# 3D Printing Summary

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| --- | --- |
| **Metrics** |  |
| Total Print Time (hr:min) | 6:00 |
| Total Number of Components | 2 |
| Typical Total Mass (g) | 62 |
| Typical Number of Print Setups | 1 |

# 3D Printing Settings

This design is intended to be printed with a 0.4 mm nozzle.

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| --- | --- | --- | --- | --- | --- | --- | --- |
| **Print File Name** | **Qty** | **Total Print Time (hr:min)** | **Mass (g)** | **Infill (%)** | **Support(Y/N)** | **Layer Height (mm)** | **Notes** |
| Base.stl | 1 | 5:20 | 53 | 20 | Y | 0.2 | Support on build plate only. |
| Base\_Bottom\_Cover.stl | 1 | 0:48 | 10 | 20 | Y | 0.2 | Support on build plate only. |
|  |  |  |  |  |  |  |  |
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|  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |

# Customization Options

* Base and Base\_Bottom\_Cover may be printed in user’s desired colour.

# Post-Processing

* Carefully remove supports from Base and Base Bottom Cover.