



TECHNICAL DATA SHEET

URETEK *POLYMER*

PRODUCT DESIGN

URETEK polymer is a two component high density expanding thermoset polymer system formulated for the under sealing, void filling & lifting of settled pavement/concrete, the stabilizing & stiffening of weak soils, and for the encapsulation & sealing of buried infrastructure. polymer coupled with minimally invasive injection techniques achieves permanent repairs without the necessity of excavation or demolition.

STORAGE AND HANDLING

URETEK polymer components have a shelf life of 1 year when stored at 60 - 80°F out of direct sunlight and extreme humidity, >80% RH. Polymer "A" component is water sensitive and caution must be taken to ensure "A" component is not exposed to moisture. If material remains in a receptacle be sure to tightly seal lid to minimize moisture exposure.

The "A" and "B" components should not be stored in temperatures less than 50°F for prolonged periods. Some phase separation in the "B" component may be noticed at these temperatures. If there is phase separation the material must be warmed and thoroughly mixed prior to use. Consult URETEK for proper warming and mixing guidelines. If the "A" component is allowed to crystallize or separate from exposure to cold temperatures, it is not useable and must be replaced.

PRODUCT TYPE

URETEK polymer is capable of expanding up to 25 times its original starting volume in unconfined conditions. Fully cured polymer material is inert and non-toxic URETEK polymer are formulated in various densities and expansive coefficients for specific project applications. The low viscosity & lubricity of the polymer allows for easy penetration into soils while compacting surrounding soils and displacing water without detrimental dilution or loss of dimensional stability to the resin system.

URETEK polymer has a patented chemical composition that allows for direct application into water or very damp regions while still maintaining good physical properties. The patented chemical nature of polymer goes beyond available hydro-insensitive technologies currently available. Polymer will form proper linkages even while being injected directly into water. This property makes it ideal for lifting and stabilizing in areas with elevated soil moisture. The monolithic and hydro-insensitive nature of polymer the grout will resist under ground water erosion or weakening.

PROCESSING PARAMETER

URETEK polymer is a two component system that must be applied with a proportioning unit designed to allow 1 to 1, by volume, metering of materials. The proportioning equipment must be capable of maintaining recommended injection temperatures and pressures.

SAFETY PRECAUTIONS

Appropriate literature has been assembled which provides information concerning the health and safety precautions that must be observed when handling polymer components. Before working with these products, you must read and become familiar with the available information on their hazards, proper use, and handling. Information is available in several forms, e.g., material safety data sheets and product labels.

CREDENTIALS

Certain URETEK Polymer utilizes a fully EPA approved, non-CFC, non-HFC, zero ozone depleting blowing agent. Certain URETEK Polymer is NSF 61 certified, approved for injection in and around public water supplies.



TECHNICAL DATA

PHYSICAL PROPERTY	TEST METHOD	684EXP	486STAR	486STAR-4BD	486STAR-4	486STAR-4GD	486STAR-6	486STAR-8	3F / 3R / 3S	4F / 4R / 4S
Grout Density, min	ASTM D 1622	2lbs/ft ³	3lbs/ft ³	4lbs/ft ³	4lbs/ft ³	4lbs/ft ³	6lbs/ft ³	8lbs/ft ³	3lbs/ft ³	4lbs/ft ³
Compressive Strength	ASTM D 1621	20psi	30psi	60psi	60lb/in ²	60psi	100psi	175psi	33psi	63psi
Compressive Modulus	ASTM D 1621	500psi	1700psi	2000psi	2000psi	2000psi	3000psi	4000psi	1785psi	2100psi
Dimensional Stability	ASTM D 2126									
-40F	ASTM D 2126	< 2%	< 2%	< 2%	< 2%	< 2%	< 1%	< 1%	< 2%	< 2%
200F	ASTM D 2126	< 15%	< 2%	< 2%	< 2%	< 2%	< 1%	< 1%	< 2%	< 2%
Tensile Strength	ASTM D 1623	50psi	60psi	90psi	90psi	90psi	120psi	150psi	63psi	95psi
Tensile Modulus	ASTM D 1623	700psi	1700psi	2000psi	2000psi	2000psi	3000psi	4000psi	1775psi	2100psi
Shear Strength	ASTM C 273	30psi	35psi	45psi	45psi	45psi	70psi	100psi	37psi	47psi
Shear Modulus	ASTM C 273	350psi	500psi	900psi	900psi	900psi	1100psi	1400psi	525psi	945psi
Flexural Strength	ASTM C 790	30psi	50psi	90psi	90psi	90psi	170psi	280psi	53psi	95psi
Flexural Modulus	ASTM C 790	700psi	950psi	2000psi	2000psi	2000psi	4000psi	7000psi	998psi	2100psi
Water Absorption	ASTM D 2842	< 2%	< 2%	< 2%	< 2%	< 2%	< 2%	< 2%	< 2%	< 2%
Elongation	ASTM D 1623	< 1%	< 1%	< 1%	< 1%	< 1%	< 1%	< 1%	< 1%	< 1%
Closed Cell Content	ASTM D 6226	90%	90%	90%	90%	90%	90%	90%	> 85%	> 85%

COMMON CHEMICAL RESISTANCE

CHEMICAL	RESISTANCE
Water	Excellent
Toluene	Excellent
Gasoline	Excellent
Sulfuric Acid	Excellent
Hydrochloric Acid	Good
Isopropanol	Excellent
Benzene	Excellent
Motor Oil	Excellent
Kerosene	Excellent
Acetic Acid	Good
Formaldehyde	Good

DISCLAIMER

The information herein is to assist customers in determining whether our products are suitable for their applications. Customer assumes full responsibility for quality control, testing and determination of suitability of product for its intended use or application. URETEK ICR warrants only that the material shall meet its specifications; this warranty is in lieu of all other written, expressed or implied warranties and URETEK ICR expressly disclaims any warranty of merchantability, fitness for a particular purpose, or freedom from patent infringement. Accordingly, buyer assumes all risks whatsoever as to the use of the material. Buyer's exclusive remedy as to any breach of warranty, negligence or other claim shall be limited to the purchase price of the material. Failure to adhere to any recommended procedures shall relieve URETEK ICR of all liability with respect to the material or the use thereof.

