

# Reliability Assessment and Quantitative Evaluation of Soft-Error Resilient 3D Network-on-Chip Systems

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# Content

- Background
- Soft Error Resilient 3D NoC System
- Reliability Assessment Methodology
- Evaluation Result
- Conclusion & future work

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# VLSI Design Challenges

For decades, the CMOS technology has been progressed to provide efficient solutions; however, VLSI design nowadays has several challenges:

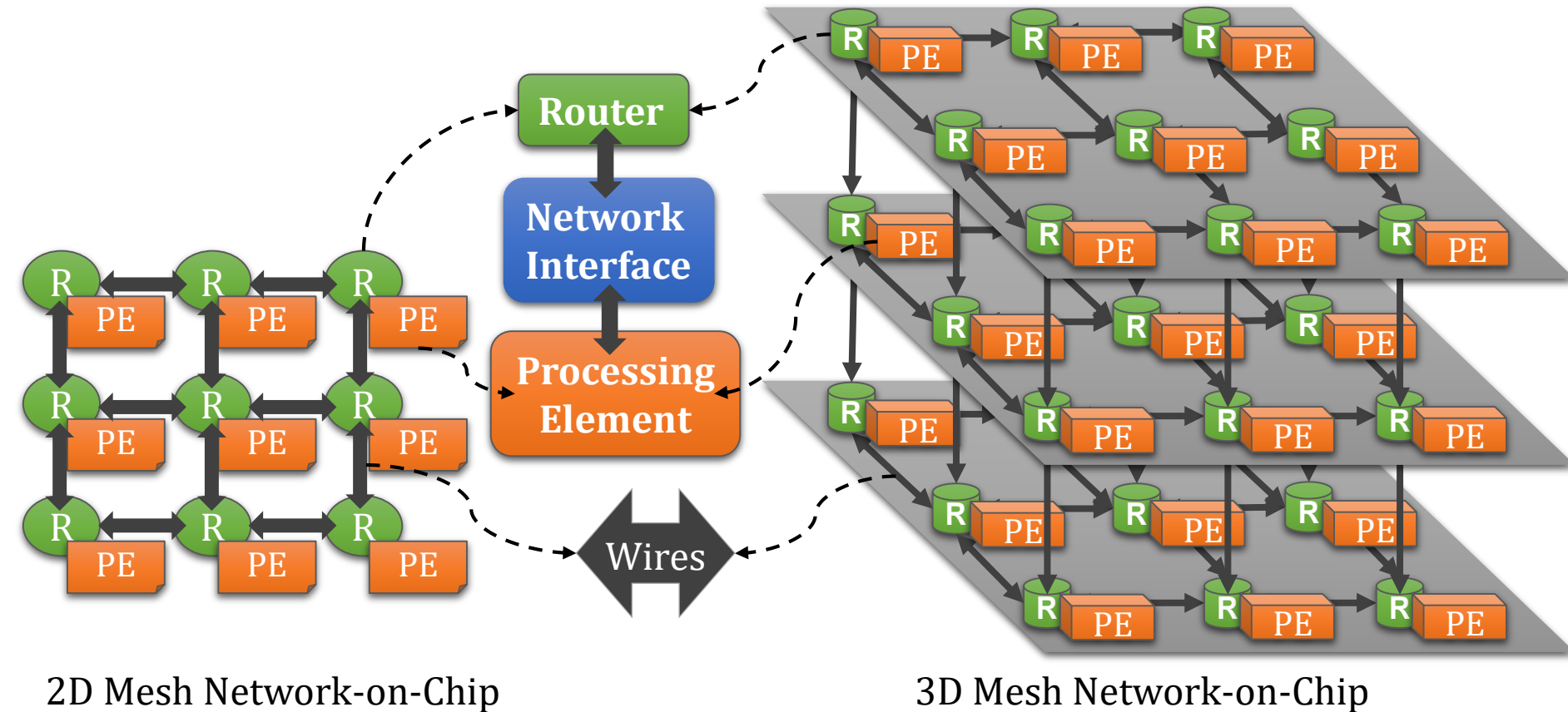
- **Power Wall:** Energy consumption is increased by  $\sim 60\%$  (high computing area) and  $\sim 40\%$  (middle computing area) per year [Chang 2016].
- **Yield Wall:** With the similar process control steps ( $\sim 420$ ), yield of  $5nm$  is predicted to be under  $55\%$  in compare to  $28 nm$  ( $\sim 78\%$ ) [Yield].
- **Packaging:** Intel Chip's pin number is expected to increase by  $25\%$  every 2 years (tick-tock period) [Intel Proc].

# VLSI Design Challenges (cnt.)

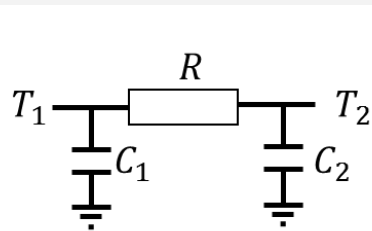
- **Time-to-Market:**
  - One quarter or one year late to market (2 year product life) leads to over 33% or 90% of the revenue loss, respectively [TTM].
- **Reliability:** Exposing to a variety of manufacturing, design, and operation factors makes the future architectures more vulnerable to different types of faults. [Henkel 2013].
  - 10-15°C difference in operation temperature can lead to 2x times difference of MTTF [Shafique 2014].
  - Soft error rate at 0.45 V is 30x times of 0.7 V [Shafique 2014].
  - ⇒ Reliability assessment has been becoming an important part in the design process.

# Network-on-Chip

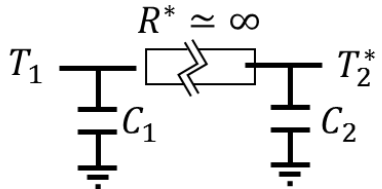
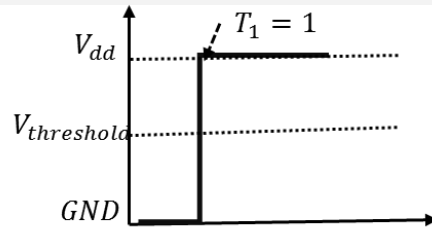
- Network-on-Chip (NoC) is the new paradigm to replace the traditional Bus with benefits:
  - Low power
  - Scalability
  - Reusability
  - Parallelism



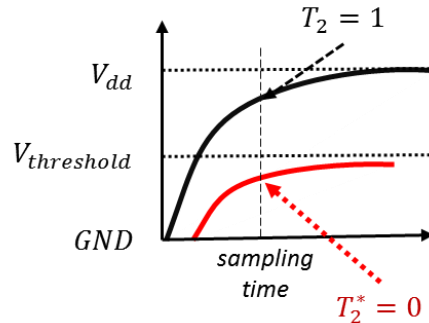
# Reliability Challenges



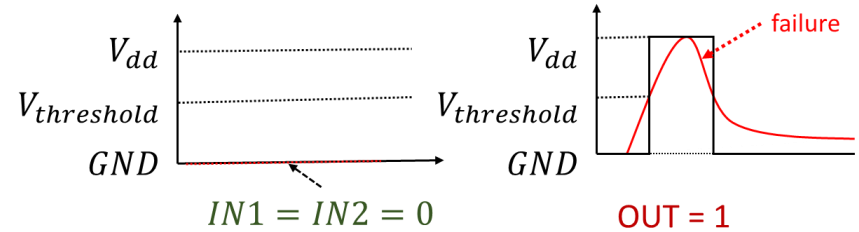
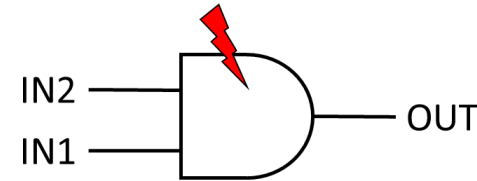
normal wire



open wire



Open wire defect



Single Event Transient by radiation particle

Fault Type	Source
Soft Errors	Cross-talk Radiation particles Cosmic rays Thermal neutrons
Hard Faults	Manufacture defects Time dependent dielectric breakdown Thermal Stress Electro-migration Negative-Bias Temperature Instability

# Reliability Challenges (cnt.)

Fault Type	Potential Effects	Possible Solution
Soft Faults	<ul style="list-style-type: none"><li>• Flip-bit (gate/wire)</li><li>• Data Corruption</li><li>• Misrouting</li></ul>	<ul style="list-style-type: none"><li>• Error Correction Code</li></ul>
	<p>With the increasing of system vulnerability to faults and the critical effects on NoC systems, addressing NoC system reliability is needed.</p>	
Hard Faults	<ul style="list-style-type: none"><li>• Stuck at 0/1</li><li>• Delay</li><li>• Data corruption</li><li>• Packet loss/duplicate/misroute</li><li>• Locking state</li></ul>	<ul style="list-style-type: none"><li>• Spare module/gate for replacements.</li><li>• Faulty part isolation.</li><li>• Fault-tolerant routing.</li></ul>



# Reliability Assessment

- Reliability Assessment involves five phases:

- System Definition
- Preliminary Design
- Detailed Design

Reliability assessment is important for early design stages in order to prevent costly redesigns of the system.

- Fabrication, Assembly, Integration and Test (FAIT)
- Production/Support

Physical Analysis

Analytical Model

System-Level Simulation

- Analytical model is efficient for the three early stages.
- By analyzing analytically, the critical part can be detected and improved.

- Requires massive time and computation resource

and high amount of statistic values.

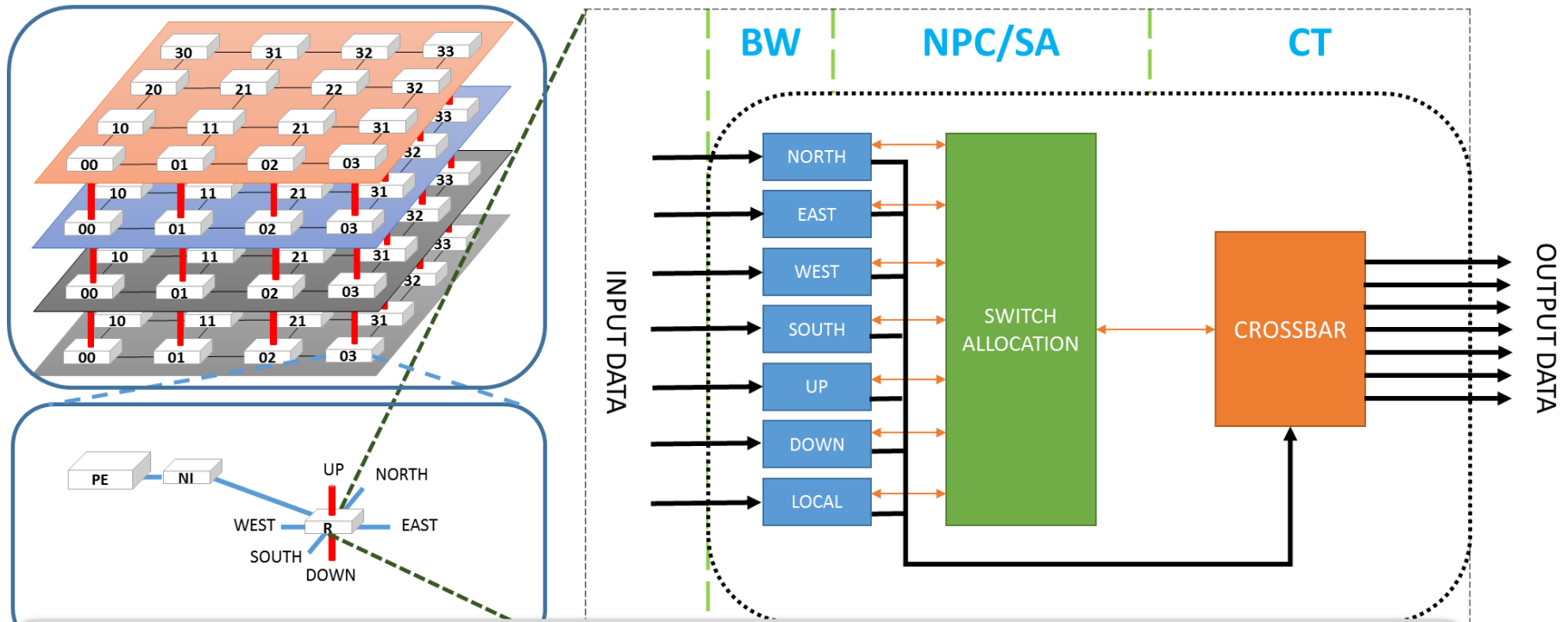
# Paper Contributions

1. An efficient soft error resilient mechanism and architecture (SER-3DR-NoC) for reliable 3D-NoC systems.
  - Use redundancy of pipeline stage execution to detect.
  - Use three execution results and majority voting to recover the soft error.
2. An formulation of reliability assessment for fault-tolerant system.
  - Base on Mean-Time-Between-Failure.
  - Modeling by Markov-state model.

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- **Soft Error Resilient 3D NoC System**
- Reliability Assessment Methodology
- Evaluation Result
- Conclusion & future work

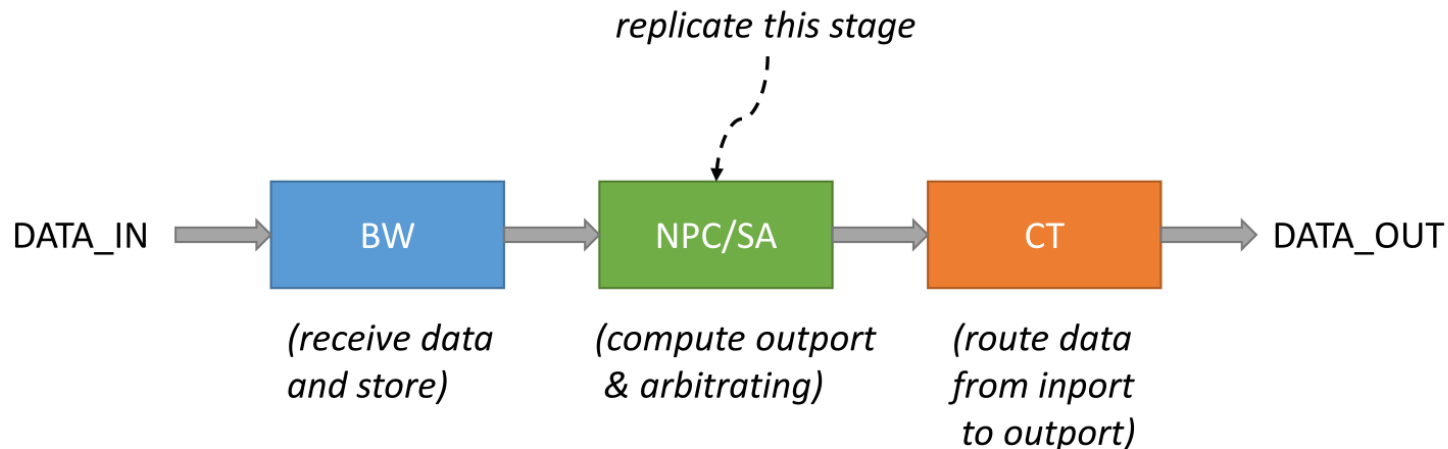
# Proposed System Architecture



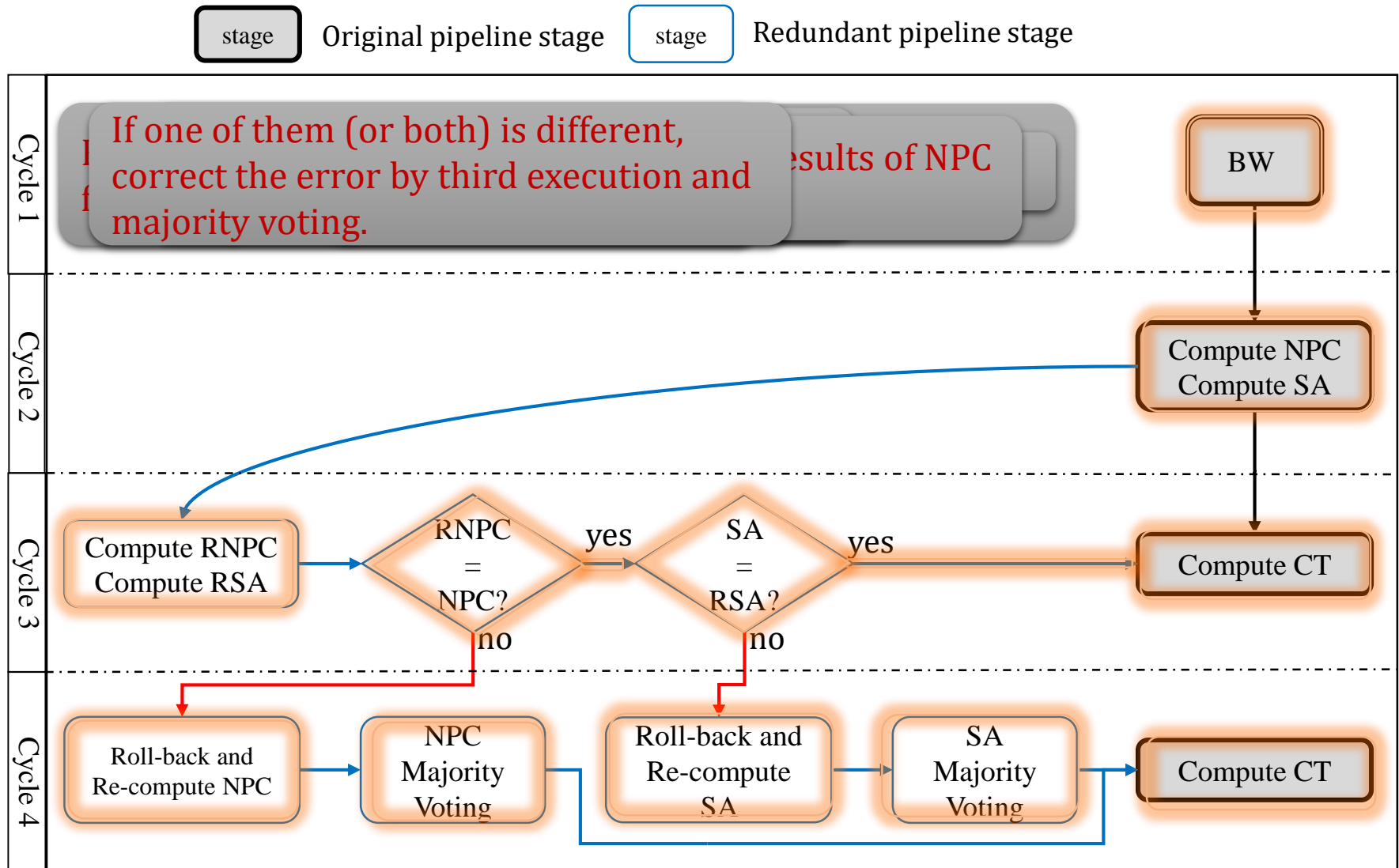
Incoming flit is stored in the input buffer. Later, the routing information is used to computing routing path and intra-router arbitration. Flits will be forwarded through the crossbar.

# Soft Error Resilience Method

- Approach:
  - Replicate the execution of the pipeline state.
  - Compare two consecutive results: different  $\Leftrightarrow$  fault occurred.
  - Correct by executing the third time and using a majority voting.
- Target:
  - The routing (NPC) and arbitrating (SA) units role an import part in side the network.
  - A soft error in NPC or SA can lead to misrouting, loss/duplicated packet or even locking states.
  - NPC and SA are selected to be protected.



# Soft Error Resilience Algorithm



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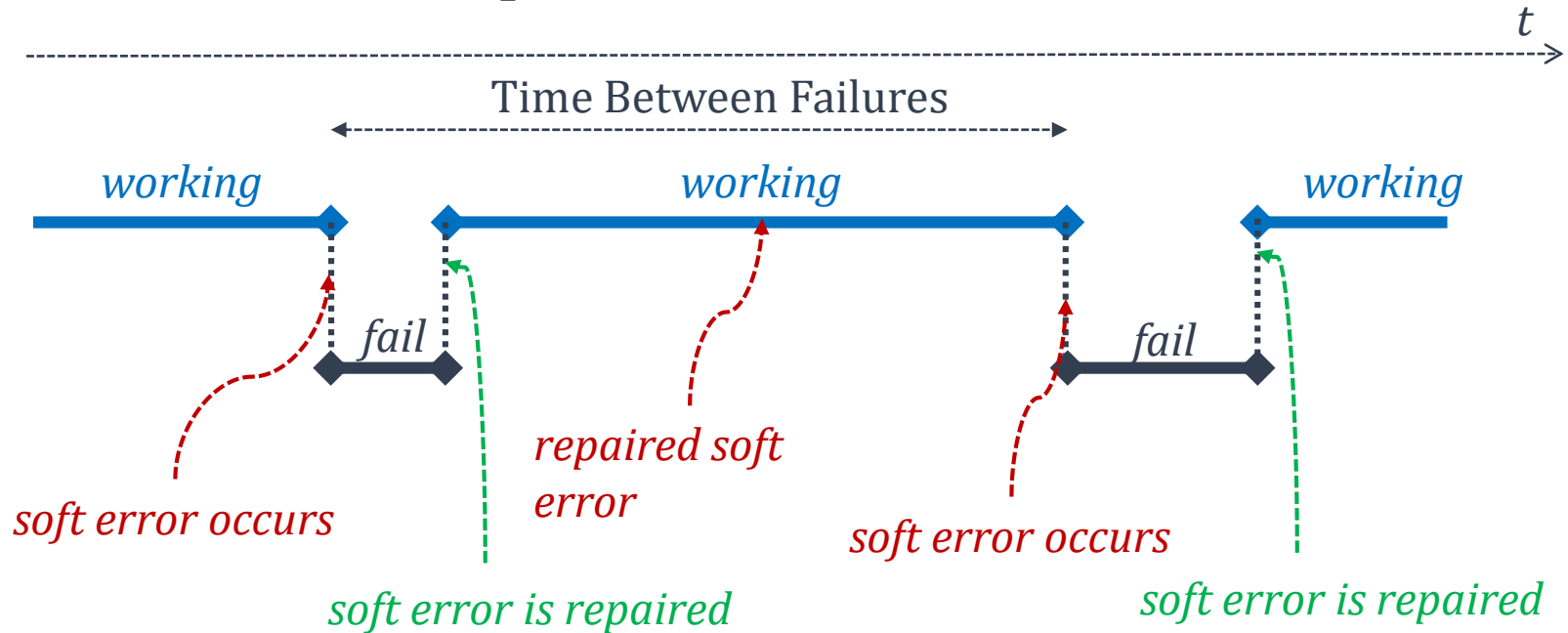
# Reliability Assessment Methodology

- We proposed a reliability assessment method by using Markov-state model.
- The fault rate distribution is also proposed.
- To evaluate the efficiency of a fault-tolerance, we present a new parameter: Reliability Acceleration Factor.
- To assess the soft error resilient mechanism, we apply the method for it.



# Mean Time Between Failure

Mean Time Between Failure is the average value of time between two consequent failures.



Given a reliability function  $R$ , MTBF is as follows:

$$MTBF = \lim_{s \rightarrow 0} R(s) \quad * \text{ in Laplace domain}$$

# Fault Rate Model

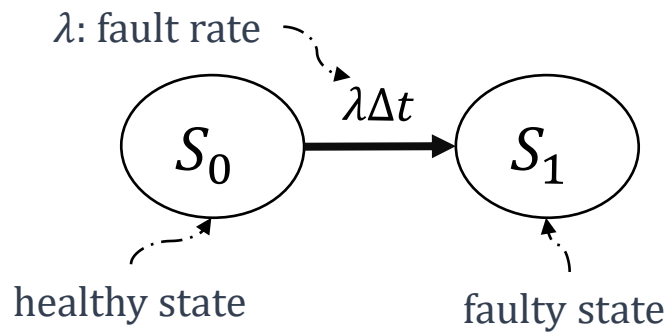
Fault rate of a system consisting of  $k$  modules:

$$\lambda_{system} = \sum_{i=1}^k f_i \times OR_i \times AR_i \times \lambda_{unit}$$

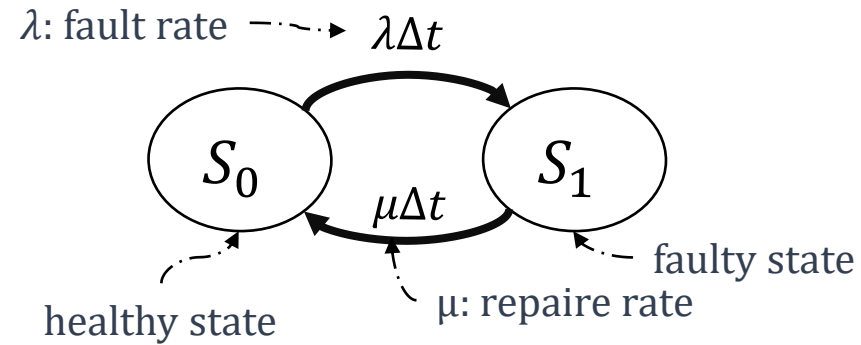
The design is assumed to be under “steady-state” which has a constant fault rate.

Parameter	Description
$unit$	A select module as a reference for calculation the system's fault rate.
$OR_i$	Operating time ratio of component $i$ to $unit$
$AR_i$	Area cost ratio of component $i$ to $unit$ .
$f_i$	Changing rate caused by attaching the module $i$ to the system.

# Markov State Model (1)



(a) non-repair system



(b) repairable system

- Each state  $S_i$  of the Markov state model represents a possible status of the system.
  - For example:  $S_0$  is initial and healthy state,  $S_1$  is faulty state.
- The transition from  $S_0$  to  $S_1$  is given by a fault rate  $\lambda$  ( $\lambda = 1/MTBF$ ).
- When a repairable system failed, the repairable system can be recovered with a repair rate  $\mu$ .

# Markov State Model (2)

For a more complex system, its states can be separated into two sets:

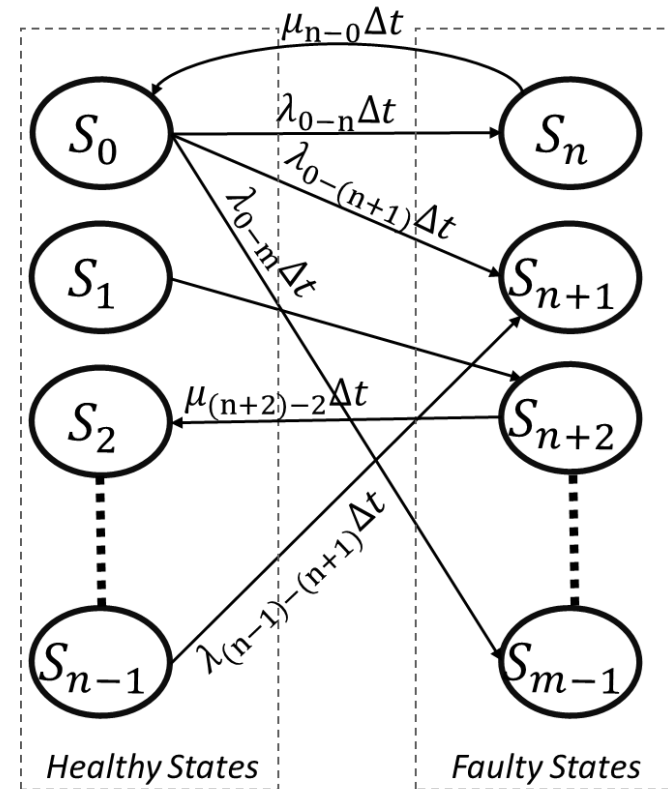
$H \triangleq \{S_i \in S \mid \text{the system works correctly}\}$

$F \triangleq \{S_i \in S \mid \text{the system fails}\}$

The reliability function is defined the probability of healthy states (H with n states).

$$R(s) = P(H)$$

$$MTBF = \lim_{s \rightarrow 0} (P(H(s))) = \lim_{s \rightarrow 0} \sum_{i=0}^{n-1} S_i(s)$$



An example Markov state model

*Note: Solving Markov state model can be seen in back-up slides*

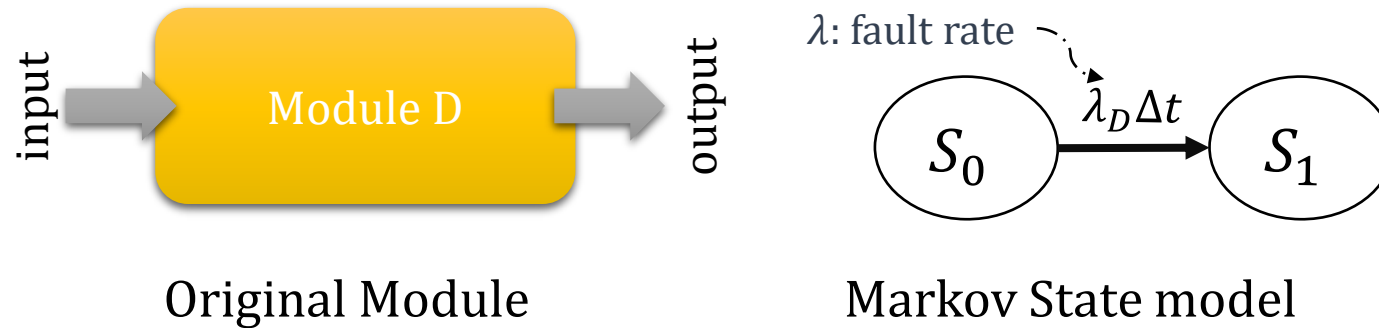
# Reliability Acceleration Factor

- To obtain a numeric value representing the reliability of system, a new parameter: Reliability Acceleration Factor is used.

$$RAF = \frac{MTBF_{FT}}{MTBF_{original}}$$

- $MTBF_{original}$ : Mean Time Between Failure of the original system.
- $MTBF_{FT}$ : Mean Time Between Failure of the fault-tolerant system.
- Because  $MTBF = 1/\lambda$ ,  $RAF = 1/f$  (f is fault reduction rate in Fault Rate Model).

# Modeling Non-Fault-Tolerant System



A non-fault-tolerant system can be modeled as two states:

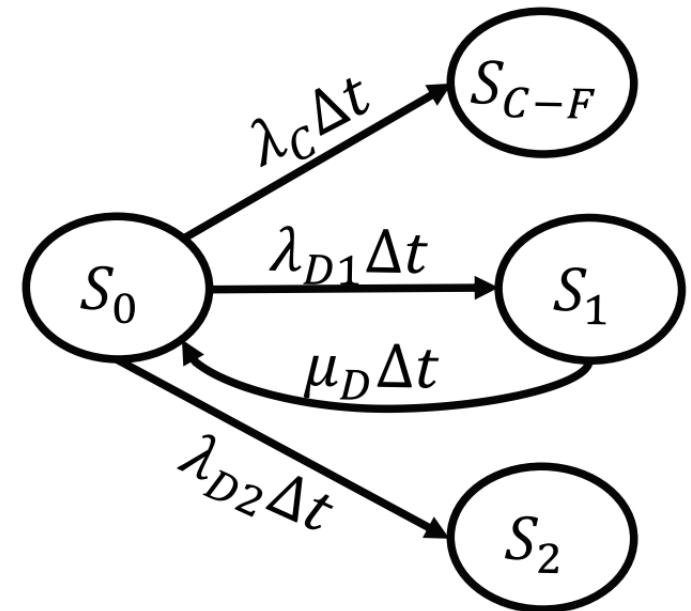
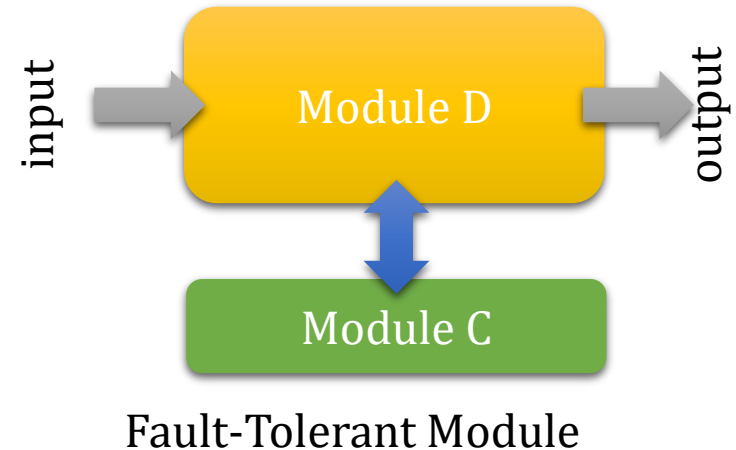
- $S_0$  is the initial state.
- $S_1$  the failure state.

MTBF of this system is given as follows:

$$MTBF = \frac{1}{\lambda_D}$$

# Modeling Fault-Tolerant System

- A non-fault-tolerant system can be modeled as three states:
- $S_0$  is the initial state.
- $S_1$  represents the part of fault rate which can be corrected by module C.
- $S_2$  represents the part of fault rate which cannot be corrected by module C.
- $S_{C-F}$  is the state of module C fails.
- $S_1$  has fault rate  $\lambda_{D1}$
- $S_2$  has fault rate  $\lambda_{D2}$
- $\lambda_D = \lambda_{D1} + \lambda_{D2}$



Fault-Tolerant Markov-State Model

# Modeling Fault-Tolerant System (2)

From the Markov model, MTBF of the Fault-Tolerant system is given as follows:

$$MTBF_{FT} = \frac{1}{\lambda_{D2} + \lambda_C}$$

In the fault rate model, the fault rate can be given as:

$$\lambda_{system} = \sum_{i=1}^k f_i \times OR_i \times AR_i \times \lambda_{unit}$$

Therefore, the fault rate of module D is as follows:

$$\lambda_{D2} = (OR_{D2} \times AR_{D2}) \times \lambda_{original} = f_D \times OR_D \times AR_D \times \lambda_{original}$$

The fault rate of module C:

$$\lambda_C = (OR_C \times AR_C) \times \lambda_{original}$$

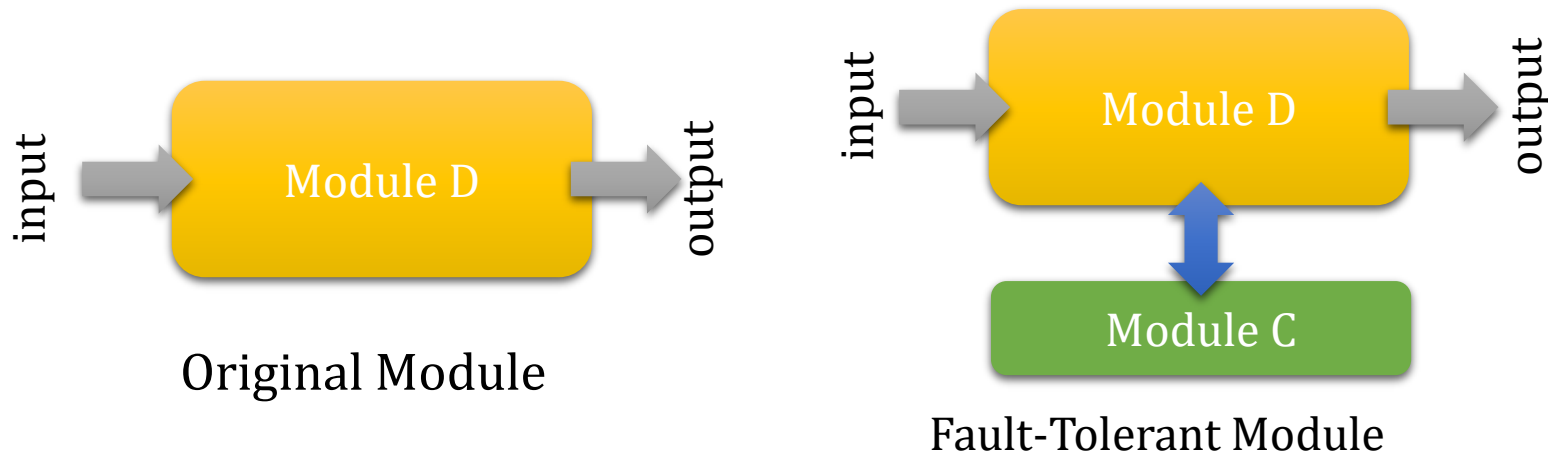


# Modeling Fault-Tolerant System (3)

Finally, Reliability Acceleration Factor of the Fault-Tolerant system is as follows:

$$RAF = \frac{1}{(f_D \times OR_D \times AR_D) + (OR_C \times AR_C)}$$

- $f_D = \lambda_{D2}/\lambda_D$  is the reduction ratio of fault rate.
- $OC_X$  is operation ratio of module  $X$
- $AC_X$  is area cost ratio of module  $X$



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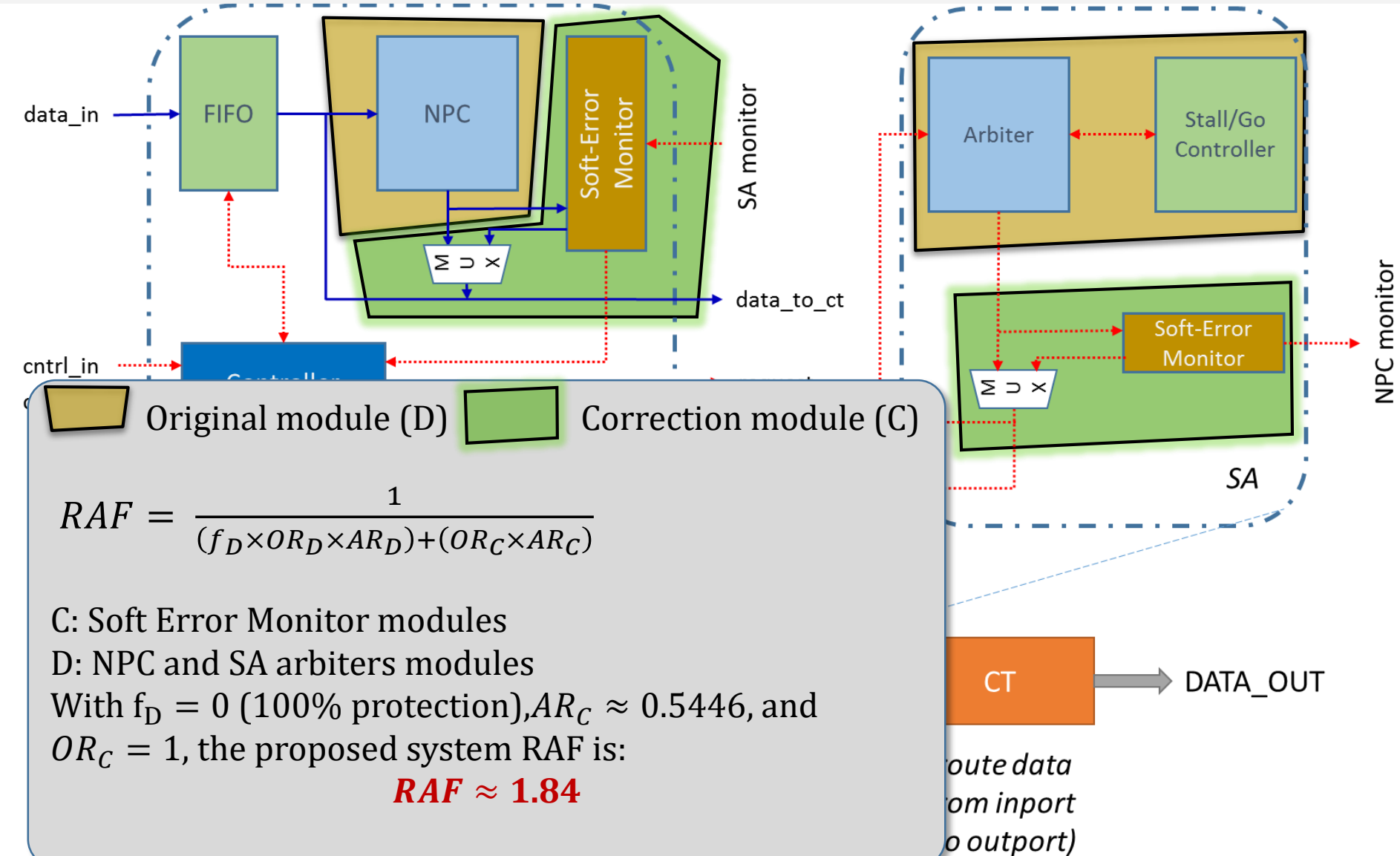
# Evaluation Methodology

1. Analytical and Hardware Evaluation of the proposed soft error resilient system:
  - Calculate the Reliability Acceleration Factor value.
  - Verify the capacity of error correction.
2. Quantitative evaluation of the proposed system
  - Area cost.
  - Power consumption.
  - Performance:
    - Three benchmarks: Matrix-multiplication, Uniform and Transpose.
3. Comparison to some noticed soft error resilience methods
  - Reliability
  - Area overhead.
  - Latency

# Evaluation Configuration

<b>Architectures</b>	<u>LAF-T-OASIS</u> <i>[Akram 2014]</i>	<u>TMR-OASIS</u> <i>[Dang 2015]</i>	<u>SER-3DR-NoC</u>
<b>Test-benches</b>	Uniform, Transpose and Matrix-Multiplication		
<b>Flit size</b>	33		
<b>Injection Rates</b>	0%, 8.33%, 16.67%, 11.11%&6.67% and 33.33%		
<b>Packet size</b>	10 flits		
<b>Routing</b>	Switching: Wormhole-like Flow-control: Stop-Go Routing: Look-ahead routing algorithm		

# Analytical Assessment for SER-3DR



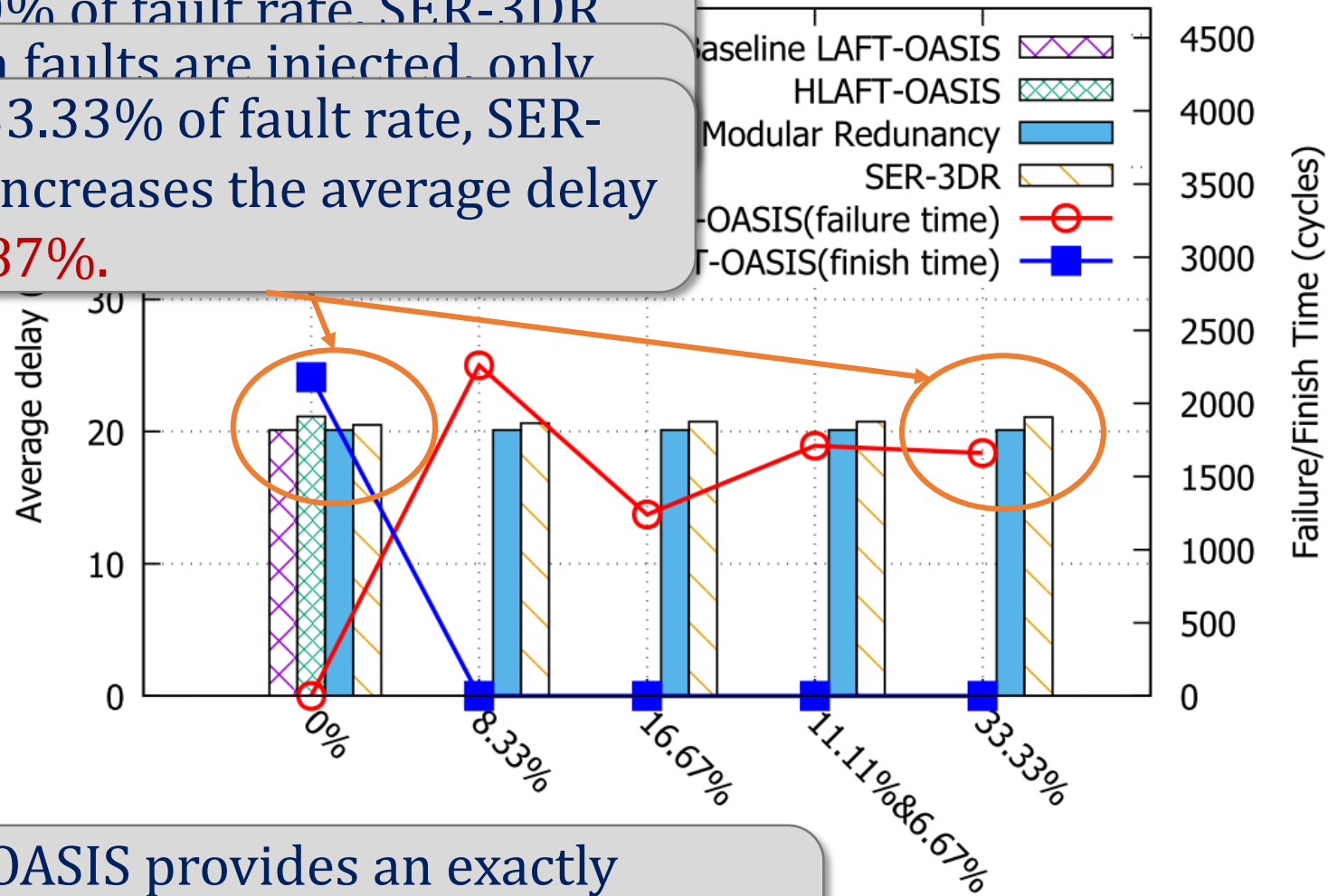
# Reliability Comparison

Model	TMR for OASIS	Yu et al. [Yu 2013]	Prodromou et al. [Prodromou 2012]	SER-3DR
Mechanism	Majority Voting	Monitor	Monitor	Monitor
Area Overhead	204.33%	9%	3%	54.46%
$AR_C$	0.0433	0.09	0.03	0.5446
RAF	$\approx 1.33$	$\approx 11.11$	$\approx 1$ (only detection)	$\approx 1.84$
Delay	+0 cycle	+ 0 cycle (no fault) + 1 cycle (recovery)	+0	+ 1 cycle (redundancy) + 2 cycle (recovery)
Fault Coverage	100% hard faults and soft	7 faults	13 faults	100% soft errors

With the assume that the monitor-based technique can handle 100% faults, it provides the best reliability (in RAF). SER-3DR provides a medium value and is better than TMR by 38.35%.

# Performance Evaluation (1)

At a 0% of fault rate, SER-3DR  
When faults are injected only  
At a 33.33% of fault rate, SER-3DR  
increases the average delay  
by 4.87%.

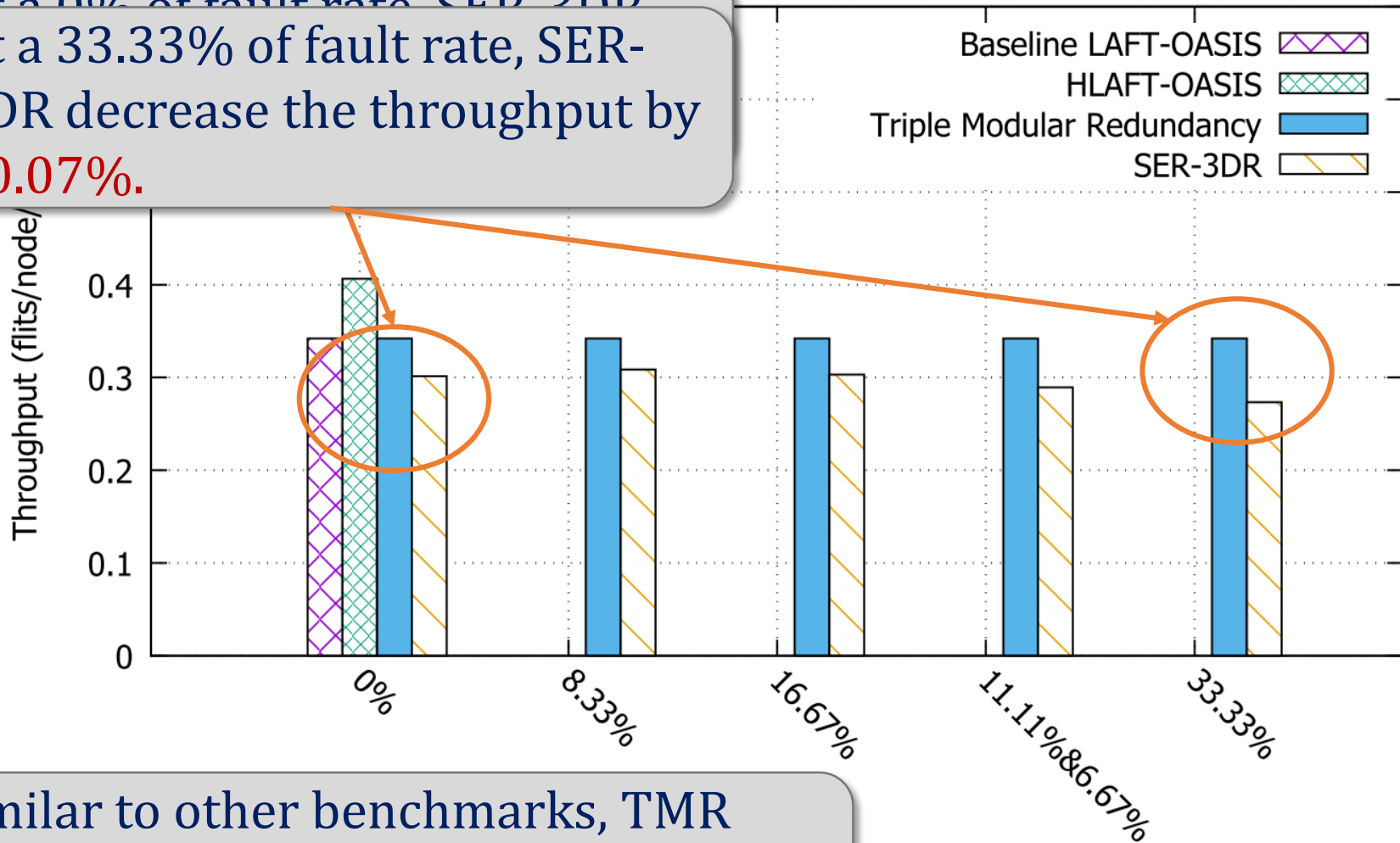


TMR-OASIS provides an exactly  
similar performance to the original  
system even under faults injection.

s; Network's size :4x4x4.

# Performance Evaluation (2)

At a 0% of fault rate, SER-3DR  
At a 33.33% of fault rate, SER-3DR decrease the throughput by **20.07%**.



Similar to other benchmarks, TMR provides similar performance to the baseline model.

marks, Network's size : 4x4x4.



# Hardware Evaluation

Design	Max Freq. (MHz)	Power consumption (mW)	Logic's area ( $\mu m^2$ )	#TSVs
LAFT OASIS	801.28	25.62	14,920	164
TMR-OASIS	763.36	30.31	21,664	164
SER-3DR	655.74	27.12	17,154	164

Comparison between the proposed model, baseline model and TMR model.

- TMR-OASIS costs 45.20% more area cost while the proposal (SER-3DR) requires 14.98% of additional logic area (30.22% less).
- The power consumption is slightly increased in our proposed system: 5.90% **(10.49% less than TMR-OASIS)**.
- SER-3DR has the slowest maximum frequency: 655.74 MHz due to additional logic unit in the critical paths.

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# Conclusion

- We proposed a method to improve the reliability of 3D-NoC router against soft errors.
- The proposed method is evaluated with reasonable performance degradation while having the ability to deal with extremely high error rates (33%).
- A reliability assessment method is proposed to help designer evaluate the efficiency of the design.
- In terms of reliability, the proposed method improves MTBF by 1.84 times with a small latency increase of 18.16% (in average).