

- 26.5 Sustainability, 646
 - 26.5.1 Biodegradable, 647
 - 26.5.2 Compostable, 647
 - 26.5.3 Renewable resources, 647
 - 26.5.4 Bioplastics, 647
 - 26.5.5 Recyclability, 648
 - 26.5.6 Recycled content, 648
- 26.6 Portion control, 648
 - 26.6.1 Tablets/blocks, 649
 - 26.6.2 Nibbles, 649
- 26.7 Quality control and environmental criteria, 651
 - 26.7.1 Quality control, 651
 - 26.7.2 Environmental issues, 652
- References and further reading, 653
- 27** The global chocolate confectionery market, 654
 - Jonathan Thomas*
 - 27.1 Background, 654
 - 27.2 The global chocolate market, 656
 - 27.3 Industry supply, 657
 - 27.4 Global production and consumption of chocolate, 659
 - 27.5 Reasons for eating confectionery, 662
 - 27.6 The marketing of confectionery, 665
 - 27.7 The regulatory position, 669
 - Conclusions, 672
 - References, 674
- 28** Legal aspects of chocolate manufacture, 675
 - Richard Wood*
 - 28.1 Introduction, 675
 - 28.2 International standards – the Codex Alimentarius, 675
 - 28.2.1 Cocoa products, 676
 - 28.2.2 Chocolate products, 677
 - 28.3 European standards, 680
 - 28.3.1 Names and definitions, 681
 - 28.3.2 Optional ingredients, 685
 - 28.3.3 Calculation of minimum amounts, 685
 - 28.3.4 Use of vegetable fats other than cocoa butter, 685
 - 28.3.5 Industry initiatives, 686
 - 28.3.6 Chocolate cigarettes, 686
 - 28.4 United States of America, 686
 - 28.4.1 Breakfast cocoa, 687
 - 28.4.2 Cocoa/medium fat cocoa, 687
 - 28.4.3 Low fat cocoa, 687
 - 28.4.4 Chocolate liquor, 687

- 28.4.5 Sweet chocolate, 687
- 28.4.6 Milk chocolate, 687
- 28.4.7 Buttermilk chocolate, 688
- 28.4.8 Skim milk chocolate, 688
- 28.4.9 White chocolate, 688
- 28.4.10 Use of vegetable fats other than cocoa butter, 689
- 28.5 Canada, 689
 - 28.5.1 Cocoa powder, 689
 - 28.5.2 Low fat cocoa powder, 689
 - 28.5.3 Cocoa liquor, unsweetened chocolate, bitter chocolate, 689
 - 28.5.4 Chocolate, bittersweet chocolate, semi-sweet chocolate, dark chocolate, 689
 - 28.5.5 Sweet chocolate, 689
 - 28.5.6 Milk chocolate, 690
 - 28.5.7 White chocolate, 690
- 28.6 BRIC markets, 690
- 28.7 Use of additives, 690
- 28.8 Labelling, 692
 - 28.8.1 Legal name, 692
 - 28.8.2 List of ingredients, 692
 - 28.8.3 The quantity of certain ingredients (“quantitative ingredients declaration”), 692
 - 28.8.4 Date of minimum durability and special storage conditions, 693
 - 28.8.5 Batch code, 693
 - 28.8.6 Business name and address, 693
 - 28.8.7 Place of origin, 693
 - 28.8.8 Net quantity or weight, 693
 - 28.8.9 Nutrition information, 693
- Conclusions, 693
- Further reading, 694
- 29 Intellectual property: Protecting products and processes, 695**
 - Patrick J. Couzens*
 - 29.1 Introduction, 695
 - 29.2 Patents, 695
 - 29.2.1 What is a patent?, 695
 - 29.2.2 International protection, 698
 - 29.2.3 The life of a patent family, 699
 - 29.2.4 The cost of a patent, 701
 - 29.2.5 Where to find patents, 702
 - 29.2.6 How to read a patent, 702