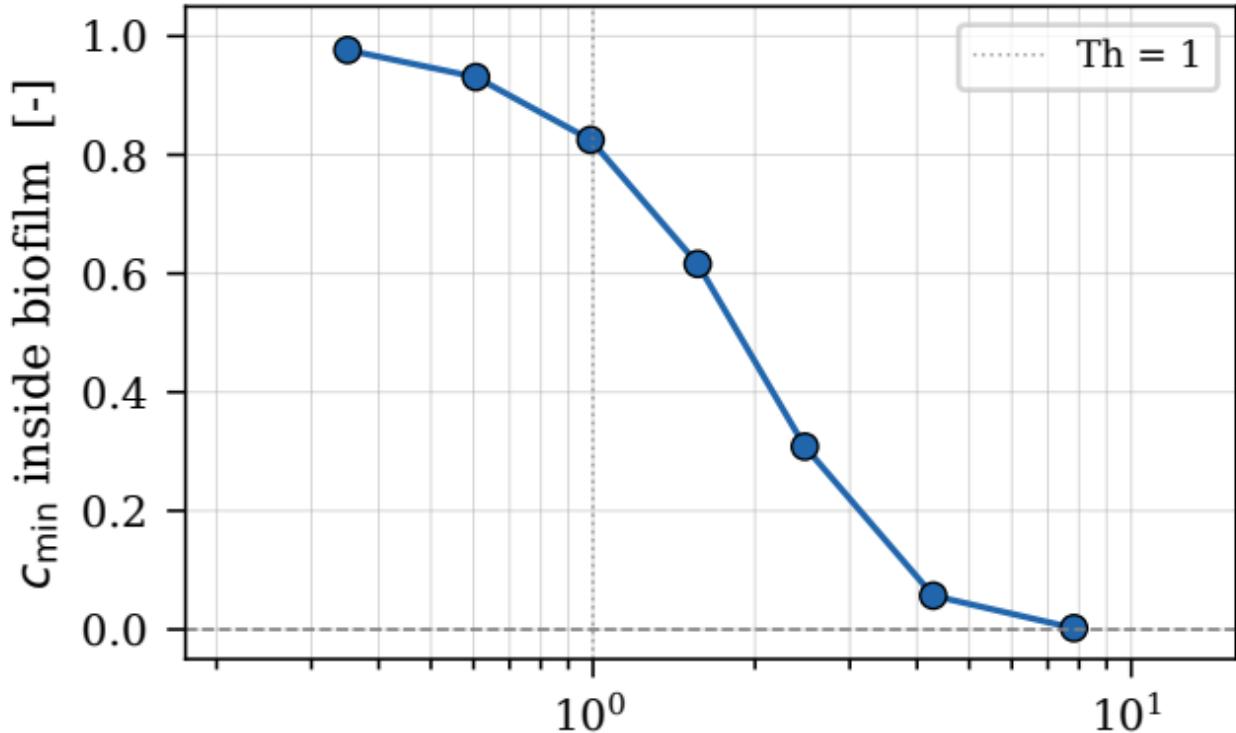


Diffusion-limitation onset
($R = 0.35$, $D_c = 1$, $k = 1$, $c_\infty = 1$)



$$\text{Thiele modulus } \text{Th} = \sqrt{g R^2 / D_c}$$