

→ Module 1:

1. Given, mass of $\text{CaCl}_2 = 1.02\text{g}$
 volume of distilled water = 750 ml

$$\therefore \text{CaCl}_2 \text{ equivalent} = \frac{1.36\text{g}}{750\text{ml}} = 1.36\text{g/L} = 1360\text{mg/L}$$

$$\text{Mol. wt of } \text{CaCO}_3 = 100 \text{ and Mol. wt of } \text{CaCl}_2 = 111$$

$$100\text{g of } \text{CaCO}_3 = 111\text{g of } \text{CaCl}_2$$

$$100\text{ ppm of } \text{CaCO}_3 = 111\text{ ppm of } \text{CaCl}_2$$

$$\therefore 1\text{ ppm of } \text{CaCl}_2 = \frac{100}{111} \text{ ppm of } \text{CaCO}_3$$

$$1360\text{ ppm of } \text{CaCl}_2 = \frac{100}{111} \times 1360 = 1225.23\text{ ppm}$$

Hence, hardness of water = 1225.23 ppm.

2. Given, hardness = 80°Fr
 we know that,
 $1\text{mg/L} = 0.07^\circ\text{Cl} = 0.1^\circ\text{Fr}$

$$\therefore 80^\circ\text{Fr} = \frac{80}{0.1} = 800\text{ mg/L} \text{ and } 80^\circ\text{Fr} = \frac{80 \times 0.07}{0.1} = 56^\circ\text{Cl}$$

Hence, $80^\circ\text{Fr} = 800\text{mg/L} = \underline{56^\circ\text{Cl}}$.

3. Constituent	Multiplication Factor	CaCO_3 equivalent	Hardness
$\text{MgSO}_4 = 60$	100/120	$100/120 \times 60 = 50$	P
$\text{Ca}(\text{HCO}_3)_2 = 11.1$	100/162	$100/162 \times 11.1 = 6.752$	T
$\text{Mg}(\text{NO}_3)_2 = 14.8$	100/148	$100/148 \times 14.8 = 10$	P
$\text{Na}(\text{HCO}_3) = 13$	-	-	-

As temporary hardness is caused by bicarbonates of calcium and magnesium,

$$\text{temporary hardness} = 6.852 \text{ mg/L} = \underline{\underline{6.852 \text{ ppm}}}$$

4. Given, $V_{\text{EDTA}} = 20 \text{ ml}$,
Volume of water sample = 50 ml
Concentration of EDTA = 0.1M

We know,

$$\text{total hardness} = \frac{1000 \times V_{\text{EDTA}}}{\text{Volume of water}} \text{ ppm}$$

$$\therefore \text{total hardness} = \frac{1000 \times 20}{50} = 400$$

But, molarity of EDTA solution is $M_{\text{EDTA}} = 0.1 \text{ M}$,

$$\therefore \text{hardness} = 400 \times 0.1 = 40 \text{ ppm}$$

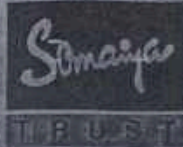
Hence, hardness is 40 ppm.

5. constituents	amount (ppm)	Multiplication Factor	CaCO_3 equivalent
CaCl_2	2.22	$100/111$	2
$\text{Ca(HCO}_3)_2$	6	$100/162$	5
NaHCO_3	1.1	$100/84$	5
MgSO_4	4.2	$100/120$	2.5

$$\text{lime requirements} = \frac{74}{100} [\text{Ca(HCO}_3)_2 + \text{MgSO}_4 + \text{NaHCO}_3] \text{ (in terms of CaCO}_3 \text{ eq.)}$$

$$= \frac{74}{100} (5 + 5 + 2.5) = 9.25 \text{ mg/L}$$

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5. Quantity of lime required for softening 50000 L of water,
 $= 9.25 \times 50000$
 $= 462500 \text{ mg}$
 $= 462.5 \text{ grams}$

Hence, amount of lime required = 462.5 grams

6. constituents	amount (ppm)	multiplication Factor	CaCO ₃ equivalent
MgSO ₄	1.1	100/120	1
CaCl ₂	6	100/111	5
NaHCO ₃	7.3	100/2x84	4.345
Ca(CHCO ₃) ₂	4.05	100/162	2.5
CO ₂	22	100/44	50
HCl	7.3	100/36.5x2	10

Soda requirement = $\frac{106}{100} [\text{CaCl}_2 + \text{MgSO}_4 + \text{HCl} - \text{NaHCO}_3]$ (in terms of CaCO₃ eq.)
 $= \frac{106}{100} (1 + 5 + 10 - 4.345) = 12.3543 \text{ mg/L}$

Quantity of soda required for softening of 25000 L water,
 $= 12.343 \times 25000$
 $= 308875.5 \text{ mg}$
 $= 308.876 \text{ grams}$

Hence, amount of soda required = 308.876 grams

7. Given, Volume of water sample = 50 ml
 Volume of FAS in blank titration (V₁) = 33 ml
 Volume of FAS in back titration (V₂) = 12 ml
 Normality of FAS = 0.05

$$\text{COD} = \frac{(V_1 - V_2) \times N_{\text{FAS}} \times 1000}{\text{Volume of sample}} = \frac{(13 - 12) \times 0.05 \times 1000}{50}$$

$$= 168 \text{ ppm}$$

Hence, COD = 168 ppm

8. Given, mass of $\text{Mg}(\text{NO}_3)_2 = 7.4 \text{ mg}$
 Volume of water = 750 ml

$$\text{Mg}(\text{NO}_3)_2 \text{ equivalent} = \frac{7.4 \text{ mg}}{750 \text{ ml}} = 9.87 \text{ mg/L}$$

100 g of $\text{CaCO}_3 = 146 \text{ g}$ of $\text{Mg}(\text{NO}_3)_2$

146 mg/L of $\text{Mg}(\text{NO}_3)_2 = 100 \text{ mg/L}$ of CaCO_3

9.87 mg/L of $\text{Mg}(\text{NO}_3)_2 = \text{hardness in } \text{CaCO}_3$

$$\text{Hardness} = \frac{9.87}{146} \times 100 = 6.667 \text{ mg/L}$$

1 mg/L = 0.07°Cl

6.669 mg/L = Hardness in $^\circ \text{Cl}$

$$\therefore \text{Hardness} = 6.669 \times 0.07 = 0.467^\circ \text{Cl}$$

Hence hardness = 0.467^\circ \text{Cl}

9. Hardness of water = 200 mL of 0.1 N HCl

1 equivalent of HCl = 1 equivalent of CaCO_3

0.1 N of HCl = 0.1 N of CaCO_3

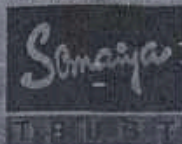
\therefore Hardness of water = 200 mL of 0.1 N $\text{CaCO}_3 = 20 \text{ mL}$ of 1 N CaCO_3

1 L of 1 N $\text{CaCO}_3 = 50 \text{ g}$ of CaCO_3

Hardness = 20 x 50 = 1000 g/L CaCO_3

Hence, hardness = 10⁶ mg/L $\text{CaCO}_3 = \underline{\underline{10^6 \text{ ppm}}}$

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10. Given, volume of NaCl solution = 150 L
 & purity = 10%

$$150 \text{ L of } 10\% \text{ NaCl} = 150 \times \frac{10}{100} = 15 \text{ g} = 15000 \text{ mg}$$

$$58.5 \text{ mg of NaCl} = 50 \text{ mg of CaCO}_3$$

$$15000 \text{ mg of NaCl} = \text{hardness in CaCO}_3$$

$$\therefore \text{Hardness} = \frac{15000}{58.5} \times 50 = 12820.513 \text{ ppm}$$

Hence, hardness = 12820.51 mg CaCO₃ eq.

11. 1000 ml of SHW solution = 1.11 g CaCl₂
 1000 ml of SHW solution = 1g CaCO₃
 (100 g CaCO₃ = 111 g CaCl₂)

$$\therefore 1 \text{ ml of SHW solution} = 1 \text{ mg of CaCO}_3$$

$$\therefore 50 \text{ ml of SHW solution} = 50 \text{ mg of CaCO}_3$$

$$50 \text{ ml of SHW solution} = 21 \text{ ml of EDTA}$$

$$\therefore 21 \text{ ml of EDTA} = 50 \text{ mg of CaCO}_3$$

$$\therefore 1 \text{ ml of EDTA} = \frac{50}{21} \text{ mg of CaCO}_3 = 2.381 \text{ mg CaCO}_3$$

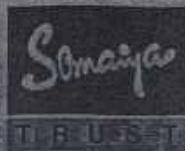
$$1000 \text{ ml of EDTA} = 2381 \text{ mg of CaCO}_3$$

$$\therefore \text{Hardness of EDTA} = 2381 \text{ ppm}$$

$$\therefore \text{CaCO}_3 \text{ equivalent hardness of EDTA solution} = 2381 \text{ ppm}$$

Hence, hardness = 2381 ppm

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→ Module 2:

1. Given, C = 78%, H = 5%, S = 3%, N = 5%, Ash = remaining

By Dulong's formula,

$$\text{GCV} = \frac{1}{100} [8080C + 34500(H - 0.18) + 2240S]$$

$$= \frac{1}{100} [8080 \times 78 + 34500(5 - 0.18) + 2240 \times 3]$$

$$= \underline{\underline{8094.6 \text{ kcal/kg}}}$$

2. Given, C = 89%, H = 6%, S = 2%, N = 1%, N = remaining

By Dulong's formula,

$$\text{GCV} = \frac{1}{100} [8080C + 34500(H - 0.18) + 2240S]$$

$$= \frac{1}{100} [8080 \times 89 + 34500(6 - 0.18) + 2240 \times 2]$$

$$= 9306 \text{ kcal/kg}$$

$$\text{NCV} = \text{GCV} - \left[\frac{9}{100} \times H \times 517 \right] = 9306 - \left[\frac{9}{100} \times 6 \times 517 \right]$$

$$= 9306 - 316.98$$

$$= \underline{\underline{8989.02 \text{ kcal/kg}}}$$

3. Given, wt of coal sample = W = 1.2g
wt of sample after heating = W₁ = 0.88g

$$\% \text{ Moisture} = \frac{\text{loss in wt}}{\text{wt of coal}} \times 100 = \frac{W - W_1}{W} \times 100$$

$$= \frac{1.2 - 0.88}{1.2} \times 100 = 26.67\%$$

Hence, % moisture = 26.67%

4. Given, % moisture = 10%

Wt of coal sample = 1.8 g (W)

Wt of sample after heating = $W_2 = 1.09$ g

Weight of coal which is moisture,

$$\frac{10}{100} = \frac{x}{1.8}$$

$\therefore x = 0.18$ g of moisture present in sample

\therefore Wt of coal after removal of moisture, $W_1 = 1.8 - 0.18 = 1.62$ g

$$\begin{aligned}\% \text{ Volatile matter} &= \frac{\text{volatile matter}}{\text{Wt of sample}} \times 100 = \frac{W_1 - W_2}{W} \times 100 \\ &= \frac{1.62 - 1.09}{1.8} \times 100 \\ &= 29.44\%\end{aligned}$$

Hence, % Volatile matter = 29.44%

5. Given, weight of coal sample = $W = 1.8$ g

% moisture = 10%

Weight of residue = $W_1 = 0.63$ g

$$\% \text{ ash} = \frac{W_{\text{ash}}}{W_{\text{coal}}} \times 100 = \frac{W_1}{W} \times 100 = \frac{0.63}{1.80} \times 100 = \underline{\underline{35\%}}$$

Hence, % ash = 35%

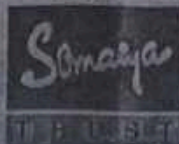
6. Given, wt of coal sample = 1.56 g

increase in mass of KOH tube = 4.8 g

$$\% \text{ C} = \frac{\text{increase in mass of KOH} \times 12 \times 100}{\text{Wt. of coal} \times 44} = \frac{4.8 \times 12 \times 100}{1.56 \times 44} = 83.92\%$$

Hence, % Carbon = 83.92%

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 Experiment / assignment / tutorial No. 1A2
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7. Given, wt of coal sample = 1.5g
 increase in mass of CaCl_2 tube = 1.2g

$$\% \text{H} = \frac{\text{increase in mass of tube} \times 2 \times 100}{\text{wt of coal} \times 18}$$

$$= \frac{1.2 \times 2 \times 100}{1.56 \times 18} = 1.55\%$$

Hence, % hydrogen = 1.55%

8. Given, wt of sample = 2.1g
 Blank titration = 0.05N 28ml
 $N_{\text{KOH}} = 0.05\text{N}$
 Volume of KOH = 15ml

$$\text{Volume of KOH used} = 28 - 15 = 13 \text{ ml}$$

$$\% \text{N} = \frac{V_{\text{used}} \times N_{\text{KOH}} \times 100}{W_{\text{coal}}} = \frac{13 \times 100 \times 0.05}{2.1} = 23.214\%$$

Hence, % Nitrogen = 23.214%

9. Given, wt of coal sample = 1.75g
 wt. of BaSO_4 residue used = 0.66g

$$\% \text{S} = \frac{\text{weight of } \text{BaSO}_4 \text{ residue} \times 32 \times 100}{\text{wt. of coal} \times 233}$$

$$= \frac{0.66 \times 32 \times 100}{1.75 \times 233} = 5.18\%$$

Hence, % sulfur = 5.18%

10. Given, weight of coal = 5kg

$$\begin{aligned} O_2 \text{ 1 kg} &= \frac{32}{12} \times C + 8 \left[\frac{H - \frac{O}{8}}{8} \right] + S \\ &= \frac{32}{12} \times 0.15 + 8 \left[\frac{0.04 - \frac{0.04}{8}}{8} \right] + 0.02 \\ &= 2.567 \end{aligned}$$

$$\therefore 5 \text{ kg} = 5 \times 2.567 = 12.83 \text{ kg}$$

Hence, 5kg requires 12.83kg of oxygen.

11. Given, weight of coal = 2kg
quantity of oxygen = 4.15kg

$$\text{Quantity of air} = \frac{\text{oxygen quantity}}{23} \times 100 = \frac{4.15 \times 100}{23} = 21.087 \text{ kg}$$

$$\text{mass of air} = 21.087 + \frac{10}{100} \times 21.087 = 23.20 \text{ kg}$$

$$\begin{aligned} \text{Volume of air} &= \frac{\text{quantity of air} \times 22.4}{28.94} = \frac{23.20 \times 22.4}{28.94} \\ &= 17.96 \text{ m}^3 \end{aligned}$$

$$\text{mass of air} = \underline{\underline{23.20 \text{ kg}}} \text{ and volume of air} = \underline{\underline{17.96 \text{ m}^3}}$$

→ Module 3:

1. Given, %T = 60%

$\lambda = 650 \text{ nm}$

path length (L) = 1.5 cm

Absorbance, $A = 2 - \log [\%T] = 2 - \log 60 = 0.2218$

Hence, absorbance = 0.2218

2. Given, %A = 50%, %T = 100 - 50 = 50%, $\lambda = 380 \text{ nm}$, $L = 1.2 \text{ cm}$

Absorbance, $A = 2 - \log [\%T] = 2 - \log 50 = 0.3010$

Hence, absorbance = 0.3010

3. Given, $A = 0.56$, $L = 0.75 \text{ cm}$, $\epsilon = 6.4 \times 10^3 \text{ L mol}^{-1} \text{ cm}^{-1}$

$A = \epsilon CL$

$C = \frac{A}{\epsilon L} = \frac{0.56}{6.4 \times 10^3 \times 0.75} = 1.167 \times 10^{-4} \text{ mol/L}$

Hence, concentration is $1.167 \times 10^{-4} \text{ mol/L}$

4. Given, $\lambda = 230 \text{ nm}$, $L_1 = 2 \text{ cm}$, $L_2 = 1 \text{ cm}$, transmittance = 0.45

$A = \epsilon LC$

$A_1 = \epsilon L_1 C_1$

$A_2 = \epsilon L_2 C_2$

$$\left. \begin{array}{l} A_1 = \epsilon L_1 C_1 \\ A_2 = \epsilon L_2 C_2 \end{array} \right\} \therefore \frac{A_1}{A_2} = \frac{L_1}{L_2} \quad \text{--- (1)}$$

$A_1 = -\log [T_1] = -\log (0.45) = 0.3469$

substituting in eq (1), $\frac{0.3469}{A_2} = \frac{2}{1} \Rightarrow A_2 = 0.1734$

Hence, absorbance is 0.1734

5. Given, concentration, $c = 10^{-3} \text{ M}$

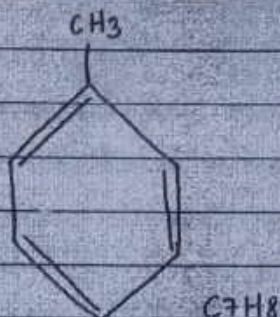
absorbance, $A = 0.334$

cuvette length = path length = $l = 1.2 \text{ cm}$

$$A = \epsilon c l$$

$$\epsilon = \frac{A}{c l} = \frac{0.334}{10^{-3} \times 1.2} = \underline{\underline{278.33 \text{ L mol}^{-1} \text{ cm}^{-1}}}$$

6. Toluene -



Toluene is non-linear molecule.

no. of atoms, $n = 7\text{C} + 8\text{H} = 15$

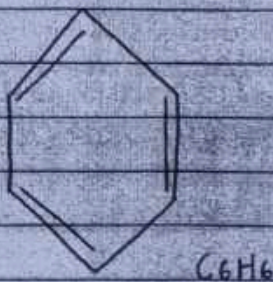
no. of vibrational nodes = $3n - 6$

$$= 3(15) - 6$$

$$= 39$$

Hence, no. of nodes = 39

Benzene -



Benzene is non-linear molecule.

no. of atoms, $n = 6\text{C} + 6\text{H} = 12$

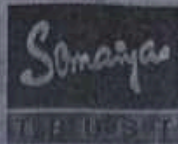
no. of vibrational nodes = $3n - 6$

$$= 3(12) - 6$$

$$= 30$$

Hence, no. of nodes = 30

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Batch: A-2 Roll No: 16014022050
 Experiment / assignment / tutorial No. 1A2
 Grade: AA/AB/BB/BC/CC/CD/DD
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→ Module 4:

$$1. \quad M_N = \frac{(10 \times 10000) + (90 \times 100000)}{10 + 90}$$

$$\therefore M_N = \frac{9100000}{100} = \underline{\underline{91000}}$$

$$M_W = \frac{10(10000)^2 + 90(100000)^2}{10 \times 10000 + 90 \times 100000}$$

$$\therefore M_W = \underline{\underline{99010.989}}$$

$$\text{Now, } PDI = \frac{M_W}{M_N} = \frac{99010.989}{91000} = 1.088$$

$$\therefore PDI = \underline{\underline{1.088}}$$

$$2. \quad M_N = \frac{(200 \times 5000) + (500 \times 10000) + (800 \times 15000)}{200 + 500 + 800}$$

$$\therefore M_N = \frac{11000000}{1500} = \underline{\underline{12 \times 10^3}}$$

$$M_W = \frac{(200 \times (5000)^2) + (500 \times (10000)^2) + (800 \times (15000)^2)}{(200 \times 5000) + (500 \times 10000) + (800 \times 15000)}$$

$$= \frac{235000000000}{11000000}$$

$$\therefore M_W = \underline{\underline{13.056 \times 10^3}}$$

$$\text{Now, } PDI = \frac{M_W}{M_N} = \frac{13.056 \times 10^3}{12 \times 10^3} = 1.088$$

$$\therefore PDI = \underline{\underline{1.088}}$$

$$3. \quad M_n = \frac{(100 \times 100) + (200 \times 1000) + (300 \times 10000)}{100 + 200 + 300}$$

$$\therefore M_n = \frac{3210000}{600} = \underline{\underline{5350}}$$

$$M_w = \frac{(100(100)^2) + (200(1000)^2) + (300(10000)^2)}{100 \times 100 + 200 \times 1000 + 300 \times 10000}$$

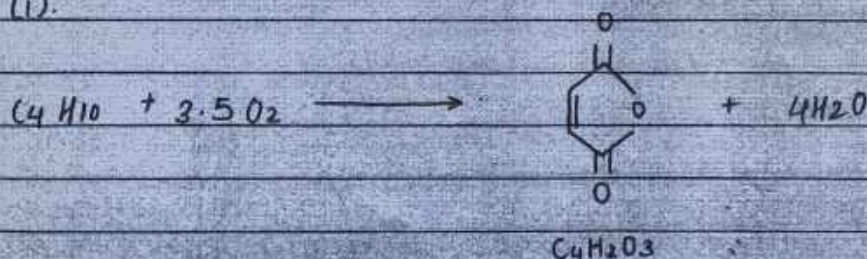
$$\therefore M_w = \frac{30201000000}{3210000} = \underline{\underline{9408.41}}$$

$$\text{Now, } PDI = \frac{M_w}{M_n} = \frac{9408.41}{5350} = 1.7586$$

$$\therefore \underline{\underline{PDI = 1.7586}}$$

→ Module 5:

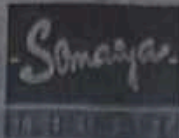
1. (i).



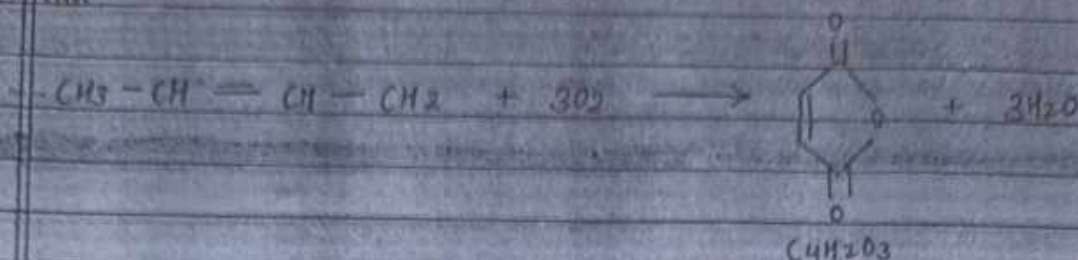
here,

$$\begin{aligned} \% \text{ atoms economy} &= \frac{\text{mol. wt of atoms utilised}}{\text{mol. wt of all the atoms}} \times 100 \\ &= \frac{4\text{Mc} + 2\text{M}_\text{H} + 3\text{M}_\text{O}}{\text{M}_{\text{C}_4\text{H}_{10}} + 3.5\text{M}_{\text{O}_2}} \\ &= \frac{48 + 2 + 48}{58 + 112} \times 100 \\ &= \underline{\underline{57.64\%}} \end{aligned}$$

Hence, atom economy = 57.64%



1. (ii).



Here,

$$\begin{aligned} \% \text{ atom economy} &= \frac{4\text{Mc} + 2\text{MH} + 3\text{Mo}}{\text{Mc}_{\text{CH}_3} + 3\text{Mo}_2} \times 100 \\ &= \frac{48 + 2 + 48}{56 + 96} \times 100 = 64.71\% \end{aligned}$$

Hence, atoms economy = 64.71%

(iii).



Here,

$$\begin{aligned} \% \text{ atom economy} &= \frac{4\text{Mc} + 2\text{MH} + 3\text{Mo}}{\text{Mc}_{\text{C}_6\text{H}_6} + 4.5\text{Mo}_2} \times 100 \\ &= \frac{48 + 2 + 48}{78 + 144} \times 100 = 44.14\% \end{aligned}$$

Hence, % atoms economy = 44.14%