

Hydraulic Machines

1. Hydraulic machines operate on the principle of:

- (A) Pascal's law
- (B) Boyle's law
- (C) Charles' law
- (D) Newton's law

Answer: A) Pascal's law

2. A pump is a machine used to:

- (A) Raise liquid
- (B) Lower liquid
- (C) Measure flow
- (D) Mix liquids

Answer: A) Raise liquid

3. The most commonly used pump in households is:

- (A) Centrifugal pump
- (B) Reciprocating pump
- (C) Gear pump
- (D) Screw pump

Answer: A) Centrifugal pump

4. Reciprocating pumps are best suited for:

- (A) Low discharge, high head
- (B) High discharge, low head
- (C) High discharge, high head
- (D) Low discharge, low head

Answer: A) Low discharge, high head

5. In a centrifugal pump, the liquid enters at:

- (A) Center (eye)
- (B) Periphery
- (C) Base
- (D) Nozzle

Answer: A) Center (eye)

6. The efficiency of a pump is maximum at:

- (A) Best efficiency point
- (B) Zero flow
- (C) Maximum head
- (D) Half speed

Answer: A) Best efficiency point

7. A turbine converts:

- (A) Hydraulic energy to mechanical energy
- (B) Mechanical energy to hydraulic energy
- (C) Electrical energy to hydraulic energy
- (D) None

Answer: A) Hydraulic energy to mechanical energy

8. Kaplan turbine is a type of:

- (A) Reaction turbine
- (B) Impulse turbine
- (C) Mixed flow turbine
- (D) Axial flow pump

Answer: A) Reaction turbine

9. Pelton wheel is suitable for:

- (A) High head, low discharge

- (B) Low head, high discharge
- (C) High head, high discharge
- (D) Low head, low discharge

Answer: A) High head, low discharge

10. Francis turbine is a:

- (A) Mixed flow turbine
- (B) Axial flow turbine
- (C) Radial flow turbine
- (D) Impulse turbine

Answer: A) Mixed flow turbine

11. The function of a draft tube in a reaction turbine is to:

- (A) Recover kinetic energy
- (B) Increase velocity
- (C) Increase pressure
- (D) Prevent cavitation

Answer: A) Recover kinetic energy

12. Manometric head is:

- (A) Actual head against which pump works
- (B) Static head
- (C) Suction head
- (D) Delivery head

Answer: A) Actual head against which pump works

13. Cavitation in pumps is caused by:

- (A) Low pressure
- (B) High velocity
- (C) High pressure
- (D) Low velocity

Answer: A) Low pressure

14. The main function of an air vessel in a reciprocating pump is to:

- (A) Smoothen flow
- (B) Increase discharge
- (C) Reduce pressure
- (D) Decrease suction head

Answer: A) Smoothen flow

15. The hydraulic efficiency of a turbine is:

- (A) Power delivered to runner/Water power
- (B) Power to shaft/Water power
- (C) Power delivered to shaft/Power delivered to runner
- (D) Water power/Runner power

Answer: A) Power delivered to runner/Water power

16. The specific speed of a pump is:

- (A) Speed at which pump would deliver unit discharge at unit head
- (B) Actual operating speed
- (C) Speed at maximum head
- (D) Speed at no load

Answer: A) Speed at which pump would deliver unit discharge at unit head

17. Multistage pumps are used to:

- (A) Increase head
- (B) Increase flow
- (C) Decrease head
- (D) Decrease flow

Answer: A) Increase head

18. The slip of a reciprocating pump is defined as:

- (A) Difference between theoretical and actual discharge
- (B) Difference between actual and theoretical discharge
- (C) Ratio of actual to theoretical discharge
- (D) None

Answer: A) Difference between theoretical and actual discharge

19. Priming is necessary for:

- (A) Centrifugal pump
- (B) Reciprocating pump
- (C) Axial pump
- (D) All pumps

Answer: A) Centrifugal pump

20. In Pelton wheel, the hydraulic efficiency is maximum when the speed ratio is:

- (A) 0.46
- (B) 0.5
- (C) 1
- (D) 0.9

Answer: B) 0.5

21. 'Runaway speed' of a hydraulic turbine is:

- (A) Speed at which turbine runs when load is removed suddenly
- (B) Maximum permissible speed
- (C) Minimum permissible speed
- (D) Rated speed

Answer: A) Speed at which turbine runs when load is removed

22. The function of guide vanes in a reaction turbine is:

- (A) Regulate flow
- (B) Increase speed
- (C) Reduce friction

(D) Control pressure

Answer: A) Regulate flow

23. In a centrifugal pump, maximum efficiency is obtained when:

(A) Velocity of flow equals velocity of whirl

(B) Velocity of flow is half velocity of whirl

(C) Both are equal

(D) Head is maximum

Answer: A) Velocity of flow equals velocity of whirl

24. Cavitation occurs when:

(A) Pressure falls below vapor pressure

(B) Pressure rises above atmospheric

(C) Velocity is zero

(D) Temperature is low

Answer: A) Pressure falls below vapor pressure

25. Characteristic curve of a pump represents relation between:

(A) Discharge, head, power

(B) Speed, power

(C) Discharge, pressure

(D) Head, speed

Answer: A) Discharge, head, power

26. Hydraulic accumulator is used for:

(A) Storing liquid under pressure

(B) Heating the liquid

(C) Filtering the fluid

(D) Cooling the fluid

Answer: A) Storing liquid under pressure

27. In a centrifugal pump, the impeller is connected to:

- (A) Electric motor
- (B) Shaft
- (C) Belt
- (D) Pulley

Answer: B) Shaft

28. The main function of stuffing box in pump is:

- (A) Prevent leakage
- (B) Increase pressure
- (C) Increase flow
- (D) Reduce wear

Answer: A) Prevent leakage

29. Jet ratio in Pelton wheel is:

- (A) Ratio of pitch circle diameter to nozzle diameter
- (B) Ratio of blade diameter to jet diameter
- (C) Ratio of head to speed
- (D) Ratio of efficiency to discharge

Answer: A) Ratio of pitch circle diameter to nozzle diameter

30. Maximum efficiency of Kaplan turbine is attained at:

- (A) Full gate opening
- (B) Half gate opening
- (C) Minimum gate opening
- (D) No gate opening

Answer: A) Full gate opening

31. Axial flow pump is also called:

- (A) Propeller pump
- (B) Reciprocating pump

(C) Centrifugal pump

(D) Screw pump

Answer: A) Propeller pump

32. The discharge is maximum in reciprocating pump when:

(A) Slip is zero

(B) Air vessels are not used

(C) Head is maximum

(D) Crank angle is zero

Answer: A) Slip is zero

33. The efficiency of a hydraulic press is:

(A) Output/Input

(B) Input/Output

(C) Output/Weight

(D) Weight/Input

Answer: A) Output/Input

34. Direction of rotation of centrifugal pump is determined by:

(A) Blade configuration

(B) Motor direction

(C) Impeller shape

(D) Vane number

Answer: B) Motor direction

35. The total head developed by a pump is the sum of:

(A) Static, velocity, and pressure head

(B) Static and velocity head

(C) Static and pressure head

(D) Only velocity head

Answer: A) Static, velocity, and pressure head

36. Leakage in pumps reduces:

- (A) Actual discharge
- (B) Theoretical discharge
- (C) Input power
- (D) Output power

Answer: A) Actual discharge

37. Hydraulic intensifier is used for:

- (A) Increasing intensity of pressure
- (B) Increasing temperature
- (C) Increasing speed
- (D) Increasing velocity

Answer: A) Increasing intensity of pressure

38. In deep well pumps, the type generally used is:

- (A) Turbine pump
- (B) Jet pump
- (C) Centrifugal pump
- (D) Peristaltic pump

Answer: A) Turbine pump

39. If delivery valve of reciprocating pump is closed, the pump will:

- (A) Stop
- (B) Damage itself
- (C) Run at same speed
- (D) Reduce flow

Answer: B) Damage itself

40. In a reaction turbine, the sum of pressure head and velocity head at inlet is:

- (A) Constant

- (B) Decreases
- (C) Increases
- (D) Zero

Answer: A) Constant

41. The speed ratio of a Kaplan turbine is about:

- (A) 2.0
- (B) 1.0
- (C) 0.7
- (D) 0.5

Answer: C) 0.7

42. Vane angle in centrifugal pump affects:

- (A) Discharge
- (B) Head
- (C) Efficiency
- (D) All of these

Answer: D) All of these

43. Cavitation in turbines leads to:

- (A) Blade damage
- (B) Increased efficiency
- (C) Reduced vibration
- (D) Silence

Answer: A) Blade damage

44. Hydraulic ram works on the principle of:

- (A) Water hammer
- (B) Centrifugal action
- (C) Pressure reduction
- (D) None of these

Answer: A) Water hammer

45. The minimum speed at which a centrifugal pump starts delivering is:

- (A) Cut-off speed
- (B) Minimum speed
- (C) Critical speed
- (D) Initial speed

Answer: C) Critical speed

46. The component which converts mechanical power into hydraulic power is:

- (A) Pump
- (B) Turbine
- (C) Accumulator
- (D) Motor

Answer: A) Pump

47. Head loss due to friction in pipes is calculated by:

- (A) Darcy-Weisbach equation
- (B) Bernoulli's equation
- (C) Pascal's law
- (D) Euler's equation

Answer: A) Darcy-Weisbach equation

48. A gear pump is a type of:

- (A) Positive displacement pump
- (B) Dynamic pump
- (C) Reaction pump
- (D) Jet pump

Answer: A) Positive displacement pump

49. The main difference between a pump and a turbine is:

- (A) Direction of energy conversion
- (B) Speed
- (C) Size
- (D) Shape

Answer: A) Direction of energy conversion

50. Volute chamber in centrifugal pump is provided to:

- (A) Increase flow area
- (B) Reduce velocity and convert into pressure
- (C) Increase velocity
- (D) Decrease efficiency

Answer: B) Reduce velocity and convert into pressure

51. Typical application of reciprocating pump is for:

- (A) High heads, low flows
- (B) Low heads, high flows
- (C) High heads, high flows
- (D) Constant flows

Answer: A) High heads, low flows

52. Deep well turbine pumps are most suitable for:

- (A) Lifting water from deep wells
- (B) Lifting oil from tank
- (C) Irrigation
- (D) Urban supply

Answer: A) Lifting water from deep wells

53. The thrust bearing in a pump carries:

- (A) Axial load
- (B) Radial load
- (C) Both loads

(D) Torsional load

Answer: A) Axial load

54. The impeller of a centrifugal pump is generally made of:

(A) Bronze

(B) Cast iron

(C) Aluminium

(D) Copper

Answer: B) Cast iron

55. An orifice meter is used to measure:

(A) Flow rate

(B) Pressure

(C) Speed

(D) Level

Answer: A) Flow rate

56. Centrifugal pump delivers maximum efficiency at:

(A) Design point

(B) Zero discharge

(C) Maximum head

(D) No load

Answer: A) Design point

57. The self-priming pump is capable of:

(A) Delivering water even when partially filled

(B) Delivering air

(C) Delivering only solids

(D) None

Answer: A) Delivering water even when partially filled

58. Jet pump is a combination of:

- (A) Centrifugal and reciprocating pump
- (B) Centrifugal and jet
- (C) Reciprocating pump and orifice
- (D) Centrifugal pump and air vessel

Answer: B) Centrifugal and jet

59. Reaction turbines require:

- (A) Full supply of water
- (B) Partial supply
- (C) No supply
- (D) Air

Answer: A) Full supply of water

60. The efficiency of hydraulic machines depends on:

- (A) Design and operation
- (B) Size
- (C) Surface finish
- (D) Colour

Answer: A) Design and operation

61. Main disadvantage of centrifugal pumps is:

- (A) Not suitable for high heads
- (B) Not suitable for high discharge
- (C) Extreme noise
- (D) Difficult maintenance

Answer: A) Not suitable for high heads

62. Net positive suction head (NPSH) is important to avoid:

- (A) Cavitation
- (B) Vibration

- (C) Noise
- (D) Leakage

Answer: A) Cavitation

63. Cavitation is more likely in:

- (A) High temperature liquids
- (B) Low pressure zones
- (C) Both
- (D) None

Answer: C) Both

64. Runner of a Pelton wheel is made of:

- (A) Cast steel
- (B) Bronze
- (C) Cast iron
- (D) Aluminium

Answer: A) Cast steel

65. Hydraulic jump is used to:

- (A) Dissipate energy
- (B) Increase speed of water
- (C) Increase head
- (D) Mix water

Answer: A) Dissipate energy

66. Work done by water on runner per second is equal to:

- (A) Change of angular momentum
- (B) Sum of velocities
- (C) Linear velocity
- (D) Change of pressure

Answer: A) Change of angular momentum

67. The unit power of turbine is power developed per:

- (A) Unit head
- (B) Unit discharge
- (C) Unit speed
- (D) Unit weight

Answer: A) Unit head

68. Hydraulic intensifier increases:

- (A) Pressure
- (B) Velocity
- (C) Flow rate
- (D) Speed

Answer: A) Pressure

69. In Pelton wheel, buckets are made of:

- (A) Cast iron
- (B) Cast steel
- (C) Aluminium
- (D) Brass

Answer: B) Cast steel

70. The pressure at exit of turbine is:

- (A) Atmospheric or below
- (B) Above atmospheric
- (C) Zero
- (D) Maximum possible

Answer: A) Atmospheric or below

71. The delivery pipe of a reciprocating pump is made of:

- (A) GI

- (B) Cast iron
- (C) Steel
- (D) PVC

Answer: B) Cast iron

72. Brake horsepower is:

- (A) Theoretical power
- (B) Actual power delivered by pump
- (C) Power loss
- (D) Power at shaft

Answer: D) Power at shaft

73. Vane angle at exit of impeller in a centrifugal pump is:

- (A) 20–30 degrees
- (B) 90 degrees
- (C) 45 degrees
- (D) 75 degrees

Answer: A) 20–30 degrees

74. Pressure energy in a fluid is measured in units of:

- (A) Nm
- (B) Nm^2
- (C) N/m^2
- (D) Nm^3

Answer: C) N/m^2

75. The main difference between positive displacement and centrifugal pumps is:

- (A) Output flow is fixed for positive displacement pumps
- (B) Output depends on head for centrifugal
- (C) Both
- (D) None

Answer: C) Both

76. Most hydraulic turbines operate with:

- (A) Water as working fluid
- (B) Air
- (C) Oil
- (D) Steam

Answer: A) Water as working fluid

77. Viscosity is an important property for:

- (A) Hydraulic oils
- (B) Air
- (C) Steel
- (D) Water

Answer: A) Hydraulic oils

78. Cavitation can be reduced by:

- (A) Increasing NPSH
- (B) Reducing velocity
- (C) Reducing temperature
- (D) All of these

Answer: D) All of these

79. Main cause of pump failure is:

- (A) Pump running dry
- (B) High pressure
- (C) Low speed
- (D) Low efficiency

Answer: A) Pump running dry

80. The performance curves of a pump are supplied by:

- (A) Manufacturer
- (B) Government
- (C) Mechanic
- (D) Owner

Answer: A) Manufacturer

81. Draft tube in turbines increases:

- (A) Efficiency
- (B) Velocity
- (C) Flow
- (D) Pressure

Answer: A) Efficiency

82. In a centrifugal pump, increasing impeller speed:

- (A) Increases discharge and head
- (B) Decreases discharge
- (C) Decreases efficiency
- (D) Has no effect

Answer: A) Increases discharge and head

83. A double acting reciprocating pump delivers:

- (A) Flow during both strokes
- (B) Only in one direction
- (C) In two tanks
- (D) Alternately

Answer: A) Flow during both strokes

84. Jet pumps are commonly used for:

- (A) Lifting water from wells
- (B) Oil drilling
- (C) Sand transport

(D) All of these

Answer: A) Lifting water from wells

85. The weight of water is taken as:

(A) 9.81 kN/m^3

(B) 1000 N/m^3

(C) 9810 N/m^3

(D) 10 kN/m^3

Answer: A) 9.81 kN/m^3

86. Pelton wheel has:

(A) One jet

(B) Multiple jets

(C) One or more jets

(D) No jet

Answer: C) One or more jets

87. Most common problem in reciprocating pumps is:

(A) Leakage

(B) Overheating

(C) Blockage

(D) All of these

Answer: D) All of these

88. Brake horsepower is always:

(A) Less than indicated horsepower

(B) More than indicated horsepower

(C) Equal

(D) Zero

Answer: A) Less than indicated horsepower

89. Propeller turbine is used for:

- (A) Low head, large discharge
- (B) High head, small discharge
- (C) Moderate head, moderate discharge
- (D) None

Answer: A) Low head, large discharge

90. Turbine with adjustable guide vanes is:

- (A) Kaplan turbine
- (B) Francis turbine
- (C) Pelton wheel
- (D) Mixed flow turbine

Answer: A) Kaplan turbine

91. Foot valve in pump is used for:

- (A) Retaining water in suction pipe
- (B) Preventing entry of debris
- (C) Adjusting flow
- (D) None

Answer: A) Retaining water in suction pipe

92. Pump performance drops due to:

- (A) Wear and tear
- (B) Cavitation
- (C) Blockages
- (D) All of these

Answer: D) All of these

93. Francis turbine is best suited for:

- (A) Medium head
- (B) High head

- (C) Low head
- (D) Very high head

Answer: A) Medium head

94. "Priming" fills the:

- (A) Suction side of pump with liquid
- (B) Delivery side with air
- (C) Entire pump with vapour
- (D) None

Answer: A) Suction side of pump with liquid

95. A hydraulic press is a:

- (A) Force multiplying machine
- (B) Speed increasing machine
- (C) Energy loss device
- (D) Velocity increasing machine

Answer: A) Force multiplying machine

96. In a reciprocating pump, negative slip occurs when:

- (A) Acceleration head is very high
- (B) Suction pipe is long
- (C) Discharge pipe is short
- (D) Both A and C

Answer: D) Both A and C

97. Natural frequency of hydraulic system is important for:

- (A) Avoiding resonance
- (B) Increasing efficiency
- (C) Improving speed
- (D) Reducing pressure

Answer: A) Avoiding resonance

98. Priming is required for centrifugal pumps to:

- (A) Remove air pockets
- (B) Improve efficiency
- (C) Lower head
- (D) Increase discharge

Answer: A) Remove air pockets

99. The gear pumps are used for:

- (A) Low volume, high pressure
- (B) High volume, low pressure
- (C) High efficiency
- (D) High speed

Answer: A) Low volume, high pressure

100. Hydraulic efficiency is improved by:

- (A) Good design
- (B) Regular maintenance
- (C) Reducing losses
- (D) All of these

Answer: D) All of these
