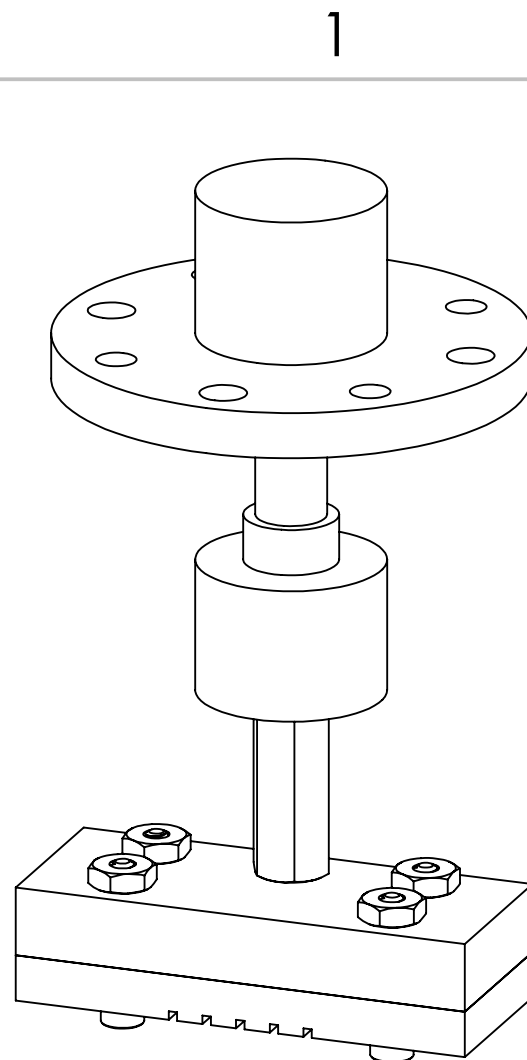
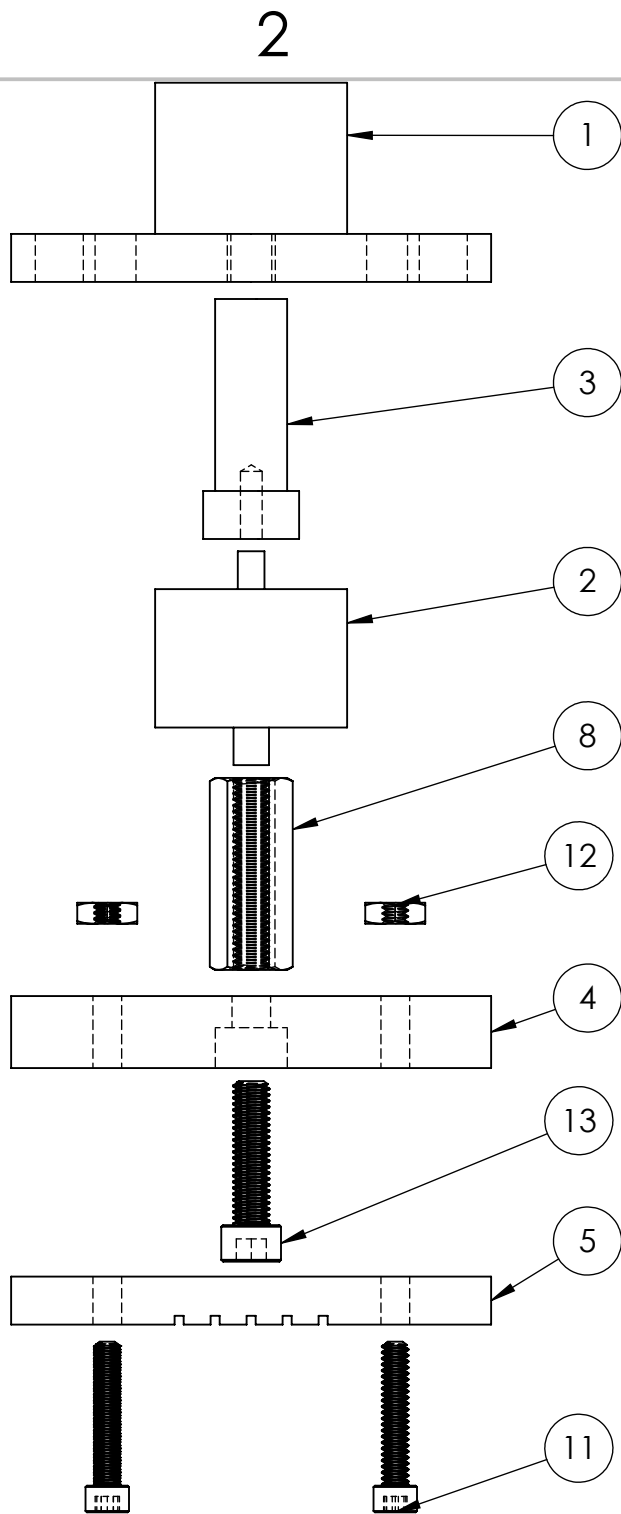
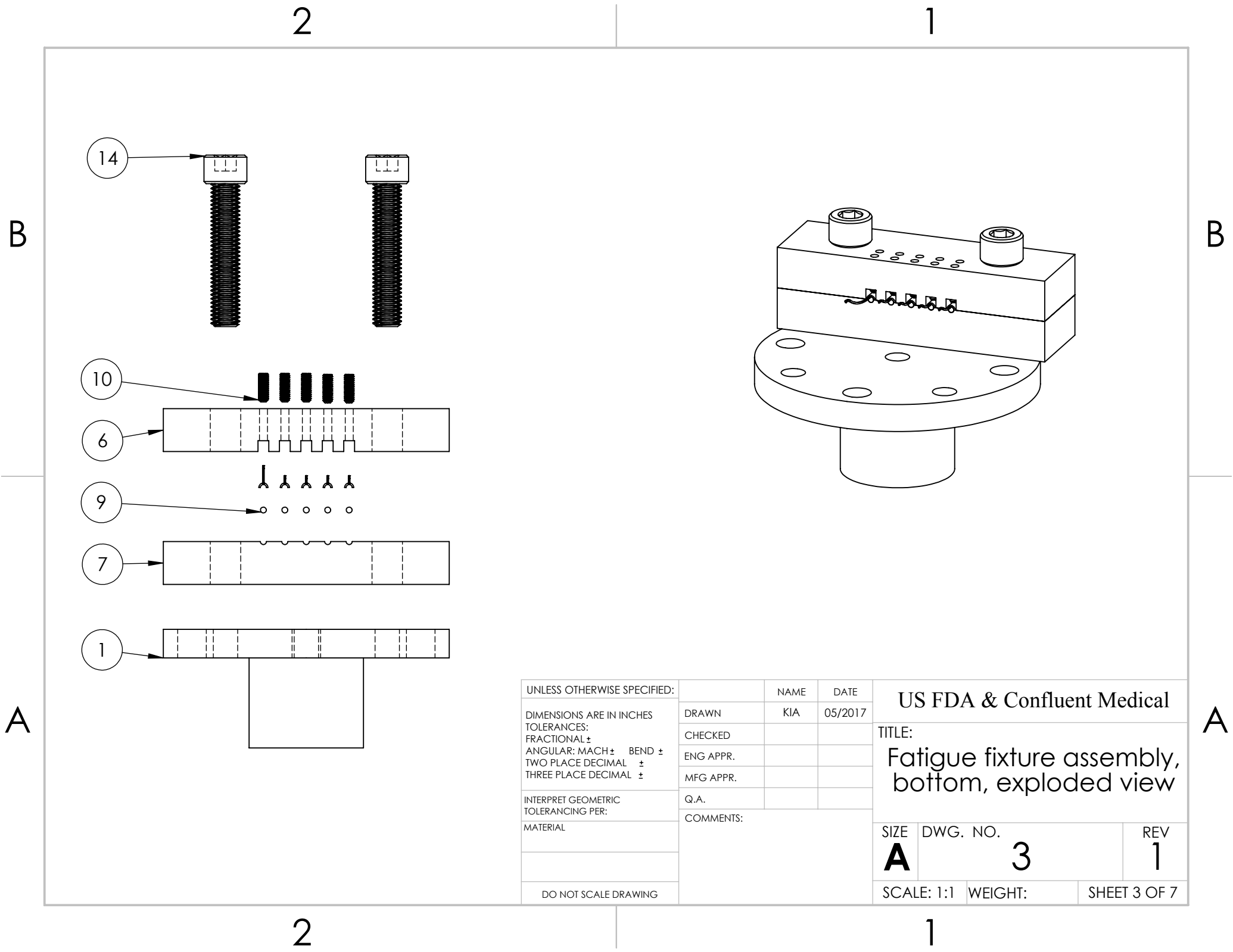


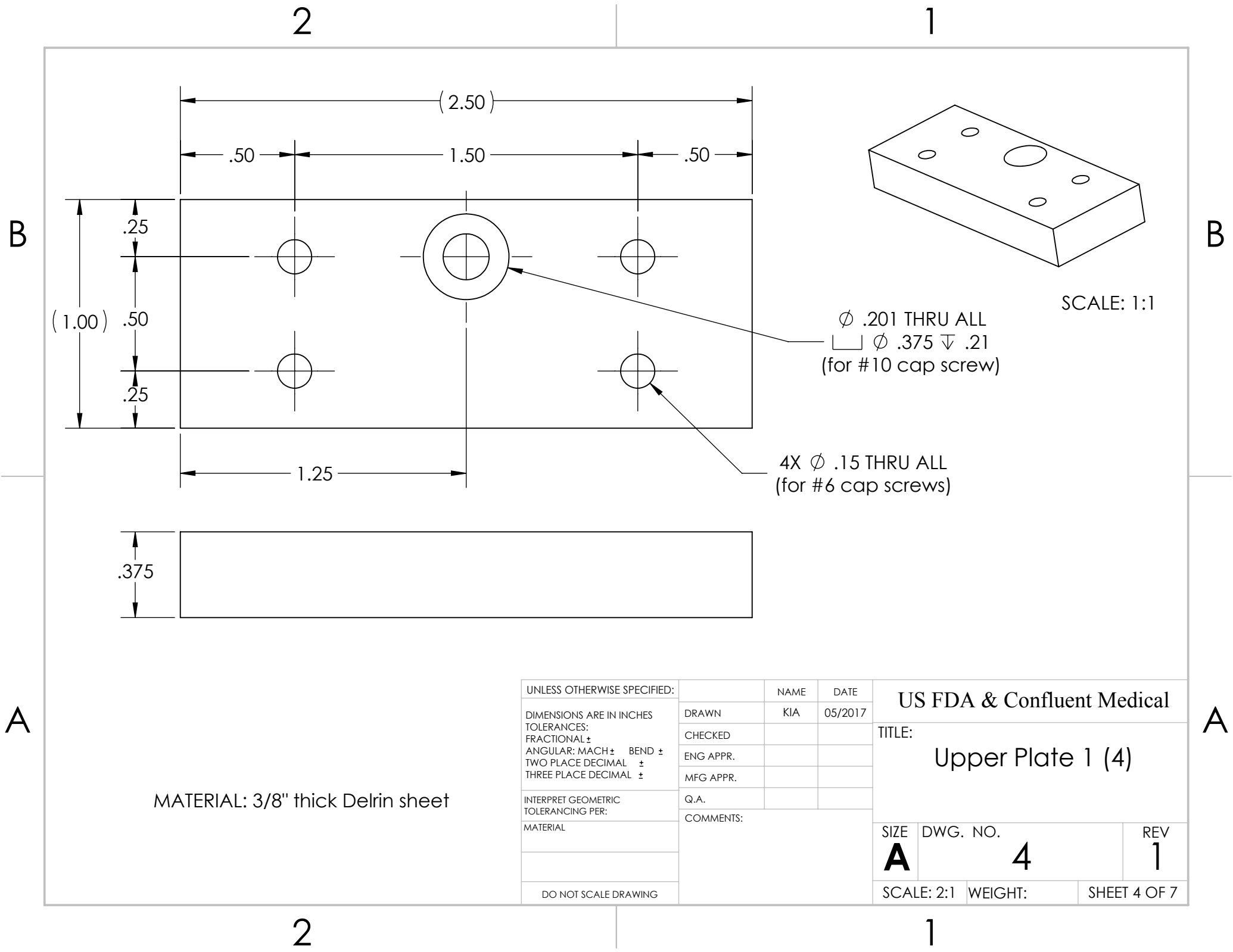
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	US FDA & Confluent Medical TITLE: Fatigue fixture assembly	
DIMENSIONS ARE IN INCHES		DRAWN	KIA		
TOLERANCES:		CHECKED			
FRACTIONAL \pm		ENG APPR.			
ANGULAR: MACH \pm BEND \pm		MFG APPR.			
TWO PLACE DECIMAL \pm		Q.A.		SIZE DWG. NO. REV	
THREE PLACE DECIMAL \pm		COMMENTS:			
INTERPRET GEOMETRIC TOLERANCING PER:				1 1	
MATERIAL				SCALE: 2:3 WEIGHT: SHEET 1 OF 7	
DO NOT SCALE DRAWING					



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	US FDA & Confluent Medical TITLE: Fatigue fixture assembly, top, exploded view			
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		DRAWN	KIA				05/2017
		CHECKED					
		ENG APPR.					
		MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.			SIZE DWG. NO. REV A		



UNLESS OTHERWISE SPECIFIED:		NAME	DATE	US FDA & Confluent Medical TITLE: Fatigue fixture assembly, bottom, exploded view		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	KIA	05/2017			
	CHECKED					
	ENG APPR.					
	MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE DWG. NO. REV A		



B

B

A

A

MATERIAL: 3/8" thick Delrin sheet

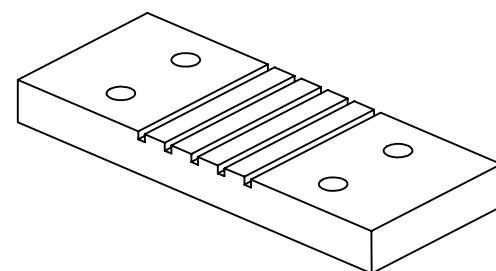
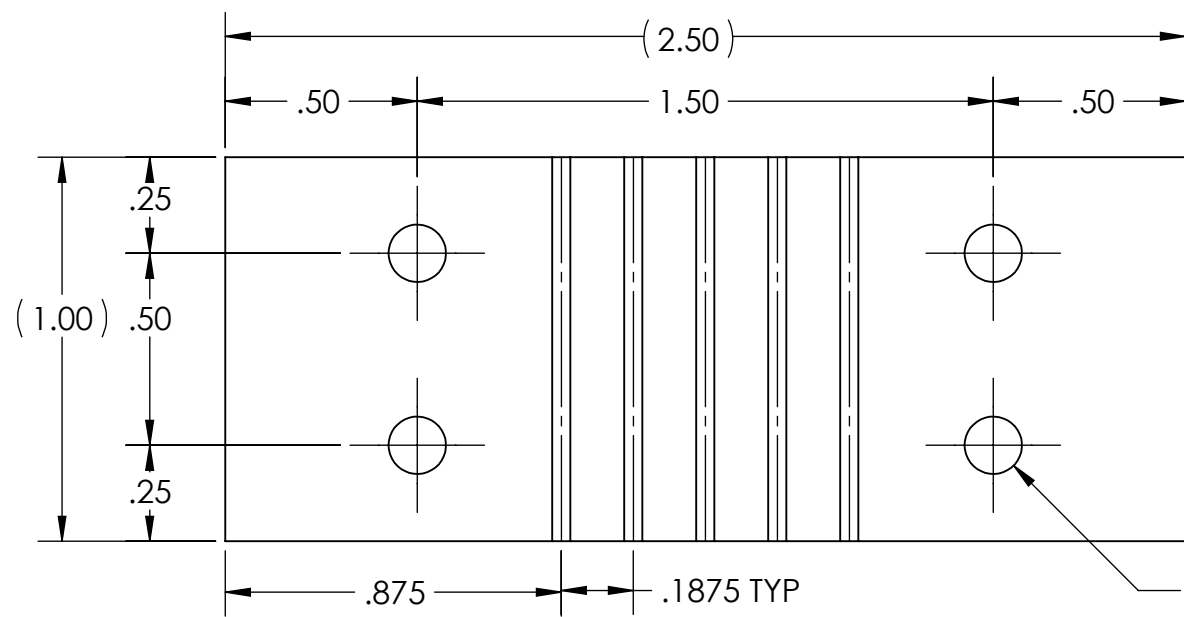
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	US FDA & Confluent Medical TITLE: Upper Plate 1 (4)	
DIMENSIONS ARE IN INCHES		DRAWN	KIA		
TOLERANCES:		CHECKED			
FRACTIONAL \pm		ENG APPR.			
ANGULAR: MACH \pm BEND \pm		MFG APPR.			
TWO PLACE DECIMAL \pm		Q.A.		SIZE DWG. NO. REV	
THREE PLACE DECIMAL \pm		COMMENTS:			
INTERPRET GEOMETRIC TOLERANCING PER:				1	
MATERIAL				4	
				2	
DO NOT SCALE DRAWING				SHEET 4 OF 7	

2

1

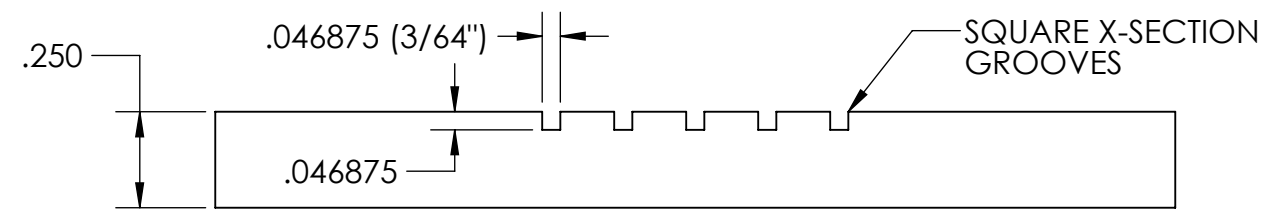
B

B



SCALE: 1:1

4X ϕ .15 THRU ALL
(for #6 screw)



A

A

MATERIAL:
"Slippery" Delrin (10% PTFE)
McMaster No. 8578K412 (6" x 6" x 1/4")

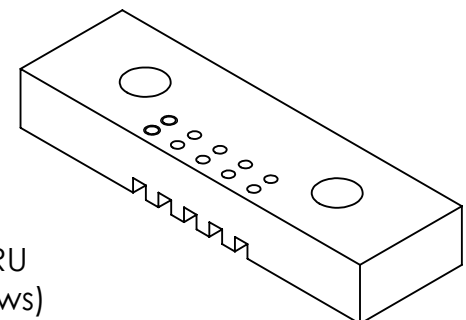
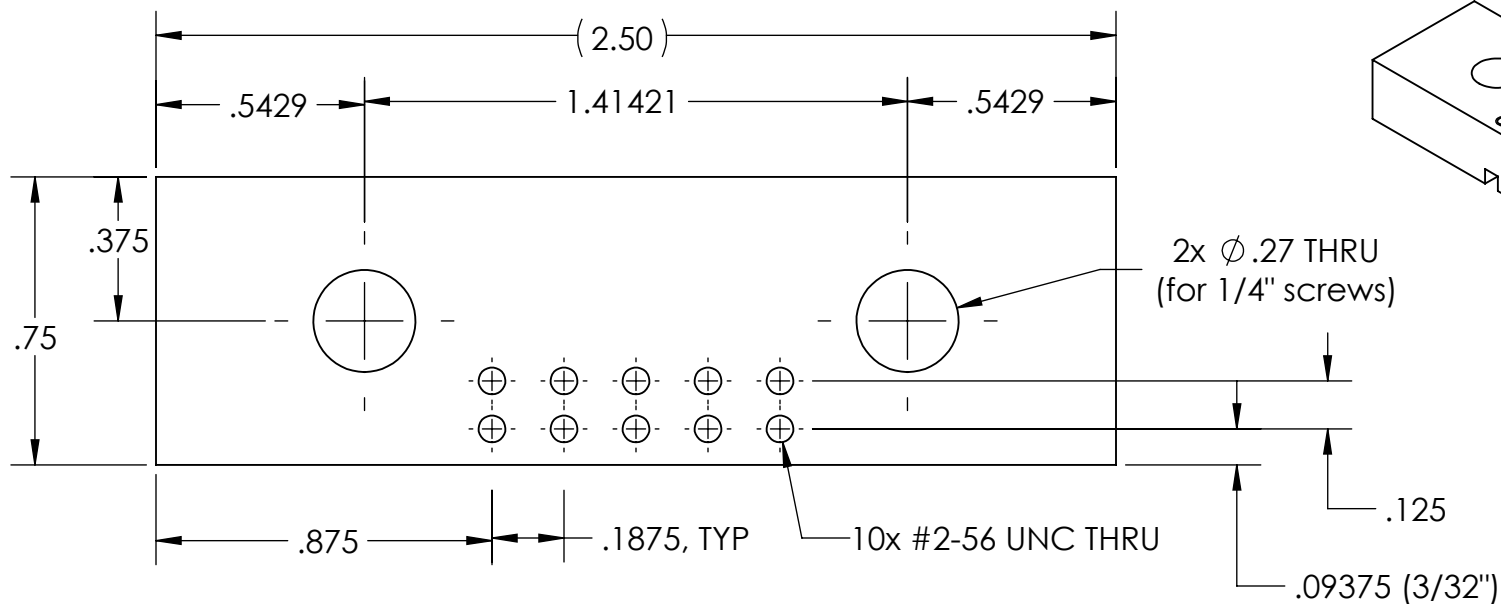
UNLESS OTHERWISE SPECIFIED:				US FDA & Confluent Medical		
DIMENSIONS ARE IN INCHES				DRAWN	NAME	DATE
TOLERANCES:				KIA		05/2017
FRACTIONAL \pm				CHECKED		
ANGULAR: MACH \pm BEND \pm				ENG APPR.		
TWO PLACE DECIMAL \pm				MFG APPR.		
THREE PLACE DECIMAL \pm				Q.A.		
INTERPRET GEOMETRIC TOLERANCING PER:				TITLE:		
MATERIAL				Upper Plate 2 (5)		
				SIZE	DWG. NO.	REV
				A	5	1
DO NOT SCALE DRAWING				SCALE: 2:1	WEIGHT:	SHEET 5 OF 7

2

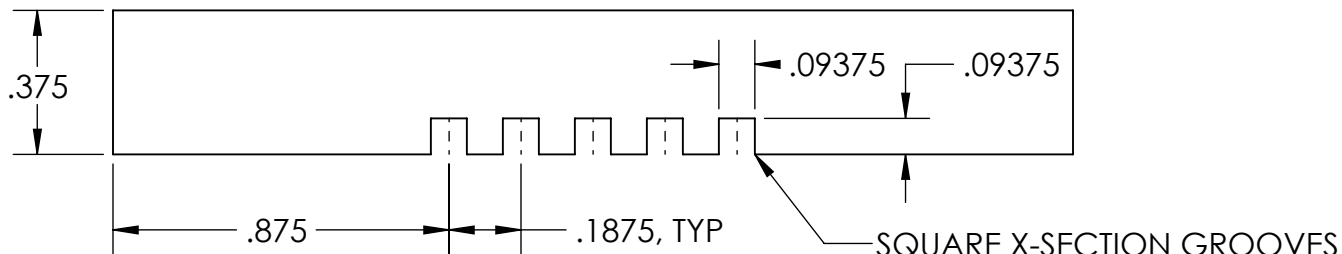
1

B

B



SCALE: 1:1



A

A

MATERIAL: 3/8" thick Delrin sheet

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	US FDA & Confluent Medical		
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	KIA	05/2017	TITLE: Lower Plate 1 (6)		
	CHECKED					
	ENG APPR.					
	MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE DWG. NO. REV A 6 1		
MATERIAL	COMMENTS:					
DO NOT SCALE DRAWING				SCALE: 2:1	WEIGHT:	SHEET 6 OF 7

2

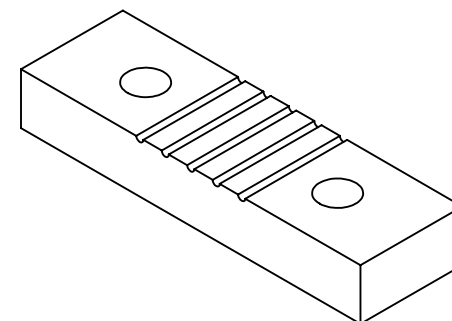
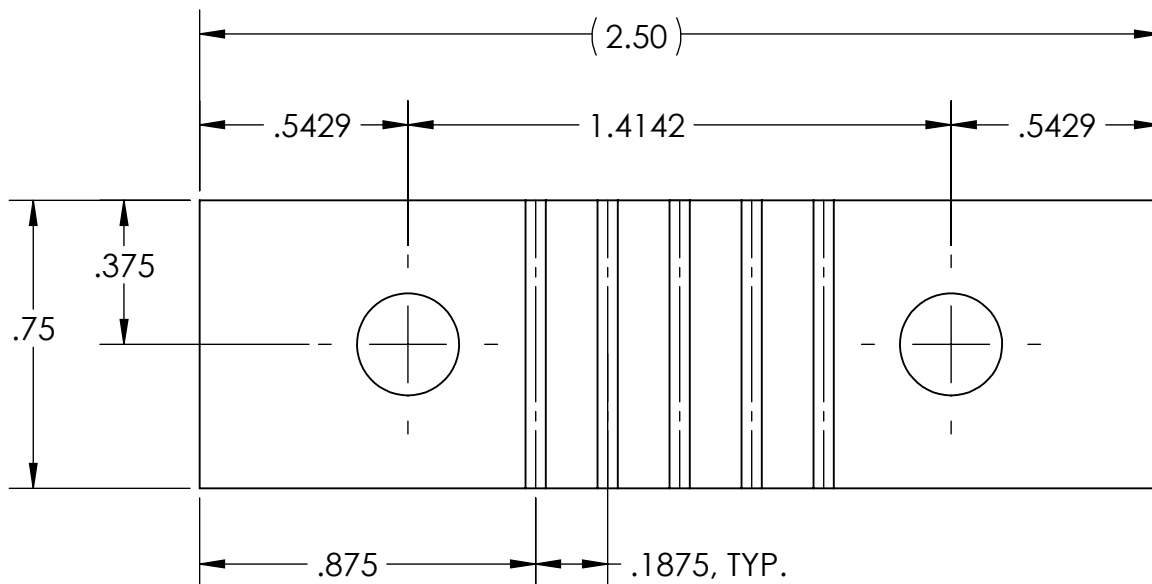
1

B

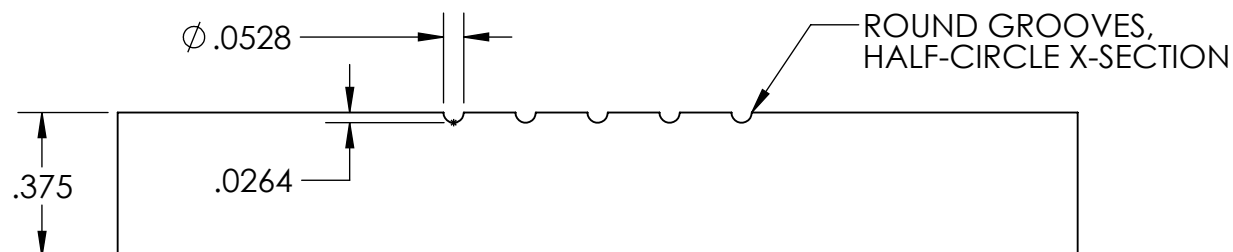
B

A

A



SCALE: 1:1



MATERIAL: 3/8" thick Delrin sheet

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	US FDA & Confluent Medical	
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL \pm ANGULAR: MACH \pm BEND \pm TWO PLACE DECIMAL \pm THREE PLACE DECIMAL \pm		DRAWN	KIA	TITLE:	
		CHECKED		Lower Plate 2 (7)	
		ENG APPR.			
		MFG APPR.			
INTERPRET GEOMETRIC TOLERANCING PER:		Q.A.		SIZE	
MATERIAL		COMMENTS:		DWG. NO.	
				REV	
DO NOT SCALE DRAWING				SCALE: 2:1	
				WEIGHT:	
				SHEET 7 OF 7	