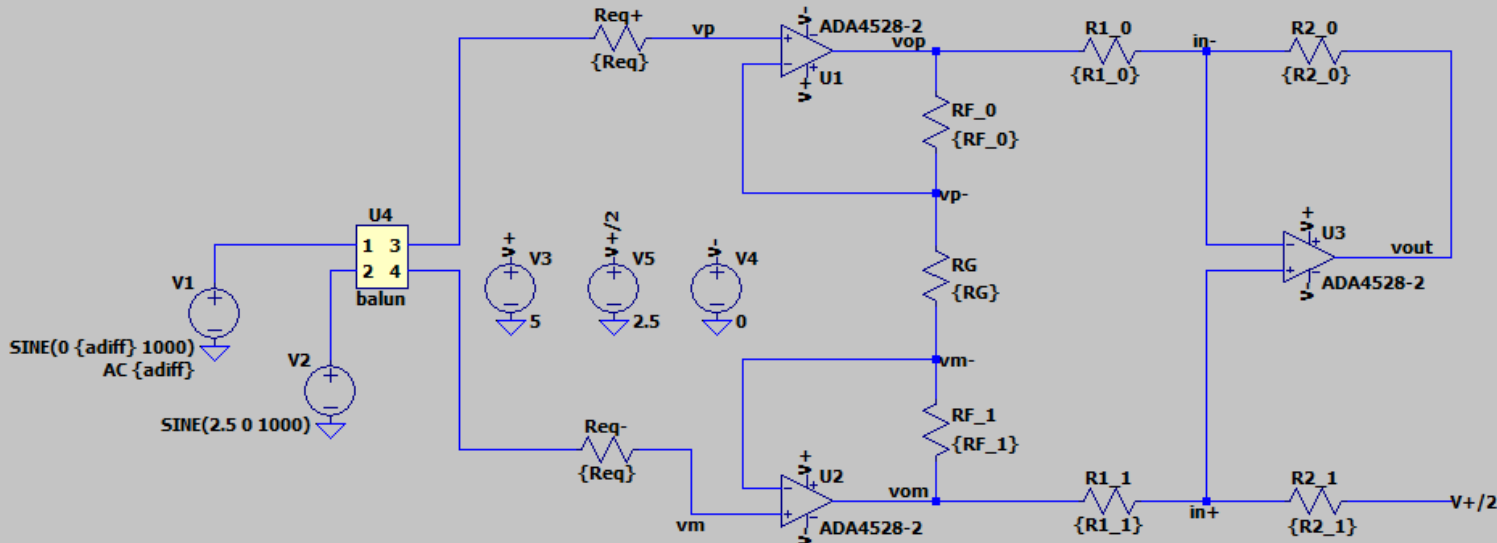
Ideal Sources

5.0 V Single-ended power supply

2.5 V Single-ended power supply

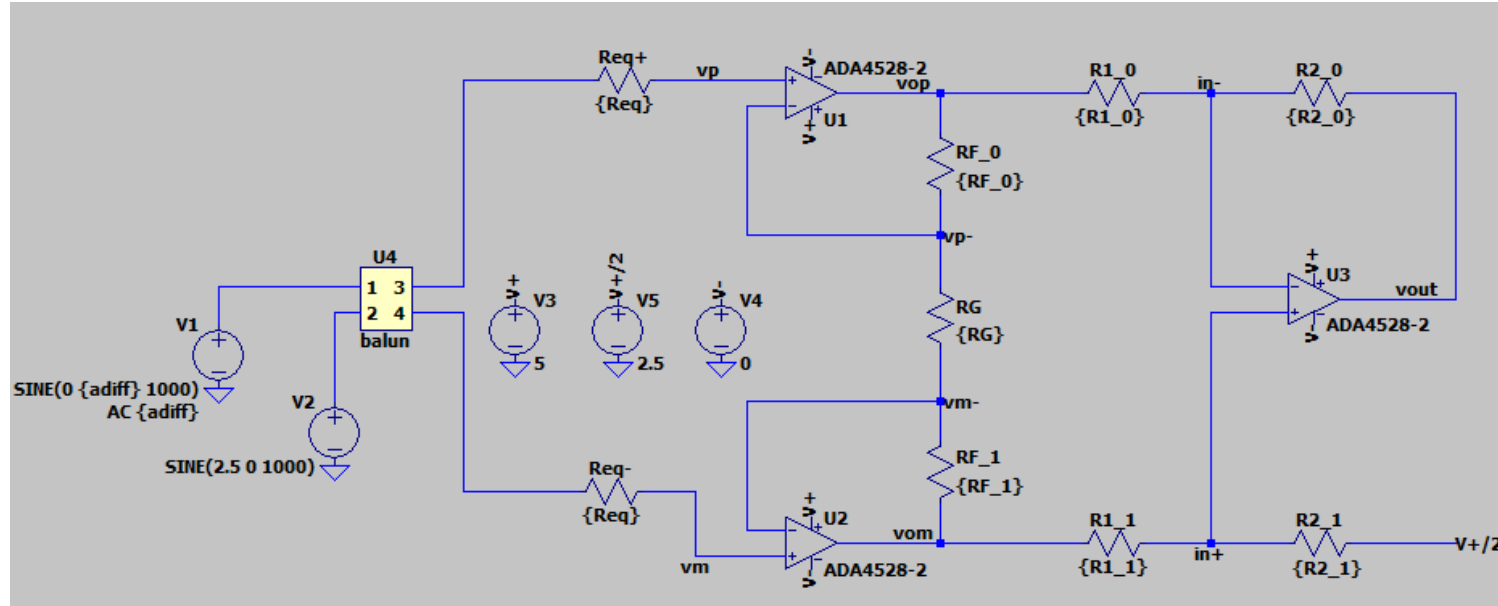
Precision Amplifiers

ADA4528: $e_n = 5.6\text{nV}$, $i_n = 0.7\text{pA}$



```
.temp = 25C
.param adiff=0.01/sqrt(2)
.param acm=0
.param err = 0 .param err = 0.001
.param R1_0 = 100K*(1-err)
.param R1_1 = 100K*(1+err)
.param R2_0 = 100K*(1+err)
.param R2_1 = 100K*(1-err)
.param RF_0 = 49.9K*(1-err)
.param RF_1 = 49.9K*(1-err)
.param RG = 1K*(1+err)
.param R = 1K
.param Req = R/2
.op
.ac dec 100 .001 10KHz V(vout)/(V(vp)-V(vm))
.noise V(vout) V1 dec 100 1K 5K .noise V(vout) V1 list 1K
```

DC Operation: 192 Resistor Series (0.1% tolerance)



R_{eq} 500 Ω

R_G 10K Ω

R_1 100K Ω

R_F 49.9K Ω

R_2 100K Ω

$V(vp-)$ 2.5 V

$V(vm-)$ 2.5 V

$V(vop)$ 2.5 V

$V(vom)$ 2.5 V

$V(in-)$ 2.49999 V

$V(in+)$ 2.49999 V

$V(vout)$ 2.49998 V

$I(Rf_0)$ -8.51778e-011 A

$I(Rf_1)$ -8.51778e-011 A

$I(Rg)$ 1.06581e-017 A

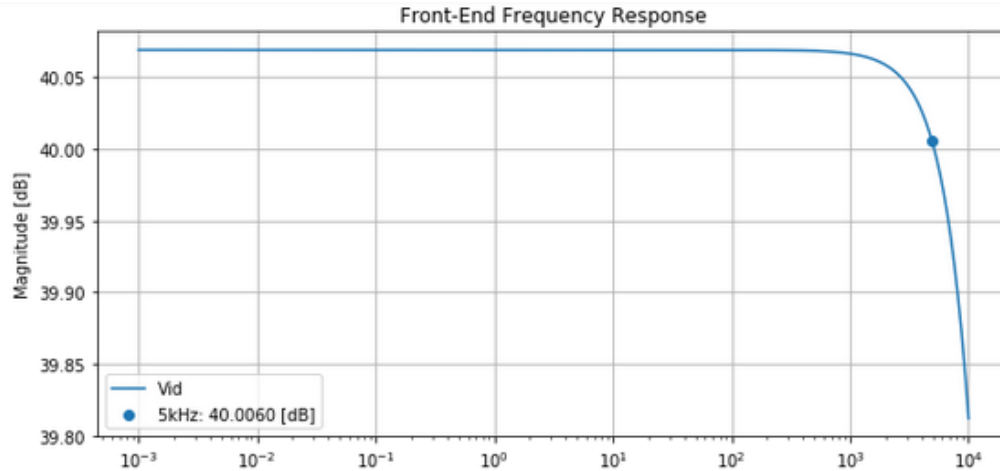
$I(R1_0)$ -1.87986e-011 A

$I(R1_1)$ 2.34496e-011 A

$I(R2_0)$ -1.03976e-010 A

$I(R2_1)$ 6.17282e-011 A

Front-End Frequency Response



Target

$$\frac{2V_{p-p}}{20mV_{p-p}} = 100 \frac{V}{V} = 40\text{dB of gain.}$$

Actual

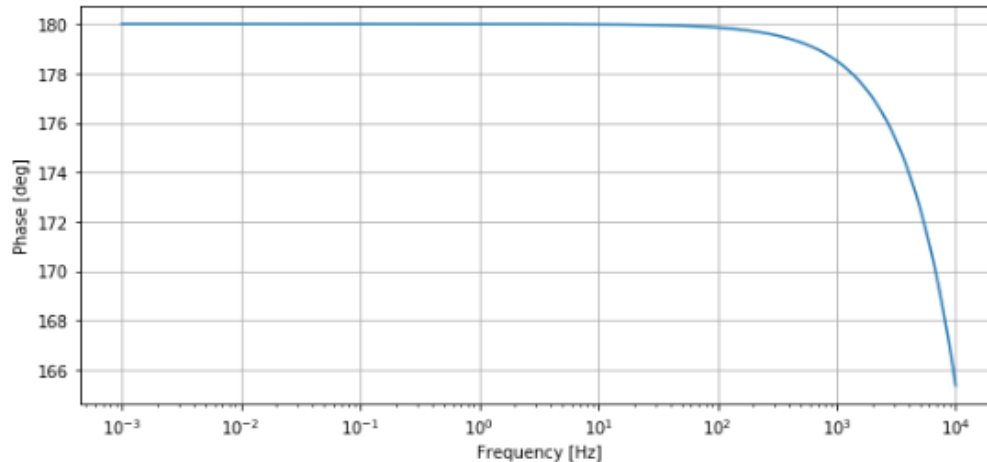
$$\begin{aligned} \frac{V_{out1}}{V_{in}} \frac{V_{out2}}{V_{out1}} &= (1 + 2 \frac{R_F}{R_G}) \cdot (\frac{R_2}{R_1}) \\ &= (100.8) \cdot (1) \\ &= 40.07 \text{ dB} \end{aligned}$$

CMMR

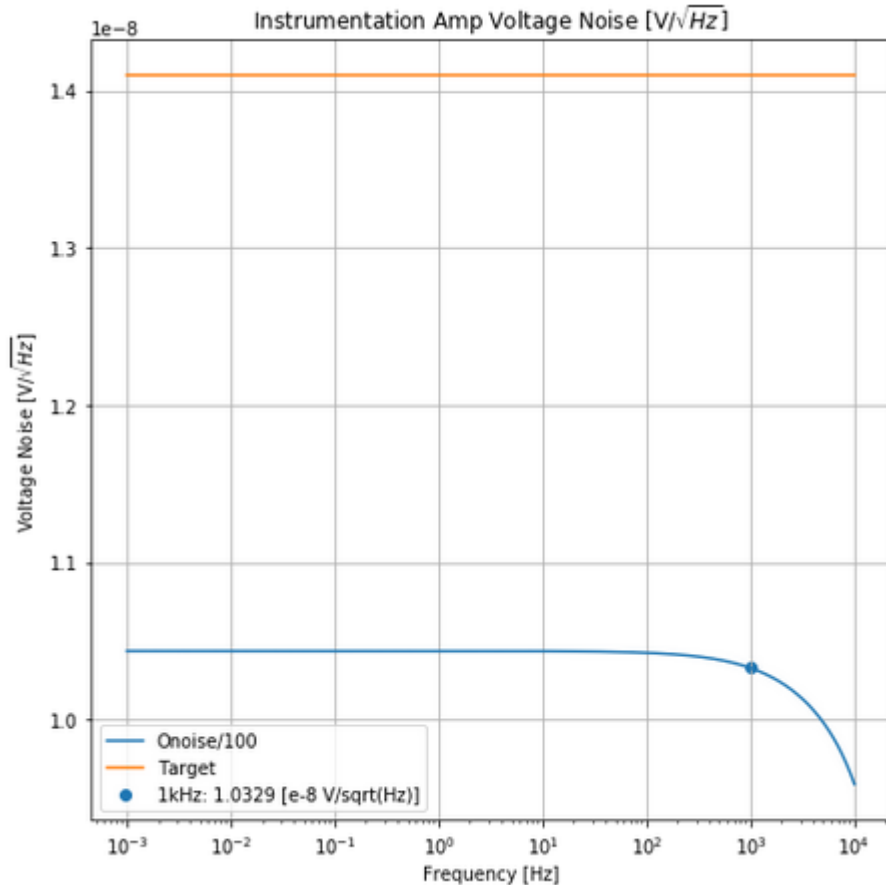
$$\text{CMMR}_1 = 1 + \frac{R_{fp} + R_{fm}}{R_G} = 40.07 \text{ dB}$$

$$\text{CMMR}_2 = \frac{A_{vd2} + 1}{4\epsilon} = \frac{2}{4(0.001)} = 53.98 \text{ dB}$$

$$\text{CMMR}_1 + \text{CMMR}_2 = 94.05 \text{ dB}$$



Input-Referred Noise Target



ADA4528: $e_n = 5.6\text{nV}$, $i_n = 0.7\text{pA}$

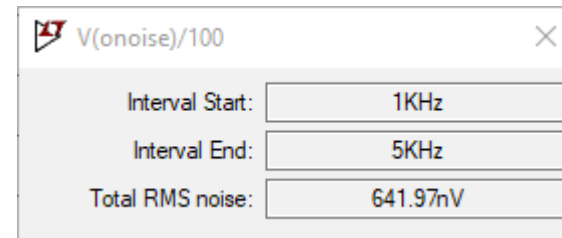
$$\text{SNR} = 20 \log \frac{v_{s(rms)}}{v_{n(rms)}} \rightarrow 20 \log \frac{7.07\text{mV}}{v_{n(rms)}} \geq 77\text{dB}$$

$$v_{n,in(rms)} \leq 1\mu\text{V}$$

$$v_{n,in(rms)} = \sqrt{v_{n,in}^2 \cdot 5\text{KHz}} \leq 1\mu\text{V}$$

$$v_{n,in} \leq \frac{1\mu\text{V}}{\sqrt{5\text{KHz}}} \approx 1.41 \cdot 10^{-8} \frac{\text{V}}{\sqrt{\text{Hz}}}$$

Integrated noise from 1Hz to 5kHz is 641.97 nV.



Noise Sources

ADA4528: $e_n = 5.6\text{nV}$, $i_n = 0.7\text{pA}$

Strain-Gage Noise: $1.67 * 10^{-17} \text{V}^2/\text{Hz}$

$$R_{eq} = \frac{R}{2} = 500\Omega$$

$$e_{n_R}^2 = 4kTR_{eq} \Big|_{T=25C}$$

$$e_{n,\text{gage}}^2 = (i_{nn}R_{eq})^2 + e_{n_R}^2 + (i_{np}R_{eq})^2 + e_{n_R}^2$$

$$e_{n,\text{gage}}^2 = 2(i_nR_{eq})^2 + 2e_{n_R}^2 \frac{\text{V}^2}{\text{Hz}}$$

Difference Amp Inverting: $8.32 * 10^{-15} \text{V}^2/\text{Hz}$

$$e_{n,out}^2 = \left(\frac{R_2}{R_1}\right)^2 4kTR_1 + 4kTR_2 + \left(1 + \frac{R_2}{R_1}\right)^2 e_n^2 + (i_n R_2)^2$$

$$e_{n,out}^2 = 4kTR_1 + 4kTR_2 + 4e_n^2 + (i_n R_2)^2$$

Gain Stage: $3.69 * 10^{-15} \text{V}^2/\text{Hz}$

$$e_{n,out}^2 = 2\left[\left(\frac{R_f}{R_G}\right)^2 4kTR_G + 4kTR_f\right]$$

$$e_{n,out}^2 = 2[(49.9)^2 4kTR_G + 4kTR_f]$$

Difference Amp Non-Inverting: $8.23 * 10^{-15} \text{V}^2/\text{Hz}$

$$e_{n,out}^2 = \left(1 + \frac{R_2}{R_1}\right)^2 4kTR_2 + \left(1 + \frac{R_2}{R_1}\right)^2 \left(\frac{R_2}{R_1 + R_2}\right)^2 4kTR_1$$

$$e_{n,out}^2 = (4)4kTR_2 + 4kTR_1$$