SAFETY DATA SHEET

Version 6.11
Revision Date 01/02/2025
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SECTION 1. IDENTIFICATION

1.1 Product identifiers

Product name : Piperazine

Product Number : P45907
Brand : Sigma-Aldrich
Index-No. : 612-057-00-4
CAS-No. : 110-85-0

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

Uses advised against : The product is being supplied under the TSCA R&D Exemption (40 CFR Section 720.36). It is the recipient's responsibility to comply with the requirements of the R&D exemption. The product may not be used for a non-exempt commercial purpose under TSCA unless appropriate consent is granted in writing by MilliporeSigma.

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES

Telephone : +1 314 771-5765
Fax : +1 800 325-5052

1.4 Emergency telephone

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24 Hours/day; 7 Days/week

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable solids : Category 1

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Skin corrosion	:	Category 1B
Serious eye damage	:	Category 1
Respiratory sensitization	:	Sub-category 1B
Skin sensitization	:	Sub-category 1B
Reproductive toxicity	:	Category 2

GHS label elements

Hazard pictograms :

Signal Word : Danger

Hazard Statements : H228 Flammable solid.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H361 Suspected of damaging fertility or the unborn child.

Precautionary Statements :

Prevention:

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P260 Do not breathe dust.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P285 In case of inadequate ventilation wear respiratory protection.

Response:

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immedi-

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ately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.
P363 Wash contaminated clothing before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Components

Chemical name	CAS-No.	Concentration (% w/w)
piperazine	110-85-0	>= 90 - <= 100

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : First aiders need to protect themselves.
Show this material safety data sheet to the doctor in attendance.

If inhaled : After inhalation: fresh air. Call in physician.

In case of skin contact : In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Call a physician immediately.

In case of eye contact : After eye contact: rinse out with plenty of water. Immediately call in ophthalmologist. Remove contact lenses.

If swallowed : After swallowing: make victim drink water (two glasses at most), avoid vomiting (risk of perforation).

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		Call a physician immediately. Do not attempt to neutralise.
Most important symptoms and effects, both acute and delayed	:	The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11
Protection of first-aiders	:	For personal protection see section 8.
Notes to physician	:	No data available

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Water Foam Carbon dioxide (CO2) Dry powder
Unsuitable extinguishing media	:	For this substance/mixture no limitations of extinguishing agents are given.
Specific hazards during fire fighting	:	Combustible. Development of hazardous combustion gases or vapours possible in the event of fire.
Hazardous combustion products	:	Carbon oxides Nitrogen oxides (NOx)
Specific extinguishing methods	:	No data available
Further information	:	Suppress (knock down) gases/vapors/mists with a water spray jet. Prevent fire extinguishing water from contaminating surface water or the ground water system.
Special protective equipment for fire-fighters	:	Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

SECTION 6. ACCIDENTAL RELEASE MEASURES

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Personal precautions, protective equipment and emergency procedures	:	Advice for non-emergency personnel: Avoid inhalation of dusts. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition. Evacuate the danger area, observe emergency procedures, consult an expert. Advice for emergency responders: For personal protection see section 8.
Environmental precautions	:	Do not let product enter drains. Risk of explosion.
Methods and materials for containment and cleaning up	:	Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up carefully. Dispose of properly. Clean up affected area. Avoid generation of dusts.

SECTION 7. HANDLING AND STORAGE

For precautions see section 2.2.

Advice on protection against fire and explosion	:	Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharge.
Advice on safe handling	:	Work under hood. Do not inhale substance/mixture.
Further information on storage conditions	:	Tightly closed. Keep away from heat and sources of ignition. Keep locked up or in an area accessible only to qualified or authorized persons.
Storage class	:	4.1B, Flammable solid hazardous materials
Recommended storage temperature	:	Recommended storage temperature see product label.
Further information on storage stability	:	Store under inert gas. Light sensitive. hygroscopic
Packaging material	:	Suitable material: Amber Glass Bottle/Jar

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type	Control param-	Basis

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		(Form of exposure)	eters / Permis-sible concentra-tion	
piperazine	110-85-0	TWA (In-halable fraction and vapor)	0.03 ppm (piperazine)	ACGIH

Engineering measures : No data available

Personal protective equipment

Respiratory protection : required when dusts are generated.
Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Recommended Filter type: : Filter A-(P3)

The entrepeneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Hand protection

Material	:	Nitrile rubber
Break through time	:	480 min
Glove thickness	:	0.11 mm
Protective index	:	Full contact
Manufacturer	:	KCL 741 Dermatril® L

Material	:	Nitrile rubber
Break through time	:	480 min
Glove thickness	:	0.11 mm
Protective index	:	Splash contact
Manufacturer	:	KCL 741 Dermatril® L

Remarks : This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Eye protection : Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

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		Tightly fitting safety goggles
Skin and body protection	:	Flame retardant antistatic protective clothing.
Hygiene measures	:	Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	crystals
Color	:	colorless
Odor	:	weakly amine-like
Odor Threshold	:	No data available
pH	:	12 (68 °F / 20 °C) Concentration: 150 g/l
Melting point/ range	:	228 - 234 °F / 109 - 112 °C Method: lit.
Boiling point/boiling range	:	293 - 295 °F / 145 - 146 °C Method: lit.
Flash point	:	Not applicable
Evaporation rate	:	No data available
Flammability (solid, gas)	:	The substance or mixture is a flammable solid with the category 1. Method: Flammability (solids)
Burning rate	:	No data available
Self-ignition	:	608 °F / 320 °C ca. 1,013 hPa Method: DIN 51794
Upper explosion limit / Upper flammability limit	:	Upper explosion limit 14 %(V)
Lower explosion limit / Lower flammability limit	:	Lower explosion limit 4 %(V)
Vapor pressure	:	0.21 hPa (68 °F / 20 °C)

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Relative vapor density	:	No data available
Relative density	:	No data available
Density	:	1.1 g/cm3 (68 °F / 20 °C)
Solubility(ies) Water solubility	: :	 ca. 0.9 g/l soluble (68 °F / 20 °C)
Partition coefficient: n-octanol/water	:	log Pow: -1.24 (77 °F / 25 °C) Method: OECD Test Guideline 107 Bioaccumulation is not expected.
Autoignition temperature	:	608 °F / 320 °C
Decomposition temperature	:	No data available
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available
Flow time	:	No data available
Explosive properties	:	Not classified as explosive.
Oxidizing properties	:	none
Molecular weight	:	86.14 g/mol
Particle characteristics Particle size	: :	 No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	The following applies in general to flammable organic substances and mixtures: in correspondingly fine distribution, when whirled up a dust explosion potential may generally be assumed.
Chemical stability	:	The product is chemically stable under standard ambient conditions (room temperature) .
Possibility of hazardous reactions	:	Caution! In contact with nitrites, nitrates, nitrous acid possible liberation of nitrosamines! Violent reactions possible with: Strong oxidizing agents Acids
Conditions to avoid	:	Avoid moisture.

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		no information available
Incompatible materials	:	Light metals Metals various alloys Strong oxidizing agents
Hazardous decomposition products	:	In the event of fire: see section 5

SECTION 11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity
LD50 Oral - Rat - male and female - 2,600 mg/kg
(OECD Test Guideline 401)
Inhalation: No data available
LD50 Dermal - Rabbit - male and female - 8,300 mg/kg
(OECD Test Guideline 402)
No data available

Skin corrosion/irritation
Skin - Rabbit
Result: Corrosive
(OECD Test Guideline 431)

Serious eye damage/eye irritation
Remarks: Causes serious eye damage.

Respiratory or skin sensitization
Local lymph node assay (LLNA) - Mouse
Result: positive
(OECD Test Guideline 429)
May cause allergy or asthma symptoms or breathing difficulties if inhaled. Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Germ cell mutagenicity
Test Type: In vitro mammalian cell gene mutation test
Test system: Mouse lymphoma test
Metabolic activation: Metabolic activation
Method: OECD Test Guideline 476
Result: positive
Test Type: Ames test
Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative
Test Type: Chromosome aberration test in vitro
Test system: Chinese hamster ovary cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

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Test Type: Micronucleus test
Species: Mouse
Cell type: Bone marrow
Application Route: Gavage
Method: OECD Test Guideline 474
Result: negative

Carcinogenicity

IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity
Suspected of damaging the unborn child.
Suspected of damaging fertility.

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

11.2 Additional Information

Repeated dose toxicity - Rat - male and female - Oral - NOAEL (No observed adverse effect level) - 627 mg/kg

RTECS: TK7800000
Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin., Cough, Shortness of breath, Headache, Nausea, To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Drowsiness
ataxia (impaired locomotor coordination)
Unconsciousness
Apathy
muscular weakness
Impairment of vision

Other information

Under given conditions, contact with nitrites or nitric acid can lead to the formation of nitrosamines, which have shown themselves to be carcinogenic in animal experiments.

Further data:

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Therapeutically used substance.

Handle in accordance with good industrial hygiene and safety practice.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

piperazine:

Toxicity to fish	:	LC50 (Oryzias latipes): > 100 mg/l End point: mortality Exposure time: 96 h Test Type: semi-static test Analytical monitoring: yes Method: OECD Test Guideline 203 GLP: yes
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 105.4 mg/l End point: Immobilization Exposure time: 48 h Test Type: semi-static test Analytical monitoring: yes Method: OECD Test Guideline 202 GLP: yes
Toxicity to algae/aquatic plants	:	ErC50 (Pseudokirchneriella subcapitata (green algae)): 153.1 mg/l Exposure time: 72 h Test Type: static test Analytical monitoring: yes Method: OECD Test Guideline 201 GLP: yes
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	NOEC (Daphnia magna (Water flea)): 12.5 mg/l Exposure time: 21 d Test Type: semi-static test Analytical monitoring: yes Method: OECD Test Guideline 211 GLP: yes

Persistence and degradability

Components:

piperazine:

Biodegradability	:	aerobic Inoculum: activated sludge, non-adapted

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Result: Readily biodegradable.
Biodegradation: 65 %
Exposure time: 28 d
Method: OECD Test Guideline 301F
GLP: yes

Bioaccumulative potential

Components:

piperazine:

Bioaccumulation	:	Species: Cyprinus carpio (Carp) Bioconcentration factor (BCF): 0.3 Exposure time: 6 Weeks Temperature: 77 °F / 25 °C Method: OECD Test Guideline 305 GLP: yes
Partition coefficient: n-octanol/water	:	log Pow: -1.24 (77 °F / 25 °C) Method: OECD Test Guideline 107 Remarks: Bioaccumulation is not expected.

Mobility in soil

Components:

piperazine:

Distribution among environmental compartments	:	Koc: 507 Method: OECD Test Guideline 106

Other adverse effects

Product:

Ozone-Depletion Potential	:	Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Components:

piperazine:

Results of PBT and vPvB assessment	:	Substance does not meet the criteria for PBT or vPvB according to Regulation (EC) No 1907/2006, Annex XIII.

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SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No.	:	UN 2579
Proper shipping name	:	Piperazine
Class	:	8
Packing group	:	III
Labels	:	Class 8 - Corrosive substances
Packing instruction (cargo aircraft)	:	864
Packing instruction (passenger aircraft)	:	860

IMDG-Code

UN number	:	UN 2579
Proper shipping name	:	PIPERAZINE
Class	:	8
Packing group	:	III
Labels	:	8
EmS Code	:	F-A, S-B
Marine pollutant	:	no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National regulation

49 CFR Road

UN/ID/NA number	:	UN 2579
Proper shipping name	:	Piperazine
Class	:	8
Packing group	:	III
Labels	:	Class 8 - Corrosive substances
ERG Code	:	153
Marine pollutant	:	no
Poison Inhalation Hazard	:	No

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Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	:	Acute Health Hazard Chronic Health Hazard
SARA 313	:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).
This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).
The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489):

piperazine	110-85-0	>= 90 - <= 100 %

Clean Water Act

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.
This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.
This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307
This product does not contain any priority pollutants related to the U.S. Clean Water Act

US State Regulations

Massachusetts Right To Know

piperazine	110-85-0

Pennsylvania Right To Know

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piperazine 110-85-0

Maine Chemicals of High Concern

Product does not contain any listed chemicals

Vermont Chemicals of High Concern

Product does not contain any listed chemicals

Washington Chemicals of High Concern

Product does not contain any listed chemicals

The ingredients of this product are reported in the following inventories:

TSCA : All substances listed as active on the TSCA inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
ACGIH / TWA : 8-hour, time-weighted average

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Devel-

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opment; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

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