

Reports of experiments

Hyperparameter tuning with Grid Search:

Parameter Grid and Trial Selection

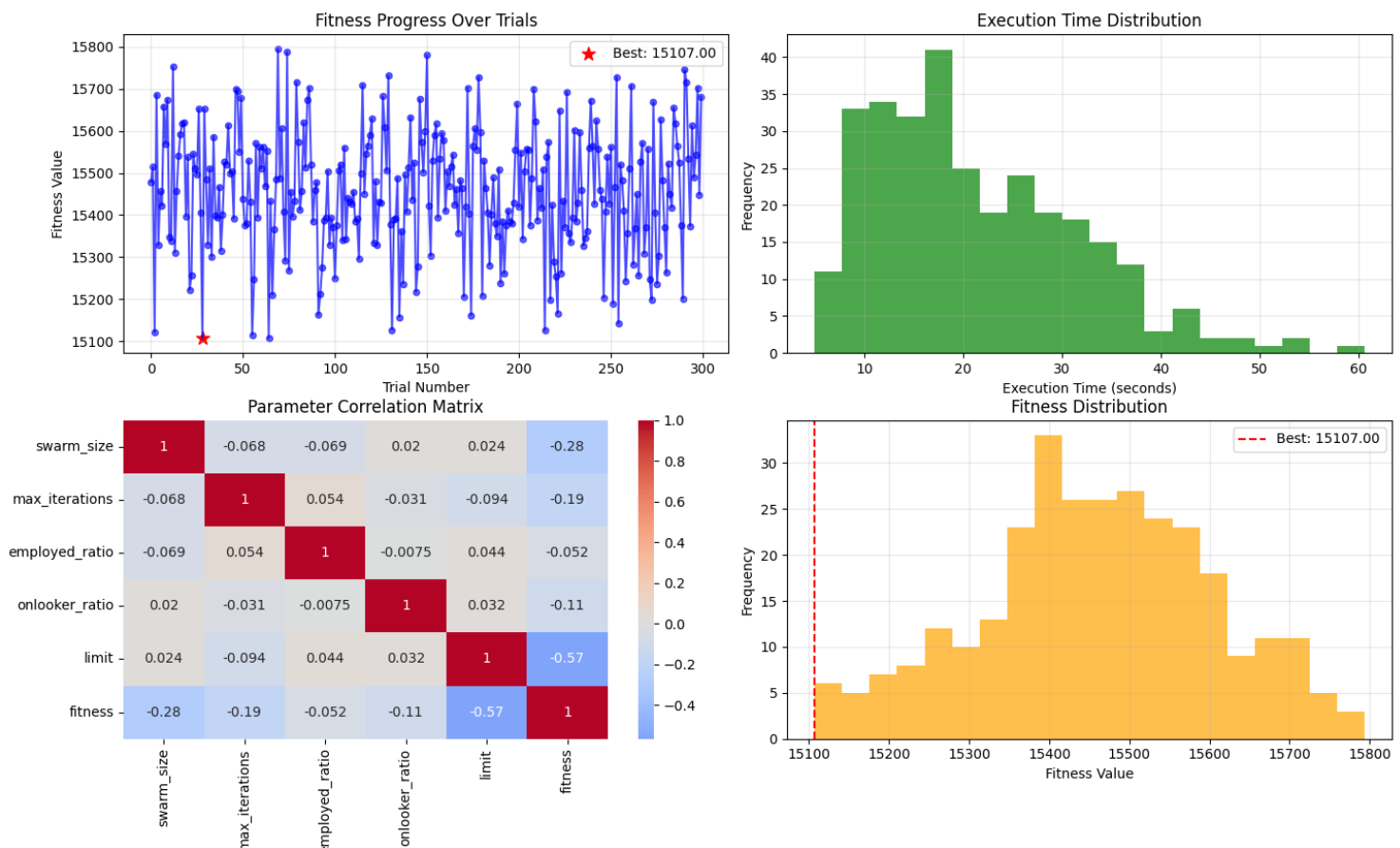
The parameter grid consisted of the following values:

- Swarm Size: 40, 60, 80, 100, 120 (5 values)
- Max Iterations: 250, 350, 450, 550 (4 values)
- Employed Ratio: 0.35, 0.40, 0.45, 0.50, 0.55, 0.60 (6 values)
- Onlooker Ratio: 0.20, 0.25, 0.30, 0.35, 0.40 (5 values)
- Limit: 20, 25, 30, 35 (4 values)

This leads to a total of possible parameter combinations in the full grid.

From these, 300 trials were selected for evaluation as a representative sample to effectively explore the parameter space while managing computational resources.

Result:



Best Hyperparameters

- **Swarm Size:** 80
- **Max Iterations:** 450
- **Employed Ratio:** 0.40
- **Onlooker Ratio:** 0.20
- **Limit:** 35

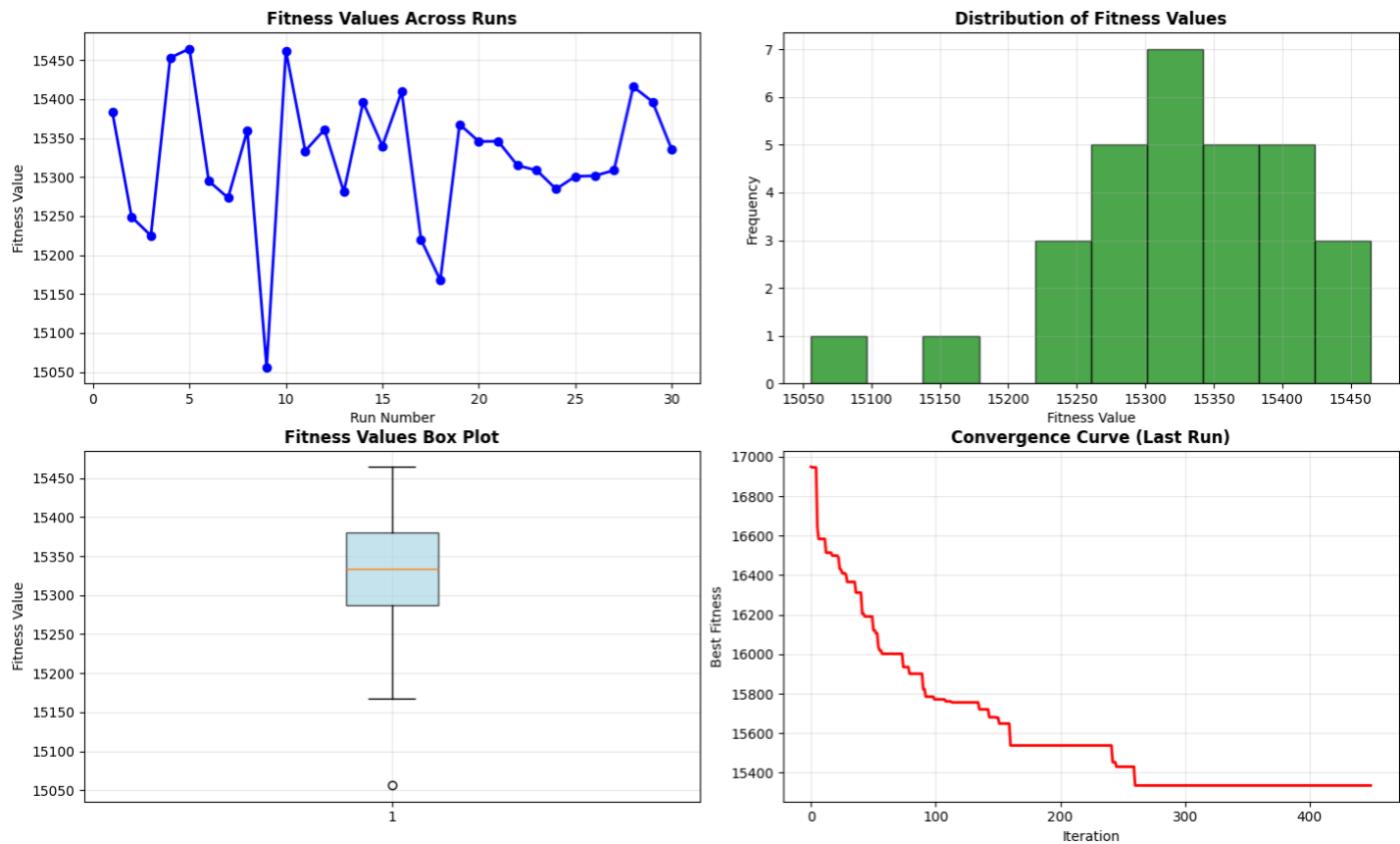
Experiments:

| Serial Number | Best Fitness | Number of improvements | Time taken (Sec.) |
|---------------|--------------|------------------------|-------------------|
| 1 | 15384.00 | 28 | 17.62 |
| 2 | 15249.00 | 44 | 17.08 |
| 3 | 15225.00 | 41 | 17.01 |
| 4 | 15453.05 | 32 | 16.60 |
| 5 | 15464.70 | 35 | 16.64 |
| 6 | 15295.00 | 36 | 16.63 |
| 7 | 15273.50 | 36 | 16.87 |
| 8 | 15360.00 | 28 | 17.61 |
| 9 | 15056.00 | 45 | 21.87 |
| 10 | 15462.00 | 24 | 19.99 |
| 11 | 15333.70 | 21 | 21.06 |
| 12 | 15361.05 | 37 | 19.36 |
| 13 | 15281.00 | 44 | 17.85 |
| 14 | 15396.00 | 33 | 17.79 |
| 15 | 15340.00 | 39 | 17.63 |
| 16 | 15410.00 | 36 | 17.28 |
| 17 | 15220.05 | 30 | 17.54 |
| 18 | 15167.70 | 28 | 17.21 |
| 19 | 15367.70 | 24 | 17.15 |
| 20 | 15345.70 | 32 | 17.52 |
| 21 | 15346.00 | 29 | 17.41 |
| 22 | 15315.00 | 36 | 17.18 |
| 23 | 15308.70 | 29 | 17.36 |
| 24 | 15284.70 | 28 | 17.33 |
| 25 | 15301.00 | 40 | 17.02 |
| 26 | 15301.70 | 45 | 18.71 |
| 27 | 15308.70 | 29 | 19.28 |
| 28 | 15416.00 | 25 | 20.32 |
| 29 | 15396.70 | 38 | 19.37 |
| 30 | 15335.05 | 34 | 23.51 |

Summary Statistics

- Total Runs Requested: 30
- Successful Runs: 30
- Success Rate: 100%
- Best Fitness: 15,056.0
- Worst Fitness: 15,464.7
- Mean Fitness: 15,325.29
- Median Fitness: 15,334.38
- Standard Deviation of Fitness: 86.07
- Mean Execution Time (per run): 18.20 seconds
- Total Execution Time: 545.87 seconds

Result:



Hyperparameter tuning with Bayesian Search:

Parameter Grid and Trial Selection

The parameter grid consisted of the following values:

- Swarm Size: 40, 60, 80, 100, 120 (5 values)
- Max Iterations: 250, 350, 450, 550 (4 values)
- Employed Ratio: 0.35, 0.40, 0.45, 0.50, 0.55, 0.60 (6 values)
- Onlooker Ratio: 0.20, 0.25, 0.30, 0.35, 0.40 (5 values)
- Limit: 20, 25, 30, 35 (4 values)

This leads to a total of possible parameter combinations in the full grid.

From these, 300 trials were selected for evaluation as a representative sample to effectively explore the parameter space while managing computational resources.

Result:



Best Hyperparameters

- **Employed Ratio:** 0.50
- **Onlooker Ratio:** 0.35
- **Swarm Size:** 110
- **Max Iterations:** 350
- **Limit:** 25

Experiments:

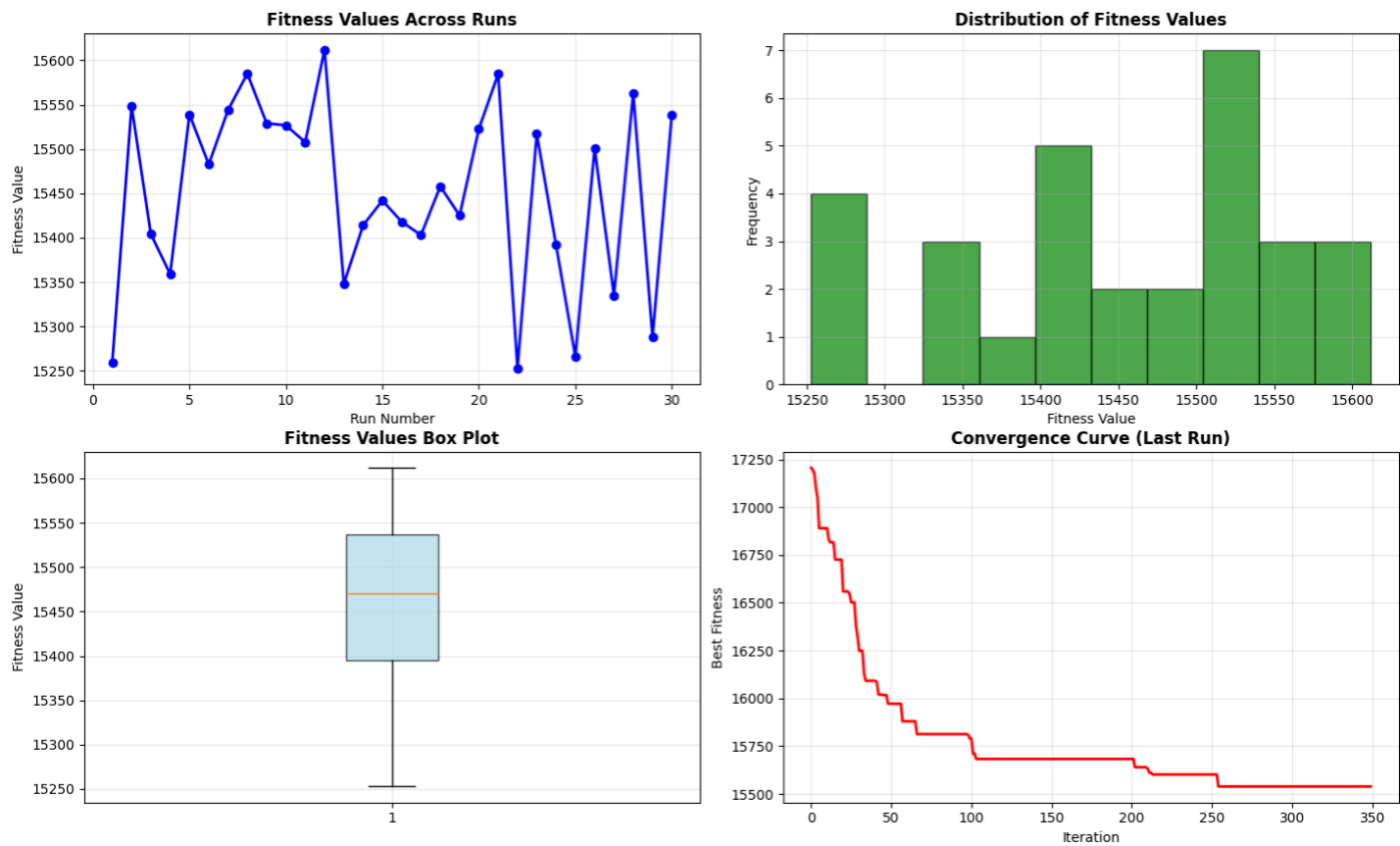
| Serial Number | Best Fitness | Number of improvements | Time taken (Sec.) |
|---------------|--------------|------------------------|-------------------|
| 1 | 15259.70 | 29 | 24.02 |
| 2 | 15548.50 | 32 | 23.95 |
| 3 | 15404.05 | 29 | 23.45 |
| 4 | 15359.05 | 21 | 23.42 |
| 5 | 15539.00 | 21 | 23.34 |
| 6 | 15482.75 | 32 | 23.34 |
| 7 | 15544.00 | 26 | 23.39 |
| 8 | 15585.00 | 23 | 23.56 |
| 9 | 15529.00 | 25 | 23.40 |
| 10 | 15526.75 | 30 | 24.08 |
| 11 | 15507.75 | 27 | 24.93 |
| 12 | 15612.00 | 12 | 23.79 |
| 13 | 15348.00 | 34 | 23.82 |
| 14 | 15414.05 | 30 | 23.80 |
| 15 | 15442.00 | 30 | 23.66 |
| 16 | 15418.00 | 23 | 23.65 |
| 17 | 15403.00 | 31 | 23.72 |
| 18 | 15458.00 | 24 | 23.93 |
| 19 | 15425.05 | 27 | 24.02 |
| 20 | 15522.70 | 28 | 23.79 |
| 21 | 15584.70 | 24 | 24.28 |
| 22 | 15252.75 | 22 | 24.37 |
| 23 | 15517.00 | 20 | 24.13 |
| 24 | 15391.75 | 39 | 23.84 |
| 25 | 15266.00 | 33 | 24.38 |
| 26 | 15501.00 | 25 | 23.94 |
| 27 | 15335.00 | 35 | 23.98 |
| 28 | 15563.00 | 34 | 24.23 |

| | | | |
|----|----------|----|-------|
| 29 | 15288.00 | 32 | 24.21 |
| 30 | 15539.00 | 31 | 24.49 |

Summary Statistics

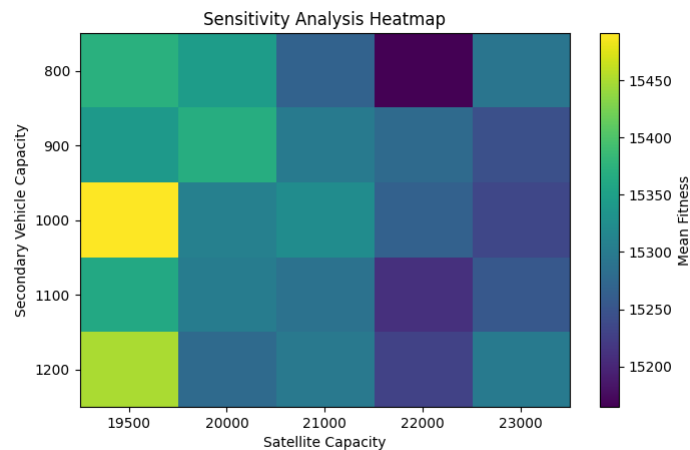
- Total Runs Requested: 30
- Successful Runs: 30
- Success Rate: 100%
- Best Fitness: 15,252.75
- Worst Fitness: 15,612.00
- Mean Fitness: 15,452.22
- Median Fitness: 15,470.38
- Standard Deviation of Fitness: 102.70
- Mean Execution Time (per run): 23.90 seconds
- Total Execution Time: 717.02 seconds

Result:



Sensitivity Analysis:

| Satellite Capacity | Secondary Capacity (compartment) | Best Fitness | Mean Fitness | Std Fitness | Mean Time |
|--------------------|----------------------------------|--------------|--------------|-------------|-----------|
| 19500 | 800 | 15088.00 | 15372.15 | 156.04 | 16.87s |
| 19500 | 900 | 15258.05 | 15341.24 | 59.74 | 16.52s |
| 19500 | 1000 | 15336.00 | 15491.03 | 86.92 | 16.52s |
| 19500 | 1100 | 15335.00 | 15361.20 | 31.07 | 16.27s |
| 19500 | 1200 | 15233.00 | 15450.10 | 119.35 | 16.61s |
| 20000 | 800 | 15269.00 | 15345.10 | 70.70 | 16.31s |
| 20000 | 900 | 15288.00 | 15367.75 | 73.50 | 16.39s |
| 20000 | 1000 | 15153.05 | 15306.51 | 98.09 | 16.28s |
| 20000 | 1100 | 15197.70 | 15302.19 | 63.75 | 16.52s |
| 20000 | 1200 | 15024.70 | 15277.62 | 172.65 | 16.47s |
| 21000 | 800 | 15186.05 | 15266.71 | 74.63 | 16.29s |
| 21000 | 900 | 15145.70 | 15298.74 | 91.84 | 16.86s |
| 21000 | 1000 | 15160.70 | 15323.09 | 89.20 | 16.83s |
| 21000 | 1100 | 15250.00 | 15287.80 | 40.84 | 17.68s |
| 21000 | 1200 | 15126.00 | 15296.95 | 99.53 | 18.25s |
| 22000 | 800 | 14987.00 | 15164.68 | 141.09 | 19.93s |
| 22000 | 900 | 15231.00 | 15277.92 | 56.31 | 18.21s |
| 22000 | 1000 | 15171.00 | 15266.05 | 55.77 | 18.53s |
| 22000 | 1100 | 14990.00 | 15209.92 | 121.89 | 18.34s |
| 22000 | 1200 | 15164.00 | 15229.04 | 86.12 | 19.34s |
| 23000 | 800 | 15177.00 | 15291.30 | 90.35 | 19.08s |
| 23000 | 900 | 15147.70 | 15244.77 | 100.29 | 18.96s |
| 23000 | 1000 | 15174.00 | 15233.55 | 74.76 | 18.75s |
| 23000 | 1100 | 15163.70 | 15254.68 | 85.12 | 18.75s |
| 23000 | 1200 | 15205.70 | 15299.35 | 65.76 | 18.62s |



Optimization Run Results Summary (Run 76)

1. Overall Performance Metrics

| Metric | Value | Unit/Notes |
|--------------------|----------------------------|-------------------------------------------|
| ----- | ----- | ----- |
| Run Number | 76 | |
| Timestamp | 2025-10-01T19:33:26.653122 | |
| Best Fitness | 14979.0 | (The best objective function value found) |
| Execution Time | 15.14 | seconds |
| Total Iterations | 450 | |
| Improvements Count | 26 | |
| Is Solution Valid? | True | (Yes) |
| Violations | None | |

2. Customer Service & Algorithm Parameters

| Metric / Parameter | Value | Notes |
|--------------------|-------|--------|
| ----- | ----- | ----- |
| Total Customers | 41 | |
| Customers Served | 41 | |
| Service Rate | 1.0 | (100%) |
| Swarm Size | 80 | |
| Max Iterations | 450 | |
| Employed Ratio | 0.4 | |
| Onlooker Ratio | 0.2 | |
| Limit | 35 | |

3. Final Routing Plan (Two-Echelon Structure)

A. Primary Routes (Echelon 1: Depots <-> Satellites)

These routes connect the Depots (D) to the Satellites (S).

| Route | Sequence |
|-------|------------------------|
| ----- | ----- |
| D1 | D1 -> S1 -> S2 -> D1 |
| D2 | D2 -> S2 -> S1 -> D2 |
| D3 | D3 -> S2 -> S1 -> D3 |
| D4 | D4 -> S1 -> S2 -> D4 |
| D5 | D5 -> S2 -> S1 -> D5 |
| D6 | D6 -> S2 -> S1 -> D6 |
| D7 | D7 -> S1 -> S2 -> D7 |
| D8 | D8 -> S2 -> S1 -> D8 |
| D9 | D9 -> S1 -> S2 -> D9 |
| D10 | D10 -> S2 -> S1 -> D10 |

B. Secondary Routes (Echelon 2: Satellites <-> Customers)

These routes handle delivery from Satellites (S) to Customers (C).

Route Sequence (Start/End at Satellite)

Best Route with fitness value 14979.0 Km (For number of vehicles = 2)

S1 -> C22 -> C28 -> C15 -> C24 -> C4 -> C21 -> C5 -> C9 -> C29 -> C30 -> C13 -> C33 -> C18 -> C23 -> C17 -> C10 -> C25 -> C6 -> C2 -> C19 -> C20 -> C7 -> S1

S2 -> C36 -> C16 -> C32 -> C14 -> C27 -> C1 -> C8 -> C3 -> C31 -> C26 -> C12 -> C11 -> C35 -> C34 -> C37 -> C41 -> C39 -> C40 -> C38 -> S2

Convergence Curve Data

The convergence curve tracks the best fitness value over the 450 iterations.

Best Fitness: 14979.0

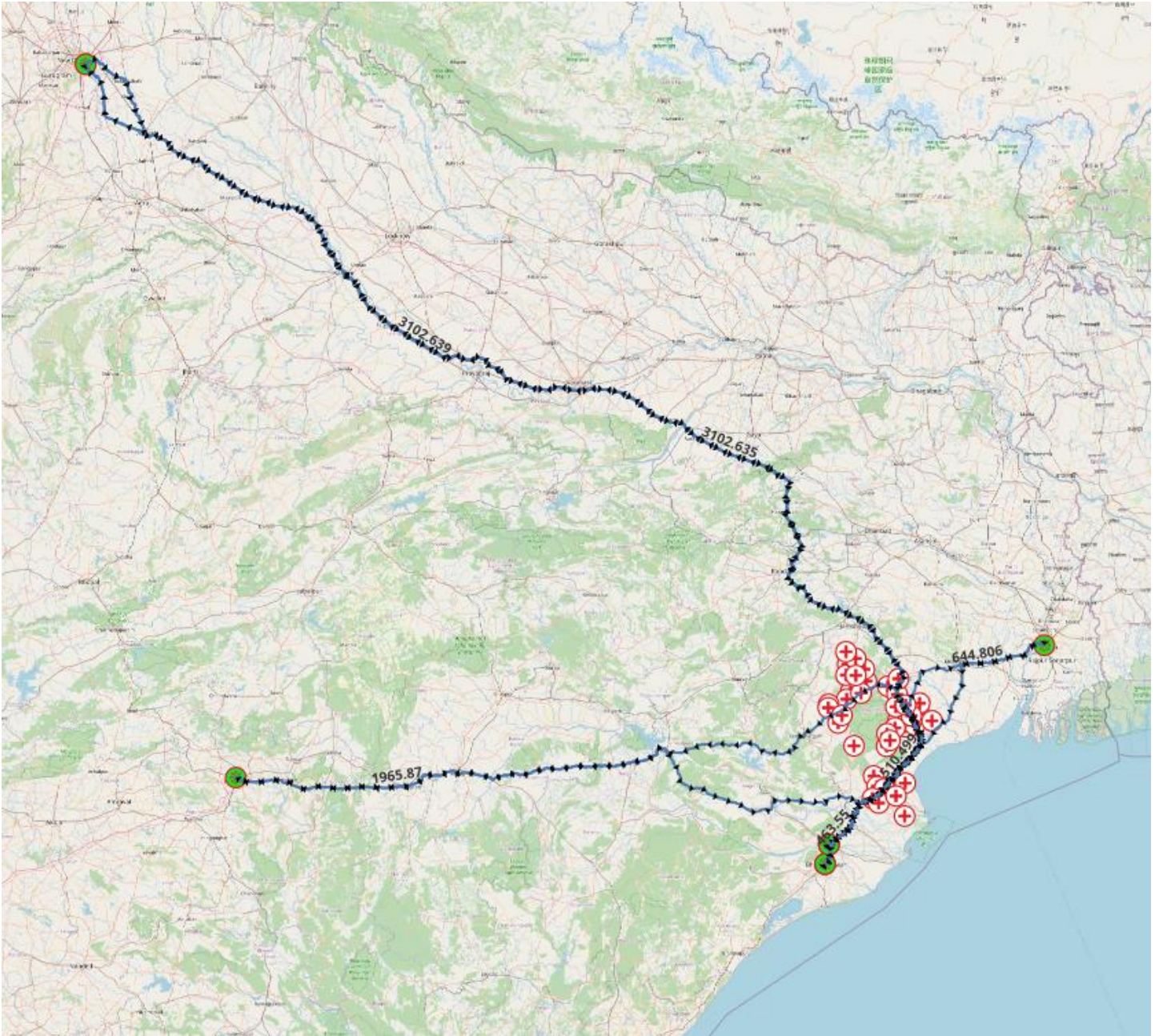
Starting Fitness: 16880.0

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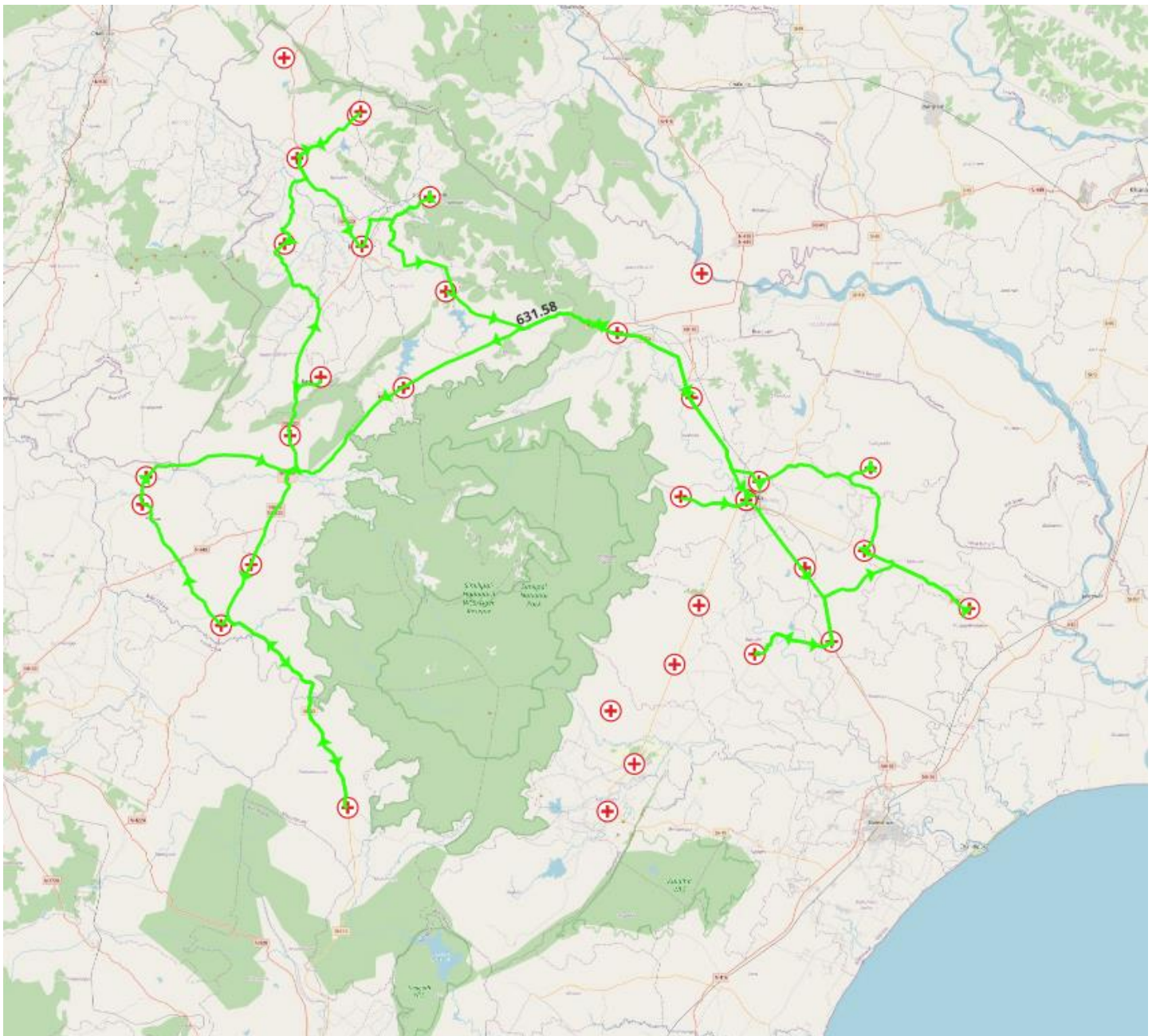
Visualization on Maps

First Echelon. :-



Second Echelon. :-

From Satellite 1st



From Satellite 2nd



Optimal number of vehicles :-

10 Customers:

| Vehicles | Mean Fitness | Best Fitness | Success Rate |
|----------|--------------|--------------|--------------|
| 4 | 13921.33 | 13907.00 | 100% |
| 6 | 14078.67 | 14076.00 | 100% |
| 8 | 14371.00 | 14371.00 | 100% |
| 12 | 14752.00 | 14752.00 | 100% |
| 10 | 14776.00 | 14776.00 | 100% |

20 Customers:

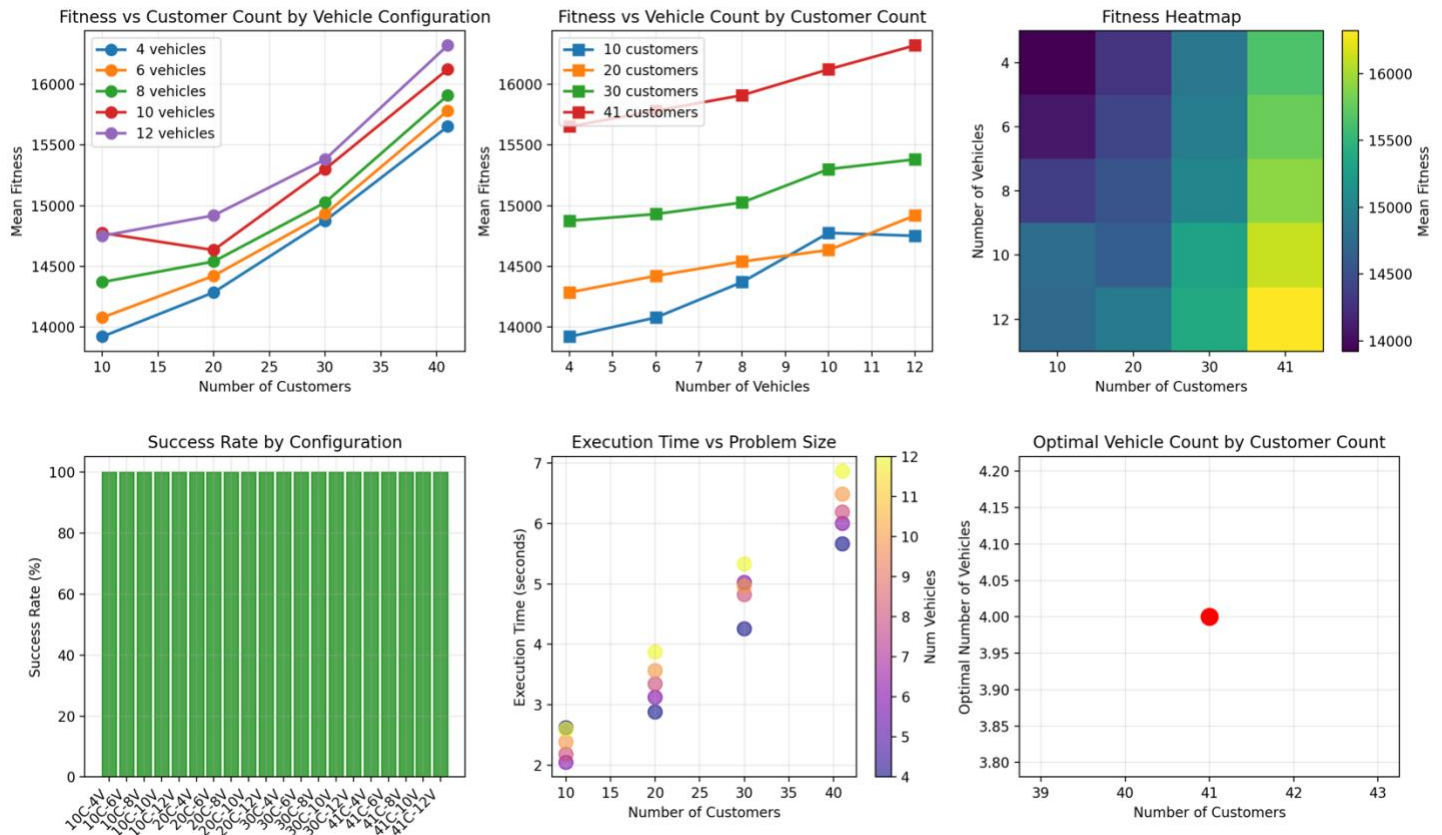
| Vehicles | Mean Fitness | Best Fitness | Success Rate |
|----------|--------------|--------------|--------------|
| 4 | 14286.05 | 14276.05 | 100% |
| 6 | 14422.38 | 14365.05 | 100% |
| 8 | 14540.38 | 14498.05 | 100% |
| 10 | 14634.73 | 14539.10 | 100% |
| 12 | 14919.73 | 14892.05 | 100% |

30 Customers:

| Vehicles | Mean Fitness | Best Fitness | Success Rate |
|----------|--------------|--------------|--------------|
| 4 | 14875.82 | 14775.75 | 100% |
| 6 | 14931.27 | 14853.75 | 100% |
| 8 | 15026.52 | 14939.75 | 100% |
| 10 | 15301.27 | 15242.75 | 100% |
| 12 | 15381.87 | 15329.75 | 100% |

41 Customers:

| Vehicles | Mean Fitness | Best Fitness | Success Rate |
|----------|--------------|--------------|--------------|
| 4 | 15652.25 | 15573.00 | 100% |
| 6 | 15781.93 | 15728.00 | 100% |
| 8 | 15909.95 | 15825.00 | 100% |
| 10 | 16123.25 | 15922.05 | 100% |
| 12 | 16320.33 | 16239.05 | 100% |



Conclusion

Hence we got the minimum distance in all the 3 cases using 10 customers , 20 customers and all 41 customers by using 4 Vehicles.

So we will perform sensitivity analysis using 4 vehicles in further Experiments

Sensitivity Analysis with Capacities (Number of Vehicles = 4)

Experiment 1

CAPACITY IMPACT ANALYSIS

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OPTIMAL CAPACITY CONFIGURATION:

Satellite Capacity (W): 22000

Secondary Vehicle Capacity (Q): 900

Mean Fitness: 15232.06 ± 124.28

Best Fitness: 15079.00

Success Rate: 100.0%



SATELLITE CAPACITY (W) IMPACT:

W=19500: Mean Fitness = 15482.32

W=20000: Mean Fitness = 15395.57

W=21000: Mean Fitness = 15374.34

W=22000: Mean Fitness = 15306.86

W=23000: Mean Fitness = 15308.07



SECONDARY VEHICLE CAPACITY (Q) IMPACT:

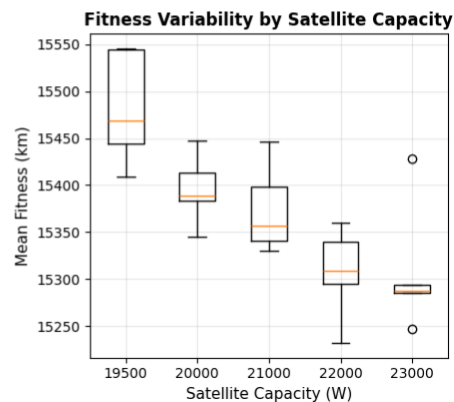
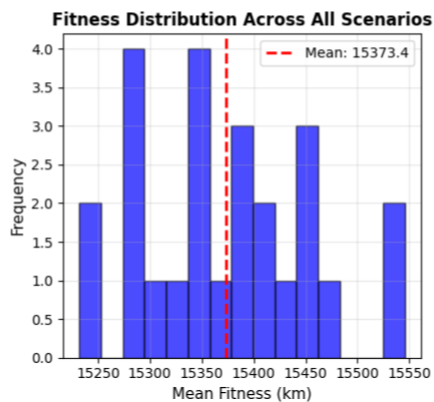
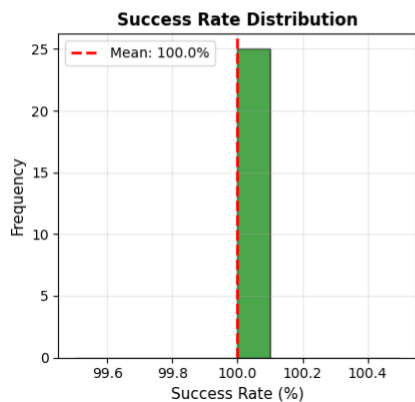
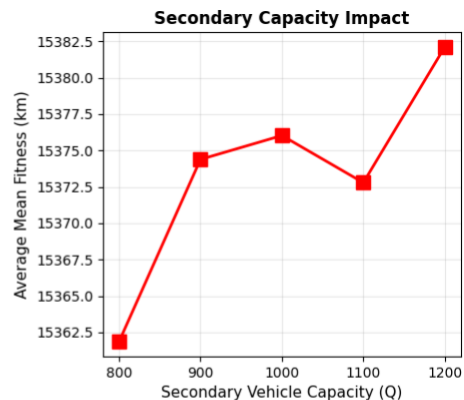
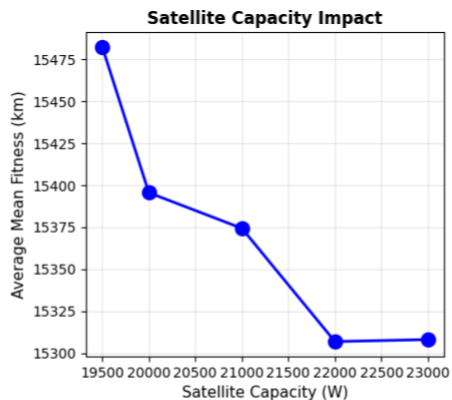
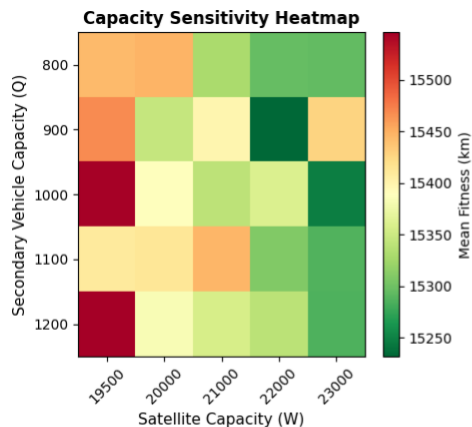
Q=800: Mean Fitness = 15361.87

Q=900: Mean Fitness = 15374.38

Q=1000: Mean Fitness = 15376.02

Q=1100: Mean Fitness = 15372.78

Q=1200: Mean Fitness = 15382.10



| Satellite Capacity (W) | Secondary Capacity (Q) | Number of Vehicles | Success Rate | Best Fitness | Mean Fitness | Std. Fitness | Median Fitness | Mean Time (sec.) |
|------------------------|------------------------|--------------------|--------------|--------------|--------------|--------------|----------------|------------------|
| 19500 | 800 | 4 | 100.0% | 15258.75 | 15443.90 | 122.11 | 15454.00 | 18.26 |
| 19500 | 900 | 4 | 100.0% | 15369.00 | 15468.48 | 92.16 | 15479.70 | 17.64 |
| 19500 | 1000 | 4 | 100.0% | 15458.70 | 15544.15 | 43.32 | 15564.00 | 18.27 |
| 19500 | 1100 | 4 | 100.0% | 15304.05 | 15409.33 | 104.88 | 15392.80 | 17.66 |
| 19500 | 1200 | 4 | 100.0% | 15475.05 | 15545.76 | 60.46 | 15516.00 | 17.66 |
| 20000 | 800 | 4 | 100.0% | 15285.05 | 15447.70 | 96.11 | 15438.70 | 17.70 |
| 20000 | 900 | 4 | 100.0% | 15237.00 | 15345.24 | 77.01 | 15367.75 | 18.43 |
| 20000 | 1000 | 4 | 100.0% | 15311.00 | 15388.95 | 63.96 | 15394.05 | 17.74 |
| 20000 | 1100 | 4 | 100.0% | 15342.70 | 15412.78 | 53.75 | 15422.70 | 336.58 |
| 20000 | 1200 | 4 | 100.0% | 15289.00 | 15383.16 | 55.52 | 15384.00 | 19.05 |
| 21000 | 800 | 4 | 100.0% | 15174.00 | 15329.49 | 107.06 | 15309.00 | 17.80 |
| 21000 | 900 | 4 | 100.0% | 15318.05 | 15398.36 | 95.70 | 15324.00 | 18.38 |
| 21000 | 1000 | 4 | 100.0% | 15255.70 | 15340.51 | 71.74 | 15374.70 | 18.24 |
| 21000 | 1100 | 4 | 100.0% | 15275.00 | 15446.36 | 89.66 | 15466.00 | 17.72 |
| 21000 | 1200 | 4 | 100.0% | 15165.00 | 15356.97 | 108.37 | 15361.05 | 17.72 |
| 22000 | 800 | 4 | 100.0% | 15085.75 | 15294.79 | 113.64 | 15325.70 | 17.94 |
| 22000 | 900 | 4 | 100.0% | 15079.00 | 15232.06 | 124.28 | 15225.00 | 17.93 |
| 22000 | 1000 | 4 | 100.0% | 15224.00 | 15359.55 | 70.48 | 15394.00 | 18.91 |
| 22000 | 1100 | 4 | 100.0% | 15191.05 | 15308.55 | 103.94 | 15259.00 | 18.52 |
| 22000 | 1200 | 4 | 100.0% | 15257.70 | 15339.37 | 52.64 | 15365.05 | 18.07 |
| 23000 | 800 | 4 | 100.0% | 15105.75 | 15293.45 | 103.08 | 15325.00 | 17.67 |
| 23000 | 900 | 4 | 100.0% | 15285.00 | 15427.78 | 76.35 | 15450.75 | 17.74 |
| 23000 | 1000 | 4 | 100.0% | 15132.05 | 15246.96 | 93.69 | 15230.00 | 17.74 |
| 23000 | 1100 | 4 | 100.0% | 15069.05 | 15286.90 | 111.72 | 15322.70 | 17.77 |
| 23000 | 1200 | 4 | 100.0% | 15163.70 | 15285.24 | 78.54 | 15293.00 | 17.70 |

Experiment 2

CAPACITY IMPACT ANALYSIS

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OPTIMAL CAPACITY CONFIGURATION:

Satellite Capacity (W): 22000

Secondary Vehicle Capacity (Q): 800

Mean Fitness: 15229.04 \pm 93.42

Best Fitness: 15062.05

Success Rate: 100.0%

SATELLITE CAPACITY (W) IMPACT:

W=19500: Mean Fitness = 15440.00

W=20000: Mean Fitness = 15391.28

W=21000: Mean Fitness = 15398.62

W=22000: Mean Fitness = 15320.98

W=23000: Mean Fitness = 15313.48

SECONDARY VEHICLE CAPACITY (Q) IMPACT:

Q=800: Mean Fitness = 15362.38

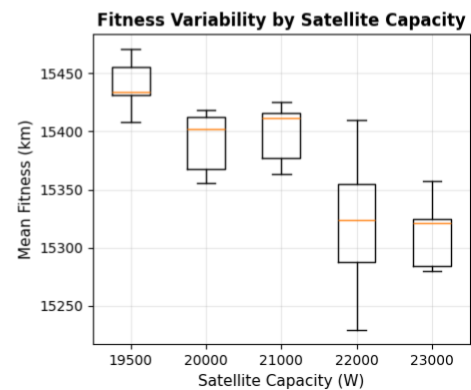
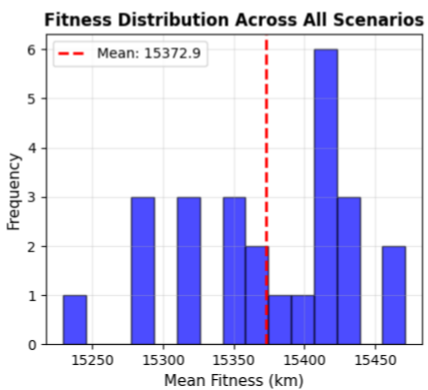
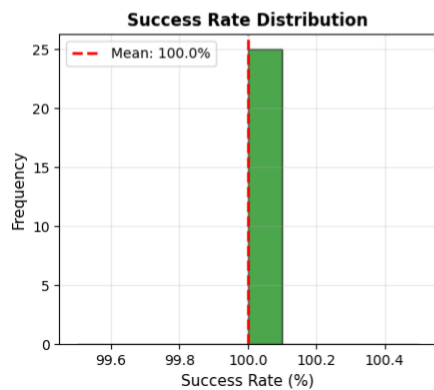
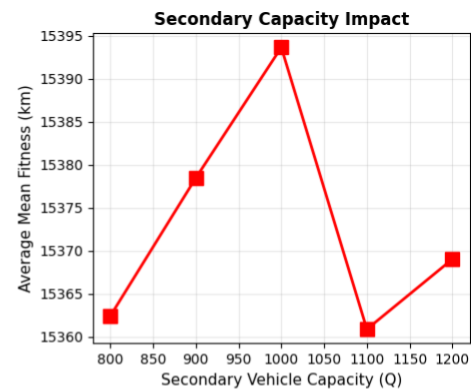
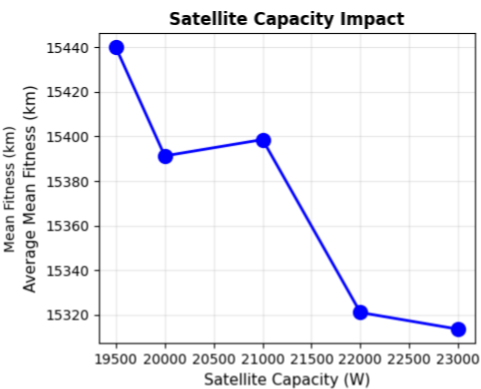
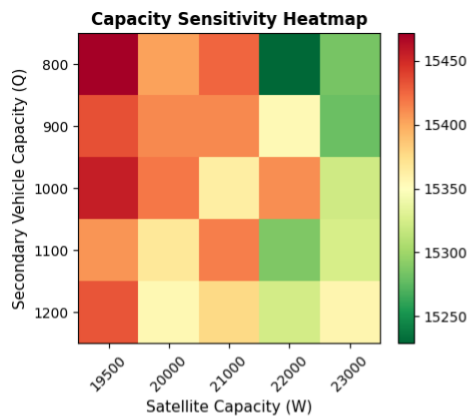
Q=900: Mean Fitness = 15378.44

Q=1000: Mean Fitness = 15393.63

Q=1100: Mean Fitness = 15360.88

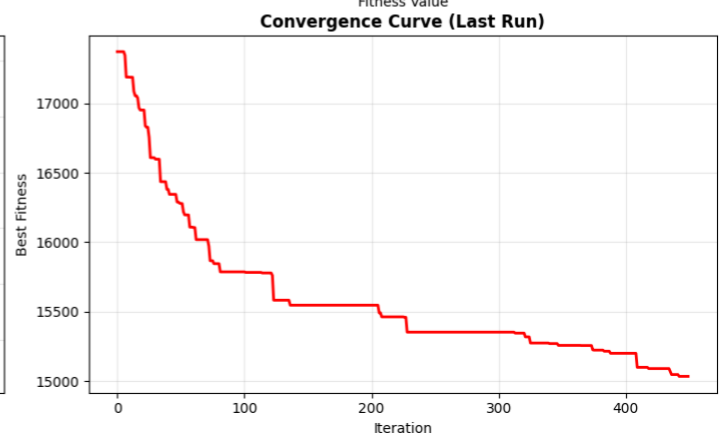
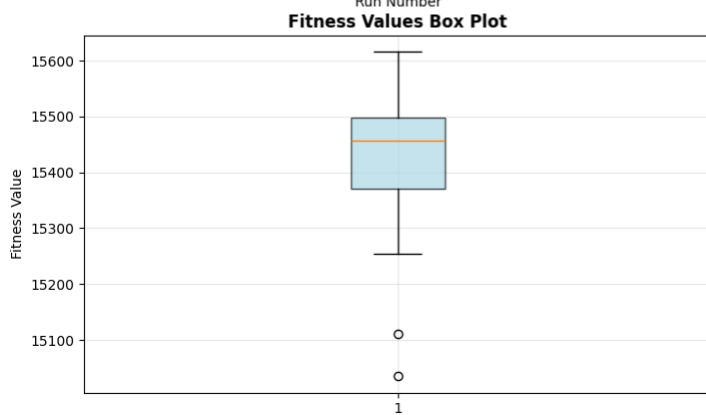
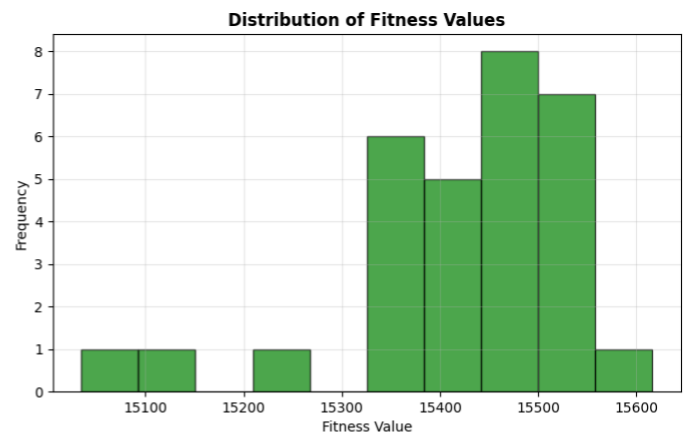
Q=1200: Mean Fitness = 15369.03

Table CSV: capacity_sensitivity_table_20251202_105127.csv



| Satellite Capacity (W) | Secondary Capacity (Q) | Number of Vehicles | Success Rate | Best Fitness | Mean Fitness | Std. Fitness | Median Fitness | Mean Time (sec.) |
|------------------------|------------------------|--------------------|--------------|--------------|--------------|--------------|----------------|------------------|
| 19500 | 800 | 4 | 100.0% | 15182.70 | 15471.28 | 155.14 | 15521.00 | 17.12 |
| 19500 | 900 | 4 | 100.0% | 15345.00 | 15434.14 | 59.60 | 15453.00 | 17.21 |
| 19500 | 1000 | 4 | 100.0% | 15345.75 | 15455.26 | 77.71 | 15453.05 | 17.36 |
| 19500 | 1100 | 4 | 100.0% | 15312.00 | 15407.76 | 65.82 | 15398.05 | 17.49 |
| 19500 | 1200 | 4 | 100.0% | 15254.00 | 15431.58 | 130.78 | 15414.50 | 17.37 |
| 20000 | 800 | 4 | 100.0% | 15265.75 | 15402.30 | 75.31 | 15436.05 | 17.34 |
| 20000 | 900 | 4 | 100.0% | 15316.00 | 15412.03 | 77.26 | 15438.05 | 17.52 |
| 20000 | 1000 | 4 | 100.0% | 15288.70 | 15418.45 | 93.43 | 15399.00 | 17.42 |
| 20000 | 1100 | 4 | 100.0% | 15314.00 | 15368.09 | 42.78 | 15395.00 | 17.43 |
| 20000 | 1200 | 4 | 100.0% | 15293.05 | 15355.55 | 38.42 | 15359.70 | 17.40 |
| 21000 | 800 | 4 | 100.0% | 15181.70 | 15425.25 | 124.37 | 15474.05 | 17.93 |
| 21000 | 900 | 4 | 100.0% | 15327.05 | 15411.71 | 70.88 | 15397.70 | 17.46 |
| 21000 | 1000 | 4 | 100.0% | 15240.00 | 15363.11 | 76.85 | 15384.05 | 17.41 |
| 21000 | 1100 | 4 | 100.0% | 15323.00 | 15416.28 | 101.14 | 15340.00 | 17.41 |
| 21000 | 1200 | 4 | 100.0% | 15219.00 | 15376.75 | 100.50 | 15422.00 | 17.42 |
| 22000 | 800 | 4 | 100.0% | 15062.05 | 15229.04 | 93.42 | 15256.00 | 17.38 |
| 22000 | 900 | 4 | 100.0% | 15280.75 | 15354.69 | 43.23 | 15362.00 | 17.37 |
| 22000 | 1000 | 4 | 100.0% | 15306.00 | 15410.03 | 78.94 | 15442.75 | 17.41 |
| 22000 | 1100 | 4 | 100.0% | 15149.00 | 15287.56 | 96.94 | 15296.70 | 17.41 |
| 22000 | 1200 | 4 | 100.0% | 15179.05 | 15323.56 | 76.73 | 15341.00 | 17.40 |
| 23000 | 800 | 4 | 100.0% | 15053.70 | 15284.04 | 142.44 | 15295.75 | 17.51 |
| 23000 | 900 | 4 | 100.0% | 15201.05 | 15279.64 | 58.35 | 15265.70 | 17.28 |
| 23000 | 1000 | 4 | 100.0% | 15070.75 | 15321.32 | 145.40 | 15320.05 | 17.22 |
| 23000 | 1100 | 4 | 100.0% | 15253.05 | 15324.70 | 67.20 | 15310.75 | 17.24 |
| 23000 | 1200 | 4 | 100.0% | 15267.00 | 15357.69 | 78.68 | 15358.75 | 17.23 |

Route Analysis :-



🏆 FINAL BEST SOLUTION ROUTES:

🚚 Primary Vehicle Routes (Depots → Satellites):

Vehicle D1: D1 → S2 → S1 → D1 (2 satellites)

Vehicle D2: D2 → S2 → S1 → D2 (2 satellites)

Vehicle D3: D3 → S2 → S1 → D3 (2 satellites)

Vehicle D4: D4 → S1 → S2 → D4 (2 satellites)

Vehicle D5: D5 → S2 → S1 → D5 (2 satellites)

Vehicle D6: D6 → S2 → S1 → D6 (2 satellites)

Vehicle D7: D7 → S1 → S2 → D7 (2 satellites)

Vehicle D8: D8 → S1 → S2 → D8 (2 satellites)

Vehicle D9: D9 → S1 → S2 → D9 (2 satellites)

Vehicle D10: D10 → S1 → S2 → D10 (2 satellites)

 Secondary Vehicle Routes (Satellites → Customers) - Multiple Vehicles:

S1_V1 (from S1): S1 → C10 → C17 → C27 → C2 → C19 → C18 → C33 → S1 (7 customers)

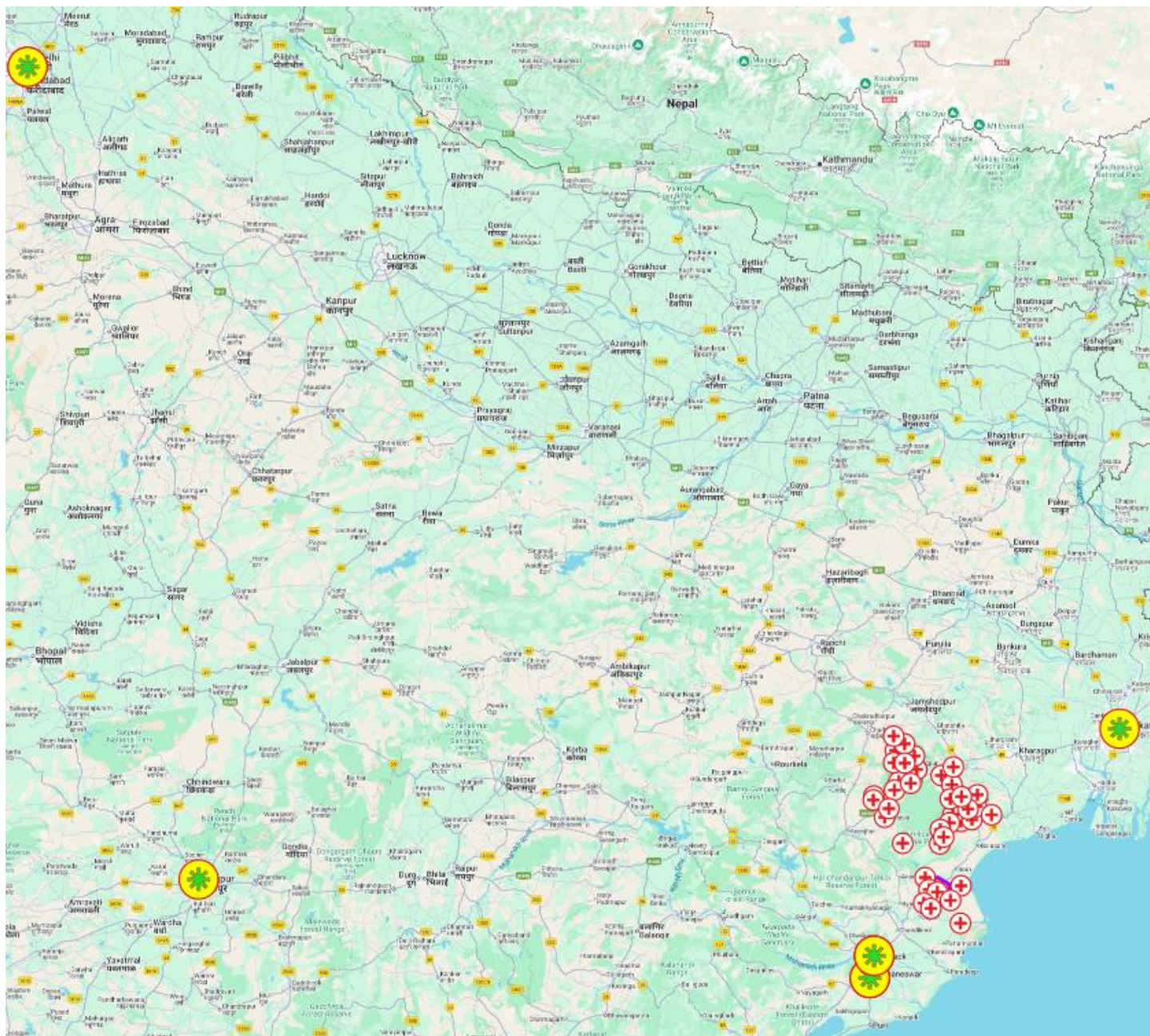
S1_V2 (from S1): S1 → C7 → C9 → C13 → C40 → C35 → C34 → C14 → C23 → C8 → C26 → C20
→ C31 → C3 → C22 → C29 → C5 → S1 (16 customers)

S2_V1 (from S2): S2 → C38 → C32 → C16 → C36 → C41 → C39 → S2 (6 customers)

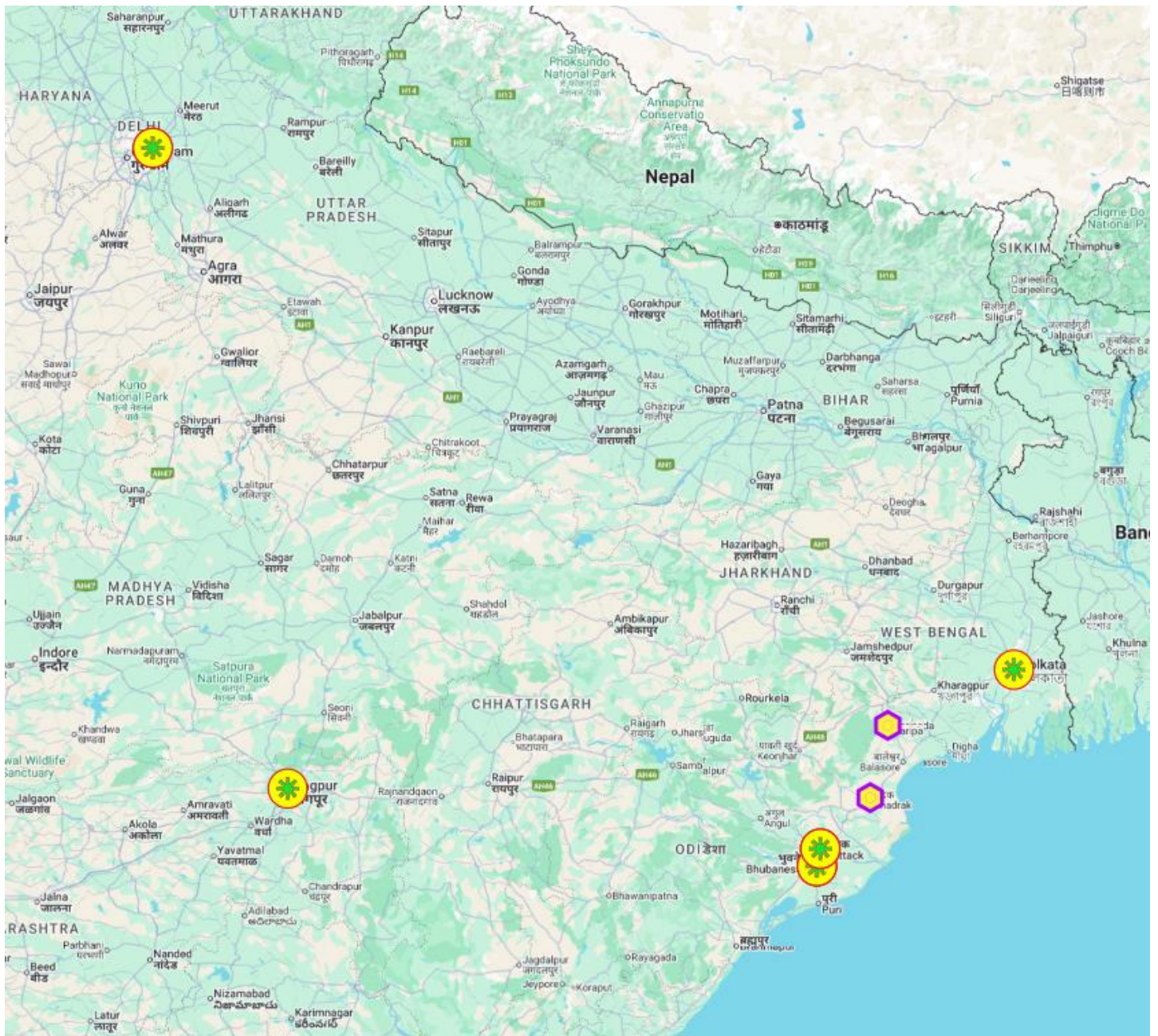
S2_V2 (from S2): S2 → C15 → C30 → C4 → C28 → C24 → C21 → C12 → C11 → C1 → C25 → C6
→ C37 → S2 (12 customers)

Run 30: Fitness = 15034.7000 | Served = 41/41 | Vehicles = 4

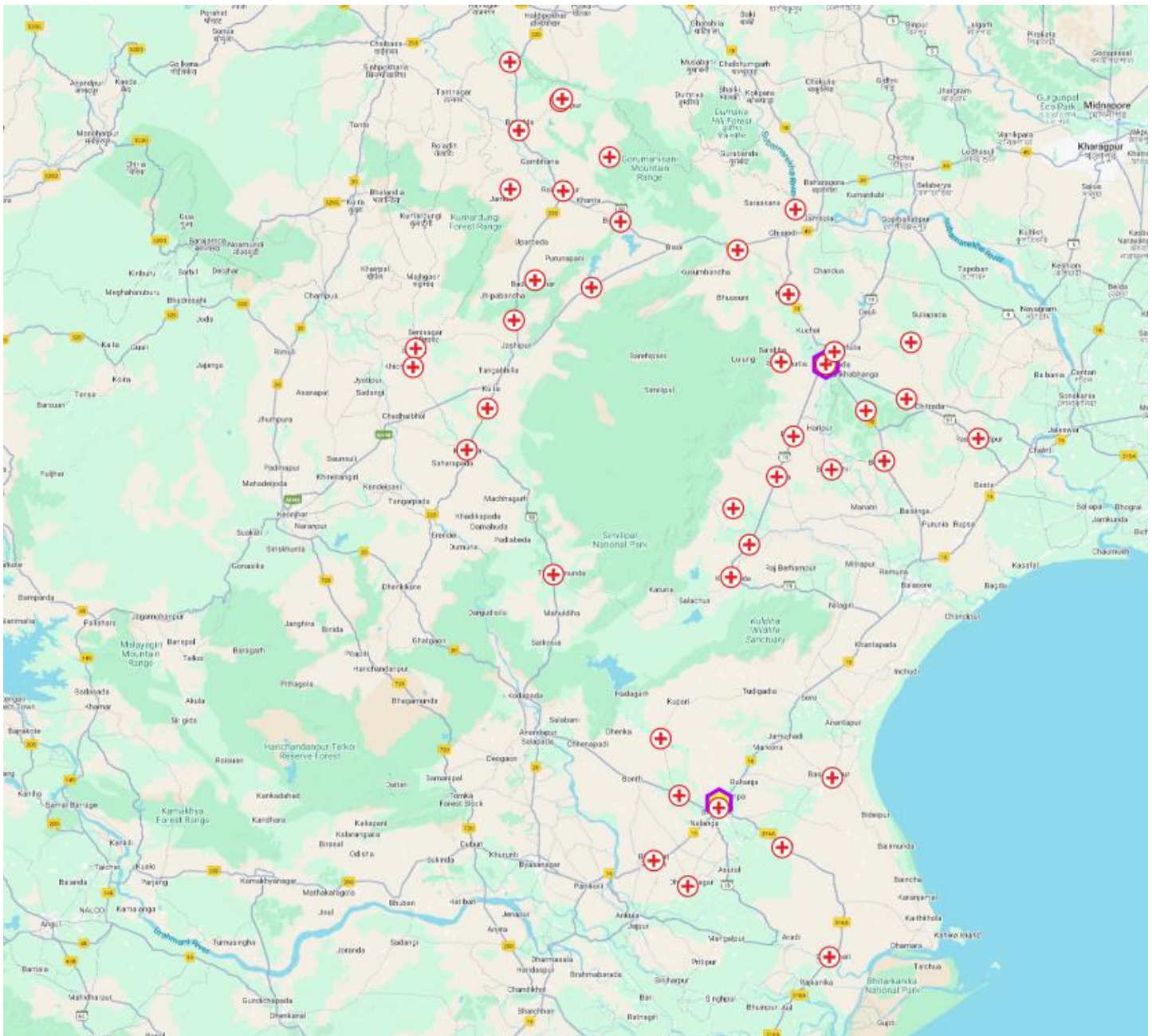
All Coordinates:



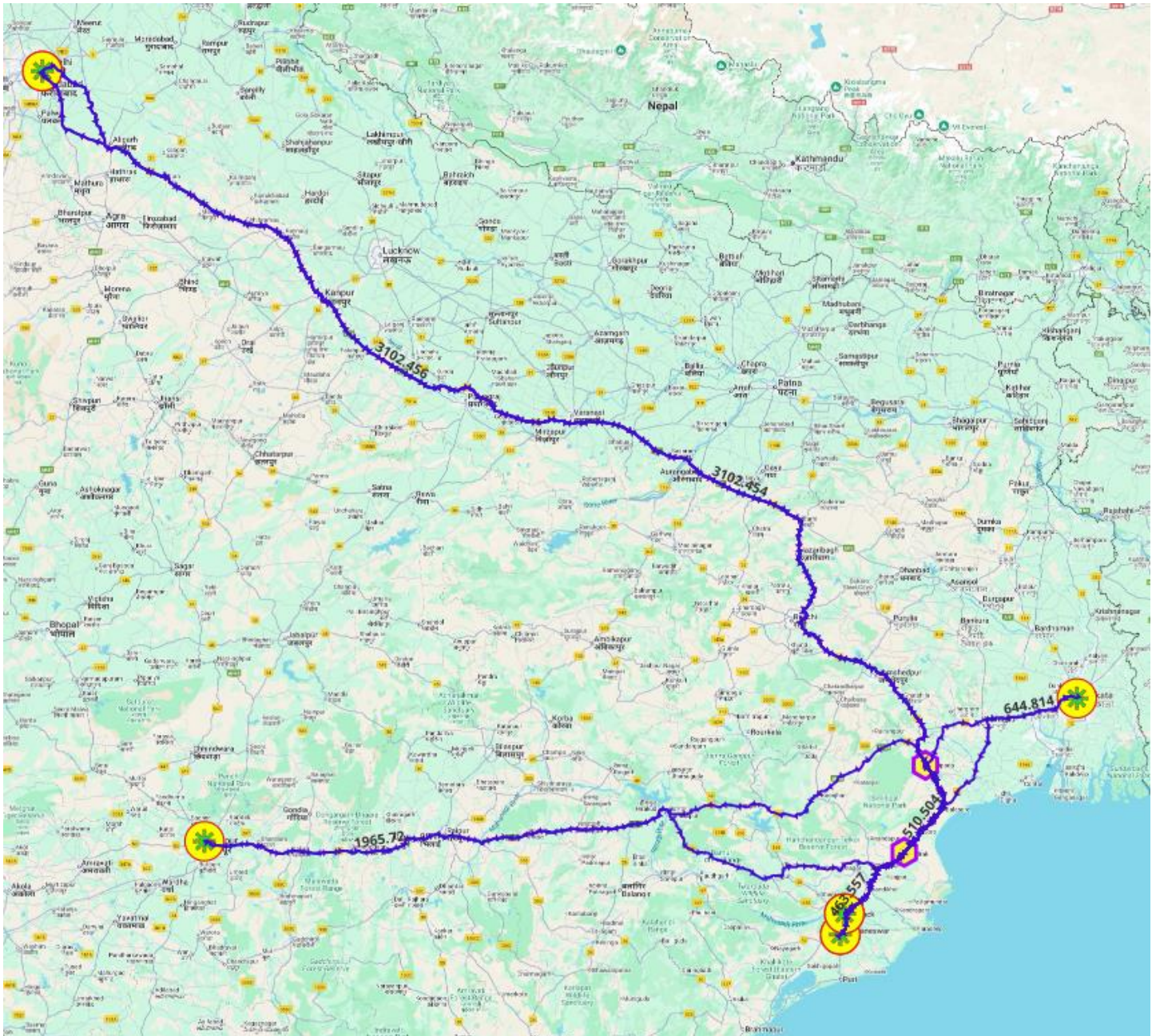
Location of Depots and Satellites :-



Customers and Satellite :-



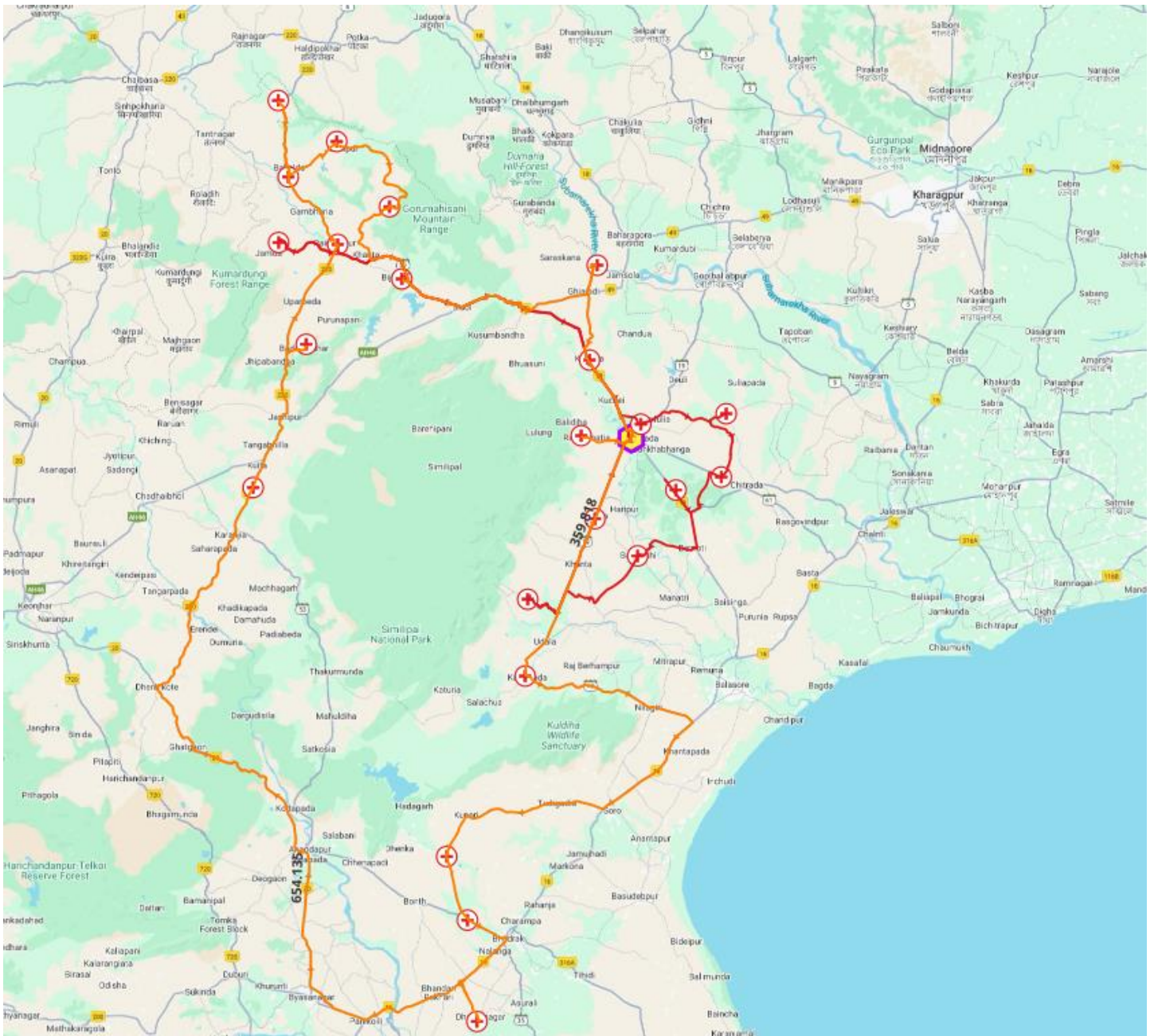
First Echelon. :-



Second Echelon. :-

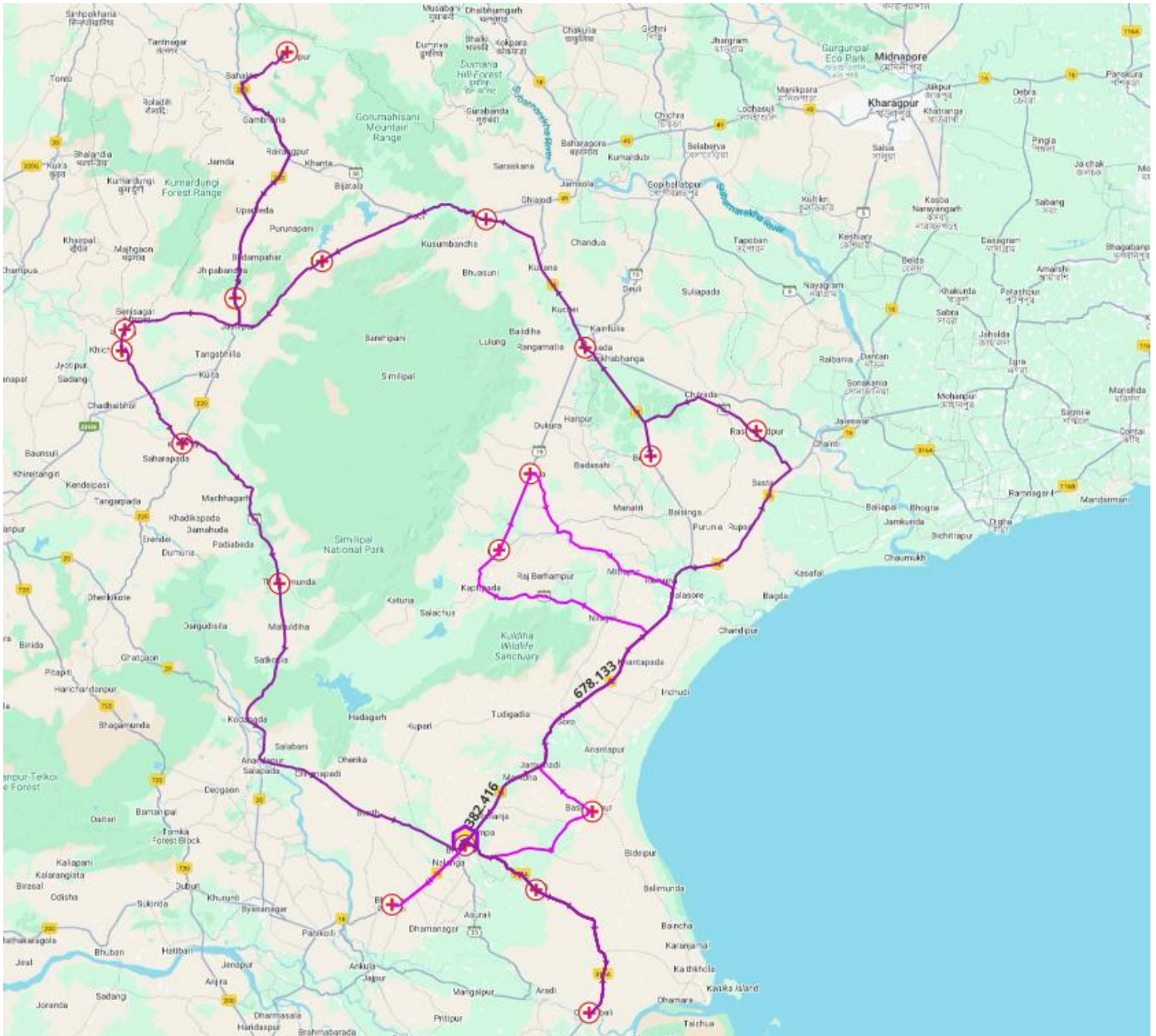
From Satellite 1:

Distance is covered by two vehicles



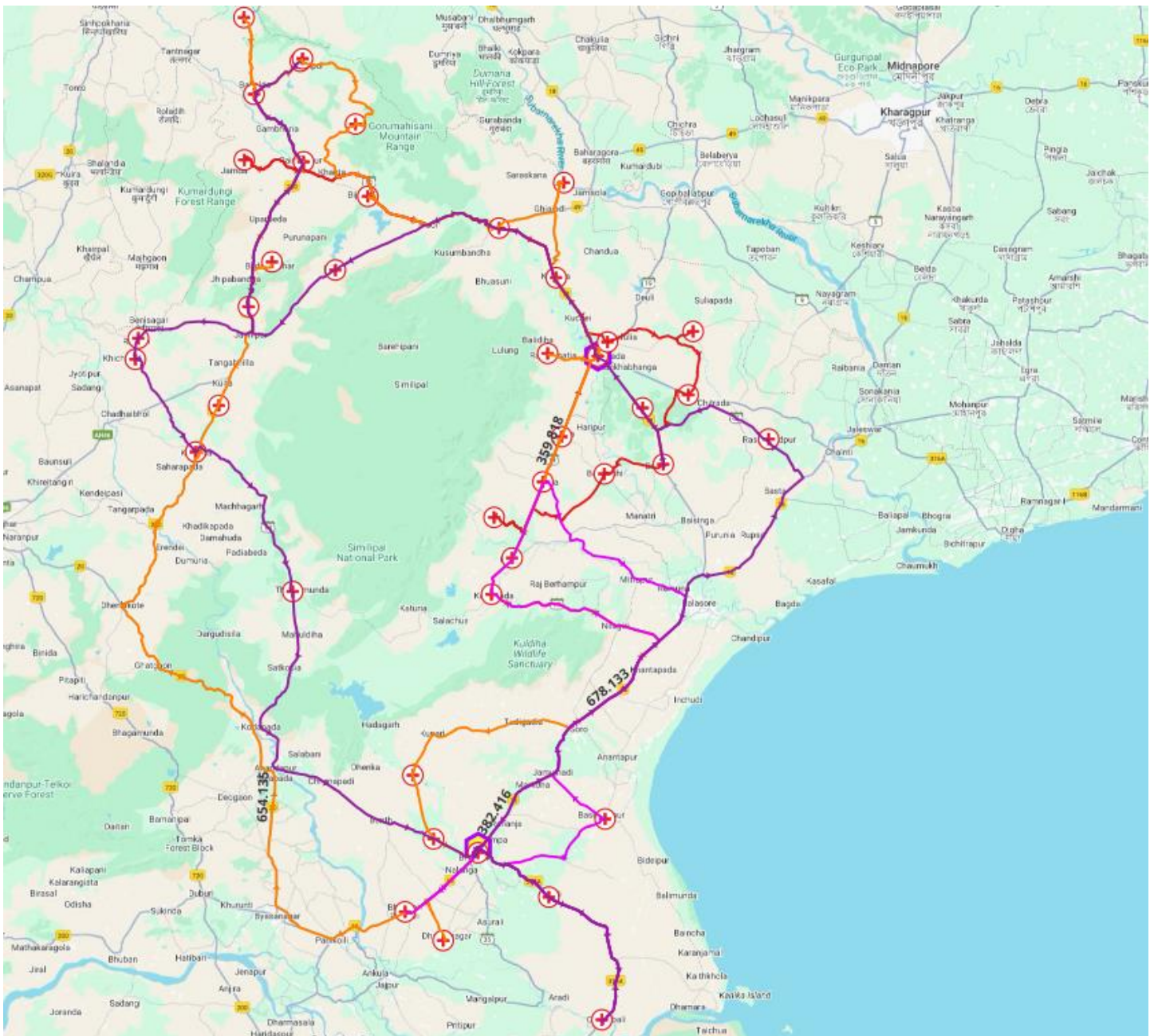
From Satellite 2 :-

Distance is covered by 2 Vehicles

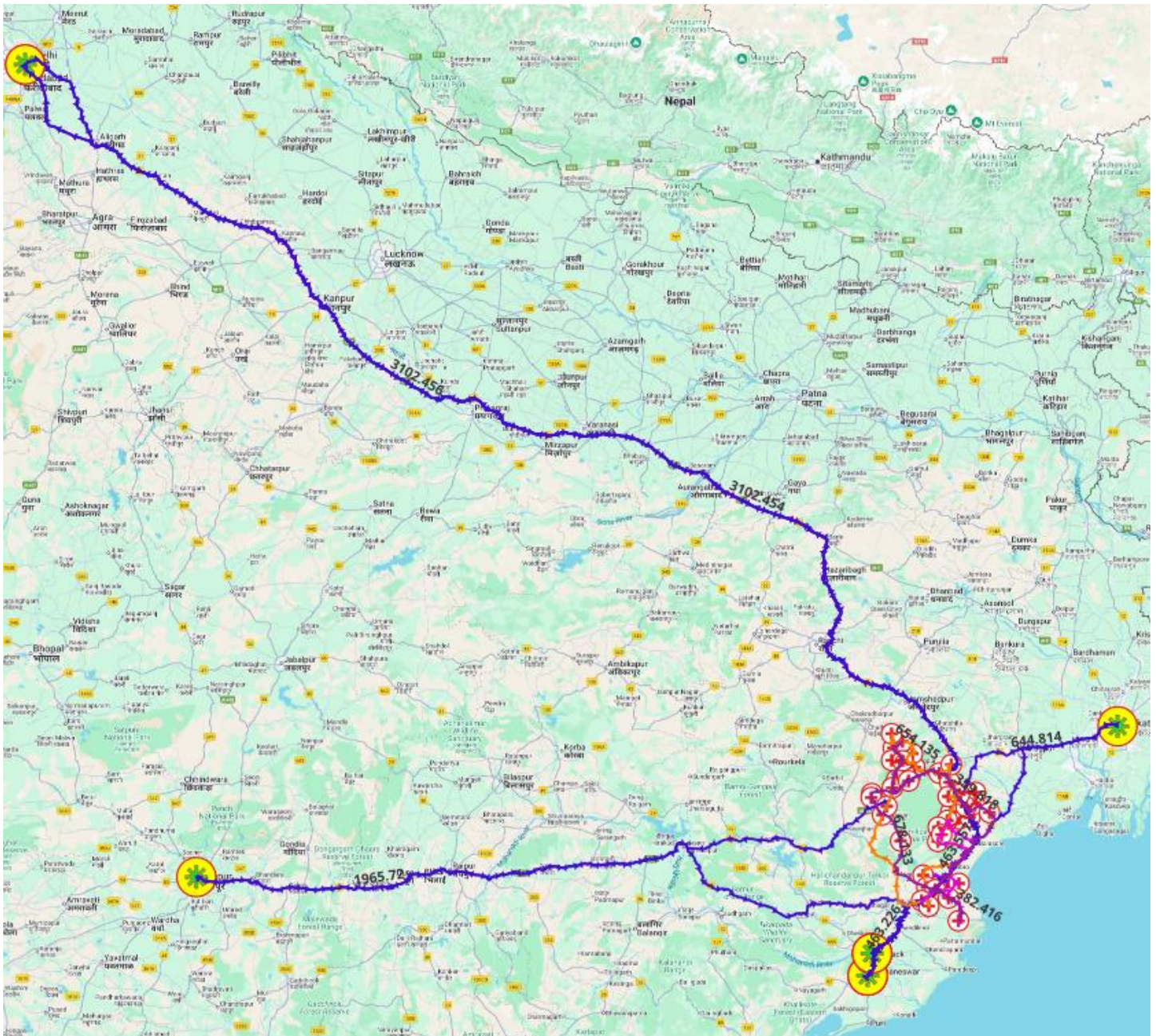


Complete 2nd echelon

Number of Vehicles used is 4



Complete map:



So practically the length of the Route comes out to be **13816 km**