

## SAFETY DATA SHEET

Version 6.14  
Revision Date 09/08/2024  
Print Date 09/09/2024

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1 Product identifiers**

Product name : 1,4-Dioxane  
Product Number : 360481  
Brand : SIGALD  
Index-No. : 603-024-00-5  
CAS-No. : 123-91-1

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Identified uses : Laboratory chemicals, Synthesis of substances  
Uses advised against : The product is being supplied under the TSCA R&D Exemption (40 CFR Section 720.36). It is the recipient's responsibility to comply with the requirements of the R&D exemption. The product may not be used for a non-exempt commercial purpose under TSCA unless appropriate consent is granted in writing by MilliporeSigma.

**1.3 Details of the supplier of the safety data sheet**

Company : Sigma-Aldrich Inc.  
3050 SPRUCE ST  
ST. LOUIS MO 63103  
UNITED STATES  
Telephone : +1 314 771-5765  
Fax : +1 800 325-5052

**1.4 Emergency telephone**

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24 Hours/day; 7 Days/week

**SECTION 2: Hazards identification****2.1 Classification of the substance or mixture****GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)**

Flammable liquids (Category 2), H225  
Eye irritation (Category 2A), H319  
Carcinogenicity (Category 1B), H350

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Specific target organ toxicity - single exposure (Category 3), Respiratory system, H335

For the full text of the H-Statements mentioned in this Section, see Section 16.

## 2.2 GHS Label elements, including precautionary statements

Pictogram



Signal Word

Danger

Hazard Statements

H225

Highly flammable liquid and vapor.

H319

Causes serious eye irritation.

H335

May cause respiratory irritation.

H350

May cause cancer.

Precautionary Statements

P201

Obtain special instructions before use.

P202

Do not handle until all safety precautions have been read and understood.

P210

Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.

P233

Keep container tightly closed.

P240

Ground/bond container and receiving equipment.

P241

Use explosion-proof electrical/ ventilating/ lighting/ equipment.

P242

Use only non-sparking tools.

P243

Take precautionary measures against static discharge.

P261

Avoid breathing mist or vapors.

P264

Wash skin thoroughly after handling.

P271

Use only outdoors or in a well-ventilated area.

P280

Wear protective gloves/ protective clothing/ eye protection/ face protection.

P303 + P361 + P353

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.

P304 + P340 + P312

IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.

P305 + P351 + P338

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P308 + P313

IF exposed or concerned: Get medical advice/ attention.

P337 + P313

If eye irritation persists: Get medical advice/ attention.

P370 + P378

In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

P403 + P233

Store in a well-ventilated place. Keep container tightly closed.

P403 + P235

Store in a well-ventilated place. Keep cool.

P405

Store locked up.

P501

Dispose of contents/ container to an approved waste disposal plant.

## 2.3 Hazards not otherwise classified (HNOC) or not covered by GHS

May form explosive peroxides.

Repeated exposure may cause skin dryness or cracking.

May form explosive peroxides.

## SECTION 3: Composition/information on ingredients

### 3.1 Substances

Synonyms : Dioxane  
Diethylene oxide

Formula : C<sub>4</sub>H<sub>8</sub>O<sub>2</sub>  
Molecular weight : 88.11 g/mol  
CAS-No. : 123-91-1  
EC-No. : 204-661-8  
Index-No. : 603-024-00-5

Component	Classification	Concentration
<b>1,4-Dioxane</b>		
	Flam. Liq. 2; Eye Irrit. 2A; Carc. 1B; STOT SE 3; H225, H319, H350, H335 Concentration limits: >= 20 %: STOT SE 3, H335;	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

## SECTION 4: First aid measures

### 4.1 Description of first-aid measures

#### General advice

Show this material safety data sheet to the doctor in attendance.

#### If inhaled

After inhalation: fresh air. Call in physician.

#### In case of skin contact

In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Consult a physician.

#### In case of eye contact

After eye contact: rinse out with plenty of water. Call in ophthalmologist. Remove contact lenses.

#### If swallowed

After swallowing: caution if victim vomits. Risk of aspiration! Keep airways free. Pulmonary failure possible after aspiration of vomit. Call a physician immediately.

### 4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

### 4.3 Indication of any immediate medical attention and special treatment needed

No data available

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## **SECTION 5: Firefighting measures**

### **5.1 Extinguishing media**

#### **Suitable extinguishing media**

Water Foam Carbon dioxide (CO<sub>2</sub>) Dry powder

#### **Unsuitable extinguishing media**

For this substance/mixture no limitations of extinguishing agents are given.

### **5.2 Special hazards arising from the substance or mixture**

Carbon oxides

Combustible.

Pay attention to flashback.

Vapors are heavier than air and may spread along floors.

Development of hazardous combustion gases or vapours possible in the event of fire.

Forms explosive mixtures with air at ambient temperatures.

### **5.3 Advice for firefighters**

Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

### **5.4 Further information**

Remove container from danger zone and cool with water. Prevent fire extinguishing water from contaminating surface water or the ground water system.

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## **SECTION 6: Accidental release measures**

### **6.1 Personal precautions, protective equipment and emergency procedures**

Advice for non-emergency personnel: Do not breathe vapors, aerosols. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition. Evacuate the danger area, observe emergency procedures, consult an expert. For personal protection see section 8.

### **6.2 Environmental precautions**

Do not let product enter drains. Risk of explosion.

### **6.3 Methods and materials for containment and cleaning up**

Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up carefully with liquid-absorbent material (e.g. Chemizorb®). Dispose of properly. Clean up affected area.

### **6.4 Reference to other sections**

For disposal see section 13.

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## **SECTION 7: Handling and storage**

### **7.1 Precautions for safe handling**

#### **Advice on safe handling**

Work under hood. Do not inhale substance/mixture. Avoid generation of vapours/aerosols.

**Advice on protection against fire and explosion**

Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharge.

**Hygiene measures**

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

For precautions see section 2.2.

**7.2 Conditions for safe storage, including any incompatibilities****Storage conditions**

Keep container tightly closed in a dry and well-ventilated place. Keep away from heat and sources of ignition. Keep locked up or in an area accessible only to qualified or authorized persons.

Test for peroxide formation periodically and before distillation.

**Storage class**

Storage class (TRGS 510): 3: Flammable liquids

**7.3 Specific end use(s)**

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

**SECTION 8: Exposure controls/personal protection****8.1 Control parameters****Ingredients with workplace control parameters**

Component	CAS-No.	Value	Control parameters	Basis
1,4-Dioxane	123-91-1	TWA	20 ppm	USA. ACGIH Threshold Limit Values (TLV)
	Remarks	Confirmed animal carcinogen with unknown relevance to humans Danger of cutaneous absorption		
		TWA	25 ppm 90 mg/m <sup>3</sup>	USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
		Skin notation		
		TWA	100 ppm 360 mg/m <sup>3</sup>	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		Skin designation		
		C	1 ppm 3.6 mg/m <sup>3</sup>	USA. NIOSH Recommended Exposure Limits
		Potential Occupational Carcinogen		
		PEL	0.28 ppm 1 mg/m <sup>3</sup>	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
		Skin		

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**Derived No Effect Level (DNEL)**

Application Area	Routes of exposure	Health effect	Value
Workers	Inhalation	Long-term local effects	144 mg/m <sup>3</sup>
Workers	Inhalation	Long-term systemic effects	73 mg/m <sup>3</sup>
Workers	Skin contact	Long-term systemic effects	21 mg/m <sup>3</sup>

**Predicted No Effect Concentration (PNEC)**

Compartment	Value
Soil	0.153 mg/kg
Sea water	0.67 mg/l
Fresh water	10 mg/l
Fresh water sediment	37 mg/kg
Sewage treatment plant	2700 mg/l
Aquatic intermittent release	10 mg/l

**8.2 Exposure controls****Appropriate engineering controls**

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

**Personal protective equipment****Eye/face protection**

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses

**Skin protection**

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: [www.kcl.de](http://www.kcl.de)).

Full contact

Material: butyl-rubber

Minimum layer thickness: 0.7 mm

Break through time: 480 min

Material tested: Butoject® (KCL 898)

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: [www.kcl.de](http://www.kcl.de)).

Splash contact

Material: Viton®

Minimum layer thickness: 0.7 mm

Break through time: 120 min

Material tested: Vitoject® (KCL 890 / Aldrich Z677698, Size M)

**Body Protection**

Flame retardant antistatic protective clothing.

### Respiratory protection

Recommended Filter type: Filter A (acc. to DIN 3181) for vapours of organic compounds

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer.

These measures have to be properly documented.

required when vapours/aerosols are generated. Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

### Control of environmental exposure

Do not let product enter drains. Risk of explosion.

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## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

a) Appearance	Form: liquid Color: colorless
b) Odor	No data available
c) Odor Threshold	No data available
d) pH	6.0 - 8 at 500 g/l at 20 °C (68 °F)
e) Melting point/freezing point	Melting point/ range: 10 - 12 °C (50 - 54 °F) - lit.
f) Initial boiling point and boiling range	100 - 102 °C 212 - 216 °F - lit.
g) Flash point	11 °C (52 °F) - closed cup
h) Evaporation rate	No data available
i) Flammability (solid, gas)	No data available
j) Upper/lower flammability or explosive limits	Upper explosion limit: 22 %(V) Lower explosion limit: 2 %(V)
k) Vapor pressure	36 hPa at 20 °C (68 °F) 53 hPa at 25.20 °C(77.36 °F)
l) Vapor density	3.04 - (Air = 1.0)
m) Density	1.034 g/cm <sup>3</sup> at 25 °C (77 °F) - lit.
Relative density	1.0320 °C
n) Water solubility	1,000 g/l at 20 °C (68 °F) - completely miscible
o) Partition coefficient: n-octanol/water	log Pow: -0.42 - Bioaccumulation is not expected.
p) Autoignition temperature	190.55 °C (374.99 °F)

- |                              |  |
|------------------------------|--|
| q) Decomposition temperature | No data available  |
| r) Viscosity                 | 1.27 mm <sup>2</sup> /s at 20 °C (68 °F) - OECD Test Guideline 114 - 0.93 mm <sup>2</sup> /s at 40 °C (104 °F) - OECD Test Guideline 114 - |
| s) Explosive properties      | No data available  |
| t) Oxidizing properties      | none   |

## 9.2 Other safety information

- |                        |                            |
|------------------------|----------------------------|
| Surface tension        | 36.9 mN/m at 25 °C (77 °F) |
| Relative vapor density | 3.04 - (Air = 1.0)         |

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

Formation of peroxides possible.  
Vapors may form explosive mixture with air.

### 10.2 Chemical stability

The product is chemically stable under standard ambient conditions (room temperature) .  
Stable under recommended storage conditions.  
Test for peroxide formation before distillation or evaporation. Test for peroxide formation or discard after 1 year.  
Contains the following stabilizer(s):  
butyl hydroxytoluene (BHT) (0.0025 %)

### 10.3 Possibility of hazardous reactions

Vapors may form explosive mixture with air.

### 10.4 Conditions to avoid

Warming.  
Moisture.

### 10.5 Incompatible materials

No data available

### 10.6 Hazardous decomposition products

Peroxides  
In the event of fire: see section 5



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## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

LD50 Oral - Rat - male and female - 5,150 mg/kg  
(OECD Test Guideline 401)

Symptoms: mucosal irritations, Cough, Shortness of breath, Possible damages: damage of respiratory tract, Lung edema

LD50 Dermal - Rabbit - 7,378 mg/kg

Remarks: (RTECS)

#### Skin corrosion/irritation

Skin - Rabbit

Result: No skin irritation - 20 h

Remarks: (IUCLID)

Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

#### Serious eye damage/eye irritation

Eyes - Rabbit

Result: Eye irritation

(OECD Test Guideline 405)

Remarks: (Regulation (EC) No 1272/2008, Annex VI)

#### Respiratory or skin sensitization

Maximization Test - Guinea pig

Result: negative

(Regulation (EC) No. 440/2008, Annex, B.6)

#### Germ cell mutagenicity

Test Type: Ames test

Test system: Salmonella typhimurium

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Test Type: In vitro mammalian cell gene mutation test

Test system: Chinese hamster ovary cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

Test Type: Chromosome aberration test in vitro

Test system: Chinese hamster ovary cells

Metabolic activation: with and without metabolic activation

Result: negative

Remarks: (ECHA)

Test Type: unscheduled DNA synthesis assay

Species: Rat

Cell type: Liver cells

Application Route: Oral

Result: negative

Remarks: (ECHA)

**Carcinogenicity**

Presumed to have carcinogenic potential for humans

IARC: 2B - Group 2B: Possibly carcinogenic to humans (1,4-Dioxane)

NTP: RAHC - Reasonably anticipated to be a human carcinogen (1,4-Dioxane)

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**Reproductive toxicity**

No data available

**Specific target organ toxicity - single exposure**

May cause respiratory irritation. - Respiratory system

Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

**Specific target organ toxicity - repeated exposure**

No data available

**Aspiration hazard**

No data available

**11.2 Additional Information**

Repeated dose toxicity - Rat - male - Oral - 716 Days - NOAEL (No observed adverse effect level) - 9.6 mg/kg

Remarks: (ECHA)

RTECS: JG8225000

Nausea, Vomiting, Weakness, Dizziness, Vertigo, Headache, Sweating, loss of appetite, Kidney injury may occur., Liver injury may occur.

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

The substance has delayed effects.

After absorption:

Headache

Dizziness

Nausea

Vomiting

Absorption can result in damage to:

Liver

Kidney

Other dangerous properties can not be excluded.

This substance should be handled with particular care.

Liver - Irregularities - Based on Human Evidence

Stomach - Irregularities - Based on Human Evidence

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## SECTION 12: Ecological information

### 12.1 Toxicity

Toxicity to daphnia and other aquatic invertebrates	semi-static test EC50 - Daphnia magna (Water flea) - > 1,000 mg/l - 48 h (OECD Test Guideline 202)
Toxicity to algae	static test ErC50 - Pseudokirchneriella subcapitata (green algae) - > 1,000 mg/l - 72 h (OECD Test Guideline 201)
Toxicity to fish(Chronic toxicity)	flow-through test NOEC - Pimephales promelas (fathead minnow) - > 103 mg/l - 32 d Remarks: (ECHA)
Toxicity to daphnia and other aquatic invertebrates(Chronic toxicity)	NOEC - Daphnia magna (Water flea) - 1,000 mg/l - 21 d (OECD Test Guideline 211)

### 12.2 Persistence and degradability

Biodegradability	aerobic - Exposure time 29 d Result: < 10 % - Not readily biodegradable. (OECD Test Guideline 301F)
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### 12.3 Bioaccumulative potential

Bioaccumulation	Cyprinus carpio (Carp) - 10 mg/l(1,4-Dioxane)  Bioconcentration factor (BCF): 0.3 - 0.7 (OECD Test Guideline 305C)
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### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

### 12.6 Endocrine disrupting properties

No data available

### 12.7 Other adverse effects

Forms toxic mixtures in water, dilution measures notwithstanding.  
Discharge into the environment must be avoided.

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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

#### Product

Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

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## SECTION 14: Transport information

#### DOT (US)

UN number: 1165    Class: 3    Packing group: II  
Proper shipping name: Dioxane  
Reportable Quantity (RQ): 100 lbs  
Poison Inhalation Hazard: No

#### IMDG

UN number: 1165    Class: 3    Packing group: II    EMS-No: F-E, S-D  
Proper shipping name: DIOXANE

#### IATA

UN number: 1165    Class: 3    Packing group: II  
Proper shipping name: Dioxane

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## SECTION 15: Regulatory information

#### CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
1,4-Dioxane	123-91-1	100	100

#### SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

#### SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

**SARA 311/312 Hazards** : Fire Hazard  
Acute Health Hazard  
Chronic Health Hazard

**SARA 313** : The following components are subject to reporting levels established by SARA Title III, Section 313:

1,4-Dioxane	123-91-1	>= 90 - <= 100 %
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#### US State Regulations

##### Massachusetts Right To Know

1,4-Dioxane	123-91-1
<b>Pennsylvania Right To Know</b>	
1,4-Dioxane	123-91-1
<b>Maine Chemicals of High Concern</b>	
Product does not contain any listed chemicals	
<b>Vermont Chemicals of High Concern</b>	
1,4-Dioxane	123-91-1
<b>Washington Chemicals of High Concern</b>	
1,4-Dioxane	123-91-1

**California Prop. 65**

WARNING: This product can expose you to chemicals including 1,4-Dioxane, which is/are known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**The ingredients of this product are reported in the following inventories:**

TSCA : All substances listed as active on the TSCA inventory

**TSCA list**

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

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**SECTION 16: Other information**

**Further information**

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See [www.sigma-aldrich.com](http://www.sigma-aldrich.com) and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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