



Thank you for your purchase on the CNC MASTERS MILLING SYSTEM.

CNC MASTERS

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The following instructions and pictures are meant to ensure your successful installation and safe operations of your new milling machine.

1. IDENTIFY THE LOCATION FOR YOUR NEW MILLING MACHINE. Remember your machine table will be moving in X and Y directions and will require additional room to move safely. The machine will be difficult to move once fully assembled, thoroughly consider this step before proceeding.

2. Locate the box and safely remove your new MACHINE STAND and CHIP PAN. NOTE: The rear of your new MACHINE STAND has holes to allow for drainage from your CHIP PAN.

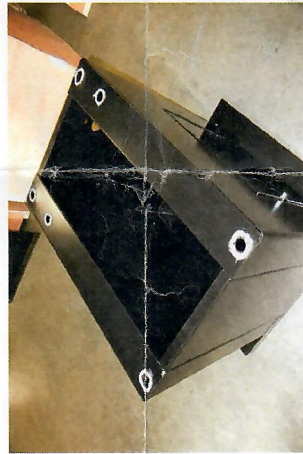


3. Locate the required Hardware: 4 Bolts, 8 Metal Washers, 8 Rubber Washers, 4 Nuts and 2 Rubber hole caps. NOTE: Your stand may not require the Rubber hole caps.

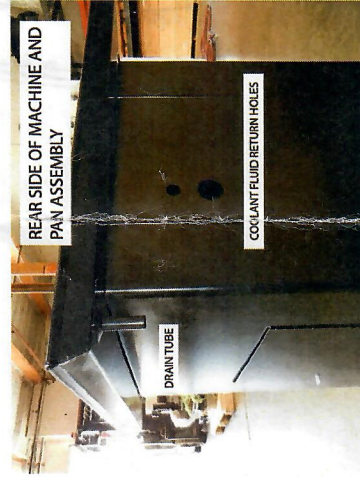


4. After setting your stand in its final location, check for level, shim if required.

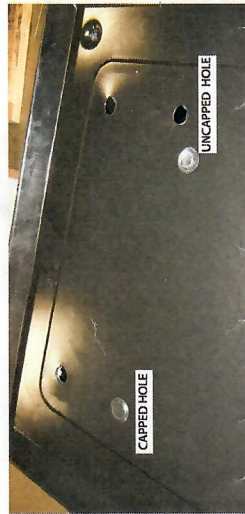
5. Attaching CHIP PAN to MACHINE STAND. Using a quality Water Based Silicon sealant, apply a liberal bead around all holes located on the top of the Machine Stand. Your stand will have 4 or 6 holes depending on model.



6. Place CHIP PAN on MACHINE STAND orienting ALL holes. Ensure the drain tube on chip pan is at the rear of the stand



7. SIX HOLE STAND ONLY: Locate the (2) two holes in the CHIP PAN that will NOT be used to mount your MILLING MACHINE to your stand. From the list of Hardware (STEP 3) locate the two Rubber Hole Caps. Add Silicon sealant and install the two Rubber Hole Caps to the top of the CHIP PAN.



8. Lastly, mount your new Milling Machine using the included hardware from STEP 3. A minimum of 18 (ft. lbs) is recommended to safely secure your Milling machine to its stand. An example of the bolt assembly is provided below.



Thank you for your purchase.

Email or Call as needed for support.