# 3D Printing Summary

|  |  |
| --- | --- |
| **Metrics** | **Water Gun Stand** |
| Total Print Time (min) | 193 |
| Total Number of Components | 1 |
| Typical Total Mass (g) | 66 |
| Typical Number of Print Setups | 1 |

# 3D Printing Settings

|  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- |
| **Print File Name** | **Qty** | **Total Print Time (hr:min)** | **Mass (g)** | **Infill (%)** | **Support (Y/N)** | **Layer Height/ Nozzle Diameter (mm)** | **Notes (orientation, special settings, etc.)** |
| Water\_Gun\_Stand.stl | 1 | 3:13 | 66 | 20 | N | 0.3/0.4 | Print in orientation given in STL |

# Post-Processing

This device is printed without supports; hence no post processing is required.

# Customization Options

The user can request the colour of the stand or any other custom markings they may want on the device.

# Examples of Quality Prints

Below are pictures of what the quality of the print is expected to look like.

|  |  |
| --- | --- |
| A picture containing cup, orange, ceramic ware, dishware  Description automatically generated | A picture containing red, bin  Description automatically generated |