

PT. Salam Pacific Indonesia Lines

Nomor Dokumen	IK-SPIL-HE-01-05
Tanggal Berlaku	27 Juni 2023
Revisi	01
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Sistem Manajemen Mutu ISO 9001:2015

Instruksi Kerja

PREVENTIVE MAINTENANCE REACHSTACKER DRF 1002 HRS

PENGESAHAN DOKUMEN		
Uraian	Dibuat	Disetujui
Jabatan	Heavy Equipment Maintenance & Repair Manager	Operation General Manager
Tanda Tangan		Jam_
Nama	Hamim Thohari	Agus Prabowo
Tanggal	23 Juni 2023	26 Juni 2023

DISTRIBUSI DOKUMEN		
	Status Dokumen	Penerima Dokumen
Stempel:	1-	Jabatan
	MASTER	Nama dan Tanda Tangan



INSTRUKSI KERJA PREVENTIVE MAINTENANCE REACHSTACKER DRF 1002 HRS

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KRONOLOGI DOKUMEN

Tanggal	Revisi ke	Keterangan
Tanggar	ICVISI RC	(Tuliskan sub-bab & perihal yang diubah serta alasan perubahan)
27 Januari 2023	01	Perubahan pada PIC pengesahan Operations General
		Manager



INSTRUKSI KERJA PREVENTIVE MAINTENANCE REACHSTACKER DRF 1002 HRS

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PERSIAPAN KERJA 1 Menyiapkan peralatan / tool yang digunakan sesuai dengan pekerjaan 2 Menyiapkan dan memakai APD sesuai dengan pekerjaan dengan pekerjaan dan kondisi lingkungan 3 (Majun, grease dan oli) sesuai dengan pekerjaan 4 Menyiapkan spare part beserta consumable (Majun, grease dan oli) sesuai dengan pekerjaan 5 (Majun, grease dan oli) sesuai dengan pekerjaan PELAKSANAAN KERJA Greasing 1 Greasing Labur Boom Protuding Gadus A-220 X 2 Sisi Dpn Blk 3 Greasing Labur Spreader Sideshift Gadus -220 X 2 Sisi Dpn Blk 5 Greasing Labur 40FT Spreader Gadus A-220 X 2 Sisi Dpn Blk Drive Axle 4 Retorque Baut Joint 8 Point 5 Ganti Oli Gardan (SP) SAE 140 x 70 Ltr 6 Ganti Oli Gardan (SP) SAE 140 x 20Ltr x 2 Area Load Handling 7 Perbaikan Kebocoran Oli Hydraulic di Spreader 8 Retorque Mur Twistlock 4 Point (Kunci 60mm) 10 Cek Hose & Kabel di Cable Chain Boom 10 Cek Sliding Plate Boom & Spreader 11 Cek Sliding Plate Boom & Spreader 12 Cek Bushing Penahan Spreader Bawah Area Hydraulic 14 Perbaikan Kebocoran Hydraulic 15 Cuci Cooler Hydraulic 16 Ganti Filter Return Hydraulic (SP) 922315.0004 x 2 Pcs 17 Ganti Filter Servo (SP) 923976.2805 x 2 Pcs Area Electrics 18 ambah Air Accu & Retorqoe Klem Accu (SP) Air Accu x 5 Ltr	No	LANGKAH-LANGKAH	KETERANGAN	
Menyiapkan peralatan / tool yang digunakan sesuai dengan pekerjaan Menyiapkan dan memakai APD sesuai dengan pekerjaan dengan pekerjaan dan kondisi lingkungan Menyiapkan spare part beserta consumable (Majun, grease dan oli) sesuai dengan pekerjaan PELAKSANAAN KERJA Greasing 1 Greasing Labur Boom Protuding Gadus A-220 X 4 Sisi Boom 2 Greasing Labur Spreader Sideshift Gadus -220 X 2 Sisi Dpn Blk 3 Greasing Labur 40FT Spreader Gadus A-220 X 2 Sisi Dpn Blk Drive Axle 4 Retorque Baut Joint 8 Point SAE 140 x 70 Ltr 5 Ganti Oli Gardan (SP) SAE 140 x 70 Ltr 6 Ganti Oli Tromol Kanan & Kiri (SP) SAE 140 x 20Ltr x 2 Area Load Handling 7 Perbaikan Kebocoran Oli Hydraulic di Spreader Spreader Spreader Spreader 10 Cek Keretakan Boom & Spreader 11 Cek Sliding Plate Boom & Spreader 12-09-2020 Retorque & Check Kondisi Rantai 40FT Spreader 12-09-2020 12 Retorque & Check Kondisi Rantai 40FT Spreader 12-09-2020 13 Cek Bushing Penahan Spreader Bawah Area Hydraulic 15 Cuci Cooler Hydraulic (SP) 922315.0004 x 2 Pes 17 Ganti Filter Servo (SP) 923855.1184 x 1 Pcs 18 Ganti Filter Servo (SP) 923976.2805 x 2 Pcs Area Electrics 18 ambah Air Accu & Retorqoe Klem Accu (SP) Air Accu x 5 Ltr	DFDC	CIADAN KEDIA		
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Menyiapkan spare part beserta consumable (Majun, grease dan oli) sesuai dengan pekerjaan PELAKSANAAN KERJA Greasing 1 Greasing Labur Boom Protuding Gadus A-220 X 4 Sisi Boom 2 Greasing Labur Spreader Sideshift Gadus -220 X 2 Sisi Dpn Blk 3 Greasing Labur 40FT Spreader Gadus A-220 X 2 Sisi Dpn Blk Drive Axle 4 Retorque Baut Joint 8 Point 5 Ganti Oli Gardan (SP) SAE 140 x 70 Ltr 6 Ganti Oli Tromol Kanan & Kiri (SP) SAE 140 x 20Ltr x 2 Area Load Handling 7 Perbaikan Kebocoran Oli Hydraulic di Spreader 8 Retorque Mur Twistlock 4 Point (Kunci 60mm) 9 Cek Hose & Kabel di Cable Chain Boom 10 Cek Keretakan Boom & Spreader 11 Cek Sliding Plate Boom & Spreader 11 Cek Sliding Plate Boom & Spreader 12 Retorque & Check Kondisi Rantai 40FT Spreader 13 Cek Bushing Penahan Spreader Bawah Area Hydraulic 14 Perbaikan Kebocoran Hydraulic 15 Cuci Cooler Hydraulic 16 Ganti Filter Return Hydraulic (SP) 922315.0004 x 2 Pcs 17 Ganti Filter Servo (SP) 923976.2805 x 2 Pcs Area Electrics 18 ambah Air Accu & Retorqoe Klem Accu (SP) Air Accu x 5 Ltr	2	• •		
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1 Greasing Labur Boom Protuding 2 Greasing Labur Spreader Sideshift 3 Greasing Labur Spreader Sideshift 4 Retorque Baut Joint 5 Ganti Oli Gardan (SP) 6 Ganti Oli Tromol Kanan & Kiri (SP) 8 Retorque Mur Twistlock 9 Cek Hose & Kabel di Cable Chain Boom 10 Cek Keretakan Boom & Spreader 11 Cek Sliding Plate Boom & Spreader 12 Retorque & Check Kondisi Rantai 40FT Spreader 13 Cek Bushing Penahan Spreader Bawah Area Hydraulic 14 Perbaikan Kebocoran Hydraulic 15 Cuci Cooler Hydraulic 16 Ganti Filter Return Hydraulic (SP) 17 Ganti Filter Servo (SP) 18 ambah Air Accu & Retorqoe Klem Accu (SP) Air Accu x 5 Ltr	PELAI	KSANAAN KERJA		
Greasing Labur Spreader Sideshift Gadus -220 X 2 Sisi Dpn Blk Greasing Labur 40FT Spreader Gadus A-220 X 2 Sisi Dpn Blk Drive Axle 4 Retorque Baut Joint Ganti Oli Gardan (SP) Ganti Oli Tromol Kanan & Kiri (SP) SAE 140 x 70 Ltr Ganti Oli Tromol Kanan & Kiri (SP) Ferbaikan Kebocoran Oli Hydraulic di Spreader Retorque Mur Twistlock Retorque Mur Twistlock Area Load Handling Cek Hose & Kabel di Cable Chain Boom Cek Keretakan Boom & Spreader Cek Sliding Plate Boom & Spreader Cek Sliding Plate Boom & Spreader Cek Bushing Penahan Spreader Bawah Area Hydraulic Area Hydraulic Cuci Cooler Hydraulic Ganti Filter Return Hydraulic (SP) Ganti Filter Servo (SP) Ganti Filter High Pressure Hydraulic (SP) Air Accu x 5 Ltr	Greas	ing		
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8 Retorque Mur Twistlock 9 Cek Hose & Kabel di Cable Chain Boom 10 Cek Keretakan Boom & Spreader 11 Cek Sliding Plate Boom & Spreader 12 Retorque & Check Kondisi Rantai 40FT Spreader 13 Cek Bushing Penahan Spreader Bawah Area Hydraulic 14 Perbaikan Kebocoran Hydraulic 15 Cuci Cooler Hydraulic 16 Ganti Filter Return Hydraulic (SP) 17 Ganti Filter Servo (SP) 18 Ganti Filter High Pressure Hydraulic (SP) 19 Q23976.2805 x 2 Pcs Area Electrics 18 ambah Air Accu & Retorqoe Klem Accu (SP) Air Accu x 5 Ltr	7			
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11 Cek Sliding Plate Boom & Spreader Retorque & Check Kondisi Rantai 40FT Spreader 13 Cek Bushing Penahan Spreader Bawah Area Hydraulic 14 Perbaikan Kebocoran Hydraulic 15 Cuci Cooler Hydraulic 16 Ganti Filter Return Hydraulic (SP) 922315.0004 x 2 Pcs 17 Ganti Filter Servo (SP) 923855.1184 x 1 Pcs 18 Ganti Filter High Pressure Hydraulic (SP) Air Accu x 5 Ltr	10	Cek Keretakan Boom & Spreader		
Retorque & Check Kondisi Rantai 40FT Spreader 13 Cek Bushing Penahan Spreader Bawah Area Hydraulic 14 Perbaikan Kebocoran Hydraulic 15 Cuci Cooler Hydraulic 16 Ganti Filter Return Hydraulic (SP) 17 Ganti Filter Servo (SP) 18 Ganti Filter High Pressure Hydraulic (SP) Area Electrics 18 ambah Air Accu & Retorqoe Klem Accu (SP) Air Accu x 5 Ltr	11	-	12-09-2020	
13 Cek Bushing Penahan Spreader Bawah Area Hydraulic 14 Perbaikan Kebocoran Hydraulic 15 Cuci Cooler Hydraulic 16 Ganti Filter Return Hydraulic (SP) 922315.0004 x 2 Pcs 17 Ganti Filter Servo (SP) 923855.1184 x 1 Pcs 18 Ganti Filter High Pressure Hydraulic (SP) 923976.2805 x 2 Pcs Area Electrics 18 ambah Air Accu & Retorqoe Klem Accu (SP) Air Accu x 5 Ltr	12	Retorque & Check Kondisi Rantai 40FT		
Area Hydraulic 14 Perbaikan Kebocoran Hydraulic 15 Cuci Cooler Hydraulic 16 Ganti Filter Return Hydraulic (SP) 922315.0004 x 2 Pcs 17 Ganti Filter Servo (SP) 923855.1184 x 1 Pcs 18 Ganti Filter High Pressure Hydraulic (SP) 923976.2805 x 2 Pcs Area Electrics 18 ambah Air Accu & Retorqoe Klem Accu (SP) Air Accu x 5 Ltr	13	Cek Bushing Penahan Spreader Bawah		
15 Cuci Cooler Hydraulic 16 Ganti Filter Return Hydraulic (SP) 17 Ganti Filter Servo (SP) 18 Ganti Filter High Pressure Hydraulic (SP) 1923855.1184 x 1 Pcs 923976.2805 x 2 Pcs Area Electrics 18 ambah Air Accu & Retorqoe Klem Accu (SP) Air Accu x 5 Ltr				
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18 Ganti Filter High Pressure Hydraulic (SP) 923976.2805 x 2 Pcs Area Electrics 18 ambah Air Accu & Retorqoe Klem Accu (SP) Air Accu x 5 Ltr	16	·	922315.0004 x 2 Pcs	
Area Electrics 18 ambah Air Accu & Retorqoe Klem Accu (SP) Air Accu x 5 Ltr	17			
18 ambah Air Accu & Retorqoe Klem Accu (SP) Air Accu x 5 Ltr	18	Ganti Filter High Pressure Hydraulic (SP) 923976.2805 x 2 Pcs		
	Area	·		
19 Cek Fuse	18	ambah Air Accu & Retorqoe Klem Accu (SP)	Air Accu x 5 Ltr	
10 CORTUDE	19	Cek Fuse		



INSTRUKSI KERJA PREVENTIVE MAINTENANCE REACHSTACKER DRF 1002 HRS

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20	Cek Sensor PNP Spreader	PRL18 – 5DP
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DE:				
PENU	ENUTUP			
1	Melakukan final cek dan memastikan Alat			
	berfungsi normal			
2	Membersihkan area kerja dan peralatan kerja			
3	Menginformasikan kepada pengawas bahwa			
	pekerjaan telah selesai			
TANG	GGUNG JAWAB			
	Assistant Manager Heavy Equipment			
	Menyediakan sumber daya memadai untuk			
	memastikan standar ini terlaksana di			
1	area tanggung jawabnya.			
	Memastikan setiap langkah dalam standar			
	ini terlaksana dan tujuannya			
	dikomunikasikan, dipahami, dan diikuti			
	dengan baik di area tanggung jawabnya.			
	Yard Operation Supervisor			
	Memastikan dan menyesuaikan jadwal			
2	kegiatan Preventive Maintenance Heavy			
	Equipment dengan jadwal operasional			
	Depo.			
	Assistant Supervisor HE / Kepala Mekanik			
3	Memastikan pekerjaan mekanik sesuai			
_	dengan perintah kerja.			
	Mekanik			
4	Melakukan pekerjaan sesuai dengan			
	perintah kerja.			
	Admin HE			
	Melakukan pencatatan dan dokumentasi			
5	1			
	pekerjaan yang telah diselesaikan oleh mekanik.			
	IIICKAIIIK.			