

- /p/ peak/pik/ 山顶; cup/kʌp/
- /t/ fit/fit/; take/tek/
- /k/ key/ki/; cake/kek/
- /f/ food/fud/; left/left/
- /s/ see; ask; class/klæs/
- /θ/ thank/θæŋk/; heathy/'helθi/; both/boθ/; /θ/ 和 /s/ 的区别; thick/θɪk/ 厚的 & sick/sɪk/ 生病的; think 思考 & sink 下沉;
- /ʃ/ ship/ʃɪp/ 船; show/ʃo/
- /tʃ/ church/tʃɜ:tʃ/ 教堂; chase/tʃes/ 追求
- /h/ hi/haɪ/; hate/heɪt/
- 浊辅音 /b/ beat/bit/; mob/mɒb/
- /d/ day/deɪ/; under/'ʌndə/; 慢速 wanted/'wɒntɪd/ & 正常/快速 wanted /'wɒntɪ/
- /g/ get/get/;
- /v/ very/'veri/; never/'nevə/
- /z/ zebra/'zɪbrə/ 斑马; busy/'bɪzi/; 比较 /z/ 和 /s/ ; ice/aɪs/ & eyes/aɪz/; place/ples/ & plays/plez/; loose/lus/ 松的 & lose/luz/ 失去
- /ð/ that/ðæt/; father/'fɑðə/
- /ʒ/ pleasure/'pleɪʒər/; usual/'ju:ʒuəl/
- /dʒ/ judge/dʒʌdʒ/ 法官; page/pedʒ/
- /m/ May/meɪ/; meat/mit/
- /n/ night/naɪt/; son/sʌn/; phone/fon/
- /ŋ/ 1 -ing ; sing/sɪŋ/ 唱歌; wing/wɪŋ/ 翅膀; 2 -ink ; link/lɪŋk/; sink/sɪŋk/ 沉没; 3 其他; bring/brɪŋ/; drink/drɪŋk/; think/θɪŋk/
- /l/ lake/lek/; all/ɔl/
- /r/ right/raɪt/; ear/ɪr/; poor/pʊr/
- /j/ yard/jɑrd/ 院子; yet/jet/ 但是; you/jə/
- /w/ we/wi/; wood/wʊd/; what/wɒt/