

Automatic rotation experiment of steering gear from 0 to 180 degrees

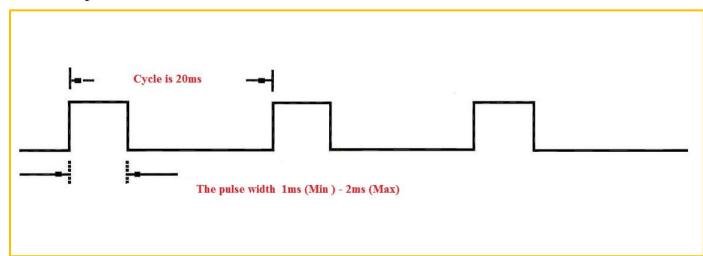
Introduction to Servo Motor

I guess you must have seen robots or high-tech products in American science-fiction films, at least heard of the noise of some moving automatic mechanical arms and audiences' scream. The noise comes from the rotation of the steering gear.

The steering gear is a kind of position (angle) servo driver, it can be rotated to any angle between 0 and 180 degrees, then precisely stop at your command, so it is suitable for those control systems which require angle changing and keeping. At present, it has been widely used in high-grade remote control toys, such as model aircraft, including the model plane, submarine model and remote control robot. Steering gear is an unprofessional name, in fact it is a kind of servo motor, a set of automatic control device which consists of DC motor, reduction gear group, sensor and control circuit. What is the automatic control? The so-called automatic control — continuously adjusting the output deviation by using a closed-loop feedback control circuit — makes the system output constant.

Experiment Principle

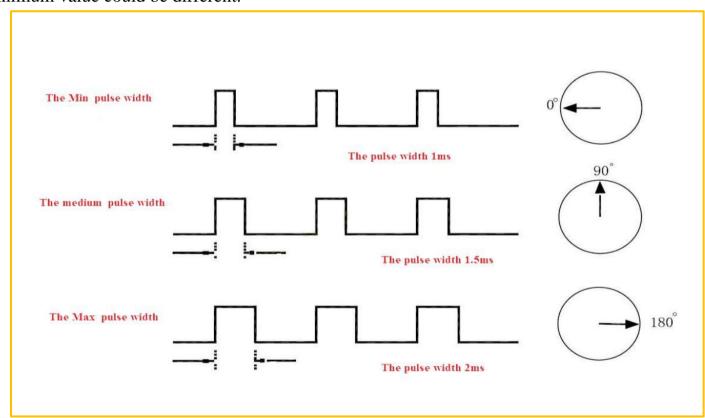
The steering gear servo system can be controlled by variable bandwidth pulse, the control line is used to transmit pulse. The parameters of the pulse consist minimum value, maximum value and frequency. In general, the cycle of the reference signal of the steering gear is 20ms, the bandwidth is 1.5ms. The reference signal is from the middle position. The steering gear has the maximum rotation angle, the middle position refers to the volumes from this position to the minimum angle and the maximum angle are exactly identical. The most important part, the maximum rotation angle varies with different steering gears, but of which the bandwidth of the middle position is certain, that is 1.5 ms.





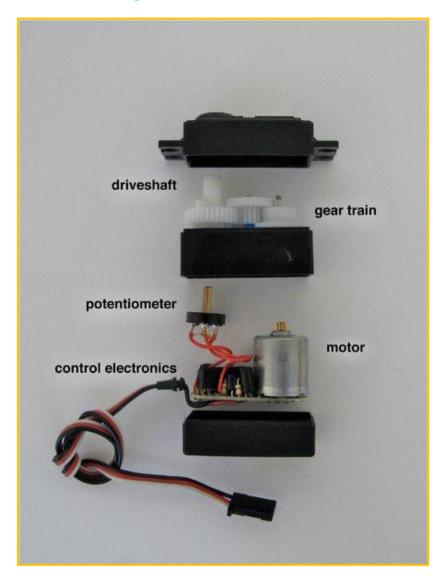
The rotation angle is produced by the continuous pulse from control line. This method is called pulse modulation. The length of pulse decides the rotation angle of steering gear. For example: the steering gear rotates to the middle position by 1.5 millisecond pulse(for 180° steering gear, the middle position is 90°). When the control system issues commands to move the steering gear to a particular position and make it keep a certain angle, then the influence of the external force won't change the angle, but the ceiling is its biggest torsion. Unless the control system continuously issues pulse to stable the steering angle, the angle will not always stay the same.

When the steering gear receives a pulse less than 1.5ms, the output shaft will take the middle position as standard and rotate a certain angle counterclockwise; when the received pulse is greater than 1.5ms, then the output shaft rotates clockwise. Different brands of steering gears, and even the same brand of different steering gears, the maximum and minimum value could be different.





Internal Structure of Steering Gear



Experiment Purpose

- Understand the operating principle of steering gear
- The Keywish Arduino Uno R3 motherboard was used to control the automatic rotation of the steering engine from 0 $^{\circ}$ to 180 $^{\circ}$.

Experimental purpose

 Through the bluetooth APP of mobile phone, the buzzer is controlled to emit the corresponding sound of piano keys



Experimental principle

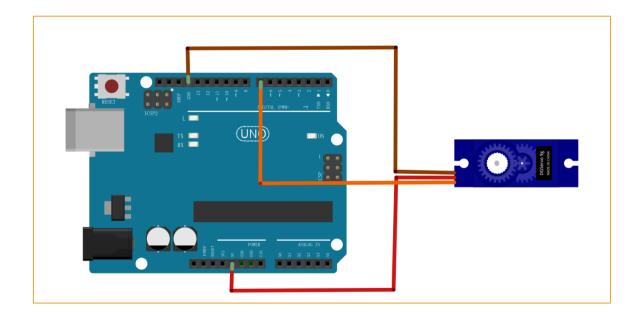
The signal wire of the steering gear is connected to the 7 feet of Keywish Arduino Uno R3 motherboard. After burning the program, input the Angle to adjust the steering gear in the serial port monitor to make the steering gear turn to the corresponding Angle

The component list

- Arduinos Uno motherboard
- Bread plate
- ◆ USB cable
- Servo Motor*1
- Jumpers

Wiring

Arduino UNO R3 board	Servo motor
5V	VCC(reed)
GND	GND (brown)
7	S (orange)





Arduino IDE programming program (no helm library files)

```
int servopin = 7; // Set the servo interface
int pulsewidth; // Set the pulse width variable
void setup()
   pinMode(servopin, OUTPUT); // Set the servo interface to output mode
void loop()
{ // Servo from 0 degrees to 180 degrees
   for ( int angle = 0; angle < 180; angle += 2)
       for (int i = 0; i < 10; i++)
          pulsewidth = (angle * 11) + 500;
          digitalWrite(servopin, HIGH);
          delayMicroseconds (pulsewidth);
          digitalWrite(servopin, LOW);
           delayMicroseconds (20000 - pulsewidth);
       }
   }
   // The servo is from 180 degrees to 0 degrees
   for ( int angle = 180; angle>0; angle -= 2)
   {
       for (int i = 0; i < 10; i++)
          pulsewidth = (angle * 11) + 500;
          digitalWrite(servopin, HIGH);
          delayMicroseconds (pulsewidth);
          digitalWrite(servopin, LOW);
          delayMicroseconds (20000 - pulsewidth);
       }
   }
}
```



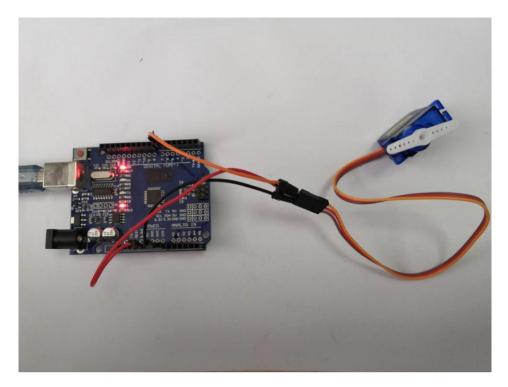
Arduino IDE programming program (using the steering engine library

file)

```
#include <Servo.h>
Servo myservo; // Define servo objects, up to eight
int pos = 0; // Define the turning position of the servo
void setup()
    myservo.attach(7); // Set the servo control pin
void loop()
     // Rotate the servo from 0 to 180 with a delay of 15 ms each
   for (pos=0; pos<180; pos += 1)</pre>
      myservo.write(pos);
      delay(15);
    // Rotate the servo from 180 to 0 with a delay of 15 ms each
   for (pos=180; pos>=1; pos-=1)
   {
      myservo.write(pos);
      delay(15);
   }
```



Experiment Result



Mlock programming program

MBlock writes the program as shown in the figure below:

```
sensor Program

forever

set angle v to 0

repeat 90

change angle v by 2

set servo pin 7 angle as angle

wait 0.015 secs

set angle v to 180

repeat 90

change angle v by -2

set servo pin 7 angle as angle

wait 0.015 secs
```



Mixly graphical programming program

The program written by Mixly is shown below:

```
Declare angle as int value
angle |
                               step [1]
count with i from 0
   angle
             angle + 1 2
    Servo Pin
    Degree (0~180)
                    angle
        Delay(ms)
                    20
angle 180
                               step [1]
count with i from 0
                      to 90
   angle
             angle - V
                    7 🔻
    Servo Pin
    Degree (0~180)
                    angle
        Delay(ms)
```

MagicBlock graphical programming program

MagicBlock writes the steering gear automatic turning program as shown below

```
Servo Initialization Pin 7 loop

Set variable angle Value 0

Servo Pin 7 Angle (0-180) Get variable Value angle

Wait 20 Millisecond

Set variable angle Value 180

repeat 90

Set variable angle Value Get variable Value angle + 2

Set variable angle Value (Get variable Value angle + 2

Set variable angle Value (Get variable Value angle + 2

Set variable angle Value (Get variable Value angle + 2)

Set variable angle Value (Get variable Value angle + 2)
```