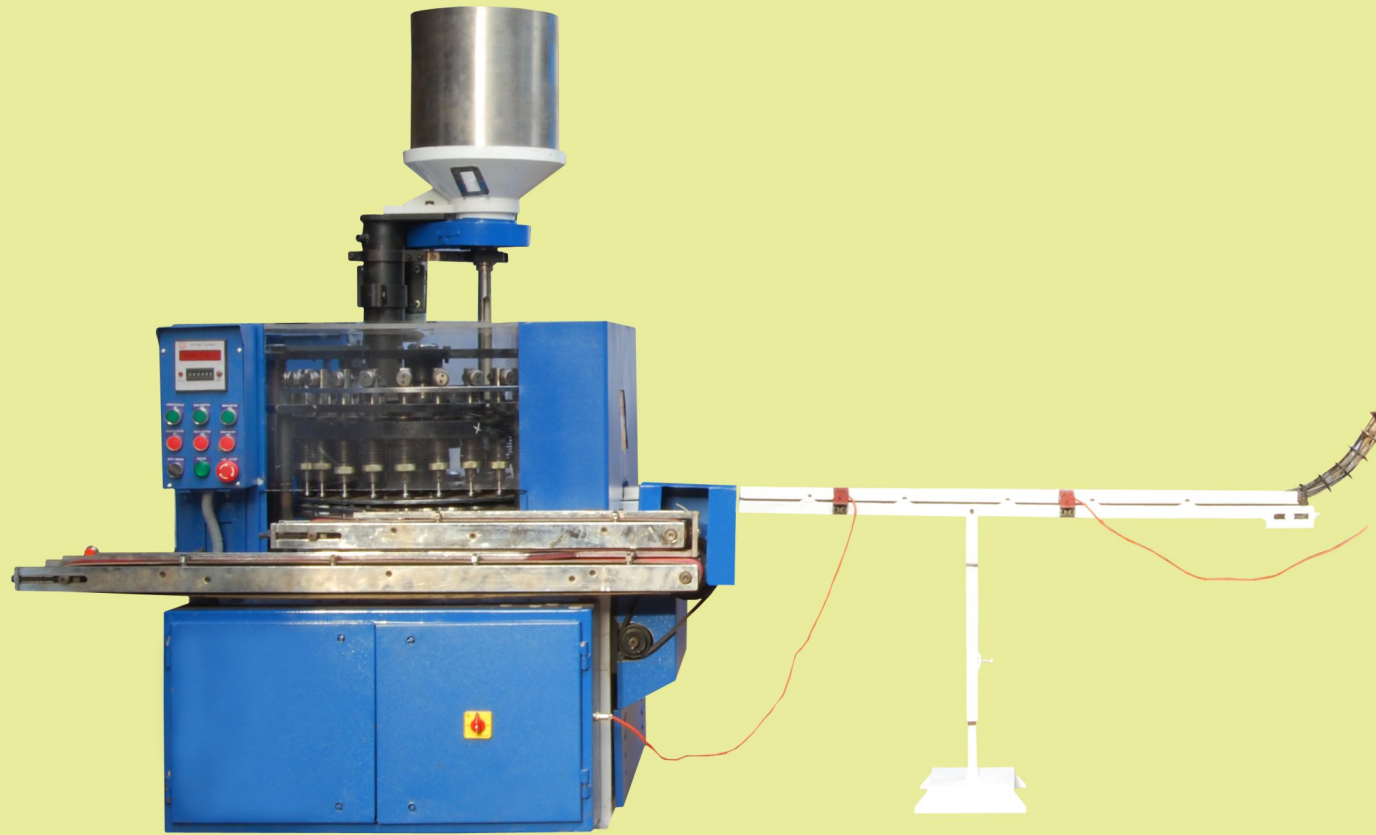


# ***Narendra***



**ROTARY WAD ASSEMBLY MACHINE (400 CAPS PER MINUTE)**

Manufactured and Marketed by:

**NARENDRA PRESS TECH PVT. LTD.**

P.P. 26, Lane no. 10, Behind Police Station,

Anand Parbat Industrial Estate, New Delhi-110 005, (INDIA)

Ph. : + 91-11-28761468, +91-11-28761467, Fax : +91-11-28761576 .

UNIT - 2

PLOT NO. 65, SECTOR 3, IMT MANESAR, GURGAON, HARYANA (INDIA).

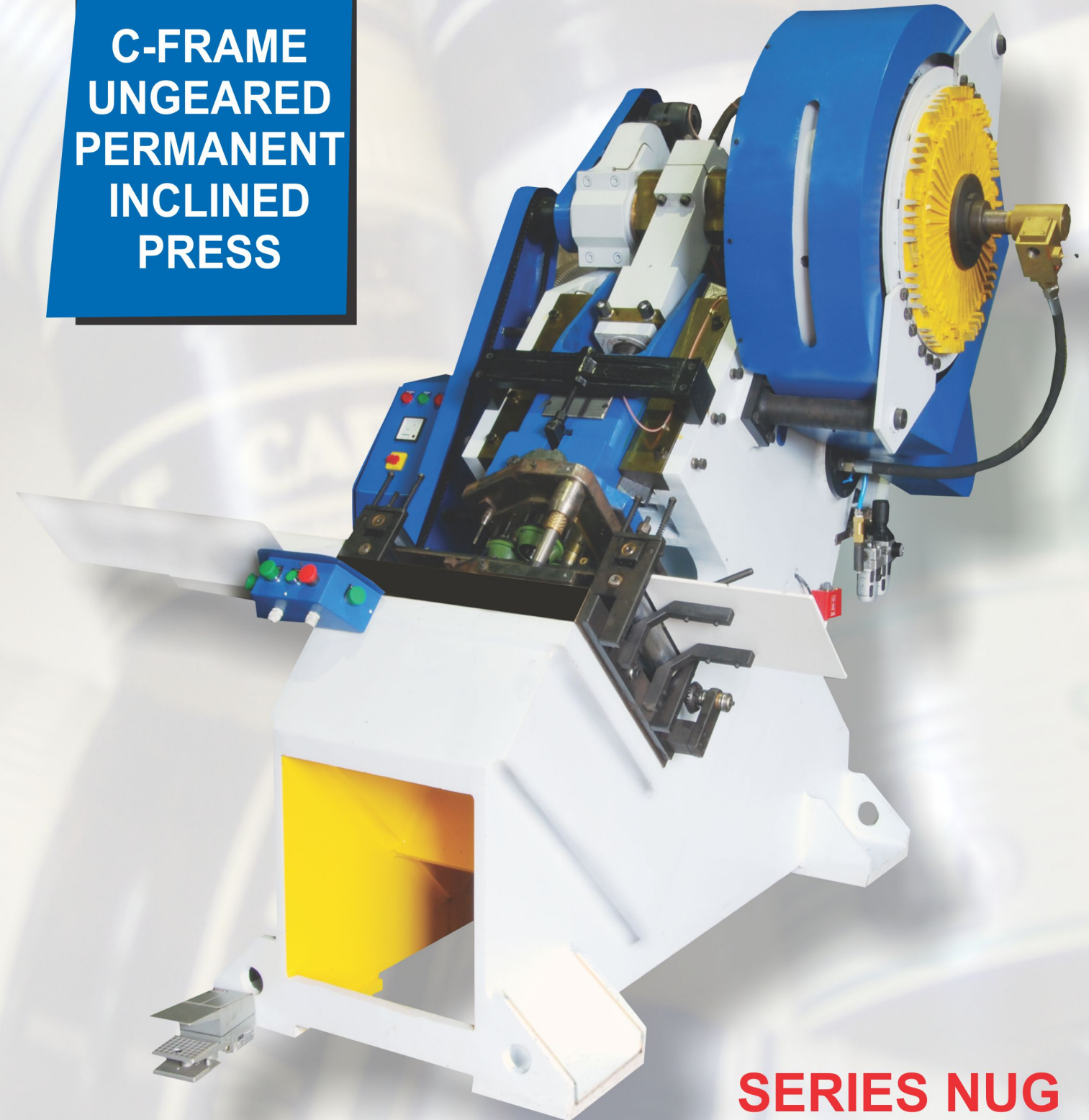
TELEFAX.: 0124 2291354

E-mail : [sales@narendrapresstech.com](mailto:sales@narendrapresstech.com) Website : [www.narendrapresstech.com](http://www.narendrapresstech.com)

We reserve the right to change, design and modify specification at the discretion of our engineering department

# ***Narendra***

**C-FRAME  
UNGEARED  
PERMANENT  
INCLINED  
PRESS**



**SERIES NUG**

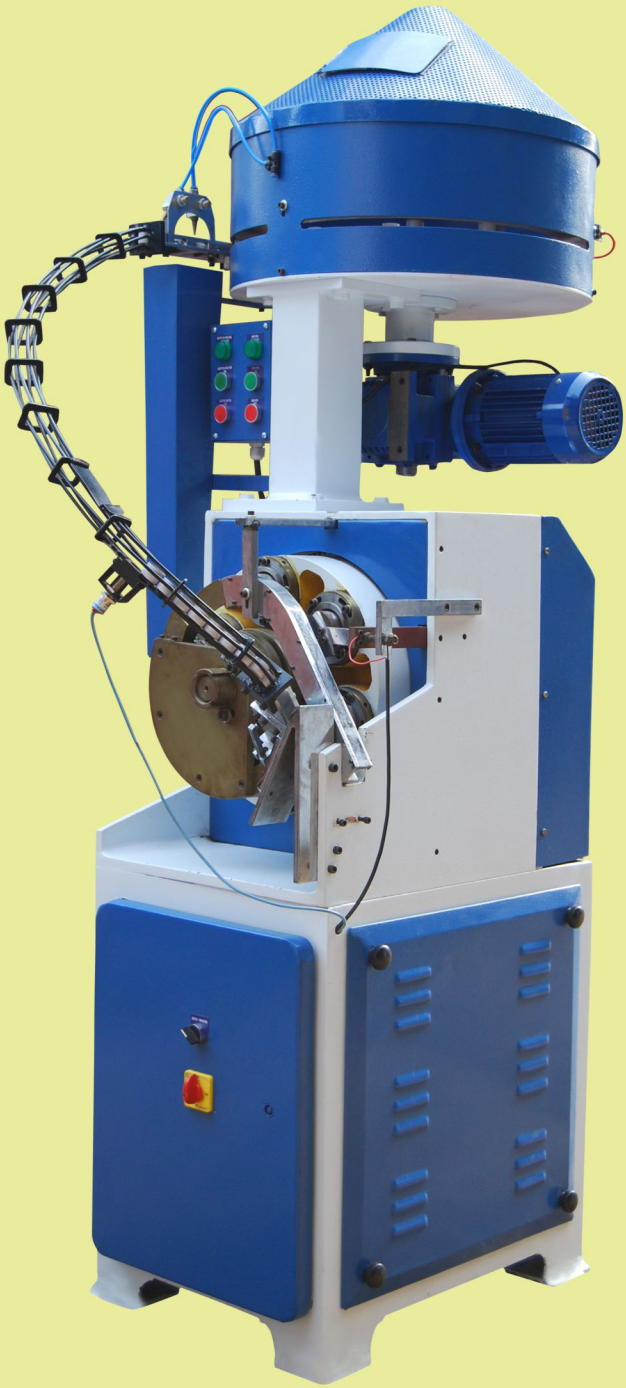
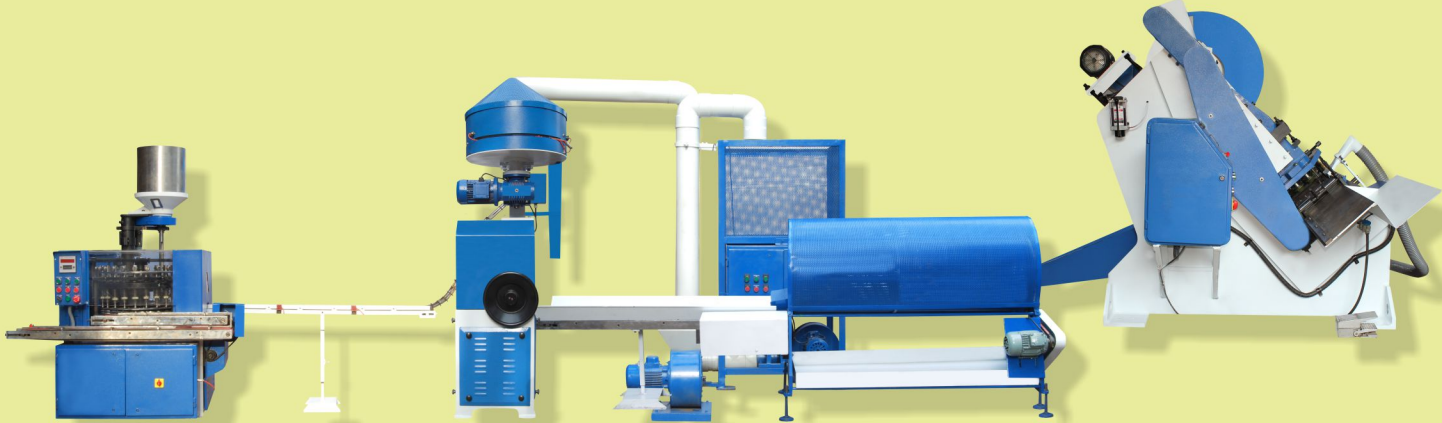




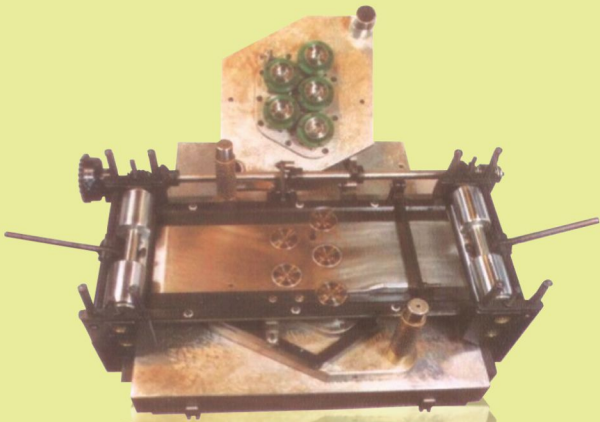
**Narendra**

TECHNICAL SPECIFICATIONS

MODEL	NUG-16	NUG-32	NUG-40
CAPACITY	16 TON	32 TON	40 TON
CRANK ANGLE (BEFORE B.D.C.)	20°	-	-
FIXED STROKE	90 MM	90 MM	100 MM
SLIDE AREA LR X FB	315X200 MM	355X250 MM	400X250 MM
SHANK HOLE (DIA X DEPTH)	Ø50X75MM	Ø50X75MM	Ø50X75MM
SLIDE ADJUSTMENT	50 MM	-	-
THROAT DEPTH	210 MM	290 MM	325 MM
SHUT HEIGHT (OVER BOLSTER)	250 MM	225 MM	245 MM
BOLSTER AREA (LR X FB)	560 X 400	630 X 490	630 X 500
BED OPENING (LR X FB X DIA)	230 X 150	210 X 300	270 X 360
BOLSTER THICKNESS	70 MM	70 MM	80 MM
CLEAR DISTANCE BETWEEN UP RIGHTS	280 MM	340 MM	415 MM
STROKE / MINUTE	100 S.P.M	100 S.P.M	90 S.P.M
MAIN MOTOR (K.W X R.P.M.)	1.5 X 1000	2.2 X 1000	3.7 X 1000
FLOOR TO TOP OF BLOSTER	800 MM	800 MM	900 MM
LUBRICATION	ONE SHOT	ONE SHOT	ONE SHOT



MULTIPLE SPINDLE ROTORY  
KNURLING BEDSING MACHINE  
(400 CAPS PER MINUTE)



DIE & ROLL FEED ATTACHMENT

