

**EE 560 – ELECTRIC  
MACHINES AND DRIVES**

# Course Information

# EE 560

# Electric Machines & Drives

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&

Turntide Technologies

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URL: <http://www.turntide.com/>

## EE 560 – Electric Machines & Drives

### ***Course Purpose:***

This course will focus on the fundamentals of electric machines and drives. Electric machines and drives are pervasive in industry and are the largest consumer of electrical energy. While the topic of electric machines and drives is broad, this course will focus on specific areas of interest consistent with robotics, machine tools, industrial automation, and electric vehicles. All four of these areas require servo control of the electric machine in order to meet the requirements of the application.

### ***Course Description:***

Servo control requires proper knowledge and understanding of electric machines and power electronic drives. This course gives fundamental principles of AC and DC drive systems including machine structures and driver topologies. The fundamentals of brush DC, Brushless DC (BLDC), PM synchronous, and induction machines are explored. In addition, inverter topologies and control techniques are presented. The course begins with the basics of DC machines and extends to the concept of field orientation in AC machines.

## EE 560 – Electric Machines & Drives

### ***Course Objectives:***

- To review the physics of DC and AC machines
- To develop techniques to control the electromagnetic torque of the machine using our understanding of physics
- To compare various forms of control of electric machines
- To provide the student with sufficient background to understand and apply the tremendous wealth of knowledge presented in IEEE publications on this topic
- To provide specific application examples of motors and drives (Robotics, Automation, and Electric Vehicles)

***Prerequisites:*** EE 453 or similar, or consent of instructor

### ***Grading:***

HW.....75%

Term Project.....25%

## EE 560 – Electric Machines & Drives

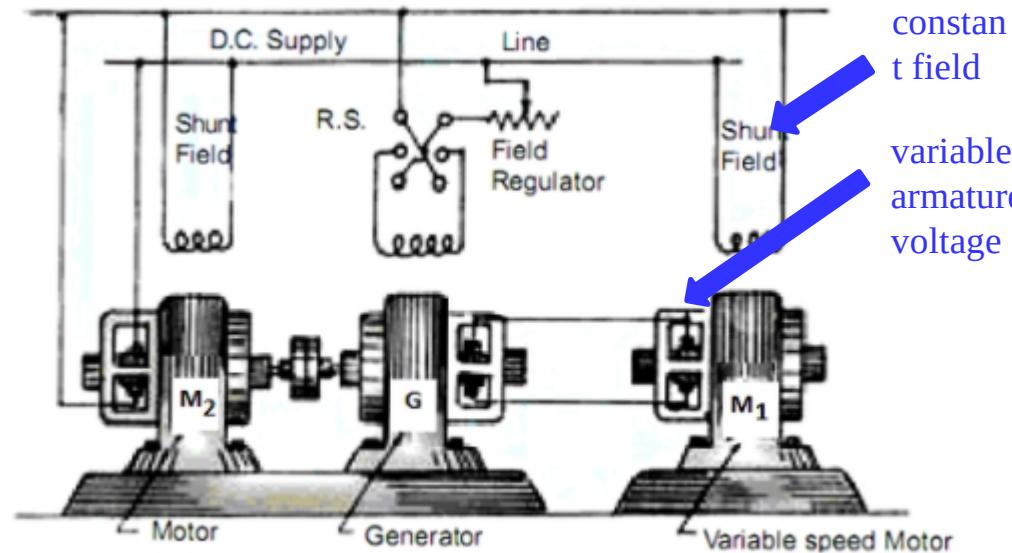
### ***Course Text:***

There is no assigned textbook for this course. Technical papers, reports, and notes will be provided to the students. The following books can be used as reference.

1. *Introduction to Electric Machines and Drives*, D.W. Novotny, T.A. Lipo, and T. M. Jahns, Wisconsin Power Electronics Research Center, Madison, Wi, 2009.
2. *Fundamentals of Electric Drives*, Mohamed A. El-Sharkawi, Brooks/Cole, Pacific Grove, Ca, 2000.
3. *Vector Control and Dynamics of AC Drives*, D.W. Novotny and T.A. Lipo, Clarendon Press, Oxford, 1996.
4. *Brushless Permanent Magnet and Reluctance Motor Drives*, T. J. E. Miller, Magna Physics Publishing, Madison, WI, 1993.
5. *The Field Orientation Principle in Control of Induction Motors*, A. M. Trzynadlowski, Kluwer Academic Publishers, Norwell, MA, 1994.
6. *Vector Control of AC Machines*, P. Vas, Oxford Science Publications, New York, 1990.

## Overview – *Why Are Electric Drives Used*

- When the application requires variable speed operation.
  - Difficult to achieve mechanically
  - Mechanical solutions for pump or fan applications often involve throttling (speed control).
- When the type of electric machine requires a drive for operation.
  - Variable Speed of Induction Machines (VFD, Vector Drive)
  - Synchronous Machines
  - Switched Reluctance Machines
- When motion control is required.
  - Factory Automation
  - Manufacturing

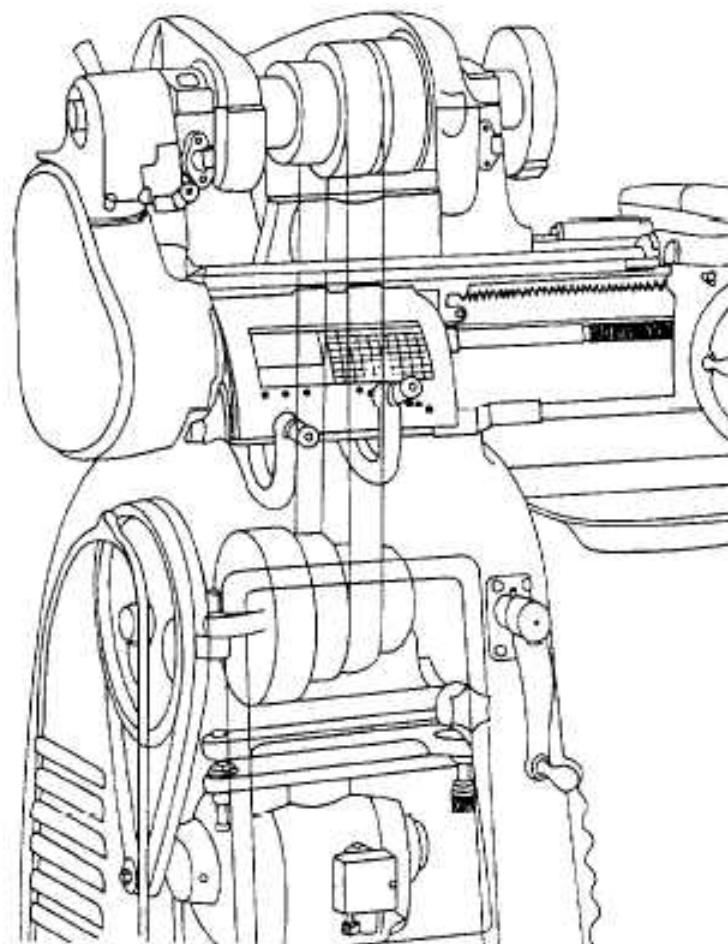
Overview – *Ward Leonard System - 1891*

copied from: <https://www.pinterest.co.uk/pin/639229740838133480/>

*Variable Speed DC Motor (only three motors needed!)*

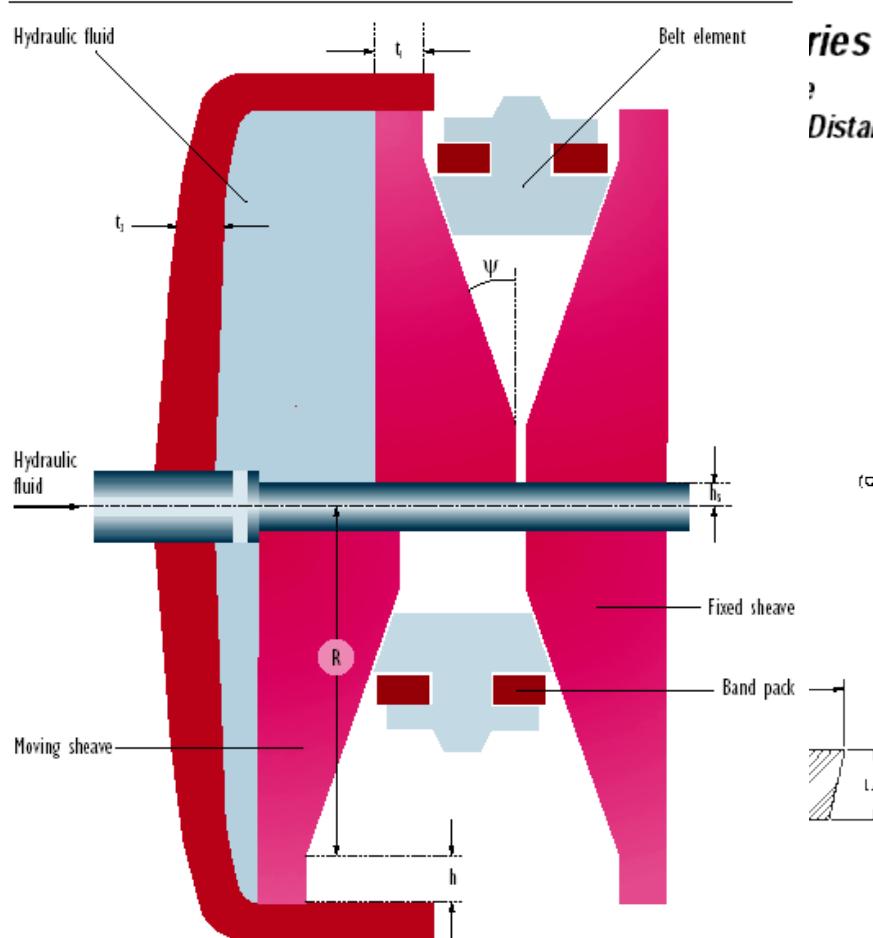
## *Overview – Variable Speed Technology*

Adjustable Speed (3) Drive  
of a Lathe



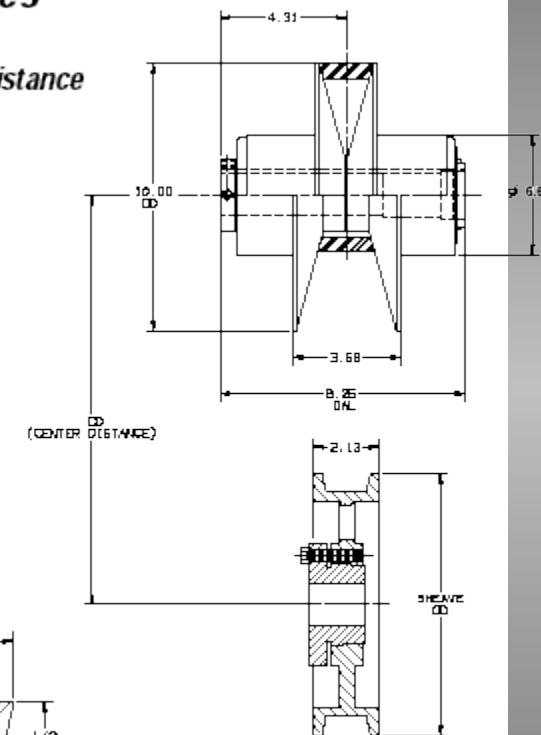
## Overview – Variable Speed Technology

Figure 1: Cross-section of CVT pulley



ries

? Distance



F

note:

Moving sheave

copied from: Continuously Variable Transmission Design for Optimum Vehicle Performance by Analytical Target Cascading *a report by*

**D r G e o r g e s M F a d e l , D r V i n c e n t Y B l o u i n a n d D r I m t i z H a q u e**

*Department of Mechanical Engineering, Clemson University*

## Overview – *Mechanical Variable Speed Technology*

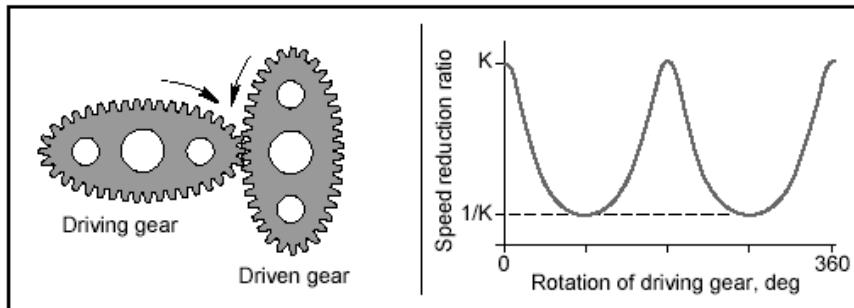


Figure 14 — Elliptical gears with two lobes (bilobes) provide twice as many periods of variable output speed.

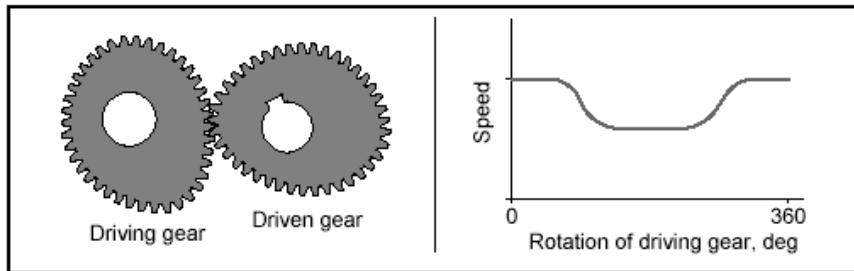


Figure 15 — Multispeed gears give one constant speed for part of a cycle and a different constant speed for a second part of the cycle.

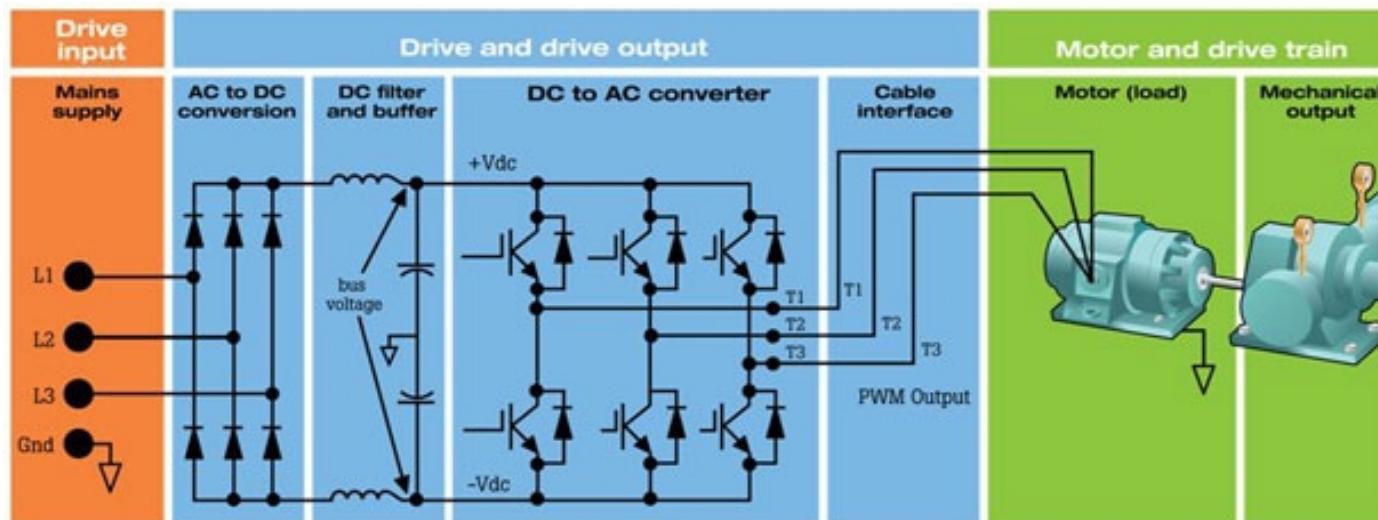
copied from: 2001 **MSD** . Motion System Design

*The output does not need to be a simple ratio of the input motion control.*

# **Motor Drives Overview**

## Overview – General Purpose Drive Applications

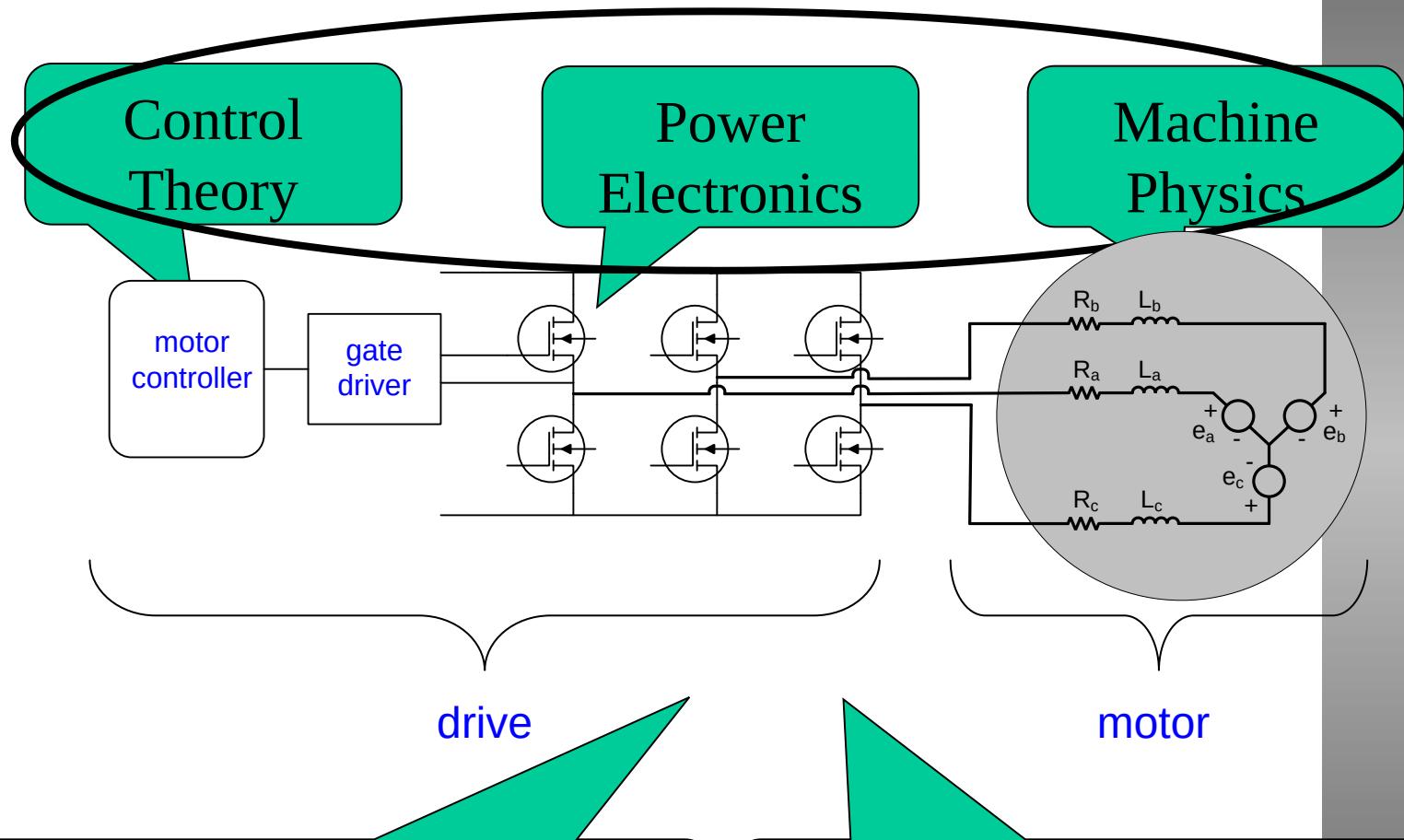
- General purpose industrial drives
  - Typically used with induction machines.
  - A small number of general-purpose drives support different types of synchronous machines (SRM, SynRM, PM). This is increasing.



copied from:

<http://en-us.fluke.com/community/fluke-news-plus/motors-drives-pumps-compressors/how-to-troubleshoot-motors-and-drives-starting-at-the-inputs.html>

## Overview – *Power Electronic Motor Drive*



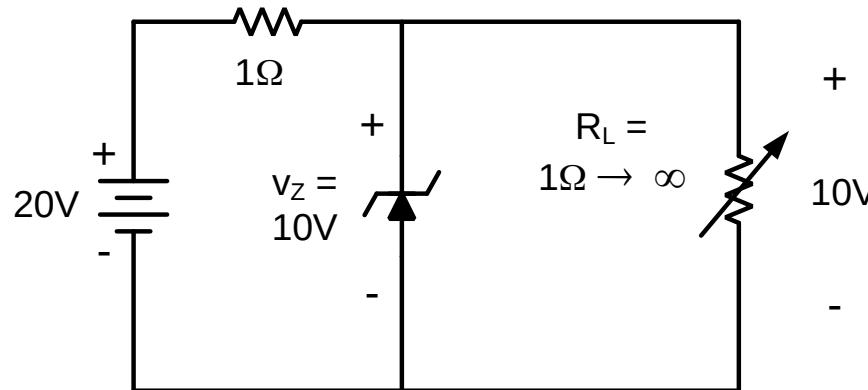
Signal Processing (for Sensors,  
Sensorless Operation)

Mechanical Packaging,  
Thermal Design

## Overview – Why Are Power Electronics Used

- Power Processing and Control → Enabling Technology
- Efficiency

Linear Passive  
Voltage Regulator



Full Load

$P_{\text{input}} = 200\text{W}$   
Efficiency → 50%

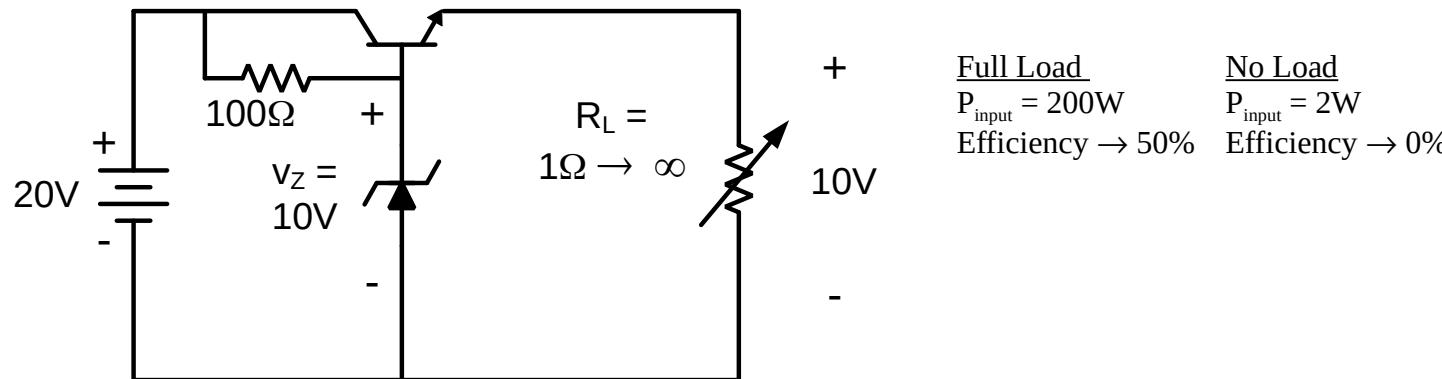
No Load

$P_{\text{input}} = 200\text{W}$   
Efficiency → 0%

Overview – *Why Are Power Electronics Used*

- Power Processing and Control → Enabling Technology
- Efficiency

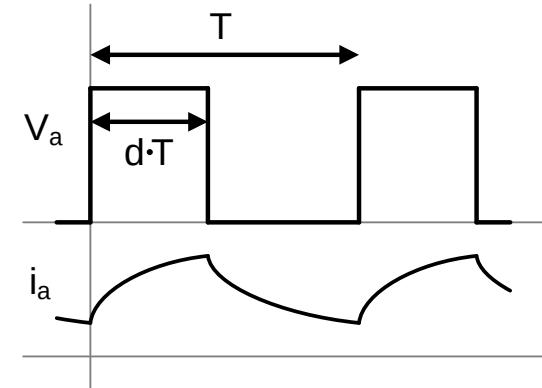
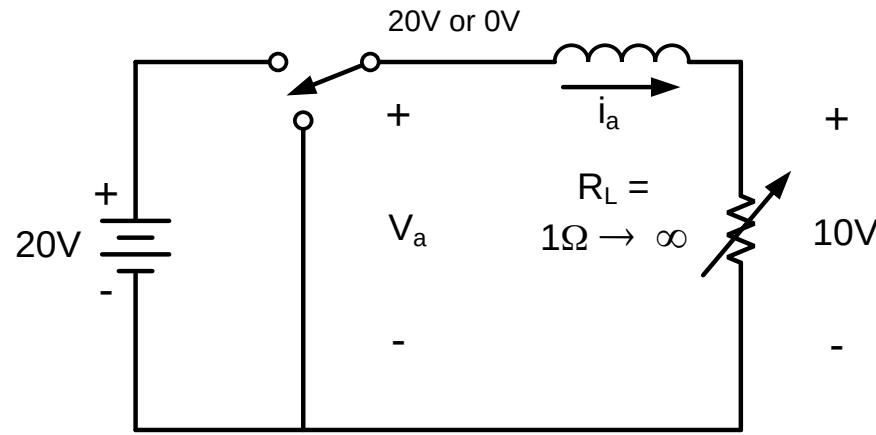
Linear Active  
Voltage Regulator



## Overview – Why Are Power Electronics Used

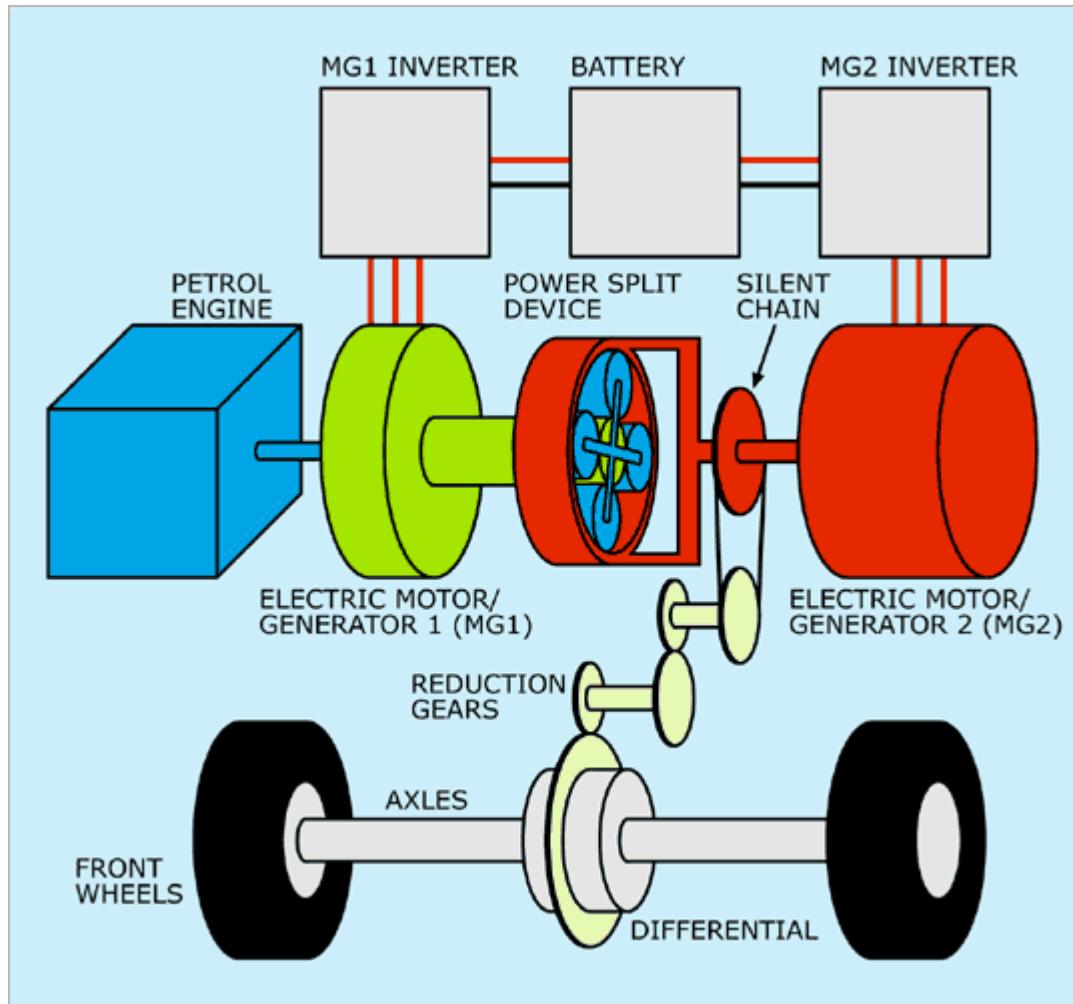
- Power Processing and Control → Enabling Technology
- Efficiency

Switching Power Supply

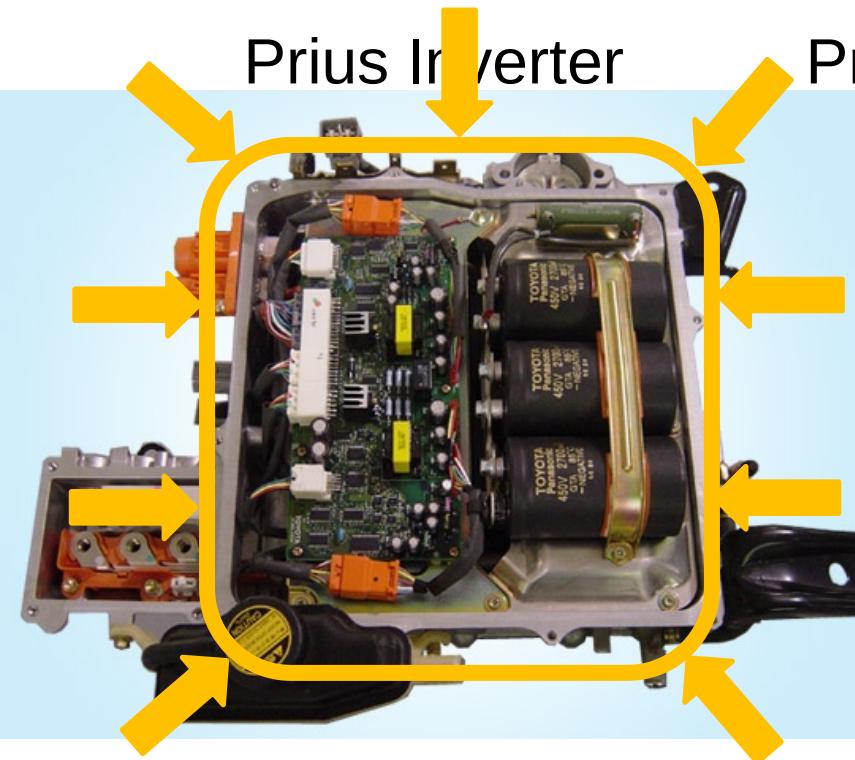


Efficiencies can be in the high 90's at full load

# **Motor Drives Applications**

Overview – *Electric Vehicle Applications – Toyota Prius*

## Overview – *Electric Vehicle Applications – Toyota Prius*



Prius Motor Generator Transaxle



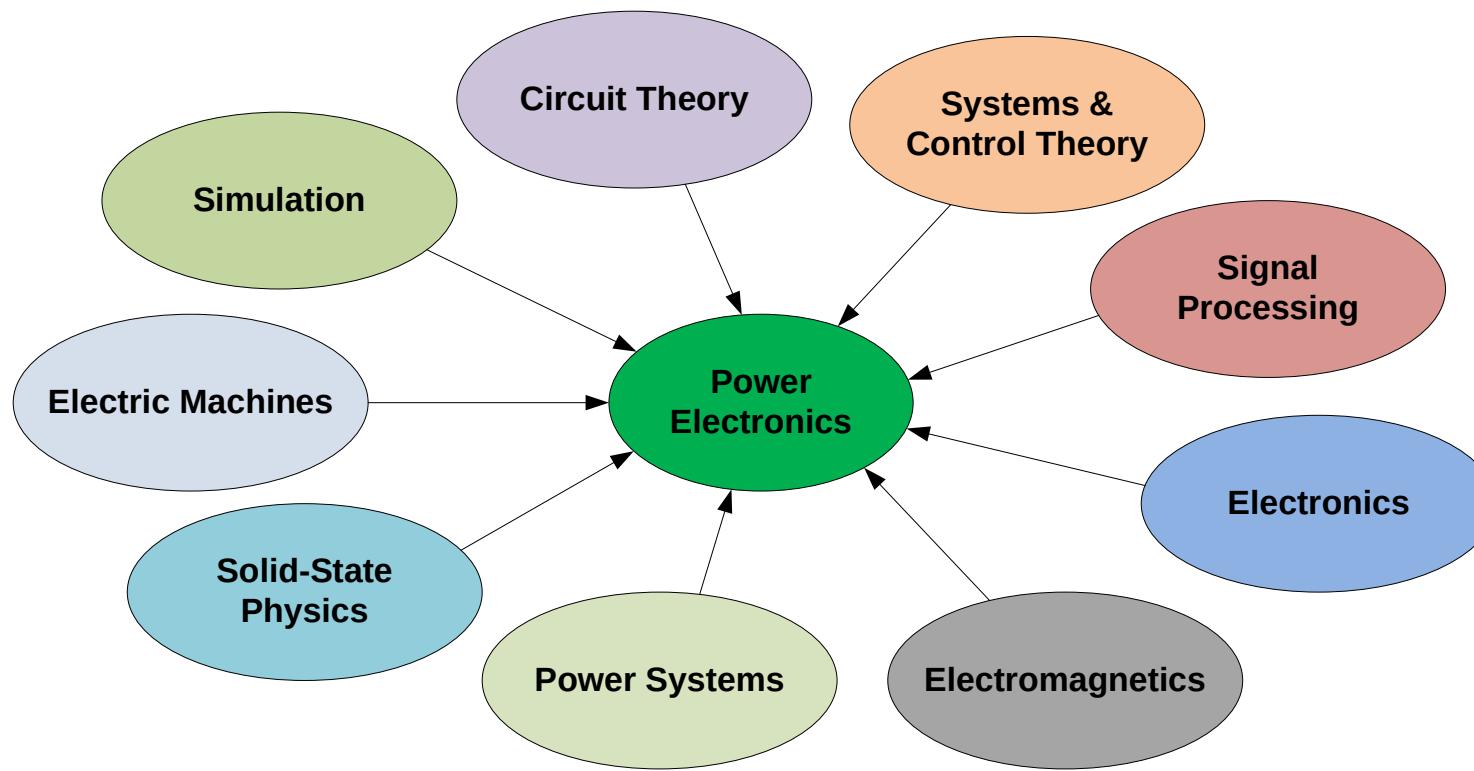
Overview – *MEA Applications*

## Overview – *Robotic Applications*



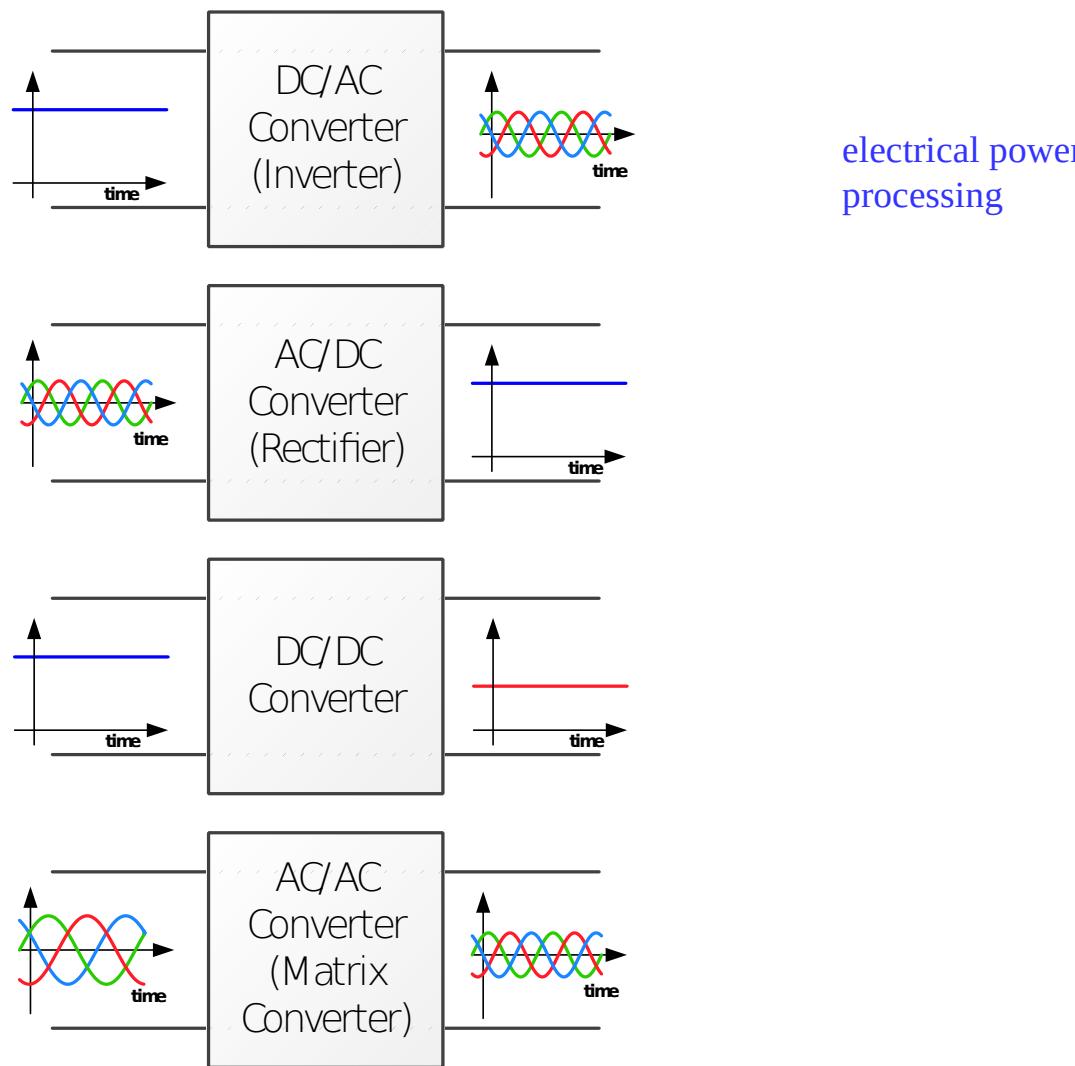
# Power Electronics Overview

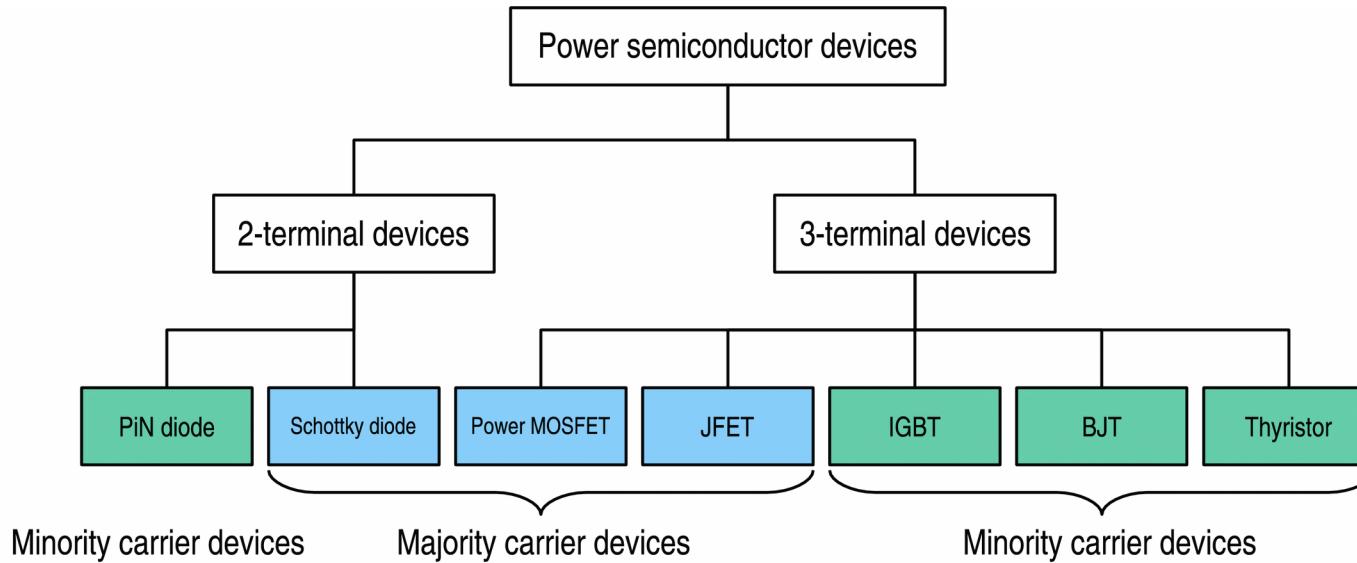
## Overview – *Power Electronics*



Interdisciplinary Nature of Power Electronics

## Overview – *Converter Topologies*



Semiconductors – *Power Electronics Devices*

Power Electronic Devices (copied from  
[https://commons.wikimedia.org/wiki/File:Power\\_devices\\_family.png](https://commons.wikimedia.org/wiki/File:Power_devices_family.png))

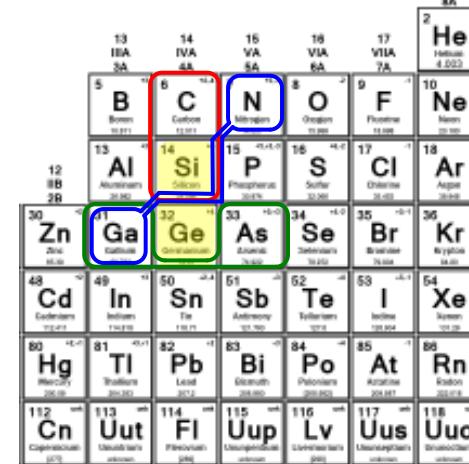
## Semiconductors – *Power Electronics Devices*

Common Semiconductors:

Material	Symbol	Group
Germanium	Ge	IV
Silicon	S	IV
Gallium Arsenide	GaAs	III-V
Silicon Carbide	SiC	IV
Gallium Nitride	GaN	III-V
Gallium Phosphide	GaP	III-V

Elemental Semiconductors

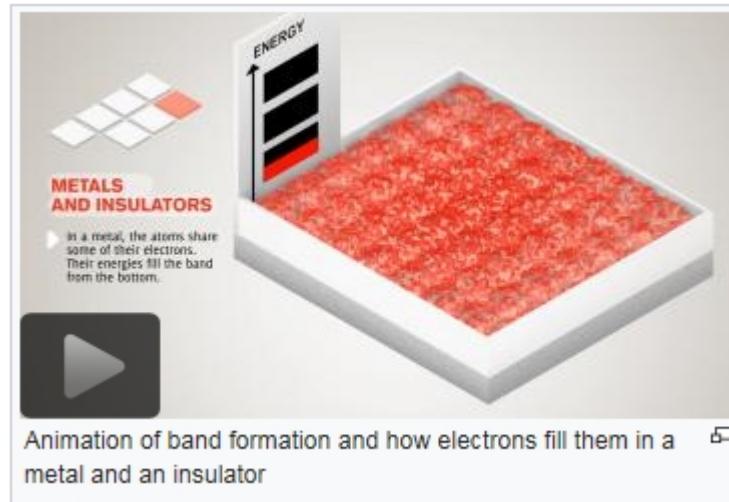
Compound Semiconductors



## Semiconductors – *Power Electronics Devices*

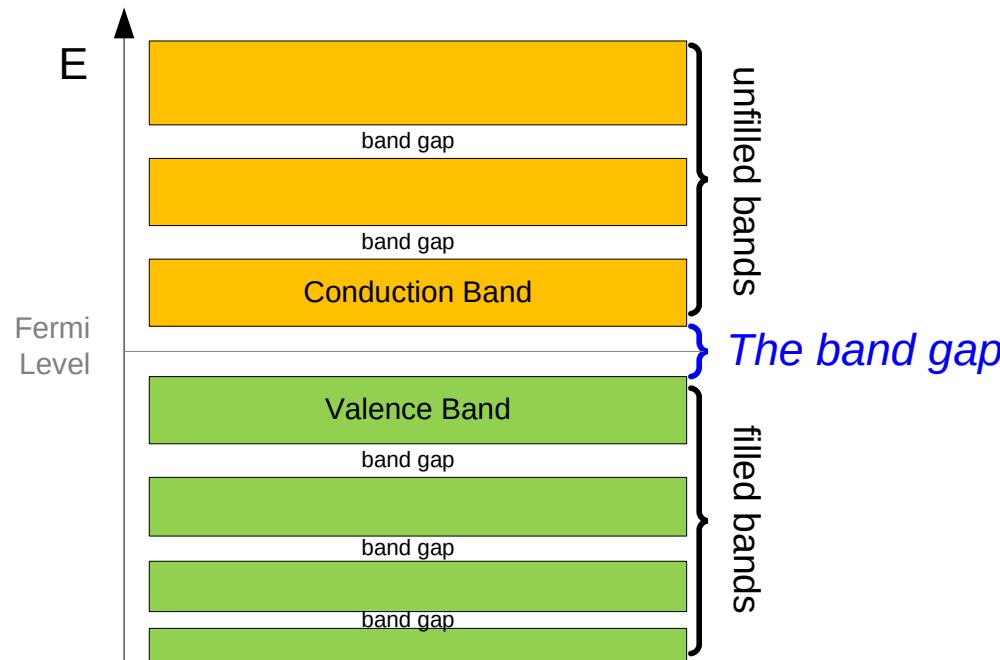
The Fermi-Dirac distribution function gives the probability that (at thermodynamic equilibrium) a state having energy  $\epsilon$  is occupied by an electron:

at Fermi Level

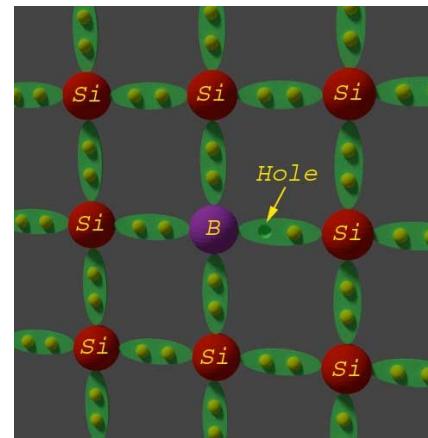
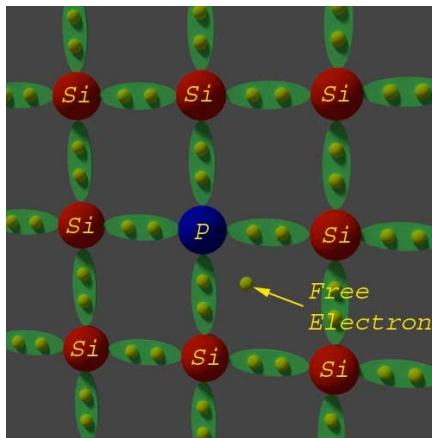


Copied from ([https://en.wikipedia.org/wiki/Electronic\\_band\\_structure](https://en.wikipedia.org/wiki/Electronic_band_structure))

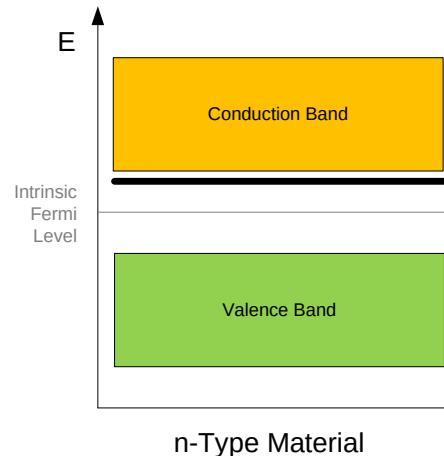
## Semiconductors – *Power Electronics Devices*



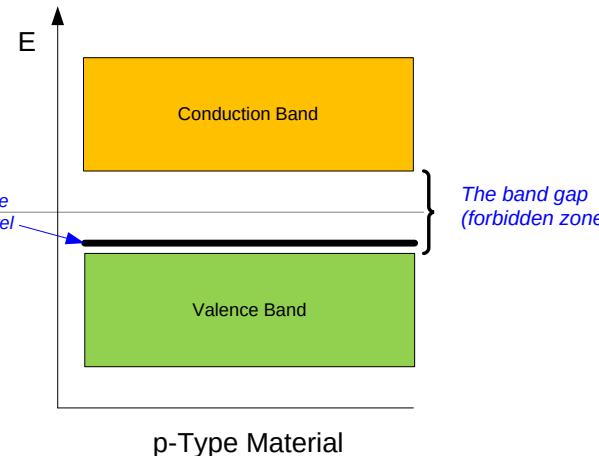
## Semiconductors – *Power Electronics Devices*



pictures from  
[http://www.electrical4u.com/  
donor-and-acceptor-impurities-in-semiconductor/](http://www.electrical4u.com/donor-and-acceptor-impurities-in-semiconductor/)

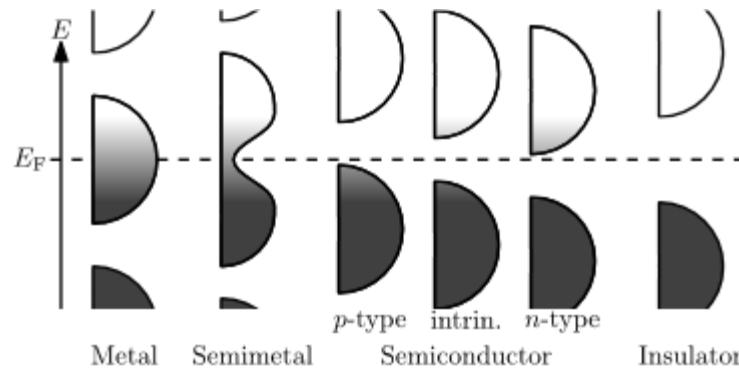


n-Type Material



p-Type Material

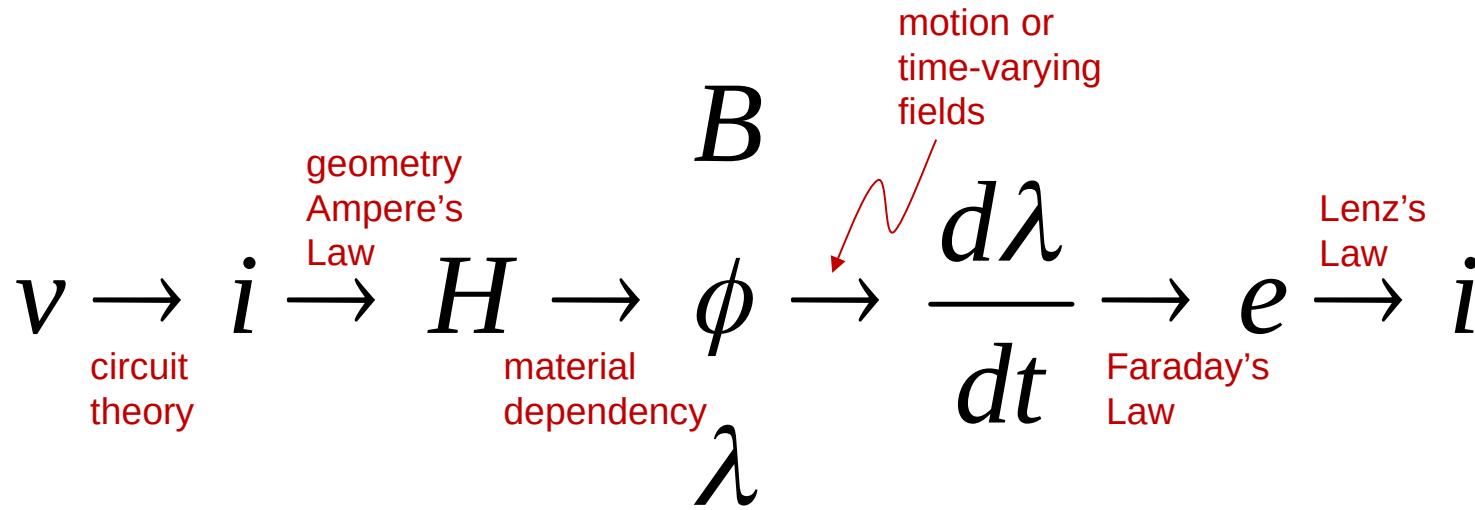
## Semiconductors – *Power Electronics Devices*



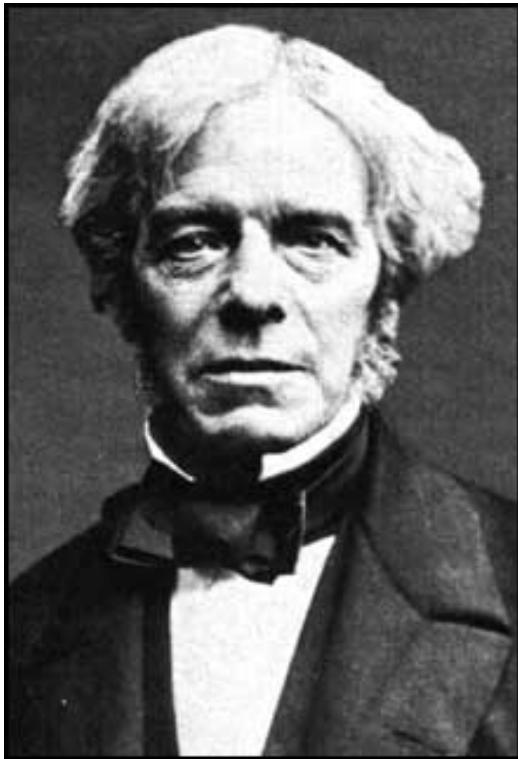
Filling of the electronic states in various types of materials at equilibrium. Here, height is energy while width is the density of available states for a certain energy in the material listed. The shade follows the Fermi–Dirac distribution (black = all states filled, white = no state filled). In metals and semimetals the Fermi level  $E_F$  lies inside at least one band. In insulators and semiconductors the Fermi level is inside a band gap; however, in semiconductors the bands are near enough to the Fermi level to be thermally populated with electrons or holes. (Copied from [https://en.wikipedia.org/wiki/Fermi\\_level](https://en.wikipedia.org/wiki/Fermi_level))

# Machine Physics Overview

## Electromagnetic Road Map



## FARADAY'S LAW OF INDUCTION



Michael Faraday  
1791-1867

$$e = - \frac{d\lambda}{dt}$$

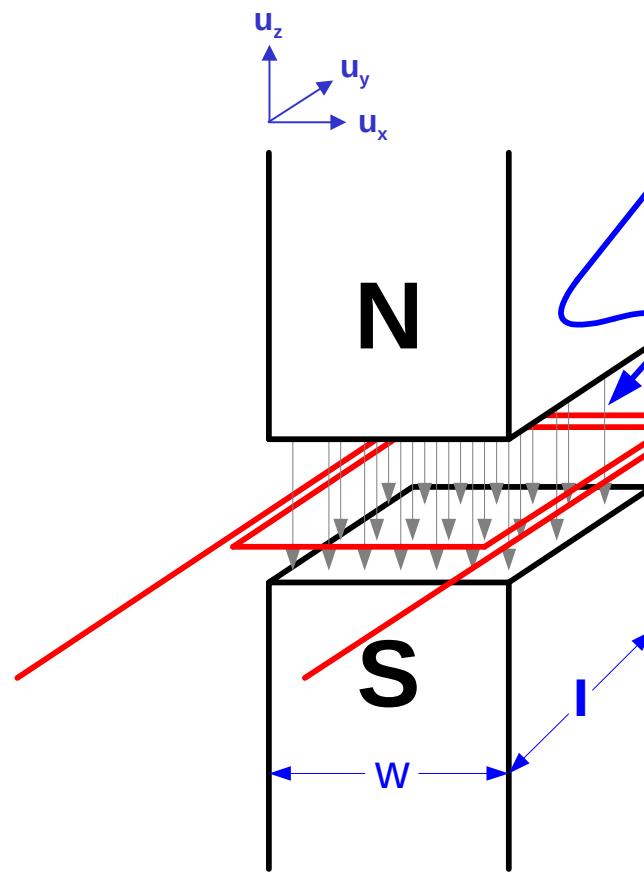
Lenz's Law

e = induced voltage in coil

$\lambda = N\phi$  = total flux linking coil  
times number of turns

In words: The induced voltage in a coil is equal to the time rate of change of flux linking the coil.

## COIL FLUX LINKAGE



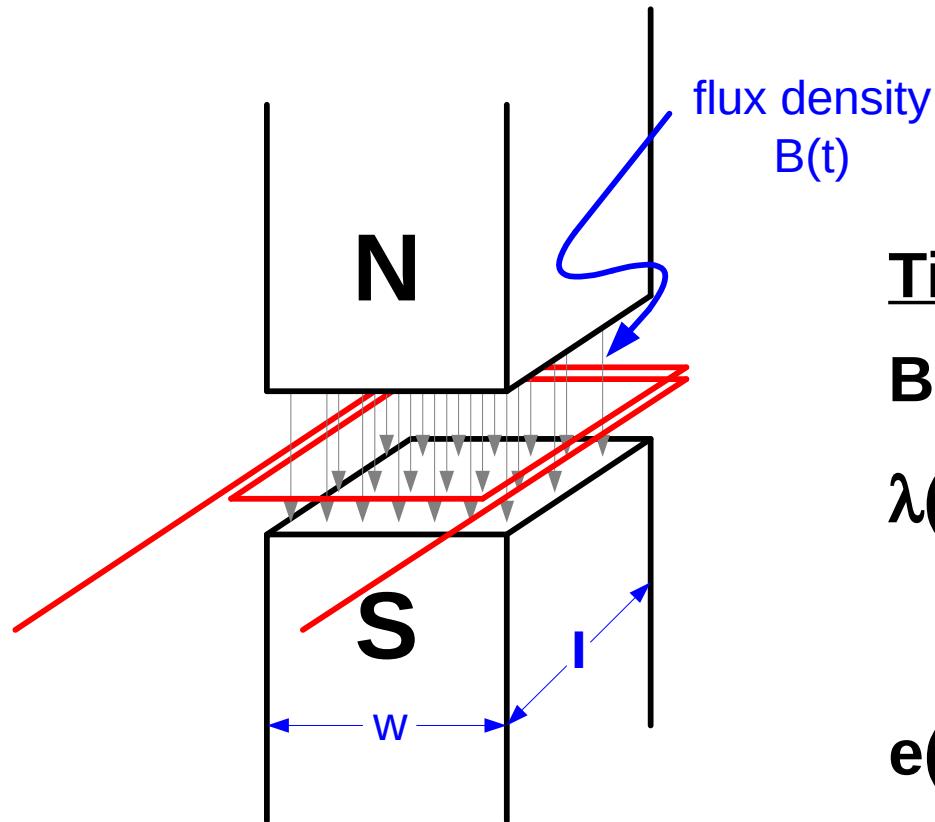
$$\underline{\underline{B}} = -B_o \underline{\underline{u}}_z$$

$$\underline{\underline{A}} = w \mathbf{I} \underline{\underline{u}}_z$$

$$\begin{aligned}\phi &= \int \underline{\underline{B}} \cdot d\underline{\underline{A}} \\ &= \int -B_o \underline{\underline{u}}_z \cdot d\underline{\underline{A}} \cdot \underline{\underline{u}}_z \\ &= -w \mathbf{I} \mathbf{B}\end{aligned}$$

$$\lambda = N\phi = -Nw\mathbf{I}\mathbf{B}$$

## HOW DO WE GET A $\frac{d\lambda}{dt}$ ?



Time varying flux

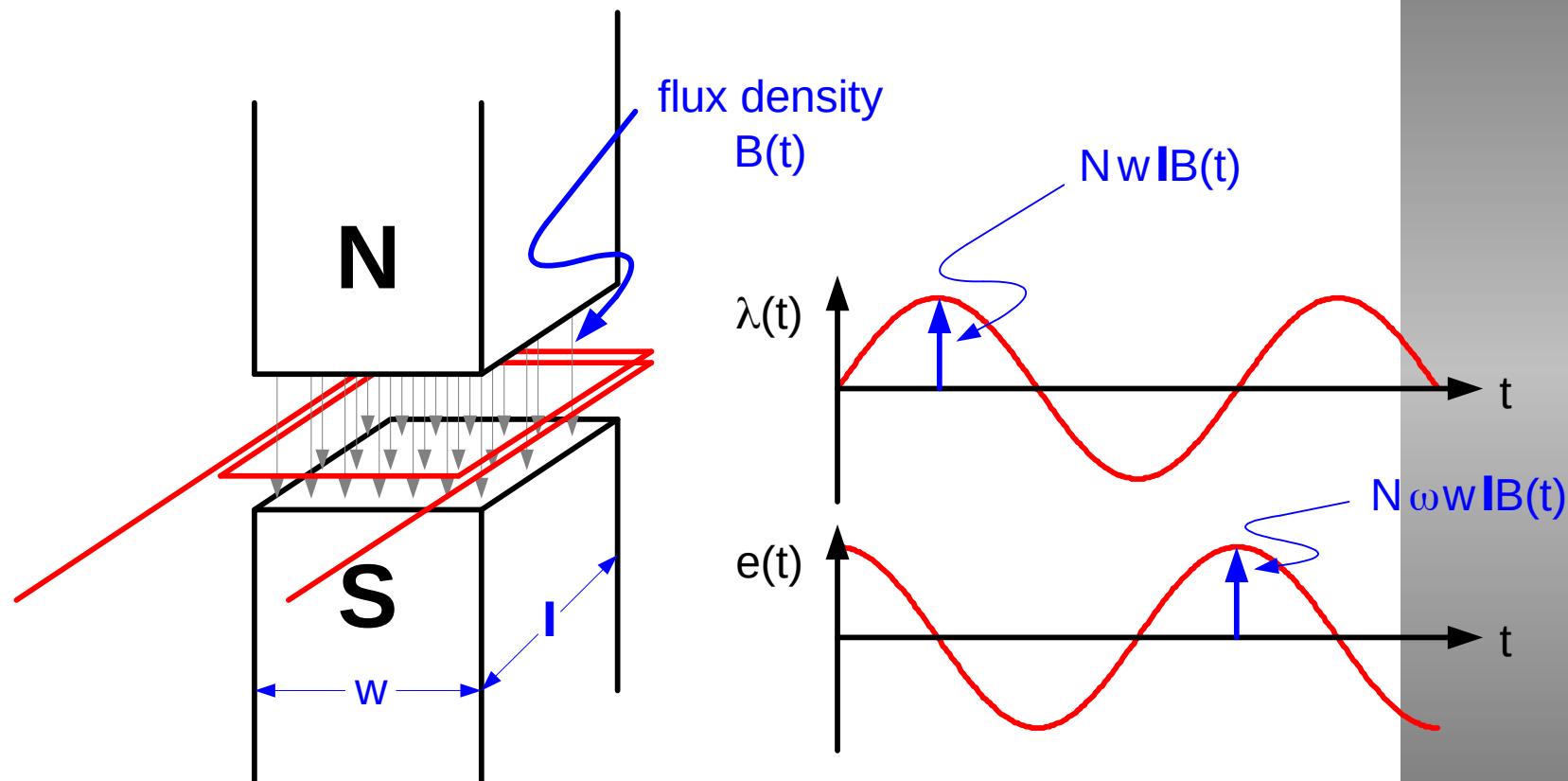
$$B(t) = B_o \sin(\omega t)$$

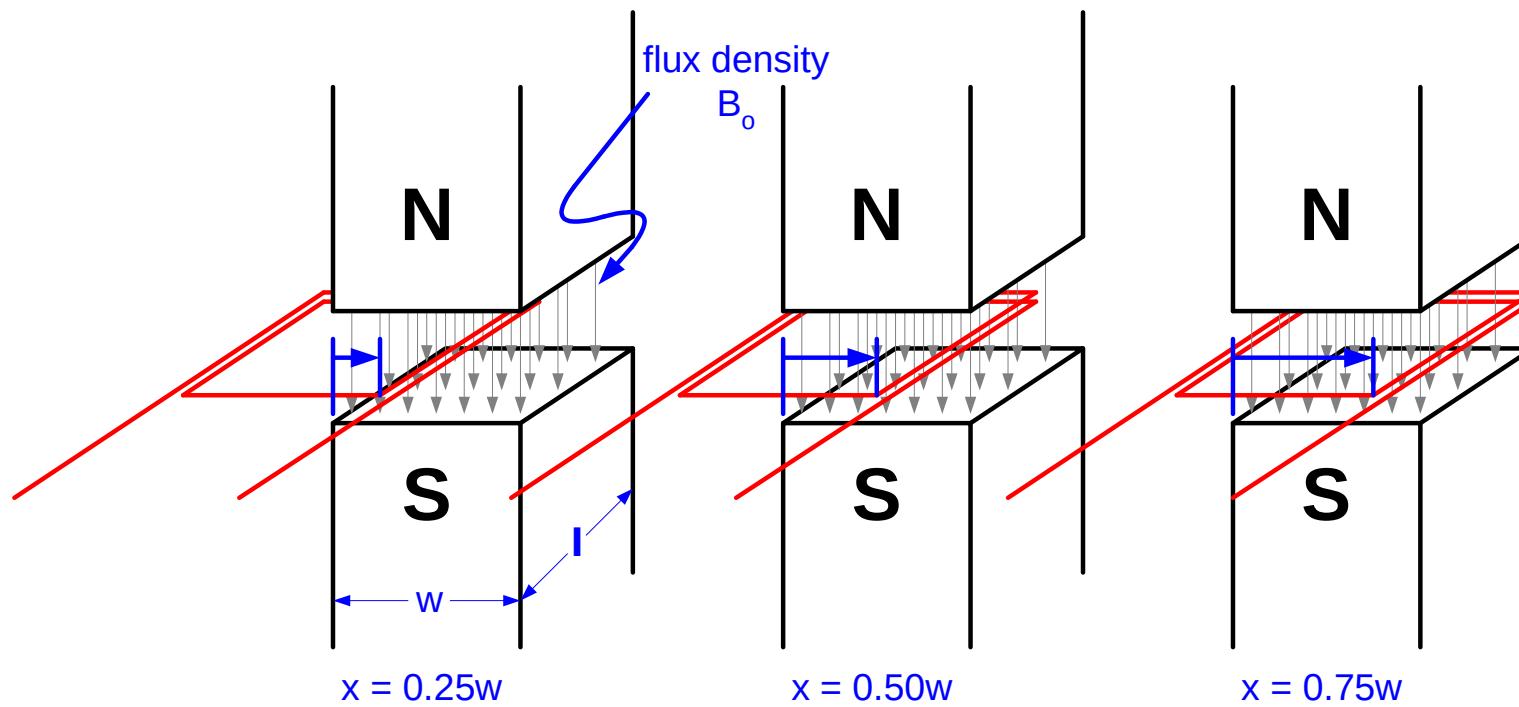
$$\lambda(t) = N\phi(t)$$

$$= -NwI B_o \sin(\omega t)$$

$$e(t) = -N\omega w I B_o \cos(\omega t)$$

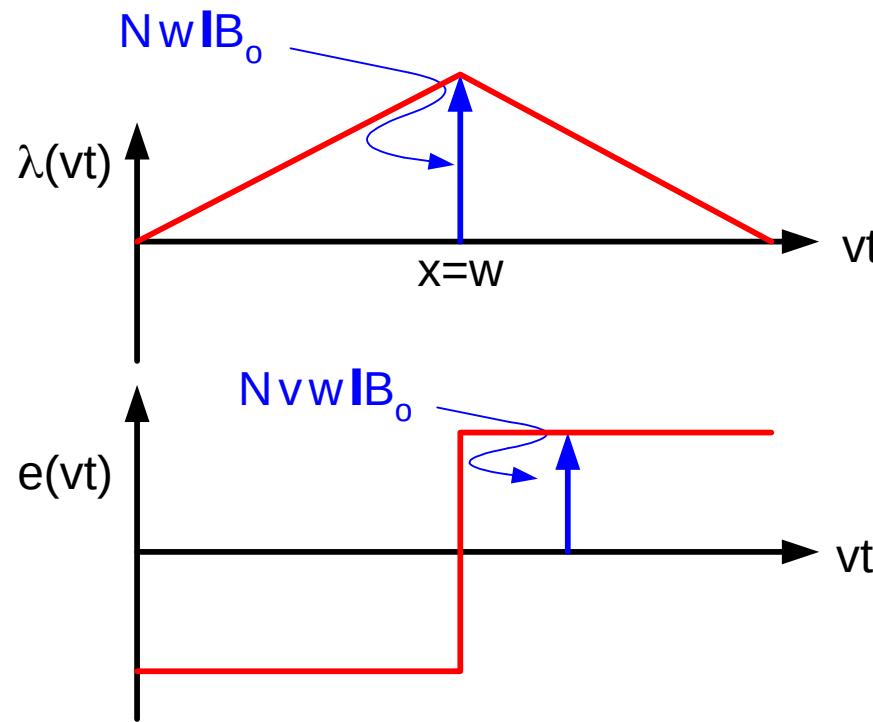
## HOW DO WE GET A $\frac{d\lambda}{dt}$ ?



HOW DO WE GET A  $\frac{d\lambda}{dt}$  ?

## FARADAY'S LAW OF INDUCTION

$$\begin{aligned}
 e &= -\frac{d\lambda}{dt} \\
 &= -\frac{d\lambda}{dx} \frac{dx}{dt} \\
 &= -\frac{d\lambda}{dx} v
 \end{aligned}$$

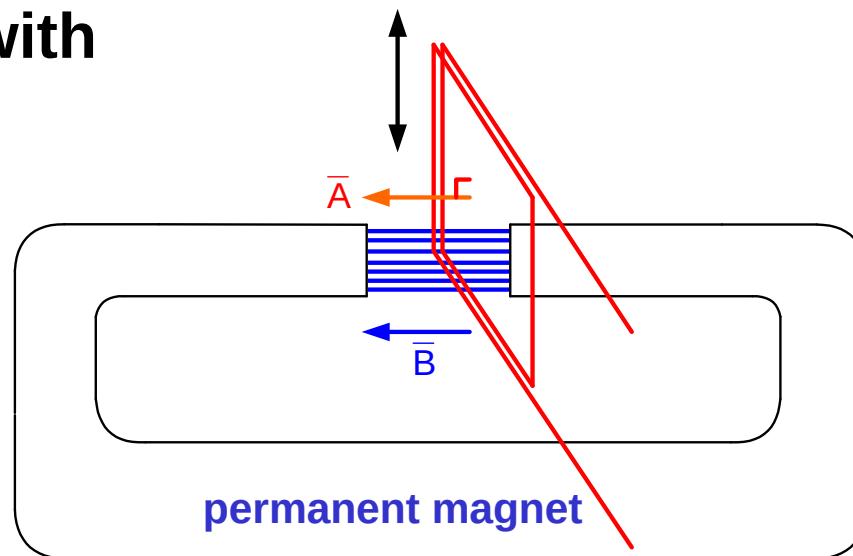


## FARADAY'S LAW OF INDUCTION

**Is there an induced voltage  
with motion of coil?**

$\Delta\lambda = \Delta N \int \bar{B} \cdot d\bar{A} \neq 0$  with  
coil motion?

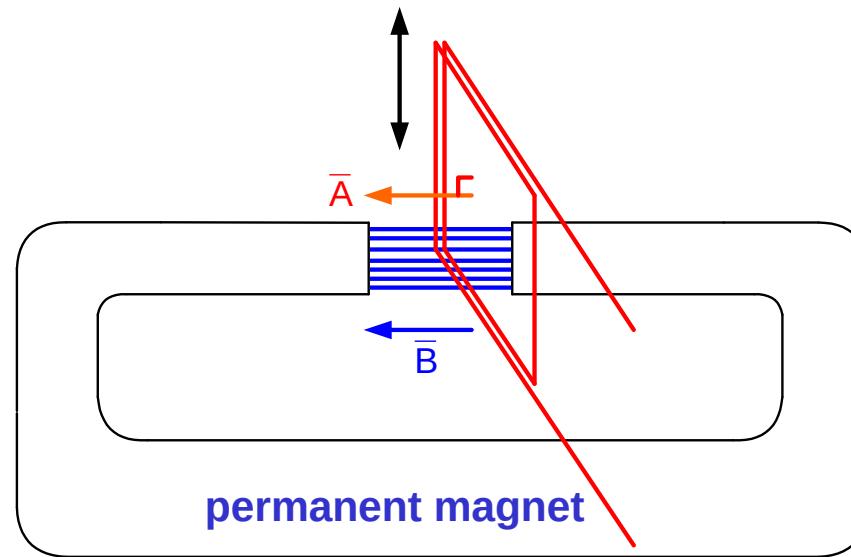
**Does flux linkage  
of coil change  
with motion of  
coil?**



**YES**

## FARADAY'S LAW OF INDUCTION

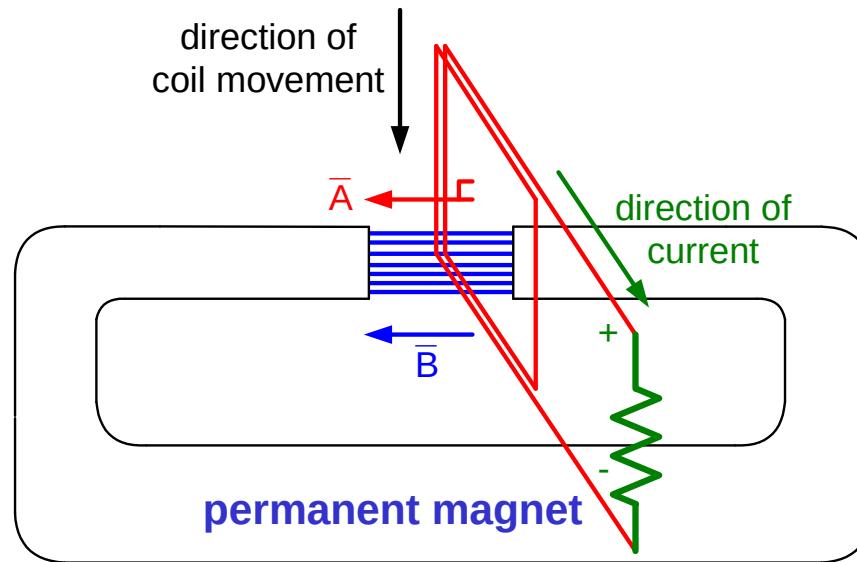
**What is polarity of Voltage induced in coil?**



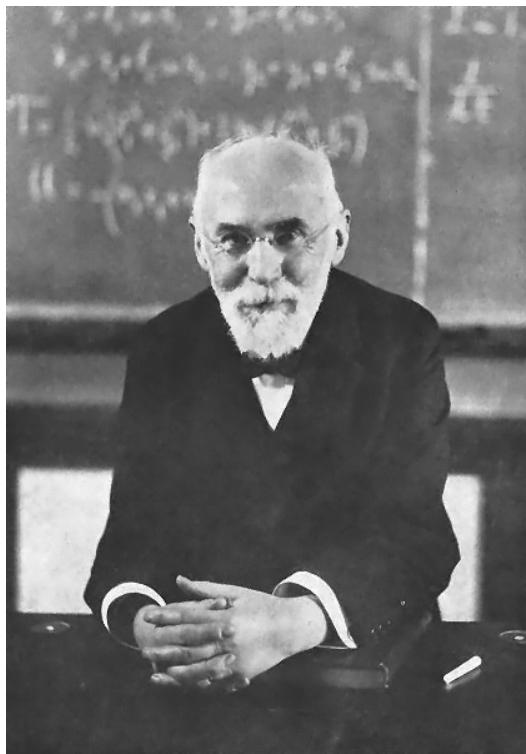
## FARADAY'S LAW OF INDUCTION

### What is polarity of Voltage induced in coil?

Polarity is such that current flows in a direction which opposes the change of magnetic field.



## LORENZ FORCE EQUATION



Hendrik Antoon Lorentz  
1853-1928

$$\bar{F} = q[\bar{E} + (\bar{v} \times \bar{B})]$$

F = Electromagnetic Force

q = Electric Charge

E = Electric Field

v = Velocity of Charged Particle

B = Magnetic Flux Density

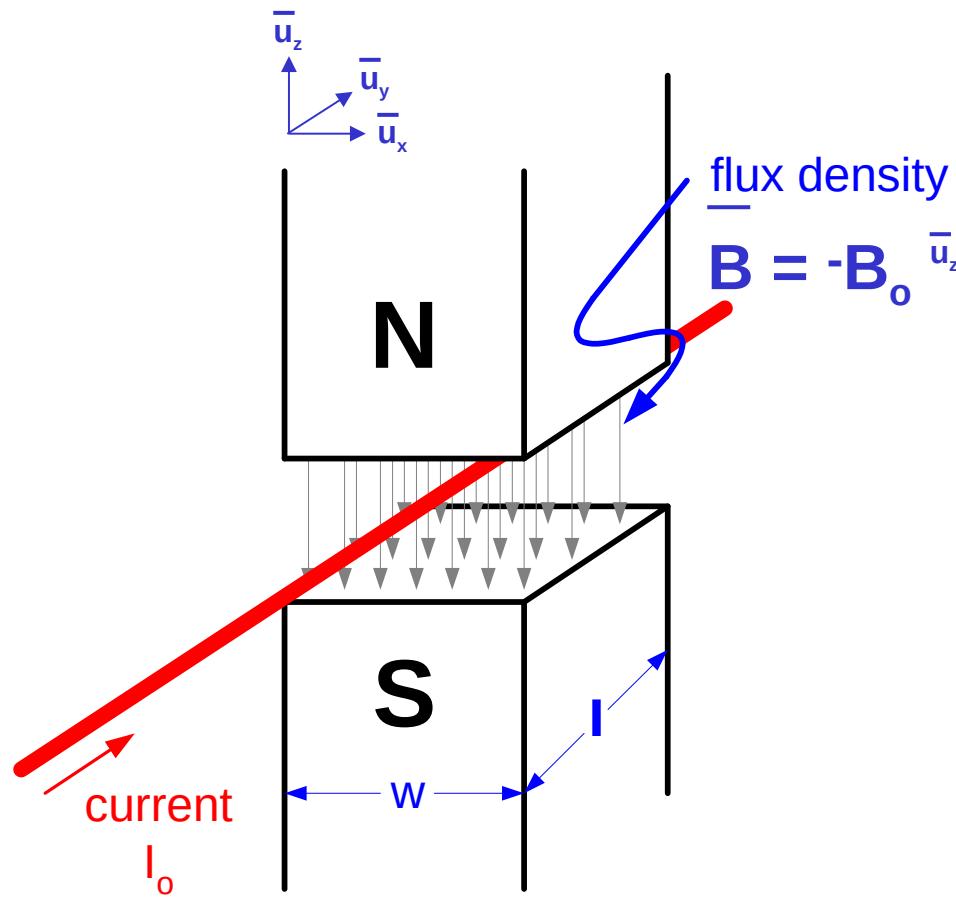
Unit: N

### Force on Conductor

$$\bar{F} = I_0(\bar{l} \times \bar{B})$$

In words: The force on a conductor is proportional to the current times flux density.

## LORENTZ FORCE EQUATION

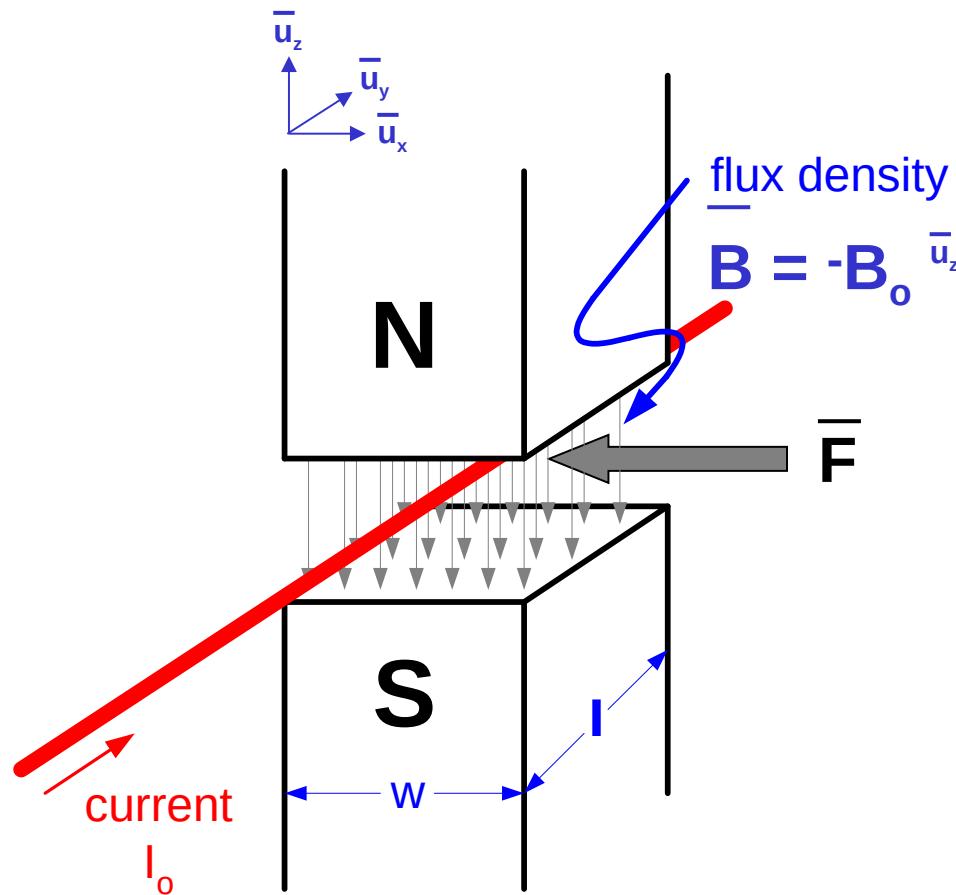


$$\vec{l} = I \vec{u}_y$$

### Force on Conductor

$$\vec{F} = I_0 \vec{l} \times \vec{B}$$

## LORENTZ FORCE EQUATION



$$\bar{I} = I \bar{u}_y$$

What is direction of force?

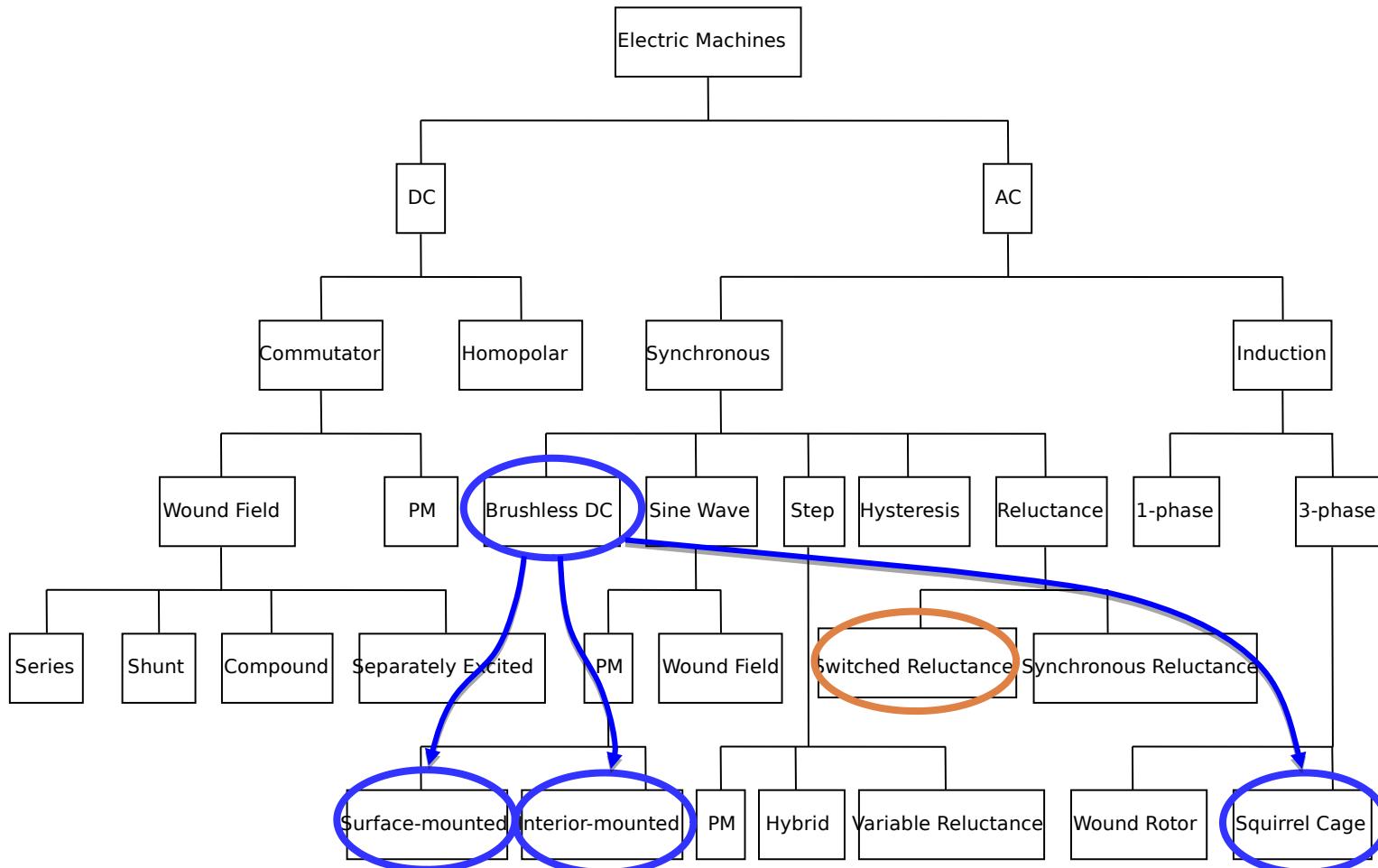
$$\bar{F} = I_o \bar{I} \times \bar{B}$$

$$= I_o I \bar{u}_y \times -B_o \bar{u}_z$$

$$= -I_o I B_o \bar{u}_x$$

# Electric Machines Overview

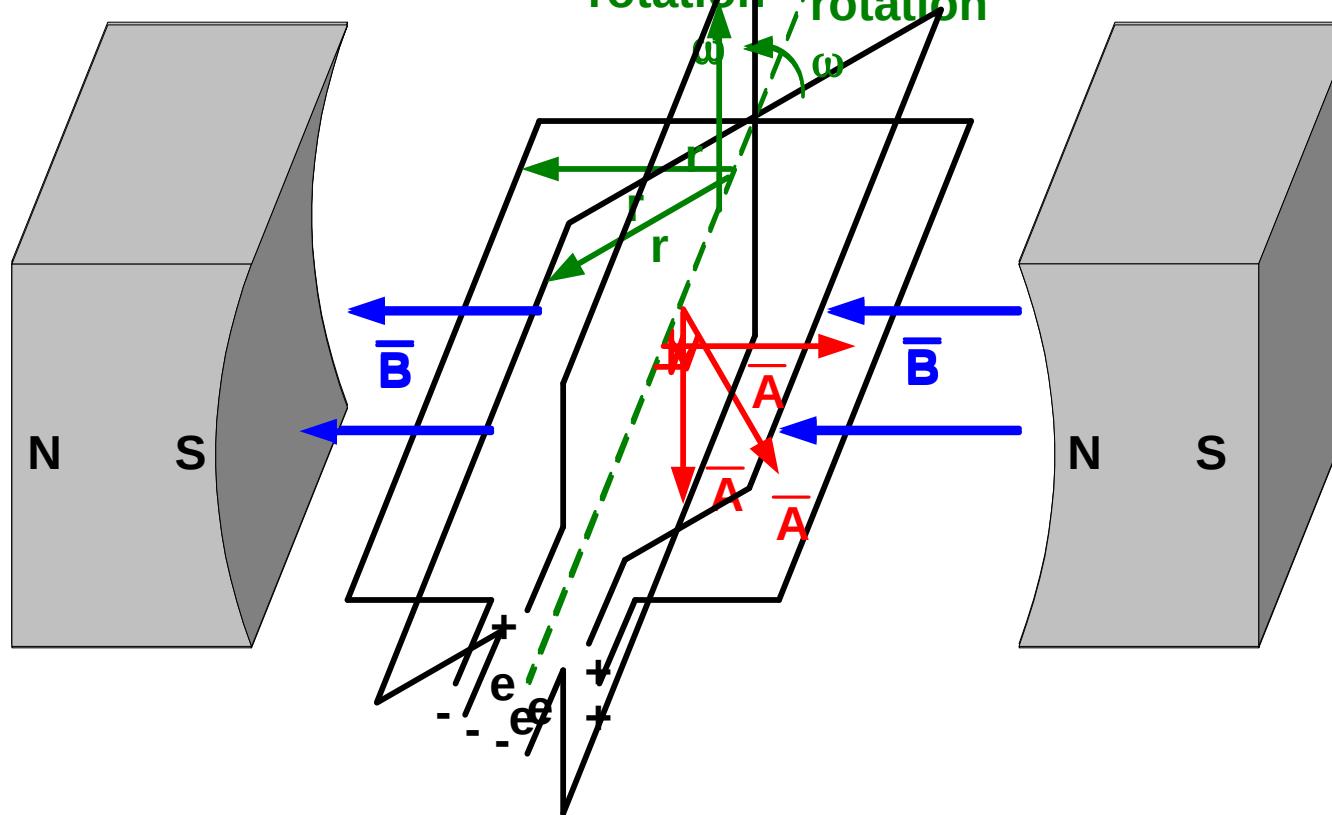
## Classification of Machines



# **DC Machines Overview**

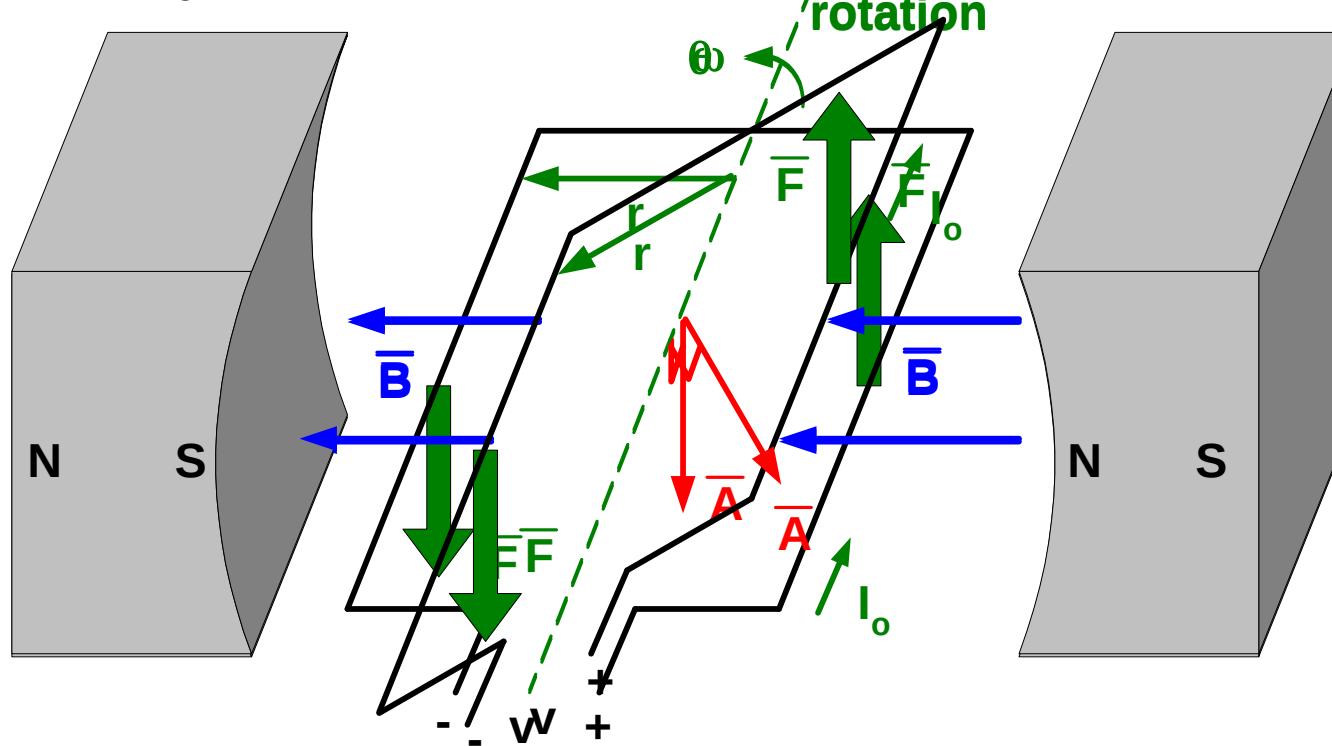
## Single Loop Generator

$$\lambda = \cdot B_2 r I \sin\theta$$

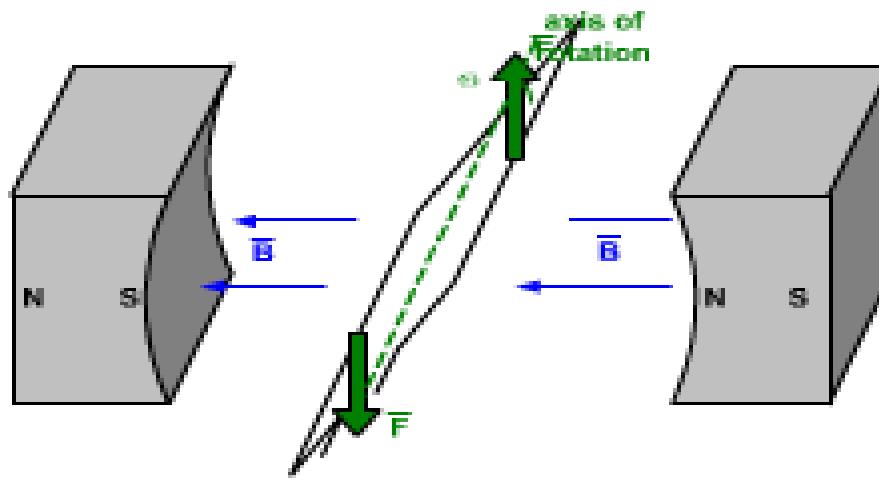


## Single Loop Motor

$$T = 2I_o I B r \cos\theta$$



## Single Loop Motor



## Single Loop Generator

$$\lambda = \phi = \int \overline{B} \cdot d\overline{A} = \pi B^2 r l \sin\theta = \pi B^2 r l \sin\omega t$$

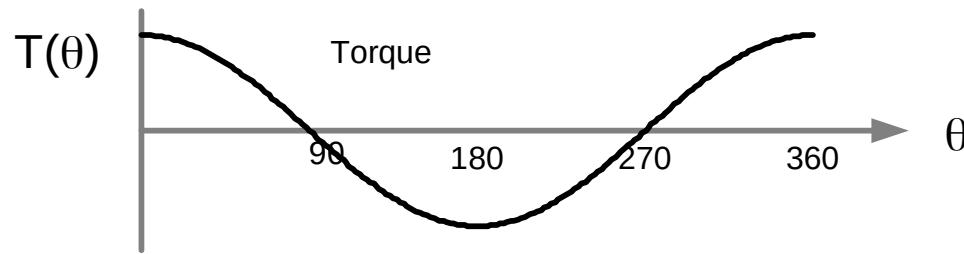
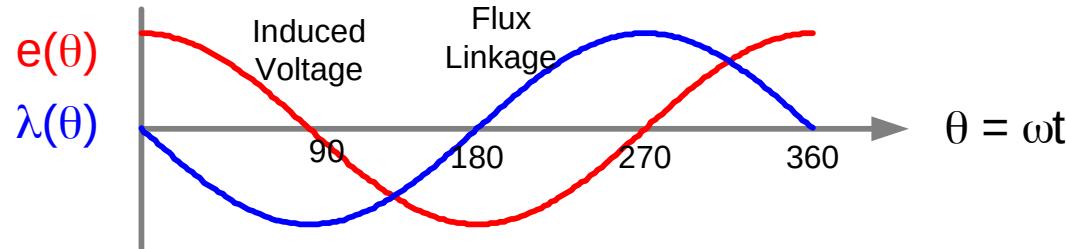
$$e = - \frac{d\lambda}{dt} = \omega \pi B^2 r l \cos\omega t = K(\theta) \omega$$

## Single Loop Motor

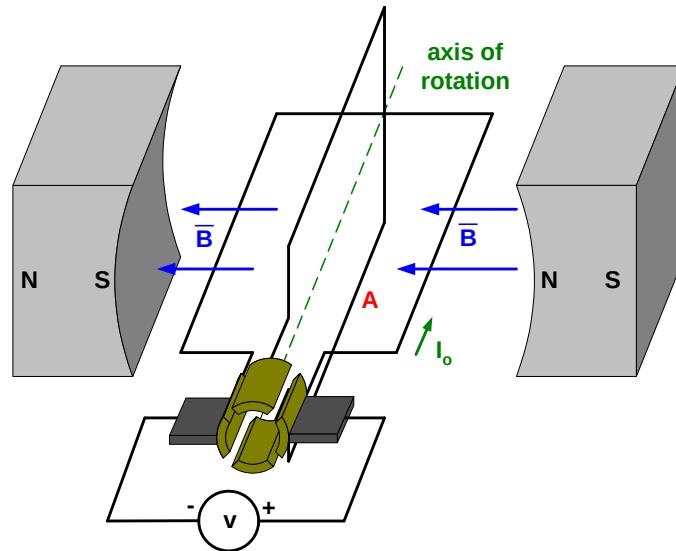
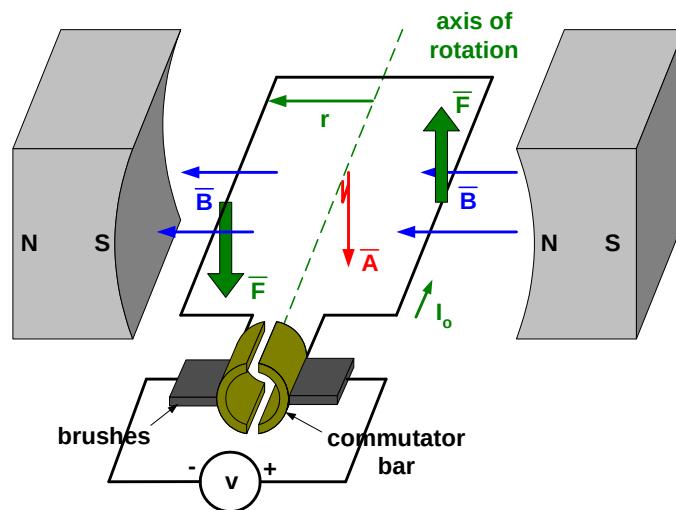
$$T = 2I_o I B r \cos\theta = K(\theta) I$$

$$K(\theta) = 2rlB\cos\theta$$

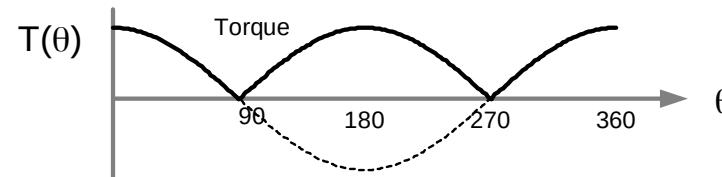
## DC Machines

**A Single Loop Acting as a Motor****A Single Loop Acting as a Generator**

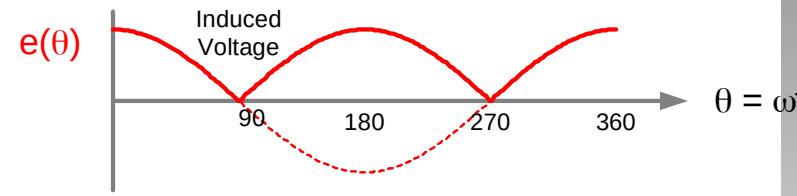
## DC Machines



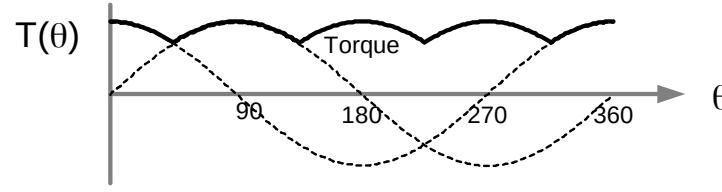
A Single Loop with Commutator Acting as a Motor



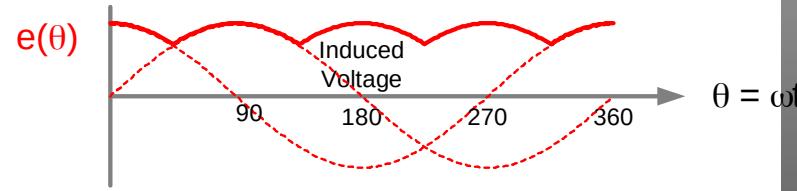
A Single Loop with Commutator Acting as a Generator



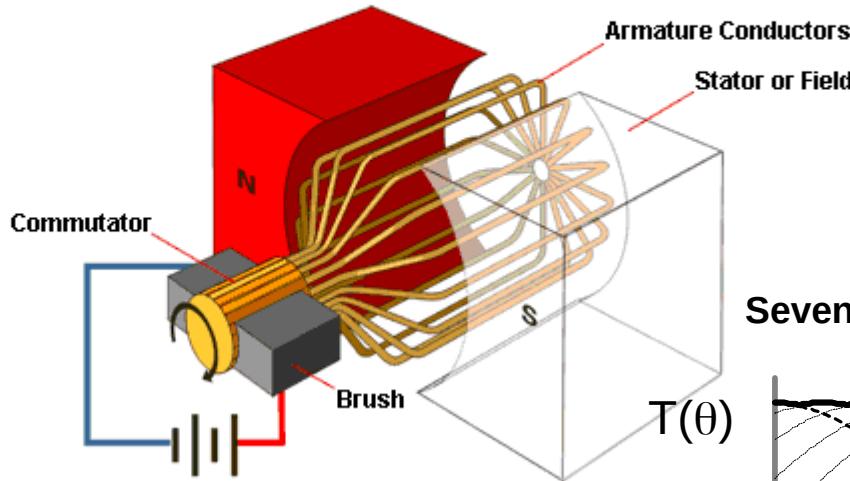
Two Loops with Commutator Acting as a Motor



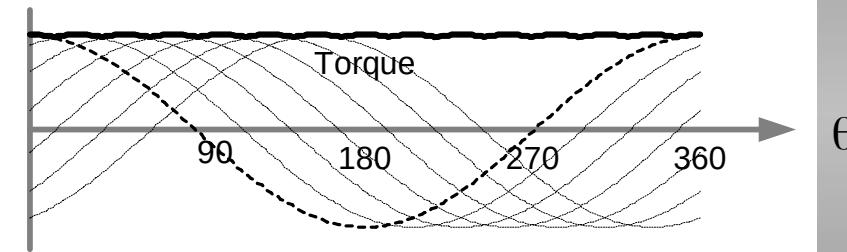
Two Loops with Commutator Acting as a Generator



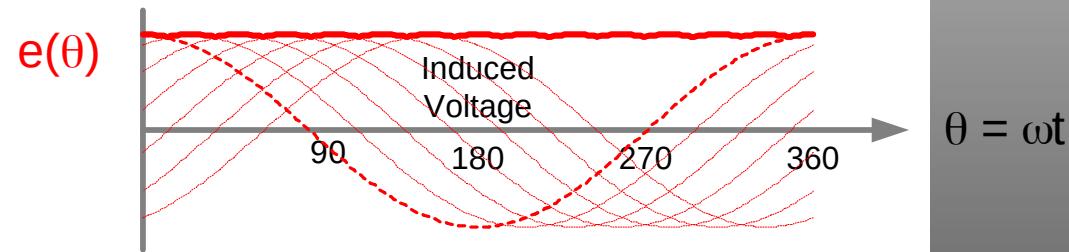
## DC Machines



Seven Loops with Commutator Acting as a Motor



Seven Loops with Commutator Acting as a Generator



## DC Machines

Machine with N wires per coil and multiple commutator bars:

$$\begin{aligned} T &= 2NBrl I_o \\ &= K_t I_o \end{aligned}$$

Torque constant

$$\begin{aligned} e &= 2NBrl \omega \\ &= K_e \omega \end{aligned}$$

back emf constant

$$\Rightarrow K_t = K_e \text{ (in SI units)}$$

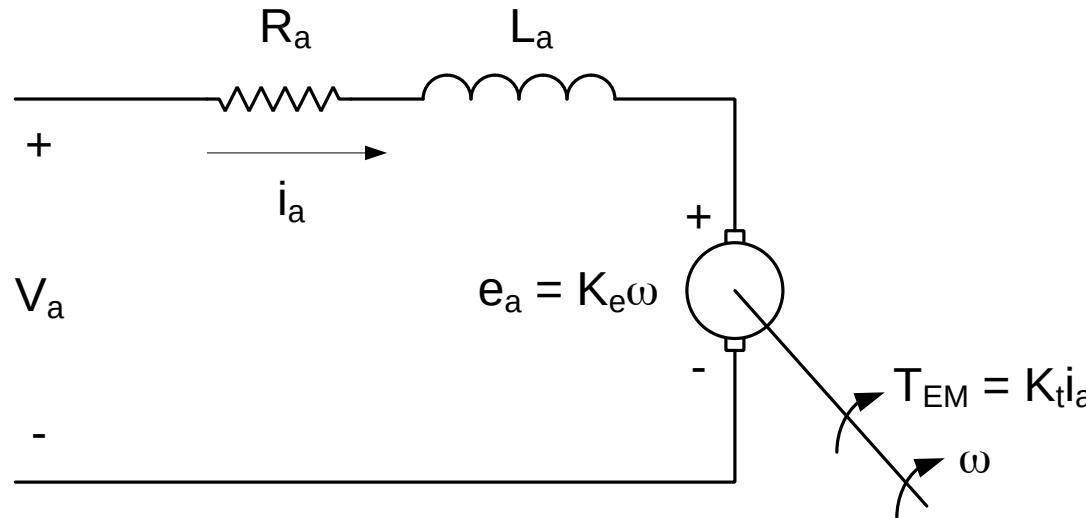
## DC Machines

transient equation

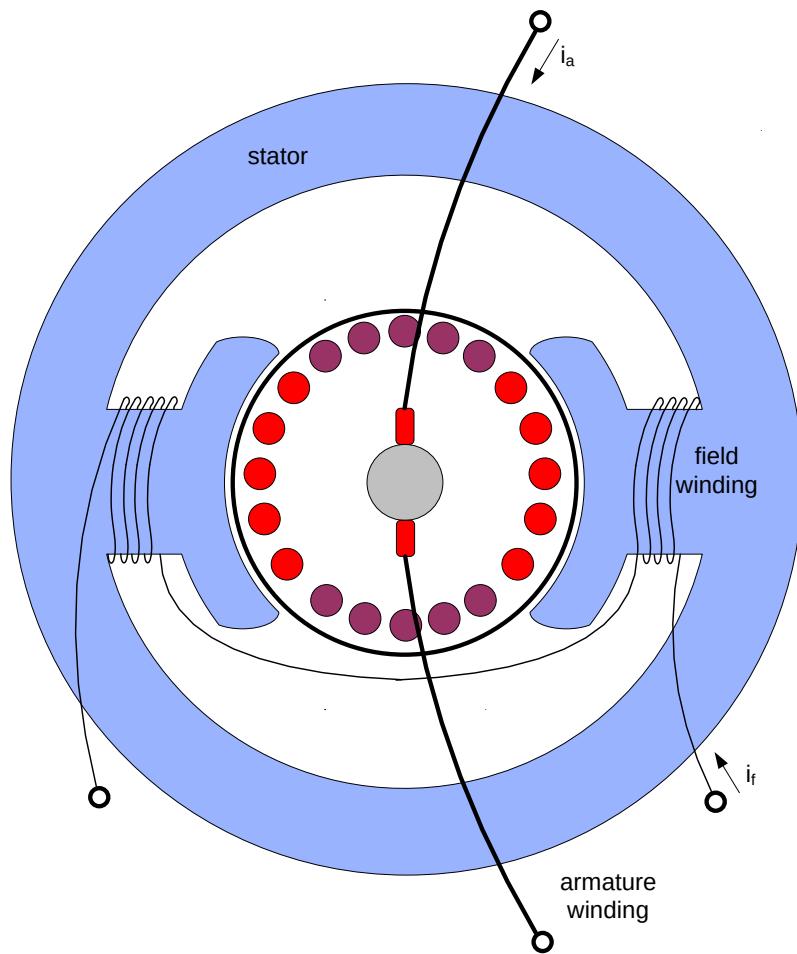
$$v_a = R_a i_a + L_a \frac{di_a}{dt} + e_a$$

steady state equation

$$V_a = R_a I_a + E_a$$

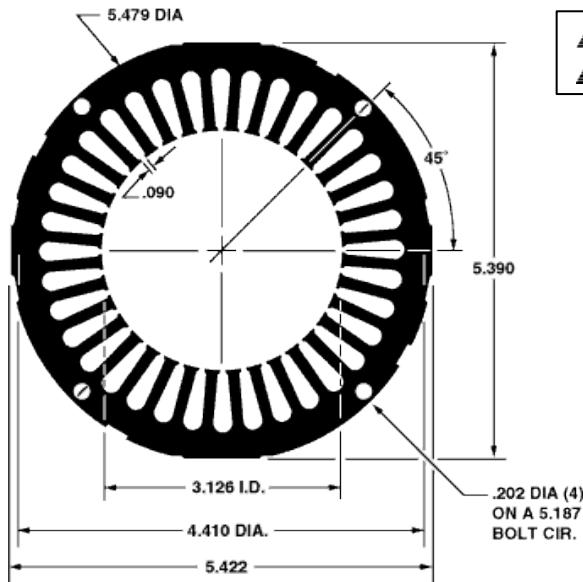


## Wound Field DC Machines



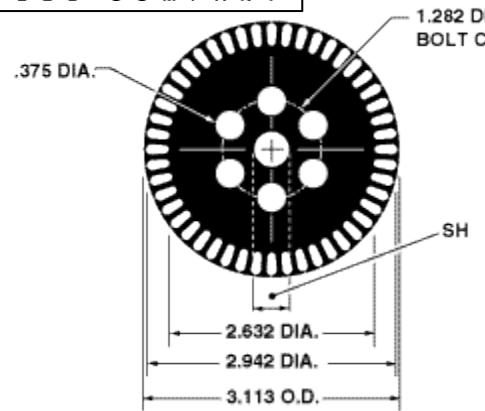
# Induction Machines Overview

## Induction Machine Modeling



*Induction Motor Stator*

Stator and Rotor Laminations from Tempel Steel Company

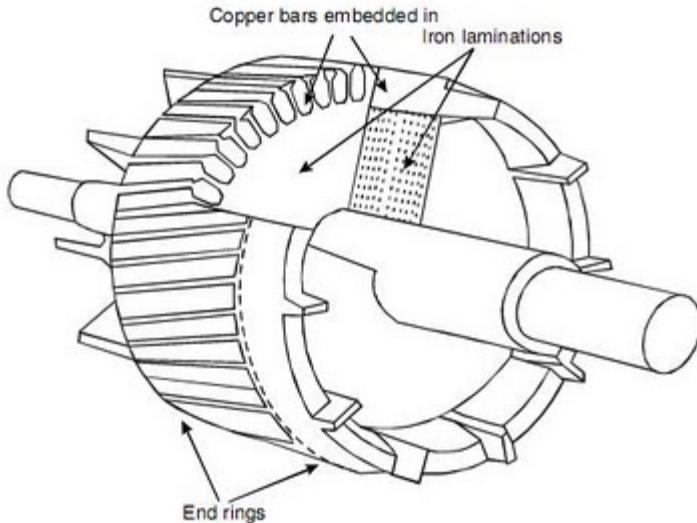


*Induction Motor Rotor*



from [http://en.m.wikipedia.org/  
wiki/Squirrel-cage\\_rotor](http://en.m.wikipedia.org/wiki/Squirrel-cage_rotor)

## Induction Machine Modeling

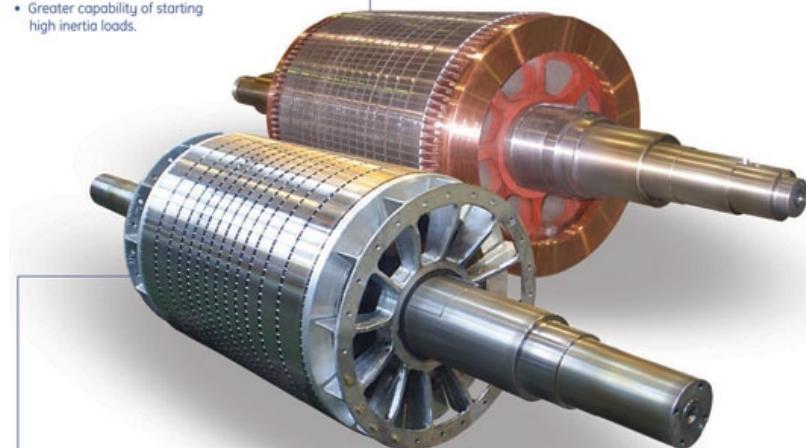


*Squirrel-cage induction motor*

from <http://emadrlc.blogspot.com/2010/01/squirrel-cage-induction-motor.html>

### Copper Squirrel Cage Construction

- Copper bar rotor construction is available upon request or to meet API 541 4th Edition Specification.
- Greater capability of starting high inertia loads.

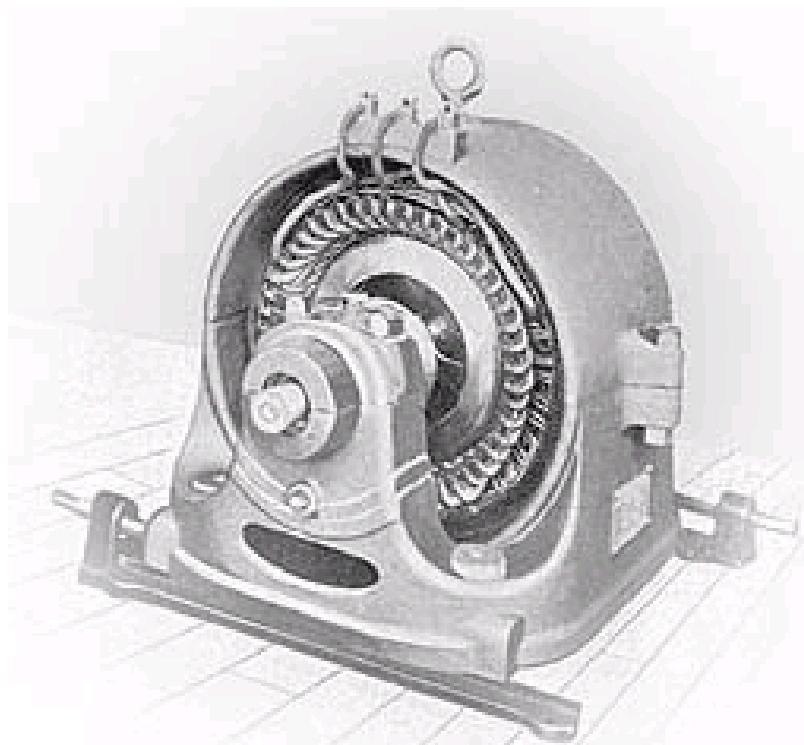


### Aluminum Squirrel Cage Construction

- Fabricated aluminum rotor windings are repairable. GE Motors Al-Tight® construction is available now on fabricated aluminum rotors. This new process technique assures rotor integrity and reliable performance.
- Bar tension maintains punching tightness.
- A larger number of rotor bar shapes for optimum torque vs. slip designs.
- Cage migration eliminated with end-rings tight against the punchings.
- Lower rotor inertia. Lower weight bars and end-rings reduce the centrifugal force, retaining rings are not required on the end-ring for standard designs.
- Closed rotor slots, reduced windage noise.

from <http://www.gemotors.com.br/products/motors/squirrel/>

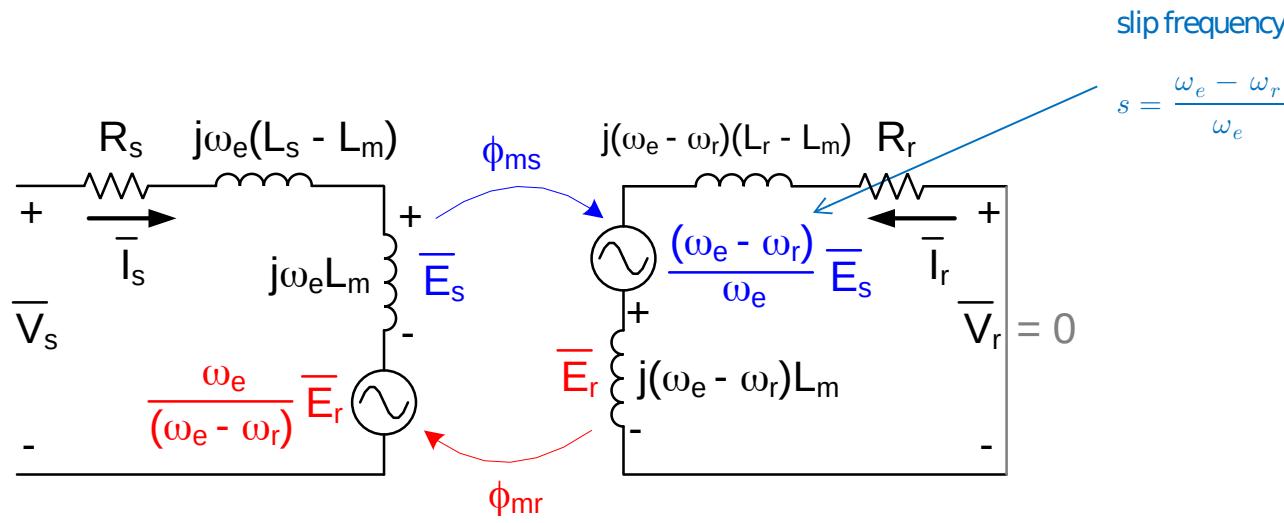
## Induction Machine Modeling



An 1895 Westinghouse 3-Phase Induction Motor



## Induction Machine Modeling



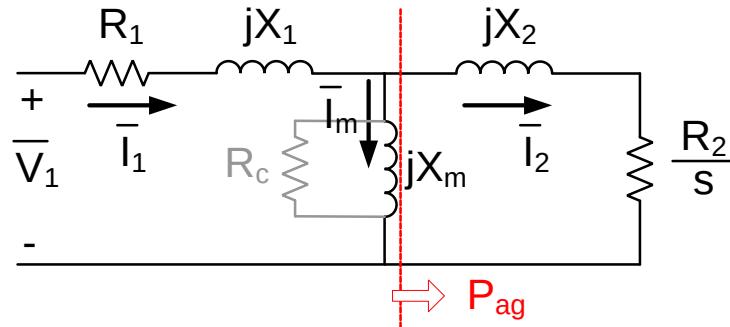
Per Phase Equivalent Schematic of Induction Motor

Circuit Model of Induction Motor

$$\text{stator: } \bar{V}_s = [R_s + j\omega_e(L_s - L_m)] \bar{I}_s + j\omega_e L_m \bar{I}_s + j\omega_e L_m \bar{I}_r$$

$$\text{rotor: } 0 = j(\omega_e - \omega_r)L_m \bar{I}_s + j(\omega_e - \omega_r)L_m \bar{I}_r + [R_r + j(\omega_e - \omega_r)(L_r - L_m)] \bar{I}_r$$

## Induction Machine Modeling



Per Phase Equivalent Schematic of Induction Motor Reflected to Stator

$$a = \frac{N_s}{N_r} \quad R_2 = \left(\frac{N_s}{N_r}\right)^2 R_r$$

$X_1$  &  $X_2$  are called “Leakage” Inductances

$$X_1 = \omega_e \left( L_s - \frac{N_s}{N_r} L_m \right)$$

$$X_m = \frac{N_s}{N_r} L_m \omega_e$$

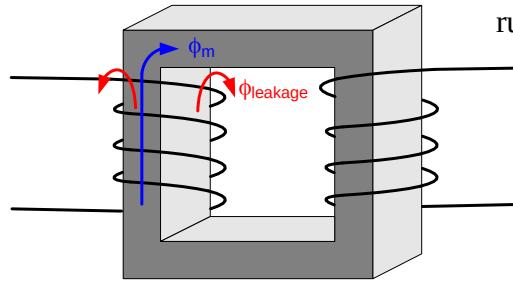
Airgap Power:

$$P_{ag} = \frac{3 I_2^2 R_2}{s} \rightarrow 3 I_2^2 R_2 = s P_{ag}$$

Rotor Loss =  $s P_{ag}$

$$P_{out} = \frac{3 I_2^2 R_2}{s} (1 - s) = P_{ag} (1 - s)$$

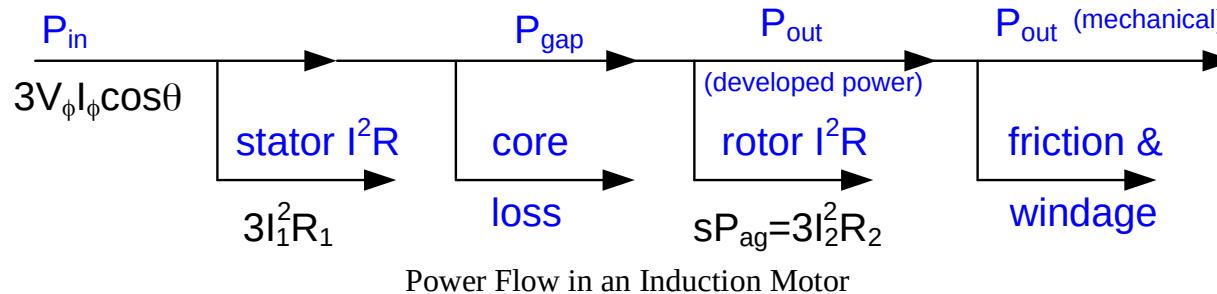
A good (efficient) induction motor must run with low slip.



## Induction Machine Modeling

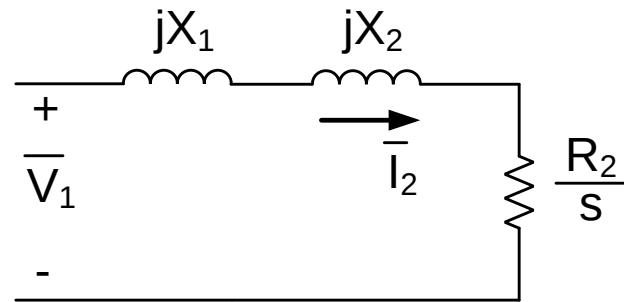
**Electromagnetic Torque:**

$$T_{em} = \frac{P_{out}}{\omega_{rm}} = \frac{P}{2} \frac{P_{ag}(1-s)}{\omega_r} = \frac{P}{2} \frac{P_{ag}(1-s)}{\omega_e(1-s)} = \frac{P}{2} \frac{P_{ag}}{\omega_e} = \frac{P}{2} \frac{P_{out}}{\omega_r}$$



## Induction Machine Modeling

Max  $P_{ag}$  (assuming small  $R_1$  large  $X_m$ ):



Per Phase Equivalent Schematic of Induction Assuming Small  $R_1$  and Large  $X_m$

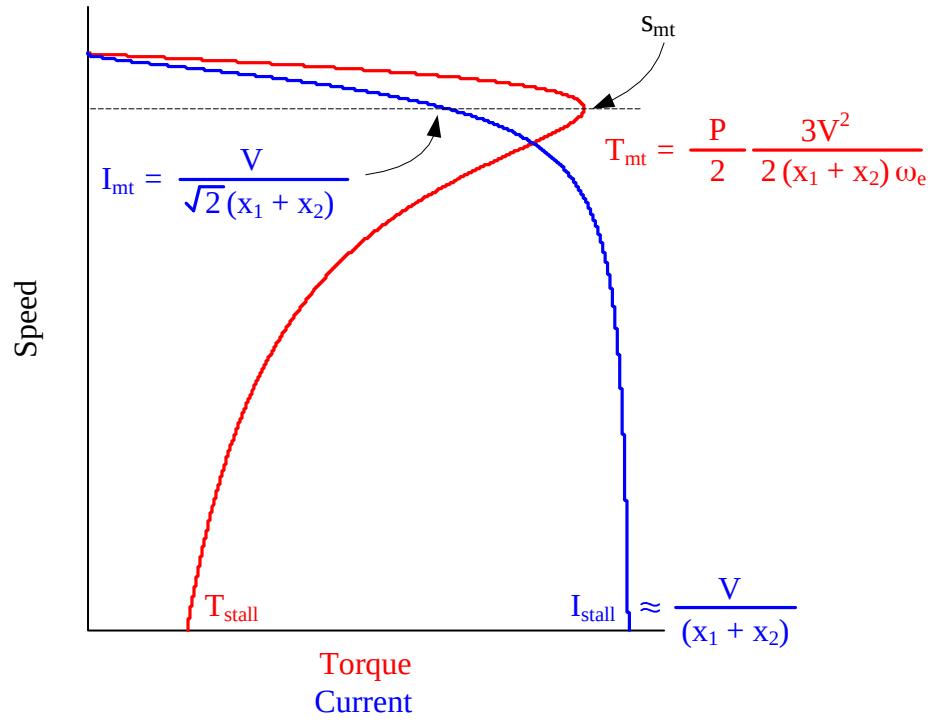
Max  $P_{ag}$  when:

$$\frac{R_2}{s_{mt}} = X_1 + X_2$$

$$s_{mt} = \frac{R_2}{X_1 + X_2}$$

$$P_{ag\_mt} = 3 I_2^2 \frac{R_2}{s_{mt}} = \frac{3V^2(X_1 + X_2)}{\left| \frac{R_2}{s_{mt}} + j(X_1 + X_2) \right|^2} = \frac{3V^2(X_1 + X_2)}{[\sqrt{2}(X_1 + X_2)]^2} = \frac{3V^2}{2(X_1 + X_2)}$$

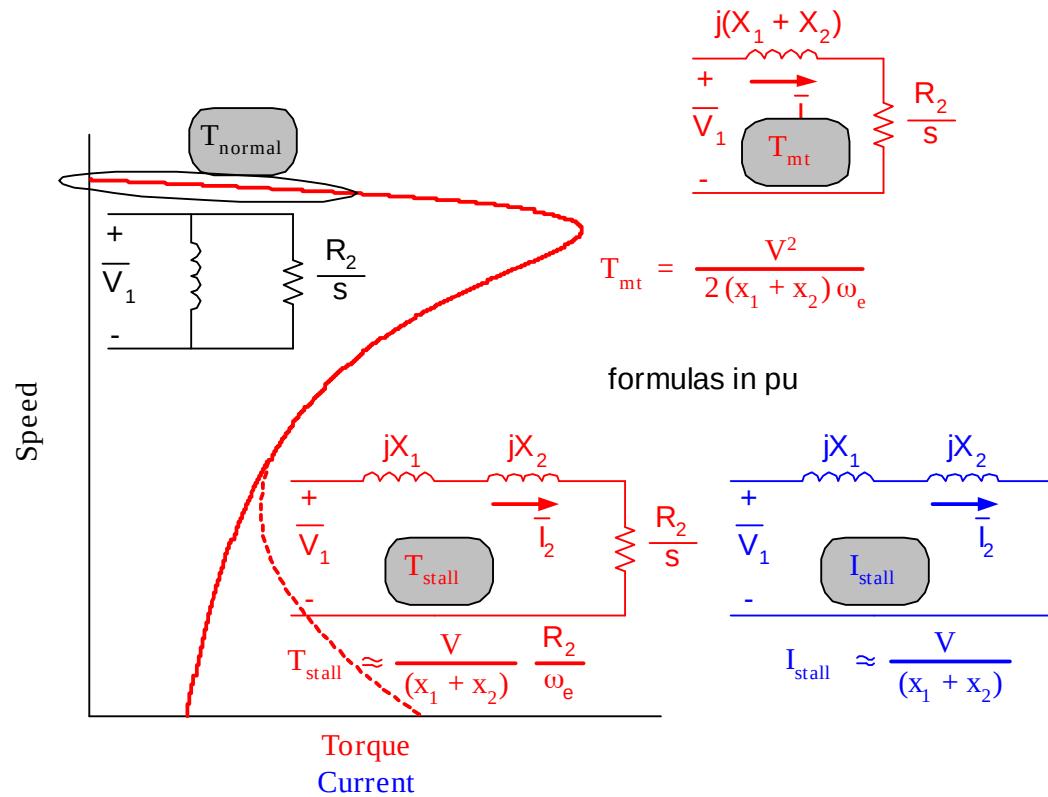
## Induction Machine Modeling



Speed vs. Torque and Current for Three Phase Induction Motor

## Induction Machine Modeling

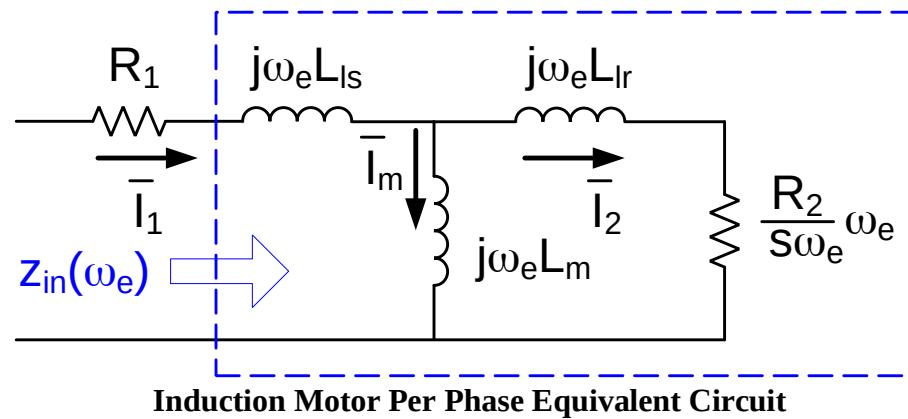
Induction Motor Performance Summary:



Induction Motor Performance Summary

## Induction Machine Modeling

$$Z_{in} = R_1 + j\omega_e L_{ls} + j\omega_e L_m \parallel \left( \frac{R_2}{s} + j\omega_e L_{lr} \right)$$



Neglecting  $R_1$ :

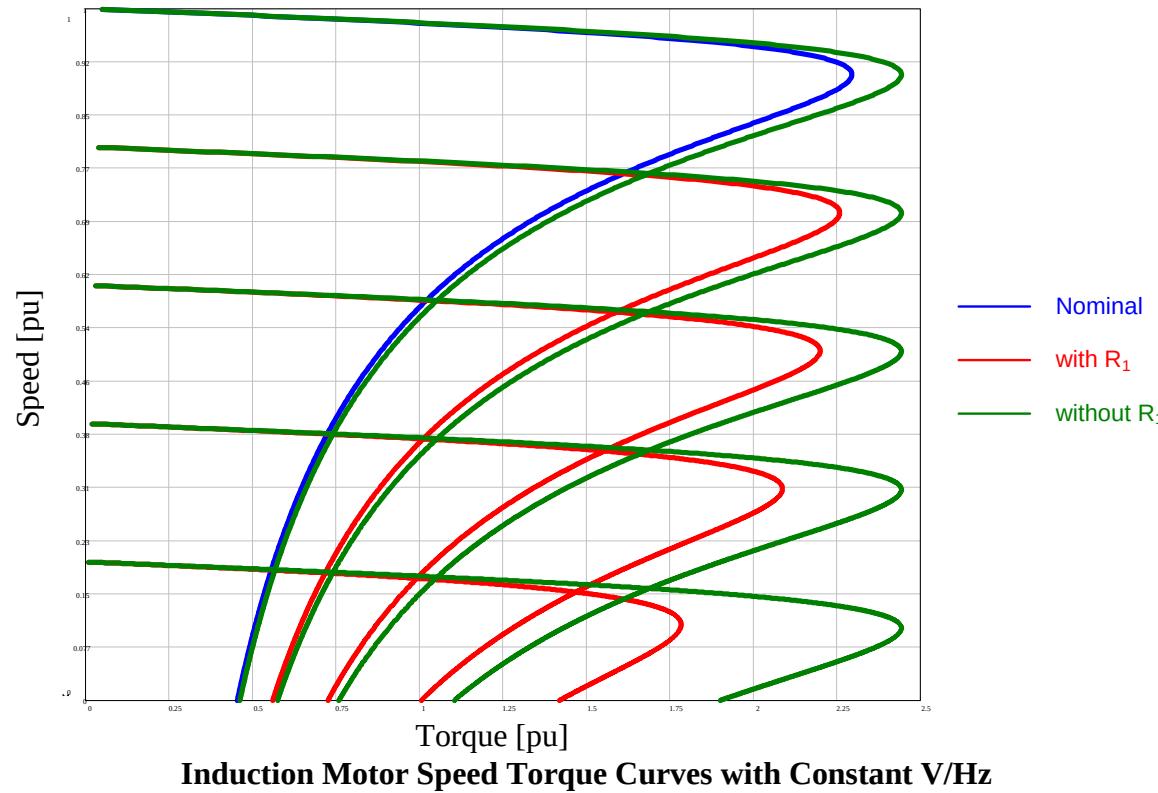
$$Z_{in}(\omega_e) = j\omega_e L_{ls} + j\omega_e L_m \parallel \left( \frac{R_2}{s\omega_e} \omega_e + j\omega_e L_{lr} \right)$$

$$T_{em} = 3 \frac{P}{2} \frac{I_2^2 R_2}{s \omega_e}$$

Maintain constant V/f:

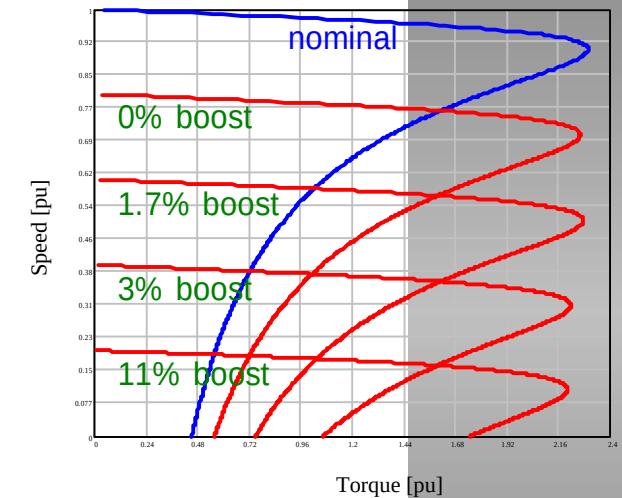
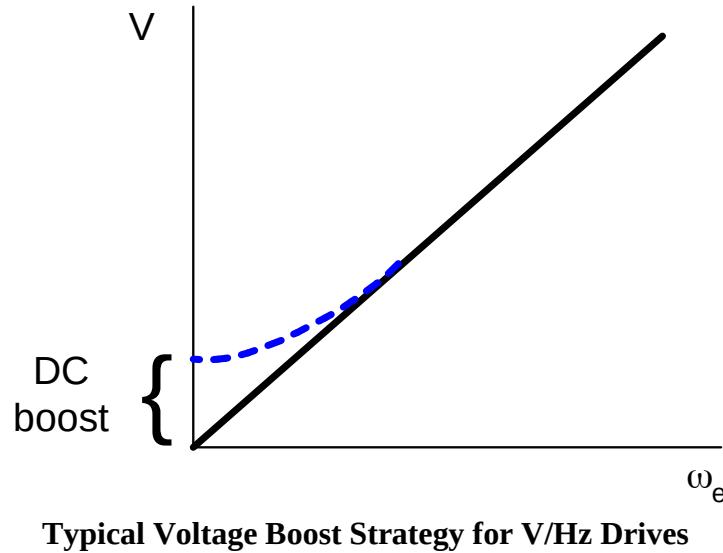
- Maintains circuit (machine) impedance
- Maintains stator current
- Maintains rotor current (and thus torque)
- Maintains magnetizing current (and thus flux)

## Induction Machine Modeling

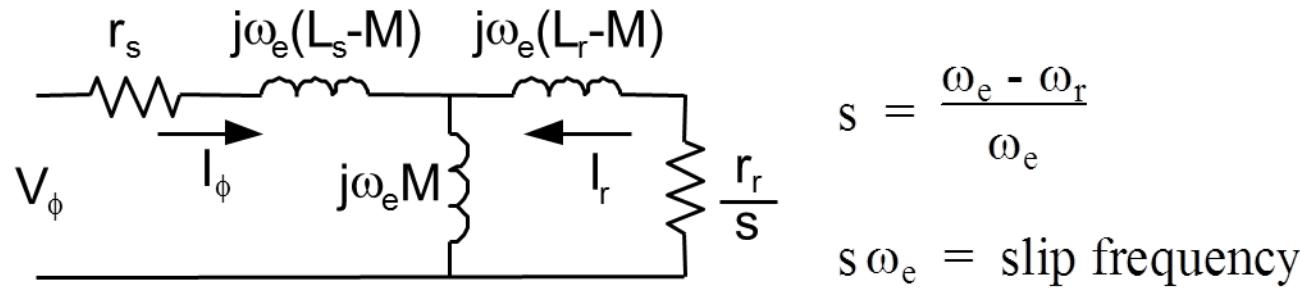


## Induction Machine Modeling

Stator resistance causes deviation from ideal → use **voltage boost** to (partially) compensate

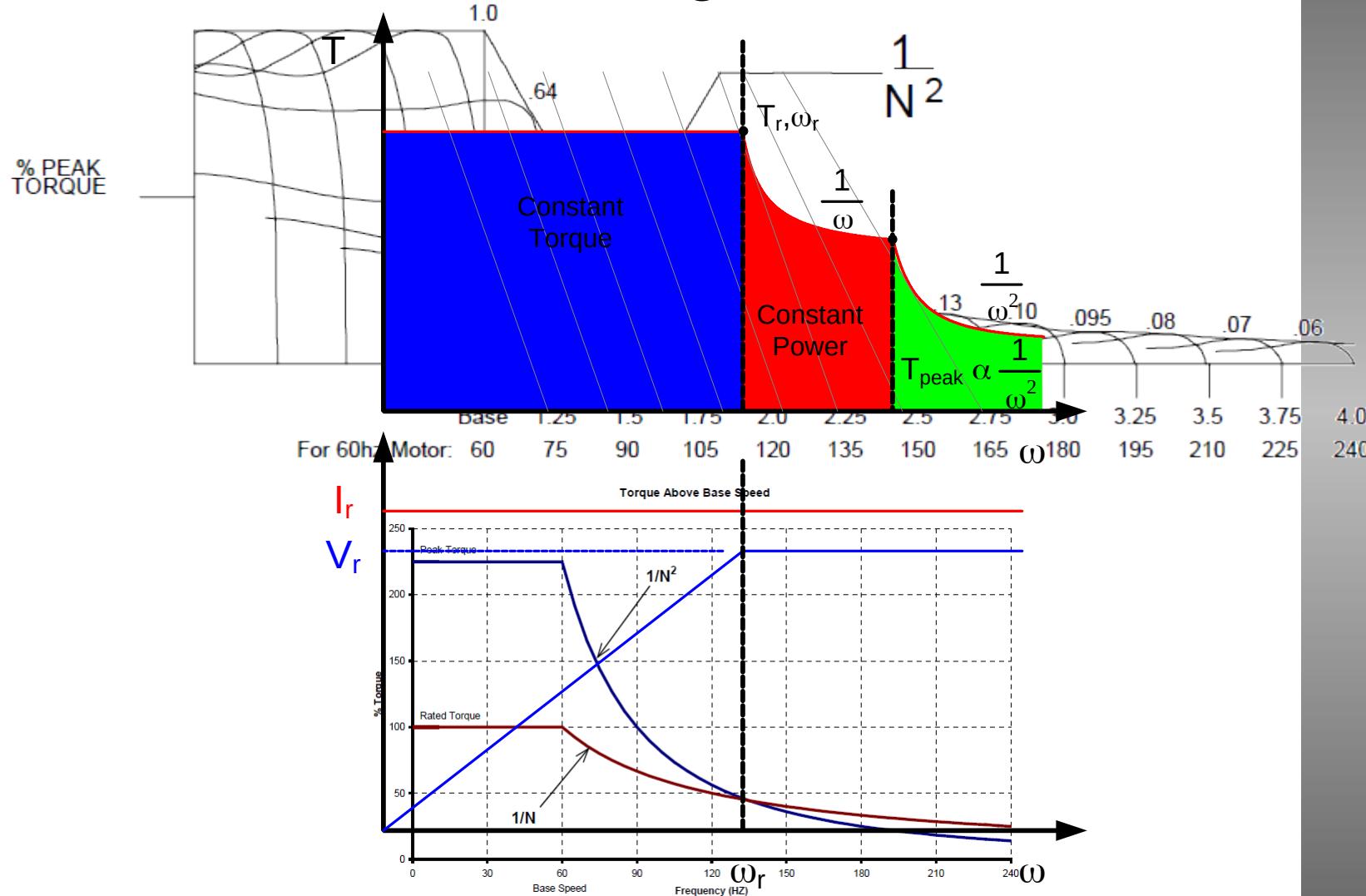


## Induction Machine Modeling



$$T_e = \frac{3P}{2} \frac{I_r^2 r_r}{s \omega_e} \quad \text{Electromagnetic Torque}$$

## Induction Machine Modeling



## Induction Machine Modeling

*Formalize and simplify notation:*

$\bar{f}_{qdx}^y$

f is a variable (v,i,λ)

x is where the variable comes from (r,s)  
(actual location of variables)

y is where variables are referred to (r,s,g)

## Induction Machine Modeling

$$\begin{aligned}
 T_e &= \frac{3}{2} \frac{P}{2} \mathcal{I}m\left\{ \bar{i}_{qds}^r \bar{\lambda}_{qds}^r * \right\} = \frac{3}{2} \frac{P}{2} \left[ \lambda_{ds}^r i_{qs}^r - \lambda_{qs}^r i_{ds}^r \right] \\
 &= \frac{3}{2} \frac{P}{2} \left[ \underbrace{L_{md} i_{qs}^r (i_{fd}^r + i_{kd}^r)}_{\text{BLI torque (excitation or reaction torque)}} + \underbrace{-L_{mq} i_{ds}^r (i_{kq}^r)}_{\text{Damping (induction motor) torque}} + \underbrace{(L_{md} - L_{mq}) i_{qs}^r i_{qs}^r}_{\text{Reluctance torque}} \right]
 \end{aligned}$$

## Induction Machine Modeling

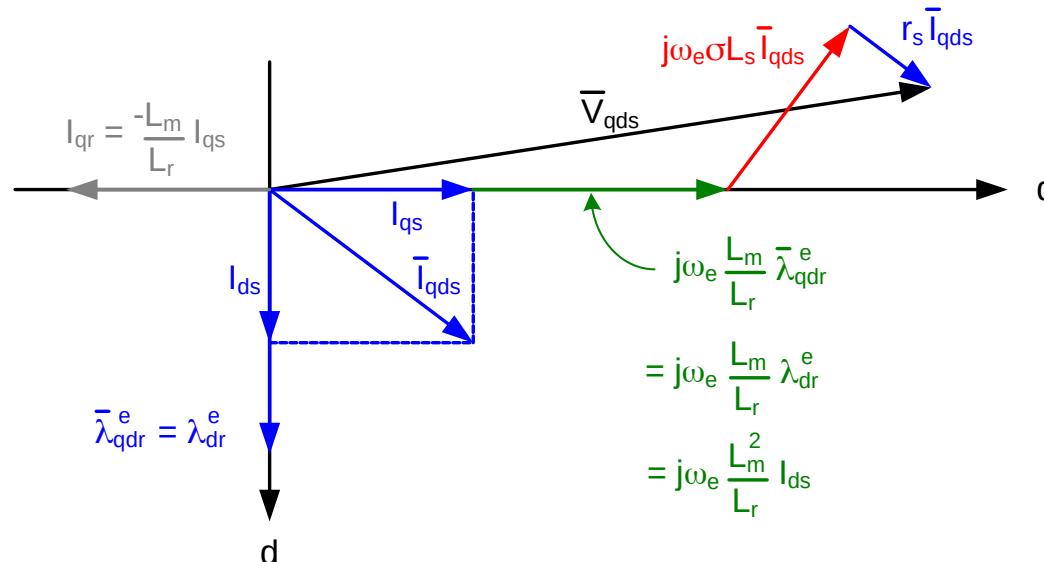
$$T_e = \frac{3}{2} \frac{P}{2} \frac{L_m}{L_r} I_m \left\{ \bar{i}_{qdr}^e \bar{\lambda}_{qds}^e * \right\} = \frac{3}{2} \frac{P}{2} \frac{L_m}{L_r} \left[ \lambda_{dr}^e i_{qs}^e - \lambda_{qr}^e i_{ds}^e \right] = \frac{3}{2} \frac{P}{2} \frac{L_m^2}{L_r} I_{ds} I_{qs}$$

The diagram illustrates the decomposition of the total magnetic flux density. A blue arrow points from the term  $\lambda_{qr}^e i_{ds}^e$  to a bracket labeled "field current". Another blue arrow points from the term  $\lambda_{dr}^e i_{qs}^e$  to a bracket labeled "torque producing current".

Field oriented control of induction machine is analogous to wound field DC motor. It has a torque producing (armature current) and a field producing current.

## Induction Machine Modeling

$$\bar{V}_{qds} = (r_s + j\omega_e \sigma L_s) \bar{I}_{qds} + j\omega_e \frac{L_m}{L_r} \bar{\lambda}_{qdr}^e$$



$I_{qr}$  is like the compensating winding in a DC machine

$$j\omega_e \sigma L_s \bar{I}_{qds}$$

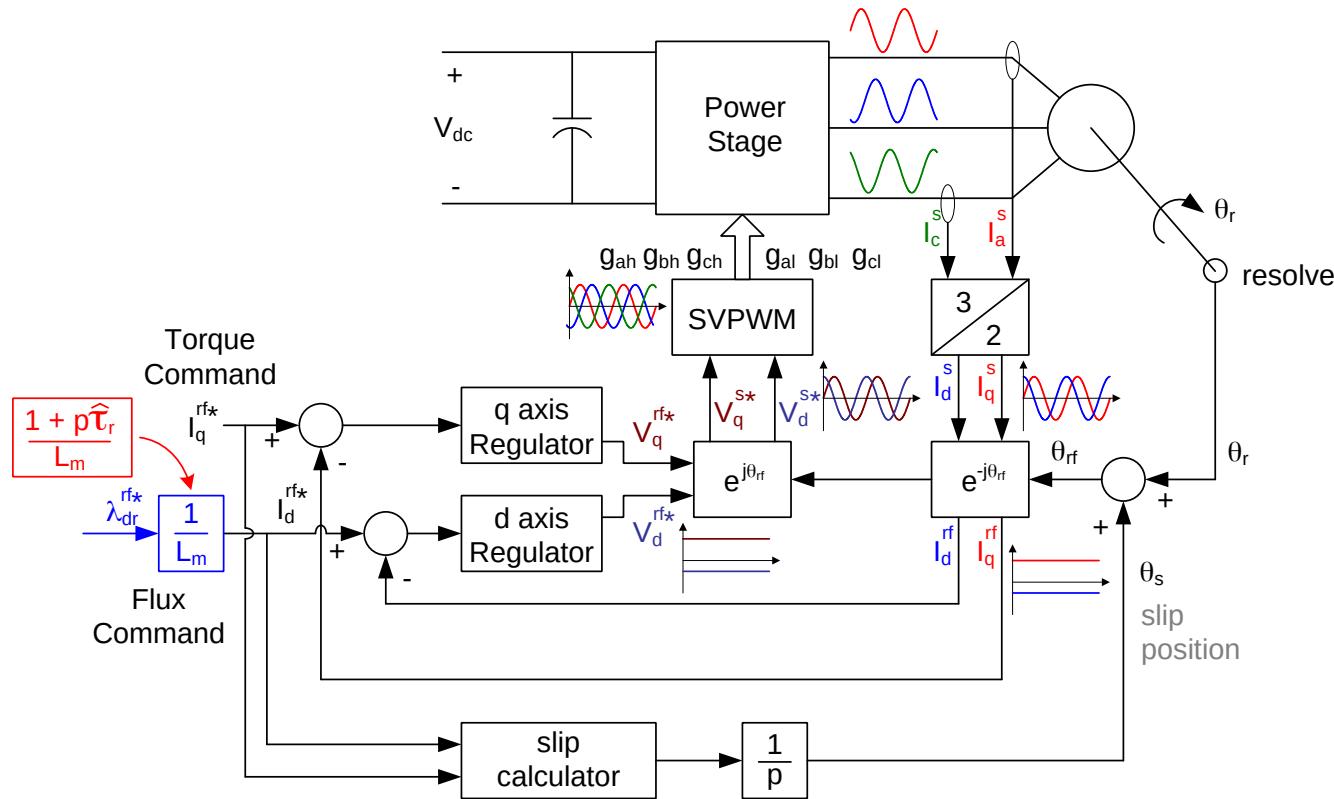
$$= j\omega_e \frac{L_m}{L_r} \bar{\lambda}_{qdr}^e$$

$$= j\omega_e \frac{L_m}{L_r} \lambda_{dr}^e$$

$$= j\omega_e \frac{L_m^2}{L_r} I_{ds}$$

**Vector Diagram of Steady State Operation of Induction Motor**

## Induction Machine Modeling

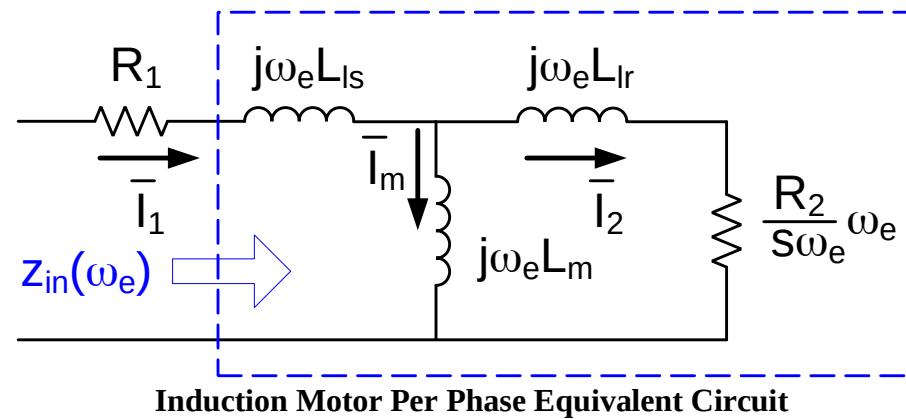


**Indirect Field Orientation – Rotor Flux Orientation Induction Machine Control**

# **Motor Drives Overview**

## Induction Machine Per Phase Equivalent Circuit

$$Z_{in} = R_1 + j\omega_e L_{ls} + j\omega_e L_m \parallel \left( \frac{R_2}{s} + j\omega_e L_{lr} \right)$$



Neglecting  $R_1$ :

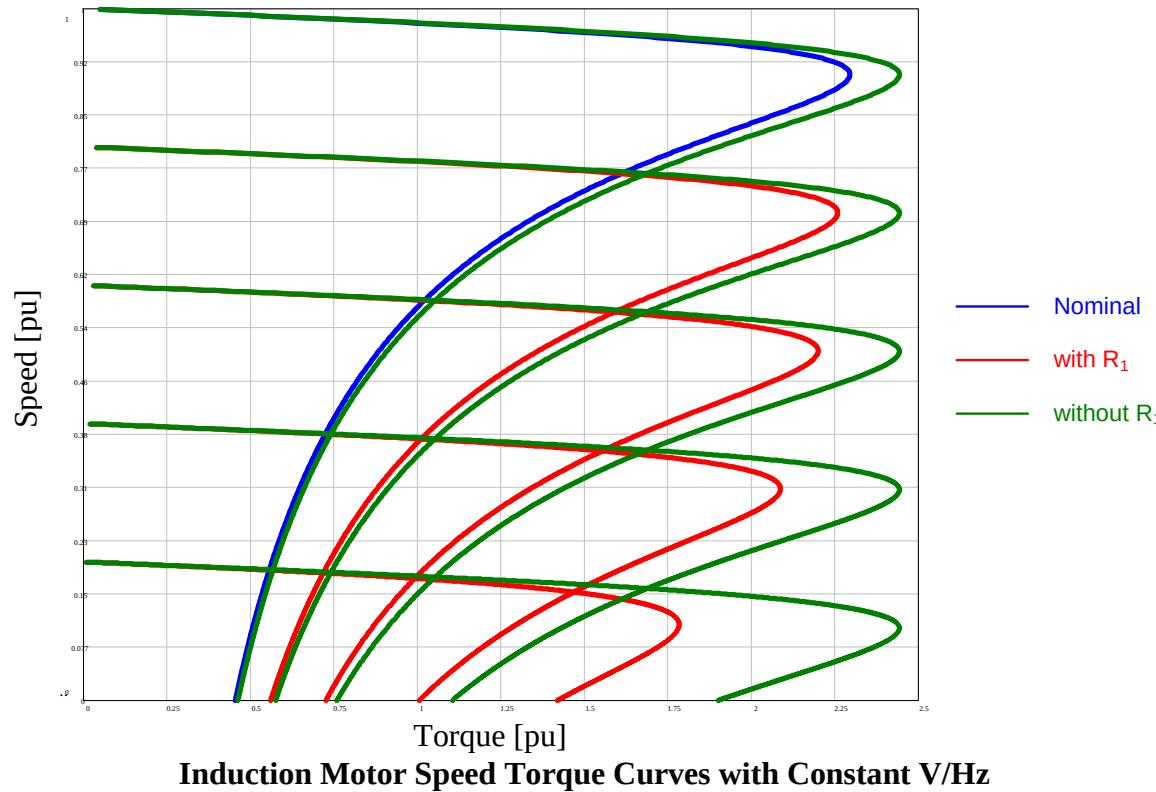
$$Z_{in}(\omega_e) = j\omega_e L_{ls} + j\omega_e L_m \parallel \left( \frac{R_2}{s\omega_e} \omega_e + j\omega_e L_{lr} \right)$$

$$T_{em} = 3 \frac{P}{2} \frac{I_2^2 R_2}{s \omega_e}$$

Maintain constant V/f:

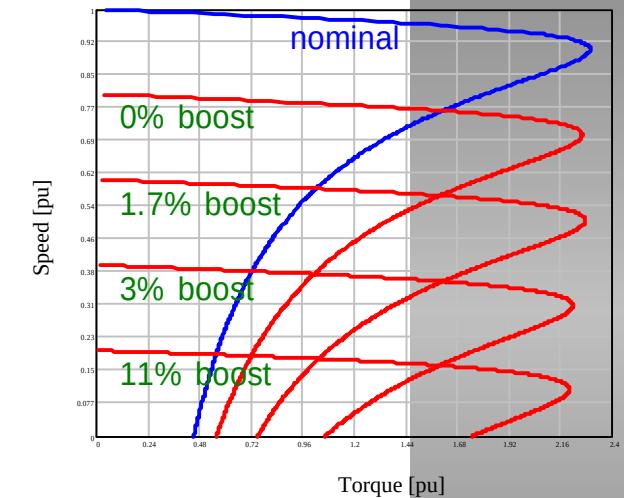
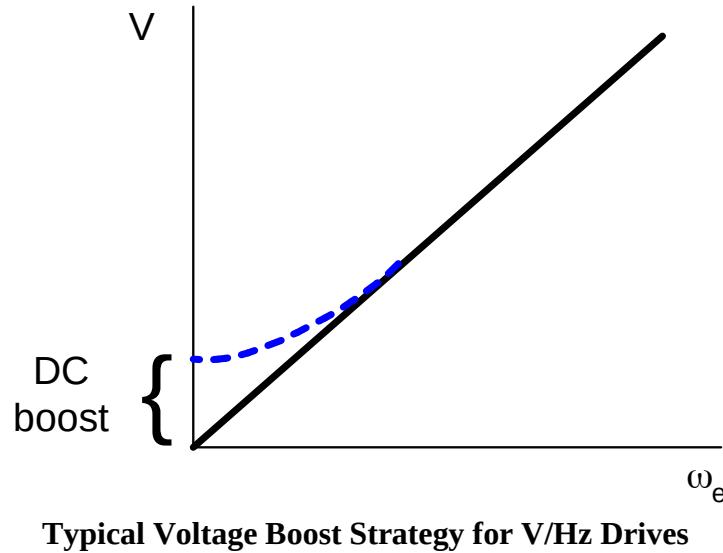
- Maintains circuit (machine) impedance
- Maintains stator current
- Maintains rotor current (and thus torque)
- Maintains magnetizing current (and thus flux)

## Induction Machine Control

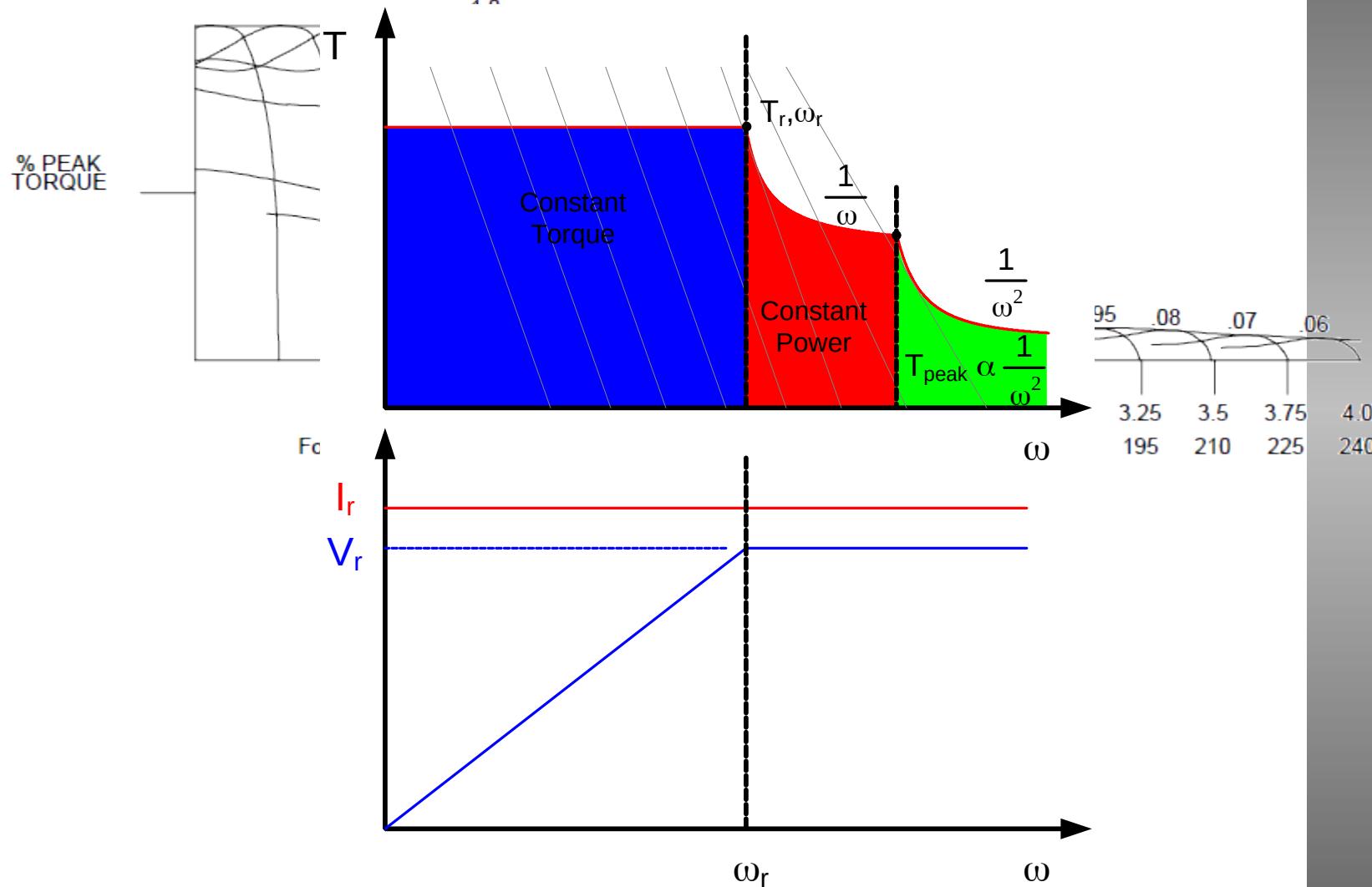


## Induction Machine Control

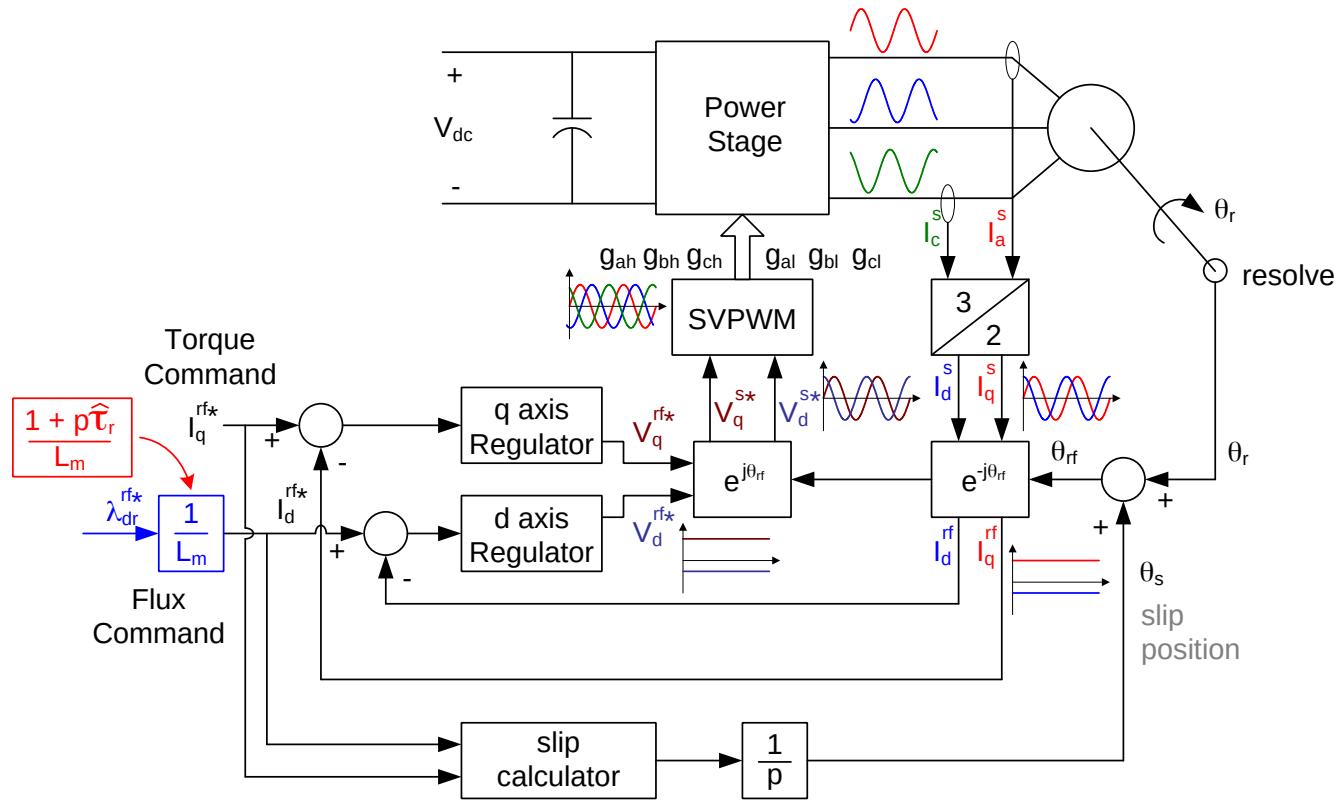
Stator resistance causes deviation from ideal → use **voltage boost** to (partially) compensate



## Induction Machine Modeling

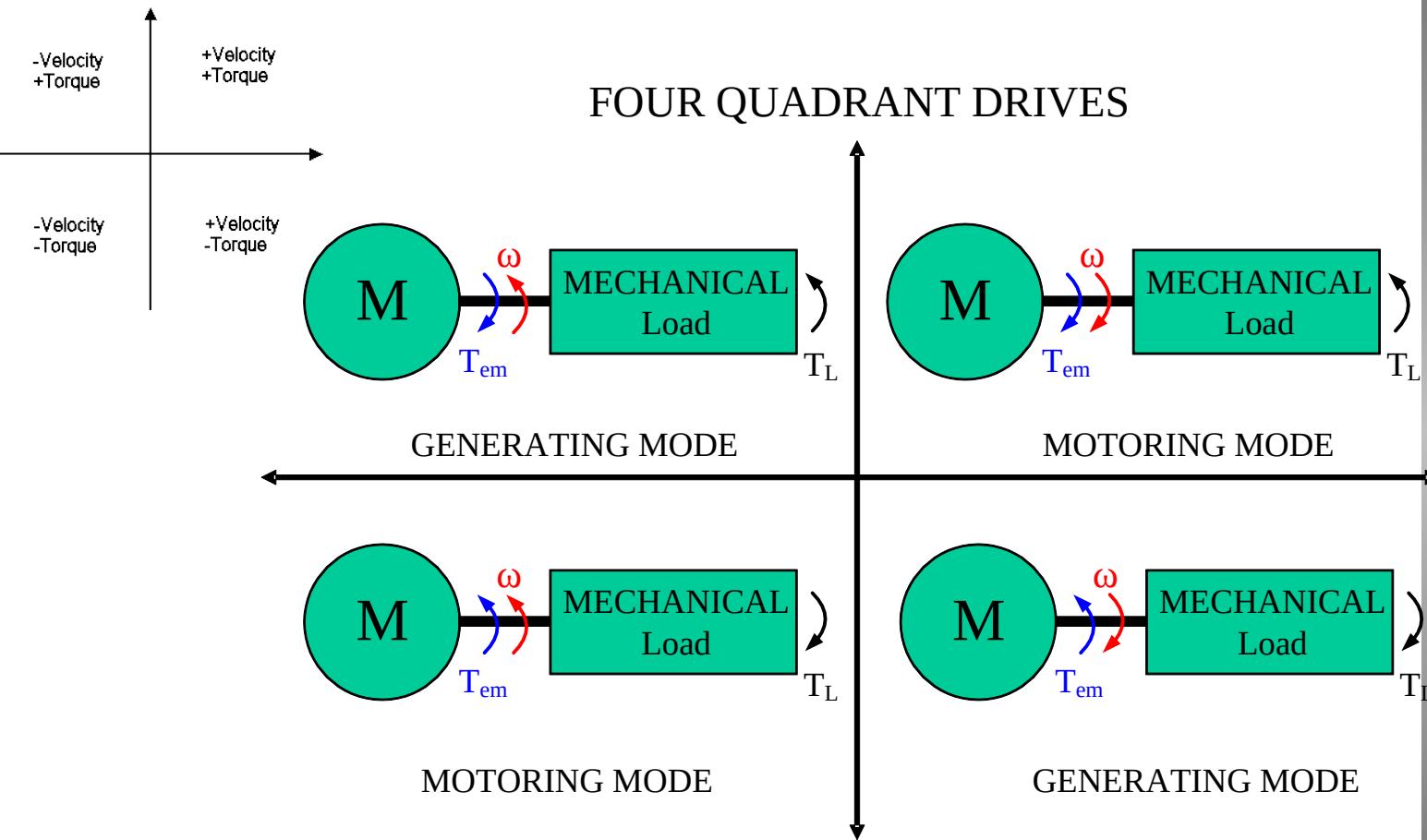


## Induction Machine Control

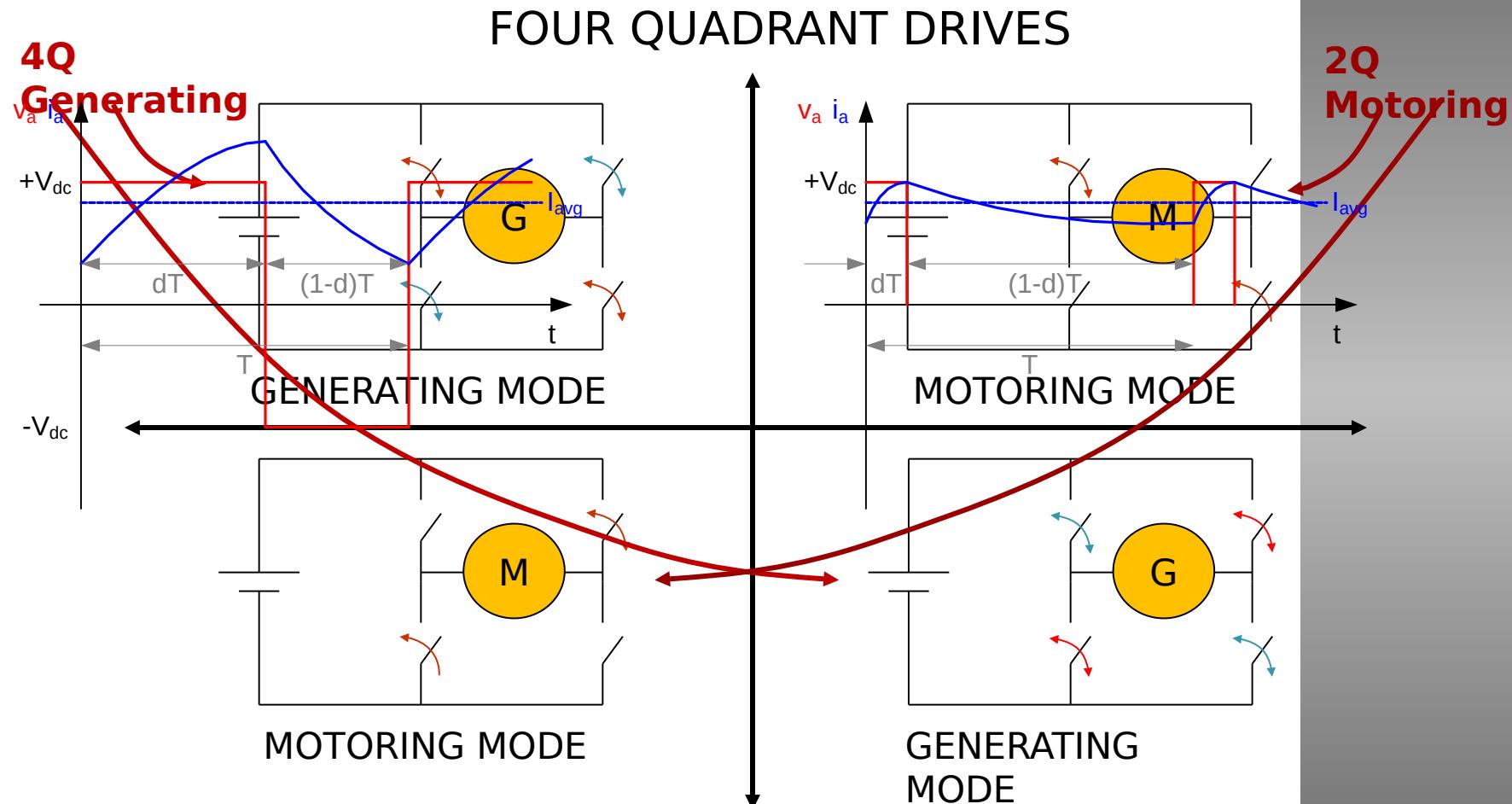


Indirect Field Orientation – Rotor Flux Orientation Induction Machine Control

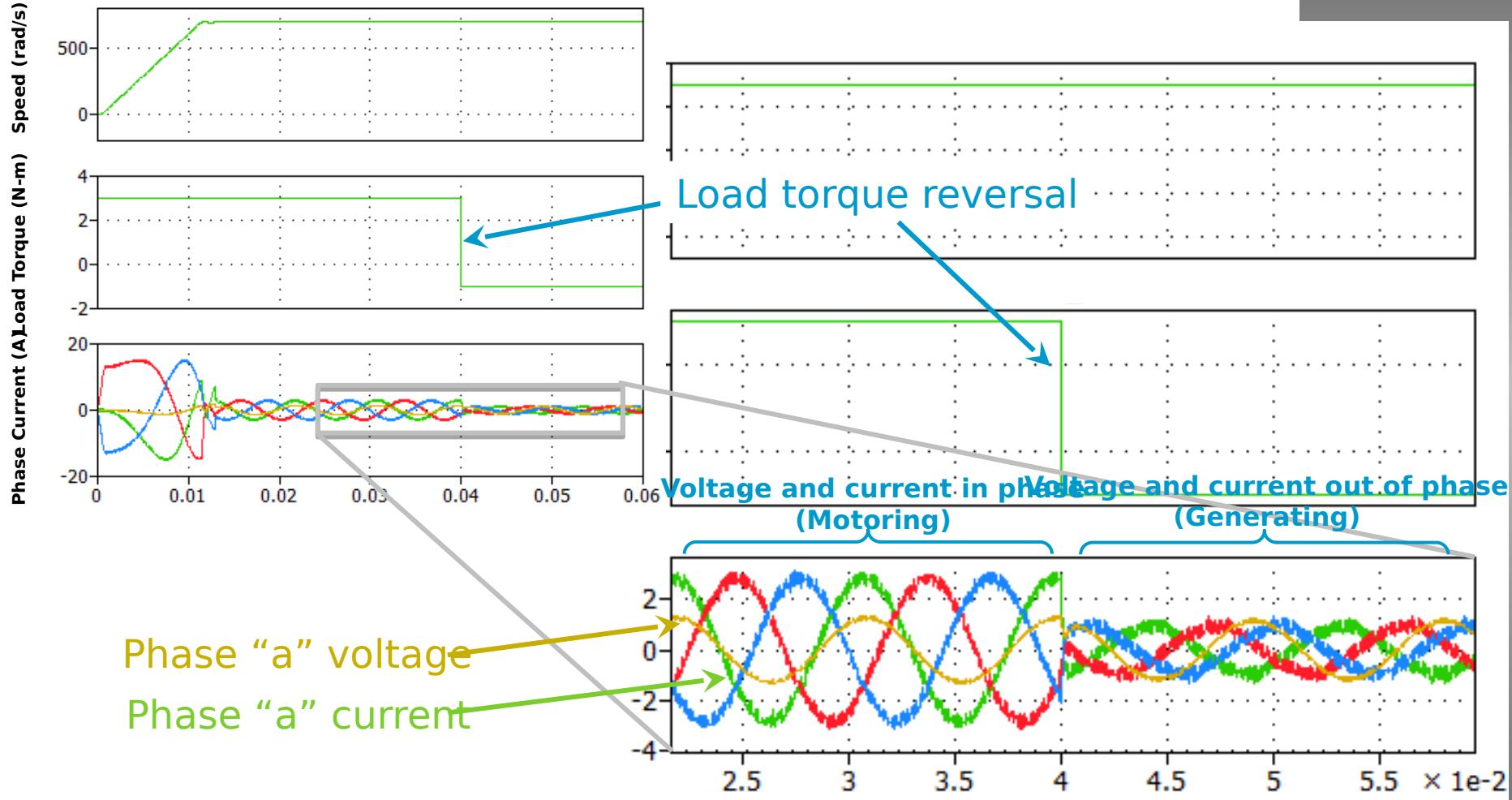
## Machine Control



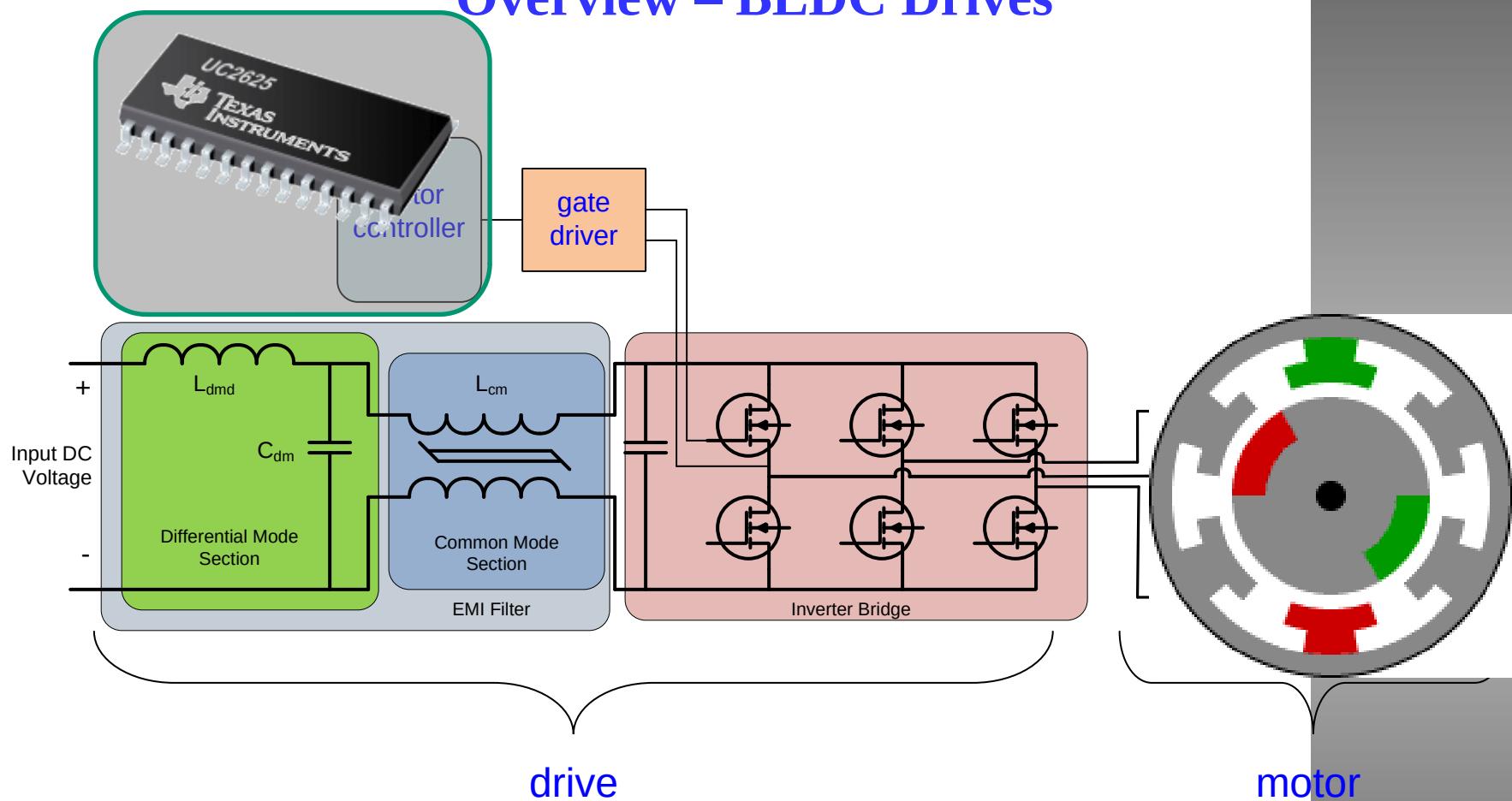
## Machine Control



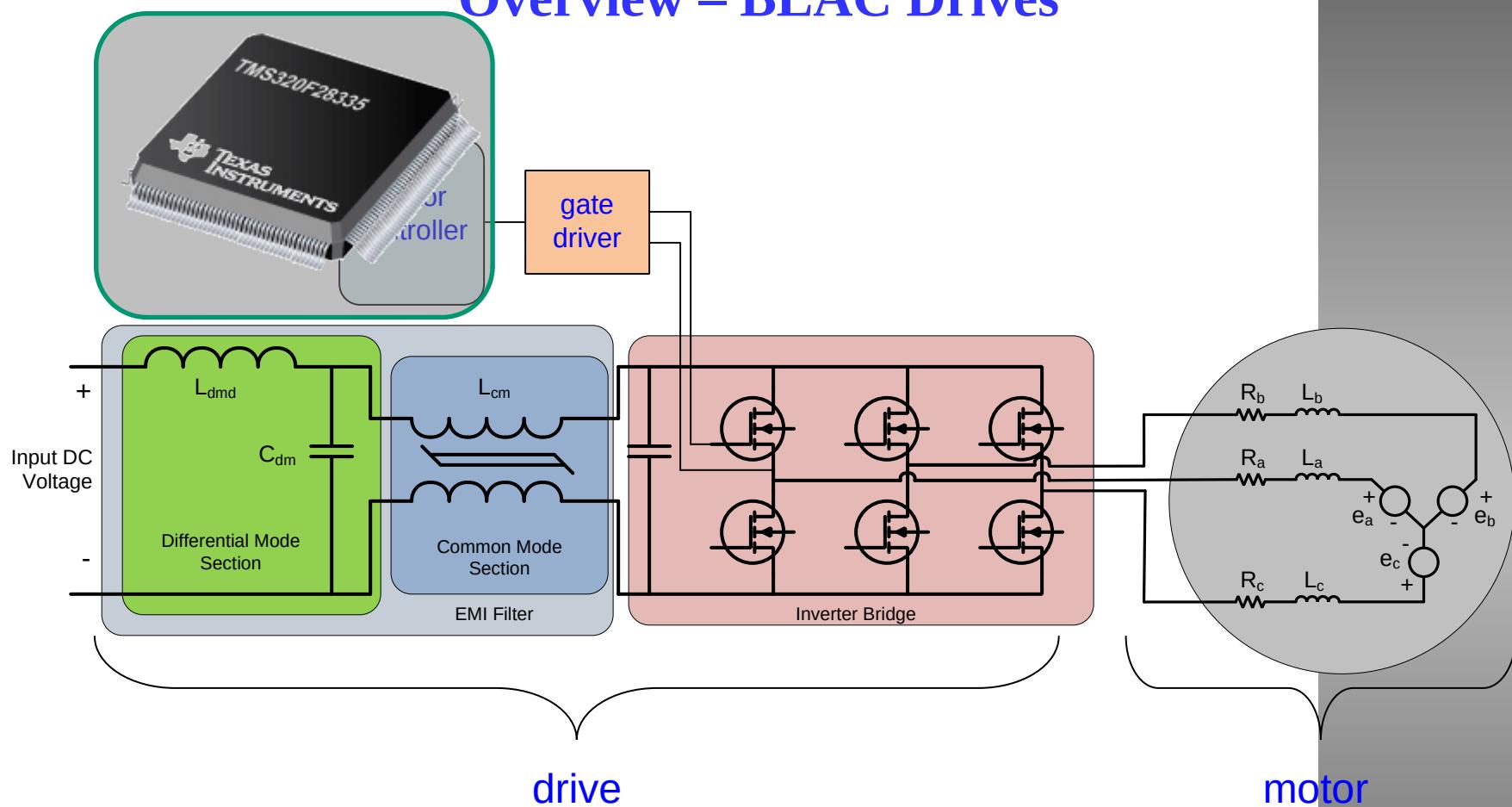
## Machine Control – PMSM Simulation



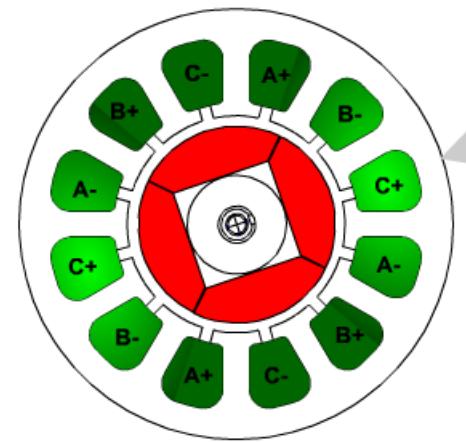
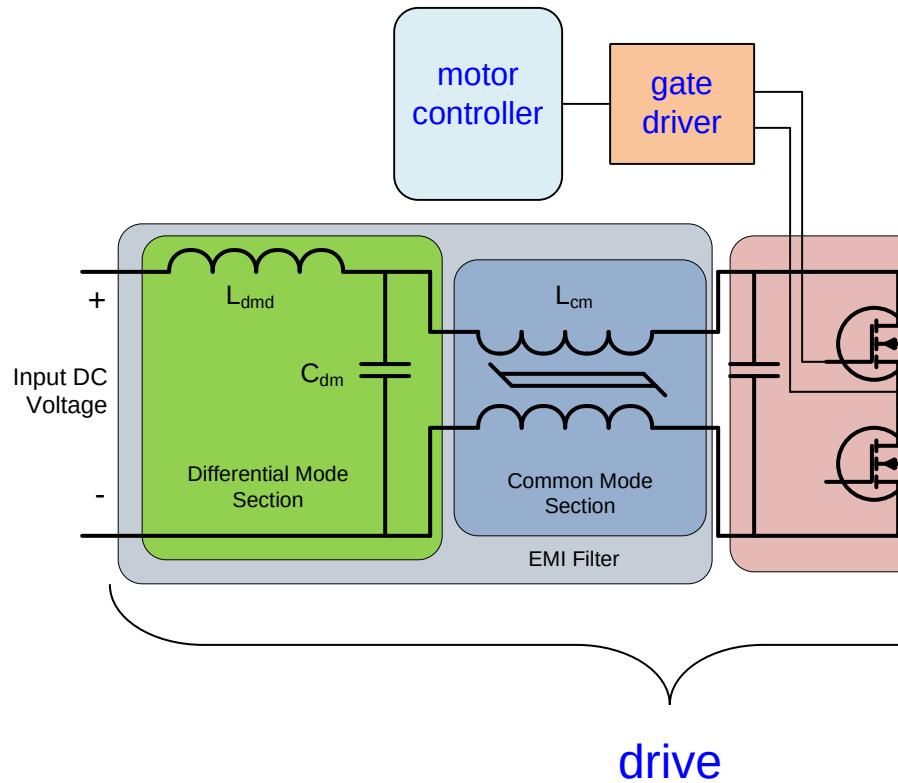
## Overview – BLDC Drives



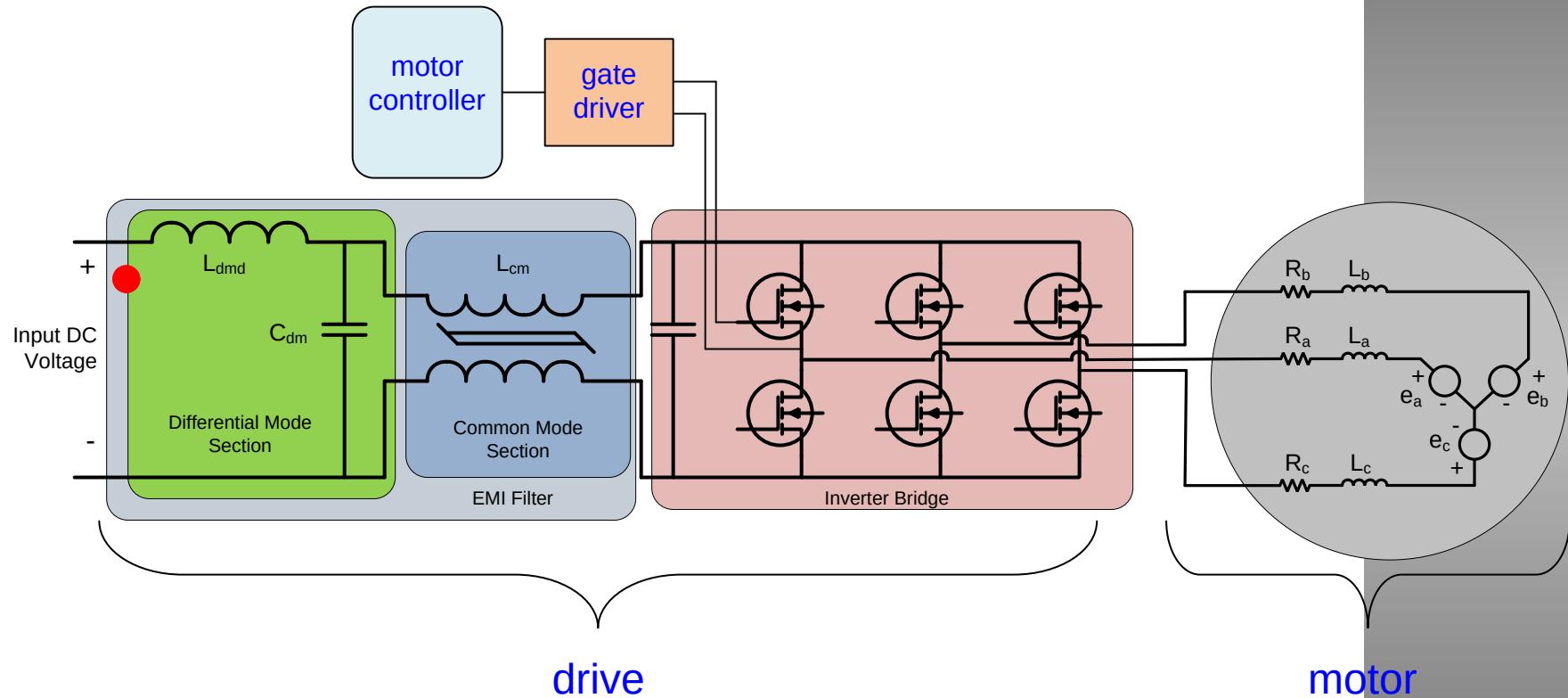
## Overview – BLAC Drives



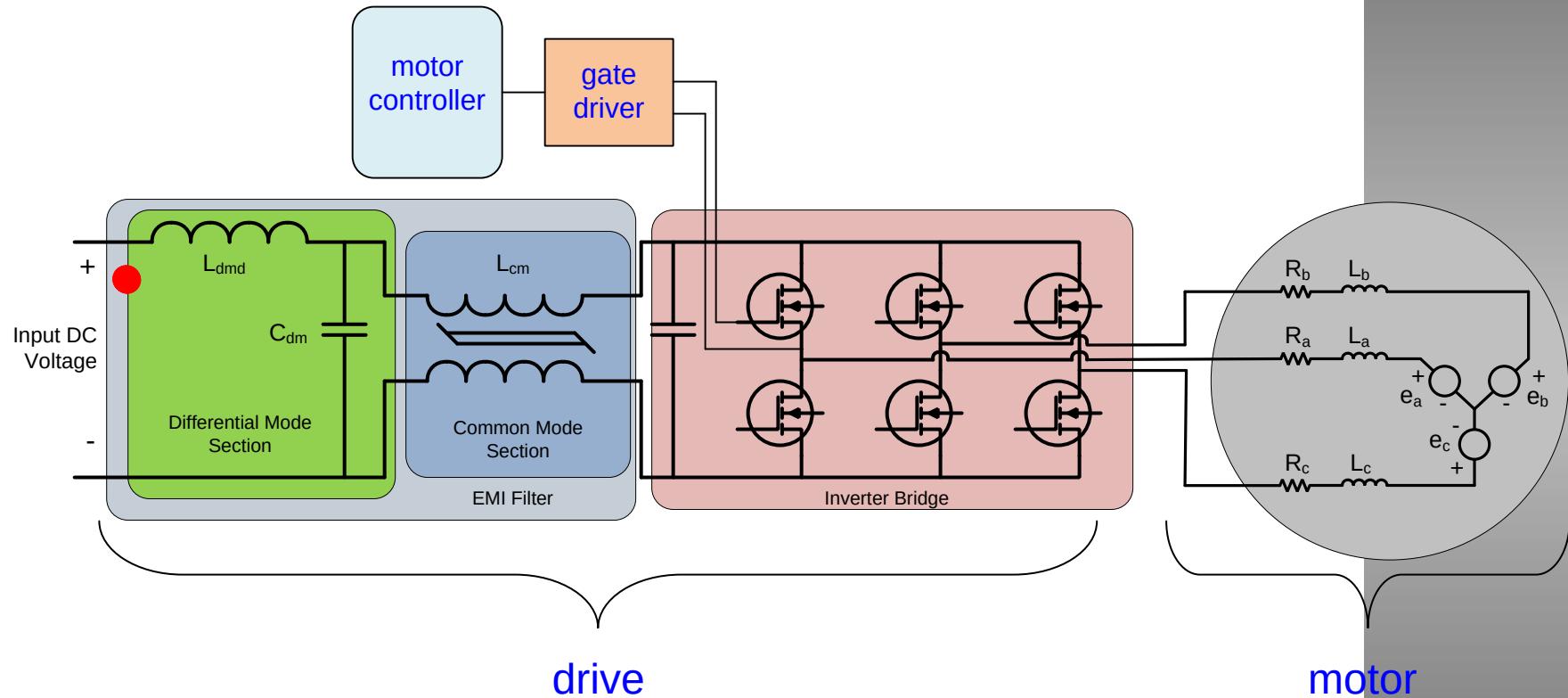
## Overview – BLAC Drives



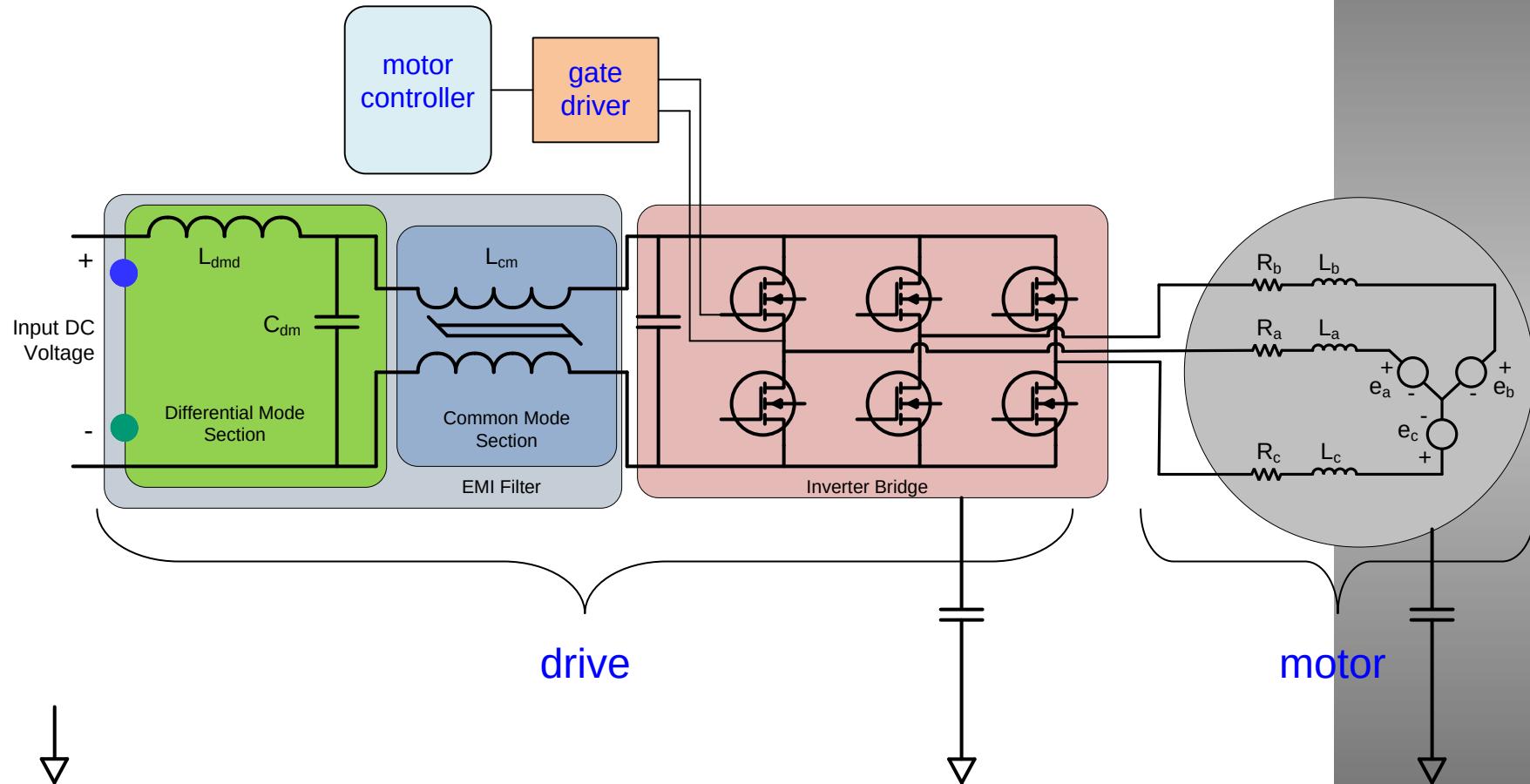
## Differential Mode Currents – BLDC Motors



## Differential Mode Currents – BLAC Motors

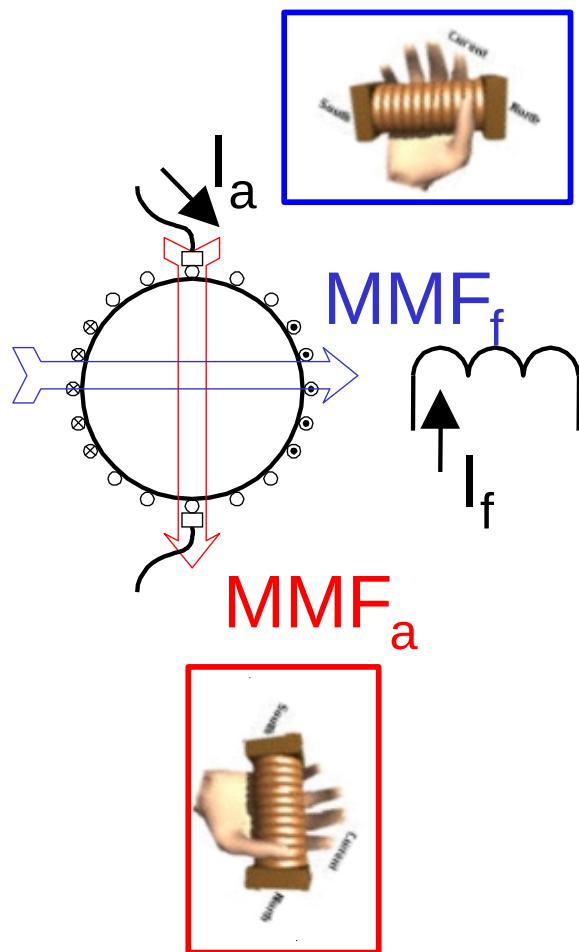


## Common Mode Currents



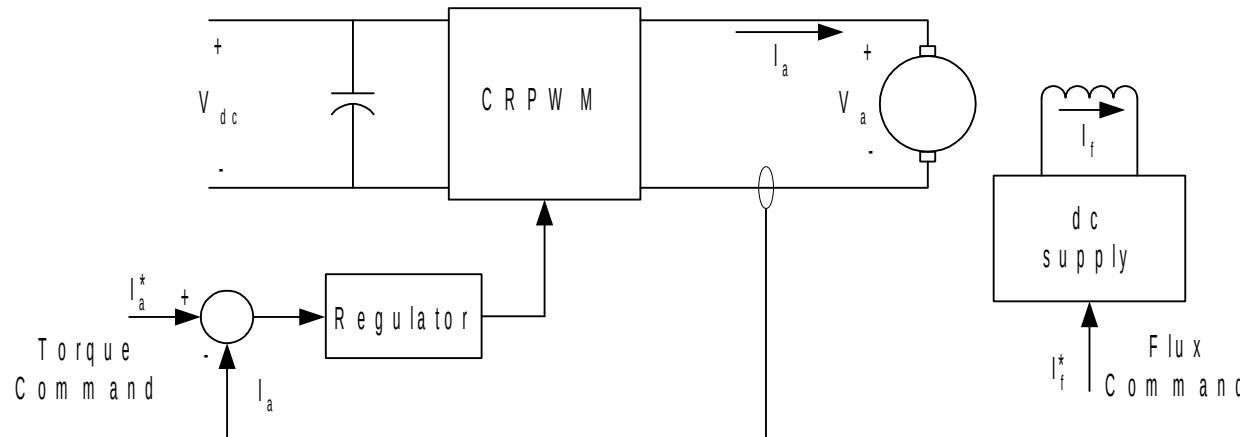
# Electric Machines Control Overview

## MOTOR CONTROL

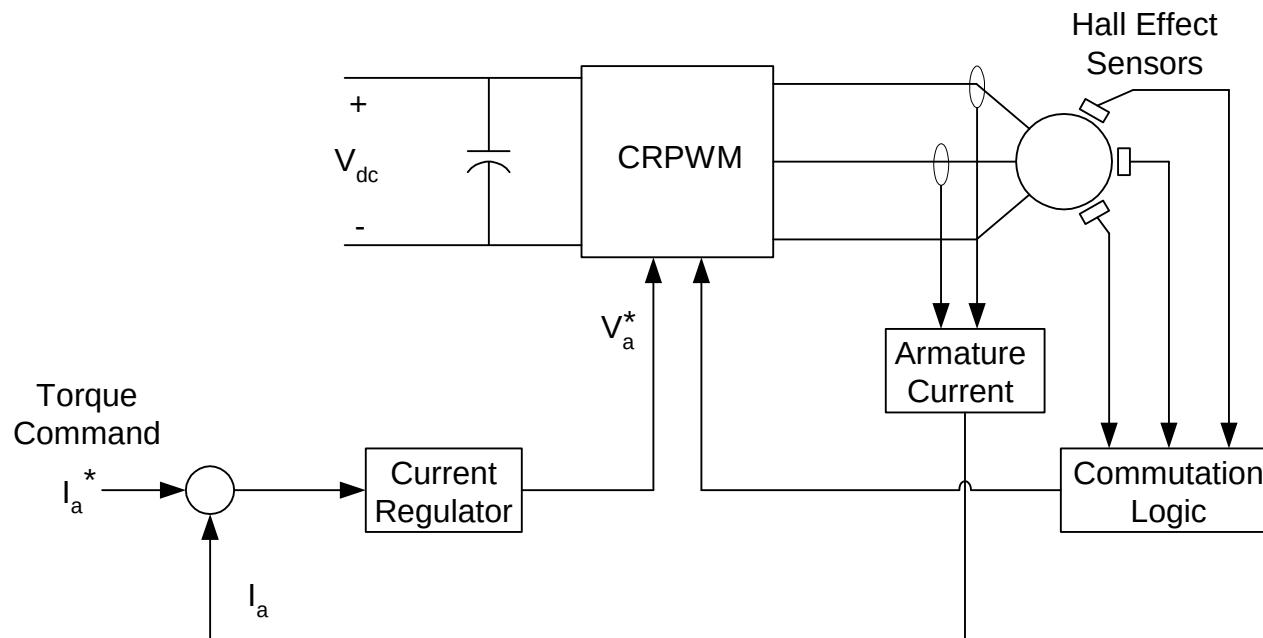


- commutator maintains orthogonality between field and armature current
- field and armature currents independently controlled

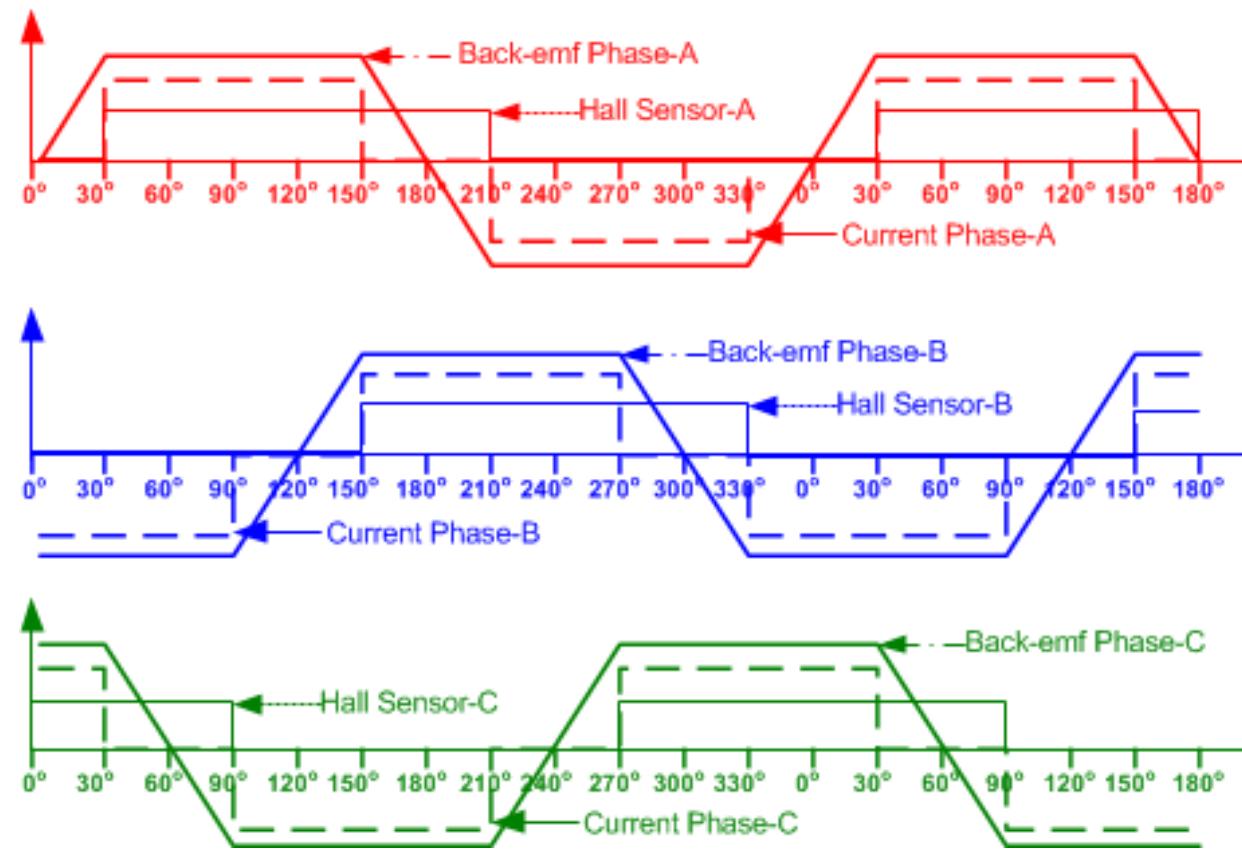
## BRUSH D.C. MOTOR CONTROL



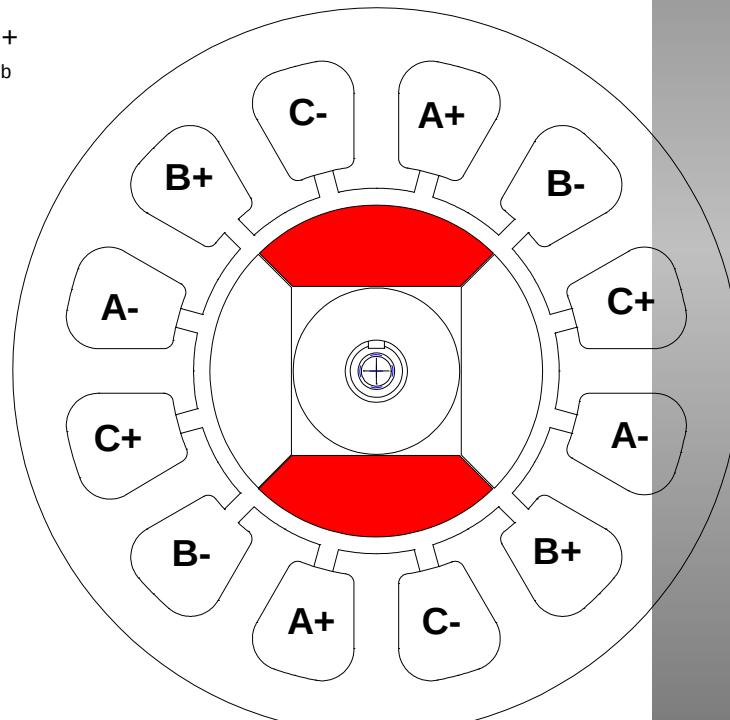
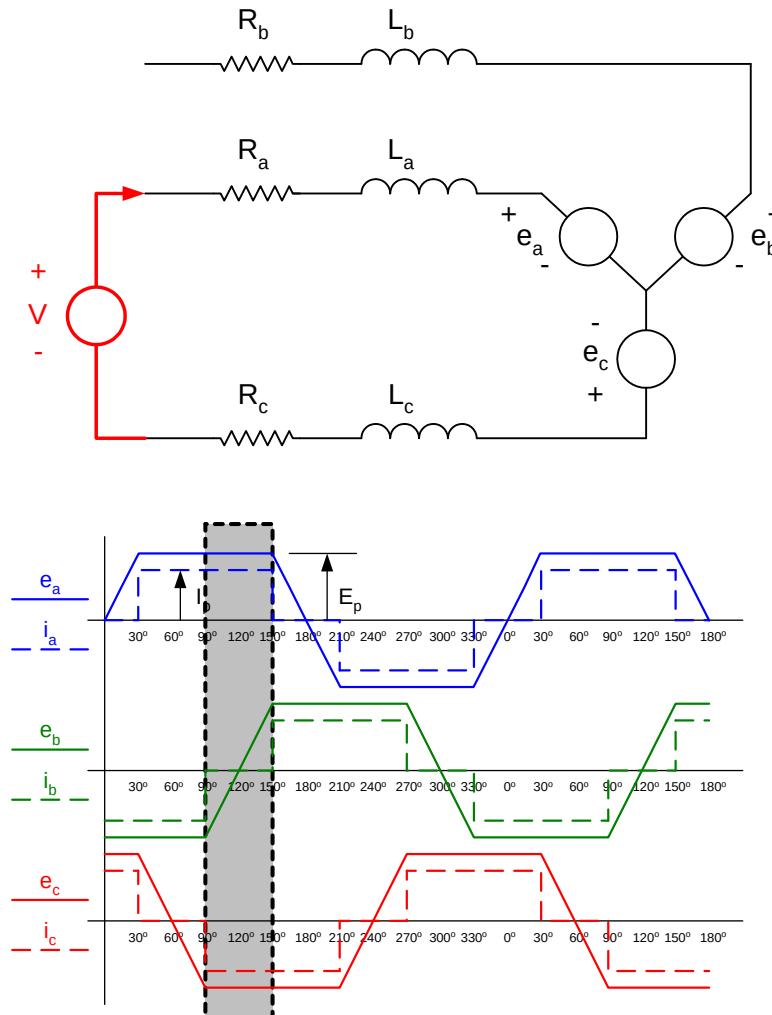
## BRUSHLESS D.C. MOTOR CONTROL



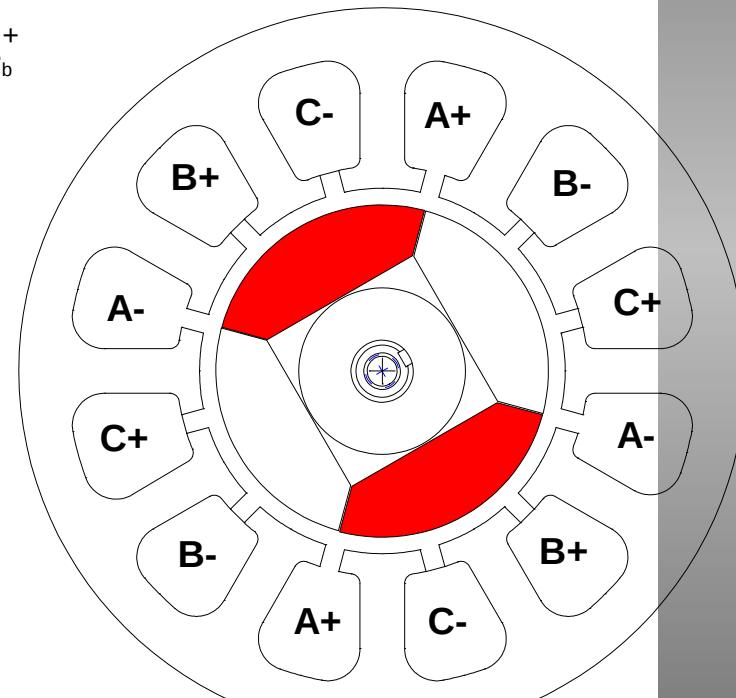
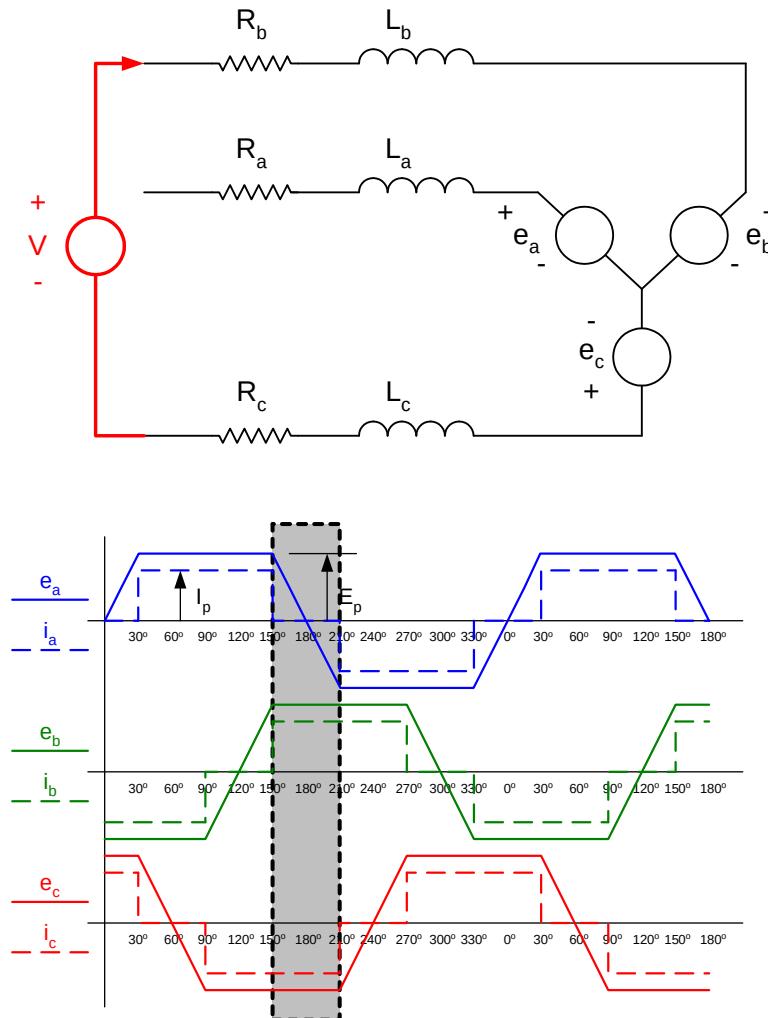
## BRUSHLESS D.C. MOTOR CONTROL



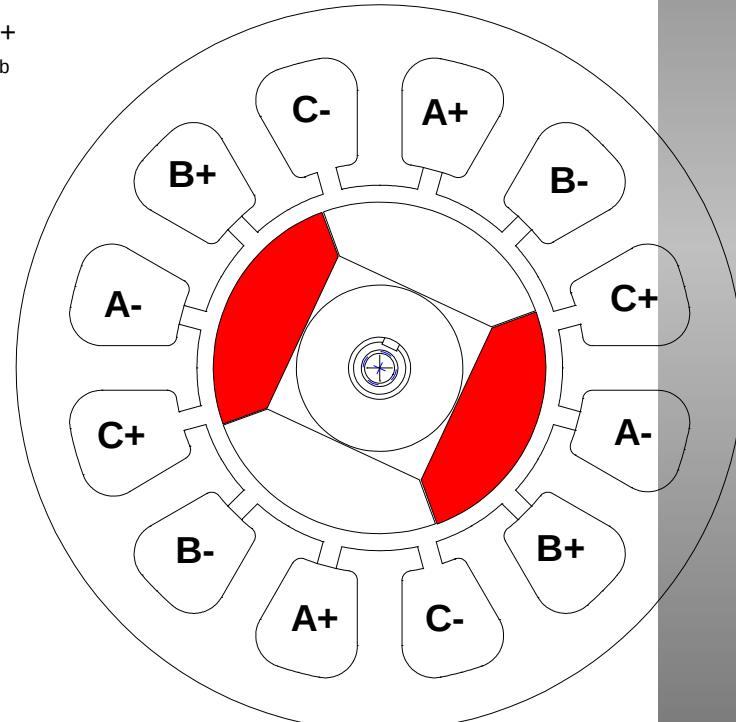
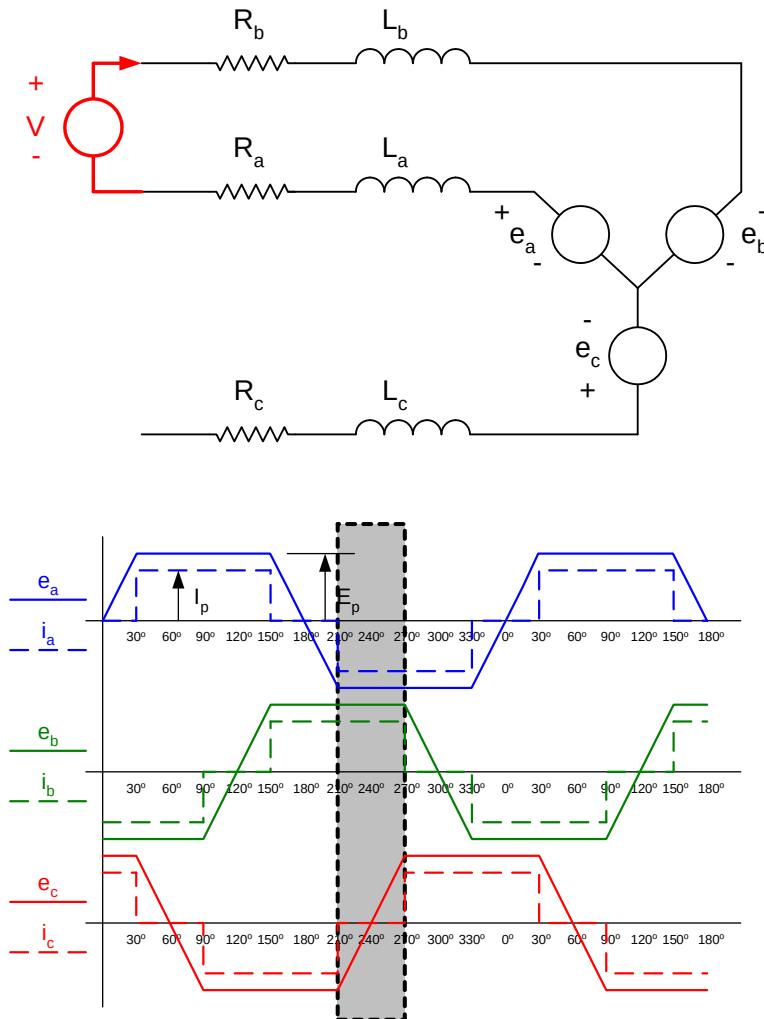
## BRUSHLESS DC MACHINES



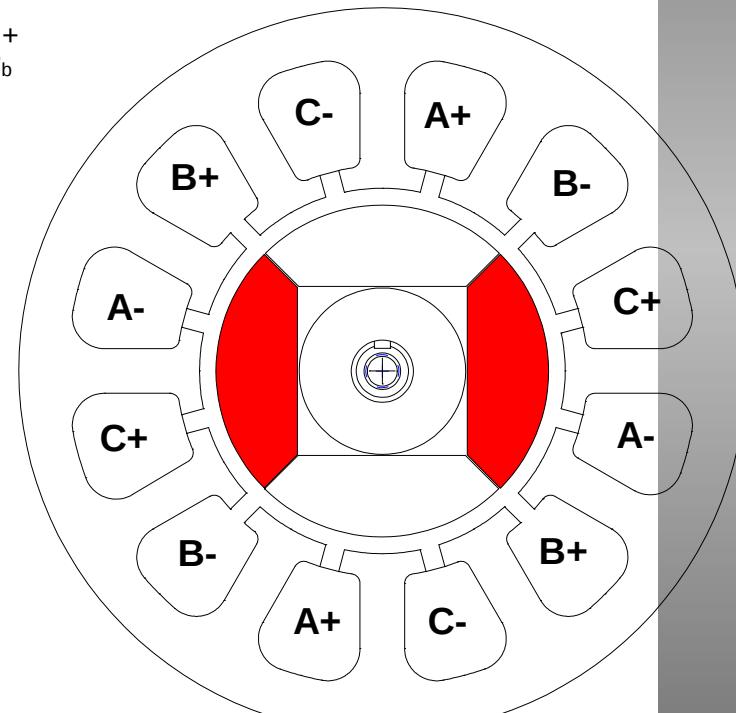
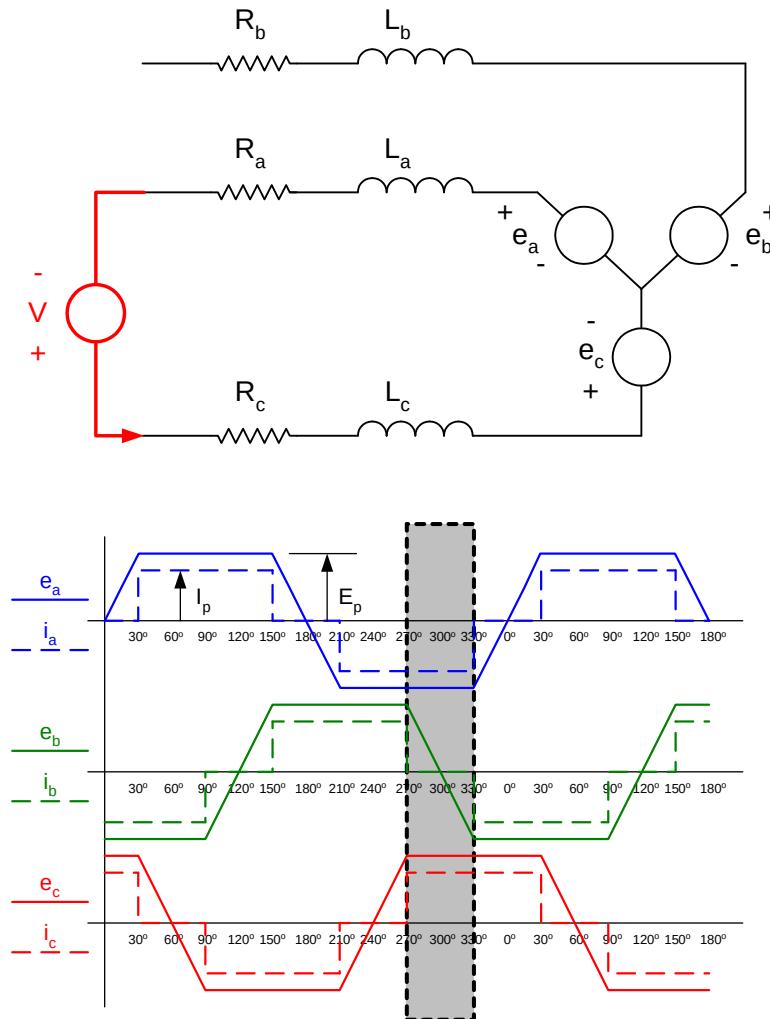
## BRUSHLESS DC MACHINES



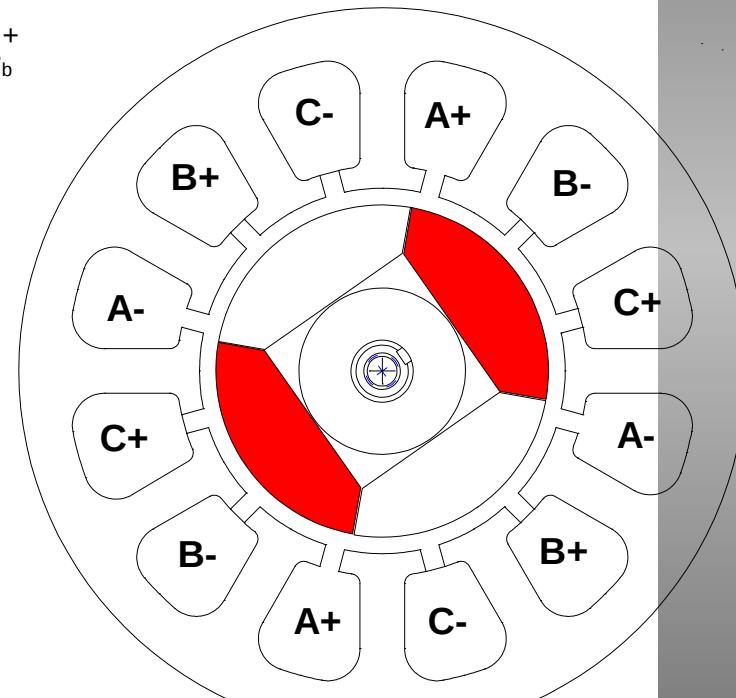
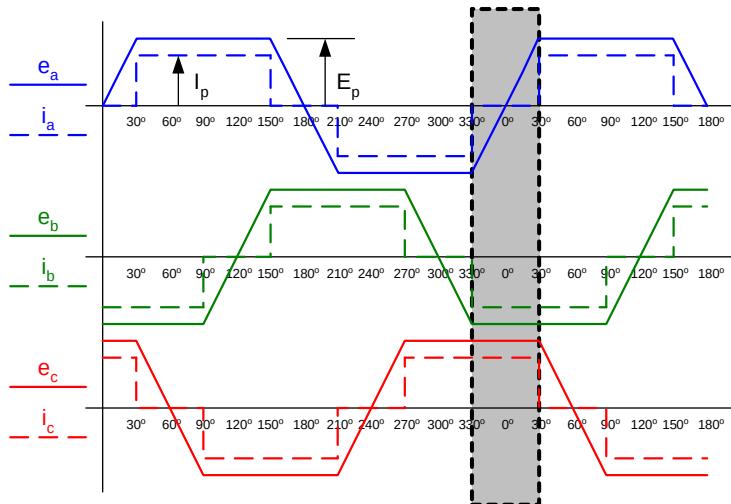
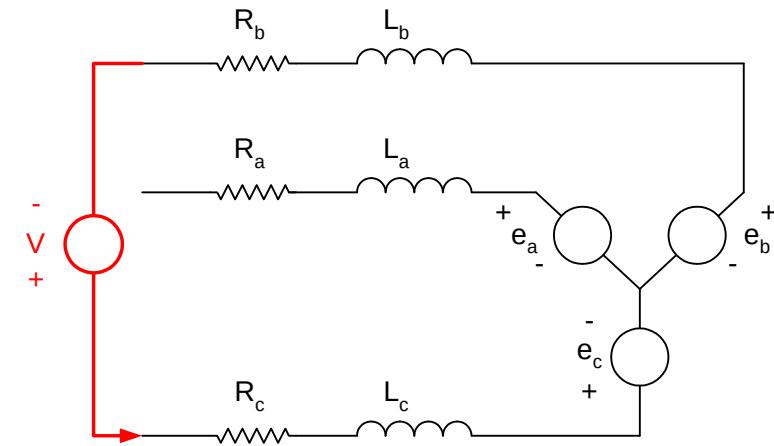
## BRUSHLESS DC MACHINES



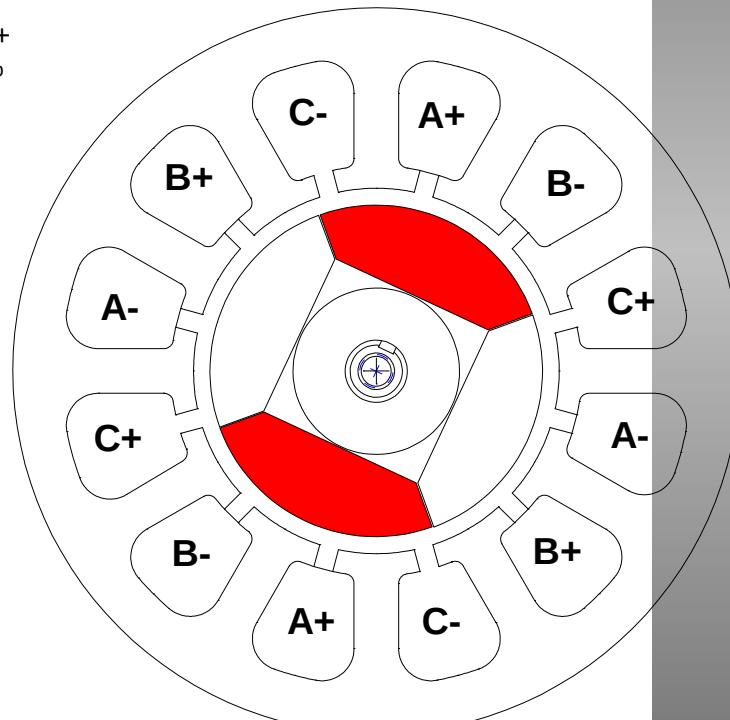
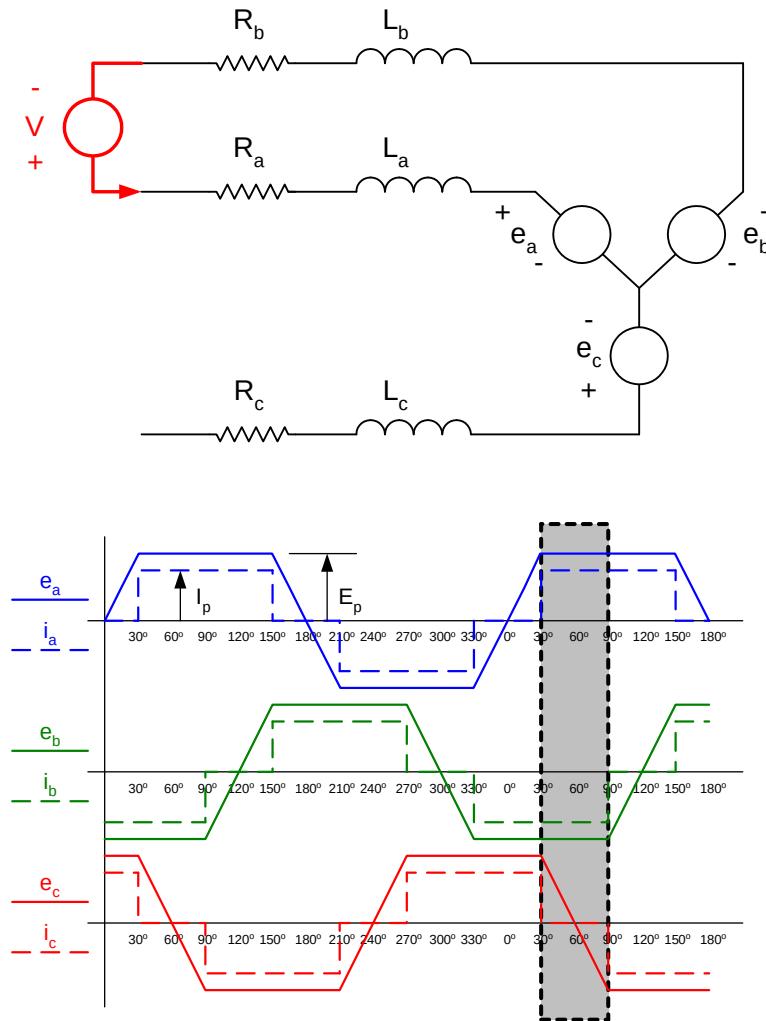
## BRUSHLESS DC MACHINES



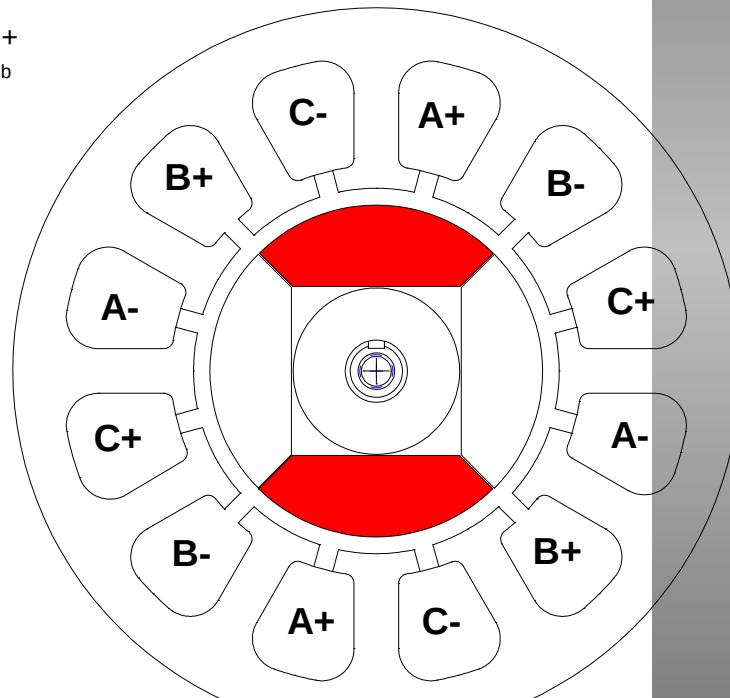
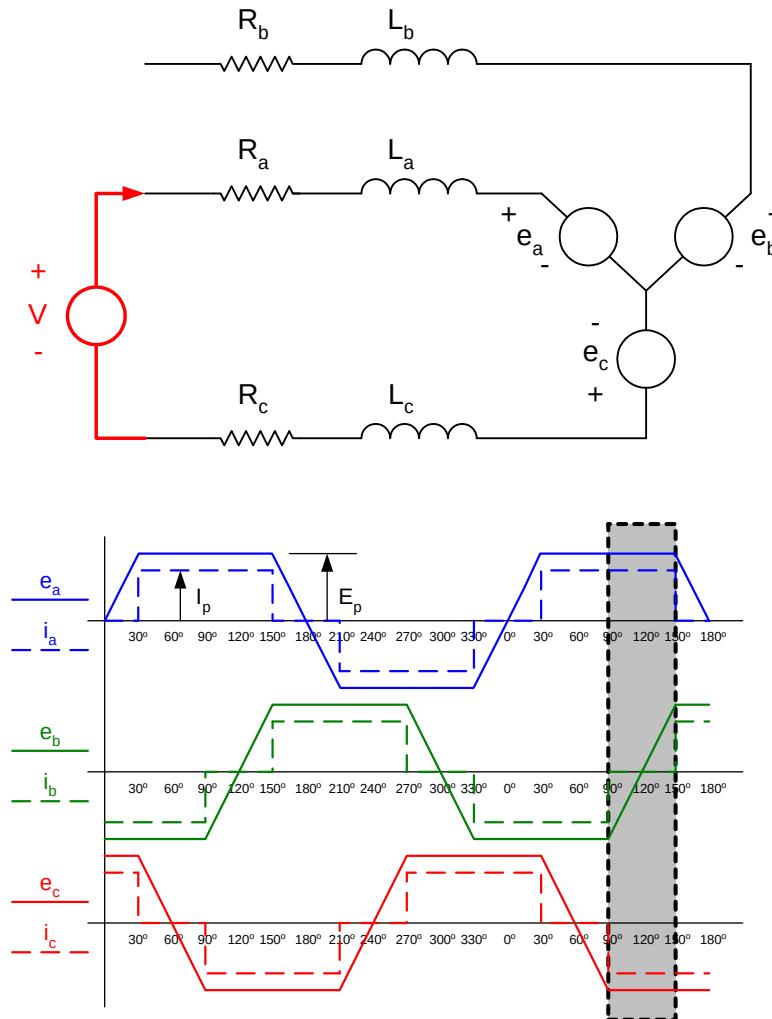
## BRUSHLESS DC MACHINES



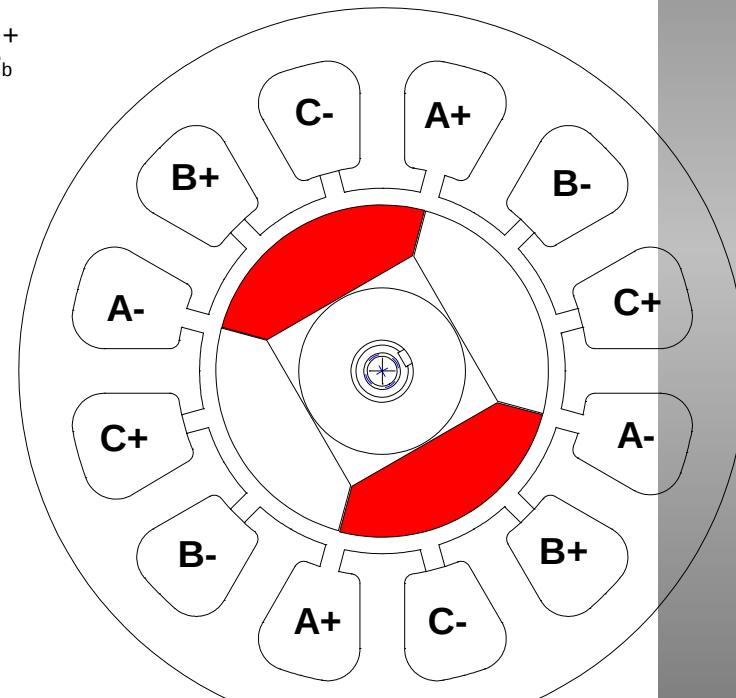
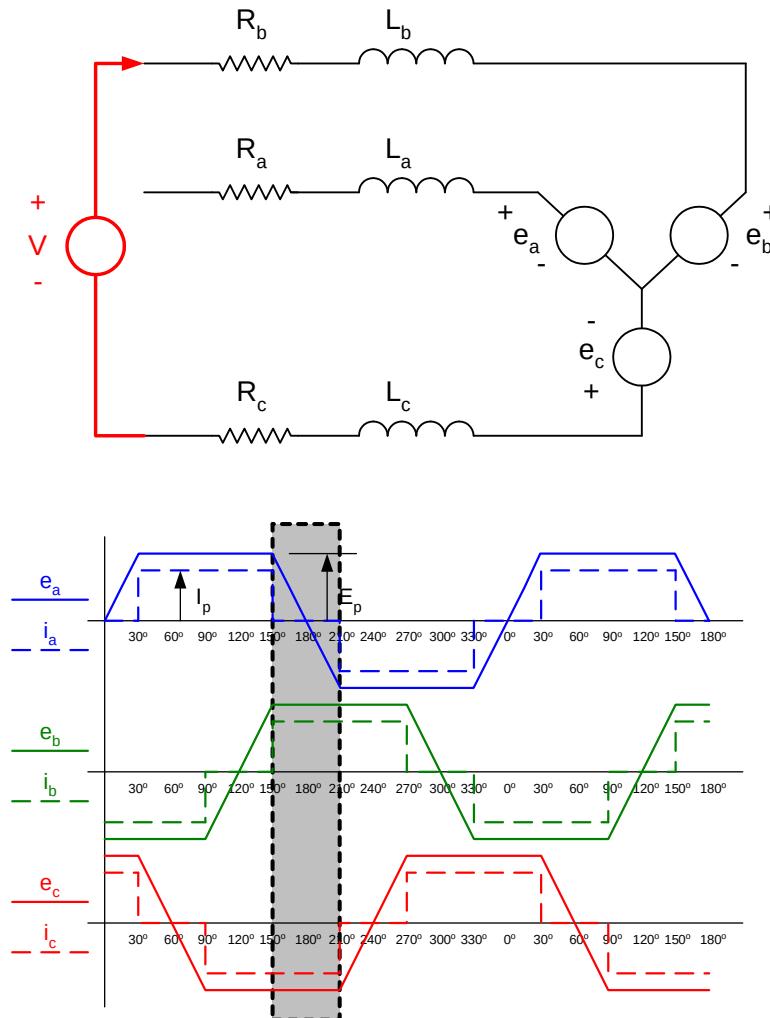
## BRUSHLESS DC MACHINES



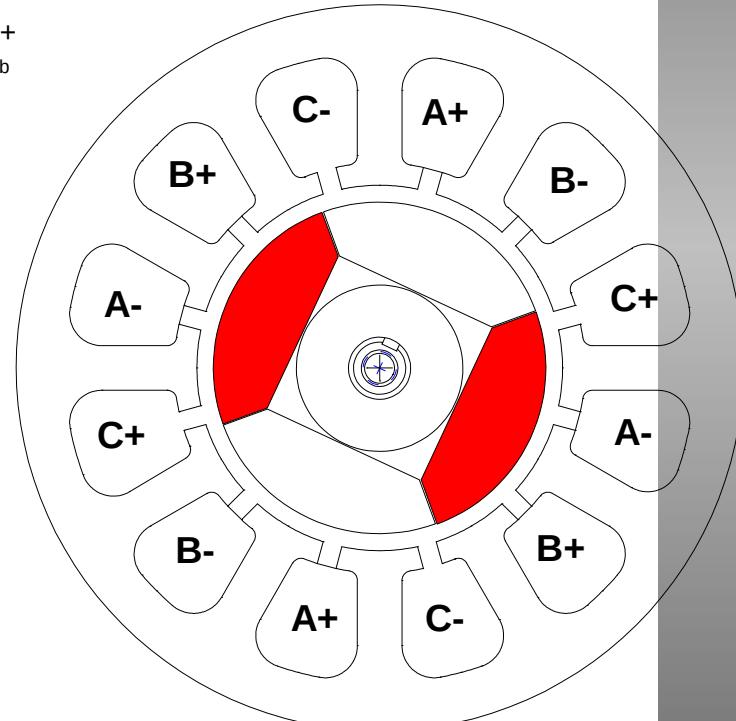
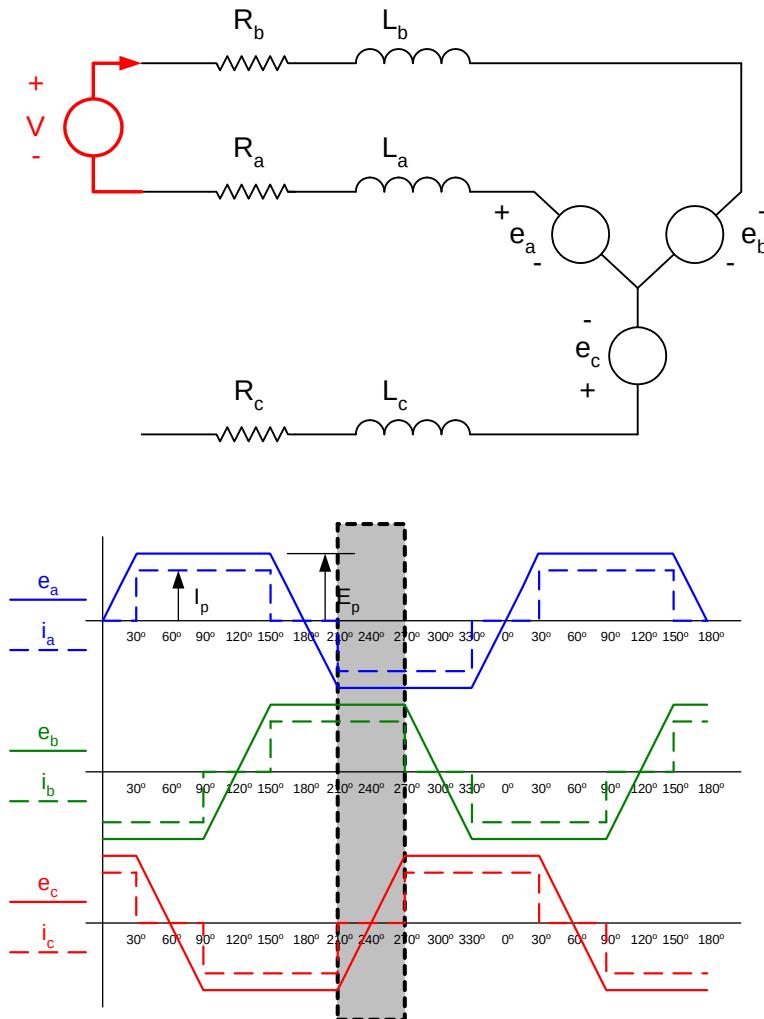
## BRUSHLESS DC MACHINES



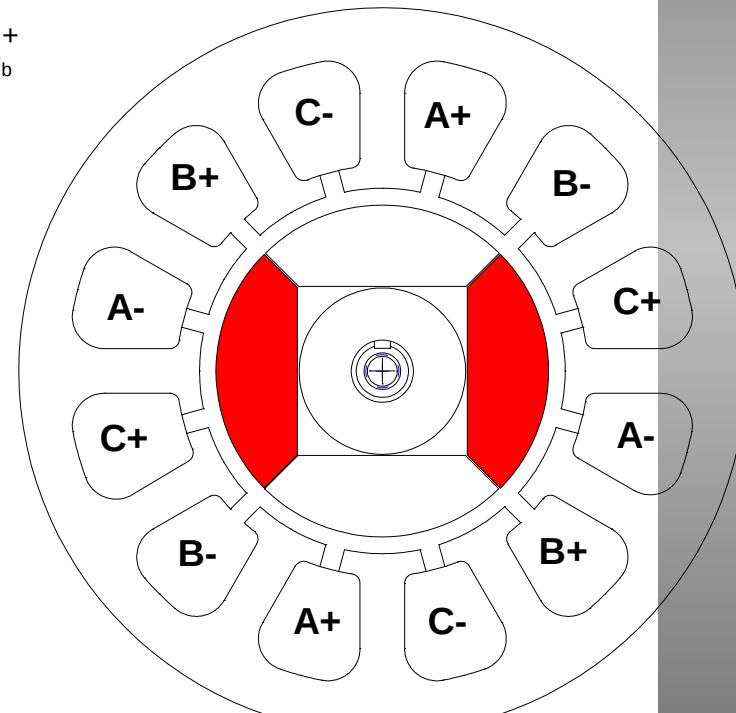
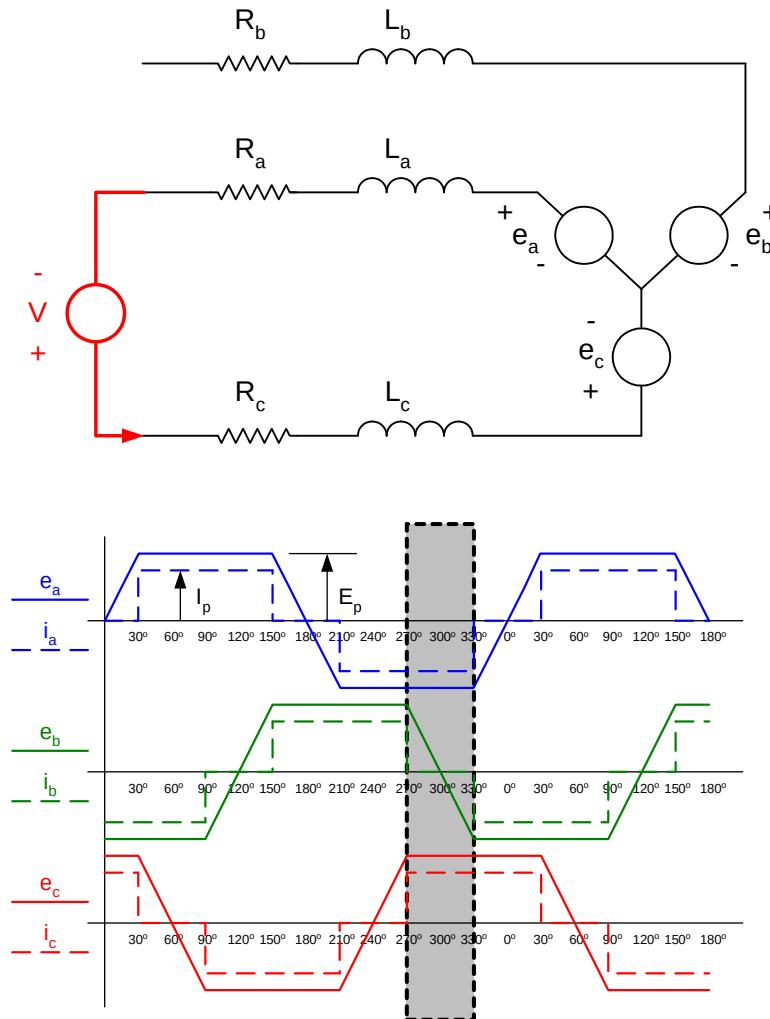
## BRUSHLESS DC MACHINES



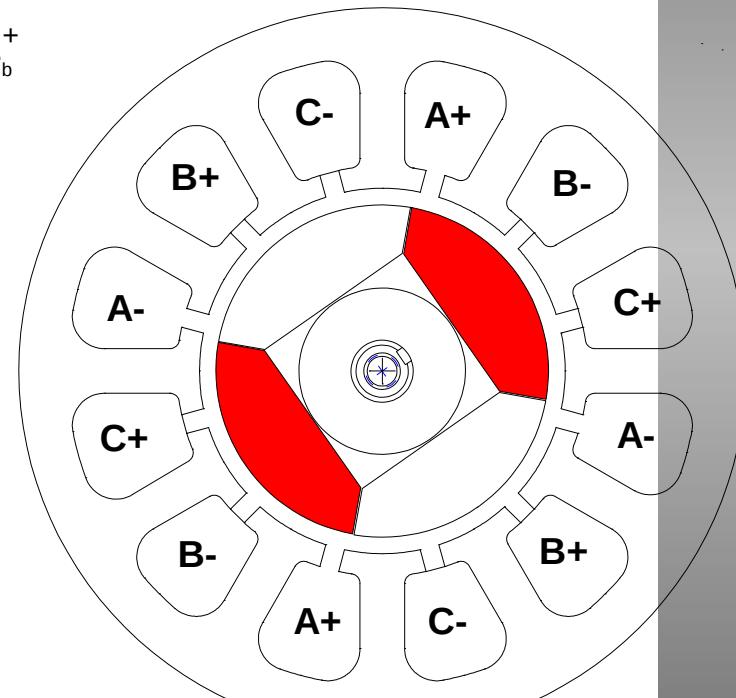
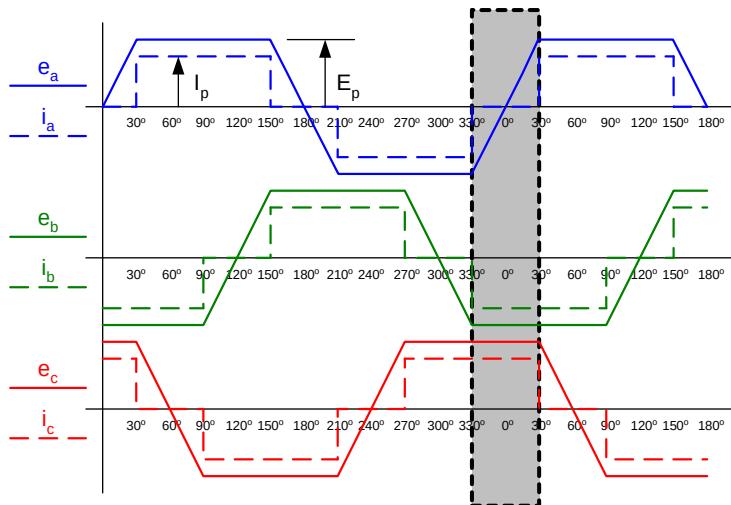
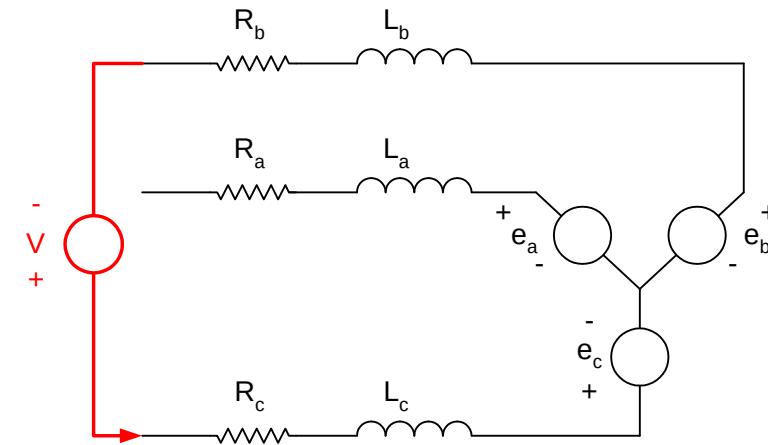
## BRUSHLESS DC MACHINES



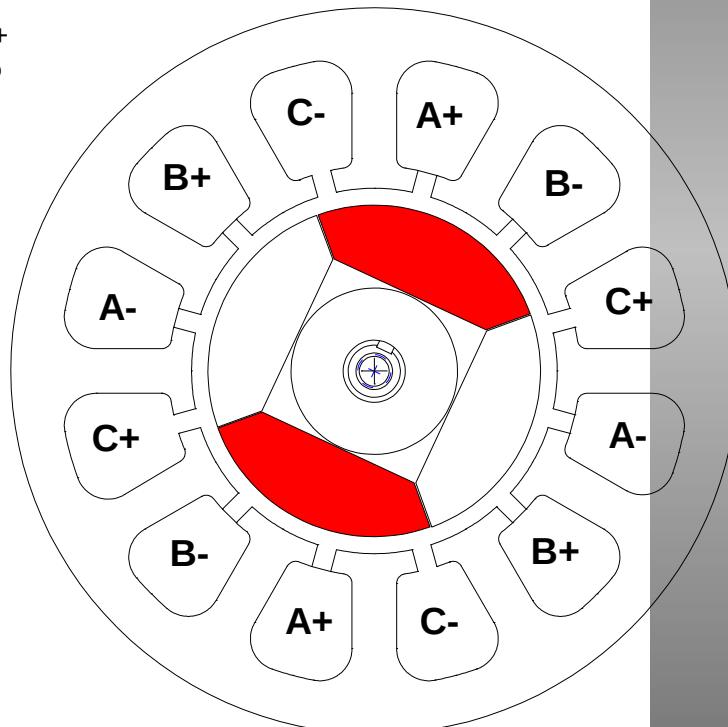
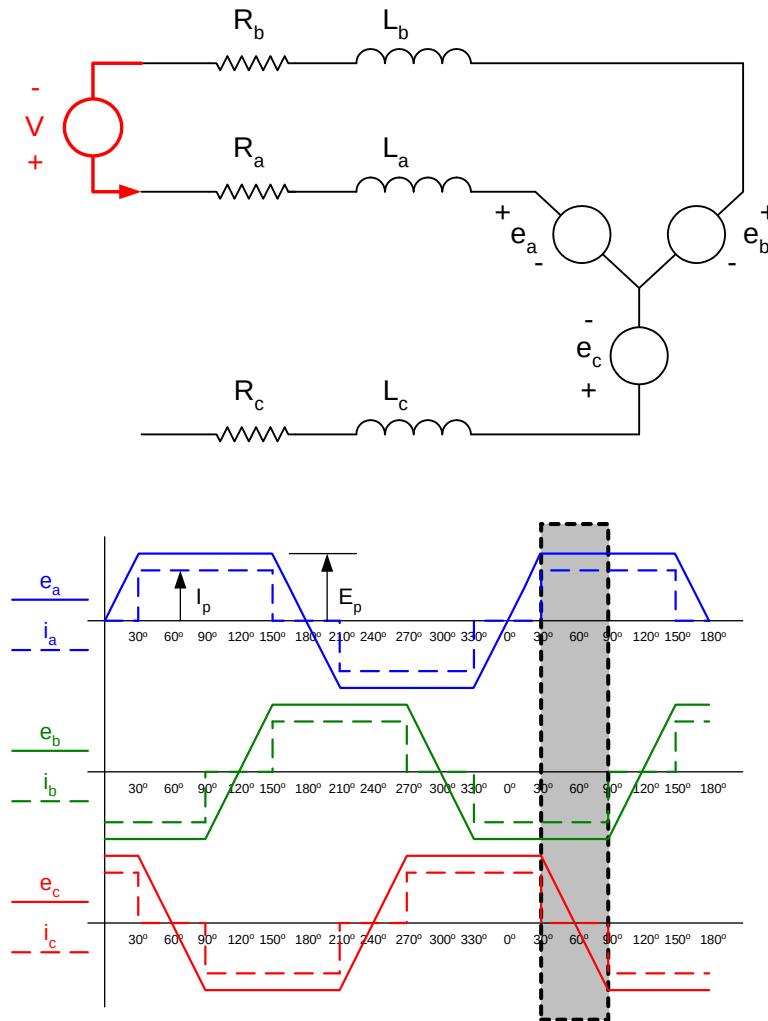
## BRUSHLESS DC MACHINES



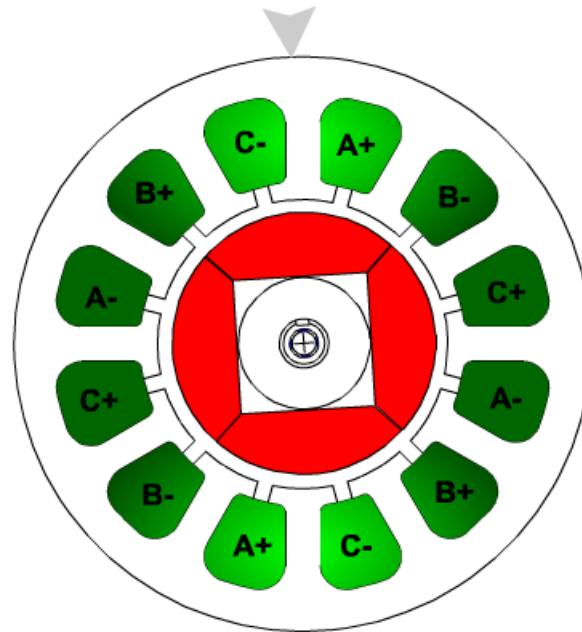
## BRUSHLESS DC MACHINES



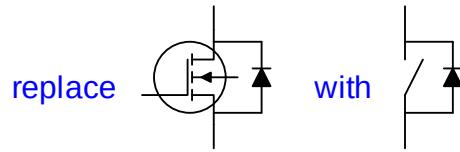
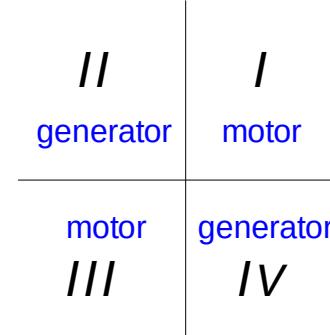
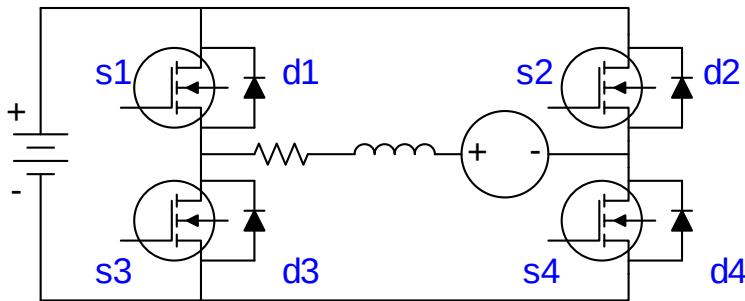
## BRUSHLESS DC MACHINES



## BRUSHLESS AC MACHINES

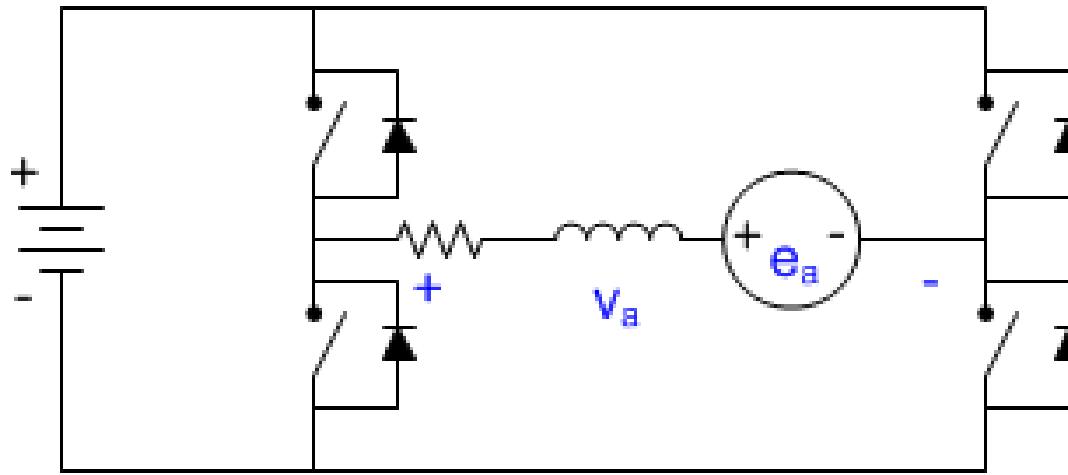


# BLDC Drives

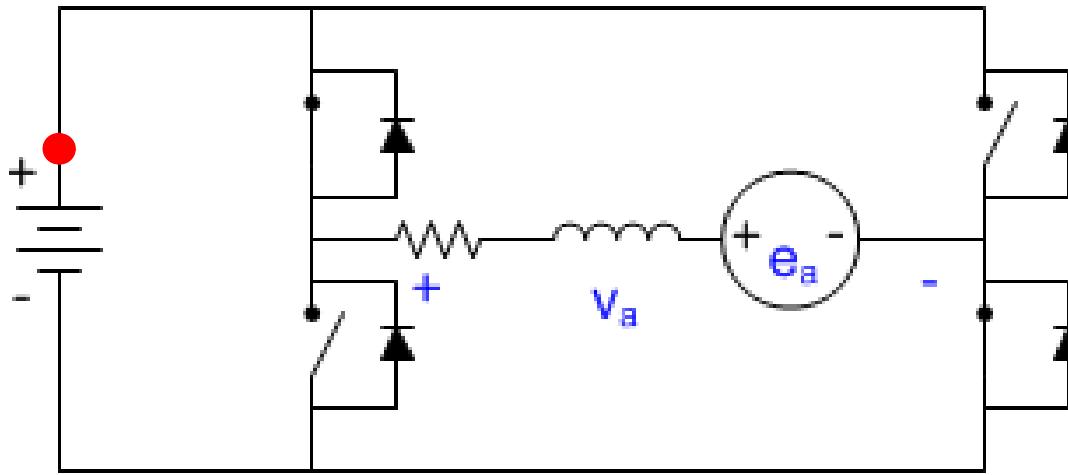


Note: There is a big difference between 2Q& 4Q drives!

Two quadrant operation in positive direction:



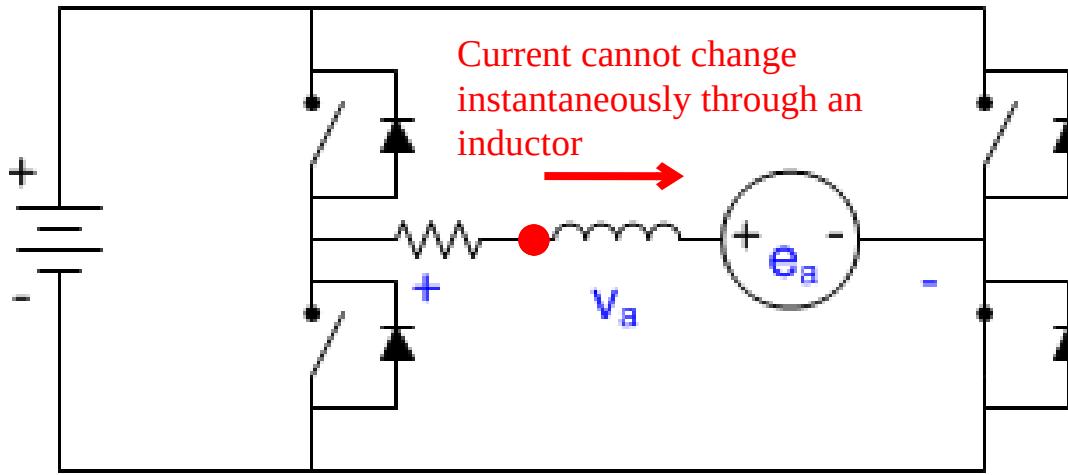
Two quadrant operation in positive direction:



With S1 and S4 on (conducting):

$$v_a = +V_{dc}$$

Two quadrant operation in positive direction:

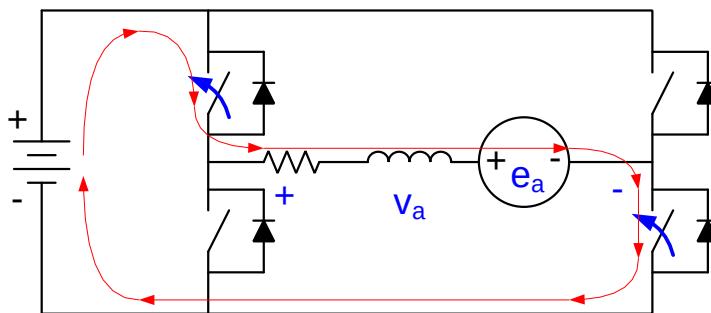


With S1 off and S4 on, D3 conducts (until current goes to zero):

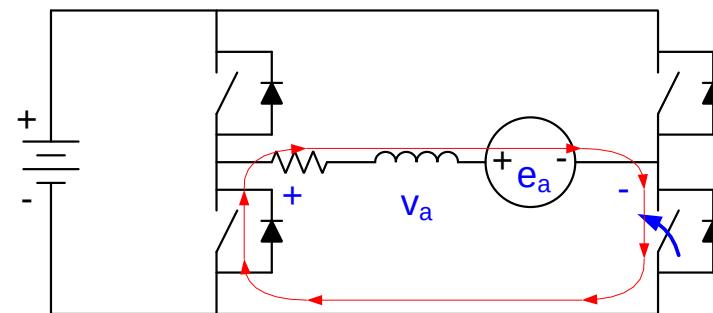
$$v_a = 0$$

This is known as “free-wheeling”.

Two quadrant operation in positive direction:



2Q Operation with S1 and S4 On



2Q Operation with S1 Off and S4 On

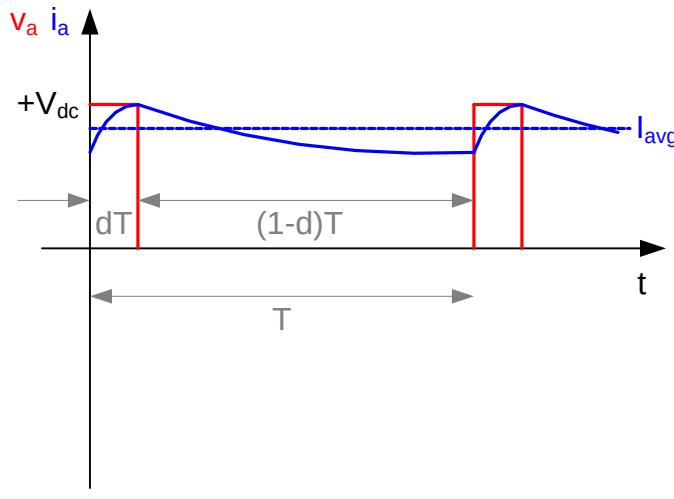
With S1 and S4 on (conducting):

$$v_a = +V_{dc}$$

With S1 off and S4 on, D3 conducts (until current goes to zero):

$$v_a = 0$$

With S4 on, S1 on for  $d \cdot T$ , off for  $(1-d) \cdot T$



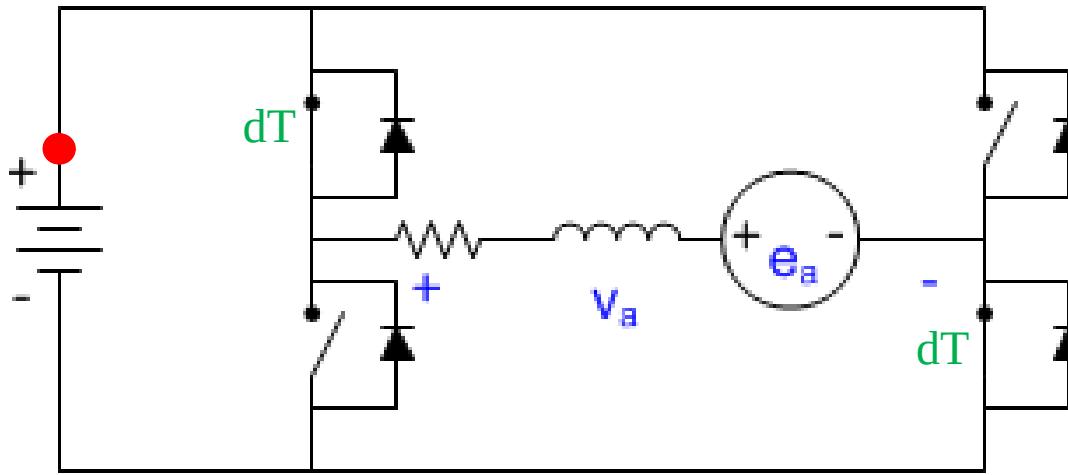
$$\bar{v}_a = \frac{1}{T} \int_0^T v_a(t) dt = d \cdot V_{dc}$$

$$\bar{i}_a = \frac{\bar{v}_a - \bar{e}_a}{R_a}$$

Average voltage is equal to duty cycle times dc link voltage

2Q Operation

Four quadrant operation in positive direction:

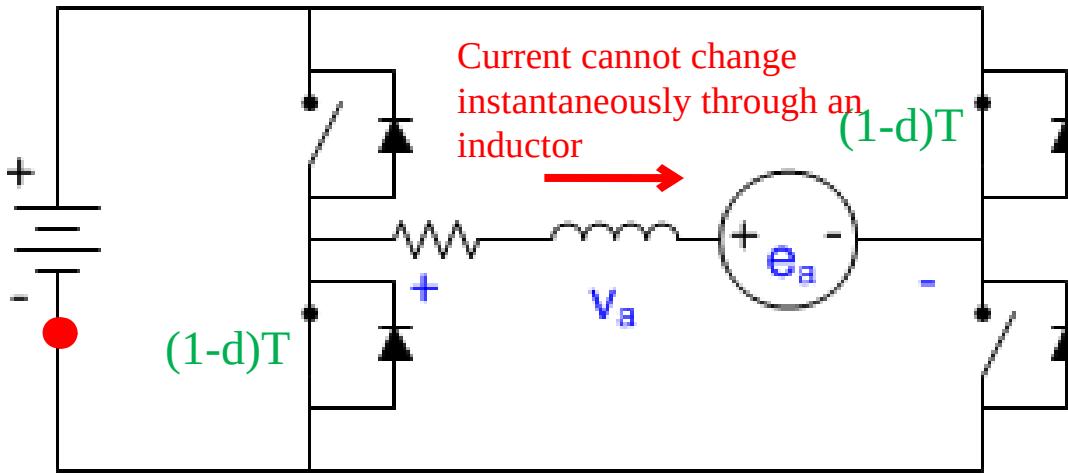


With S1 and S4 on (conducting):

$$v_a = +V_{dc}$$

Same as two quadrant case.

Four quadrant operation in positive direction:

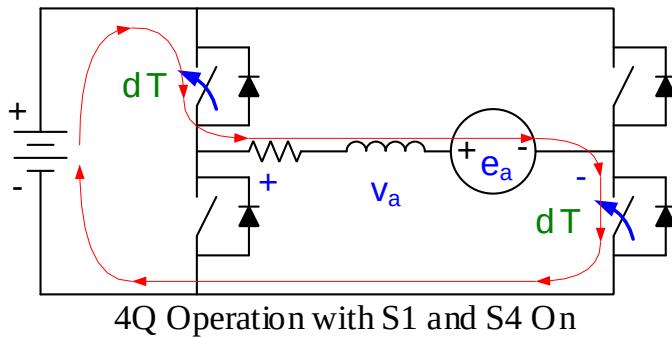


With S2 and S3 on (conducting):

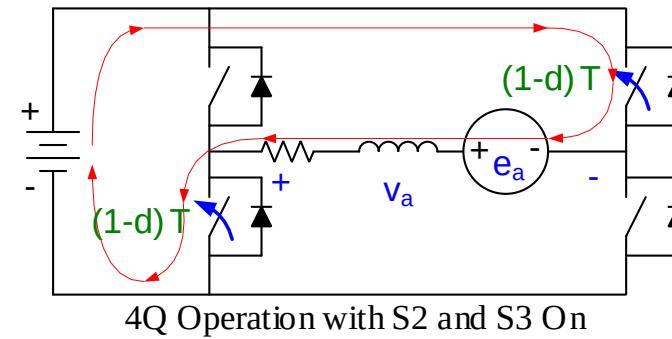
$$v_a = -V_{dc}$$

With S1 and S4 open, current has to “free-wheel” through diodes

Four quadrant operation in positive direction:



4Q Operation with S1 and S4 On



4Q Operation with S2 and S3 On

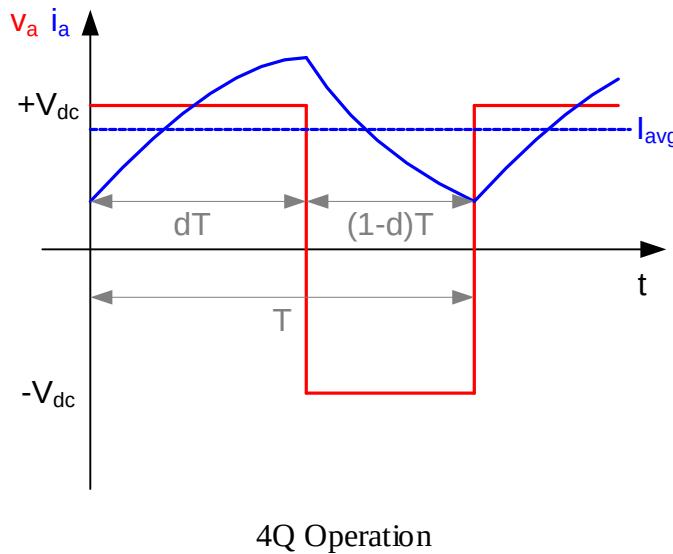
With S1 and S4 on (conducting):

$$v_a = +V_{dc}$$

With S2 on and S3 on (conducting):

$$v_a = -V_{dc}$$

Four quadrant operation in positive direction:

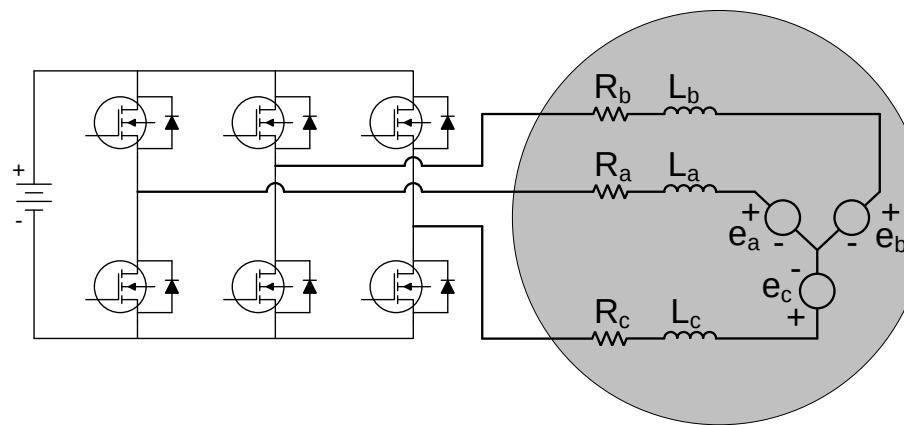


$$\begin{aligned}\bar{v}_a &= \frac{1}{T} \int_0^T v_a(t) dt \\ &= \frac{1}{T} [d \cdot T \cdot V_{dc} + (1-d) \cdot T \cdot (-V_{dc})] \\ &= (2d - 1) \cdot V_{dc} \\ \bar{i}_a &= \frac{\bar{v}_a - e_a}{R_a}\end{aligned}$$

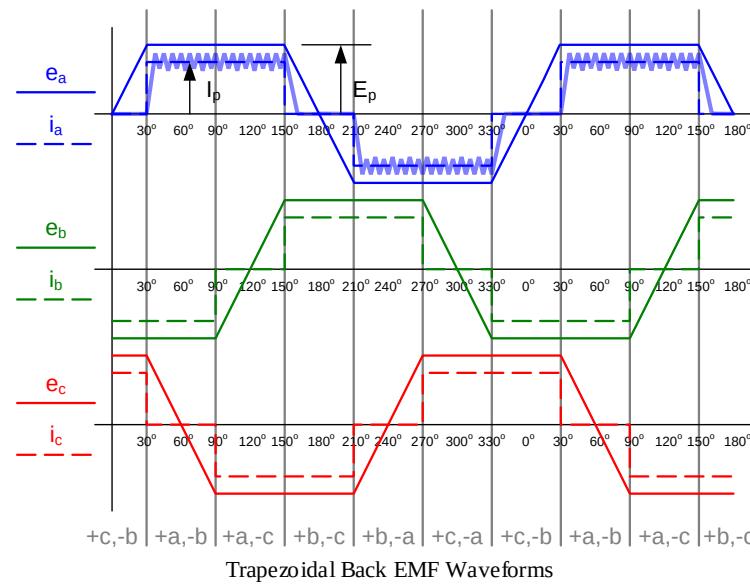
Average voltage is biased:  
 50% = 0 average voltage  
 100% =  $V_{dc}$   
 0% =  $-V_{dc}$

This allows bi-directional voltage control.

Brushless DC (BLDC) Drives:



BLDC Drive (Motor and Inverter)

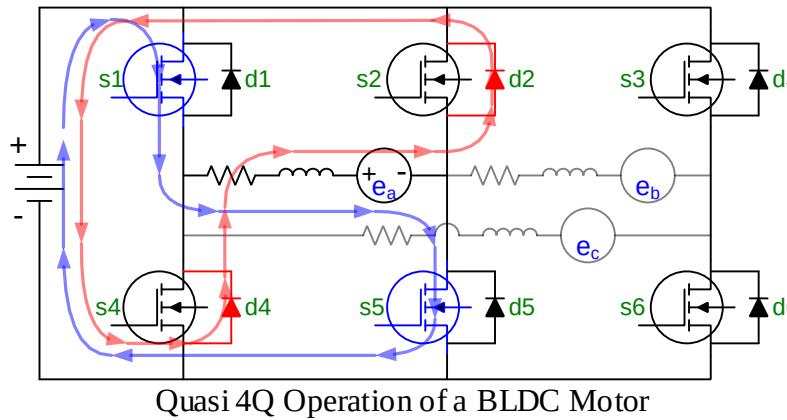


*A note on BLDC control chips:*

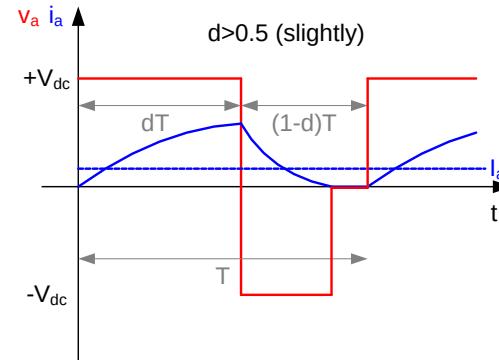
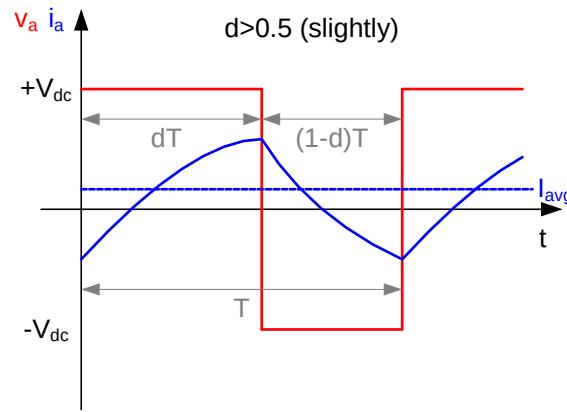
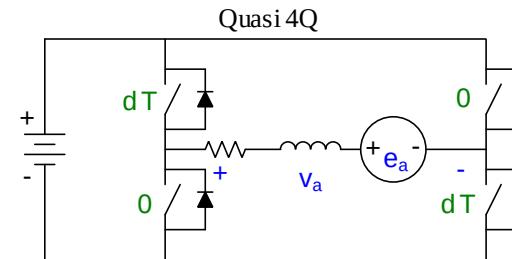
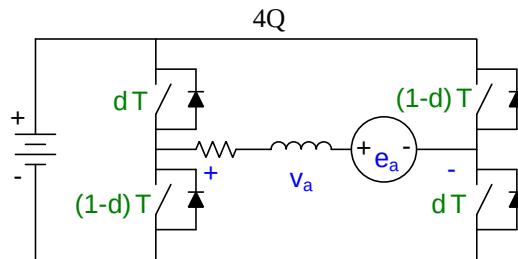
2Q operation is normal

4Q operation is not a true 4Q, but rather a “quasi” 4Q control

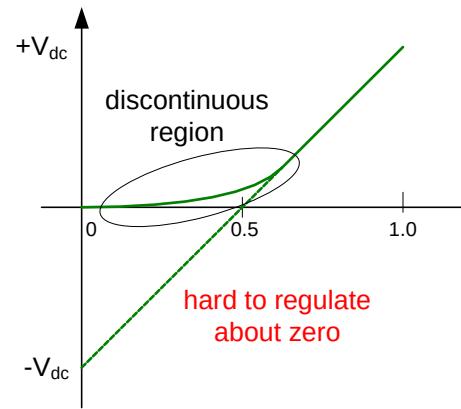
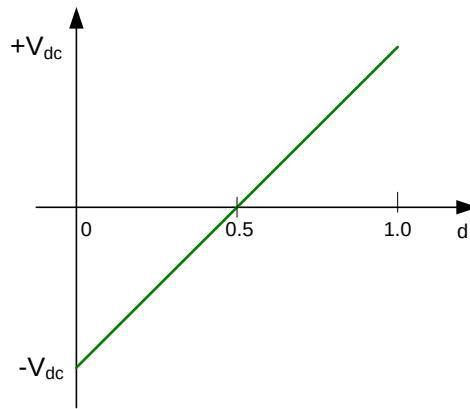
### Quasi 4Q operation of a BLDC Motor



Only PWM S1 and S5 (not S2 and S4). Current freewheels through D2 and D4. Better (lower) switching losses. This introduces duty cycle vs. applied voltage nonlinearity near zero voltage.



Note: Need D.O.R.  
(direction of rotation) delay  
with 2Q and quasi 4Q  
controllers.

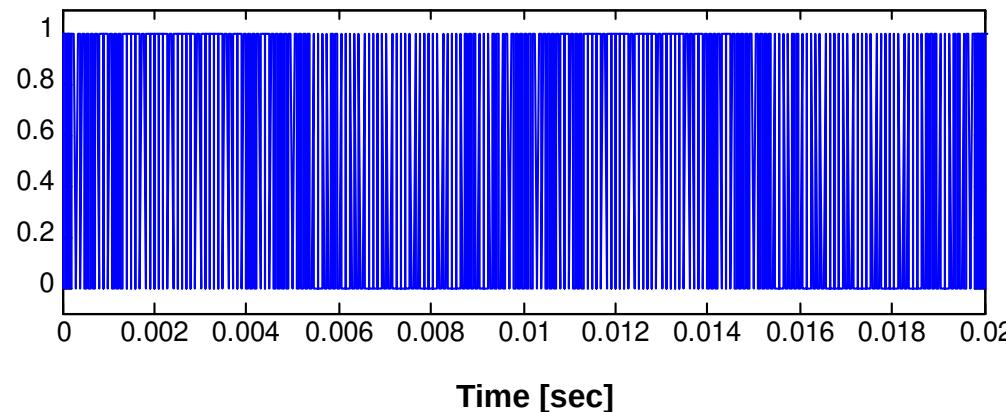
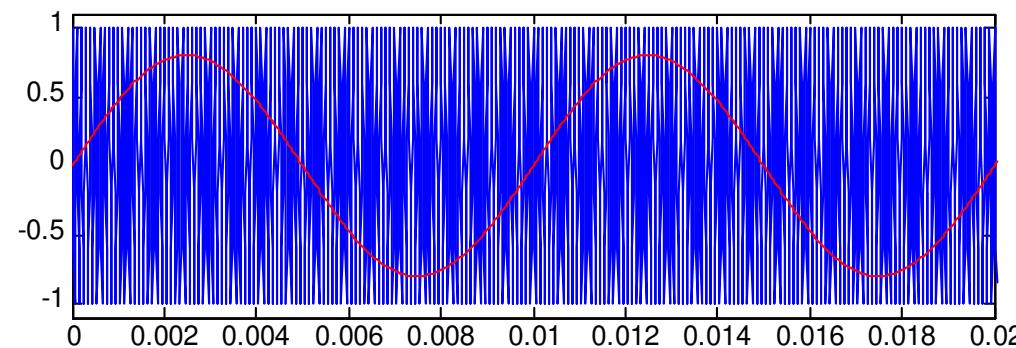


# Pulse Width Modulation

## Pulse Width Modulation

PWM Waveforms

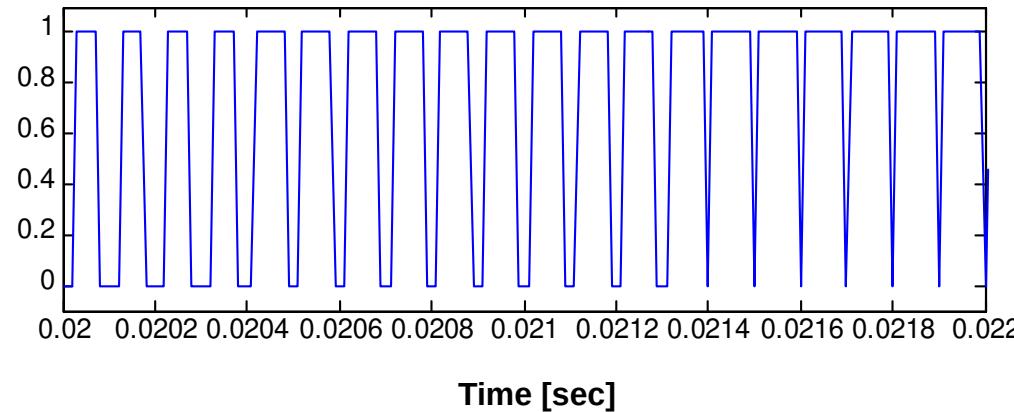
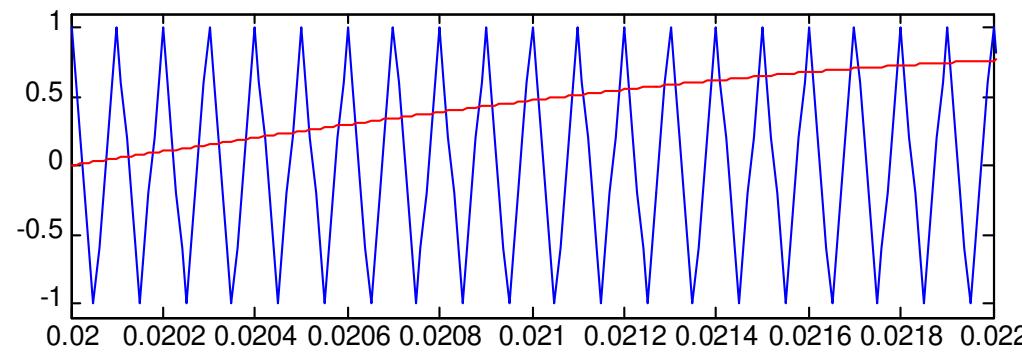
$f_s = 10 \text{ kHz}$   
 $f_o = 100 \text{ Hz}$   
 $m = 0.8$

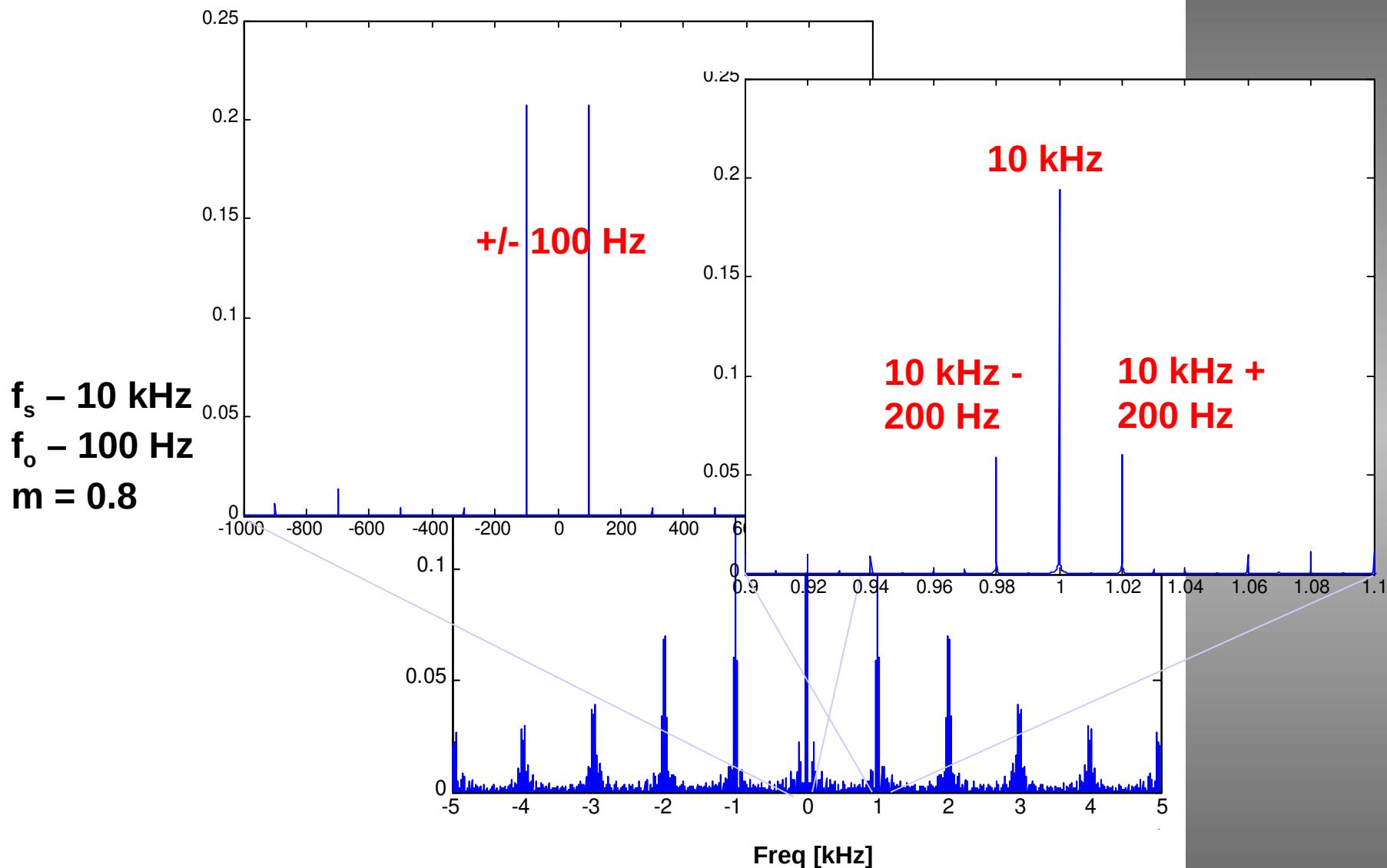


## Pulse Width Modulation

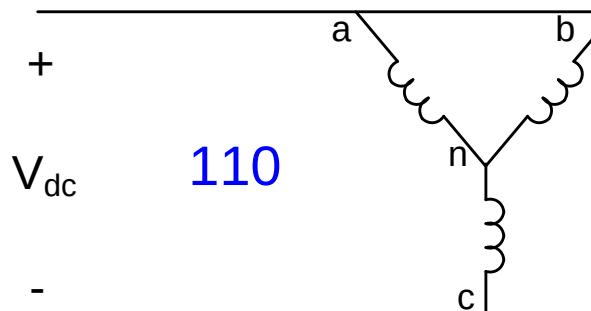
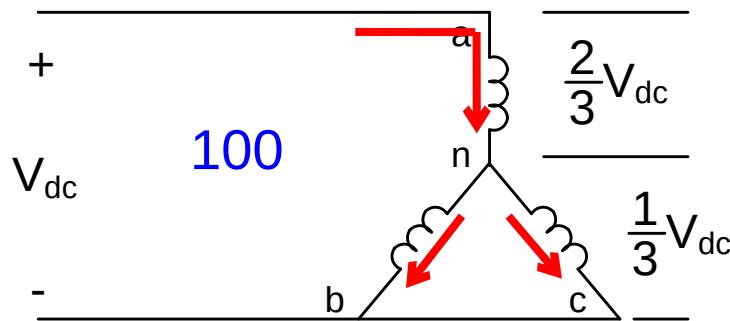
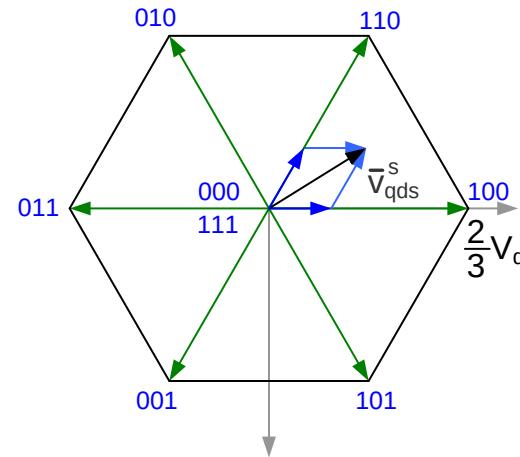
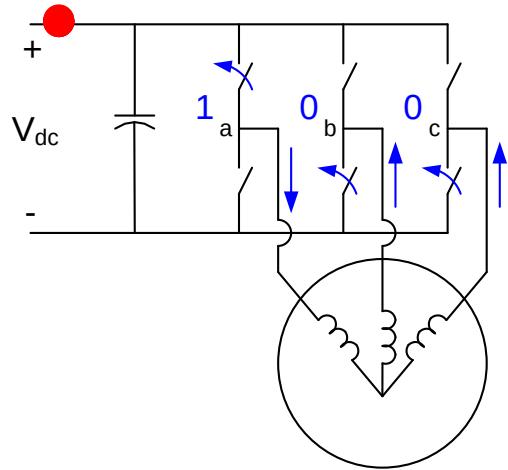
PWM Waveforms

$f_s = 10 \text{ kHz}$   
 $f_o = 100 \text{ Hz}$   
 $m = 0.8$



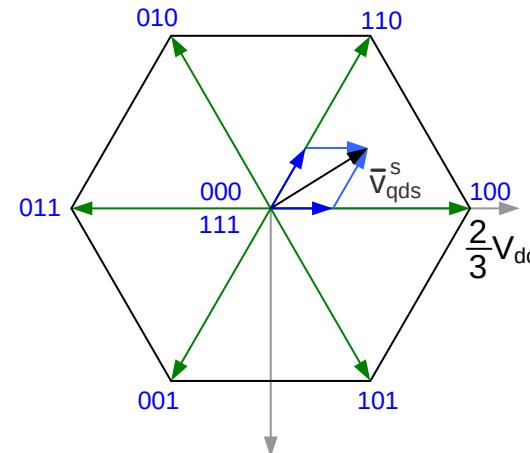
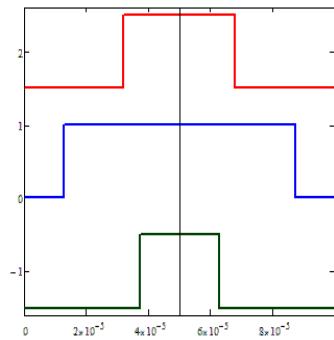
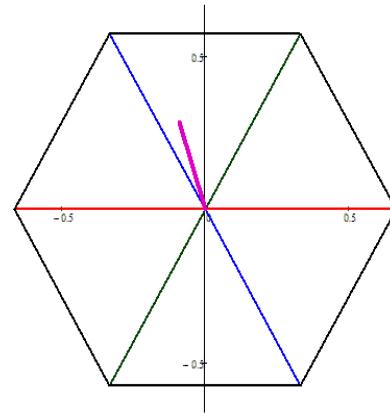


## Space Vector Pulse Width Modulation



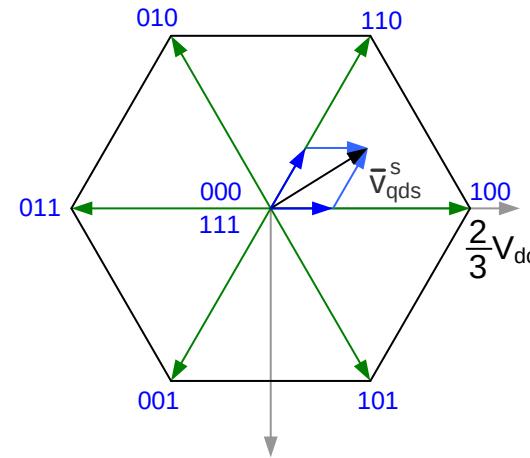
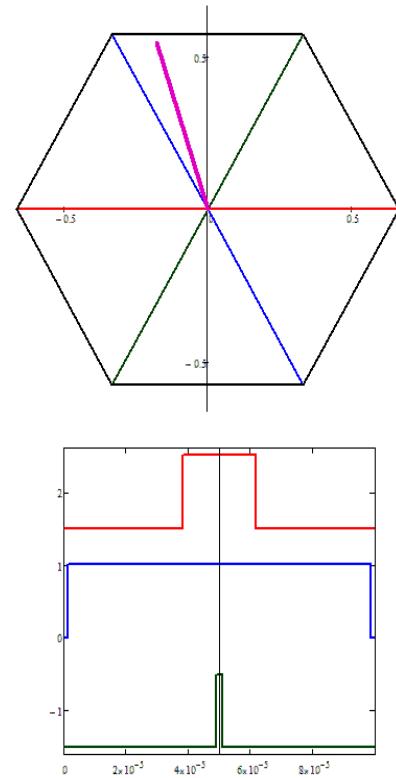
First Two States of Space Vector PWM

## Space Vector Pulse Width Modulation



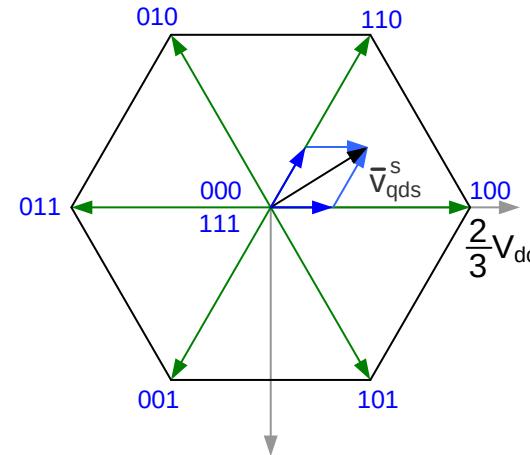
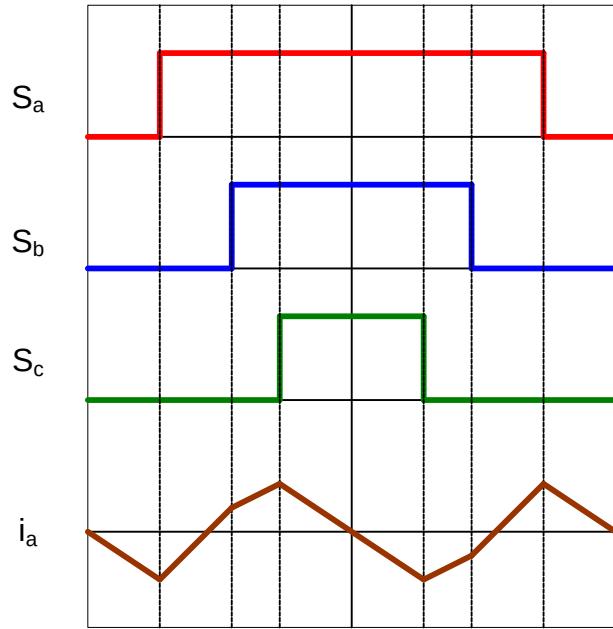
$$|\bar{V}| = 0.3$$

## Space Vector Pulse Width Modulation



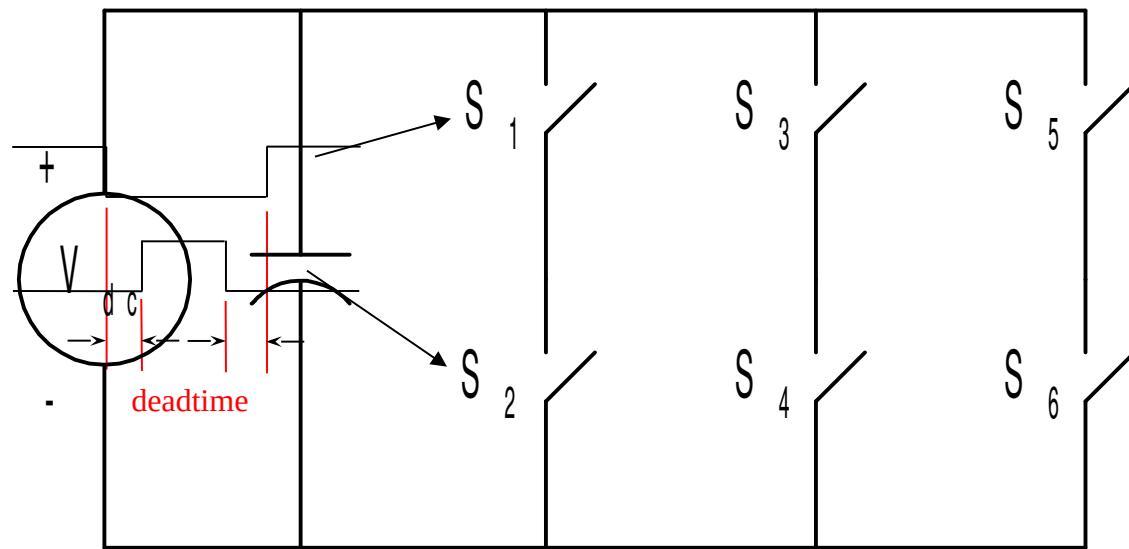
$$|\bar{V}| = 0.577$$

## Space Vector Pulse Width Modulation

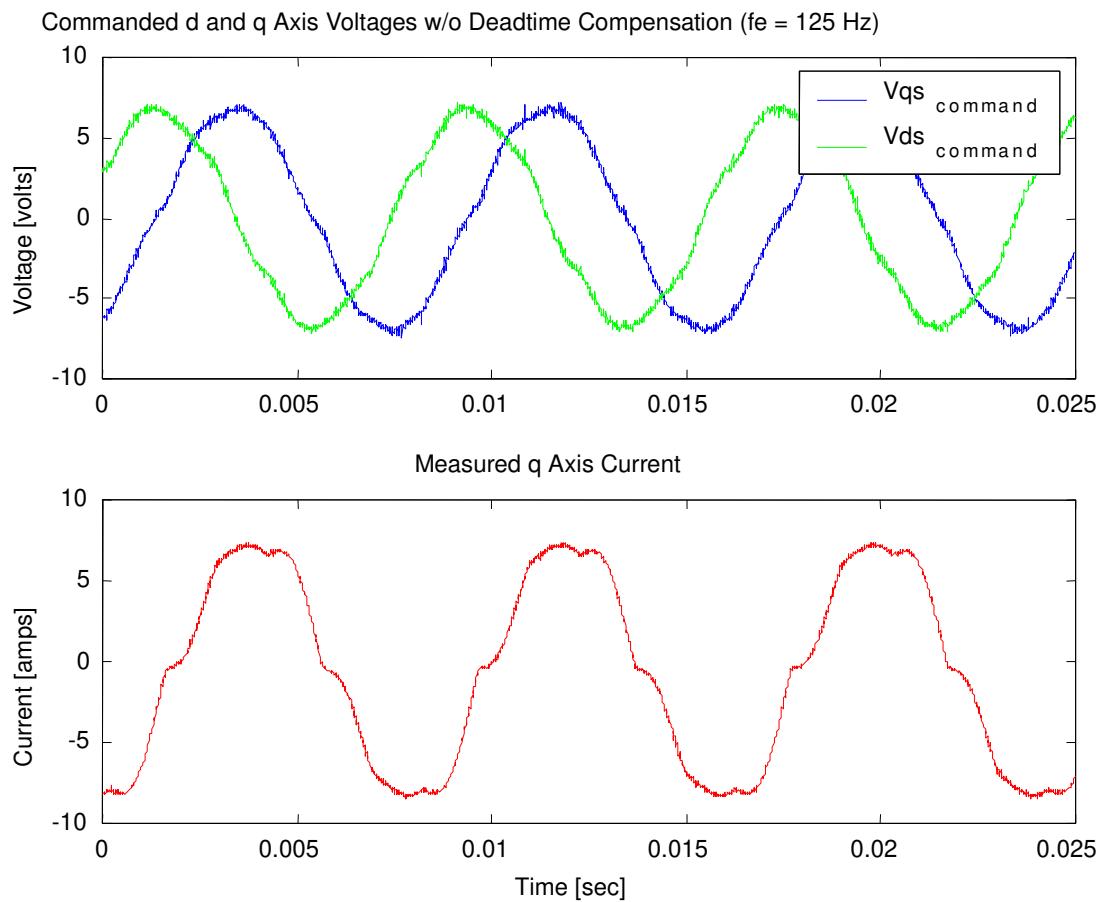


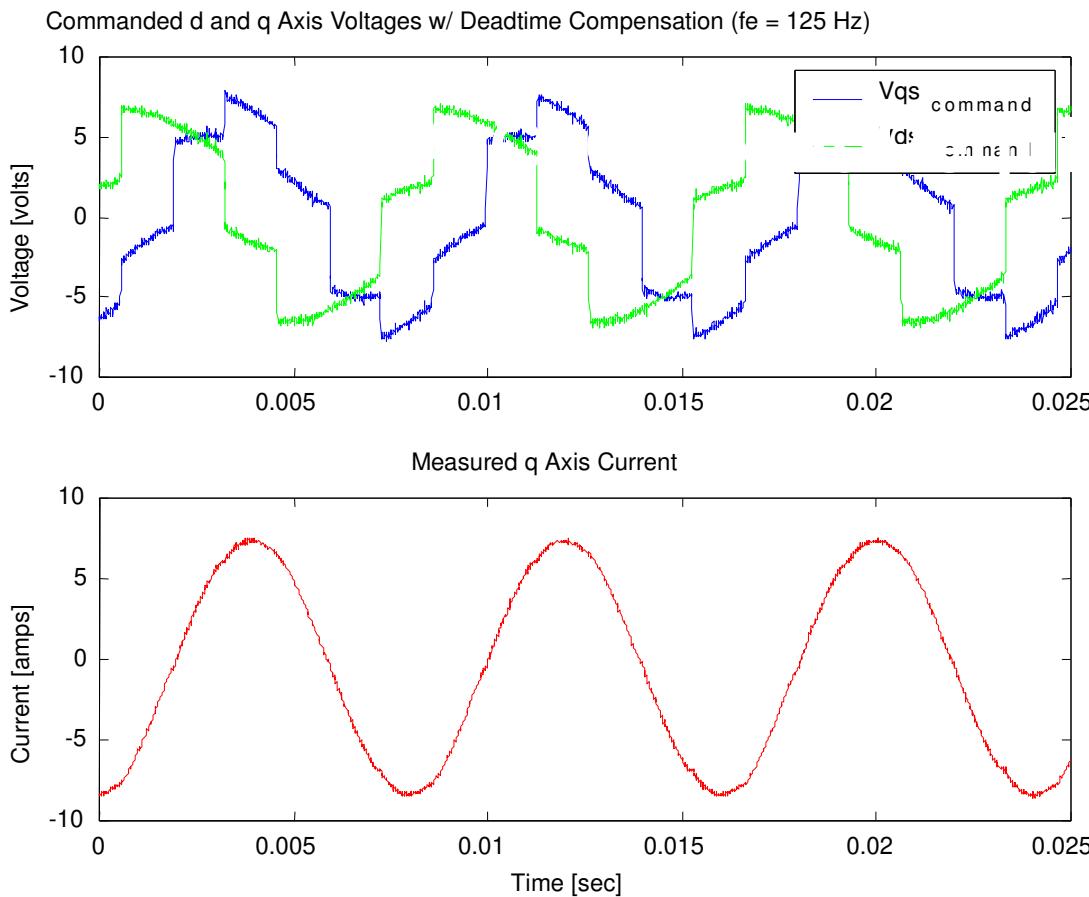
**Switching States and Phase Current Ripple  
in Space Vector PWM Quadrant 1**

## A.C. Current Regulation



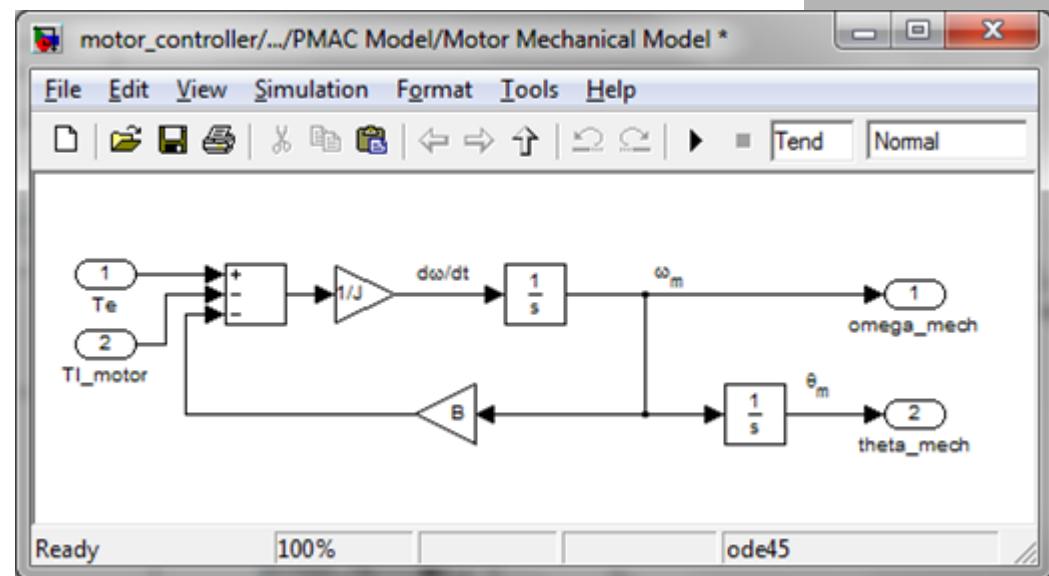
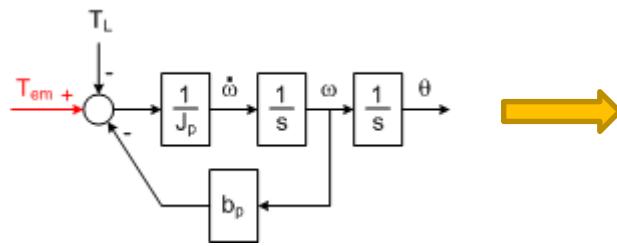
In an A.C. drive, all three phases are used simultaneously. Therefore, deadtime must be inserted between upper and lower switches to prevent shoot through.





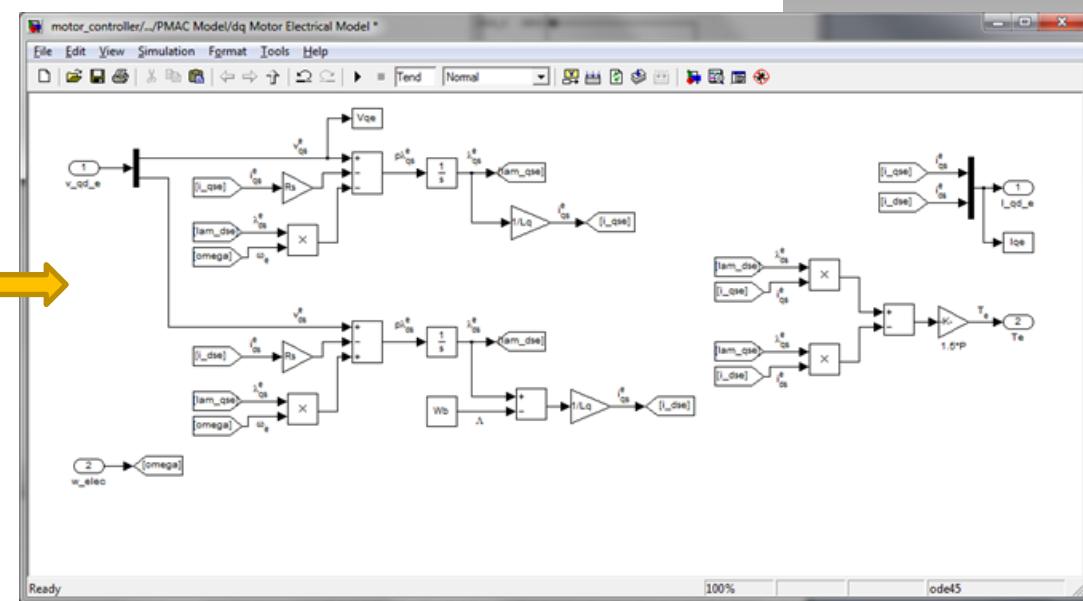
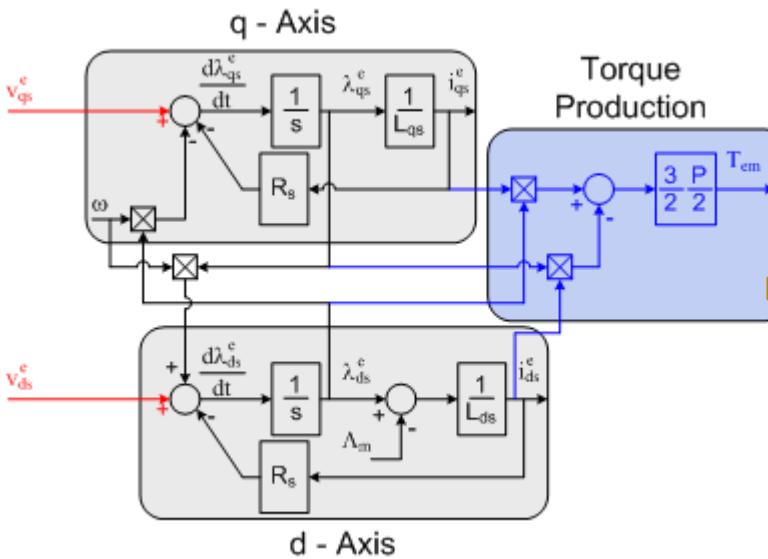
## Motor Simulation Model (continued)

- Mechanical portion of motor
  - Simple 2<sup>nd</sup> order system
  - Viscous damping
  - Inertia
  - Load torque (can be linear or nonlinear)



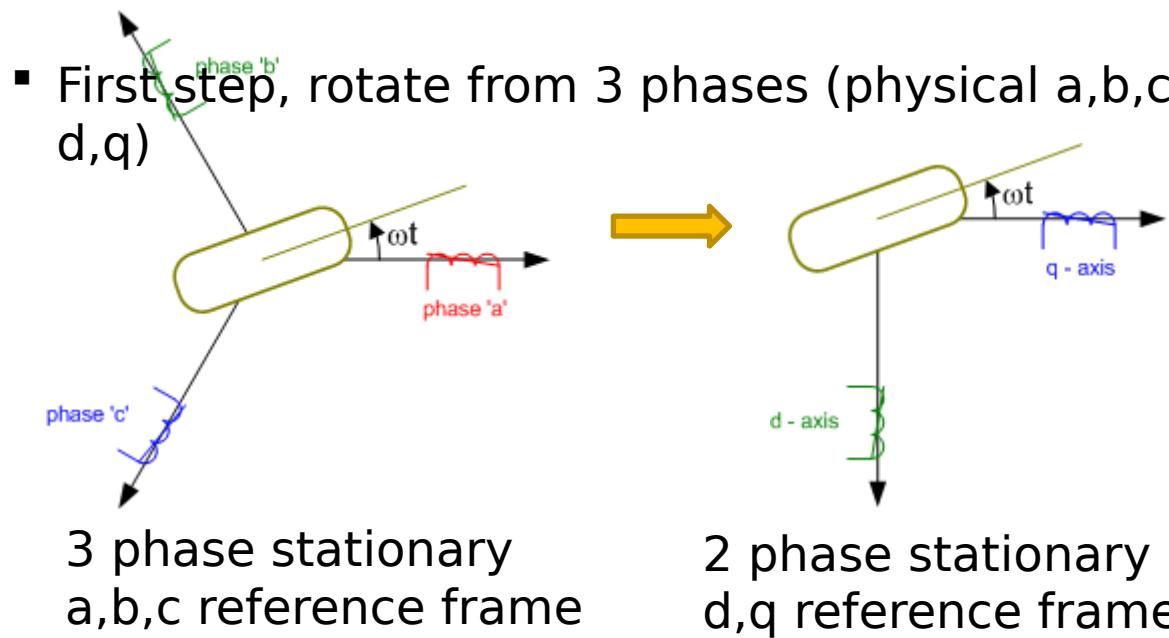
## Motor Simulation Model (continued)

- Electrical portion of motor
  - For surface PM Machine, Electrical Model is simple 2<sup>nd</sup> order cross-coupled system
  - Calculation of currents from flux linkages increases model speed/accuracy

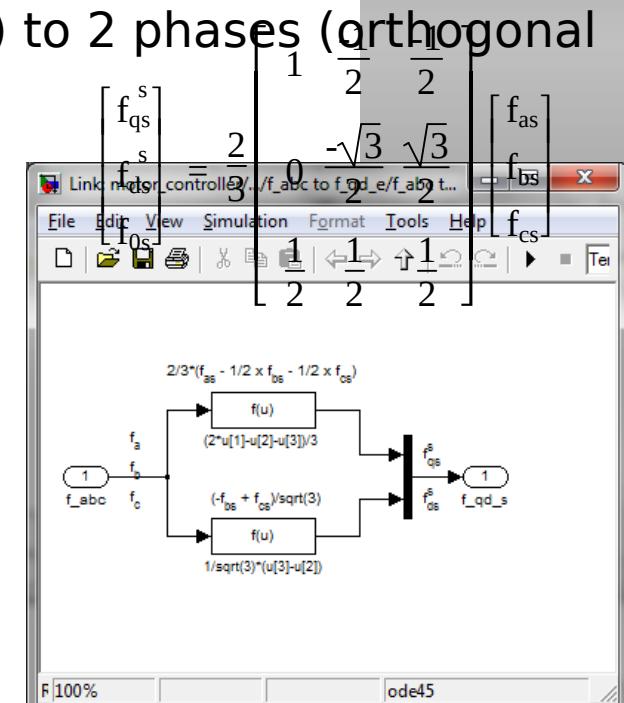


## Motor Simulation Model (continued)

- Current (Torque) Regulation - Field Oriented Control (FOC)
  - FOC aligns (orients) d-axis with rotor flux and q-axis with torque producing current
  - FOC aligns and rotates reference frame with rotor flux (PM)
  - This transforms steady state time varying functions (sine waves) to dc quantities



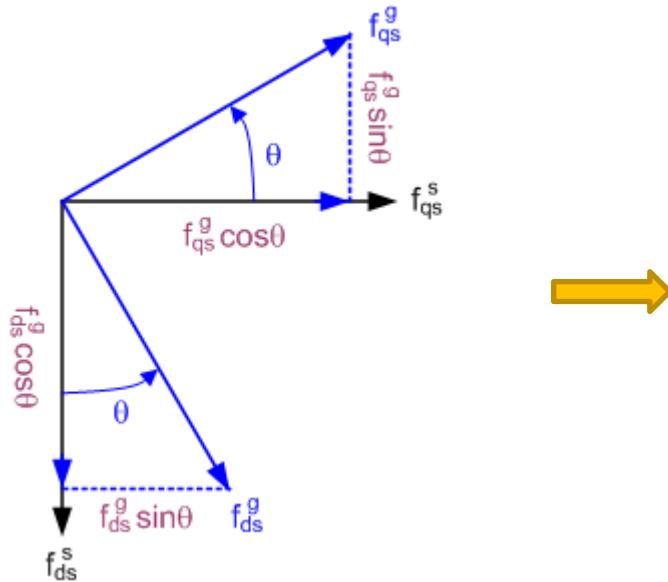
Forward Transformation:



## Motor Simulation Model (continued)

- Current (Torque) Regulation - Field Oriented Control (FOC)

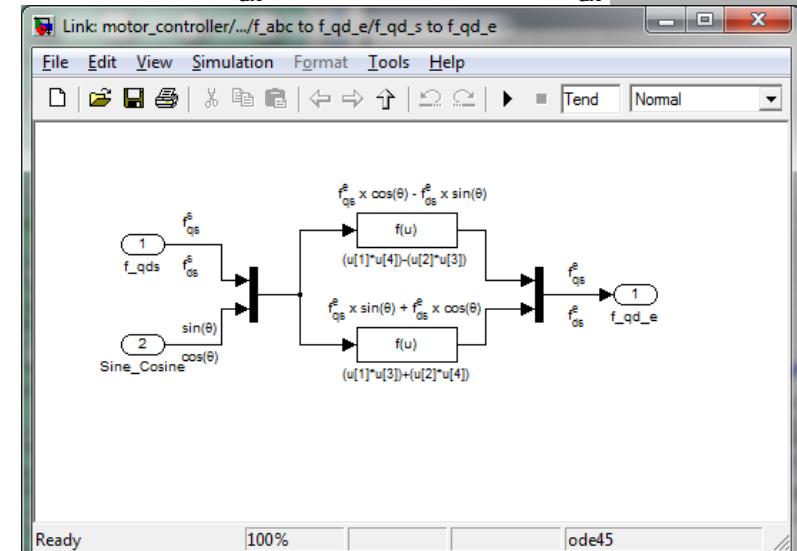
- Next, rotate from the stationary dq reference frame to general rotating dq reference frame (for FOC, rotate to the rotor flux reference frame)



Stationary to Rotating

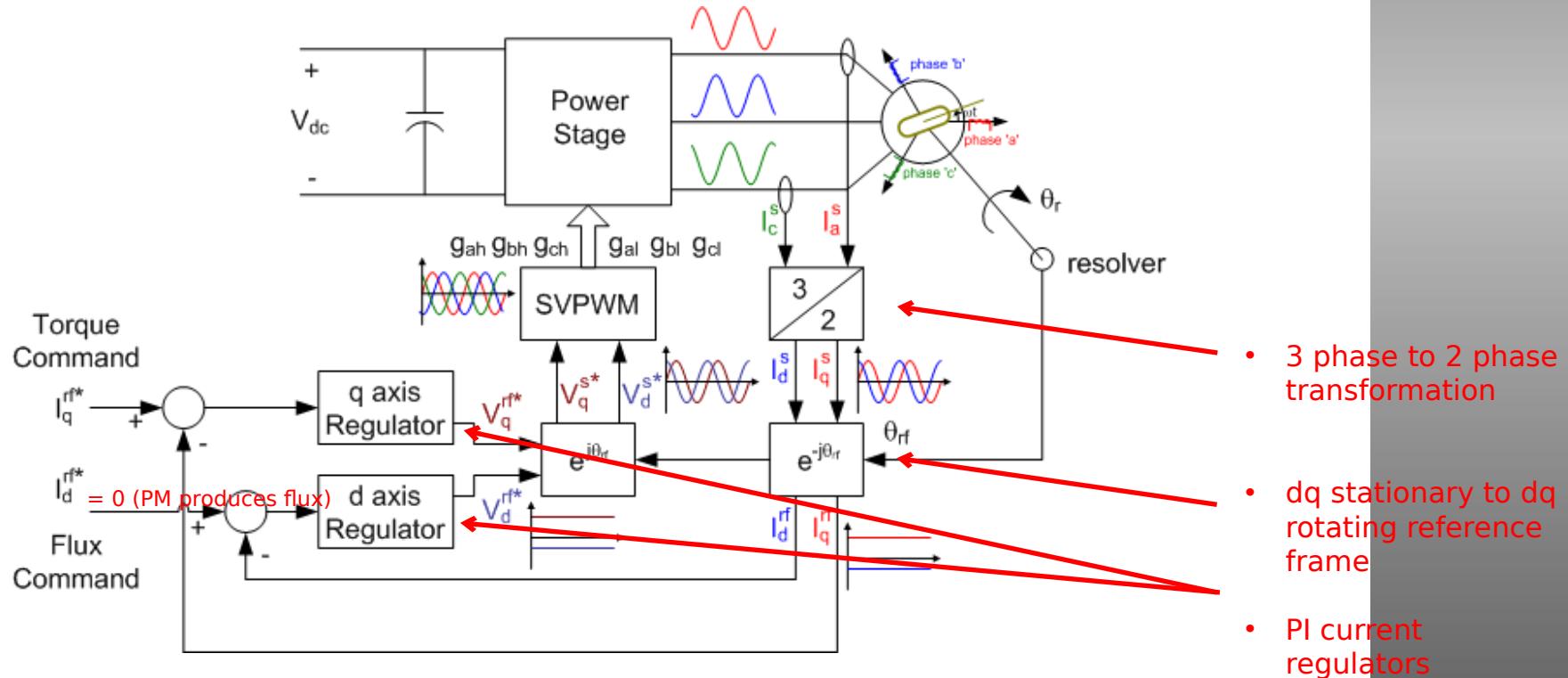
$$\bar{f}_{qdx}^g = e^{-j\theta} \bar{f}_{qdx}^s$$

$$\begin{bmatrix} f_{qx}^g \\ f_{dx}^g \end{bmatrix} = \begin{bmatrix} \cos\theta & -\sin\theta \\ \sin\theta & \cos\theta \end{bmatrix} \begin{bmatrix} f_{qx}^s \\ f_{dx}^s \end{bmatrix}$$



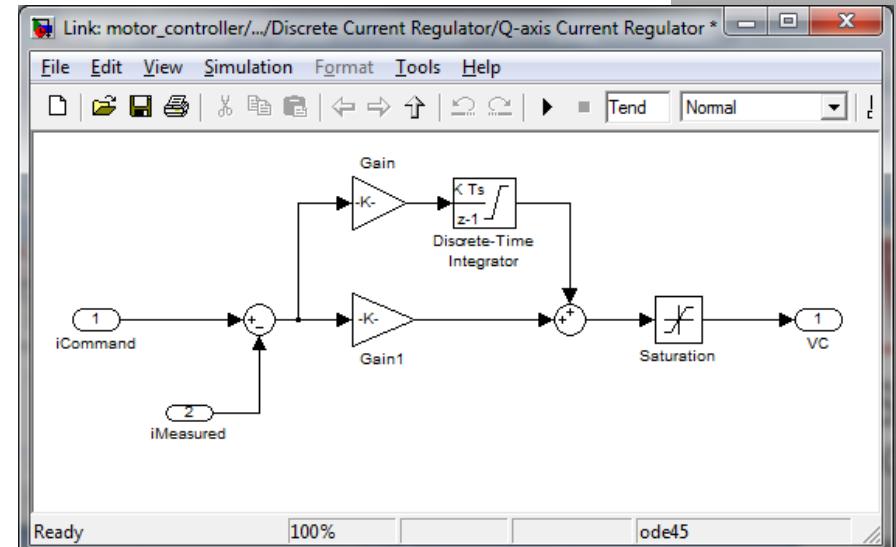
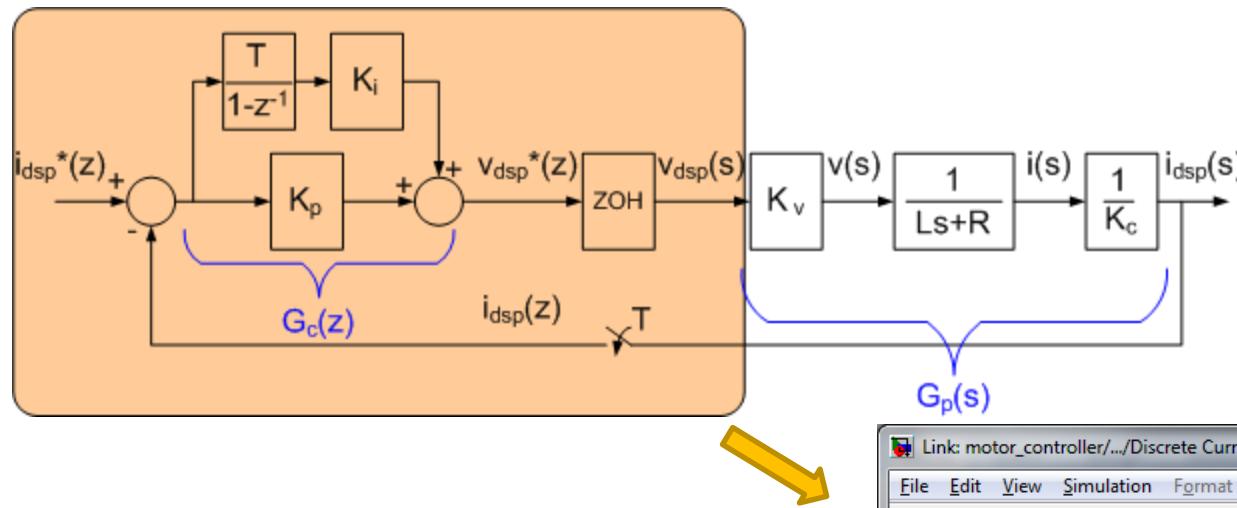
## Motor Simulation Model (continued)

- Current (Torque) Regulation – Field Oriented Control (FOC)
- Next, use Proportional plus Integral (PI) control on both d and q axis currents. The d axis current command represents flux produced by the stator. This is set to zero unless we're trying to field weaken. The q axis current represents the torque producing current and is used to



## Motor Simulation Model (continued)

- Current (Torque) Regulation - Field Oriented Control (FOC)
- Digital PI Loop



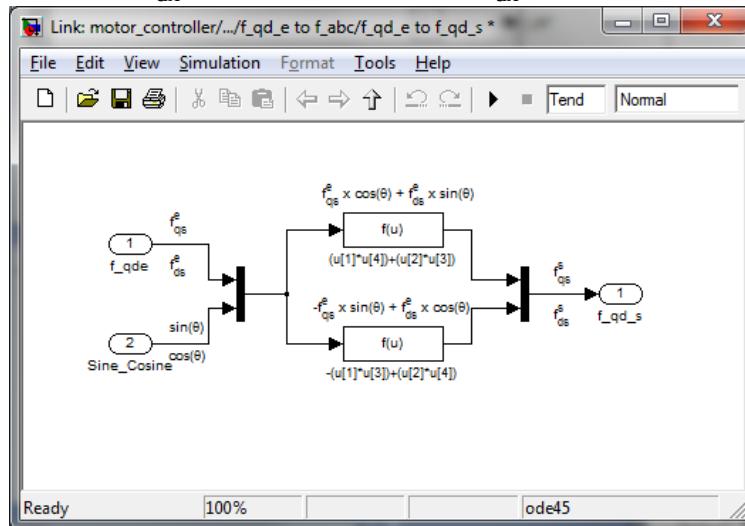
## Motor Simulation Model (continued)

- Current (Torque) Regulation – Field Oriented Control (FOC)
- After deriving voltage commands, transform back into stationary reference frame to be applied to model (this assumes an ideal voltage regulator – neglects high order harmonics of PWM)

### Rotating to Stationary

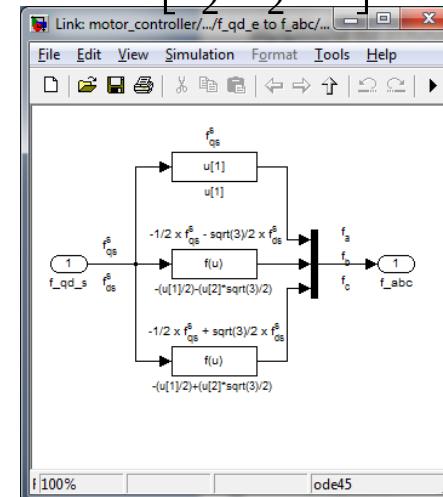
$$\bar{f}_{qdx}^s = e^{j\theta} \bar{f}_{qdx}^g$$

$$\begin{bmatrix} f_{qx}^s \\ f_{dx}^s \end{bmatrix} = \begin{bmatrix} \cos\theta & \sin\theta \\ -\sin\theta & \cos\theta \end{bmatrix} \begin{bmatrix} f_{qx}^g \\ f_{dx}^g \end{bmatrix}$$

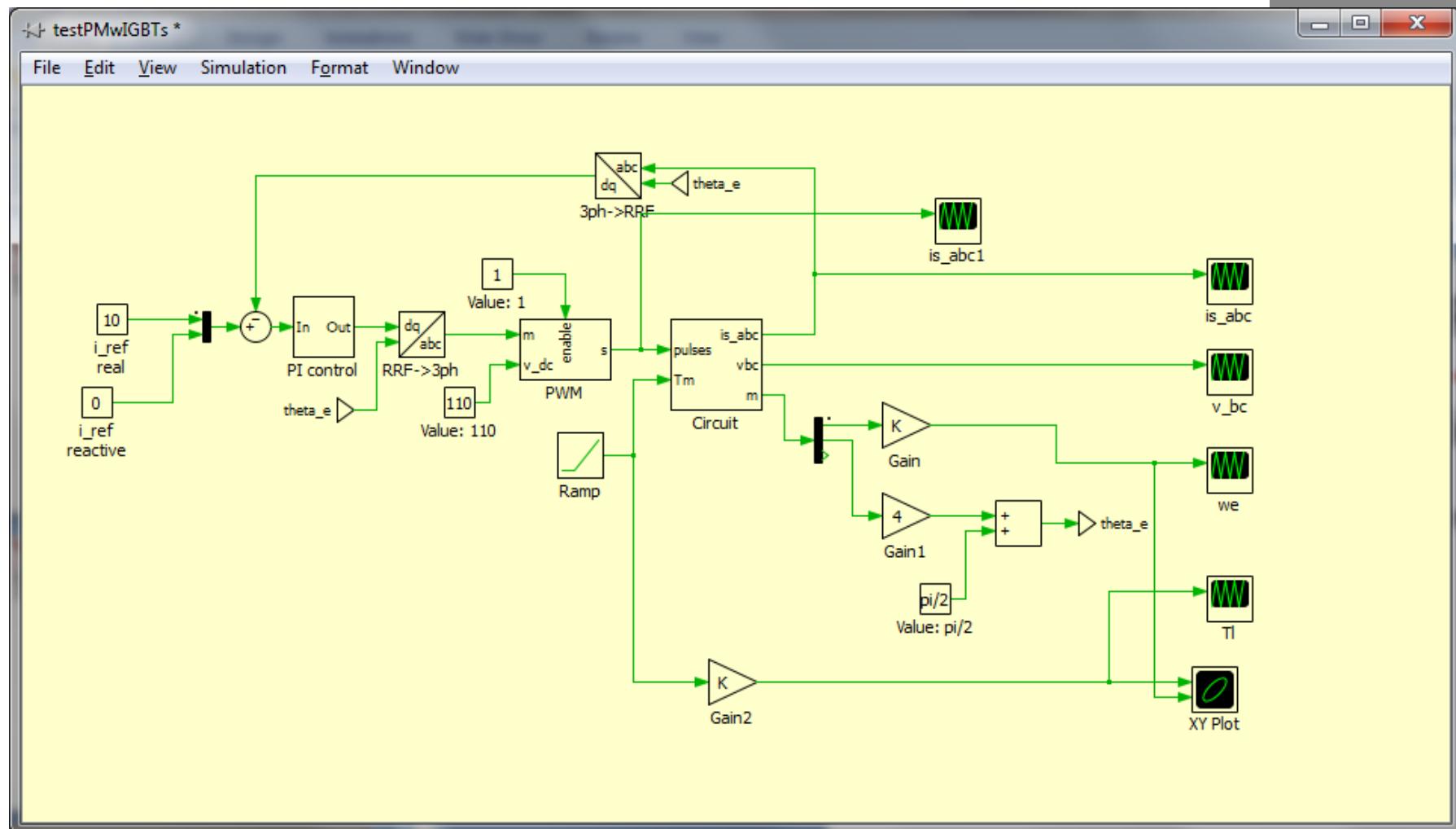


### Inverse Transformation:

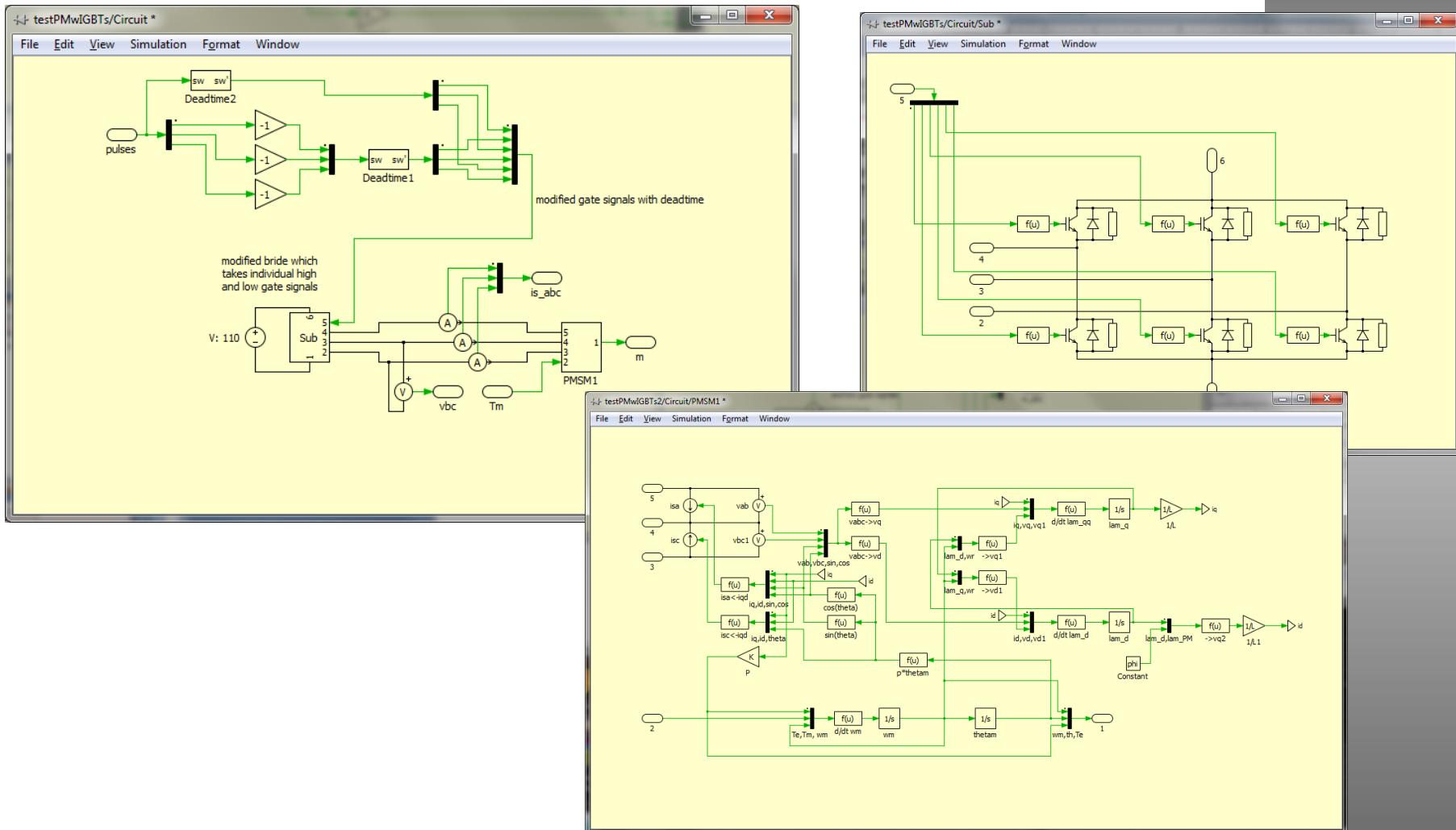
$$\begin{bmatrix} f_{as} \\ f_{bs} \\ f_{cs} \end{bmatrix} = \begin{bmatrix} 1 & 0 & 1 \\ -\frac{1}{2} & \frac{-\sqrt{3}}{2} & 1 \\ -\frac{1}{2} & \frac{\sqrt{3}}{2} & 1 \end{bmatrix} \begin{bmatrix} f_{qs}^s \\ f_{ds}^s \\ f_{0s} \end{bmatrix}$$



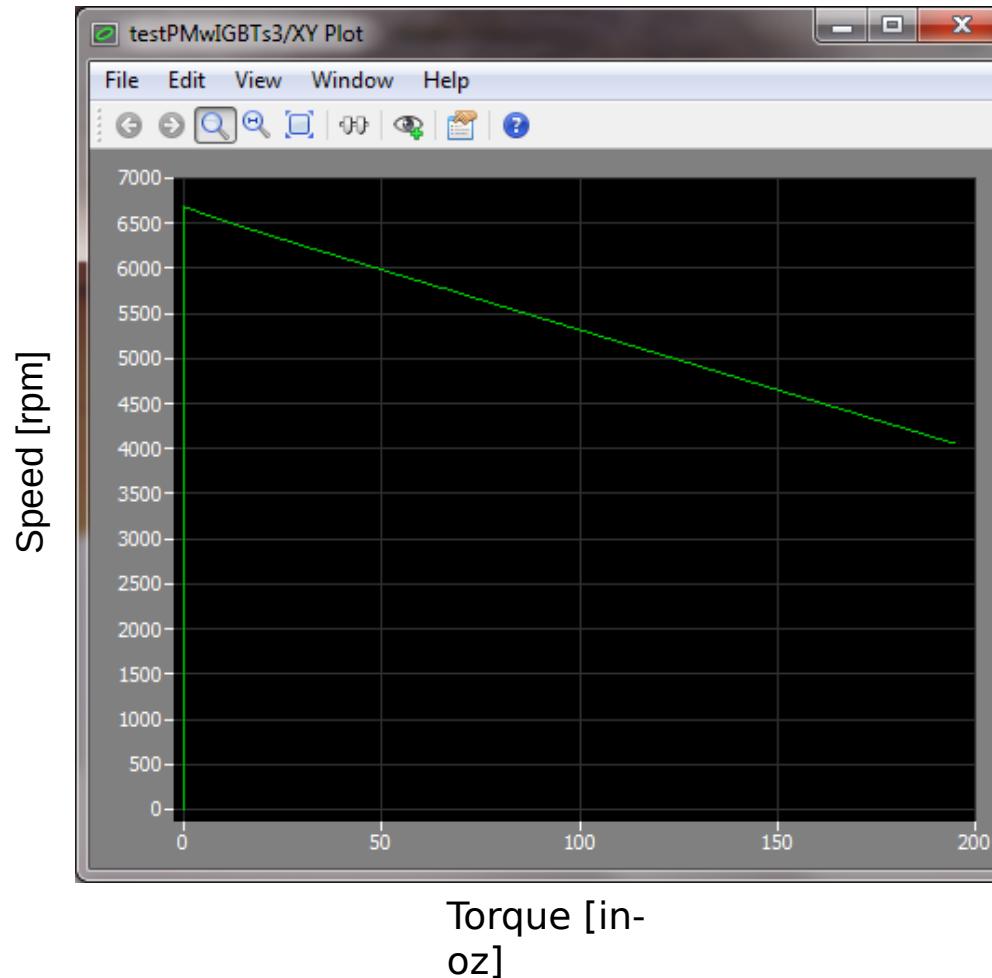
## Motor Simulation Model (with Plecs)



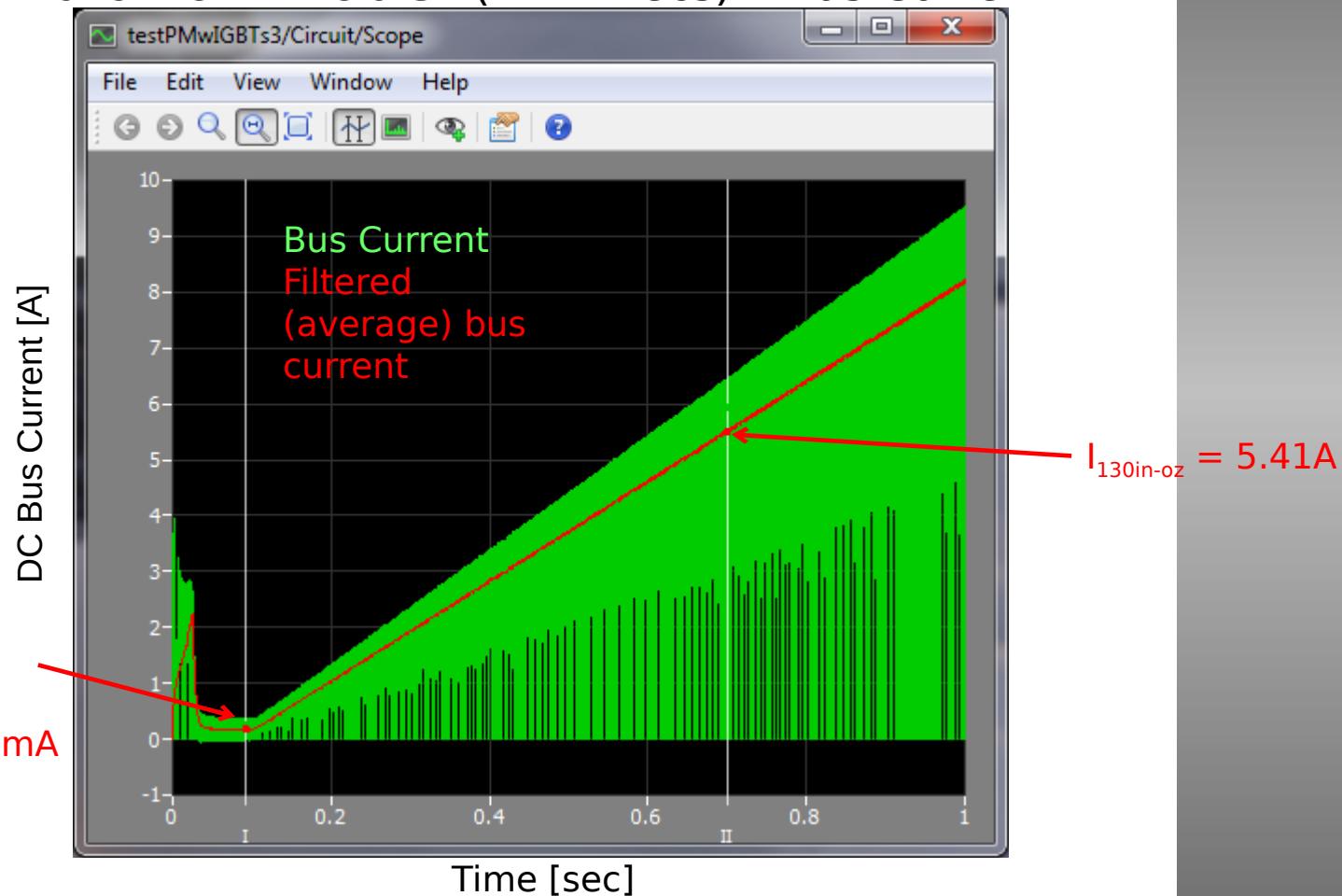
## Motor Simulation Model (with Plecs)



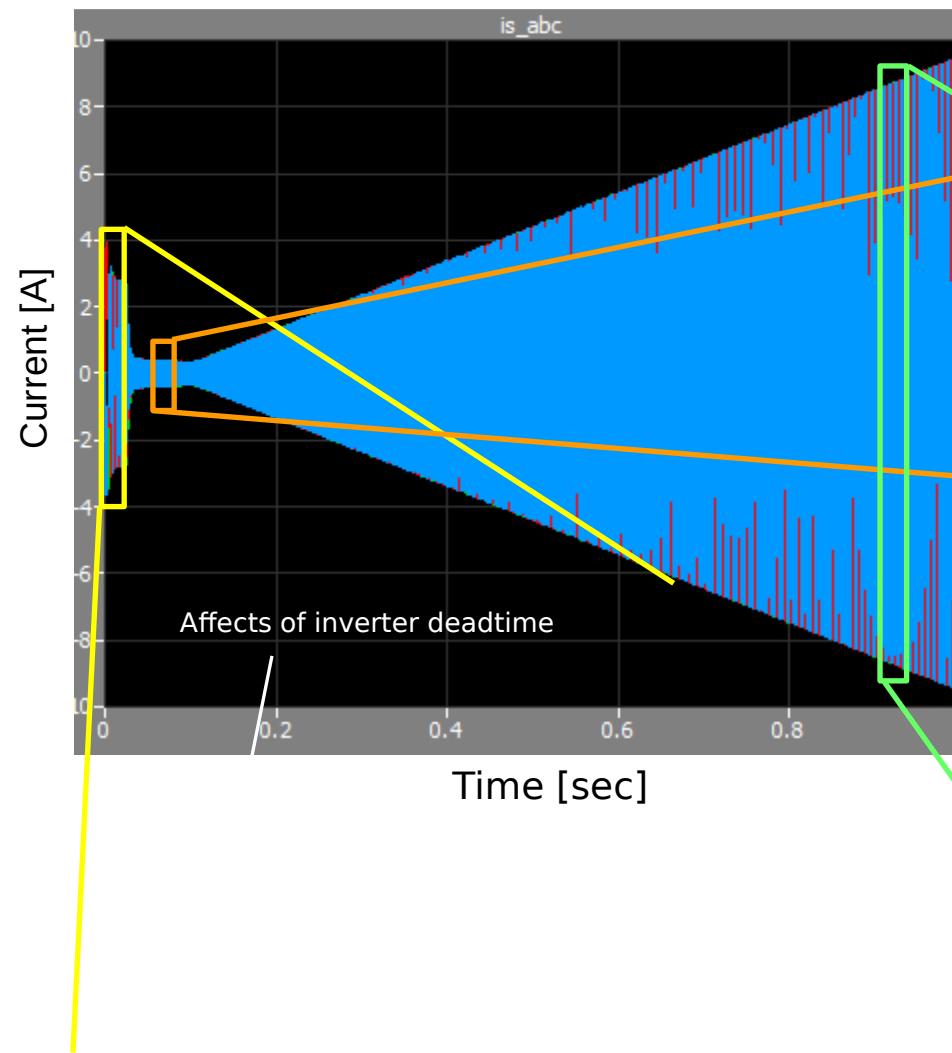
## Motor Simulation Model (with Plecs) - Speed vs. Torque Curve



## Motor Simulation Model (with Plecs) - Bus Current



## Motor Simulation Model (with Plecs) – Phase Currents



## Motor Simulation Model (with Simulink) - Phase Currents

