Simulation Step 5D Parcels

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1 Prelude

```
[1]: import matplotlib.pyplot as plt
  import pulp
  import math
  import random
  import pandas as pd
  import numpy as np
  import simpy
```

2 Utilities

2.1 Points and Distances

```
[2]: def dist(p1, p2):
    (x1, y1) = p1
    (x2, y2) = p2
    return int(math.sqrt((x1-x2)**2+(y1-y2)**2))
```

2.2 PlotMap

```
[3]: def label(i): return (label(i//26-1)+chr(65+i%26)) if i>25 else chr(65+i)
```

```
xmin = round_down(min([ x for (x, _) in V ]), 100)
  xmax = round_up(max([ x for (x, _) in V ]), 100)
  ymin = round_down(min([ y for (_, y) in V ]), 100)
  ymax = round_up(max([ y for (_, y) in V ]), 100)
  dx = xmax-xmin
  dy = ymax-ymin
  yoffset = (ymax-ymin)//10
  fig = plt.gcf()
  fig.set_size_inches(4, 4)
  plt.xlim(xmin, xmax)
  plt.ylim(ymin-yoffset, ymax)
  if not grid:
      plt.axis('off')
  for e in E:
      p1, p2 = e
      plt.plot( [ p1[0], p2[0] ],
                 [ p1[1], p2[1] ],
                style, lw=lw, ms=ms)
  if scale:
      # plot 1000m scale
      ybar = ymin-0.9*yoffset
      D = [(xmin, ybar+50), (xmin, ybar), (xmin+1000, ybar), (xmin+1000, __

ybar+50) ]

      plt.plot( [ d[0] for d in D ], [ d[1] for d in D ], 'k-', lw=0.5)
      plt.text(xmin+500, ymin-0.7*yoffset, '1000m', ,
⇔horizontalalignment='center', size=8)
  if labels:
      for i in range(len(V)):
          x, y = V[i]
          plt.text(x+0.0150*dx, y-0.0350*dy, label(i), size=8)
  for t in T:
      plt.plot( [ t[0] ], [ t[1] ],
                styleT, ms=msT)
  plt.plot( [ p[0] for p in P ],
             [ p[1] for p in P ],
            styleP, lw=lwP, ms=msP)
  for p in P:
      if p in T:
          plt.plot([p[0]], [p[1]],
                    stylePT, ms=msPT)
```

2.3 Add Targets

```
[5]: def addTargets(M, T):
         V, E = M
         E = E.copy()
         V = V.copy()
         for t in T:
             minD = math.inf
             minE = None
             for e in E:
                 P, Q = e
                 distT = dist(P, t)+dist(t, Q)-dist(P, Q)
                 if distT < minD:</pre>
                     minD = distT
                     minE = e
             P, Q = minE
             E.remove((P, Q))
             E.append((P, t))
             E.append((t, Q))
             V.append(t)
         return V, E
```

2.4 Generate Central Warehouse Location

```
[6]: from statistics import median

def generateWarehouseLocation(M):
    V, _ = M
    xc = median([ x for (x, y) in V ])
    yc = median([ y for (x, y) in V ])
    cloc = (xc, yc)
    minloc = V[0]
    mindist = dist(minloc, cloc)
    for i in range(1, len(V)):
        d = dist(V[i], cloc)
        if d<mindist:
            minloc = V[i]</pre>
```

```
mindist = dist(V[i], cloc)
return minloc
```

2.5 Time Handling

Convention: In this project we measure simulation time in seconds. The simulation will start at 0:00. Time related methods will be added as they are needed.

timestamp(t) generates a timestamp string in the form [dd] hh:mm:ss.d

```
[7]: def timestamp(t):
          t = round(t, 1)
          day = int(t)//(24*3600)
          t = t - day*24*3600
          hour = int(t)//3600
          t = t - hour*3600
          mins = int(t)//60
          t = t - mins*60
          secs = int(t)
          t = int(round((t-secs)*10,1))
          return f"[{day:2d}] {hour:02d}:{mins:02d}:{secs:02d}.{t:1d}"
 [8]: timestamp(24*3600*3+17*3600+615.1)
 [8]: '[3] 17:10:15.1'
 [9]: timestamp(24*3600*12+3*3600+122.1)
 [9]: '[12] 03:02:02.1'
[10]: def day(now):
          return int(now//(24*3600))
[11]: def nextHour(env, hour):
          beginningOfDay = int(env.now//(24*3600))*24*3600
          timeOfDay = env.now-beginningOfDay
          if hour*3600 > timeOfDay:
              return hour*3600 - timeOfDay
          else:
              return hour * 3600 + 24 * 3600 - timeOfDay
```

2.6 Plotting Routines

```
minx = min(data)
    maxx = max(data)
     = np.mean(data)
     = np.std(data)
    fig = plt.figure()
    fig.set_figwidth(width if width is not None else 4)
    fig.set_figheight(height if height is not None else 2.5)
    ax = fig.gca()
    if discrete:
        bins = [ i for i in range(maxx+1) ]
        hist=plt.hist(data, bins=bins, density=True)
    else:
        hist=plt.hist(data, density=True)
    plt.xlabel(xlabel)
    plt.ylabel('Density')
    plt.title(title)
    if discrete:
        poisson=stats.poisson()
        x = [ i for i in range(maxx+1) ]
        y =[ poisson.pmf(i) for i in range(maxx+1) ]
        ax.plot(x, y, lw=1, color='red')
    else:
        x = np.linspace(minx, maxx, 100)
        y = [ stats.norm(loc= , scale= ).pdf(p) for p in x]
        ax.plot(x, y, lw=1, color='red')
    ax.axvline(x= , color='red')
    maxy = max(max(y), max(hist[0]))
    ax.text(maxx, maxy,
            f' = { :2.2f} \ = { :2.2f}',
            ha='right', va='top',
            color='red', fontsize=12)
    ax.grid(True)
    plt.show()
def dailyPlot(data,
              title="", ylabel="",
              width=None, height=None):
    days = len(data)
    fig = plt.figure()
    fig.set_figwidth(width if width is not None else 6)
```

```
fig.set_figheight(height if height is not None else 2)
ax = fig.gca()
diff = (max(data)-min(data))*0.1
ymin = int(math.floor(min(data)-diff))
ymax = int(math.ceil(max(data)+diff))
ax.set_xlim(-0.5, days-1+0.5)
ax.set_ylim(ymin, ymax)
ax.grid(True)
ms = 2 if len(data) > = 100 else 3
lw = 0.5 if len(data) >= 100 else 1
x = np.arange(0, len(data))
y = np.array([ y for y in data ])
b, m = np.polynomial.polynomial.polyfit(x, y, 1)
plt.plot(x, y, 'bo-', linewidth=lw, markersize=ms)
plt.plot(x, m*x+b, 'r-')
plt.xlabel('Day')
plt.ylabel(ylabel)
plt.title(title)
plt.show()
```

3 Finding Shortest Path (as before)

return C[:i]+[c]+C[i:]

```
return C+[c]
V, E = M
assert(A in V and B in V)
C = insert([], [A])
while len(C)>0:
    # take the first candidate out of the list of candidates
    path, _ = C[0]
    C = C[1:]
    if path[-1] == B:
        return path
    else:
        for (x, y) in E:
            if path[-1] == x and y not in path:
                C = insert(C, path+[y])
            elif path[-1] == y and x not in path:
                C = insert(C, path+[x])
return None
```

4 Finding Short Delivery Route (as before)

4.1 Greedy Algorithm

```
[15]: def FW(M):
          V, E = M
          n = len(V)
          d = [ [ math.inf for j in range(n) ] for i in range(n) ]
          p = [ [ None for j in range(n) ] for i in range(n) ]
          for (A, B) in E:
              a = V.index(A)
              b = V.index(B)
              d[a][b] = d[b][a] = dist(A, B)
              p[a][b] = [A, B]
              p[b][a] = [B, A]
          for i in range(n):
              d[i][i] = 0
              p[i][i] = [V[i]]
          for k in range(n):
              for i in range(n):
                  for j in range(n):
                      dk = d[i][k] + d[k][j]
```

```
if d[i][j] > dk:
    d[i][j] = dk
    p[i][j] = p[i][k][:-1] + p[k][j]
return d, p
```

```
[16]: def createLoopG(M, T, timing=False):
          def makeLoop(L, V, P):
               loop = []
               for i in range(len(L)-1):
                   A = L[i]
                   B = L[i+1]
                   a = V.index(A)
                   b = V.index(B)
                   sub = P[a][b]
                   loop += sub if len(loop) == 0 else sub[1:]
               return loop
          if timing:
               start_time = time.time()
               last_time = time.time()
          V, E = M
          D, P = FW(M) # note these are the distances between all vertices in M_{\square}
       \hookrightarrow (and T)
          W = T[0]
          customers = T[1:]
          if len(T)==1:
               L = T
          elif len(T)<=3:</pre>
               L = T + [T[0]]
          else:
               L = T[:3] + [T[0]]
               T = T[3:]
               while len(T)>0:
                   minExt = math.inf
                   minInd = None
                   selInd = None
                   for k in range(len(T)):
                       C = T[k]
                       c = V.index(C)
                       for i in range(0, len(L)-1):
                            A = L[i]
                            B = L[i+1]
                            a = V.index(A)
                            b = V.index(B)
```

5 Finding Optimal Delivery Route

5.1 Iterative Integer Programming

```
[17]: def createTables(M, T):
          def reverse(P):
              return [ P[-i] for i in range(1,len(P)+1) ]
          def index(x, L):
              for i in range(len(L)):
                  if x==L[i]:
                      return i
              return None
          n = len(T)
          d = [ [ math.inf for t in T ] for t in T ]
          p = [ [None for t in T] for t in T]
          for i in range(n):
              d[i][i] = 0
              p[i][i] = [T[i]]
          for i in range(n):
              for j in range(n):
                  if p[i][j] is None:
                      s = shortestPath(M, T[i], T[j])
                      d[i][j] = d[j][i] = pathLength(s)
                      p[i][j] = s
                      p[j][i] = reverse(s)
                      for m in range(len(s)-1):
                          smi = index(s[m], T)
                          if smi is None:
                              continue
                          for l in range(m+1, len(s)):
                              sli = index(s[1], T)
                              if sli is None:
                                  continue
```

```
[18]: def roundtrips(x, n):
          def isElem(x, 1):
              for i in range(len(1)):
                   if 1[i] == x:
                       return True
              return False
          def startpoint(trips):
              for i in range(n):
                   for t in trips:
                       if isElem(i, t):
                           break
                   else:
                       return i
          def totalLength(trips):
              s=0
              for i in range(0, len(trips)):
                   s += len(trips[i])-1
              return s
          trips = []
          while totalLength(trips)<n:</pre>
              start = startpoint(trips)
              trip = [ start ]
              i = start
              while len(trip) < n-totalLength(trips):</pre>
                   for j in range(0, n):
                       if pulp.value(x[i][j])==1:
                           trip.append(j)
                           i=j
                           break
                   if pulp.value(x[trip[-1]][start])==1:
                       trip.append(start)
                       break
              trips.append(trip)
          return sorted(trips, key=lambda t: len(t), reverse=True)
```

```
[19]: import time
      def createLoop(M, T, timing=False):
          if timing:
              start_time = last_time = time.time()
          D, P = createTables(M, T) # These are the distances between customers and
       →warehouse only
          if timing:
                                      {time.time()-start_time:6.2f}s")
              print(f"createTables:
              last_time = time.time()
          n = len(T)
          # create variables
          x = pulp.LpVariable.dicts("x", ( range(n), range(n) ),
                                  lowBound=0, upBound=1, cat=pulp.LpInteger)
          # create problem
          prob = pulp.LpProblem("Loop",pulp.LpMinimize)
          # add objective function
          prob += pulp.lpSum([ D[i][j]*x[i][j]
                                   for i in range(n) for j in range(n) ])
          # add constraints
          constraints=0
          for j in range(n):
              prob += pulp.lpSum([ x[i][j] for i in range(n) if i!=j ]) ==1
          constraints += n
          for i in range(n):
              prob += pulp.lpSum([ x[i][j] for j in range(n) if i!=j ]) ==1
          constraints += n
          for i in range(n):
              for j in range(n):
                  if i!=j:
                      prob += x[i][j]+x[j][i] <= 1</pre>
                      constraints += 1
          def cycles(k, n):
              if k==1:
                  return [ [i] for i in range(0,n) ]
              else:
                  sc=cycles(k-1, n)
                  all=[]
                  for c in sc:
                      for i in range(0,n):
                          if c.count(i)==0:
                              all.append(c+[i])
```

```
return all
  for k in range(3, 4):
      cycs=cycles(k,n)
      for c in cycs:
           c.append(c[0])
          prob+=pulp.lpSum([x[c[i]][c[i+1]] for i in range(0,k)]) \le k-1
           constraints += 1
  # initialise solver
  solvers = pulp.listSolvers(onlyAvailable=True)
  solver = pulp.getSolver(solvers[0], msg=0, timeLimit=2)
  res = prob.solve(solver)
  if timing:
      print(f"Solver:
                             {time.time()-last_time:6.2f}s {constraints:6,d}_u

→Constraints")
      last_time = time.time()
  trips = roundtrips(x, n)
  while len(trips)>1:
      longest = max([ len(t) for t in trips ])
      for t in trips:
           if len(t) < longest:</pre>
               prob += pulp.lpSum([ x[t[i]][t[i+1]] + x[t[i+1]][t[i]]
                                        for i in range(0,len(t)-1) ]) \leq _{\sqcup}
\rightarrowlen(t)-2
               constraints += 1
           else:
               longest = math.inf
      res = prob.solve(solver)
      if timing:
           print(f"Solver:
                                   {time.time()-last_time:6.2f}s {constraints:
⇔6,d} Constraints")
          last_time = time.time()
      trips = roundtrips(x, n)
  trip = trips[0]
  # print(trip)
  loop = []
  for k in range(len(trip)-1):
      sub = P[trip[k]][trip[k+1]]
      loop += sub if len(loop) == 0 else sub[1:]
  if timing:
```

```
print(f"createLoop: {time.time()-start_time:6.2f}s")
return loop
```

6 Class Recorder

We will use a class Recorder as a reference point for capturing data during the simulation. There will be only one recorder. It will be created at the beginning of every simulation run. Every entity will carry a reference to the Recorder.

```
[20]: import time
      class Recorder:
          def __init__(self, env, M, W, C, D, days,
                       log=False, plot=False, timing=False):
              self.env = env
              self.M = M
              self.W = W
              self.C = C
              self.D = D
              self.parcels = sum([ len(d) for d in D ])
              self.days = days
              self.log = log
              self.plot = plot
              # create a data frame for time records per working day
              self.daily = pd.DataFrame()
              self.daily['begin work at'] = [None]*days
              self.daily['end work at'] = [None]*days
              self.daily['tour length'] = [None]*days
              self.daily['parcels arrived'] = [0]*days
              self.daily['parcels out for delivery'] = [0]*days
              self.daily['parcels returned from delivery'] = [0]*days
              self.daily['parcels delivered'] = [0]*days
              self.daily['parcels left over'] = [None]*days
              self.parcel = pd.DataFrame()
              self.parcel['arrived at'] = [None]*self.parcels
              self.parcel['delivered at'] = [None]*self.parcels
          def trace(self, event):
              if self.log:
                  print(timestamp(self.env.now), event)
```

```
def recordDriverBeginsWork(self):
      self.trace("Driver arrives for work")
      self.daily.at[day(self.env.now), 'begin work at'] = int(round(self.env.
→now))
  def recordDriverEndsWork(self):
      self.trace("Driver goes home")
      self.daily.at[day(self.env.now), 'end work at'] = int(round(self.env.
→now))
  def recordTourLength(self, length):
      self.daily.at[day(self.env.now), 'tour length'] = int(length)
  def recordParcelArrived(self, parcel):
      today = day(self.env.now)
      self.daily.at[today, 'parcels arrived'] += 1
      self.parcel.at[parcel.i, 'arrived at'] = today
  def recordParcelOutForDelivery(self, parcel):
      self.daily.at[day(self.env.now), 'parcels out for delivery'] += 1
  def recordParcelReturnedFromDelivery(self, parcel):
      self.daily.at[day(self.env.now), 'parcels returned from delivery'] += 1
  def recordParcelDelivered(self, parcel):
      today = day(self.env.now)
      self.daily.at[today, 'parcels delivered'] += 1
      self.parcel.at[parcel.i, 'delivered at'] = today
  def recordParcelsLeftOver(self, n):
      self.trace(f"{n:d} parcels left over for next day")
      self.daily.at[day(self.env.now), 'parcels left over'] = n
  def finish(self):
      # simulation is finished for good
      # by removing the simulation environment we can
      # pickle recorder
      self.env = None
      self.daily['working time'] = (self.daily['end work at']-self.

daily['begin work at'])//60

      self.daily['cost'] = self.daily['working time'].apply(lambda x: max(60, __
4x*30/60)
      self.daily['cost'] += 0.08/1000*self.daily['tour length']
      self.parcel['delivery time'] = self.parcel['delivered at']-self.
⇒parcel['arrived at']
  def histWorkingTime(self):
```

```
histPlot(self.daily['working time'],
             xlabel='Working Time [min]',
             title=f'Daily Working Time ({self.days:d} days)')
def plotWorkingTime(self):
    dailyPlot(self.daily['working time'],
              ylabel='Working Time [min]',
              title=f'Daily Working Time ({self.days:d} days)')
def histTourLength(self):
   histPlot(self.daily['tour length'],
             xlabel='Tour Length [m]',
             title=f'Daily Tour Length ({self.days:d} days)')
def plotTourLength(self):
    dailyPlot(self.daily['tour length'],
              ylabel='Tour Length [m]',
              title=f'Daily Tour Length ({self.days:d} days)')
def histDailyCost(self):
   histPlot(self.daily['cost'],
             xlabel='DailyCost [€]',
             title=f'Daily Cost ({self.days:d} days)')
def plotDailyCost(self):
    dailyPlot(self.daily['cost'],
              ylabel='Daily Cost [€]',
              title=f'Daily Cost ({self.days:d} days)')
def histParcelsArrived(self):
   histPlot(self.daily['parcels arrived'], discrete=True,
             xlabel='Parcels Arrived',
             title=f'Parcels Arrived Daily ({self.days:d} Days)')
def plotParcelsArrived(self):
    dailyPlot(self.daily['parcels arrived'],
              ylabel='Number of Parcels',
              title=f'Parcels Arrived Daily ({self.days:d} Days)')
def histParcelsOutForDelivery(self):
   histPlot(self.daily['parcels out for delivery'], discrete=True,
             xlabel='Parcels Arrived',
             title=f'Parcels Daily out for Delivery ({self.days:d} Days)')
def plotParcelsOutForDelivery(self):
    dailyPlot(self.daily['parcels out for delivery'],
              ylabel='Number of Parcels',
```

```
title=f'Parcels Daily out for Delivery ({self.days:d} Days)')
  def histParcelsReturnedFromDelivery(self):
      histPlot(self.daily['parcels returned from delivery'], discrete=True,
               xlabel='Parcels Arrived',
               title=f'Parcels Daily Returned From Delivery ({self.days:d}_
⇔Days)')
  def plotParcelsReturnedFromDelivery(self):
      dailyPlot(self.daily['parcels returned from delivery'],
                 ylabel='Number of Parcels',
                title=f'Parcels Daily Returned From Delivery ({self.days:d}_

→Days)')
  def histParcelsDelivered(self):
      histPlot(self.daily['parcels delivered'], discrete=True,
               xlabel='Left-Over Parcels',
               title=f'Parcels Delivered Daily ({self.days:d} Days)')
  def plotParcelsDelivered(self):
      dailyPlot(self.daily['parcels delivered'],
                ylabel='Number of Parcels',
                title=f'Parcels Delivered Daily ({self.days:d} Days)')
  def histParcelsLeftOver(self):
      histPlot(self.daily['parcels left over'], discrete=True,
               xlabel='Left-Over Parcels',
               title=f'Parcels Daily Left-Overs ({self.days:d} Days)')
  def plotParcelsLeftOver(self):
      dailyPlot(self.daily['parcels left over'],
                ylabel='Number of Parcels',
                title=f'Parcels Daily Left-Overs ({self.days:d} Days)')
  def histParcelDeliveryTime(self):
      histPlot(self.parcel['delivery time'], discrete=True,
               xlabel='Days',
               title=f'Parcel Delivery Time in Days ({self.parcels:3,d}__
⇔Parcels)')
```

7 Class Customer

```
[21]: class Customer:
    def __init__(self, rec, id, location):
        self.rec = rec
```

```
self.id = id
      self.location = location
      self.atHome = True
      self.answersDoor = False
      self.parcelsReceived = []
      rec.env.process(self.process())
  def __str__(self):
      return f"Customer {self.id:d} at {str(self.location):s}"
  def leaveHouse(self):
      assert(self.atHome and not self.answersDoor)
      # self.rec.trace(str(self)+" leaves house")
      self.atHome = False
  def returnHome(self):
      assert(not self.atHome)
      # self.rec.trace(str(self)+" returns home")
      self.atHome = True
  def answerDoor(self):
      if self.atHome:
          answerTime = random.expovariate(1/AVERAGE_TIME_ANSWER_DOOR)
          if answerTime < WAIT TIME IF CUSTOMER DOESNT ANSWER DOOR:
              vield self.rec.env.timeout(answerTime)
              self.rec.trace(str(self)+" answers door")
              self.answersDoor = True
          else:
              yield self.rec.env.
self.rec.trace(str(self)+" to slow to answer the door")
              self.answersDoor = False
      else:
          yield self.rec.env.timeout(WAIT_TIME_IF_CUSTOMER_DOESNT_ANSWER_DOOR)
          self.rec.trace(str(self)+" not at home")
          self.answersDoot = False
  def acceptParcel(self, parcel):
      assert(self.answersDoor)
      self.parcelsReceived += [parcel]
      self.rec.trace(str(self)+" accepts "+str(parcel))
      self.rec.recordParcelDelivered(parcel)
  def signOff(self):
      assert(self.answersDoor)
      self.rec.trace(str(self)+" signs off")
      self.answersDoor = False
```

```
def process(self):
    yield self.rec.env.timeout(nextHour(self.rec.env, 8))
    while day(self.rec.env.now)<self.rec.days:
        # in a refinement we may use random times
        self.leaveHouse()
        returnTime = 22 if random.random()<CUSTOMER_NOT_AT_HOME else 18
        yield self.rec.env.timeout(nextHour(self.rec.env, returnTime))
        self.returnHome()
        yield self.rec.env.timeout(nextHour(self.rec.env, 8))</pre>
```

8 Class Parcel

Parcels follow through a sequence of states: - processing - in transit (from manufacture to distribution centre) - arrived in distribution centre - ready for delivery - out for delivery - customer not present - returned to distribution centre - delivered

```
[22]: class Parcel:
          def __init__(self, rec, i, day, cust):
              self.rec = rec
              self.i = i
              self.arrival = day
              self.cust = cust
              self.status = [ ] # status record and
              self.timing = [ ] # timing
          def __str__(self):
              return f"Parcel {self.i:d} for cust {self.cust.id:d}"
          def index(self):
              return self.i
          def destination(self):
              return self.cust.location
          def __reg(self, state):
              self.status += [ state ]
              self.timing += [ self.rec.env.now ]
              self.rec.trace(str(self)+" "+state)
          def arrivedAtDeliveryCentre(self):
              self.__reg('arr at delivery centre')
              self.rec.recordParcelArrived(self)
          def outForDelivery(self):
              self.__reg('out for delivery')
```

```
self.rec.recordParcelOutForDelivery(self)

def returnFromDelivery(self):
    self.__reg('return from delivery')
    self.rec.recordParcelReturnedFromDelivery(self)
```

9 Class Driver

```
[23]: class Driver:
          def __init__(self, rec, DC):
              self.rec = rec
              self.DC = DC
              self.location = None
              self.parcels = None
              self.tour = None
              self.rec.env.process(self.process())
          # activity
          def __drive(self, target):
              assert(self.tour[0] == self.location)
              while self.location!=target:
                  d = dist(self.location, self.tour[1])
                  yield self.rec.env.timeout(d / AVERAGE_SPEED)
                  self.location = self.tour[1]
                  self.tour = self.tour[1:]
              assert(self.tour[0] == self.location == target)
          def arriveForWork(self):
              self.location = self.DC.W
              self.parcels = []
              self.returns = []
              self.tour = [ self.DC.W ]
              # self.rec.trace("Driver arrives for work")
              self.rec.recordDriverBeginsWork()
          def goesHome(self):
              self.location = None
              self.parcels = None
              self.returns = None
              self.tour = None
              # self.rec.trace("Driver goes home")
              self.rec.recordDriverEndsWork()
          def leaveForDelivery(self, tour, parcels, addresses):
```

```
self.tour, self.parcels = tour, parcels
       self.rec.trace(f"Driver leaves for delivery "
                      f"of {len(parcels):d} parcels "
                      f"to {len(addresses):d} customers")
       self.rec.trace(f"Length of delivery tour: {pathLength(tour):,d}m")
       if self.rec.plot:
           plotMap(self.rec.M, T=addresses, P=tour, w=tour[0],
                   text=f"Day {day(self.rec.env.now):d}:, {pathLength(tour):
\hookrightarrow,d\}m")
  def process(self):
       yield self.rec.env.timeout(nextHour(self.rec.env, 18))
       while day(self.rec.env.now)<self.rec.days:</pre>
           self.arriveForWork()
           tour, parcels, addresses = self.DC.sendForDelivery()
           if len(parcels)==0:
               self.rec.trace("Nothing to do today")
               self.rec.recordTourLength(0)
           else:
               yield self.rec.env.timeout(PREP_TIME_PER_PARCEL*len(parcels))
               self.rec.recordTourLength(pathLength(tour))
               self.leaveForDelivery(tour, parcels, addresses)
               while len(self.parcels)>0:
                   # drive to customer
                   custLocation = self.parcels[0].destination()
                   cust = self.parcels[0].cust
                   self.rec.trace("Driver drives to "+str(cust))
                   yield from self.__drive(custLocation)
                   self.rec.trace("Driver arrived at "+str(cust))
                   # call at customer
                   yield from cust.answerDoor()
                   if cust.answersDoor:
                       while len(self.parcels)>0 and \
                               custLocation == self.parcels[0].destination():
                           cust.acceptParcel(self.parcels[0])
                           yield self.rec.env.timeout(random.expovariate(1/10))
                           self.parcels = self.parcels[1:]
                       cust.signOff()
                       yield self.rec.env.timeout(random.expovariate(1/10))
                   else:
                       while len(self.parcels)>0 and \
                               custLocation == self.parcels[0].destination():
                           self.returns += [self.parcels[0]]
                           self.parcels = self.parcels[1:]
               # return to delivery centre
```

10 Class Delivery Centre

```
[24]: class DeliveryCentre:
         def __init__(self, rec, M, W, limit):
            self.rec = rec
            self.M = M
            self.W = W
            self.limit = limit
            self.dest = [] # list of unique customer destinations
            self.tour = [self.W] # tour planned for delivery
         def __accept(self, parcel):
            custLoc = parcel.destination()
            if custLoc not in self.dest:
                MT = addTargets(self.M, self.dest + [custLoc])
                SH = createLoopG(MT, [self.W] + self.dest + [custLoc])
                if pathLength(SH)<self.limit:</pre>
                    self.parcels.append(parcel)
                    self.dest += [custLoc]
                    self.tour = SH
                else:
                    self.leftOver.append(parcel)
            else:
                self.parcels.append(parcel)
```

```
def acceptParcel(self, parcel):
    parcel.arrivedAtDeliveryCentre()
    self.__accept(parcel)
def sendForDelivery(self):
    parcels = []
    tour = self.tour
    addresses = []
    # pick parcels in sequence to be delivered
    for i in range(1, len(tour)-1):
        dest = tour[i]
        for p in self.parcels:
            if p.destination() == dest and p not in parcels:
                parcels += [p]
                p.outForDelivery()
                if dest not in addresses:
                    addresses += [dest]
    # arrange the left overs for next day
    L = self.leftOver
    self.tour = [self.W]
    self.parcels = []
    self.leftOver = []
    self.dest = []
    for p in L:
        self.__accept(p)
    return tour, parcels, addresses
def returnFromDelivery(self, parcel):
    parcel.returnFromDelivery()
    self.__accept(parcel)
def getInventory(self):
    return len(self.parcels)+len(self.leftOver)
```

11 Simulation

11.1 Parameters from Specification

The proportion of customers that for whatever are not at home or return home late

```
[25]: CUSTOMER_NOT_AT_HOME = 0.5 # 10%
```

The maximum bike range. This is passed as parameter to the Delivery Centre and taken into account for the daily tour planning

```
[26]: BIKE_RANGE = 40000
```

The time required for driving is based on the distance between way points at an average speed of 15km/h.

```
[27]: AVERAGE_SPEED = 15/3.6
```

The **cumulative preparation time** (route planning and sorting of the parcels in the delivery order and packing the cargo-bike) is assumed to be 50 sec per parcel to be delivered.

```
[28]: PREP_TIME_PER_PARCEL = 50
```

Additional assumption: The time to process returned parcels in the delivery centre is 30 sec per parce.

```
[29]: RETURN_TIME_PER_PARCEL = 30
```

The average time to answer the door.

```
[30]: AVERAGE_TIME_ANSWER_DOOR = 40
```

```
[31]: WAIT_TIME_IF_CUSTOMER_DOESNT_ANSWER_DOOR = 60
```

11.2 Generate Input Data

```
[32]: def generateDeliveries(p, C, days, seed=0):
    ## p is the average number of parcels per day per customer
    ## C is the number of customers to be served
    ## days is the number of days for which data are to be generated.
    random.seed(seed)
    deliveries = [ [ ] for _ in range(days) ]
    for c in range(C):
        arr = 0
        while True:
            arr += random.expovariate(p)
            day = int(arr)
            if day>=days:
                 break
            deliveries[day].append(c)
    return deliveries
```

11.3 Simulation Routine

```
env = simpy.Environment()
rec = Recorder(env, M, W, C, D, days,
               log=log, plot=plot, timing=timing)
print(f"Simulating delivery of {sum([len(d) for d in D]):d} parcels "
      f"over {len(D):d} days to {len(C):d} customers")
CUSTOMERS = []
for i in range(len(C)):
    CUSTOMERS.append(Customer(rec, i, C[i]))
DC = DeliveryCentre(rec, M, W, BIKE_RANGE)
Z = Driver(rec, DC)
PARCELS = []
def parcelGeneratorProcess(env, rec, D, C):
    for day in range(len(D)):
        yield env.timeout(nextHour(env, 17.00))
        for c in D[day]:
            cust = CUSTOMERS[c]
            parcel = Parcel(rec, len(PARCELS), day, cust)
            PARCELS.append(parcel)
            DC.acceptParcel(parcel)
env.process(parcelGeneratorProcess(env, rec, D, C))
env.run()
rec.finish()
if DC.getInventory()>0:
    print(f"Delivery Centre Inventory: {DC.getInventory():d} parcels")
return rec
```

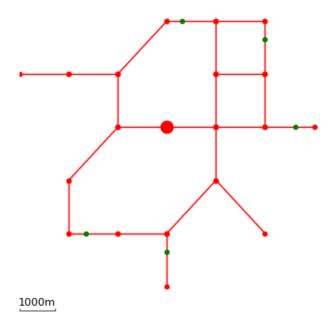
11.4 Test Statistics

11.4.1 Using Simple Data

```
[34]: import pickle
with open('simpleData.pickled', 'rb') as f:
    M, C = pickle.load(f)

[35]: W = generateWarehouseLocation(M)

[36]: plotMap(M, T=C, w=W, scale=True)
```

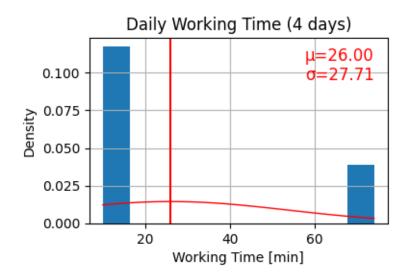


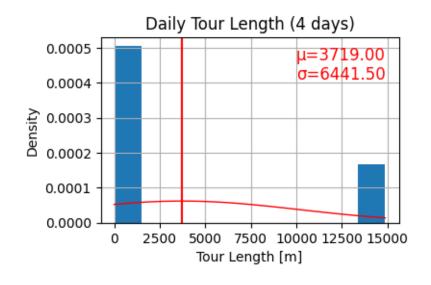
[37]: rec1 = simulation(M, W, C, p=0.15, days=4, log=True)

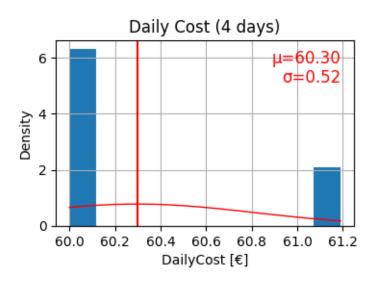
Simulating delivery of 2 parcels over 4 days to 5 customers

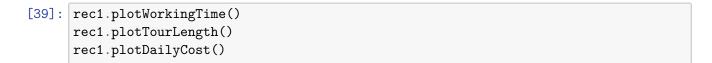
- [0] 18:00:00.0 Driver arrives for work
- [0] 18:00:00.0 Nothing to do today
- [0] 18:00:00.0 0 parcels left over for next day
- [0] 18:10:00.0 Driver goes home
- [1] 18:00:00.0 Driver arrives for work
- [1] 18:00:00.0 Nothing to do today
- [1] 18:00:00.0 0 parcels left over for next day
- [1] 18:10:00.0 Driver goes home
- [2] 18:00:00.0 Driver arrives for work
- [2] 18:00:00.0 Nothing to do today
- [2] 18:00:00.0 0 parcels left over for next day
- [2] 18:10:00.0 Driver goes home
- [3] 17:00:00.0 Parcel 0 for cust 2 arr at delivery centre
- [3] 17:00:00.0 Parcel 1 for cust 4 arr at delivery centre
- [3] 18:00:00.0 Driver arrives for work
- [3] 18:00:00.0 Parcel 0 for cust 2 out for delivery
- [3] 18:00:00.0 Parcel 1 for cust 4 out for delivery
- [3] 18:01:40.0 Driver leaves for delivery of 2 parcels to 2 customers
- [3] 18:01:40.0 Length of delivery tour: 14,876m
- [3] 18:01:40.0 Driver drives to Customer 2 at (4929, 7300)
- [3] 18:22:21.0 Driver arrived at Customer 2 at (4929, 7300)
- [3] 18:23:21.0 Customer 2 at (4929, 7300) not at home
- [3] 18:23:21.0 Driver drives to Customer 4 at (8167, 4500)
- [3] 18:47:30.2 Driver arrived at Customer 4 at (8167, 4500)

- [3] 18:48:07.9 Customer 4 at (8167, 4500) answers door
 [3] 18:48:07.9 Customer 4 at (8167, 4500) accepts Parcel 1 for cust 4
 [3] 18:48:32.3 Customer 4 at (8167, 4500) signs off
 [3] 18:49:06.3 Driver returns to delivery centre
 [3] 19:03:46.4 Driver arrived at delivery centre
 [3] 19:03:46.4 Parcel 0 for cust 2 return from delivery
 [3] 19:04:16.4 1 parcels left over for next day
 [3] 19:14:16.4 Driver goes home
 Delivery Centre Inventory: 1 parcels
- [38]: rec1.histWorkingTime()
 rec1.histTourLength()
 rec1.histDailyCost()











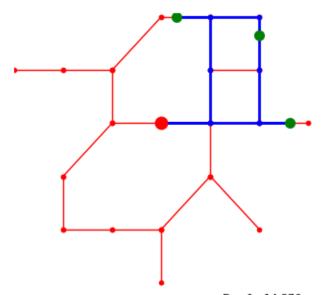




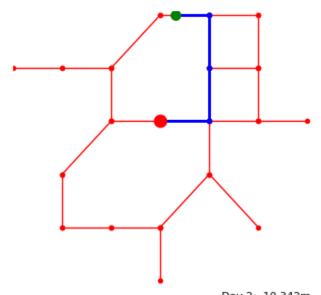
[40]: rec2 = simulation(M, W, C, p=0.3, days=4, log=True, plot=True)

Simulating delivery of 5 parcels over 4 days to 5 customers

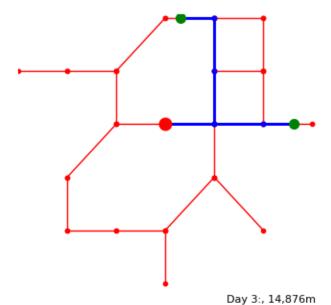
- [0] 18:00:00.0 Driver arrives for work
- [0] 18:00:00.0 Nothing to do today
- [0] 18:00:00.0 0 parcels left over for next day
- [0] 18:10:00.0 Driver goes home
- [1] 17:00:00.0 Parcel 0 for cust 2 arr at delivery centre
- [1] 17:00:00.0 Parcel 1 for cust 3 arr at delivery centre
- [1] 17:00:00.0 Parcel 2 for cust 4 arr at delivery centre
- [1] 18:00:00.0 Driver arrives for work
- [1] 18:00:00.0 Parcel 0 for cust 2 out for delivery
- [1] 18:00:00.0 Parcel 1 for cust 3 out for delivery
- [1] 18:00:00.0 Parcel 2 for cust 4 out for delivery
- [1] 18:02:30.0 Driver leaves for delivery of 3 parcels to 3 customers
- [1] 18:02:30.0 Length of delivery tour: 14,876m



- Day 1:, 14,876m
- [1] 18:02:30.0 Driver drives to Customer 2 at (4929, 7300)
- [1] 18:23:11.0 Driver arrived at Customer 2 at (4929, 7300)
- [1] 18:23:25.9 Customer 2 at (4929, 7300) answers door
- [1] 18:23:25.9 Customer 2 at (4929, 7300) accepts Parcel 0 for cust 2
- [1] 18:23:39.0 Customer 2 at (4929, 7300) signs off
- [1] 18:24:01.9 Driver drives to Customer 3 at (7300, 6825)
- [1] 18:35:24.9 Driver arrived at Customer 3 at (7300, 6825)
- [1] 18:36:11.0 Customer 3 at (7300, 6825) answers door
- [1] 18:36:11.0 Customer 3 at (7300, 6825) accepts Parcel 1 for cust 3
- [1] 18:36:17.4 Customer 3 at (7300, 6825) signs off
- [1] 18:36:18.5 Driver drives to Customer 4 at (8167, 4500)
- [1] 18:49:04.5 Driver arrived at Customer 4 at (8167, 4500)
- [1] 18:49:27.3 Customer 4 at (8167, 4500) answers door
- [1] 18:49:27.3 Customer 4 at (8167, 4500) accepts Parcel 2 for cust 4
- [1] 18:49:36.8 Customer 4 at (8167, 4500) signs off
- [1] 18:50:01.2 Driver returns to delivery centre
- [1] 19:04:41.3 Driver arrived at delivery centre
- [1] 19:04:41.3 O parcels left over for next day
- [1] 19:14:41.3 Driver goes home
- [2] 17:00:00.0 Parcel 3 for cust 2 arr at delivery centre
- [2] 18:00:00.0 Driver arrives for work
- [2] 18:00:00.0 Parcel 3 for cust 2 out for delivery
- [2] 18:00:50.0 Driver leaves for delivery of 1 parcels to 1 customers
- [2] 18:00:50.0 Length of delivery tour: 10,342m



- Day 2:, 10,342m
- [2] 18:00:50.0 Driver drives to Customer 2 at (4929, 7300)
- [2] 18:21:31.0 Driver arrived at Customer 2 at (4929, 7300)
- [2] 18:22:31.0 Customer 2 at (4929, 7300) not at home
- [2] 18:22:31.0 Driver returns to delivery centre
- [2] 18:43:12.1 Driver arrived at delivery centre
- [2] 18:43:12.1 Parcel 3 for cust 2 return from delivery
- [2] 18:43:42.1 1 parcels left over for next day
- [2] 18:53:42.1 Driver goes home
- [3] 17:00:00.0 Parcel 4 for cust 4 arr at delivery centre
- [3] 18:00:00.0 Driver arrives for work
- [3] 18:00:00.0 Parcel 3 for cust 2 out for delivery
- [3] 18:00:00.0 Parcel 4 for cust 4 out for delivery
- [3] 18:01:40.0 Driver leaves for delivery of 2 parcels to 2 customers
- [3] 18:01:40.0 Length of delivery tour: 14,876m

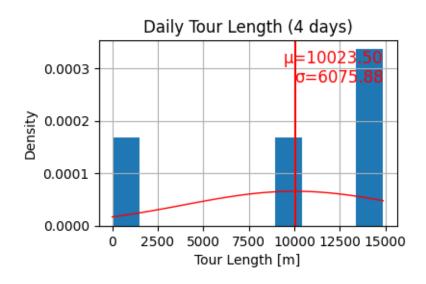


```
[ 3] 18:01:40.0 Driver drives to Customer 2 at (4929, 7300)
```

- [3] 18:22:21.0 Driver arrived at Customer 2 at (4929, 7300)
- [3] 18:23:05.2 Customer 2 at (4929, 7300) answers door
- [3] 18:23:05.2 Customer 2 at (4929, 7300) accepts Parcel 3 for cust 2
- [3] 18:23:05.2 Customer 2 at (4929, 7300) signs off
- [3] 18:23:12.0 Driver drives to Customer 4 at (8167, 4500)
- [3] 18:47:21.1 Driver arrived at Customer 4 at (8167, 4500)
- [3] 18:48:21.1 Customer 4 at (8167, 4500) not at home
- [3] 18:48:21.1 Driver returns to delivery centre
- [3] 19:03:01.2 Driver arrived at delivery centre
- [3] 19:03:01.2 Parcel 4 for cust 4 return from delivery
- [3] 19:03:31.2 1 parcels left over for next day
- [3] 19:13:31.2 Driver goes home

Delivery Centre Inventory: 1 parcels

[41]: rec2.histTourLength() rec2.plotTourLength()

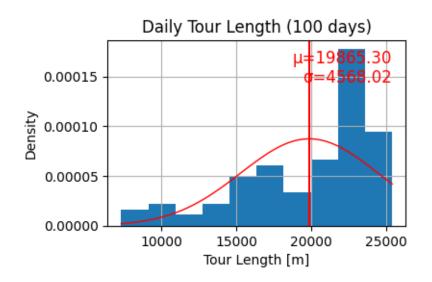


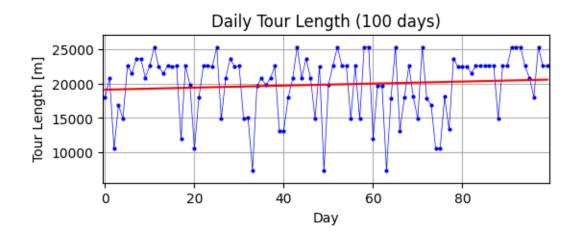


[42]: rec3 = simulation(M, W, C, p=0.6, days=100)

Simulating delivery of 289 parcels over 100 days to 5 customers Delivery Centre Inventory: 16 parcels

[43]: rec3.histTourLength() rec3.plotTourLength()



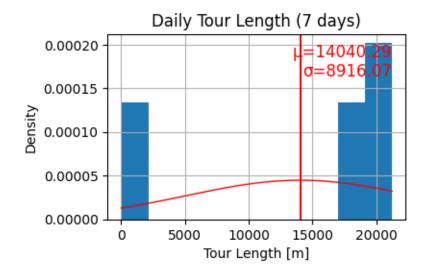


11.4.2 Using Test Data

[46]: rec4 = simulation(MX, WX, CX, p=0.15, days=7)

Simulating delivery of 14 parcels over 7 days to 20 customers Delivery Centre Inventory: 6 parcels

[47]: rec4.histTourLength() rec4.plotTourLength()

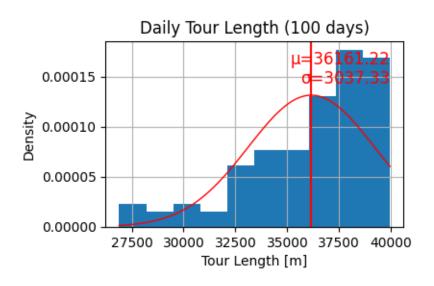


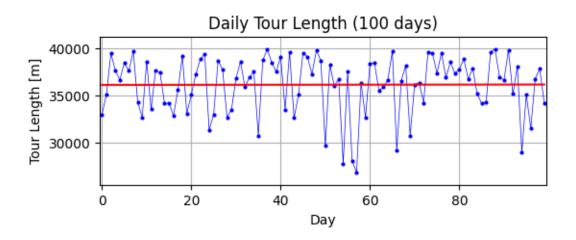


[48]: rec5 = simulation(MX, WX, CX, p=1.2, days=100)

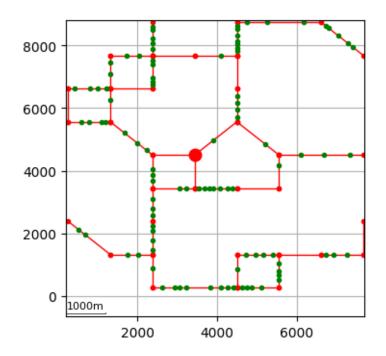
Simulating delivery of 2342 parcels over 100 days to 20 customers Delivery Centre Inventory: 69 parcels

[49]: rec5.histTourLength() rec5.plotTourLength()





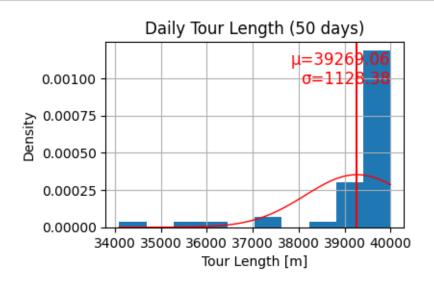
11.4.3 Using Full Data

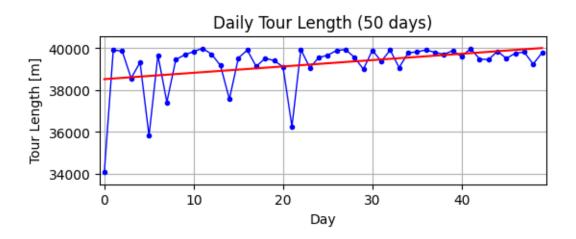


[53]: rec6 = simulation(MM, WW, CC, p=0.15, days=50)

Simulating delivery of 761 parcels over 50 days to 100 customers Delivery Centre Inventory: 47 parcels

[54]: rec6.histTourLength() rec6.plotTourLength()

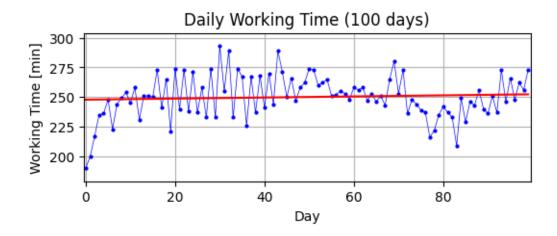


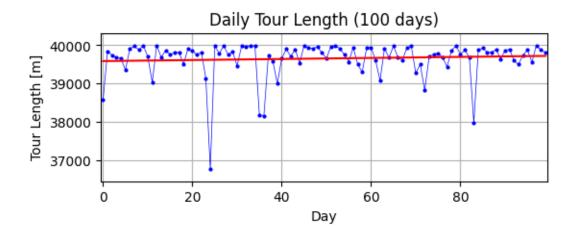


[55]: rec7 = simulation(MM, WW, CC, p=0.20, days=100)

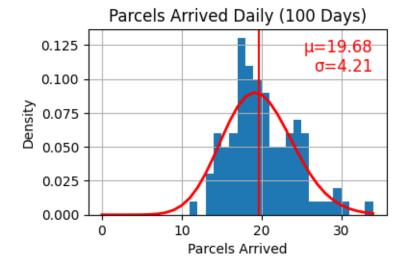
Simulating delivery of 1968 parcels over 100 days to 100 customers Delivery Centre Inventory: 65 parcels

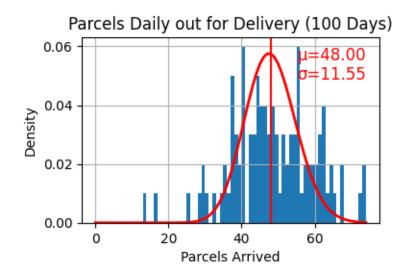
[56]: rec7.plotWorkingTime()
rec7.plotTourLength()



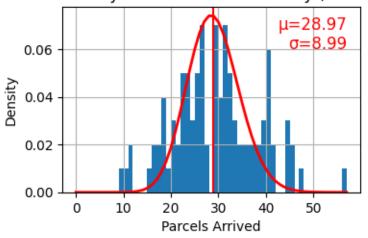


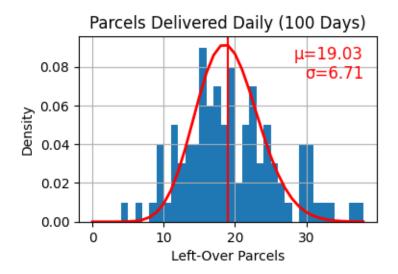
[64]: rec7.histParcelsArrived()
 rec7.histParcelsOutForDelivery()
 rec7.histParcelsReturnedFromDelivery()
 rec7.histParcelsDelivered()



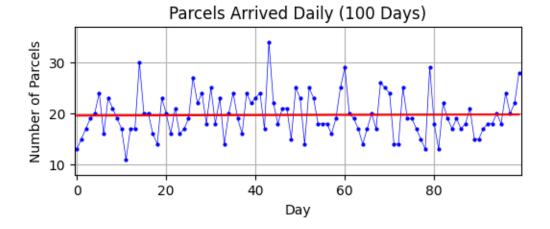


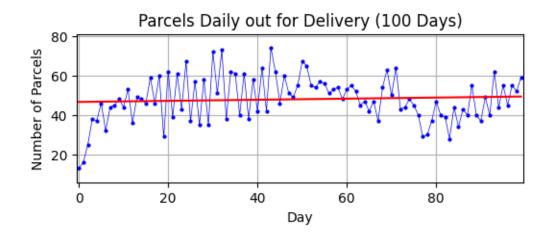


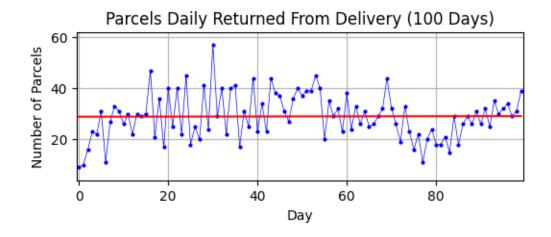


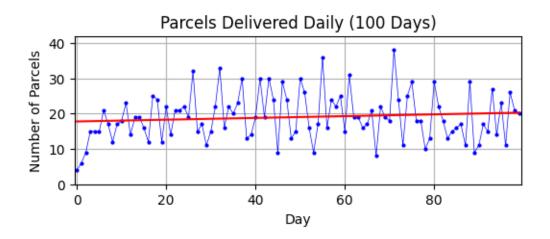




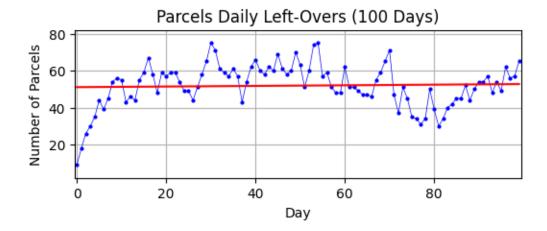




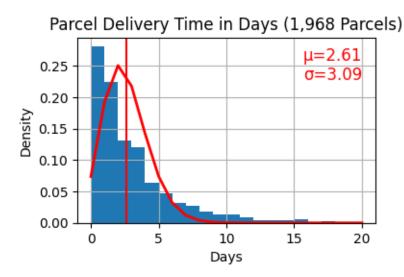




[66]: rec7.plotParcelsLeftOver()



[67]: rec7.histParcelDeliveryTime()



[]: