



EHDA closed loop control system based on real time non-visual spray mode classification

Monography

Student: João Pedro Miranda Marques

Supervisors:

Luewton L F Agostinho

Klaus Glanzer

Antônio C. Munoz

Vitor Angelo

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Abstract

Electrohydrodynamic Atomization (EHDA), also called electrospray, is a liquid atomization technique that produces micro- and nanometric charged droplets within a narrow size distribution by using high electric fields (kV/cm). According to Cloupeau and Prunet-Foch[1] (1994), electrosprays can generate droplets in different ways, which the authors named "electrospray modes". These modes may be adjusted by varying the strength of the electric field and flow rate, but also depend on liquid properties and system geometry. In their work, the authors proposed four possible EHDA modes: dripping, intermittent, cone-jet and multi-jet, which are generally distinguished visually. Verdoold et al.[2] (2014) recently suggested a classification approach based on the behavior of the electric current of the electrospray process.

This project develops a closed-loop control method for EHDA devices that uses real-time, electric current-based (hence non-visual) spray mode classification. The proposed electrospray system is entirely automatic, where all the peripherals, such as HV power supply and syringe pump, are controlled by a computer which executes their routines. The system classifies spray mode dynamics using real-time current data and changes EHDA operating parameters such as liquid flowrate and applied voltage to achieve and maintain the chosen spray mode. The electrospray modes are validated in real time by using a high-speed camera. As compared to conventional manual approaches, the implemented control algorithm achieves higher accuracy and lower transient time. Therefore, a completely autonomous EHDA system opens the door to potential industrial applications. In addition, the use of the electric current signal will be useful to further study electrospray processes, leading to better control on droplet generation (frequency, size and charge). The incorporation of Machine Learning to improve mode categorization will be a future development.

Acknowledgments

I wish a big thanks to my mother who always supported me and made me believe in my potential. Teaching me dedication, patience and discipline. To my father who taught me not to be satisfied and always looking for more, that's what I call ambition and energy to always try to get out of the comfort zone. To my dear friends from República Casassanta for making university life such a unique and unforgettable moment.

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Chapter 1

Introduction

Electrohydrodynamic Atomization (EHDA) is a way to disintegrate a liquid into droplets by exposing it to a strong electric field.^[1] The balance between capillary forces and the electric field on the charged liquid defines the spraying dynamics and droplet size. The electric current transported by the spray reveals characteristic shapes for different spray modes. Signal processing techniques can allow a non-visual classification of the spray mode based on the electric current shape.^[2] The spray process imposes noise and random sequences on the measured signal making its classification not a trivial task. Industrial applications demand automated stabilization of a spray mode. This can be achieved by a closed-loop control system. This project is about to develop an application that can classify what dynamics the EHDA experiment is current in and control the variables to stabilize in the desired mode.

1.1 Motivation and Justify

The biggest motivation to use EHDA is to have a more precise and uniform size and shape of droplets creation.

EHDA research has contributed as an important tool for the development of technology. Although there are applications of EHDA in industry, the stabilization of the conical jet spray mode is done empirically and based on average current measurements. The flowing electrical current carried by the spray reveals characteristic shapes for different atomization modes. These forms cannot simply be summarized by their average value. In figure one we can see an example of cone-jet electrospray mode.

Figure 1: example of EHDA

Signal processing techniques may allow non-visual classification of spray mode based on electrical current form. The spraying process imposes noise and random sequences on the measured signal making it sorting is not a trivial task. Industrial applications

require automated stabilization of a spray mode. This can be achieved by a closed system loop control system. Automated spray mode sorting is a crucial part of a control system, as well as the development of an appropriate control algorithm.

1.2 Project Goals

In view of the above, this project aims to:

- a) multipurpose applications both scientific and industrial application.
- b) Fully automated and intuitive system for EHDA research and industrial application.
- c) Real Time non-visual classification.
- d) Control and stabilization of desired spraying modes.
- e) System Portability.

1.3 People involved

Signal processing implementations from previous projects from the NHL Stenden Water Technology group are showing good ranking results. More research is necessary to improve classification accuracy and research and implementation of proper classification algorithm. Because of this, the work will be done by the Water Technology Group at NHL Stenden University of Applied Sciences and in combination with Dutch companies to combine analysis possibilities with knowledge and availability of infrastructure.

Chapter 2

Literature Review

2.1 EHDA

The electrospraying of liquids herein is referred to as electrohydrodynamic atomization (EHDA). The atomization by primarily electrical (electro) forces of a liquid (hydro) that is moving (dynamic) during the atomization captures the essence of the phenomena.[6] That motion applies to the liquid certain velocity that is not enough to create the spray alone. Therefore, the electric field itself is the responsible for the spraying dynamics.[1]

The stable balance between the capillary and field forces on the liquid suggest a *quasi static* dynamics. For this reason with a controlled environment we can reach a certain stable spraying mode as can be seen in the Figure 2.1.

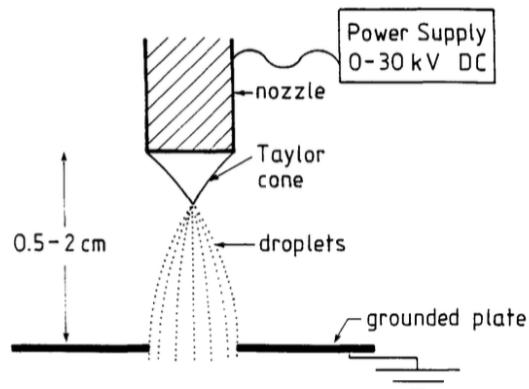


Figure 2.1: EHDA physical concept [3]

2.2 Droplet Formation

In the Aerosol research community there is a branch of studies about droplets formation. In the droplet field a very functional for applications is the atomization, which refers to breaking the liquid in small droplets. There is many ways of atomizing a liquid. Some using mechanical energy such as ultrasound, rotating disk[7], pressure or blowing air on the meniscus. But also, some of them using electric forces such as electrospray atomization.

For

2.3 Spraying modes

Since 1915 with his pioneering work in EHDA, Zeleny observed several functioning modes with very different characteristics. Years later the same phenomena was noticed by other scientists but the classification of these modes were still not well defined by the community. For that Cloupeau and Prunet-Foch proposed spray mode classifications based in what they have seen experimentally and it's still being used as basis for EHDA researchs.[1]

The Figures 2.3, 2.3, 2.3 shows the 3 spraying dynamics that we are most interested in this project.

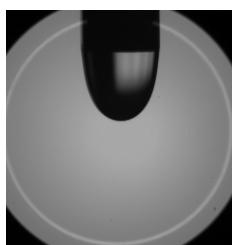


Figure 2.2: Dripping

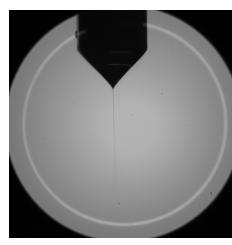


Figure 2.3: Cone Jet

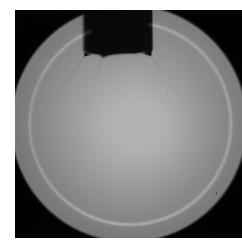


Figure 2.4: Multi Jet

Through the various classifications defined we are going to work aggregating some of them and separating between 5 modes as shown above:

2.3.1 Dripping

In Dripping mode the electric field applied is not enough to change the meniscus shape, phenomena called field enhanced dripping. In that situation the liquid droplet has, in general, size bigger than the capillary and low frequency intervals between each drop.

2.3.2 Intermittent

Intermittent mode is defined when the electric field forces starts to have a considerable effect in the meniscus and droplet formation. In this mode the droplet size is smaller than the nozzle, phenomena called microdripping, and the dripping frequency increases with the increasing of the field applied.

2.3.3 Cone Jet

2.3.4 Multi Jet

2.3.5 Corona sparks

2.4 Non-visual classification

Since the beginning of EHDA until today the researchs are being conducted manually with visual classification of the spraying mode using a camera or even by naked eyes. It is recommended to use a high speed (HS) camera because some dripping or intermittent states can be in a high frequency and be wrongly noticed as a stable condition. The setup in 2.5 shows the most common setup used for EHDA researchers.

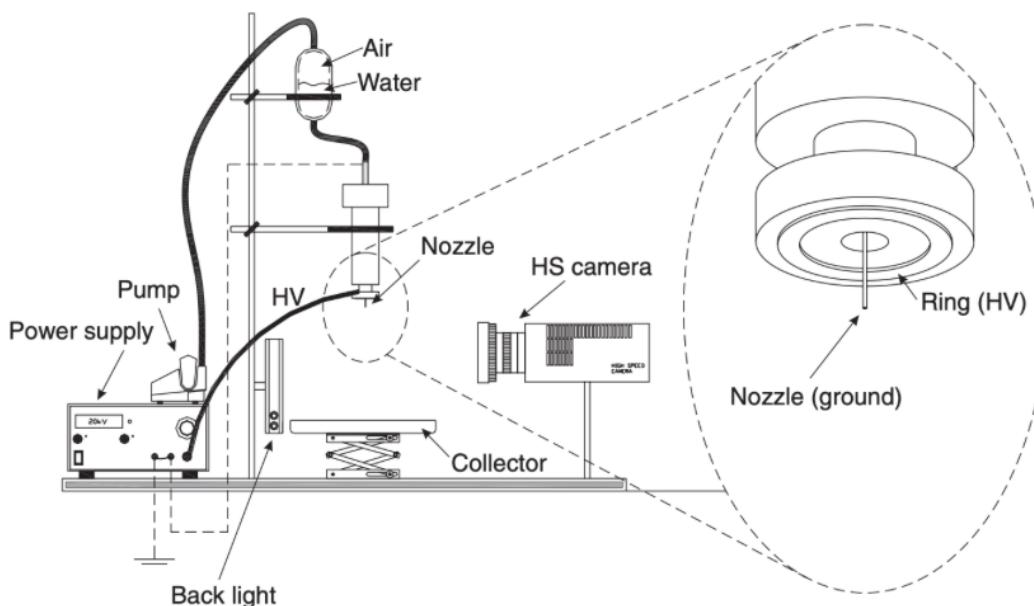


Figure 2.5: EHDA experiment setup [4]

Therefore some researchs were made about the classification of the spraying mode

measuring the current flowing through the nozzle to plate[2][8]. That current signal holds a lot of information about the dynamics that is happening with the liquid. In 2.6 we can see an example of that. It's clear the two droplets generated in this time frame.

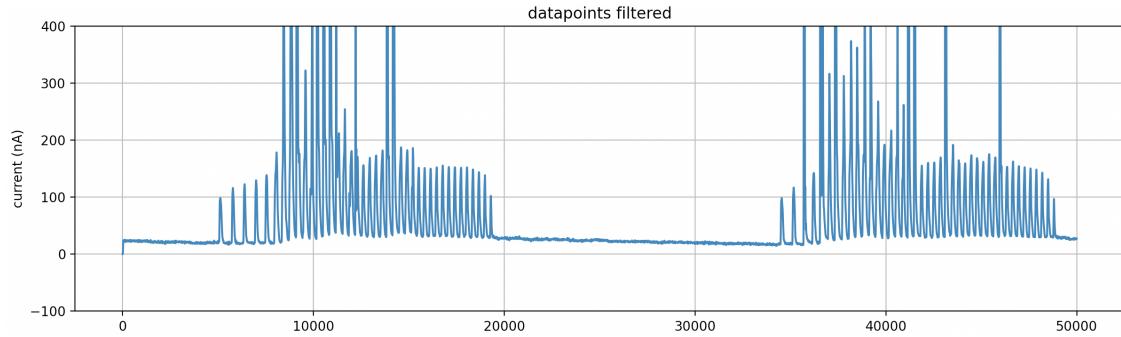


Figure 2.6: Current measurement sample of a micro-dripping spraying mode. This graph represents 0.5s sample. The sampling frequency is 100kHz. Hence we have 50000 current values.

Chapter 3

System Description

3.1 Instrumentation

The main instruments used for this project are listed above:

- a) High Voltage Power Supply (HVPS)

- brand: FUG
- model: HCP35-20kV

HVPS provides the electrical potential to the liquid, which can be applied by connecting the HVPS directly to the liquid feeding capillary or needle to a grounded electrode (usually a plate or a ring) located downstream.[9] The setup has the USB serial interface for controlling and polling measurements.

The software has an interface to integrate the HVPS to our routine. This interface can be found in *FUG_function.py* file where is located the functions used to control and collect data from this instrument. In case of future change of equipment brand a new interface must be created within this file to match another manufacturer specifications.

- b) Wireless Oscilloscope

- Brand: *TiePie engineering*
- model: TiePie WifiScope WS6 DIFF

The signal analysis with an oscilloscope using WiFi technology allows an in-depth case study of the electric current signal. The current is measured via a TiePie WifiScope WS6 from TiePie engineering that is a battery powered oscilloscope capable of transmitting data via a WiFi connection allowing it to be placed in the high voltage or ground path.

Wireless communication allows us to make measurements disconnected to an external power supply, which gives us more safety when using high voltage potential references and also reduce the signal noise collected from external power lines. The current is routed directly via the input, hence the oscilloscope measures the voltage dropped via its input resistance (which can be switched between 1 or 2 M^Ω). TiePie WiFiScope WS6 has a resolution of up to 16 bit at a minimal input range of 200 mV, sufficient to measure currents down to 1 nA.

The interface with the software was made using the TiePie Library[10] and can be found in *configuration_tiepie.py*. Note that it is also important to have the *print-info.py* file in the project folder in order to work.

c) Humidity and Temperature sensor

The stability of the system is affected by many physical effects. Evidently having the more parameters analysed favours the system control. The surface tension force is dependant of the liquid-gas interface on the meniscus. Hence, the gas around it must be constantly the same and so its humidity. Also, temperature is a variable that interfere in many phenomena in the system. Specially the liquid properties such as viscosity.

For that, a standard microcontroller development board (*Arduino Uno*) with a temperature and humidity sensor (DHT11) was configured to add that data in real time in the routine. The Arduino code can be found in the */peripherals* folder.

d) High Speed Camera

- Brand: *Photron*
- model: Photron fastcam mini

e) Syringe pump

- Brand: *Master dual*
- model: WPI AL-1000

The pump integration in the automation algorithm brings us a new controllable variable, the Flowrate. Now we can control the spraying mode with the two main variables that affect the system. It will bring more complexity for the system since now we are dealing with multivariable control. Controlling also the flowrate gives to this project a new dimension in the system giving us freedom to explore the flowrate properties.

About the pump interface. As I could not find a good ready-to-use library for this pump I developed a simple and intuitive interface to be our software routine. The

communication protocol used is RS-232. In the software routine the communication used is python serial interface. The pump commands list were found in the user manual.

Also, the supply of constant pressure can also [1] The supply at constant pressure sometimes favours the stability of the spray. However, the flow rate depends on the applied pressure and pressure losses between the tank and the end of the capillary, which themselves are dependent on the liquid chosen and on its temperature. This volume flow rate may also depend on the applied voltage, since the electrostatic pressure on the meniscus produces a suction effect.

3.1.1 Setup Organization

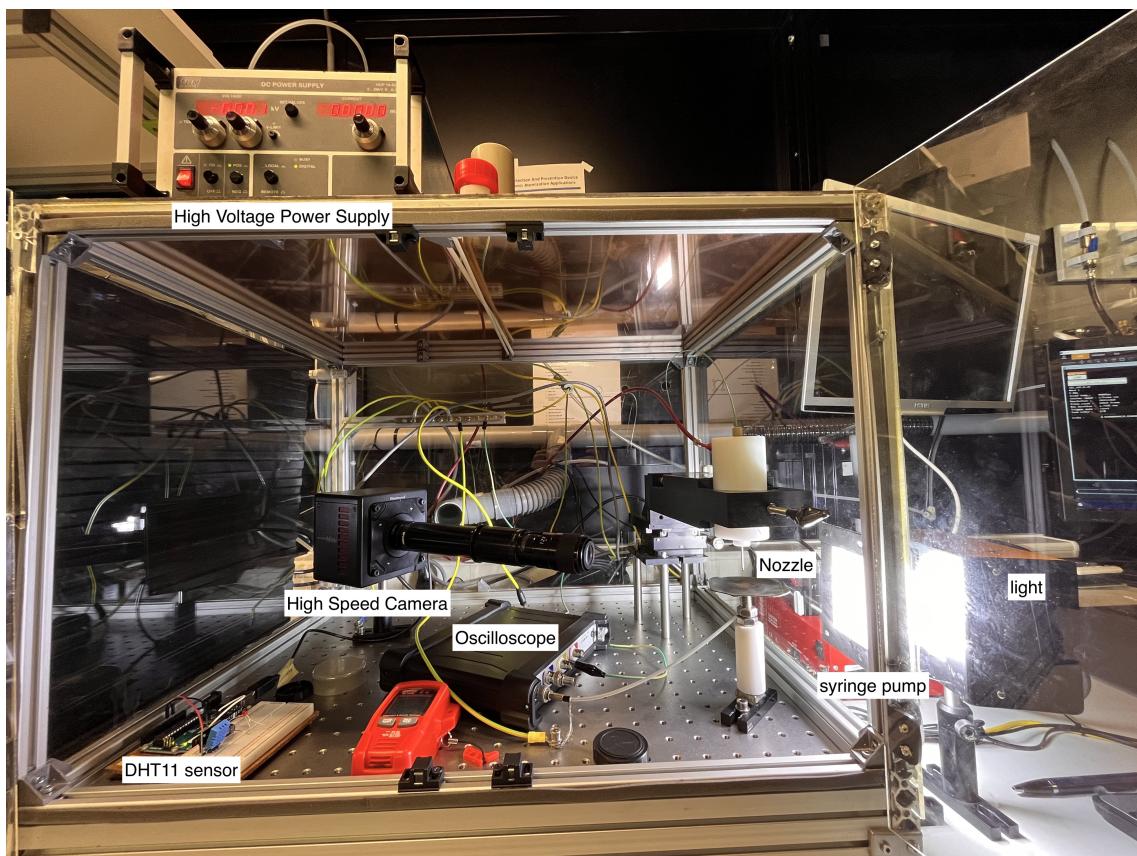


Figure 3.1: EHDA automation system setup

The peripherals automation routine was already developed by another student. In order to continue the research I took some time to understand the physical concept behind EHDA experiments and the project knowledge. I made upgrades in the routine to include the high speed camera with a hardware triggering routine using an arduino

microcontroller. This will be useful to validate the further classification of the spray dynamics.

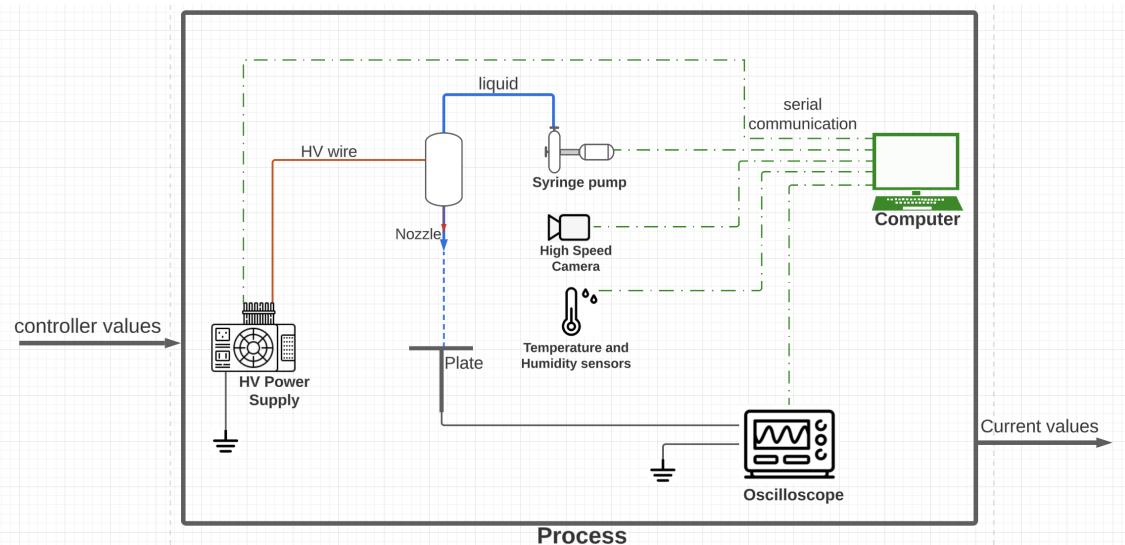


Figure 3.2: EHDA automation system setup

3.2 Setup Validation

Initial tests were made to verify the setup assembly and the automation routine integration. In this step I could understand and practise how electrospray works. I noticed that we need a large set of variables in the range to produce the desired dynamics of electrospray, which most of the time is cone-jet mode. Those variables can be the liquid properties such as surface tension, dielectric constant, viscosity, density, electrical conductivity and vacuum permitivity. And also physical variables such as flowrate, system impedance, system temperature, system humidity, nozzle to plate distance, nozzle dimensions and applied voltage.

About the setup, integrate was changed the liquid, nozzle diameter and distance to the plate in order to make the experiment the most stable and easy to reach cone-jet mode as possible. For example, while doing experiments we discovered that the frequency of the pump machine internal motors was creating an interference in the flowrate. Therefore compromising the stabilization in cone jet mode. A solution for that was to increase the flowrate which smooths this pumping noise. For that was also necessary to increase the nozzle diameter to balance with all other variables from the experiment.

Chapter 4

Metodology

This chapter is about describing the methodology and developments to achieve the project goals. The python routine which this project is about was developed by the previous student that worked on it.[9] The works therefore presented here are a continuation and optimization of the routine to make it more precise and applicable to both industrial and research approaches.

About the activities made to reach our goals, it highlights the following:

- Integrate high speed camera and liquid pump to the peripherals connected to the software.
- Develop of a control model to automatic stabilize the electrospraying mode.
- Remodel the software to support threads in order to separate each subsystem and exchange data between them with use of queues data structures.
- Reduce the data collected size and optimize the saving to a real time streamming.
- Develop new automatic experiment routines such as mapping and control routines.
- Restructure the setup file and the algorithm usability in order to make it more intuitive.
- Integration with many computer architectures to be able to run in a portable computer such as a *Raspberry Pi*.

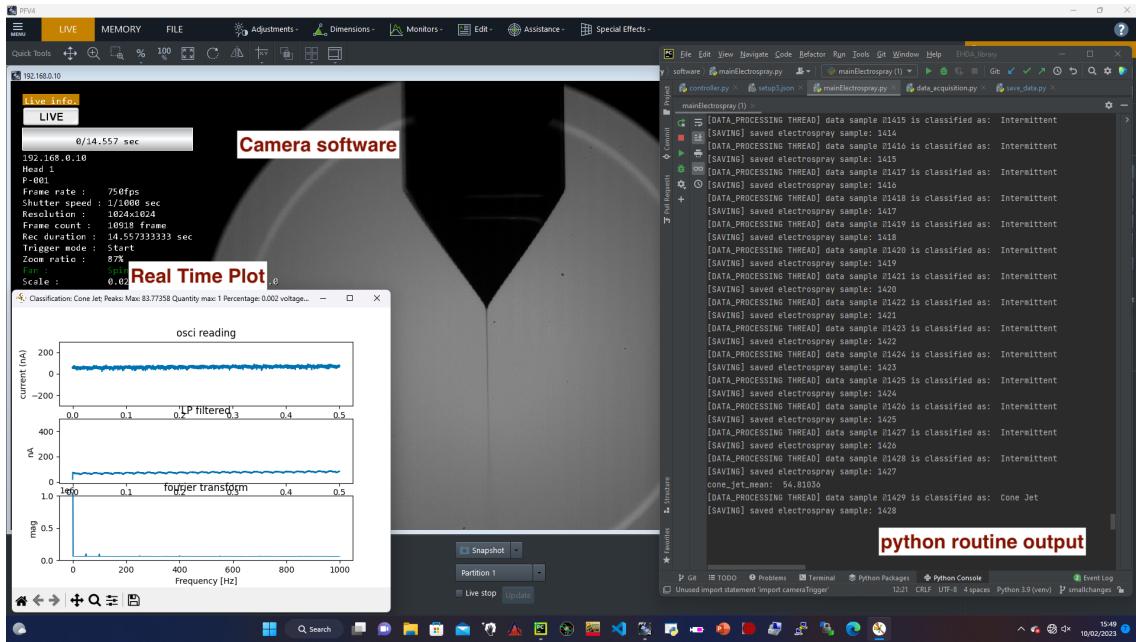


Figure 4.1: EHDA automation system setup

4.1 System Model

ilustramos o processo com a Figura 4.2.

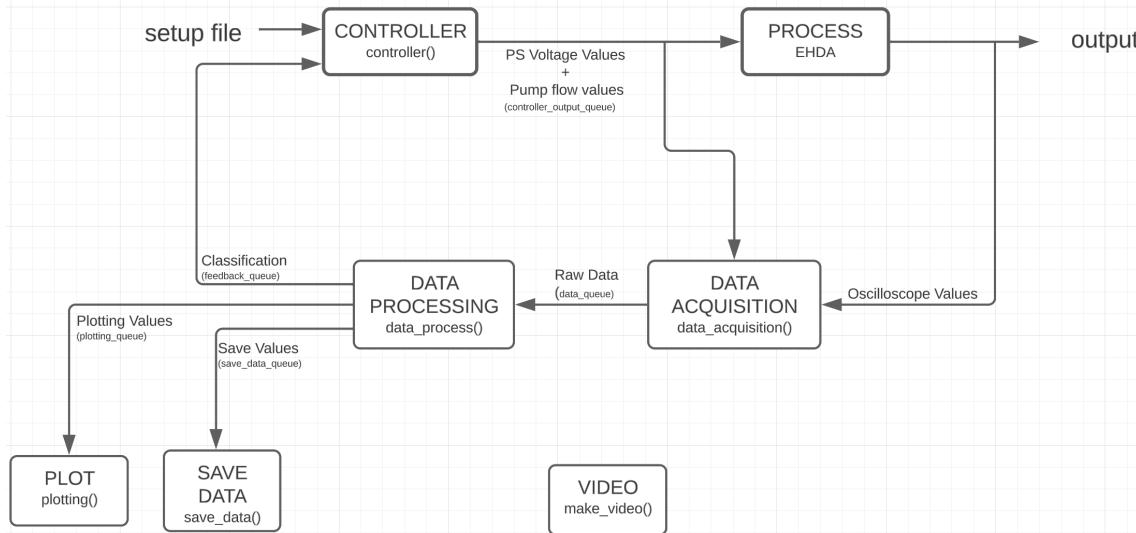


Figure 4.2: EHDA automation system setup

4.1.1 Threading and Queues

In order to implement this system model to the software and explore parallel processing each system in the model was developed as a separate Thread. For concurrency on

flux of data between threads was used queues structures. A queue is an abstract data type that holds an ordered, linear sequence of items. You can describe it as a first in, first out (FIFO) structure.

4.1.2 Controller Thread

It is responsible of sending the power supply set voltage values and the syringe pump the flow rate set values according to the sequence selected. Also responsible of sending the finish event command that end the routine and trigger the threads to close their routines. As input we have the setup config file and the *feedback_queue*. As output we have the values in the `emphcontroller_output_queue()`.

4.1.3 Data Acquisition Thread

It is responsible for reading the current data from the oscilloscope, humidity and temperature data from the DHT11 sensor, voltage from the powersupply, flowrate from the pump and concatenate into one sample data. As output we have the values in the `emphdata_queue()`.

4.1.4 Data Processing Thread

It is responsible for calculating the statistical values from the raw data and classify it in the respective spray mode for that sample. As output we have the values in the `emphsave_data_queue()`, `emphplotting_queue()` and `emphfeedback_queue()`.

4.1.5 Save Data Thread

After the processing the data is saved in real time in a json file using *jsonstreams* library to save one sample structure at a time.

With the new streamming model of saving a new structure of the collected data were created. Instead of having all data measurements values and after all data processing values we now are saving for each sample the measurements and processing values. The structure of the

```

"sample 0": {
    "name": "setup/liquid/ethanol",
    "current": [],
    "flow_rate": "0.97",
    "voltage": "4001.62",
    "current_PS": "-2.79252e-09",
    "temperature": "0",
    "humidity": "16.0",
    "date_and_time": "2023-03-16 14:26:53.012518",
    "target_voltage": 4000,
    "mean": 18.687360763549805,
    "variance": 506.2657470703125,
    "deviation": 22.500349044799805,
    "median": 9.559748649597168,
    "rms": 29.248645782470703,
    "spray_mode": "Intermittent"
},

```

Figure 4.3: Output data json structure

To work with this data I'm using pandas Dataframe. With the command:

```
pandas.read_json('PATH', orient='index').
```

The json file is good to store the data and to read the file. But as it is getting a lot of data working with pandas Dataframe is being way faster. Also saving the dataframe in a compressed type of file called feather is much faster to work with the data.

4.1.6 Video Thread

Normally deactivated, that thread is responsible for triggering the camera in case we want to save a video of that sample.

4.1.7 Plot

The only running function that is not a thread because of the plotting library *matplotlib* incompatibilites of running outside of the main function. It is responsible of plotting in real time the current sample acquired and its respective fast fourier transform to evaluate the sample frequency spectrum.

- plotting data queue

4.2 Classification

The classification is a key step in our routine. For being able to be used in multipurpose applications our classification routine must be able to run in real-time. Which means it must be fast and automatic classification. Our goal is to improve and apply in our routine different approaches of non-visual spraying classification using the current data collected from the system.

4.2.1 Statistical Analisys

According to Sjaaks[2], evaluating the current data flowing through the nozzle to the plate can give us valuable information about the spraying behaviour. Together with the current characteristics, visual observations and results from literature it was investigated whether generic trends are present that can be related to the actual spraying modes. It was concluded that factors like geometry, polarity, material properties and occurring discharges are reflected in the system current. In this work, the author also exposed some signal characteristics that can be used to classify the actual spraying mode with a sample of measured current using both time domain and frequency domain analysis.

From those analysis we are applying in our automatic classification system the relative standard deviation. Which is referred as the sample standard deviation divided by the sample mean values.

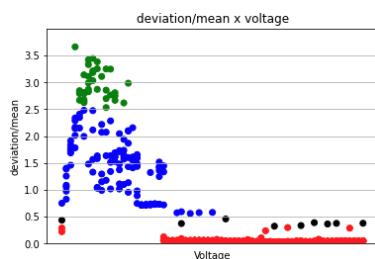


Figure 4.4: EHDA automation system setup

through statistical analysis in the signal such as mean value and standard deviation. Our classification by statistical analysis was implemented in the automation library made by the previous student [9].

Each current sample is 0.5s of current data in 10kHz sampling frequency. By the processing thread we take this sample and evaluate the following statistical values.

- Sjaak Classification -> Classifies Dripping, Intermittent and Cone Jet
- Monica Classification -> Classifies Corona Sparks

- João Classification -> Classifies Multi Jet

The algorithm implemented works in the following way:

Algorithm 1 Statistical Classification

```

function STATISTICAL_CLASSIFICATION(sample)
    spray_mode  $\leftarrow$  "Undefined";
    mean  $\leftarrow$  sample.mean;
    std_deviation  $\leftarrow$  sample.std_deviation;
    median  $\leftarrow$  sample.median;
    if mean/std_deviation  $>$  2.5 then                                 $\triangleright$  Sjaak classification [2]
        spray_mode  $\leftarrow$  "Dripping";
    else if 2.5  $<$  mean/std_deviation  $<$  2.5 & mean/std_deviation  $>$  0.3 then
        spray_mode  $\leftarrow$  "Intermittent";
    else if mean/std_deviation  $<$  0.3 then
        spray_mode  $\leftarrow$  "ConeJet";
        cone_jet_mean  $\leftarrow$  mean;
    end if
    if mean/std_deviation  $>$  2.5 then                                 $\triangleright$  Monica classification [9]
    end if
    if spray_mode == "ConeJet" then                                $\triangleright$  João classification
        if cone_jet_mean  $>$   $1.14 \times mean$  then
            spray_mode  $\leftarrow$  "MultiJet";
        end if
    end if
    return spray_mode;
end function
  
```

4.2.2 Machine Learning

4.3 Routine Sequences

The software was previously developed as a electrospray multipurpose library[9]. Continuing this methodology, in the setup json file there is a "sequence" attribute which can chosen between "ramp", "step", "map" or "control". The controller thread will manage what the algorithm must do for each sequence.

Algorithm 2 STEP sequence in controller thread

```

procedure STEP(voltage_start, voltage_stop)
    voltage  $\leftarrow$  voltage_start
    while voltage  $\leq$  voltage_stop do                                 $\triangleright$  scanning voltage range
        SEND_VOLTAGE_COMMAND(voltage)
        SLEEP(step_time)
        voltage  $\leftarrow$  voltage + step_size
    end while
end procedure

```

4.3.1 Ramp**4.3.2** Step**4.3.3** Map

During the cone-jet, multiple parameters and variables influence the current, flow rate and voltage operational window. The operational window, seen in Figure 4.5 can be defined where the cone jet spraying mode can be stabilized based on the flow rate, voltage and the setup configuration[5].

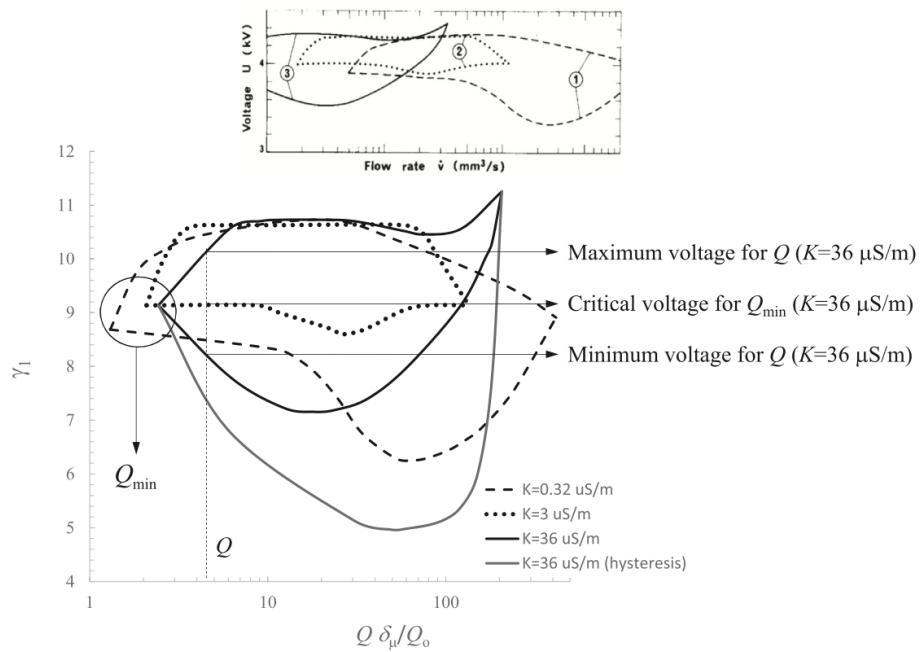


Figure 4.5: Domains of existence (stability) of Taylor Cone Jets. [5] . The window formed by these points is where the system operated in the stable cone-jet. Operational windows depend of the liquid and configuration setup. Different windows are represented for different liquid conductivity. The X and Y axis are non-dimensional representation of electric potential and liquid flow rate, respectively.

Algorithm 3 MAP sequence in controller thread

```

procedure MAP(flowrate_values)
  for all flowrate_values do                                ▷ scanning in the flowrate range
    SEND_FLOWRATE_COMMAND(flowrate)
    voltage  $\leftarrow$  voltage_start
    while voltage  $\leq$  voltage_stop do                ▷ scanning in the voltage range
      SEND_VOLTAGE_COMMAND(voltage)
      SLEEP(step_time)
      voltage  $\leftarrow$  voltage + step_size
    end while
  end for
end procedure

```

In Figure 4.6 we can see the data acquired in this mapping experiments. The liquid used is pure ethanol. Note that the experiment is composed of loops that increase voltage, change flowrate and repeat.

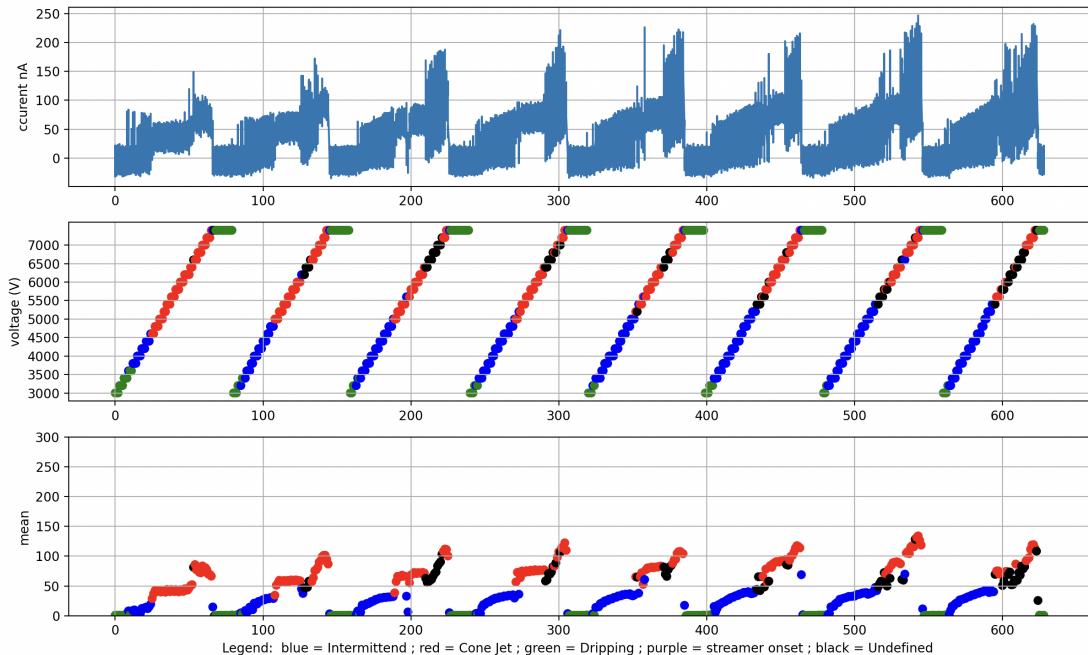


Figure 4.6: Mapping Experiment data collected. The figure has 3 graphs with shared x axis representing the samples collected. The first is the current values collected through all the experiment. The second is the voltage values applied in each window of data collected. The colors represent the spraying classification defined by our routine. The third graph shows the current mean value of each data sample.

With all the data collected, classified and saved in real time, we can do further analysis and studies. For example, Figure 4.7 illustrate the data classified by our algorithm and displayed in a Voltage X FlowRate range of spraying modes with a specific liquid

setup so that we can compare the automatic results with previous researchs, such as showed in figure 4.5 and validate the algorithm.

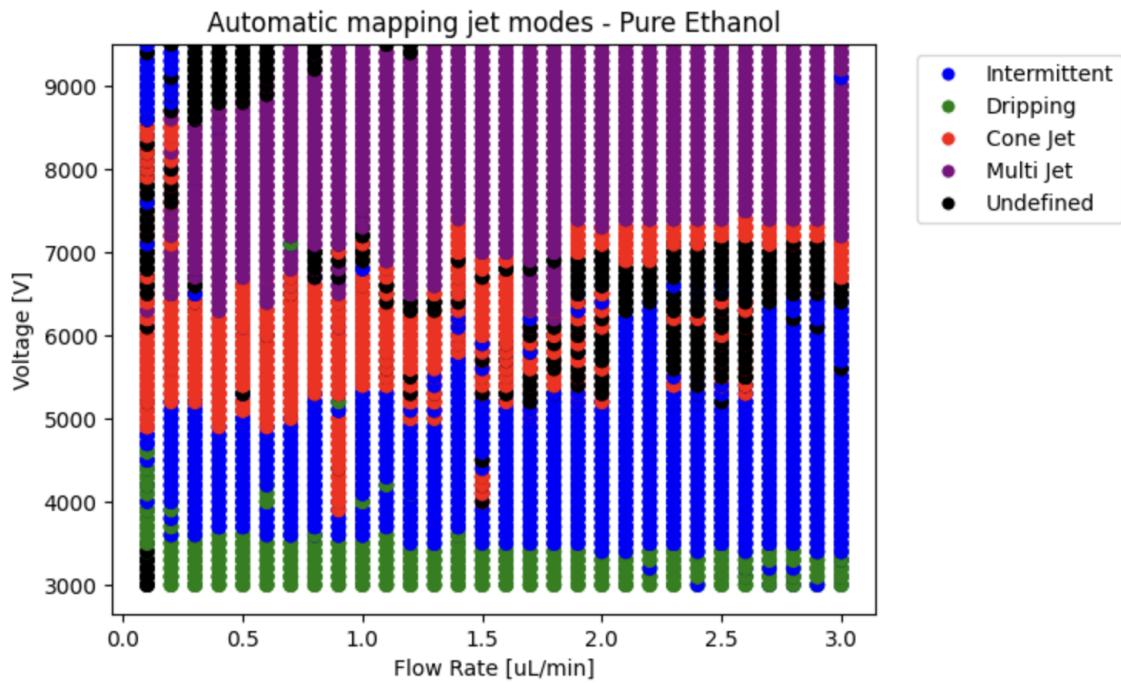


Figure 4.7: Mapping Experiment for pure ethanol in ambient conditions with our capillary setup. The map shows the stability region of each electrospraying mode in the voltage and flowrate range.

4.3.4 Control

The control sequence is the only from our list of sequences that actually uses the feedback value. As it is a closed loop control system the controller must be able to stabilize the system in the desired conditions.

4.4 System Portability

Raspberry Pi

Chapter 5

Results

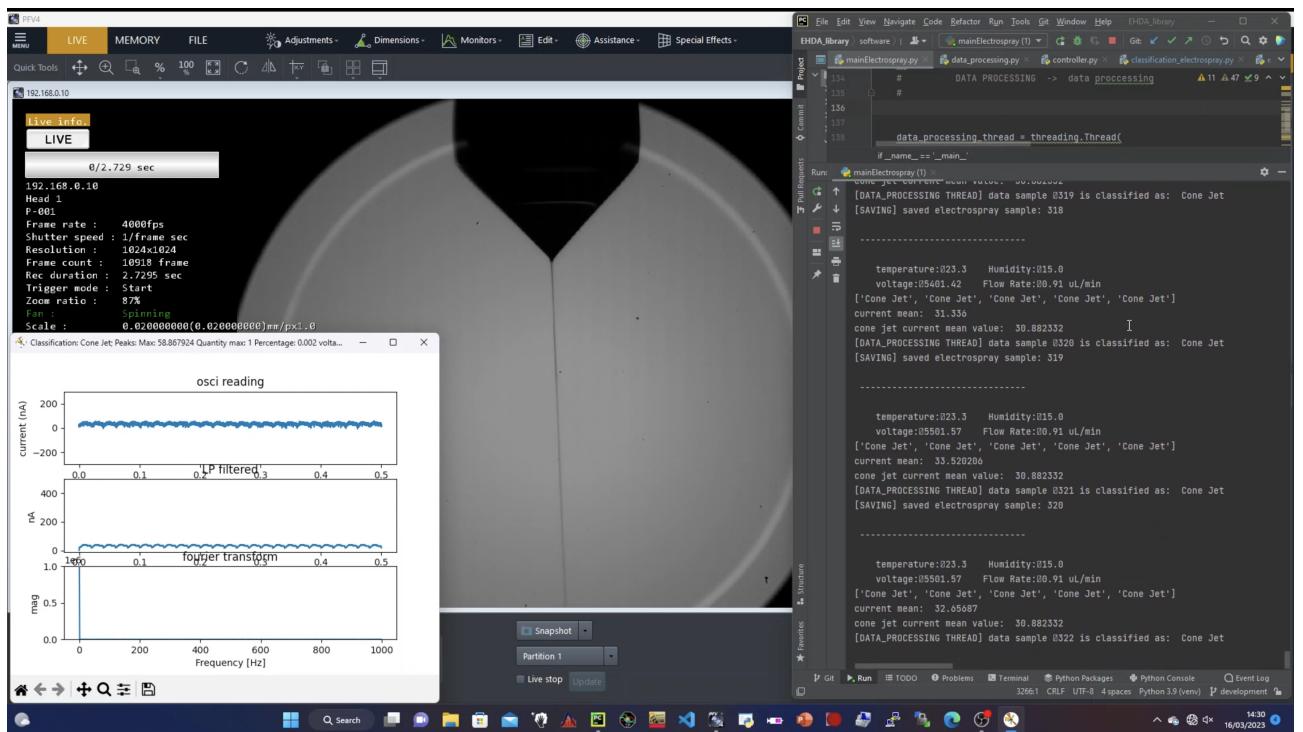


Figure 5.1: Printscrean of the window shows user interface during the experiment. We can see the image generated by the camera in the background. The routine code running in pycharm software on the right side. And also real time signal plottings of the current data on the left side.

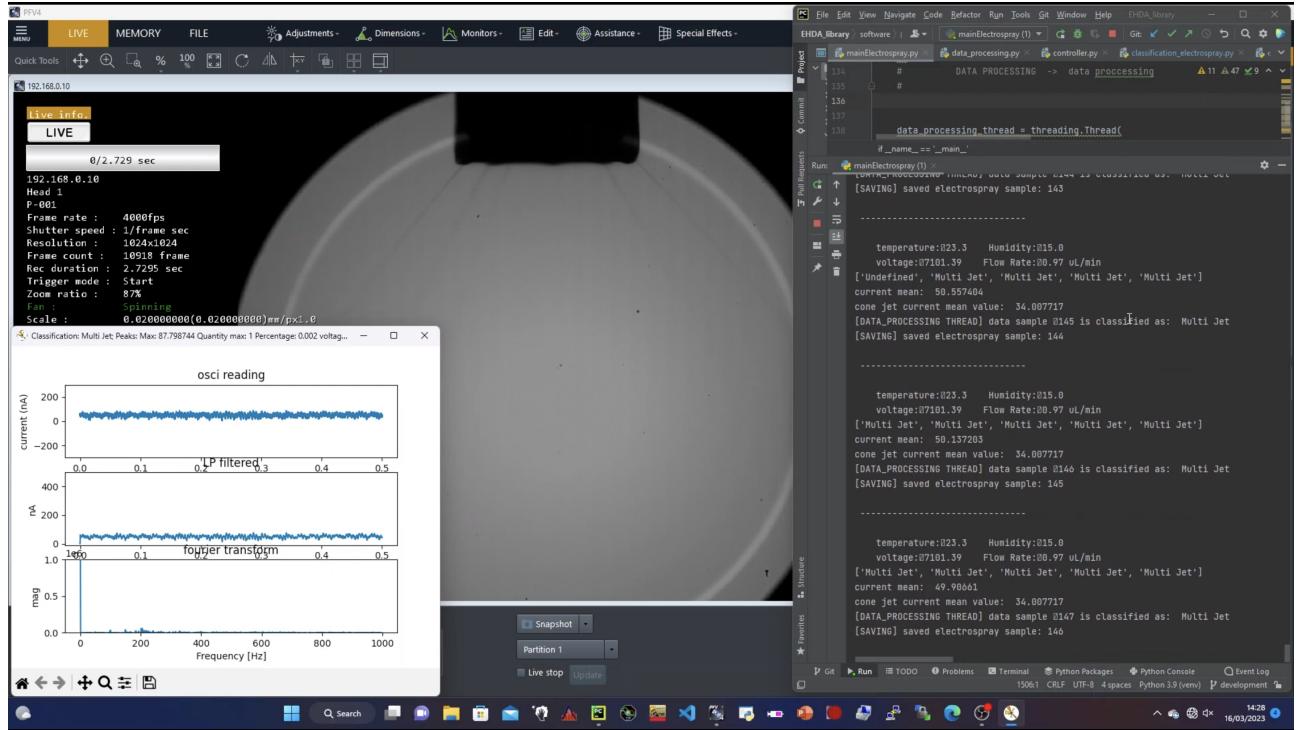


Figure 5.2: Printscrean during an experiment. At this moment we are in Multi Jet spraying mode. At the left we can see the current signal has a smooth and constant curve. We can also see the automatic classification at the right side.

5.1 Classification

The results of the classification using the statistical values are illustrated in figures 5.3, 5.4 and 5.5.

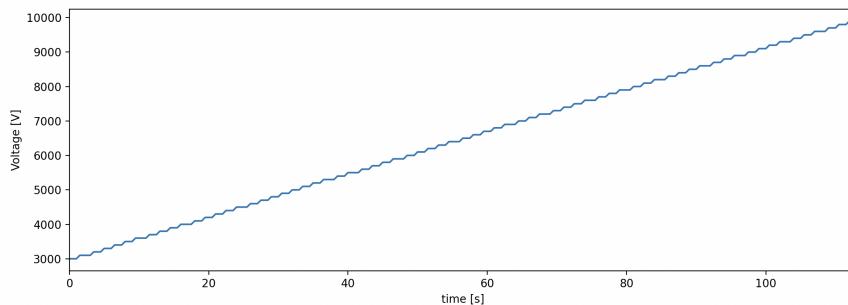


Figure 5.3: Input voltage step graph. The range is between 3K-10K Volts. Step size of 50V and step time of 5 seconds.

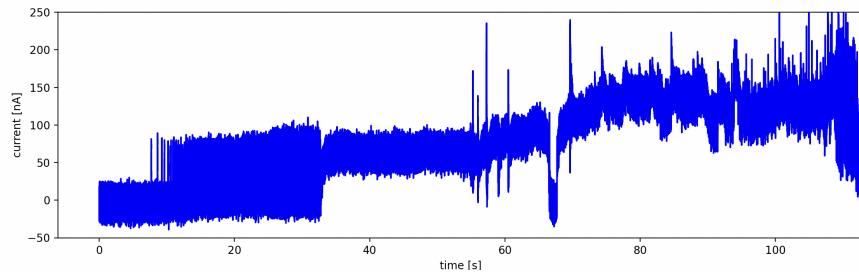


Figure 5.4: Output raw data collected in the voltage range experiment showed in 5.3. The sampling rate of the oscilloscope is 10KHz. This graph has 1.5 Million data points.

Notice that is even possible to a visual classification. The Dripping mode has a current mean of 0V. The Intermittent state has a high variation of values that can be seen by the thickness of the graph. The Cone jet is a thinner graph because the signal is more constant. The Multi Jet is the same as Cone jet graph but with a higher mean value than cone Jet.

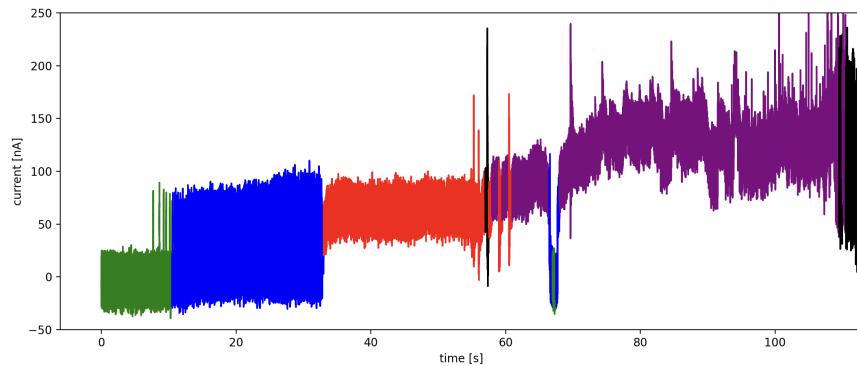


Figure 5.5: The same graph as 5.4 but after the classification procedure. The colours are green: Dripping, Blue: Intermittent, Red: Cone Jet, Purple: Multi Jet and Black: Undefined.

5.2 Map Sequence

5.2.1 Manual experiments

For better understand the effects of both voltage and flowrate in the spraying dinamycs manual experiments were made. Also in order to find the stability region of cone jet mode for the liquid and setup used.

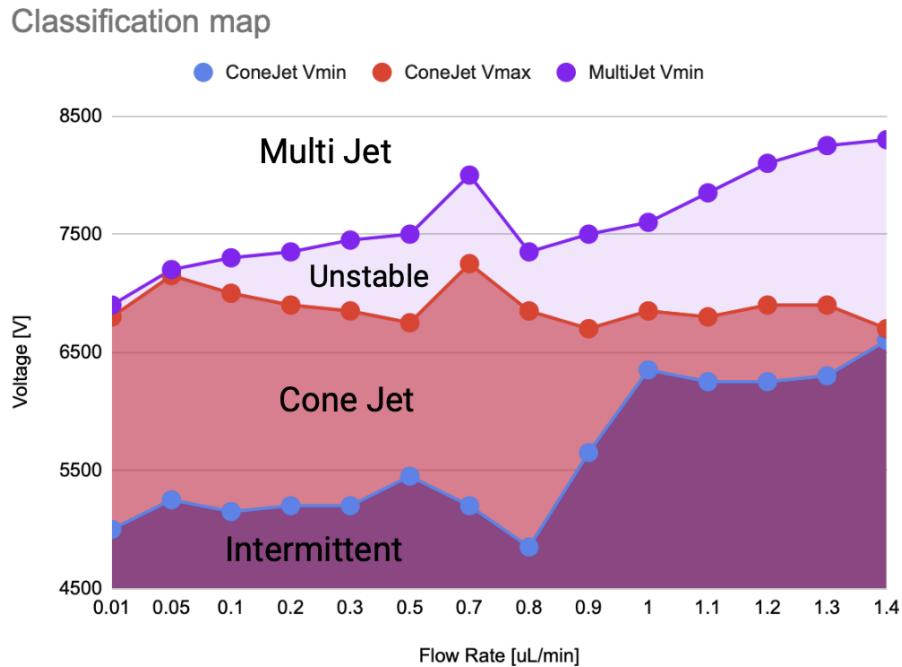


Figure 5.6: exp-26-01-2 ($V \times Q$)

5.2.2 Manual x Automatic Cone Jet stability island maps

For validation of the automatic system and classification some experiments were made having both manual and automatic data collecting.

In Figure 14 we can see a result of the map generated by the automatic classification in this experiment.

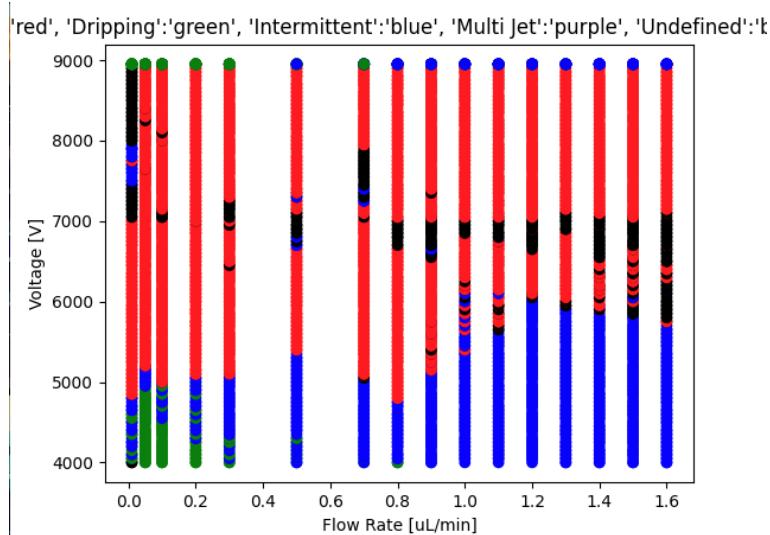


Figure 5.7: exp-26-01-23

Figures 15 and 16 shows that we could achieve a stable cone jet region map with similar shape and values in both manual and automatic classification of the same experiment.

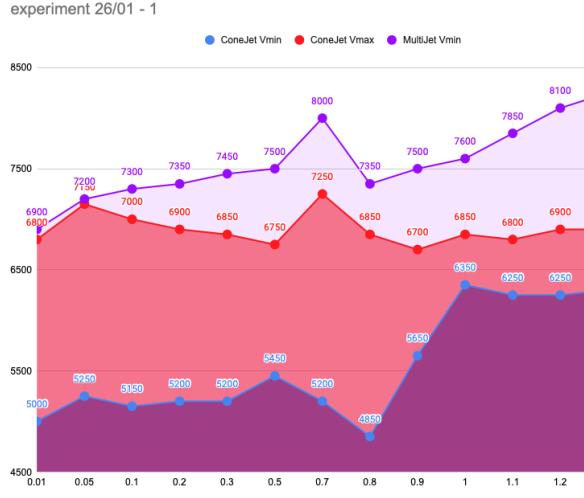


Figure 5.8: exp-26-01 manual classification

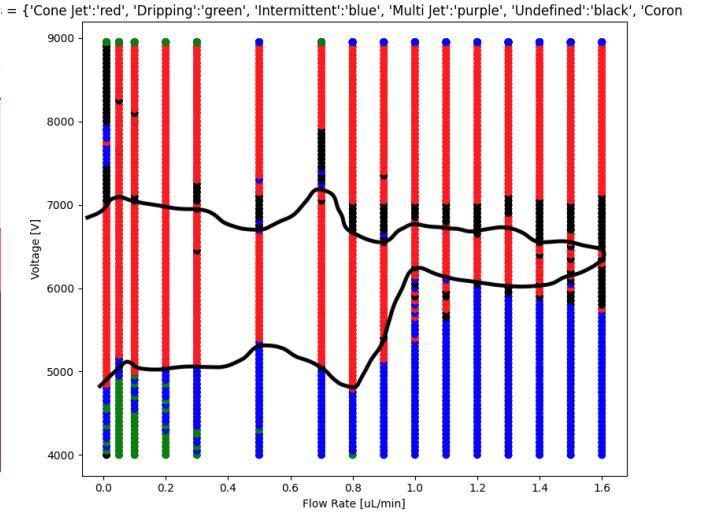


Figure 5.9: exp-26-01 automatic classification

Figures 15 and 16 shows that we could achieve a stable cone jet region map with similar shape and values in both manual and automatic classification of the same experiment.

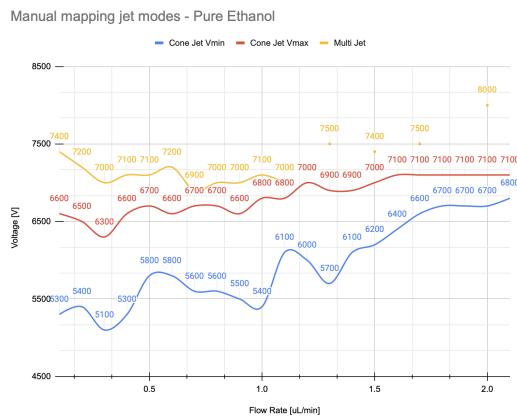


Figure 5.10: exp-26-01 manual classification

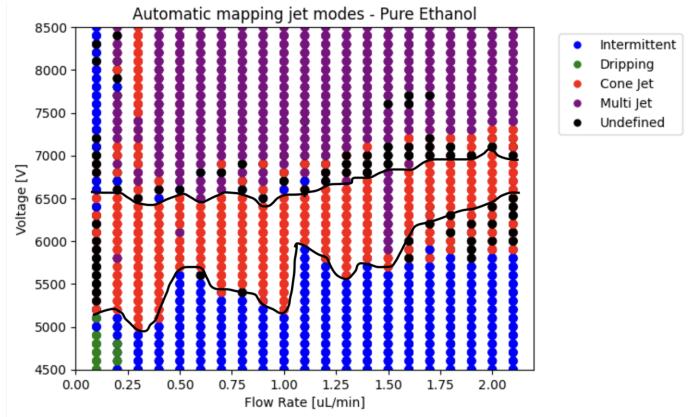


Figure 5.11: exp-26-01 automatic classification

5.2.3 Non-dimensional axis

To compare with the literature and validate the algorithm we decided to display the data using the non-dimensional numbers used in figure 4.5.

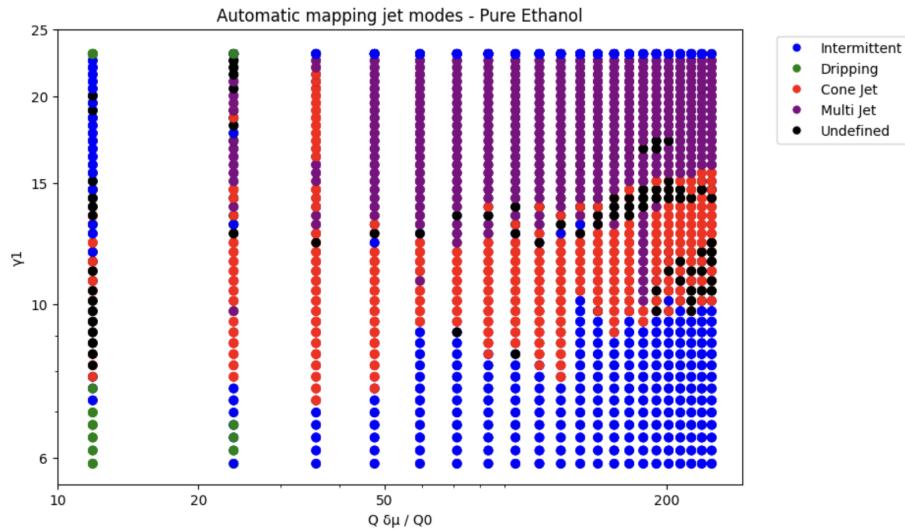


Figure 5.12: exp-26-01-2 (V x Q)

5.3 Controller

5.3.1 Simple Controller

Algorithm 4 simple controller

```

function CONTROLLER(spray_mode)
  if spray_mode = 'Intermittent' or spray_mode = 'Dripping' then
    SEND_VOLTAGE_COMMAND(voltage + 100)
  else if spray_mode = 'MultiJet' or spray_mode = 'Corona' then
    SEND_VOLTAGE_COMMAND(voltage - 100)
  else if spray_mode = "ConeJet" then                                ▷ Keep Stable
    end if
  end function

```

Flowrate perturbation robustness test

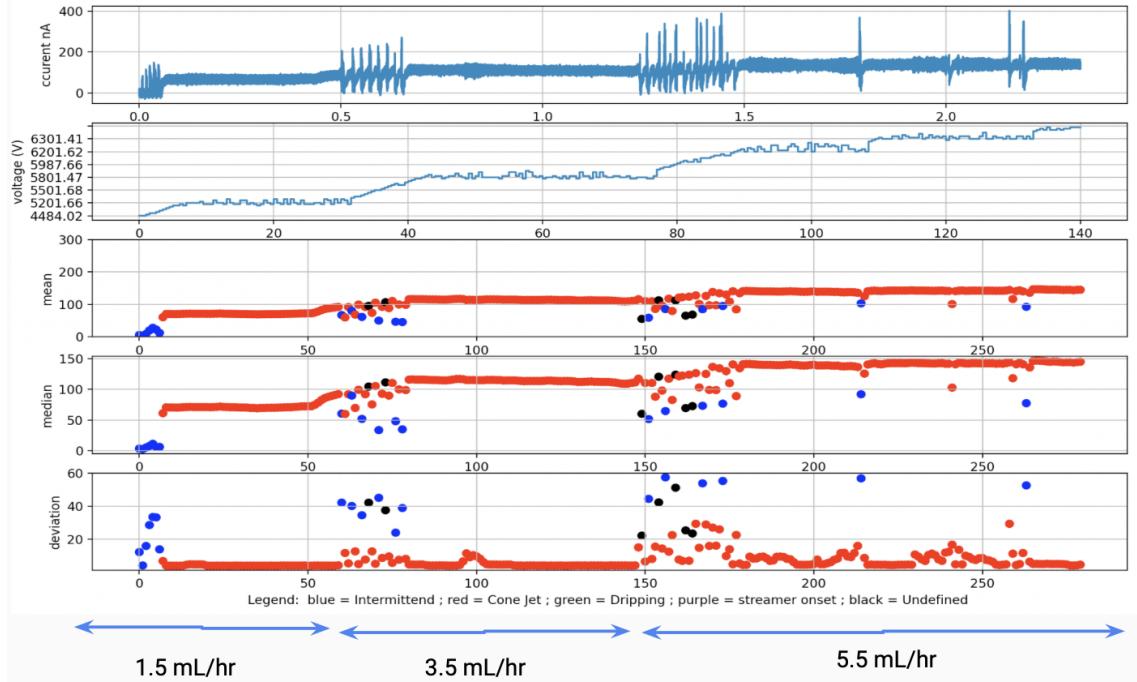


Figure 5.13: exp-26-01-2 (V x Q)

5.3.2 Robust Controller

5.3.3 Fuzzy Controller

The fuzzy approach of controller was explored and simulated but not used in the final version of the project. This because for this fuzzy approach we need to have the input variables for the fuzzy machine to be fuzzified. Which means that to use a fuzzy logic in our controller loop the classification must be fuzzified and our classification algorithm was not developed in order to give a classification and its current membership function.

For that, I tried to fuzzyfi the controller input by the data acquired in the step routine. With the data I mapped the area of each spraying mode according to its potential and fuzzyfied this as shown in the Figure X.

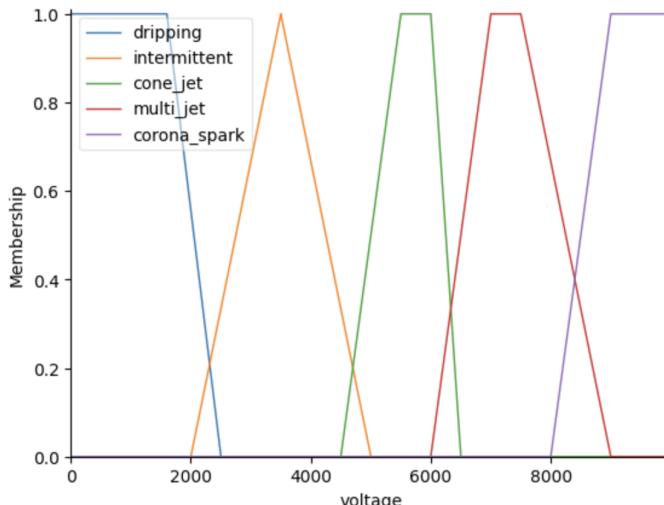


Figure 5.14: Fuzzyfication

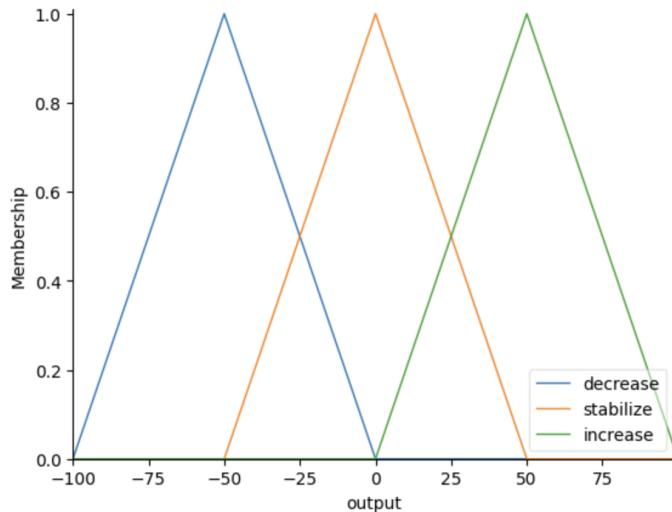


Figure 5.15: Defuzzification

```
# Rules to stabilize in Cone Jet
rule1 = ctrl.Rule(voltage['dripping'], output['increase'])
rule2 = ctrl.Rule(voltage['intermittent'], output['increase'])
rule3 = ctrl.Rule(voltage['cone_jet'], output['stabilize'])
rule4 = ctrl.Rule(voltage['multi_jet'], output['decrease'])
rule5 = ctrl.Rule(voltage['corona_spark'], output['decrease'])
```

Figure 5.16: Fuzzy Rules

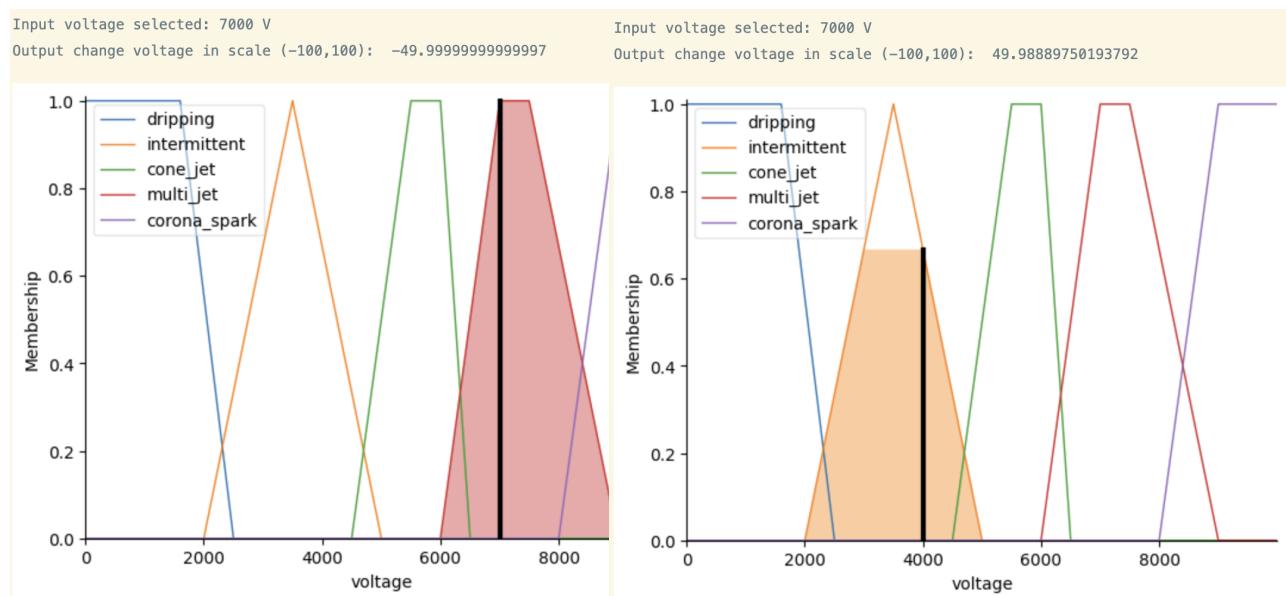


Figure 5.17: Test 1: fuzzy controller

Figure 5.18: Test 2: fuzzy controller

Chapter 6

Conclusion

References

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Appendix A

O que ficou para depois

Inclua aqui informações que não sejam tão relevantes para o entendimento do projeto mas que ainda sejam importantes para documentá-lo.

Appendix B

O que mais faltou

Inclua aqui informações que não sejam tão relevantes para o entendimento do projeto mas que ainda sejam importantes para documentá-lo.

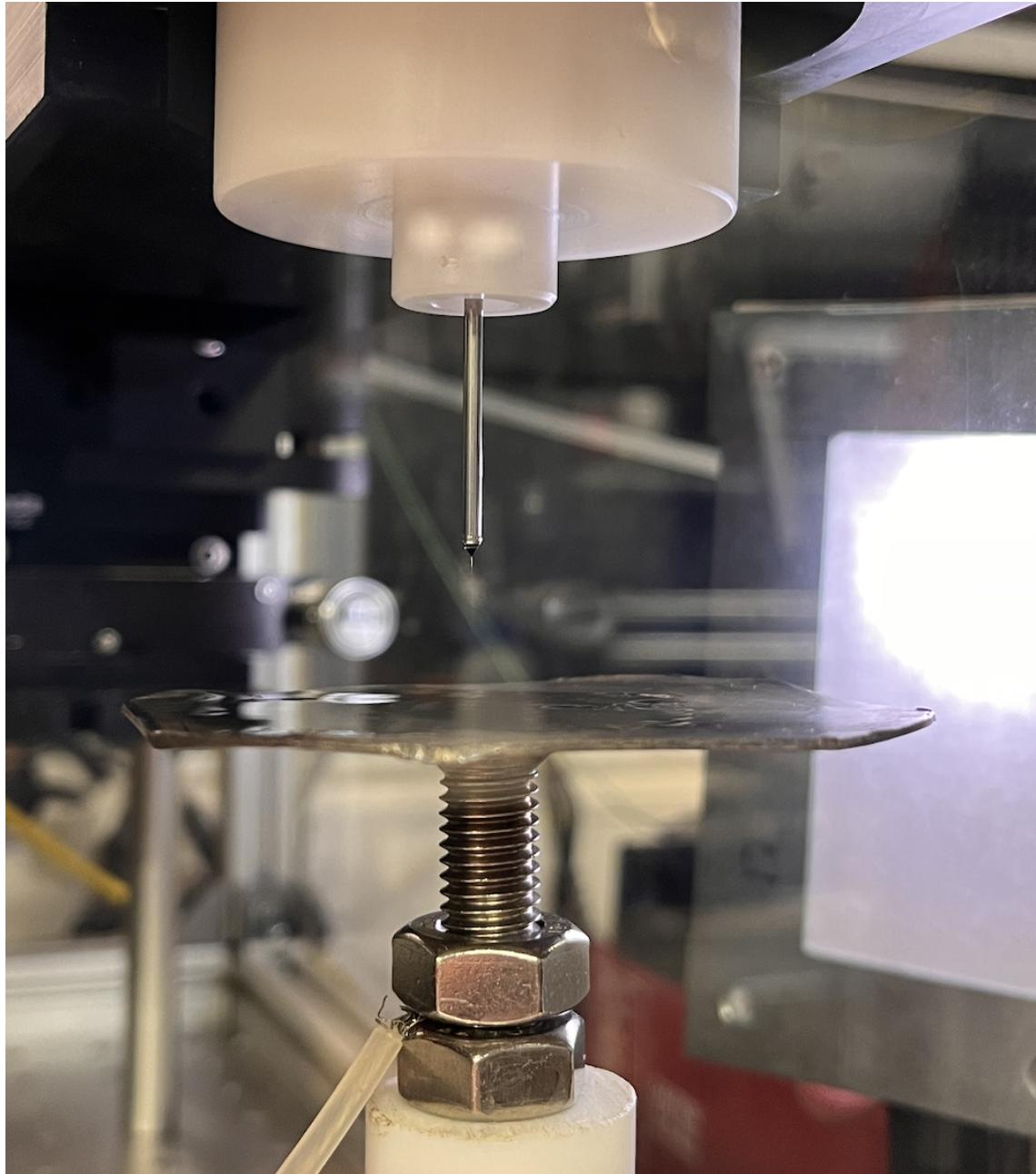


Figure B.1: EHDA physical concept