

Day 22 programs

1. Alloy Composition Analysis System

Description:

Design a system to analyze alloy compositions using structures for composition details, arrays for storing multiple samples, and unions to represent percentage compositions of different metals.

Specifications:

Structure: Stores sample ID, name, and composition details.

Union: Represents variable percentage compositions of metals.

Array: Stores multiple alloy samples.

const Pointers: Protect composition details.

Double Pointers: Manage dynamic allocation of alloy samples.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
typedef struct {
```

```
    int sampleID;
```

```
    char name[50];
```

```
    union {
```

```
        float iron;
```

```
        float carbon;
```

```
        float chromium;
```

```
    } composition;
```

```
} Alloy;
```

```
int main() {
```

```
    Alloy *alloys = malloc(3 * sizeof(Alloy)); // Dynamic allocation for 3 samples
```

```
    const Alloy *constPtr = alloys;
```

```

    alloys[0].sampleID = 1;
    snprintf(alloys[0].name, sizeof(alloys[0].name), "Sample A");
    alloys[0].composition.iron = 60.5;

    alloys[1].sampleID = 2;
    snprintf(alloys[1].name, sizeof(alloys[1].name), "Sample B");
    alloys[1].composition.carbon = 1.5;

    alloys[2].sampleID = 3;
    snprintf(alloys[2].name, sizeof(alloys[2].name), "Sample C");
    alloys[2].composition.chromium = 20.0;

    for (int i = 0; i < 3; i++) {
        printf("ID: %d, Name: %s, Iron: %.2f, Carbon: %.2f, Chromium: %.2f\n",
            alloys[i].sampleID, alloys[i].name,
            alloys[i].composition.iron, alloys[i].composition.carbon,
            alloys[i].composition.chromium);
    }

    free(alloys);
    return 0;
}

```

2. Heat Treatment Process Manager

Description:

Develop a program to manage heat treatment processes for metals using structures for process details, arrays for treatment parameters, and strings for process names.

Specifications:

Structure: Holds process ID, temperature, duration, and cooling rate.

Array: Stores treatment parameter sets.

Strings: Process names.

const Pointers: Protect process data.

Double Pointers: Allocate and manage dynamic process data.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
typedef struct {
```

```
    int processID;
```

```
    float temperature;
```

```
    float duration;
```

```
    float coolingRate;
```

```
} HeatTreatment;
```

```
int main() {
```

```
    HeatTreatment *processes = malloc(2 * sizeof(HeatTreatment));
```

```
    processes[0].processID = 101;
```

```
    processes[0].temperature = 900.0;
```

```
    processes[0].duration = 2.5;
```

```
    processes[0].coolingRate = 0.8;
```

```
    processes[1].processID = 102;
```

```
    processes[1].temperature = 750.0;
```

```
    processes[1].duration = 1.5;
```

```
    processes[1].coolingRate = 1.2;
```

```
    for (int i = 0; i < 2; i++) {
```

```
        printf("Process ID: %d, Temp: %.1f, Duration: %.1f, Cooling Rate: %.1f\n",
```

```

        processes[i].processID, processes[i].temperature, processes[i].duration,
        processes[i].coolingRate);
    }

    free(processes);
    return 0;
}

```

3. Steel Quality Monitoring

Description:

Create a system to monitor steel quality using structures for test results, arrays for storing test data, and unions for variable quality metrics like tensile strength and hardness.

Specifications:

Structure: Stores test ID, type, and result.

Union: Represents tensile strength, hardness, or elongation.

Array: Test data for multiple samples.

const Pointers: Protect test IDs.

Double Pointers: Manage dynamic test records.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```

typedef struct {
    int testID;
    char type[30];
    union {
        float tensileStrength;
        float hardness;
        float elongation;
    };
}

```

```

    } result;
} SteelTest;

int main() {
    SteelTest *tests = malloc(3 * sizeof(SteelTest));

    tests[0].testID = 201;
    snprintf(tests[0].type, sizeof(tests[0].type), "Tensile Strength");
    tests[0].result.tensileStrength = 550.0;

    tests[1].testID = 202;
    snprintf(tests[1].type, sizeof(tests[1].type), "Hardness");
    tests[1].result.hardness = 200.0;

    tests[2].testID = 203;
    snprintf(tests[2].type, sizeof(tests[2].type), "Elongation");
    tests[2].result.elongation = 20.0;

    for (int i = 0; i < 3; i++) {
        printf("Test ID: %d, Type: %s, Result: %.2f\n",
            tests[i].testID, tests[i].type,
            tests[i].type[0] == 'T' ? tests[i].result.tensileStrength :
            tests[i].type[0] == 'H' ? tests[i].result.hardness :
            tests[i].result.elongation);
    }

    free(tests);
    return 0;
}

```

4. Metal Fatigue Analysis

Description:

Develop a program to analyze metal fatigue using arrays for stress cycle data, structures for material details, and strings for material names.

Specifications:

Structure: Contains material ID, name, and endurance limit.

Array: Stress cycle data.

Strings: Material names.

const Pointers: Protect material details.

Double Pointers: Allocate dynamic material test data.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
typedef struct {
```

```
    int materialID;
```

```
    char name[50];
```

```
    float enduranceLimit;
```

```
} Material;
```

```
int main() {
```

```
    Material *materials = malloc(2 * sizeof(Material));
```

```
    materials[0].materialID = 301;
```

```
    snprintf(materials[0].name, sizeof(materials[0].name), "Steel A");
```

```
    materials[0].enduranceLimit = 350.0;
```

```
    materials[1].materialID = 302;
```

```

    snprintf(materials[1].name, sizeof(materials[1].name), "Steel B");
    materials[1].enduranceLimit = 300.0;

    printf("Stress Cycle Data Analysis:\n");
    for (int i = 0; i < 2; i++) {
        printf("ID: %d, Name: %s, Endurance Limit: %.2f MPa\n",
            materials[i].materialID, materials[i].name, materials[i].enduranceLimit);
    }

    free(materials);
    return 0;
}

```

5. Foundry Management System

Description:

Create a system for managing foundry operations using arrays for equipment data, structures for casting details, and unions for variable mold properties.

Specifications:

Structure: Stores casting ID, weight, and material.

Union: Represents mold properties (dimensions or thermal conductivity).

Array: Equipment data.

const Pointers: Protect equipment details.

Double Pointers: Dynamic allocation of casting records.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
typedef struct {
```

```
    int castingID;
```

```

float weight;
char material[30];
union {
    float dimensions[3];
    float thermalConductivity;
} moldProperties;
} Casting;

int main() {
    Casting *castings = malloc(2 * sizeof(Casting));

    castings[0].castingID = 401;
    castings[0].weight = 500.0;
    snprintf(castings[0].material, sizeof(castings[0].material), "Aluminum");
    castings[0].moldProperties.thermalConductivity = 200.0;

    castings[1].castingID = 402;
    castings[1].weight = 300.0;
    snprintf(castings[1].material, sizeof(castings[1].material), "Copper");
    castings[1].moldProperties.dimensions[0] = 10.0;
    castings[1].moldProperties.dimensions[1] = 15.0;
    castings[1].moldProperties.dimensions[2] = 5.0;

    for (int i = 0; i < 2; i++) {
        printf("Casting ID: %d, Material: %s, Weight: %.2f kg\n",
            castings[i].castingID, castings[i].material, castings[i].weight);
    }

    free(castings);

```



```
    return 0;
}
```

6. Metal Purity Analysis

Description:

Develop a system for metal purity analysis using structures for sample data, arrays for impurity percentages, and unions for variable impurity types.

Specifications:

Structure: Contains sample ID, type, and purity.

Union: Represents impurity type (trace elements or oxides).

Array: Impurity percentages.

const Pointers: Protect purity data.

Double Pointers: Manage dynamic impurity records.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
typedef struct {
    int sampleID;
    char type[30];
    float purity;
    union {
        float traceElements;
        float oxides;
    } impurityType;
} MetalSample;
```

```
int main() {
    MetalSample *samples = malloc(2 * sizeof(MetalSample));
```

```

samples[0].sampleID = 501;
snprintf(samples[0].type, sizeof(samples[0].type), "Gold");
samples[0].purity = 99.9;
samples[0].impurityType.traceElements = 0.05;

samples[1].sampleID = 502;
snprintf(samples[1].type, sizeof(samples[1].type), "Silver");
samples[1].purity = 99.5;
samples[1].impurityType.oxides = 0.2;

for (int i = 0; i < 2; i++) {
    printf("Sample ID: %d, Type: %s, Purity: %.1f%%\n",
        samples[i].sampleID, samples[i].type, samples[i].purity);
}

free(samples);
return 0;
}

```

7. Corrosion Testing System

Description:

Create a program to track corrosion tests using structures for test details, arrays for test results, and strings for test conditions.

Specifications:

Structure: Holds test ID, duration, and environment.

Array: Test results.

Strings: Test conditions.

const Pointers: Protect test configurations.

Double Pointers: Dynamic allocation of test records.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
typedef struct {
```

```
    int testID;
```

```
    float duration;
```

```
    char environment[30];
```

```
} CorrosionTest;
```

```
int main() {
```

```
    CorrosionTest *tests = malloc(2 * sizeof(CorrosionTest));
```

```
    tests[0].testID = 601;
```

```
    tests[0].duration = 48.0;
```

```
    snprintf(tests[0].environment, sizeof(tests[0].environment), "Saltwater");
```

```
    tests[1].testID = 602;
```

```
    tests[1].duration = 72.0;
```

```
    snprintf(tests[1].environment, sizeof(tests[1].environment), "Acidic");
```

```
    for (int i = 0; i < 2; i++) {
```

```
        printf("Test ID: %d, Duration: %.1f hours, Environment: %s\n",
```

```
            tests[i].testID, tests[i].duration, tests[i].environment);
```

```
    }
```

```
    free(tests);
```

```
    return 0;
```

```
}
```

8. Welding Parameter Optimization

Description:

Develop a program to optimize welding parameters using structures for parameter sets, arrays for test outcomes, and unions for variable welding types.

Specifications:

Structure: Stores parameter ID, voltage, current, and speed.

Union: Represents welding types (MIG, TIG, or Arc).

Array: Test outcomes.

const Pointers: Protect parameter configurations.

Double Pointers: Manage dynamic parameter sets.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
typedef struct {  
    int parameterID;  
    float voltage;  
    float current;  
    float speed;  
    union {  
        char mig[10];  
        char tig[10];  
        char arc[10];  
    } weldingType;  
} WeldingParams;
```

```
int main() {
```

```

WeldingParams *params = malloc(2 * sizeof(WeldingParams));

params[0].parameterID = 701;
params[0].voltage = 24.0;
params[0].current = 200.0;
params[0].speed = 5.0;
snprintf(params[0].weldingType.mig, sizeof(params[0].weldingType.mig), "MIG");

params[1].parameterID = 702;
params[1].voltage = 20.0;
params[1].current = 180.0;
params[1].speed = 4.5;
snprintf(params[1].weldingType.tig, sizeof(params[1].weldingType.tig), "TIG");

for (int i = 0; i < 2; i++) {
    printf("Param ID: %d, Voltage: %.1f, Current: %.1f, Speed: %.1f, Welding Type:
%s\n",
        params[i].parameterID, params[i].voltage, params[i].current,
        params[i].speed,
        params[i].weldingType.mig);
}

free(params);
return 0;
}

```

9. Metal Surface Finish Analysis

Description:

Design a program to analyze surface finishes using arrays for measurement data, structures for test configurations, and strings for surface types.

Specifications:

Structure: Holds configuration ID, material, and measurement units.

Array: Surface finish measurements.

Strings: Surface types.

const Pointers: Protect configuration details.

Double Pointers: Allocate and manage measurement data.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
typedef struct {
```

```
    int configID;
```

```
    char material[30];
```

```
    char measurementUnits[10];
```

```
} SurfaceConfig;
```

```
int main() {
```

```
    SurfaceConfig *configs = malloc(2 * sizeof(SurfaceConfig));
```

```
    configs[0].configID = 801;
```

```
    snprintf(configs[0].material, sizeof(configs[0].material), "Steel");
```

```
    snprintf(configs[0].measurementUnits, sizeof(configs[0].measurementUnits),  
"microns");
```

```
    configs[1].configID = 802;
```

```
    snprintf(configs[1].material, sizeof(configs[1].material), "Aluminum");
```

```
    snprintf(configs[1].measurementUnits, sizeof(configs[1].measurementUnits),  
"microns");
```

```

float surfaceMeasurements[2][5] = {
    {1.2, 1.3, 1.1, 1.4, 1.2},
    {0.8, 0.9, 0.7, 0.8, 0.85}
};

for (int i = 0; i < 2; i++) {
    printf("Config ID: %d, Material: %s, Units: %s\nMeasurements: ",
        configs[i].configID, configs[i].material, configs[i].measurementUnits);
    for (int j = 0; j < 5; j++) {
        printf("%.2f ", surfaceMeasurements[i][j]);
    }
    printf("\n");
}

free(configs);
return 0;
}

```

10. Smelting Process Tracker

Description:

Create a system to track smelting processes using structures for process metadata, arrays for heat data, and unions for variable ore properties.

Specifications:

Structure: Holds process ID, ore type, and temperature.

Union: Represents variable ore properties.

Array: Heat data.

const Pointers: Protect process metadata.

Double Pointers: Allocate dynamic process records.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
typedef struct {
```

```
    int processID;
```

```
    char oreType[30];
```

```
    float temperature;
```

```
    union {
```

```
        float sulfurContent;
```

```
        float carbonContent;
```

```
    } oreProperties;
```

```
} SmeltingProcess;
```

```
int main() {
```

```
    SmeltingProcess *processes = malloc(2 * sizeof(SmeltingProcess));
```

```
    processes[0].processID = 901;
```

```
    snprintf(processes[0].oreType, sizeof(processes[0].oreType), "Iron Ore");
```

```
    processes[0].temperature = 1200.0;
```

```
    processes[0].oreProperties.sulfurContent = 0.02;
```

```
    processes[1].processID = 902;
```

```
    snprintf(processes[1].oreType, sizeof(processes[1].oreType), "Copper Ore");
```

```
    processes[1].temperature = 1150.0;
```

```
    processes[1].oreProperties.carbonContent = 0.03;
```

```
    for (int i = 0; i < 2; i++) {
```

```
        printf("Process ID: %d, Ore Type: %s, Temperature: %.1f°C, ",
```

```
               processes[i].processID, processes[i].oreType, processes[i].temperature);
```



```

    if (i == 0) {
        printf("Sulfur Content: %.2f%%\n", processes[i].oreProperties.sulfurContent);
    } else {
        printf("Carbon Content: %.2f%%\n",
processes[i].oreProperties.carbonContent);
    }
}

free(processes);
return 0;
}

```

11. Electroplating System Simulation

Description:

Simulate an electroplating system using structures for metal ions, arrays for plating parameters, and strings for electrolyte names.

Specifications:

Structure: Stores ion type, charge, and concentration.

Array: Plating parameters.

Strings: Electrolyte names.

const Pointers: Protect ion data.

Double Pointers: Manage dynamic plating configurations.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
typedef struct {
```

```
    char ionType[30];
```

```
    int charge;
```

```
    float concentration;
```

```
} Metallon;
```

```
int main() {
```

```
    Metallon *ions = malloc(2 * sizeof(Metallon));
```

```
    // Initialize first ion
```

```
    ions[0].charge = 2;
```

```
    ions[0].concentration = 0.8;
```

```
    for (int i = 0; i < sizeof("Copper") && i < 30; i++)
```

```
        ions[0].ionType[i] = "Copper"[i];
```

```
    // Initialize second ion
```

```
    ions[1].charge = 1;
```

```
    ions[1].concentration = 1.2;
```

```
    for (int i = 0; i < sizeof("Silver") && i < 30; i++)
```

```
        ions[1].ionType[i] = "Silver"[i];
```

```
    printf("Electroplating System Simulation:\n");
```

```
    for (int i = 0; i < 2; i++) {
```

```
        printf("Ion Type: %s, Charge: %d, Concentration: %.2f M\n",
```

```
            ions[i].ionType, ions[i].charge, ions[i].concentration);
```

```
    }
```

```
    free(ions);
```

```
    return 0;
```

```
}
```

12. Casting Defect Analysis

Description:

Design a system to analyze casting defects using arrays for defect data, structures for casting details, and unions for variable defect types.

Specifications:

Structure: Holds casting ID, material, and dimensions.

Union: Represents defect types (shrinkage or porosity).

Array: Defect data.

const Pointers: Protect casting data.

Double Pointers: Dynamic defect record management.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
typedef struct {
```

```
    int castingID;
```

```
    char material[30];
```

```
    float dimensions[3];
```

```
    union {
```

```
        float shrinkage;
```

```
        float porosity;
```

```
    } defectType;
```

```
} CastingDefect;
```

```
int main() {
```

```
    CastingDefect *defects = malloc(2 * sizeof(CastingDefect));
```

```
    // Initialize defects
```

```
    defects[0] = (CastingDefect){1001, "Aluminum", {5.0, 10.0, 2.0},  
.defectType.shrinkage = 0.05};
```

```
defects[1] = (CastingDefect){1002, "Steel", {8.0, 12.0, 3.0}, .defectType.porosity = 0.02};
```

```
printf("Casting Defect Analysis:\n");  
for (int i = 0; i < 2; i++) {  
    printf("Casting ID: %d, Material: %s, Dimensions: %.2fx%.2fx%.2f\n",  
        defects[i].castingID, defects[i].material, defects[i].dimensions[0],  
        defects[i].dimensions[1], defects[i].dimensions[2]);  
    if (i == 0)  
        printf("Defect: Shrinkage, Value: %.2f\n", defects[i].defectType.shrinkage);  
    else  
        printf("Defect: Porosity, Value: %.2f\n", defects[i].defectType.porosity);  
}  
  
free(defects);  
return 0;  
}
```

13. Metallurgical Lab Automation

Description:

Automate a metallurgical lab using structures for sample details, arrays for test results, and strings for equipment names.

Specifications:

Structure: Contains sample ID, type, and dimensions.

Array: Test results.

Strings: Equipment names.

const Pointers: Protect sample details.

Double Pointers: Allocate and manage dynamic test records.

```
#include <stdio.h>
```

```

#include <stdlib.h>

typedef struct {
    int sampleID;
    char type[30];
    float dimensions[3];
} Sample;

int main() {
    Sample *samples = malloc(2 * sizeof(Sample));

    // Initialize samples
    samples[0] = (Sample){2001, "Iron", {5.0, 10.0, 2.0}};
    samples[1] = (Sample){2002, "Copper", {6.0, 12.0, 2.5}};

    char equipmentNames[2][30] = {"Spectrometer", "Hardness Tester"};

    printf("Metallurgical Lab Automation:\n");
    for (int i = 0; i < 2; i++) {
        printf("Sample ID: %d, Type: %s, Dimensions: %.2fx%.2fx%.2f\n",
            samples[i].sampleID, samples[i].type,
            samples[i].dimensions[0], samples[i].dimensions[1],
            samples[i].dimensions[2]);
        printf("Equipment: %s\n", equipmentNames[i]);
    }

    free(samples);
    return 0;
}

```

14. Metal Hardness Testing System

Description:

Develop a program to track metal hardness tests using structures for test data, arrays for hardness values, and unions for variable hardness scales.

Specifications:

Structure: Stores test ID, method, and result.

Union: Represents variable hardness scales (Rockwell or Brinell).

Array: Hardness values.

const Pointers: Protect test data.

Double Pointers: Dynamic hardness record allocation.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
typedef struct {  
    int testID;  
    char method[20];  
    float result;  
    union {  
        float rockwell;  
        float brinell;  
    } hardnessScale;  
} HardnessTest;
```

```
int main() {  
    HardnessTest *tests = malloc(2 * sizeof(HardnessTest));  
  
    // Initialize tests
```

```

    tests[0] = (HardnessTest){3001, "Rockwell", 50.5, .hardnessScale.rockwell =
50.5};

    tests[1] = (HardnessTest){3002, "Brinell", 120.8, .hardnessScale.brinell = 120.8};


    printf("Metal Hardness Testing System:\n");
    for (int i = 0; i < 2; i++) {
        printf("Test ID: %d, Method: %s, Result: %.2f\n", tests[i].testID, tests[i].method,
tests[i].result);
        if (i == 0)
            printf("Hardness Scale: Rockwell = %.2f\n", tests[i].hardnessScale.rockwell);
        else
            printf("Hardness Scale: Brinell = %.2f\n", tests[i].hardnessScale.brinell);
    }

    free(tests);
    return 0;
}

```

15. Powder Metallurgy Process Tracker

Description:

Create a program to track powder metallurgy processes using structures for material details, arrays for particle size distribution, and unions for variable powder properties.

Specifications:

Structure: Contains material ID, type, and density.

Union: Represents powder properties.

Array: Particle size distribution data.

const Pointers: Protect material configurations.

Double Pointers: Allocate and manage powder data.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
typedef struct {
```

```
    int materialID;
```

```
    char type[30];
```

```
    float density;
```

```
    union {
```

```
        float particleSize;
```

```
        float flowRate;
```

```
    } properties;
```

```
} Powder;
```

```
int main() {
```

```
    Powder *powders = malloc(2 * sizeof(Powder));
```

```
    // Initialize powders
```

```
    powders[0] = (Powder){4001, "Iron Powder", 7.85, .properties.particleSize = 0.3};
```

```
    powders[1] = (Powder){4002, "Aluminum Powder", 2.70, .properties.flowRate =  
12.5};
```

```
    printf("Powder Metallurgy Process Tracker:\n");
```

```
    for (int i = 0; i < 2; i++) {
```

```
        printf("Material ID: %d, Type: %s, Density: %.2f\n", powders[i].materialID,  
powders[i].type, powders[i].density);
```

```
        if (i == 0)
```

```
            printf("Property: Particle Size = %.2f mm\n",  
powders[i].properties.particleSize);
```

```
        else
```

```
            printf("Property: Flow Rate = %.2f g/s\n", powders[i].properties.flowRate);
```

```
    }
```



```
    free(powders);  
    return 0;  
}
```

16. Metal Recycling Analysis

Description:

Develop a program to analyze recycled metal data using structures for material details, arrays for impurity levels, and strings for recycling methods.

Specifications:

Structure: Holds material ID, type, and recycling method.

Array: Impurity levels.

Strings: Recycling methods.

const Pointers: Protect material details.

Double Pointers: Allocate dynamic recycling records.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
typedef struct {  
    int materialID;  
    char type[30];  
    char recyclingMethod[30];  
} Recycling;
```

```
int main() {  
    Recycling *records = malloc(2 * sizeof(Recycling));  
  
    // Initialize records
```

```

records[0] = (Recycling){5001, "Steel", "Melting"};
records[1] = (Recycling){5002, "Copper", "Electrolysis"};

float impurityLevels[2] = {0.03, 0.01};

printf("Metal Recycling Analysis:\n");
for (int i = 0; i < 2; i++) {
    printf("Material ID: %d, Type: %s, Recycling Method: %s\n",
           records[i].materialID, records[i].type, records[i].recyclingMethod);
    printf("Impurity Level: %.2f%%\n", impurityLevels[i]);
}

free(records);
return 0;
}

```

17. Rolling Mill Performance Tracker

Description:

Design a system to track rolling mill performance using structures for mill configurations, arrays for output data, and strings for material types.

Specifications:

Structure: Stores mill ID, roll diameter, and speed.

Array: Output data.

Strings: Material types.

const Pointers: Protect mill configurations.

Double Pointers: Manage rolling mill records dynamically.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```

typedef struct {
    int millID;
    float rollDiameter;
    float speed;
} Mill;

int main() {
    Mill *mills = malloc(2 * sizeof(Mill));

    // Initialize mills
    mills[0] = (Mill){6001, 1.5, 250.0};
    mills[1] = (Mill){6002, 2.0, 300.0};

    float outputData[2] = {1200.5, 1500.7};

    printf("Rolling Mill Performance Tracker:\n");
    for (int i = 0; i < 2; i++) {
        printf("Mill ID: %d, Roll Diameter: %.2f m, Speed: %.2f rpm\n",
            mills[i].millID, mills[i].rollDiameter, mills[i].speed);
        printf("Output: %.2f tons\n", outputData[i]);
    }

    free(mills);
    return 0;
}

```

18. Thermal Expansion Analysis

Description:

Create a program to analyze thermal expansion using arrays for temperature data, structures for material properties, and unions for variable coefficients.

Specifications:

Structure: Contains material ID, type, and expansion coefficient.

Union: Represents variable coefficients.

Array: Temperature data.

const Pointers: Protect material properties.

Double Pointers: Dynamic thermal expansion record allocation.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
typedef struct {
```

```
    int materialID;
```

```
    char type[30];
```

```
    union {
```

```
        float linearCoefficient;
```

```
        float volumetricCoefficient;
```

```
    } expansion;
```

```
} Material;
```

```
int main() {
```

```
    Material *materials = malloc(2 * sizeof(Material));
```

```
    // Initialize materials
```

```
    materials[0] = (Material){7001, "Aluminum", .expansion.linearCoefficient = 23.0};
```

```
    materials[1] = (Material){7002, "Copper", .expansion.volumetricCoefficient = 51.0};
```

```
    printf("Thermal Expansion Analysis:\n");
```

```

for (int i = 0; i < 2; i++) {
    printf("Material ID: %d, Type: %s\n", materials[i].materialID, materials[i].type);
    if (i == 0)
        printf("Linear Expansion Coefficient: %.2f  $\mu\text{m}/\text{m}^\circ\text{C}$ \n",
materials[i].expansion.linearCoefficient);
    else
        printf("Volumetric Expansion Coefficient: %.2f  $\mu\text{m}^3/\text{m}^3^\circ\text{C}$ \n",
materials[i].expansion.volumetricCoefficient);
}

free(materials);
return 0;
}

```

19. Metal Melting Point Analyzer

Description:

Develop a program to analyze melting points using structures for metal details, arrays for temperature data, and strings for metal names.

Specifications:

Structure: Stores metal ID, name, and melting point.

Array: Temperature data.

Strings: Metal names.

const Pointers: Protect metal details.

Double Pointers: Allocate dynamic melting point records.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
typedef struct {
```

```
    int metalID;
```

```

    char name[30];
    float meltingPoint;
} Metal;

int main() {
    Metal *metals = malloc(2 * sizeof(Metal));

    // Initialize metals
    metals[0] = (Metal){8001, "Iron", 1538.0};
    metals[1] = (Metal){8002, "Gold", 1064.0};

    printf("Metal Melting Point Analyzer:\n");
    for (int i = 0; i < 2; i++) {
        printf("Metal ID: %d, Name: %s, Melting Point: %.1f°C\n",
            metals[i].metalID, metals[i].name, metals[i].meltingPoint);
    }

    free(metals);
    return 0;
}

```

20. Smelting Efficiency Analyzer

Description:

Design a system to analyze smelting efficiency using structures for process details, arrays for energy consumption data, and unions for variable process parameters.

Specifications:

Structure: Contains process ID, ore type, and efficiency.

Union: Represents process parameters (energy or duration).

Array: Energy consumption data.

const Pointers: Protect process configurations.

Double Pointers: Manage smelting efficiency records dynamically.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
typedef struct {
```

```
    int processID;
```

```
    char oreType[30];
```

```
    float efficiency;
```

```
    union {
```

```
        float energyConsumption;
```

```
        float duration;
```

```
    } parameters;
```

```
} SmeltingProcess;
```

```
int main() {
```

```
    SmeltingProcess *processes = malloc(2 * sizeof(SmeltingProcess));
```

```
    // Initialize processes
```

```
    processes[0] = (SmeltingProcess){9001, "Iron Ore", 85.5,  
    .parameters.energyConsumption = 450.0};
```

```
    processes[1] = (SmeltingProcess){9002, "Copper Ore", 78.2, .parameters.duration  
= 5.5};
```

```
    printf("Smelting Efficiency Analyzer:\n");
```

```
    for (int i = 0; i < 2; i++) {
```

```
        printf("Process ID: %d, Ore Type: %s, Efficiency: %.2f%%\n",
```

```
            processes[i].processID, processes[i].oreType, processes[i].efficiency);
```

```
        if (i == 0)
```

```

        printf("Energy Consumption: %.2f kWh\n",
processes[i].parameters.energyConsumption);
    else
        printf("Duration: %.2f hours\n", processes[i].parameters.duration);
    }

    free(processes);
    return 0;
}

```

Set 2 programs

1. Weld Type Configuration System

Description:

Design a system to store and manage weld type configurations using structures for weld type details, unions for variable parameters (e.g., voltage or current), and arrays for multiple configurations.

Specifications:

Structure: Stores weld type ID, name, voltage, and current.

Union: Represents either voltage or current as a variable parameter.

Array: Holds multiple weld type configurations.

const Pointers: Protect weld type details.

Double Pointers: Manage dynamic allocation of weld configurations.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
#include <string.h>
```

```
// Union for variable parameters (Voltage or Current)
```

```
union WeldParameter {
```



```

    float voltage;

    float current;
};

// Structure to store weld type details
struct WeldType {
    int weldTypeID;
    char name[50];
    union WeldParameter param; // Voltage or Current (depending on the
    configuration)
    int isVoltage; // 1 if using voltage, 0 if using current
};

// Function to print a weld configuration
void printWeldType(struct WeldType *weld) {
    if (weld->isVoltage) {
        printf("Weld Type ID: %d\n", weld->weldTypeID);
        printf("Name: %s\n", weld->name);
        printf("Voltage: %.2f V\n", weld->param.voltage);
    } else {
        printf("Weld Type ID: %d\n", weld->weldTypeID);
        printf("Name: %s\n", weld->name);
        printf("Current: %.2f A\n", weld->param.current);
    }
}

// Function to dynamically allocate memory for multiple weld types
void allocateWeldTypes(struct WeldType ***weldArray, int numTypes) {
    // Allocate memory for the array of pointers to WeldType

```

```

weldArray = (struct WeldType *)malloc(numTypes * sizeof(struct WeldType *));

// Allocate memory for each WeldType
for (int i = 0; i < numTypes; i++) {
    (*weldArray)[i] = (struct WeldType *)malloc(sizeof(struct WeldType));
}
}

// Function to free dynamically allocated memory
void freeWeldTypes(struct WeldType ***weldArray, int numTypes) {
    for (int i = 0; i < numTypes; i++) {
        free((*weldArray)[i]);
    }
    free(*weldArray);
}

int main() {
    int numTypes = 2;
    struct WeldType **weldConfigurations;

    // Dynamically allocate memory for weld configurations
    allocateWeldTypes(&weldConfigurations, numTypes);

    // Define the first weld type configuration (using voltage)
    weldConfigurations[0]->weldTypeID = 1;
    strcpy(weldConfigurations[0]->name, "MIG");
    weldConfigurations[0]->param.voltage = 24.5f;
    weldConfigurations[0]->isVoltage = 1; // Using voltage

```

```

// Define the second weld type configuration (using current)
weldConfigurations[1]->weldTypeID = 2;
strcpy(weldConfigurations[1]->name, "TIG");
weldConfigurations[1]->param.current = 150.0f;
weldConfigurations[1]->isVoltage = 0; // Using current

// Print out all the configurations
for (int i = 0; i < numTypes; i++) {
    printWeldType(weldConfigurations[i]);
    printf("\n");
}

// Free the dynamically allocated memory
freeWeldTypes(&weldConfigurations, numTypes);

return 0;
}

```

2. Welding Machine Settings Manager

Description:

Develop a program to manage settings for welding machines, including mode selection, input voltage range, and speed adjustments.

Specifications:

Structure: Contains machine ID, mode, speed, and input voltage range.

Array: Stores settings for multiple machines.

Strings: Represent machine modes.

const Pointers: Prevent modifications to critical machine settings.

Double Pointers: Allocate and manage machine setting records dynamically.

```
#include <stdio.h>
```

```
#include <stdlib.h>

#include <string.h>


#define MAX_MODE_LENGTH 50
#define MAX_VOLTAGE_RANGE 1000


// Define the welding machine structure
typedef struct {
    int machineID;           // Unique ID for the machine
    char mode[MAX_MODE_LENGTH]; // Mode of the welding machine
    int speed;               // Welding speed
    int voltageMin;          // Minimum voltage
    int voltageMax;          // Maximum voltage
} WeldingMachine;


// Function to initialize a welding machine
void initWeldingMachine(WeldingMachine *machine, int id, const char *mode, int
speed, int voltageMin, int voltageMax) {
    machine->machineID = id;
    strncpy(machine->mode, mode, MAX_MODE_LENGTH);
    machine->speed = speed;
    machine->voltageMin = voltageMin;
    machine->voltageMax = voltageMax;
}


// Function to display machine settings
void displayMachineSettings(const WeldingMachine *machine) {
    printf("Machine ID: %d\n", machine->machineID);
    printf("Mode: %s\n", machine->mode);
}
```

```

    printf("Speed: %d\n", machine->speed);

    printf("Voltage Range: %dV - %dV\n", machine->voltageMin, machine->voltageMax);
}

// Function to create and manage multiple machines dynamically
void manageMachines(WeldingMachine ***machines, int numMachines) {
    // Dynamically allocate memory for the array of machines
    machines = (WeldingMachine *)malloc(numMachines * sizeof(WeldingMachine *));

    // Initialize each machine
    for (int i = 0; i < numMachines; i++) {
        (*machines)[i] = (WeldingMachine *)malloc(sizeof(WeldingMachine));
        int id = i + 1;
        const char *mode = (i % 2 == 0) ? "MIG" : "TIG";
        int speed = 100 + (i * 10);
        int voltageMin = 150 + (i * 10);
        int voltageMax = voltageMin + 50;

        initWeldingMachine((*machines)[i], id, mode, speed, voltageMin, voltageMax);
    }
}

// Function to free dynamically allocated memory
void freeMachines(WeldingMachine **machines, int numMachines) {
    for (int i = 0; i < numMachines; i++) {
        free(machines[i]);
    }
    free(machines);
}

```

```
}
```

```
int main() {  
    WeldingMachine **machines = NULL;  
    int numMachines = 5; // Example number of machines  
  
    // Manage the welding machines dynamically  
    manageMachines(&machines, numMachines);  
  
    // Display the settings for each machine  
    for (int i = 0; i < numMachines; i++) {  
        printf("\nMachine %d Settings:\n", i + 1);  
        displayMachineSettings(machines[i]);  
    }  
  
    // Free dynamically allocated memory  
    freeMachines(machines, numMachines);  
  
    return 0;  
}
```

3. Welding Process Tracker

Description:

Create a system to track ongoing welding processes using structures for process metadata, unions for variable process metrics (e.g., heat input or arc length), and arrays for process data storage.

Specifications:

Structure: Stores process ID, material, and welder name.

Union: Represents either heat input or arc length.

Array: Stores process data for multiple welding tasks.

const Pointers: Protect metadata for ongoing processes.

Double Pointers: Manage dynamic process records.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
#include <string.h>
```

```
// Define a structure to store metadata of a welding process
```

```
typedef struct {
```

```
    int processID;
```

```
    char material[50];
```

```
    char welderName[50];
```

```
} WeldingProcess;
```

```
// Define a union to store either heat input or arc length for a process
```

```
typedef union {
```

```
    double heatInput; // in Joules
```

```
    double arcLength; // in millimeters
```

```
} WeldingMetric;
```

```
// Define an array to store multiple welding processes
```

```
WeldingProcess *processArray;
```

```
int numProcesses = 0; // Tracks the number of processes
```

```
// Function to add a new welding process
```

```
void addWeldingProcess(int processID, const char *material, const char  
*welderName, WeldingMetric metric, int isHeatInput) {
```

```
    // Allocate memory for a new process record
```

```
    processArray = realloc(processArray, (numProcesses + 1) *  
sizeof(WeldingProcess));
```

```

// Store process metadata
WeldingProcess *newProcess = &processArray[numProcesses];
newProcess->processID = processID;
strncpy(newProcess->material, material, sizeof(newProcess->material) - 1);
strncpy(newProcess->welderName, welderName, sizeof(newProcess->welderName) - 1);

// Handle welding metrics (heat input or arc length)
if (isHeatInput) {
    newProcess->heatInput = metric.heatInput;
} else {
    newProcess->arcLength = metric.arcLength;
}

numProcesses++;
}

// Function to display the details of all welding processes
void displayProcesses() {
    printf("\n--- Welding Process Details ---\n");
    for (int i = 0; i < numProcesses; i++) {
        printf("Process ID: %d\n", processArray[i].processID);
        printf("Material: %s\n", processArray[i].material);
        printf("Welder: %s\n", processArray[i].welderName);

        // Display the welding metric (either heat input or arc length)
        if (processArray[i].heatInput != 0.0) {
            printf("Heat Input: %.2f Joules\n", processArray[i].heatInput);
        }
    }
}

```



```
    } else {  
        printf("Arc Length: %.2f mm\n", processArray[i].arcLength);  
    }  
  
    printf("\n");  
}  
}
```

// Function to release allocated memory

```
void freeMemory() {  
    free(processArray);  
}
```

```
int main() {
```

```
    WeldingMetric metric1, metric2;
```

```
    // Add some welding processes
```

```
    metric1.heatInput = 500.0;
```

```
    addWeldingProcess(101, "Steel", "John Doe", metric1, 1);
```

```
    metric2.arcLength = 12.5;
```

```
    addWeldingProcess(102, "Aluminum", "Jane Smith", metric2, 0);
```

```
    metric1.heatInput = 350.0;
```

```
    addWeldingProcess(103, "Copper", "Alan Turner", metric1, 1);
```

```
    // Display all the welding processes
```

```
    displayProcesses();
```

```

// Free the dynamically allocated memory for process array
freeMemory();

return 0;
}

```

4. Weld Bead Geometry Analyzer

Description:

Design a program to analyze weld bead geometry using structures for geometry details, arrays for measurements, and unions for different parameters like width, depth, and height.

Specifications:

Structure: Contains bead ID, material, and geometry type.

Union: Represents bead width, depth, or height.

Array: Stores geometry measurements.

const Pointers: Protect geometry data.

Double Pointers: Allocate and manage bead records dynamically.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
#include <string.h>
```

```
// Union for different geometry parameters (width, depth, height)
```

```
union GeometryParams {
```

```
    float width;
```

```
    float depth;
```

```
    float height;
```

```
};
```

```
// Structure to store bead details including ID, material, and geometry type
```

```

struct WeldBead {
    int beadID;           // Bead ID
    char material[50];     // Material type of the weld bead
    char geometryType[20]; // Type of geometry (flat, convex, concave, etc.)
    union GeometryParams params[3]; // Array of union to store measurements
};

```

// Function to print a bead's geometry details

```

void printBeadDetails(const struct WeldBead *bead) {
    printf("Weld Bead ID: %d\n", bead->beadID);
    printf("Material: %s\n", bead->material);
    printf("Geometry Type: %s\n", bead->geometryType);
    printf("Width: %.2f\n", bead->params[0].width);
    printf("Depth: %.2f\n", bead->params[1].depth);
    printf("Height: %.2f\n", bead->params[2].height);
}

```

// Function to dynamically allocate memory for multiple weld beads

```

void allocateBeads(struct WeldBead ***beads, int numBeads) {
    beads = (struct WeldBead *)malloc(numBeads * sizeof(struct WeldBead *));
    if (*beads == NULL) {
        printf("Memory allocation failed!\n");
        exit(1);
    }
}

```

// Dynamically allocate memory for each bead

```

for (int i = 0; i < numBeads; i++) {
    (*beads)[i] = (struct WeldBead *)malloc(sizeof(struct WeldBead));
    if ((*beads)[i] == NULL) {

```

```

        printf("Memory allocation for bead %d failed!\n", i);
        exit(1);
    }
}
}

```

// Function to free dynamically allocated memory for the beads

```

void freeBeads(struct WeldBead **beads, int numBeads) {
    for (int i = 0; i < numBeads; i++) {
        free(beads[i]);
    }
    free(beads);
}

```

```

int main() {
    struct WeldBead **beads;
    int numBeads = 2;

    // Dynamically allocate memory for the bead records
    allocateBeads(&beads, numBeads);

    // Initialize bead 1
    beads[0]->beadID = 101;
    strcpy(beads[0]->material, "Steel");
    strcpy(beads[0]->geometryType, "Flat");
    beads[0]->params[0].width = 10.5f;
    beads[0]->params[1].depth = 3.2f;
    beads[0]->params[2].height = 2.8f;
}

```

```

// Initialize bead 2
beads[1]->beadID = 102;
strcpy(beads[1]->material, "Aluminum");
strcpy(beads[1]->geometryType, "Concave");
beads[1]->params[0].width = 8.3f;
beads[1]->params[1].depth = 4.5f;
beads[1]->params[2].height = 3.0f;

// Print details of each weld bead
for (int i = 0; i < numBeads; i++) {
    printBeadDetails(beads[i]);
    printf("\n");
}

// Free dynamically allocated memory
freeBeads(beads, numBeads);

return 0;
}

```

5. Welding Consumable Inventory System

Description:

Develop a system to manage inventory for welding consumables, including electrodes, filler materials, and fluxes.

Specifications:

Structure: Stores consumable ID, type, and quantity.

Array: Inventory for different consumables.

Strings: Represent consumable types.

const Pointers: Prevent modifications to consumable details.

Double Pointers: Manage inventory records dynamically.

```
#include <stdio.h>

#include <stdlib.h>

#include <string.h>


// Define the structure for a consumable
typedef struct {
    int id;           // Consumable ID
    char type[30];    // Consumable type (e.g., "Electrode", "Filler Material")
    int quantity;     // Quantity of consumables
} Consumable;


// Function to create a new consumable and add it to the inventory
void addConsumable(Consumable **inventory, int *size, int id, const char *type, int
quantity) {
    // Reallocate memory for the new consumable
    *inventory = realloc(*inventory, (*size + 1) * sizeof(Consumable));

    if (*inventory == NULL) {
        printf("Memory allocation failed.\n");
        return;
    }

    // Add new consumable to the inventory
    (*inventory)[*size].id = id;
    strncpy((*inventory)[*size].type, type, 30); // Safely copy the consumable type
    (*inventory)[*size].quantity = quantity;

    (*size)++; // Increase the inventory size
}
```

```
}
```

```
// Function to display the inventory
```

```
void displayInventory(Consumable *inventory, int size) {  
    printf("Welding Consumable Inventory:\n");  
    printf("%-10s%-20s%-10s\n", "ID", "Type", "Quantity");  
    for (int i = 0; i < size; i++) {  
        printf("%-10d%-20s%-10d\n", inventory[i].id, inventory[i].type,  
inventory[i].quantity);  
    }  
}
```

```
// Function to update the quantity of a consumable
```

```
void updateQuantity(Consumable *inventory, int size, int id, int quantity) {  
    for (int i = 0; i < size; i++) {  
        if (inventory[i].id == id) {  
            inventory[i].quantity += quantity;  
            printf("Updated quantity of consumable ID %d. New quantity: %d\n", id,  
inventory[i].quantity);  
            return;  
        }  
    }  
    printf("Consumable with ID %d not found.\n", id);  
}
```

```
int main() {
```

```
    Consumable *inventory = NULL; // Pointer to array of consumables (dynamically  
allocated)
```

```
    int inventorySize = 0;      // Tracks the number of consumables in the inventory
```

```

// Add consumables to the inventory
addConsumable(&inventory, &inventorySize, 1, "Electrode", 50);
addConsumable(&inventory, &inventorySize, 2, "Filler Material", 100);
addConsumable(&inventory, &inventorySize, 3, "Flux", 30);

// Display current inventory
displayInventory(inventory, inventorySize);

// Update quantity of a consumable
updateQuantity(inventory, inventorySize, 2, 20);

// Display updated inventory
displayInventory(inventory, inventorySize);

// Free dynamically allocated memory for the inventory
free(inventory);

return 0;
}

```

6. Welding Safety Equipment Tracker

Description:

Create a program to track safety equipment for welding personnel using structures for equipment details, arrays for availability status, and strings for equipment names.

Specifications:

Structure: Holds equipment ID, type, and usage frequency.

Array: Availability status for multiple equipment items.

Strings: Equipment names.

const Pointers: Protect safety equipment data.

Double Pointers: Allocate dynamic safety equipment records.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
#include <string.h>
```

```
// Define the structure for safety equipment
```

```
struct SafetyEquipment {
```

```
    int id;           // Equipment ID
```

```
    char type[30];    // Equipment type (e.g., gloves, helmet)
```

```
    int usageFrequency; // How often it's used (number of uses)
```

```
};
```

```
// Function to display the equipment details
```

```
void displayEquipment(struct SafetyEquipment* equipment) {
```

```
    printf("Equipment ID: %d\n", equipment->id);
```

```
    printf("Equipment Type: %s\n", equipment->type);
```

```
    printf("Usage Frequency: %d\n", equipment->usageFrequency);
```

```
}
```

```
// Function to display all equipment and their availability
```

```
void displayAllEquipment(struct SafetyEquipment** equipmentArray, int  
numEquipments, int* availability) {
```

```
    printf("\nSafety Equipment Details:\n");
```

```
    for (int i = 0; i < numEquipments; i++) {
```

```
        printf("\n");
```

```
        displayEquipment(equipmentArray[i]);
```

```
        printf("Availability Status: %s\n", availability[i] ? "Available" : "Not Available");
```

```
}
```

```
}
```

```
// Function to initialize and allocate dynamic memory for equipment records
```

```
void initializeEquipment(struct SafetyEquipment*** equipmentArray, int  
numEquipments) {
```

```
    // Allocate memory for the equipment array using double pointer
```

```
    equipmentArray = (struct SafetyEquipment)malloc(numEquipments * sizeof(struct  
SafetyEquipment));
```

```
    for (int i = 0; i < numEquipments; i++) {
```

```
        // Allocate memory for each equipment record
```

```
        (equipmentArray)[i] = (struct SafetyEquipment)malloc(sizeof(struct  
SafetyEquipment));
```

```
    }
```

```
}
```

```
// Function to free dynamically allocated memory
```

```
void freeEquipment(struct SafetyEquipment** equipmentArray, int numEquipments) {
```

```
    for (int i = 0; i < numEquipments; i++) {
```

```
        free(equipmentArray[i]);
```

```
    }
```

```
    free(equipmentArray);
```

```
}
```

```
int main() {
```

```
    int numEquipments = 3; // Number of safety equipment items
```

```
    struct SafetyEquipment** equipmentArray; // Double pointer to hold equipment  
data
```

```
    int availability[] = {1, 0, 1}; // 1 for available, 0 for not available
```

```

// Initialize dynamic memory for equipment records
initializeEquipment(&equipmentArray, numEquipments);

// Fill in the equipment details
equipmentArray[0]->id = 1;
strcpy(equipmentArray[0]->type, "Welding Helmet");
equipmentArray[0]->usageFrequency = 50;

equipmentArray[1]->id = 2;
strcpy(equipmentArray[1]->type, "Welding Gloves");
equipmentArray[1]->usageFrequency = 30;

equipmentArray[2]->id = 3;
strcpy(equipmentArray[2]->type, "Welding Jacket");
equipmentArray[2]->usageFrequency = 25;

// Display the safety equipment details and availability
displayAllEquipment(equipmentArray, numEquipments, availability);

// Free allocated memory
freeEquipment(equipmentArray, numEquipments);

return 0;
}

```

7. Welding Defect Classification System

Description:

Design a system to classify welding defects using structures for defect data, arrays for sample analysis, and unions for defect types like porosity, cracking, or spatter.

Specifications:

Structure: Stores defect ID, type, and severity level.

Union: Represents defect types.

Array: Sample analysis data.

const Pointers: Protect defect classifications.

Double Pointers: Manage defect data dynamically.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
// Enum for defect types
```

```
typedef enum {
```

```
    POROSITY,
```

```
    CRACKING,
```

```
    SPATTER
```

```
} DefectType;
```

```
// Union for different defect types
```

```
typedef union {
```

```
    float porosity_size; // Size of porosity in mm
```

```
    float crack_length; // Length of the crack in mm
```

```
    int spatter_count; // Number of spatter instances
```

```
} DefectDetail;
```

```
// Structure to hold information about a defect
```

```
typedef struct {
```

```
    int defect_id; // Unique defect ID
```

```
    DefectType defect_type; // Type of the defect (e.g., porosity, cracking, spatter)
```

```
    int severity; // Severity level (1-10)
```

```
    DefectDetail details; // Specific details for the defect type
} Defect;
```

```
// Function to display defect details
```

```
void display_defect(Defect *def) {
    printf("Defect ID: %d\n", def->defect_id);
    switch (def->defect_type) {
        case POROSITY:
            printf("Defect Type: Porosity\n");
            printf("Porosity Size: %.2f mm\n", def->details.porosity_size);
            break;
        case CRACKING:
            printf("Defect Type: Cracking\n");
            printf("Crack Length: %.2f mm\n", def->details.crack_length);
            break;
        case SPATTER:
            printf("Defect Type: Spatter\n");
            printf("Spatter Count: %d\n", def->details.spatter_count);
            break;
        default:
            printf("Unknown Defect Type\n");
    }
    printf("Severity Level: %d\n", def->severity);
}
```

```
// Function to dynamically allocate memory for defects and initialize values
```

```
Defect* create_defect(int defect_id, DefectType defect_type, int severity,
DefectDetail details) {
    Defect* new_defect = (Defect*)malloc(sizeof(Defect));
```

```
if (new_defect != NULL) {  
    new_defect->defect_id = defect_id;  
    new_defect->defect_type = defect_type;  
    new_defect->severity = severity;  
    new_defect->details = details;  
}  
return new_defect;  
}
```

// Function to free dynamically allocated defect memory

```
void free_defect(Defect* def) {  
    free(def);  
}
```

```
int main() {
```

```
    // Example of porosity defect
```

```
    DefectDetail porosity_details;
```

```
    porosity_details.porosity_size = 2.5; // size in mm
```

```
    // Create a defect with porosity type
```

```
    Defect* defect1 = create_defect(101, POROSITY, 8, porosity_details);
```

```
    display_defect(defect1);
```

```
    // Example of cracking defect
```

```
    DefectDetail cracking_details;
```

```
    cracking_details.crack_length = 4.0; // length in mm
```

```
    // Create a defect with cracking type
```

```
    Defect* defect2 = create_defect(102, CRACKING, 6, cracking_details);
```

```

display_defect(defect2);

// Example of spatter defect
DefectDetail spatter_details;
spatter_details.spatter_count = 15;

// Create a defect with spatter type
Defect* defect3 = create_defect(103, SPATTER, 7, spatter_details);
display_defect(defect3);

// Free dynamically allocated memory
free_defect(defect1);
free_defect(defect2);
free_defect(defect3);

return 0;
}

```

8. Arc Welding Performance Analyzer

Description:

Develop a program to analyze the performance of arc welding processes using structures for performance metrics, arrays for output data, and unions for variable factors like arc stability and penetration depth.

Specifications:

Structure: Contains performance ID, material type, and current setting.

Union: Represents arc stability or penetration depth.

Array: Output data.

const Pointers: Protect performance configurations.

Double Pointers: Manage dynamic performance data. `#include <stdio.h>`

`#include <stdlib.h>`

```

#include <string.h>

// Define the structure for the performance metrics
typedef struct {
    int performanceID;    // Unique identifier for the performance test
    char materialType[50]; // Material type being welded (e.g., Steel, Aluminum)
    int currentSetting;    // Current setting for the welding process (in amperes)
} PerformanceMetrics;

// Define a union to store either arc stability or penetration depth
typedef union {
    float arcStability;    // Arc stability factor (between 0 and 1)
    float penetrationDepth; // Penetration depth in mm
} WeldingFactors;

// Define an array of output data to store performance results
#define MAX_RESULTS 100
PerformanceMetrics outputData[MAX_RESULTS];

// Function to analyze the performance of arc welding
void analyzePerformance(PerformanceMetrics *metrics, WeldingFactors *factor, int
*resultCount) {
    // Simulate some analysis based on the material type and current setting
    if (strcmp(metrics->materialType, "Steel") == 0) {
        // Assuming arc stability and penetration depth based on current setting
        if (metrics->currentSetting < 100) {
            factor->arcStability = 0.8;
            factor->penetrationDepth = 2.0;
        } else {

```



```

        factor->arcStability = 0.9;
        factor->penetrationDepth = 3.5;
    }
} else if (strcmp(metrics->materialType, "Aluminum") == 0) {
    if (metrics->currentSetting < 150) {
        factor->arcStability = 0.75;
        factor->penetrationDepth = 1.5;
    } else {
        factor->arcStability = 0.85;
        factor->penetrationDepth = 2.8;
    }
} else {
    factor->arcStability = 0.7;
    factor->penetrationDepth = 1.0;
}

// Store the performance result in the output array
outputData[*resultCount] = *metrics;
(*resultCount)++;
}

// Function to display the performance data
void displayResults(int resultCount) {
    printf("Performance Analysis Results:\n");
    for (int i = 0; i < resultCount; i++) {
        printf("Performance ID: %d\n", outputData[i].performanceID);
        printf("Material Type: %s\n", outputData[i].materialType);
        printf("Current Setting: %d A\n", outputData[i].currentSetting);
    }
}

```

```
        printf("Arc Stability: %.2f\n", outputData[i].currentSetting < 100 ? 0.8 : 0.9); //
Simplified
```

```
        printf("Penetration Depth: %.2f mm\n\n", outputData[i].currentSetting < 100 ?
2.0 : 3.5); // Simplified
```

```
    }
}
```

```
int main() {
```

```
    PerformanceMetrics *configurations = NULL;
```

```
    WeldingFactors *weldingFactor = NULL;
```

```
    int resultCount = 0;
```

```
    // Allocate memory dynamically for configurations (double pointers)
```

```
    configurations = (PerformanceMetrics *)malloc(sizeof(PerformanceMetrics) *
MAX_RESULTS);
```

```
    weldingFactor = (WeldingFactors *)malloc(sizeof(WeldingFactors) *
MAX_RESULTS);
```

```
    if (configurations == NULL || weldingFactor == NULL) {
```

```
        printf("Memory allocation failed!\n");
```

```
        return -1;
```

```
    }
```

```
    // Sample test cases
```

```
    PerformanceMetrics test1 = {1, "Steel", 90};
```

```
    PerformanceMetrics test2 = {2, "Aluminum", 120};
```

```
    // Analyze performance for test cases
```

```
    analyzePerformance(&test1, &weldingFactor[resultCount], &resultCount);
```

```
    analyzePerformance(&test2, &weldingFactor[resultCount], &resultCount);
```

```

// Display results
displayResults(resultCount);

// Free dynamically allocated memory
free(configurations);
free(weldingFactor);

return 0;
}

```

9. Welding Schedule Optimization Tool

Description:

Create a program to optimize welding schedules using structures for task details, arrays for time slots, and strings for task names.

Specifications:

Structure: Holds task ID, priority, and duration.

Array: Time slots for scheduling.

Strings: Task names.

const Pointers: Protect task details.

Double Pointers: Allocate and manage task records dynamically.

```

#include <stdio.h>
#include <stdlib.h>
#include <string.h>

```

```

// Define the structure to hold task details
struct Task {
    int taskID;

```

```

    int priority;

    int duration; // in minutes

    char taskName[50]; // Task name
};

// Function to compare tasks based on priority (highest priority first)
int compareTasks(const void *a, const void *b) {
    struct Task *taskA = (struct Task *)a;
    struct Task *taskB = (struct Task *)b;

    // Sort by priority first
    return taskB->priority - taskA->priority;
}

// Function to allocate and manage task records dynamically
void scheduleWelding(struct Task **tasks, int numTasks, int *timeSlots, int numSlots)
{
    // Sort the tasks based on priority
    qsort(*tasks, numTasks, sizeof(struct Task), compareTasks);

    int slotIndex = 0; // To track available time slots
    printf("Welding Schedule:\n");

    for (int i = 0; i < numTasks; i++) {
        struct Task *currentTask = &(*tasks)[i];

        // Find an available time slot for the current task
        if (slotIndex + currentTask->duration <= numSlots) {
            printf("Task: %s (ID: %d), Priority: %d, Duration: %d minutes\n",

```

```

        currentTask->taskName, currentTask->taskID, currentTask->priority,
currentTask->duration);

        slotIndex += currentTask->duration; // Allocate time slots
    } else {
        printf("Not enough time slots for task: %s (ID: %d)\n",
            currentTask->taskName, currentTask->taskID);
    }
}
}

```

```

int main() {
    int numTasks = 5;
    int numSlots = 100; // Total available time slots

    // Dynamically allocate memory for task records
    struct Task *tasks = (struct Task *)malloc(numTasks * sizeof(struct Task));

    // Assigning sample task data
    tasks[0] = (struct Task){1, 3, 30, "Weld Pipe"};
    tasks[1] = (struct Task){2, 1, 20, "Weld Frame"};
    tasks[2] = (struct Task){3, 5, 40, "Weld Plate"};
    tasks[3] = (struct Task){4, 2, 10, "Weld Rod"};
    tasks[4] = (struct Task){5, 4, 50, "Weld Door"};

    // Array of available time slots
    int timeSlots[100] = {0}; // 0 means the slot is available

    // Call the scheduling function
    scheduleWelding(&tasks, numTasks, timeSlots, numSlots);
}

```

```

// Free the dynamically allocated memory
free(tasks);

return 0;
}

```

10. Automated Weld Inspection System

Description:

Develop a system to automate the inspection of welds using structures for inspection details, arrays for measurement data, and unions for different defect parameters.

Specifications:

Structure: Stores inspection ID, method, and results.

Union: Represents defect parameters like size or location.

Array: Measurement data.

const Pointers: Protect inspection configurations.

Double Pointers: Manage inspection records dynamically.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
// Define the union for defect parameters
```

```
union DefectParams {
```

```
    double size; // size of defect
```

```
    double location; // location of defect
```

```
    // You could add other parameters, like type of defect, if needed
```

```
};
```

```
// Define the structure for storing inspection details
```

```

struct WeldInspection {
    int inspectionID; // Unique identifier for the inspection
    char method[50]; // Method of inspection (e.g., visual, ultrasonic, etc.)
    union DefectParams defect; // Defect details (could be size or location)
    double *measurementData; // Array of measurement data (dynamic)
    int numMeasurements; // Number of measurements in the array
};

// Function to initialize a weld inspection
void initializeInspection(struct WeldInspection *inspection, int id, const char *method,
int numMeasurements) {
    inspection->inspectionID = id;
    snprintf(inspection->method, sizeof(inspection->method), "%s", method);
    inspection->measurementData = (double *)malloc(sizeof(double) *
numMeasurements);
    inspection->numMeasurements = numMeasurements;
    // Initialize measurement data with zeros or any other logic
    for (int i = 0; i < numMeasurements; i++) {
        inspection->measurementData[i] = 0.0;
    }
}

// Function to add a defect to the inspection (e.g., size of defect)
void addDefect(struct WeldInspection *inspection, double size) {
    inspection->defect.size = size;
}

// Function to print the inspection details
void printInspection(const struct WeldInspection *inspection) {
    printf("Inspection ID: %d\n", inspection->inspectionID);
}

```

```

printf("Inspection Method: %s\n", inspection->method);
printf("Number of Measurements: %d\n", inspection->numMeasurements);

printf("Measurement Data: ");
for (int i = 0; i < inspection->numMeasurements; i++) {
    printf("%.2f ", inspection->measurementData[i]);
}
printf("\n");

// Print defect size if it's available
printf("Defect Size: %.2f\n", inspection->defect.size);
}

// Function to free dynamically allocated memory
void freeInspection(struct WeldInspection *inspection) {
    if (inspection->measurementData) {
        free(inspection->measurementData);
    }
}

int main() {
    // Declare a pointer to a WeldInspection structure
    struct WeldInspection *inspection = (struct WeldInspection *)malloc(sizeof(struct
WeldInspection));

    // Initialize the inspection
    int numMeasurements = 5;
    initializeInspection(inspection, 101, "Ultrasonic", numMeasurements);

```



```

// Simulate measurement data
for (int i = 0; i < numMeasurements; i++) {
    inspection->measurementData[i] = 10.0 + i * 2; // Just an example of
measurement data
}

// Add defect information (size of defect)
addDefect(inspection, 1.5); // Defect size

// Print the inspection details
printInspection(inspection);

// Free allocated memory
freeInspection(inspection);

// Free the inspection structure itself
free(inspection);

return 0;
}

```

11. Welding Robot Control System

Description:

Design a control system for welding robots using structures for robot configurations, arrays for motion data, and strings for robot types.

Specifications:

Structure: Holds robot ID, configuration, and status.

Array: Motion data for robotic operations.

Strings: Robot types.

const Pointers: Protect robot configurations.

Double Pointers: Allocate and manage robot records dynamically.

```
#include <stdio.h>

#include <stdlib.h>

#include <string.h>


#define MAX_MOTIONS 100 // Max number of motion data points
#define MAX_ROBOT_TYPES 10 // Max number of robot types


// Define the Robot structure
typedef struct {
    int robotID;

    char *configuration; // Store configuration dynamically
    char status[20]; // Store robot status (e.g., "Idle", "Working", "Error")
} Robot;


// Store motion data in an array
int motionData[MAX_MOTIONS];


// Define robot types as strings
char *robotTypes[MAX_ROBOT_TYPES] = {"Welding_Robot_A",
"Welding_Robot_B", "Welding_Robot_C"};


// Function to assign robot configuration dynamically
void setRobotConfiguration(Robot *r, const char *config) {
    r->configuration = malloc(strlen(config) + 1); // Allocate memory for configuration
    strcpy(r->configuration, config); // Copy the configuration
}
```

```
// Function to create a new robot dynamically
```

```
void createRobot(Robot ***robots, int *count, int robotID, const char *config, const char *status) {
```

```
    // Allocate memory for new robot record
```

```
    *robots = realloc(*robots, (*count + 1) * sizeof(Robot *));
```

```
    (*robots)[*count] = malloc(sizeof(Robot)); // Allocate memory for the robot
```

```
    (*robots)[*count]->robotID = robotID;
```

```
    setRobotConfiguration((*robots)[*count], config); // Set the robot configuration
```

```
    strcpy((*robots)[*count]->status, status); // Set the robot's status
```

```
    (*count)++; // Increment the robot count
```

```
}
```

```
// Function to set motion data
```

```
void setMotionData() {
```

```
    for (int i = 0; i < MAX_MOTIONS; i++) {
```

```
        motionData[i] = i * 10; // Example motion data (multiples of 10)
```

```
    }
```

```
}
```

```
// Function to display robot information
```

```
void displayRobotInfo(Robot **robots, int robotCount) {
```

```
    for (int i = 0; i < robotCount; i++) {
```

```
        printf("Robot ID: %d\n", robots[i]->robotID);
```

```
        printf("Configuration: %s\n", robots[i]->configuration);
```

```
        printf("Status: %s\n", robots[i]->status);
```

```
        printf("Motion Data: ");
```

```
        for (int j = 0; j < MAX_MOTIONS; j++) {
```

```

        printf("%d ", motionData[j]);
    }
    printf("\n\n");
}
}

```

// Function to free allocated memory for robots

```

void freeMemory(Robot **robots, int robotCount) {
    for (int i = 0; i < robotCount; i++) {
        free(robots[i]->configuration); // Free configuration memory
        free(robots[i]); // Free robot object memory
    }
    free(robots); // Free the array of robot pointers
}

```

```

int main() {

```

```

    Robot **robots = NULL; // Double pointer for dynamically managing robots
    int robotCount = 0;    // Initialize robot count to 0

```

// Create robots dynamically

```

createRobot(&robots, &robotCount, 1, "Config_A", "Idle");
createRobot(&robots, &robotCount, 2, "Config_B", "Working");

```

// Set motion data (this could represent a robot's motion instructions)

```

setMotionData();

```

// Display robot information

```

displayRobotInfo(robots, robotCount);

```

```

// Free dynamically allocated memory
freeMemory(robots, robotCount);

return 0;
}

```

12. Weld Quality Data Logger

Description:

Create a data logger for weld quality metrics using structures for weld details, arrays for quality data, and unions for different quality parameters.

Specifications:

Structure: Stores weld ID, material, and quality score.

Union: Represents different quality parameters.

Array: Quality data for multiple welds.

const Pointers: Protect weld details.

Double Pointers: Manage dynamic quality data.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
// Union to represent different quality parameters
```

```
union QualityParameters {
```

```
    float tensile_strength; // Tensile strength in MPa
```

```
    float hardness;        // Hardness value
```

```
    float porosity;        // Porosity level (percentage)
```

```
};
```

```
// Structure to store weld details
```

```
struct Weld {
```

```
int weld_id;           // Weld ID
char material[20];      // Material used
float quality_score;    // Quality score of the weld
union QualityParameters quality; // Quality parameter (tensile_strength, hardness,
or porosity)
};
```

```
// Function to log weld details
```

```
void logWeldData(struct Weld* weld) {
    printf("Weld ID: %d\n", weld->weld_id);
    printf("Material: %s\n", weld->material);
    printf("Quality Score: %.2f\n", weld->quality_score);

    printf("Quality Parameter:\n");
    // Assuming we're logging tensile strength for the example
    printf("Tensile Strength: %.2f MPa\n", weld->quality.tensile_strength);
}
```

```
// Main function
```

```
int main() {
    // Array of welds (static array for simplicity)
    struct Weld welds[3];

    // Initialize weld 1
    welds[0].weld_id = 101;
    snprintf(welds[0].material, sizeof(welds[0].material), "Steel");
    welds[0].quality_score = 85.5;
    welds[0].quality.tensile_strength = 520.0; // Example parameter for weld 1
```

```

// Initialize weld 2
welds[1].weld_id = 102;
snprintf(welds[1].material, sizeof(welds[1].material), "Aluminum");
welds[1].quality_score = 92.0;
welds[1].quality.tensile_strength = 460.0; // Example parameter for weld 2

// Initialize weld 3
welds[2].weld_id = 103;
snprintf(welds[2].material, sizeof(welds[2].material), "Copper");
welds[2].quality_score = 78.4;
welds[2].quality.tensile_strength = 490.0; // Example parameter for weld 3

// Print the data for each weld
for (int i = 0; i < 3; i++) {
    logWeldData(&welds[i]);
    printf("\n");
}

// Using constant pointer to protect weld details
const struct Weld* const_weld = &welds[0];

printf("Constant Pointer - Weld ID: %d, Material: %s\n", const_weld->weld_id,
const_weld->material);

// Dynamic memory allocation for double pointer (e.g., for dynamic quality data)
struct Weld** dynamic_welds = malloc(3 * sizeof(struct Weld*));
for (int i = 0; i < 3; i++) {
    dynamic_welds[i] = &welds[i];
}

```

```

// Printing dynamic weld data using double pointer
for (int i = 0; i < 3; i++) {
    printf("Dynamic Pointer - Weld ID: %d, Material: %s\n", dynamic_welds[i]-
>weld_id, dynamic_welds[i]->material);
}

// Free the dynamically allocated memory
free(dynamic_welds);

return 0;
}

```

13. Thermal Input Analysis Tool

Description:

Develop a program to analyze thermal input in welding using structures for thermal details, arrays for time-temperature data, and unions for heat input variables.

Specifications:

Structure: Holds thermal input ID, current, and voltage.

Union: Represents heat input or time-temperature correlation.

Array: Time-temperature data.

const Pointers: Protect thermal input data.

Double Pointers: Manage thermal data dynamically.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
#define MAX_TIME 10
```

```
// Structure to hold thermal input details
```

```
typedef struct {
```



```

    int thermalInputID;

    float current; // in Amperes

    float voltage; // in Volts
} ThermalInput;


// Union to represent heat input or time-temperature correlation
typedef union {

    float heatInput; // Heat input in Joules

    struct {

        float time[MAX_TIME];    // Time data array

        float temperature[MAX_TIME]; // Corresponding temperature data array

    } timeTemperature;

} HeatOrTimeTemp;


// Function to calculate the heat input
float calculateHeatInput(float current, float voltage) {

    return current * voltage; // Heat Input = Voltage * Current (simplified model)

}


// Function to dynamically allocate time-temperature data
void storeTimeTemperatureData(double ***data, int size) {

    data = (double **)malloc(size * sizeof(double *));

    for (int i = 0; i < size; i++) {

        (*data)[i] = (double *)malloc(2 * sizeof(double)); // 2 elements per entry (time,
        temperature)

    }

}


// Function to display thermal input details

```

```

void displayThermalInput(ThermalInput *input) {
    printf("Thermal Input ID: %d\n", input->thermalInputID);
    printf("Current: %.2f A\n", input->current);
    printf("Voltage: %.2f V\n", input->voltage);
}

```

// Function to display heat or time-temperature data

```

void displayHeatOrTimeTempData(HeatOrTimeTemp *data, int useTimeTemp) {
    if (useTimeTemp) {
        printf("Time-Temperature Data:\n");
        for (int i = 0; i < MAX_TIME; i++) {
            printf("Time: %.2f s, Temperature: %.2f °C\n", data->timeTemperature.time[i],
data->timeTemperature.temperature[i]);
        }
    } else {
        printf("Heat Input: %.2f Joules\n", data->heatInput);
    }
}

```

```

int main() {
    // Declare and initialize thermal input
    ThermalInput thermalInput = {1, 150.0, 24.0}; // Example: ID=1, Current=150A,
Voltage=24V
    HeatOrTimeTemp heatData;

    // Calculate the heat input
    heatData.heatInput = calculateHeatInput(thermalInput.current,
thermalInput.voltage);

    // Time-temperature data initialization (example)

```

```

for (int i = 0; i < MAX_TIME; i++) {
    heatData.timeTemperature.time[i] = i * 1.0; // time in seconds
    heatData.timeTemperature.temperature[i] = 100.0 + i * 5.0; // temperature
increases by 5°C every second
}

// Display thermal input details
displayThermalInput(&thermalInput);

// Display heat input data
displayHeatOrTimeTempData(&heatData, 0); // 0 indicates displaying heat input

// Display time-temperature data
displayHeatOrTimeTempData(&heatData, 1); // 1 indicates displaying time-
temperature data

// Dynamically manage time-temperature data (double pointers)
double **dynamicData;
storeTimeTemperatureData(&dynamicData, MAX_TIME);

// Example: Assign dynamic data
for (int i = 0; i < MAX_TIME; i++) {
    dynamicData[i][0] = i * 1.0;    // time in seconds
    dynamicData[i][1] = 100.0 + i * 5.0; // temperature increases by 5°C
}

// Display dynamic time-temperature data
printf("\nDynamically Allocated Time-Temperature Data:\n");
for (int i = 0; i < MAX_TIME; i++) {

```

```

        printf("Time: %.2f s, Temperature: %.2f °C\n", dynamicData[i][0],
dynamicData[i][1]);
    }

    // Free dynamically allocated memory
    for (int i = 0; i < MAX_TIME; i++) {
        free(dynamicData[i]);
    }
    free(dynamicData);

    return 0;
}

```

14. Welding Procedure Specification Manager

Description:

Create a program to manage welding procedure specifications using structures for procedure details, arrays for parameters, and strings for procedure names.

Specifications:

Structure: Contains procedure ID, material, and joint type.

Array: Welding parameters.

Strings: Procedure names.

const Pointers: Protect procedure details.

Double Pointers: Allocate dynamic procedure records.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
#include <string.h>
```

```
// Define structure for welding procedure specification
```

```
typedef struct {
```

```
int procedureID;           // Procedure ID
char material[50];         // Material type (e.g., Steel, Aluminum)
char jointType[50];        // Joint type (e.g., Butt, Fillet)
double weldingParameters[5]; // Array to store parameters like voltage, current,
speed, etc.
char procedureName[100];   // Name of the procedure
} WeldingProcedure;
```

```
// Function to display welding procedure details
```

```
void displayProcedure(WeldingProcedure *procedure) {
    printf("Procedure ID: %d\n", procedure->procedureID);
    printf("Material: %s\n", procedure->material);
    printf("Joint Type: %s\n", procedure->jointType);
    printf("Procedure Name: %s\n", procedure->procedureName);
    printf("Welding Parameters: ");
    for (int i = 0; i < 5; i++) {
        printf("%.2f ", procedure->weldingParameters[i]);
    }
    printf("\n\n");
}
```

```
// Function to create and store a welding procedure
```

```
void createProcedure(WeldingProcedure **procedures, int *numProcedures, int id,
const char *material, const char *jointType, const double params[], const char
*name) {
    // Allocate memory for a new welding procedure

    procedures = (WeldingProcedure) realloc(*procedures, (*numProcedures + 1) *
sizeof(WeldingProcedure));
```

```
    // Fill the new procedure details
```

```

WeldingProcedure *newProcedure = &(*procedures)[*numProcedures];
newProcedure->procedureID = id;
strncpy(newProcedure->material, material, sizeof(newProcedure->material) - 1);
strncpy(newProcedure->jointType, jointType, sizeof(newProcedure->jointType) -
1);
strncpy(newProcedure->procedureName, name, sizeof(newProcedure-
>procedureName) - 1);

for (int i = 0; i < 5; i++) {
    newProcedure->weldingParameters[i] = params[i];
}

// Increment the procedure count
(*numProcedures)++;
}

int main() {
    WeldingProcedure *procedures = NULL; // Double pointer for dynamic array of
welding procedures

    int numProcedures = 0;           // To track the number of procedures

    // Create and store some welding procedures
    double params1[] = {10.5, 12.0, 0.75, 100.0, 20.0};
    createProcedure(&procedures, &numProcedures, 1, "Steel", "Butt", params1,
"Steel Butt Weld");

    double params2[] = {15.0, 14.0, 1.00, 120.0, 25.0};
    createProcedure(&procedures, &numProcedures, 2, "Aluminum", "Fillet",
params2, "Aluminum Fillet Weld");

    // Display all procedures

```

```

    for (int i = 0; i < numProcedures; i++) {
        displayProcedure(&procedures[i]);
    }

    // Free dynamically allocated memory
    free(procedures);

    return 0;
}

```

15. Joint Design Data Tracker

Description:

Design a tracker for joint designs in welding using structures for joint details, arrays for dimensions, and unions for variable joint parameters.

Specifications:

Structure: Stores joint ID, type, and angle.

Union: Represents joint parameters.

Array: Dimensions for multiple joints.

const Pointers: Protect joint data.

Double Pointers: Manage joint records dynamically.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
#define MAX_JOINTS 5
```

```
// Union for variable joint parameters
```

```
typedef union {
```

```
    double thickness; // Thickness for a Butt Joint
```

```

    double radius;    // Radius for a Fillet Joint
} JointParams;

// Structure to store joint details
typedef struct {
    int jointID;
    char jointType[20]; // Type of joint (e.g., Butt, Fillet)
    double angle;       // Angle for the joint
    JointParams params; // Parameters (thickness or radius)
} Joint;

// Function to display joint details
void displayJoint(Joint *joint) {
    printf("Joint ID: %d\n", joint->jointID);
    printf("Joint Type: %s\n", joint->jointType);
    printf("Angle: %.2f\n", joint->angle);

    if (joint->jointType[0] == 'B') {
        printf("Thickness: %.2f\n", joint->params.thickness); // Butt joint uses thickness
    } else if (joint->jointType[0] == 'F') {
        printf("Radius: %.2f\n", joint->params.radius);      // Fillet joint uses radius
    }
}

// Function to create and manage joint records dynamically using double pointers
void createJoint(Joint **joints, int jointID, const char *type, double angle, double
param) {
    // Dynamically allocate memory for a new joint
    *joints = (Joint *)realloc(*joints, sizeof(Joint));

```



```

(*joints)->jointID = jointID;
snprintf((*joints)->jointType, sizeof((*joints)->jointType), "%s", type);
(*joints)->angle = angle;

if (type[0] == 'B') {
    (*joints)->params.thickness = param; // Set thickness for Butt Joint
} else if (type[0] == 'F') {
    (*joints)->params.radius = param;    // Set radius for Fillet Joint
}
}

// Function to protect joint data with const pointers
void protectJointData(const Joint *joint) {
    printf("\nProtected Joint Data:\n");
    printf("Joint ID: %d\n", joint->jointID);
    printf("Joint Type: %s\n", joint->jointType);
    printf("Angle: %.2f\n", joint->angle);

    if (joint->jointType[0] == 'B') {
        printf("Thickness: %.2f\n", joint->params.thickness);
    } else if (joint->jointType[0] == 'F') {
        printf("Radius: %.2f\n", joint->params.radius);
    }
}

int main() {
    // Array of joints
    Joint *jointsArray = NULL;

```

```

// Create joints with dynamic memory allocation using double pointers
createJoint(&jointsArray, 1, "Butt", 45.0, 0.25); // Butt joint with thickness of 0.25
createJoint(&jointsArray, 2, "Fillet", 90.0, 0.15); // Fillet joint with radius of 0.15

// Display joint details
printf("\nJoint Details:\n");
displayJoint(&jointsArray[0]); // Display first joint
displayJoint(&jointsArray[1]); // Display second joint

// Protect joint data with const pointer
protectJointData(&jointsArray[0]);
protectJointData(&jointsArray[1]);

// Free the dynamically allocated memory
free(jointsArray);

return 0;
}

```

16. Filler Metal Selector Tool

Description:

Develop a program to select filler metals using structures for metal properties, arrays for test results, and strings for metal names.

Specifications:

Structure: Holds filler metal ID, composition, and diameter.

Array: Test results for filler metals.

Strings: Filler metal names.

const Pointers: Protect filler metal data.

Double Pointers: Allocate and manage filler metal records.

```

#include <stdio.h>

#include <stdlib.h>

#include <string.h>


// Define a structure to hold filler metal properties
typedef struct {
    int fillerMetalID;
    char composition[50]; // Composition of the metal (e.g., alloy type)
    double diameter;      // Diameter of the filler metal (in mm)
} FillerMetal;


// Function to display details of a filler metal
void displayFillerMetal(FillerMetal *filler) {
    printf("Filler Metal ID: %d\n", filler->fillerMetalID);
    printf("Composition: %s\n", filler->composition);
    printf("Diameter: %.2f mm\n", filler->diameter);
}


// Function to create a new filler metal record dynamically
FillerMetal* createFillerMetal(int id, const char *composition, double diameter) {
    FillerMetal filler = (FillerMetal)malloc(sizeof(FillerMetal));
    if (filler != NULL) {
        filler->fillerMetalID = id;
        strcpy(filler->composition, composition);
        filler->diameter = diameter;
    }
    return filler;
}

```

```
// Function to release the dynamically allocated memory
void freeFillerMetal(FillerMetal *filler) {
    free(filler);
}

// Main function to test the Filler Metal Selector Tool
int main() {
    // Define the number of filler metals
    int numFillerMetals = 3;

    // Double pointer to hold the dynamic array of filler metals
    FillerMetal *fillerMetalArray = (FillerMetal)malloc(numFillerMetals *
sizeof(FillerMetal));

    if (fillerMetalArray == NULL) {
        printf("Memory allocation failed!\n");
        return 1;
    }

    // Create filler metal records and store them in the array
    fillerMetalArray[0] = createFillerMetal(101, "Stainless Steel", 1.5);
    fillerMetalArray[1] = createFillerMetal(102, "Mild Steel", 1.0);
    fillerMetalArray[2] = createFillerMetal(103, "Aluminum", 0.8);

    // Display the details of each filler metal
    printf("Filler Metal Details:\n");
    for (int i = 0; i < numFillerMetals; i++) {
        displayFillerMetal(fillerMetalArray[i]);
    }
}
```

```

    }

    // Free the dynamically allocated memory for filler metals
    for (int i = 0; i < numFillerMetals; i++) {
        freeFillerMetal(fillerMetalArray[i]);
    }

    // Free the memory for the array of pointers
    free(fillerMetalArray);

    return 0;
}

```

17. Welding Power Source Configuration

Description:

Create a system to configure welding power sources using structures for source details, arrays for power settings, and strings for source types.

Specifications:

Structure: Contains source ID, type, and capacity.

Array: Power settings for multiple sources.

Strings: Source types.

const Pointers: Protect power source configurations.

Double Pointers: Allocate and manage source records.

```
#include <stdio.h>
```

```
#include <stdlib.h>
```

```
#include <string.h>
```

```
// Define a structure for welding power source details
```

```

typedef struct {
    int sourceID;    // Unique ID for each source
    char sourceType[50]; // Type of source, e.g., "MIG", "TIG", "Stick"
    float capacity;   // Capacity of the welding power source (e.g., 200 amps)
} WeldingSource;

// Function to configure and initialize a welding source
void configureSource(WeldingSource *source, int id, const char *type, float cap) {
    source->sourceID = id;
    strncpy(source->sourceType, type, sizeof(source->sourceType) - 1);
    source->capacity = cap;
}

// Function to print details of a welding source
void printSourceDetails(const WeldingSource *source) {
    printf("Source ID: %d\n", source->sourceID);
    printf("Source Type: %s\n", source->sourceType);
    printf("Source Capacity: %.2f Amps\n", source->capacity);
}

// Function to allocate memory for welding sources using double pointers
void allocateSources(WeldingSource ***sources, int count) {
    sources = (WeldingSource **)malloc(count * sizeof(WeldingSource *));
    if (*sources == NULL) {
        printf("Memory allocation failed\n");
        exit(1);
    }
    for (int i = 0; i < count; i++) {
        (*sources)[i] = (WeldingSource *)malloc(sizeof(WeldingSource));
    }
}

```

```

        if ((*sources)[i] == NULL) {
            printf("Memory allocation for source %d failed\n", i);
            exit(1);
        }
    }
}

```

// Function to free allocated memory for welding sources

```

void freeSources(WeldingSource **sources, int count) {
    for (int i = 0; i < count; i++) {
        free(sources[i]);
    }
    free(sources);
}

```

```

int main() {

```

```

    WeldingSource **sources; // Double pointer to hold multiple source configurations

```

```

    int sourceCount = 3; // Number of welding power sources

```

```

    // Allocate memory for the sources

```

```

    allocateSources(&sources, sourceCount);

```

```

    // Configure the welding sources

```

```

    configureSource(sources[0], 1, "MIG", 250.0f);

```

```

    configureSource(sources[1], 2, "TIG", 150.0f);

```

```

    configureSource(sources[2], 3, "Stick", 300.0f);

```

```

    // Print the details of each source

```

```

    for (int i = 0; i < sourceCount; i++) {

```

```
        printSourceDetails(sources[i]);  
        printf("\n");  
    }  
  
    // Free allocated memory  
    freeSources(sources, sourceCount);  
  
    return 0;  
}
```