



CNC MASTERS, Inc.

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Attach the rubber way cover in this direction as shown in the picture:



CNC MASTERS

EST. 1990

CA USA

www.cncmasters.com

Color Matching Stickers

Collar Clamp

1. Wing Nut
2. Lock Washer
3. Steel Sleeve
4. Rubber Grommet
5. Screw

Motor Installation Process:

1. Match color motor/bracket stickers.
2. Power cable facing down.
3. Identify motor shaft alignment key.
4. Insert motor shaft into ball screw bored end aligning the key to the ball screw slot.
6. Using a Phillips screw driver to apply slight pressure while twisting, insert the four screws.
7. Install all four lock washers and wing nuts hand tight to a snug fit.
8. Tighten the Collar Clamp. *4 MM Allen WRENCH.*

Slight motor movement is normal during milling operations.