



Please Call First!

DO NOT RETURN TO STORE

Need help with assembly? Missing or broken parts?

Business Hours: M-F 8am-5pm PST

Toll Free: 1 (866) 632-6632 support@slambrands.com

1.08 A

ADARA

WIDE TV STAND WITH UNIVERSAL FLAT PANEL BRACKET

Assembly Instructions
Costco#203480
SB#222408-05-01



AVIO Entertainment Furnishings is a trademark of Slam Brands, Inc.

Toll Free: 1 (866) 632-6632 support@slambrands.com www.slambrands.com



IMPORTANT INFORMATION

Read carefully before assembling TV Stand. Keep these instructions for further use.



CAUTION!

This TV Stand is intended for use only with the products and maximum weights indicated. Use with other products or products heavier than maximum weights indicated may result in instability causing possible injury.

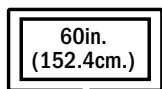
Costco Model: 203480 / SB Model: 222408-05-01

Distribution / Manufacturer: Slam Brands, Inc.

Country of Origin: China

Manufacture Date: 01.15.08

**Top Shelf
Accommodates Most:**



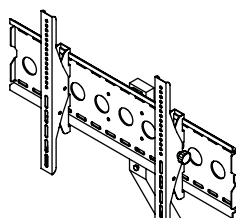
Flat Panel

Top Shelf:

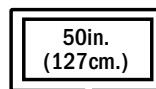
A maximum of a 60in.
(152.4cm.) Flat Panel TV.
A maximum shelf load weight
of 180lb./81.6kg.

Component Shelves:

A maximum load weight
of 80lb./36.2kg.



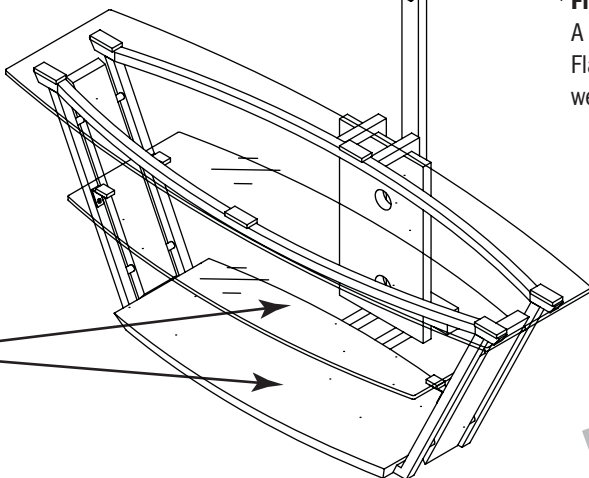
**Flat Panel Bracket
Accommodates Most:**



Flat Panel

Flat Panel Bracket :

A maximum of a 50in. (127cm.)
Flat Panel TV. A maximum load
weight of 150lb./68kg.



SLAM BRANDS, INC
2260 152nd Ave NE
Redmond, WA 98052
www.slambrands.com

Toll Free: 1 (866) 632-6632 Email: support@slambrands.com Business Hours: M-F 8am-5pm PST

SAFETY FIRST

- ! When moving TV Stand, remove TV first.
Do NOT move TV Stand with a TV on top
- ! TVs are front heavy. Place TV as far from front
surface of stand as possible.
- ! To avoid injury, assemble TV Stand in final
location. Moving the stand after it is assembled is
not recommended.

ANTI-TIP HARDWARE

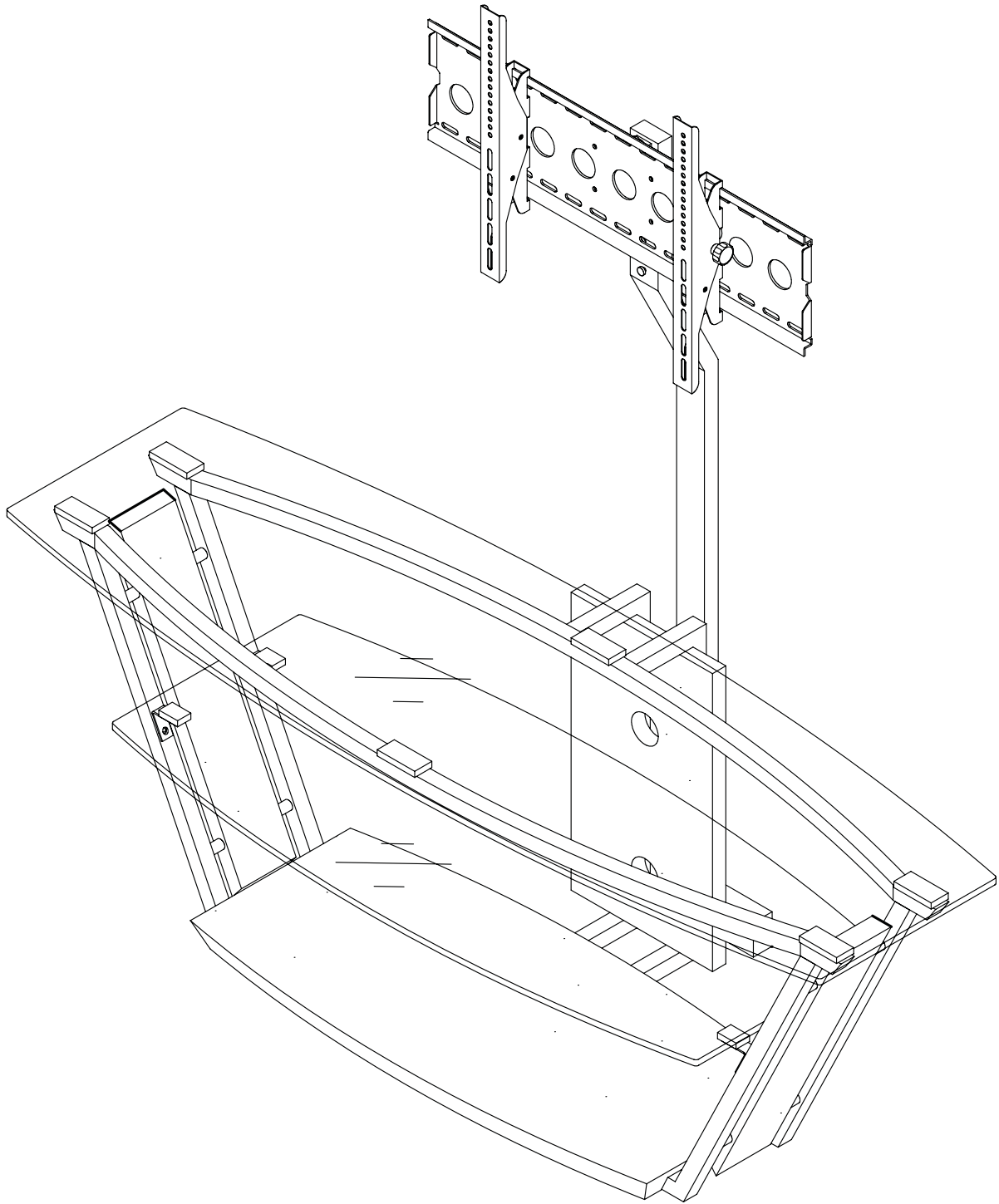
This product is sold with anti-tip hardware and it is intended that the product be used with this hardware attached. Danger from tipping may result if the hardware is not attached to both the wall and the TV Stand. Slam Brands, Inc. is not responsible for any personal injury or damage to stand, television, components, or household effects resulting from improper use of this product.



AVIO™

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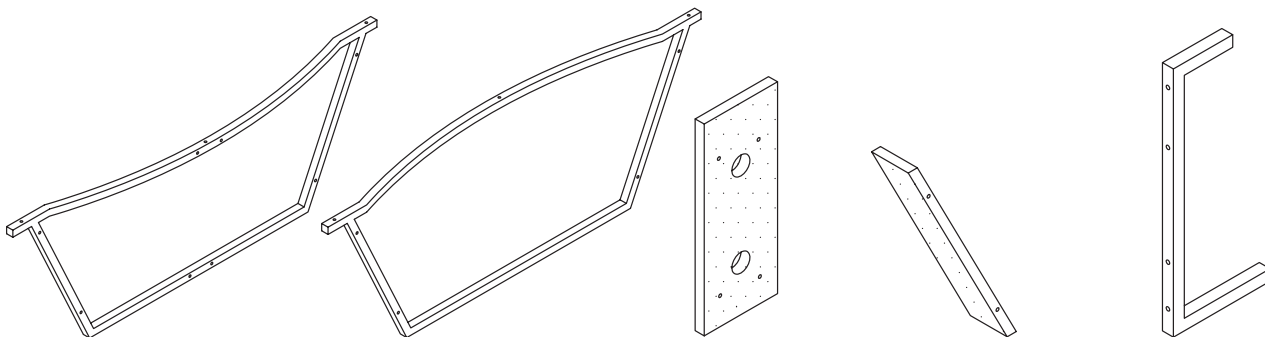
ASSEMBLY OVERVIEW





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PARTS IDENTIFICATION



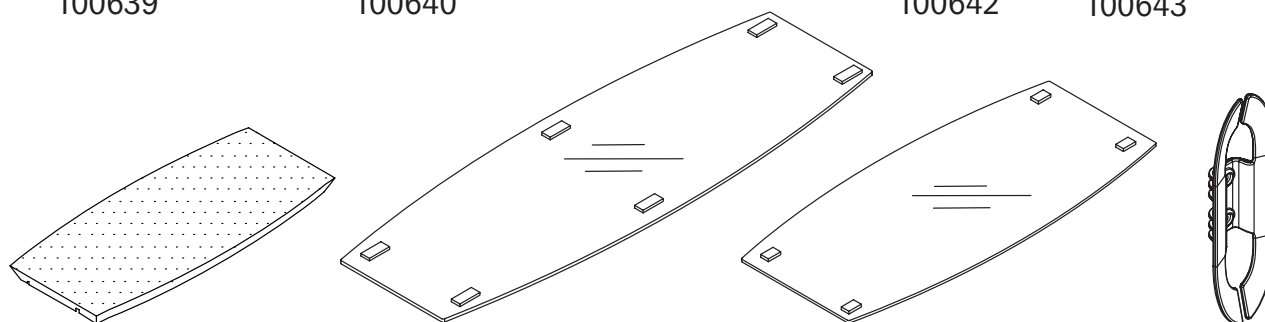
(A) Back
Frame(1)
T00639

(B) Front
Frame(1)
T00640

(C) Backboard (1)
T00641

(D) Side
Panel (2)
T00642

(E) Cable Management
Frame (2)
T00643

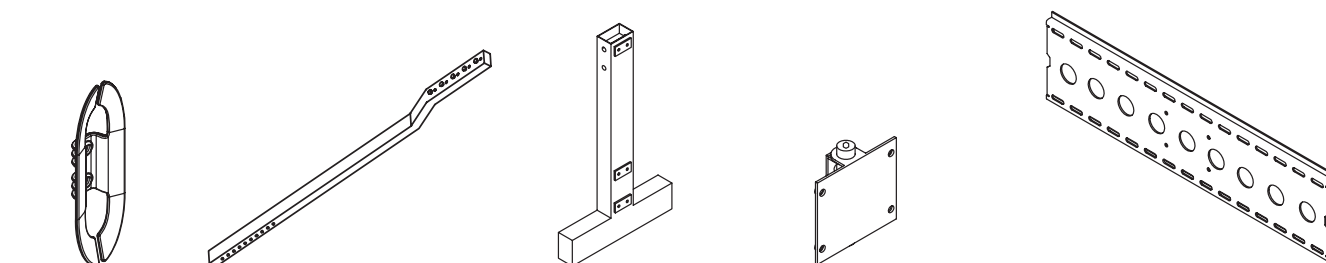


(F) Base (1)
T00644

(G) Glass Top (1)
T00645

(H) Glass Shelf (1)
T00646

(I) Large Cleats (2)
H00380



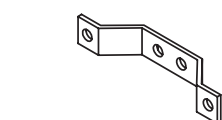
(J) Medium
Cleats (2)
H00381

(K) 60mm x 30mm
Post (1)
H00408

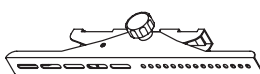
(L) Post
Base (1)
H00409

(M) Pivot Bracket (1)
H00410

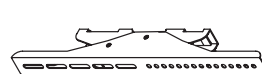
(N) Wide TV Bracket (1)
H00411



(O) Post Attach Bracket (2)
H00412



(P) Vertical Left Bracket (1)
H00413

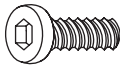
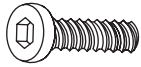
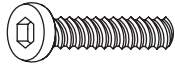


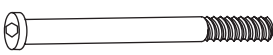


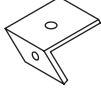







(Q) Vertical Right Bracket (1)
H00414

HARDWARE IDENTIFICATION

Assembly requires a Phillips or Flat Head screwdriver (not included).

1/4" Hex Bolt Package



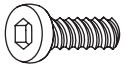

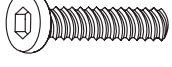



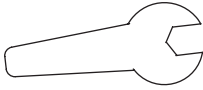
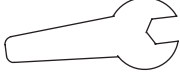
①	Hex Bolt	1/4" x 3/8"	Qty. (4)		H00003
②	Hex Bolt	1/4" x 5/8"	(4)		H00048
③	Hex Bolt	1/4" x 1 1/4"	(6)		H00008
④	Hex Bolt	1/4" x 1 1/2"	(12)		H00007
⑤	Hex Bolt Angled	1/4" x 1 1/2"	(2)		H00416
⑥	Shelf Pin Bolt	1/4" x 7 3/4"	(4)		H00415
⑦	Washer	Ø 16mm	(30)		H00130
⑧	Allen Key Wrench	4mm x 4mm	(1)		H00005
⑨	Shelf Bracket		(4)		H00265
⑩	Feet	M5/16"	(4)		H00015
⑪	L-Joint Wall Bracket	13 x 26 x 1.4mm	(2)		H00142
⑫	Wall Anchor		(1)		H00141
⑬	Loop	8 5/8"	(1)		H00021
⑭	Phillips Screw	M4 x 37mm	(1)		H00163

Shelf Package

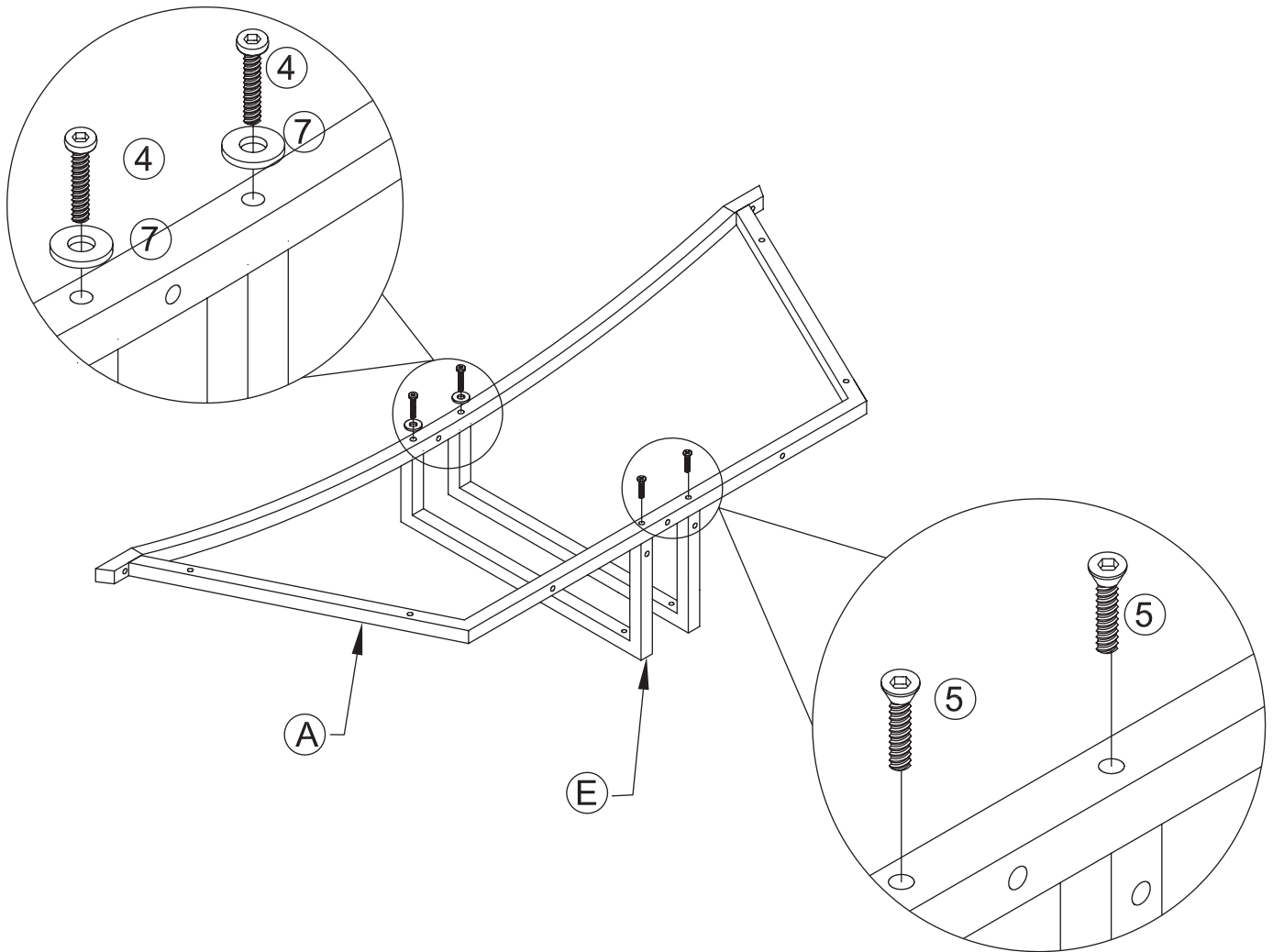
Anti-Tipping Hardware

Additional Hardware

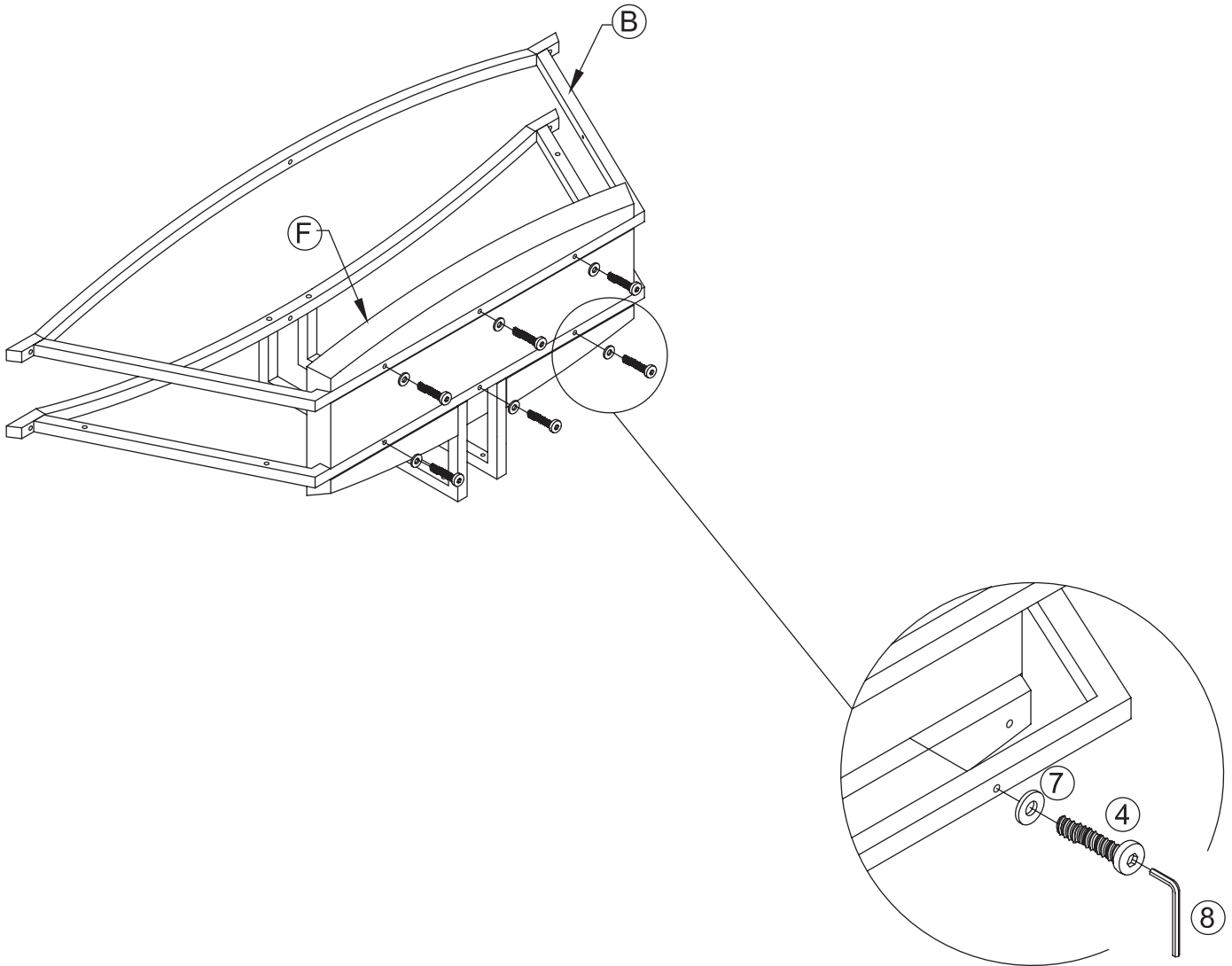
Post Hardware

⑮	Spacer	19mm x 26mm	Qty. (8)		H00238
⑯	Screw	$\frac{5}{32}$ " x $\frac{5}{8}$ "	(8)		H00390
⑰	Hex Bolt	$\frac{1}{4}$ " x $\frac{3}{8}$ "	(4)		H00003
⑱	Hex Bolt	$\frac{1}{4}$ " x $\frac{5}{8}$ "	(12)		H00011
⑲	Hex Bolt	$\frac{1}{4}$ " x $1\frac{1}{2}$ "	(2)		H00007
⑳	Washer	Ø 16mm	(14)		H00012
㉑	Allen Key Wrench	5mm x 5mm	(1)		H00006
㉒	Post Base Feet	$\frac{5}{16}$ " x Ø 2"	(2)		H00417
㉓	Wrench	13mm	(1)		H00418
㉔	Wrench	12mm	(1)		H00419

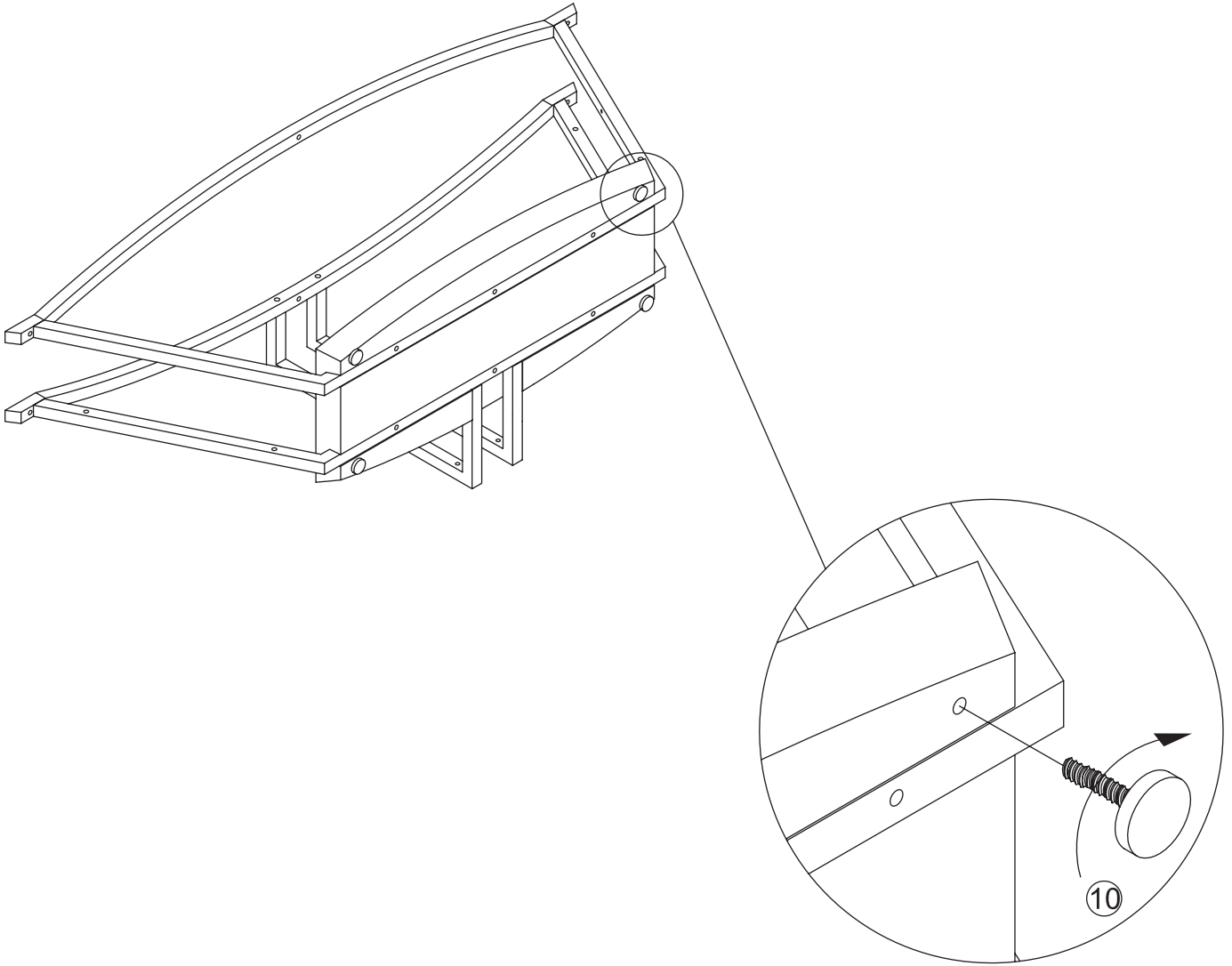
STEP 1: ASSEMBLE BACK FRAME



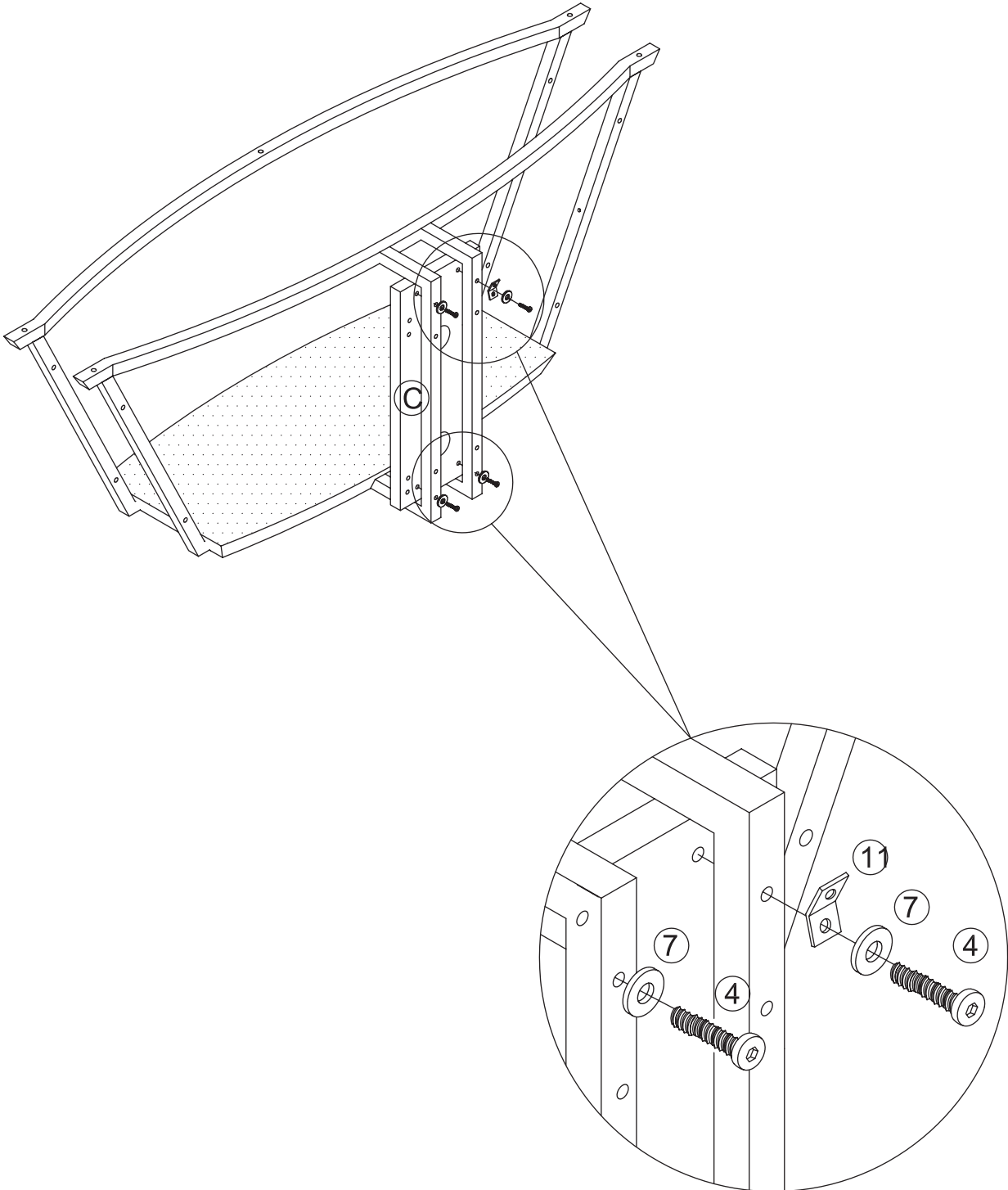
STEP 2: ASSEMBLE FRONT FRAME



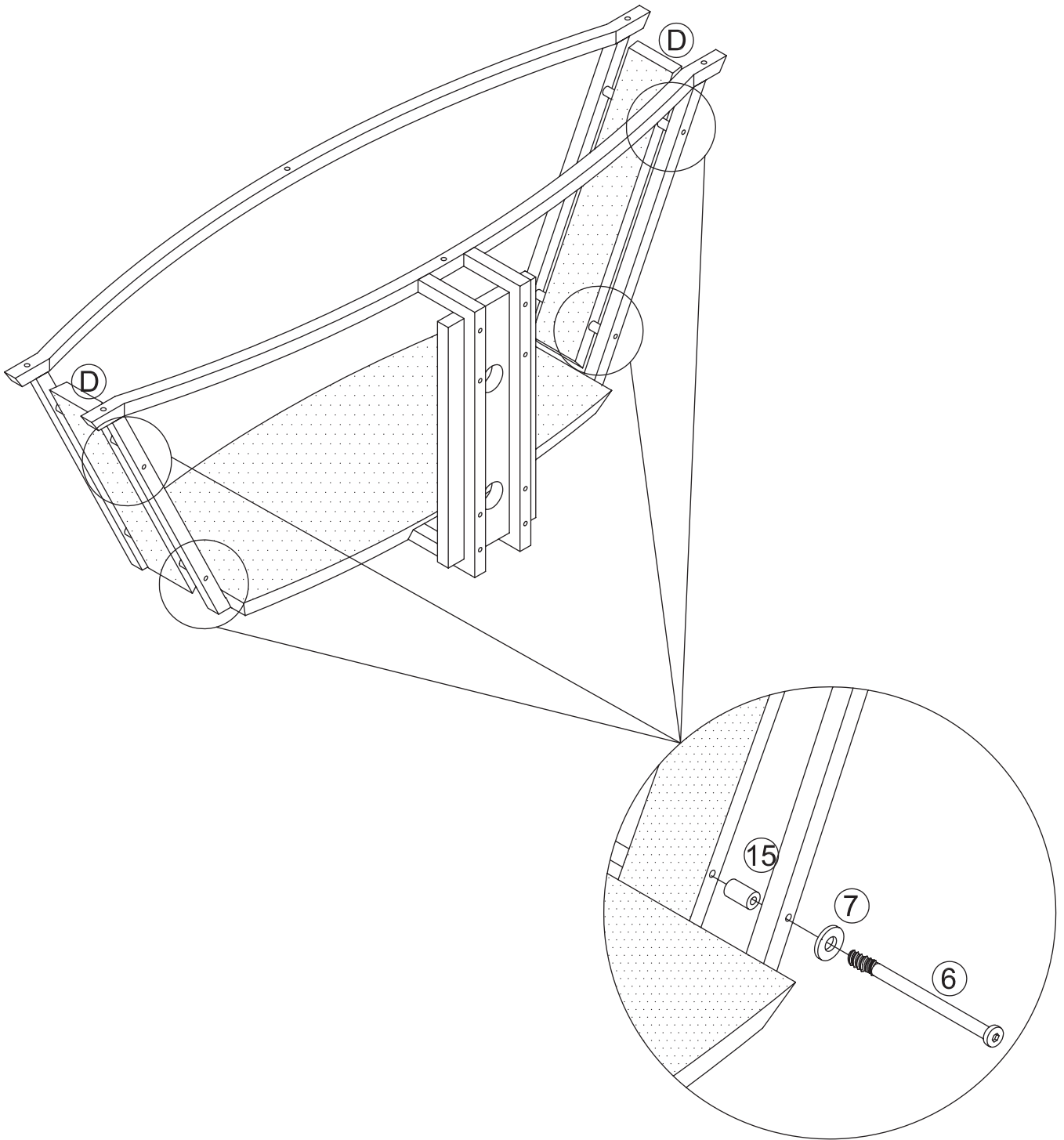
STEP 3: ATTACH FEET



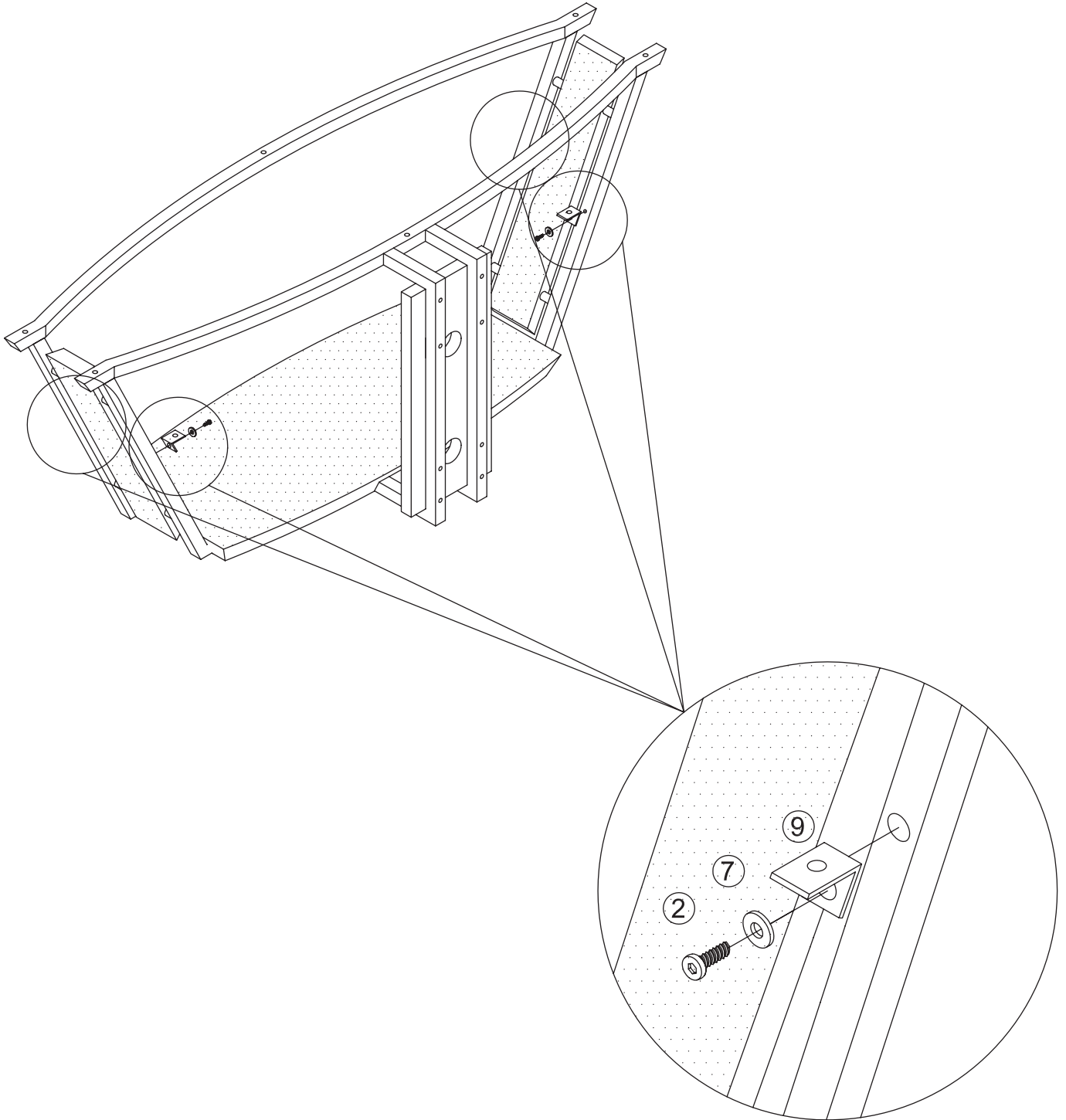
STEP 4: ATTACH BACKBOARD



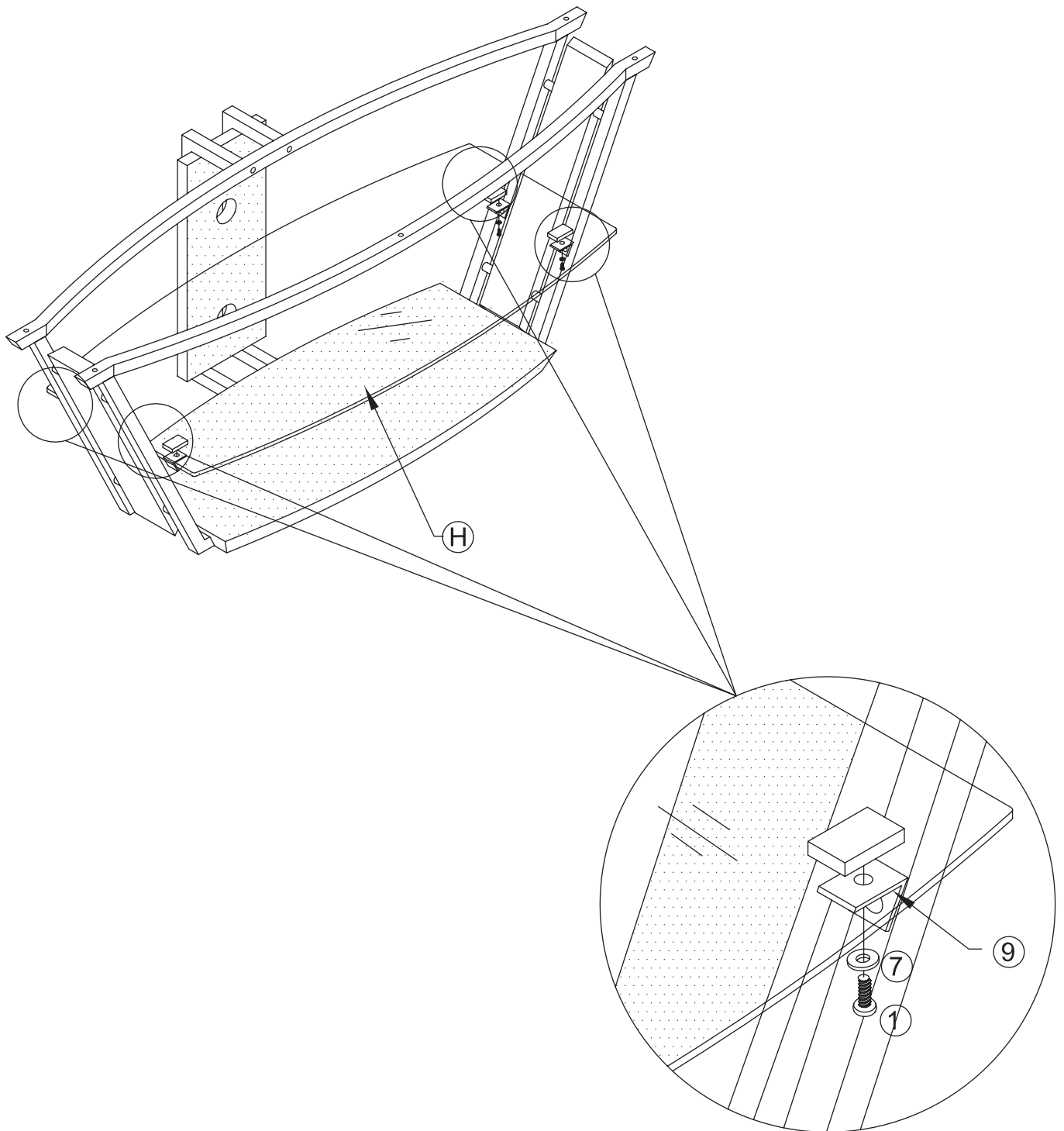
STEP 5: ATTACH SIDE PANELS



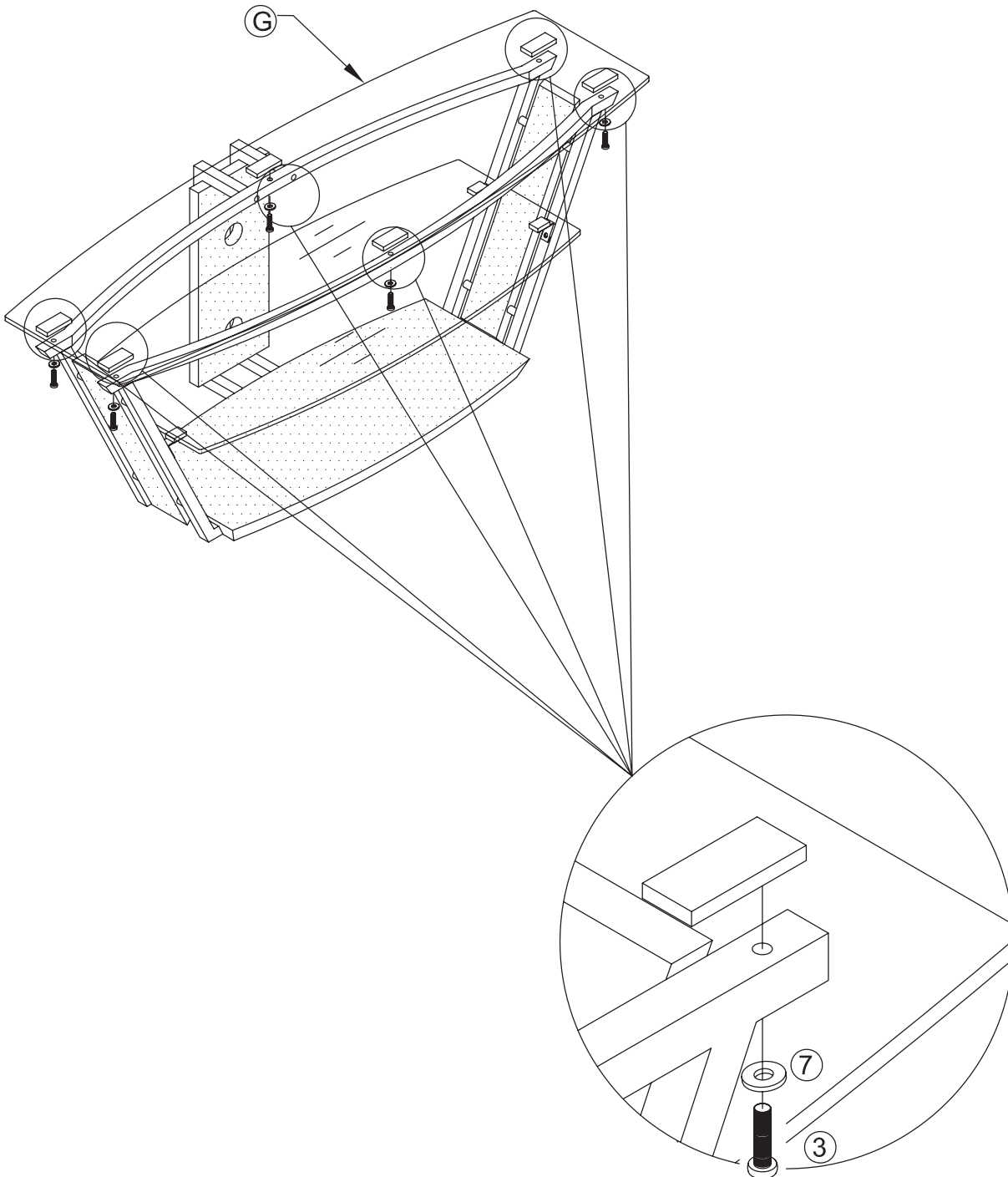
STEP 6: ATTACH SHELF BRACKET

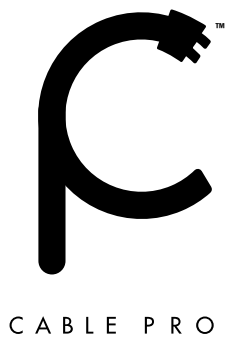


STEP 7: SECURE GLASS SHELF



STEP 8: SECURE GLASS TOP





Cable ProTM **Advanced Cable ControlTM**



Patents Pending

Cable Pro[™] Advanced Cable Control[™]

Cable Pro's Advanced Cable Control mounts directly to the back of your TV stand. Multiple cleats of different sizes and custom placement enable you to shorten, separate and route both single and bundled cables. Open, flexible design accommodates any cable diameter and when used in multiples, creates a system for routing cables through channels, between components and to power sources without the usual tangled mess or annoying signal interference.



Shorten



Route



Separate



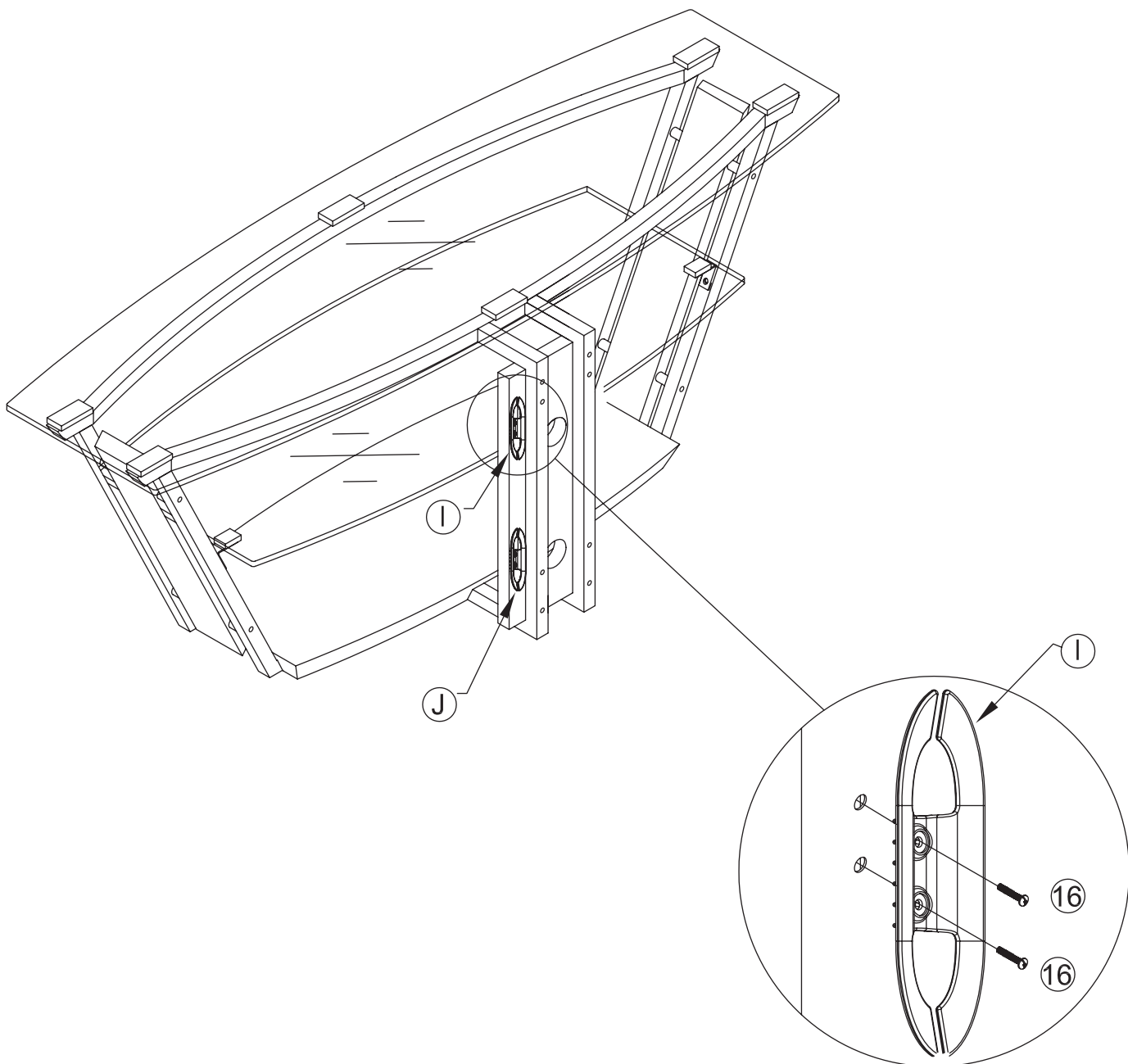
Designed and Manufactured by:
SLAM BRANDS, INC
2260 152nd Ave NE
Redmond, WA 98052
www.slambrands.com
MADE IN CHINA



CABLE PRO

STEP 9: ATTACH ADVANCED CABLE CONTROL

Assembly requires a Phillips or Flat Head screwdriver (not included).





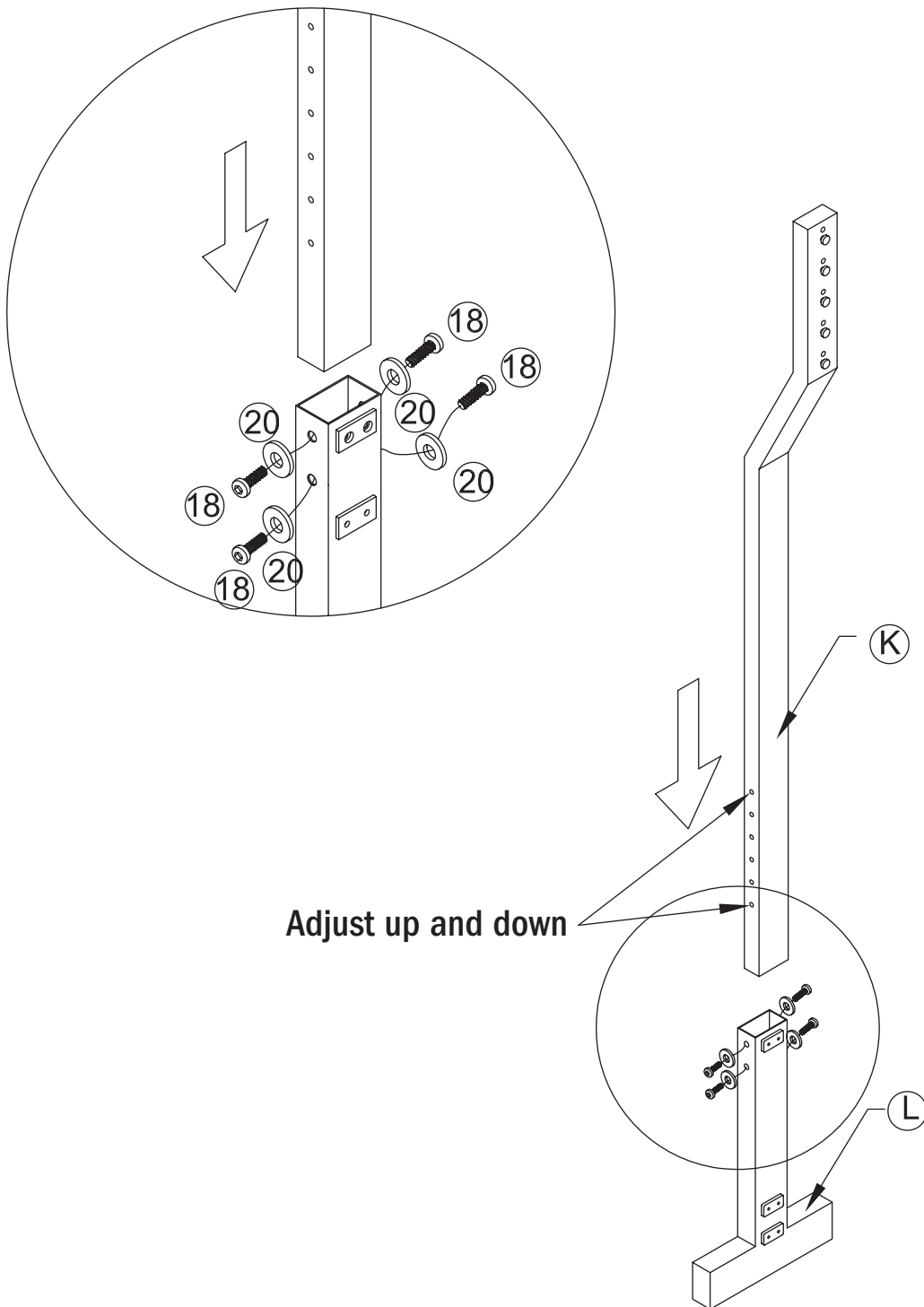
**If mounting TV to post with bracket,
continue to STEP 10.**

**If mounting TV to wall,
skip ahead to STEP 17.**

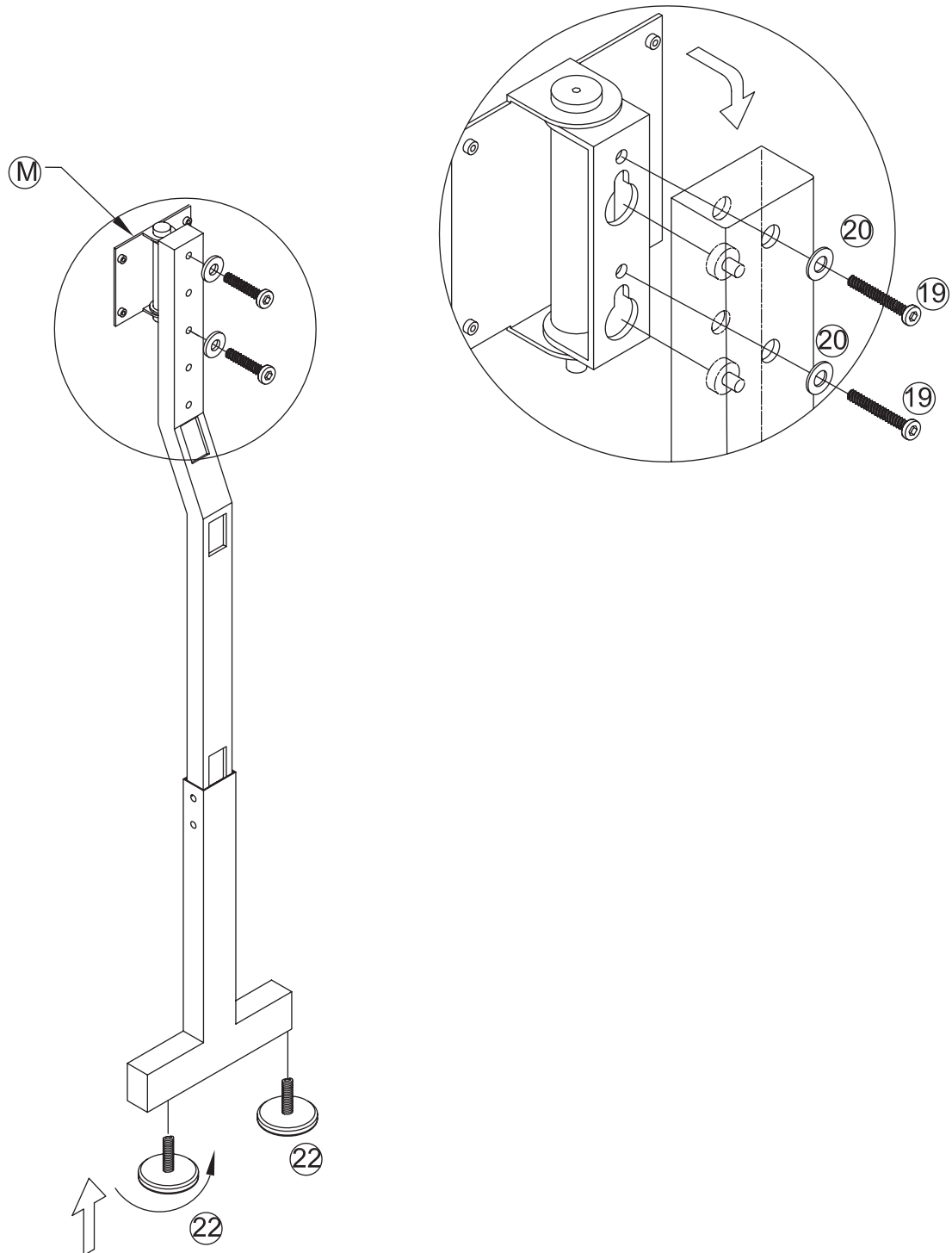


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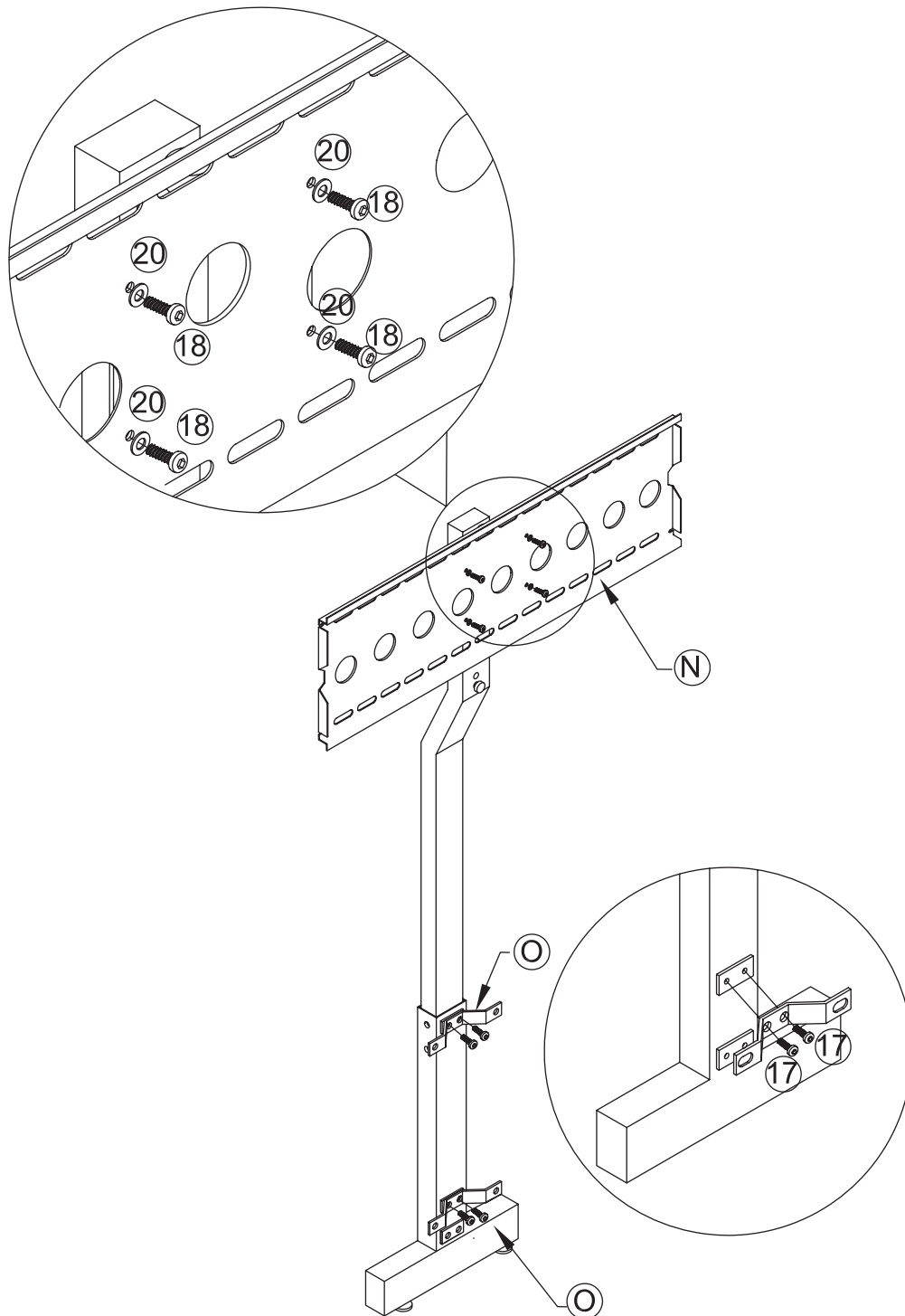
STEP 10: ATTACH POST TO POST BASE



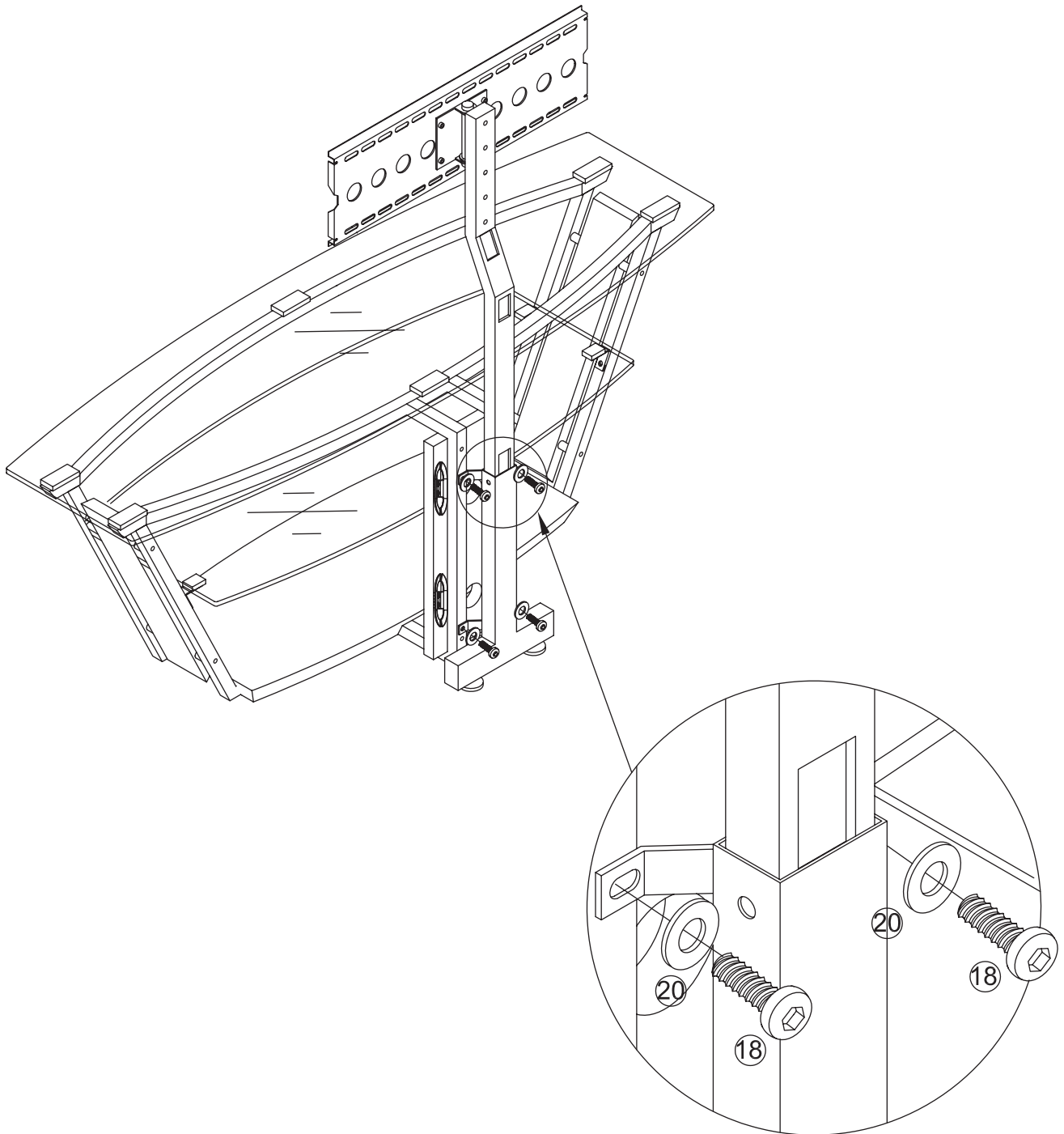
STEP 11: PLACE PIVOT BRACKET ON POST AND SECURE WITH BOLTS



STEP 12: SECURE POST, ATTACH WIDE TV BRACKET AND POST BRACKETS



STEP 13: CONNECT TV MOUNTING SYSTEM TO THE TV STAND



TV MOUNT TO BRACKET

IMPORTANT INFORMATION

Read carefully before assembling TV Stand. Keep these instructions for further use.

SAFETY FIRST




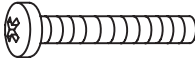
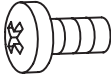
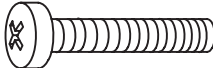
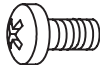

- ! Warning: Some televisions may require two people to lift. Slam Brands, Inc. is not responsible for personal injury or product damage.
- ! Always make sure your television is unplugged before threading any bolt into its back panel.
- ! **Warning: Laying a television on its glass surface may cause permanent damage. Do not lay your television face down. Prop your television against a wall or other solid surface.**
- ! To avoid injury, assemble TV Stand in final location. Moving the stand after it is assembled is not recommended.



SELECT MOUNTING HARDWARE

To determine the correct hardware diameter (M4, M5, M6 or M8) for your television, use the Phillips Bolts shown below to carefully thread each bolt size (by hand) into the inserts on the back of the television until you find one that fits. DO NOT force the bolt into the insert. **You will use this Bolt Package to mount your TV in the next steps. Put aside all other Bolt Packages that do not fit your TV — they will not be used.** If you are unable to find a bolt that fits, please consult your television manual for information regarding recommended bolt size.

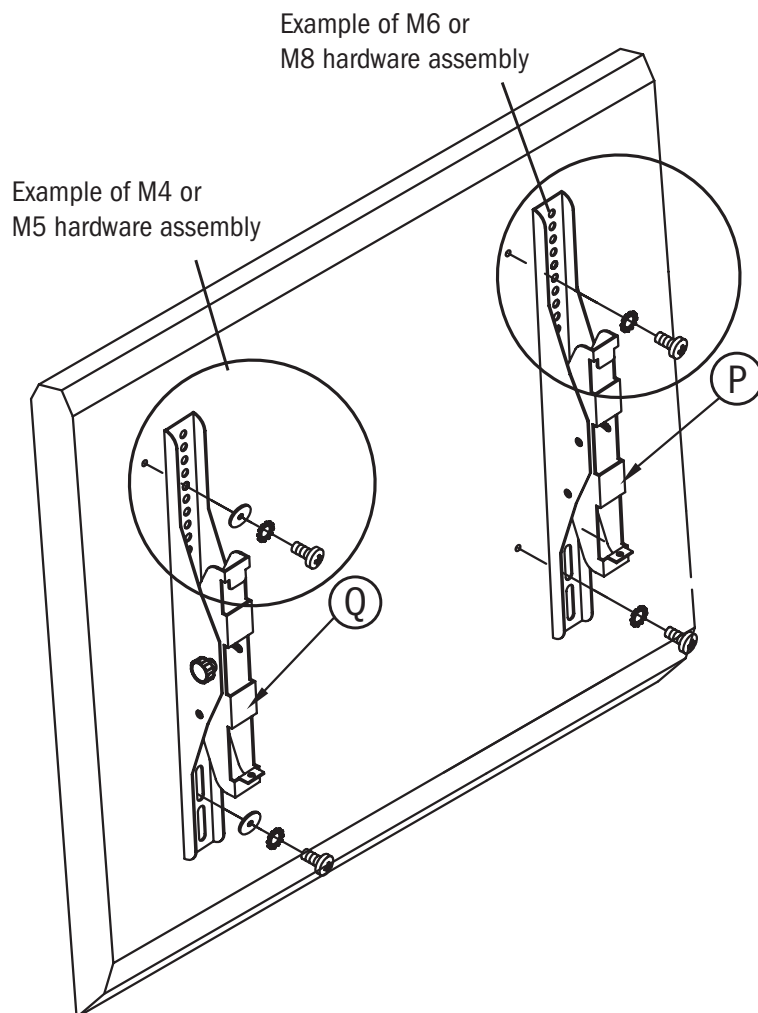
If your television has a flat back, you will use the shorter bolt that matches your diameter. If your television has a curved back or threaded holes set in recessed channels, you will use the longer bolt. **When possible, use bolts that were provided to you with your TV.**

M4 Package	25	Phillips Bolt	M4 x 12mm	Qty. (4)		H00148
	26	Phillips Bolt	M4 x 30mm	(4)		H00149
M5 Package	27	Phillips Bolt	M5 x 12mm	(4)		H00150
	28	Phillips Bolt	M5 x 30mm	(4)		H00151
M6 Package	29	Phillips Bolt	M6 x 12mm	(4)		H00152
	30	Phillips Bolt	M6 x 35mm	(4)		H00153
M8 Package	31	Phillips Bolt	M8 x 16mm	(4)		H00154
	32	Phillips Bolt	M8 x 40mm	(4)		H00155




MOUNTING FLAT BACK TVs




If your television has a curved back or has threaded holes set in recessed channels, skip this section.

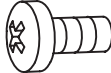

Choose the hardware group (see next page) that includes the bolt diameter you selected for your television. Position the Bracket as vertically close to the television center as possible so that it also lines up with holes in the back of the television. Using a Phillips Head screwdriver and the selected hardware group, secure the Bracket to the television in four locations as shown below. Put aside or discard all other hardware groups as they will not be used for this installation. **WARNING:** Laying a television on its glass surface may cause permanent damage. Do not lay your television face down.





HARDWARE GROUPS FOR FLAT BACK TVs

②5	Phillips Bolt	M4 x 12mm	Qty. (4)		H00148
③3	Lock Washer	M4	(4)		H00156
③9	Washer	M4/M5	(4)		H00160

②7	Phillips Bolt	M5 x 12mm	Qty. (4)		H00150
③4	Lock Washer	M5	(4)		H00157
③9	Washer	M4/M5	(4)		H00160

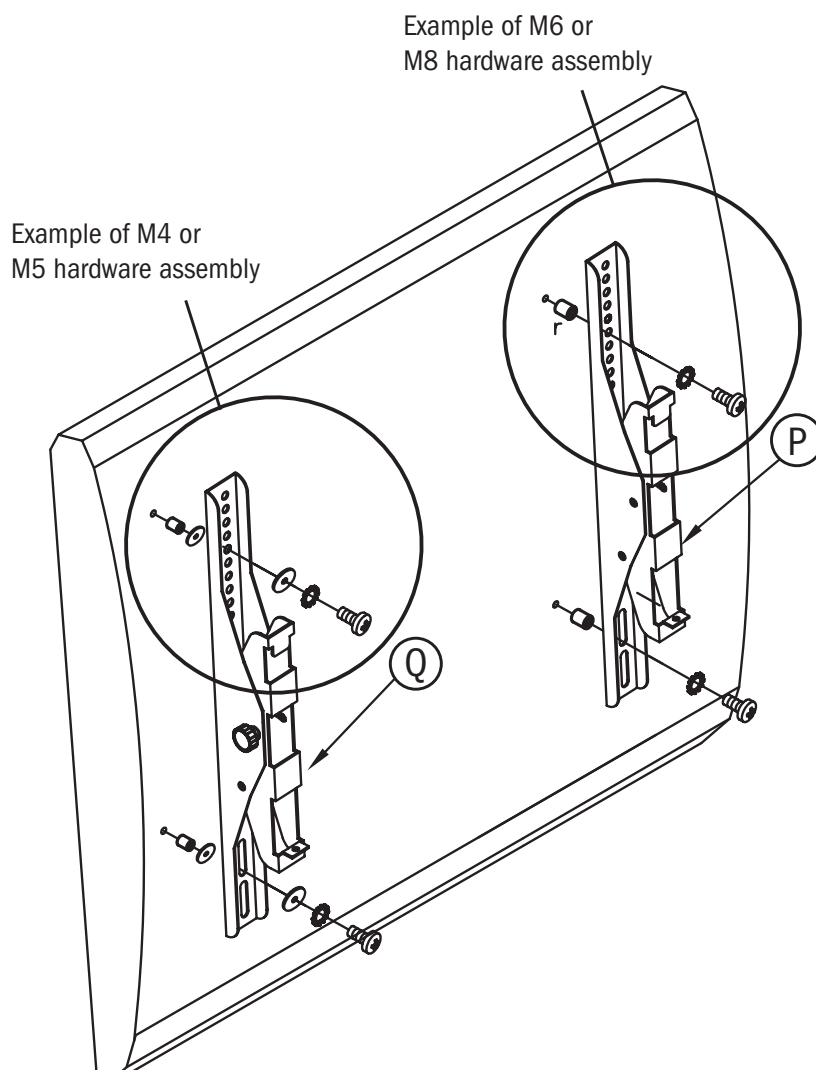
③2	Phillips Bolt	M6 x 12mm	Qty. (4)		H00152
③5	Lock Washer	M6	(4)		H00158

③1	Phillips Bolt	M8 x 16mm	Qty. (4)		H00154
③6	Lock Washer	M8	(4)		H00159

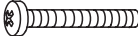



MOUNTING CURVED BACK TVs





If your television has a flat back or has threaded holes set in recessed channels, skip this section.

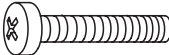


Choose the hardware group (see next page) that includes the bolt diameter you selected for your television. Position the Bracket as vertically close to the television center as possible so that it also lines up with holes in the back of the television. Using a Phillips Head screwdriver and the selected hardware group, secure the Bracket to the television in four locations as shown below. Put aside or discard all other hardware groups as they will not be used for this installation. **WARNING:** Laying a television on its glass surface may cause permanent damage. Do not lay your television face down.






HARDWARE GROUPS FOR CURVED BACK TVs

②⑥ Phillips Bolt	M4 x 30mm	Qty. (4)		H00149
③③ Lock Washer	M4	(4)		H00156
③⑦ Spacer	M4/M5	(4)		H00161
③⑨ Washer	M4/M5	(8)		H00160

②⑧ Phillips Bolt	M5 x 30mm	Qty. (4)		H00155
③④ Lock Washer	M5	(4)		H00157
③⑦ Spacer	M4/M5	(4)		H00161
③⑨ Washer	M4/M5	(8)		H00160

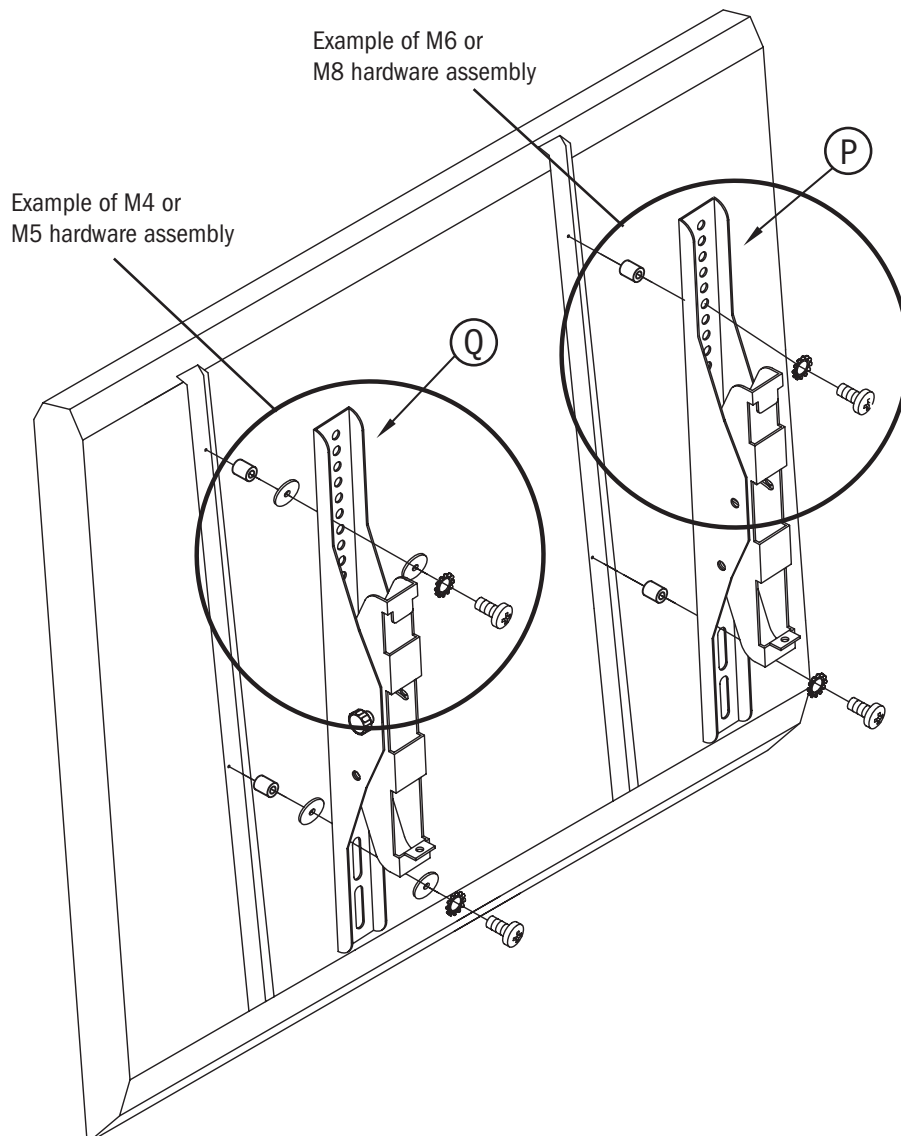
③⑩ Phillips Bolt	M6 x 35mm	Qty. (4)		H00152
③⑤ Lock Washer	M6	(4)		H00158
③⑧ Spacer	M6/M8	(4)		H00162

③② Phillips Bolt	M8 x 40mm	Qty. (4)		H00154
③⑥ Lock Washer	M8	(4)		H00159
③⑧ Spacer	M6/M8	(4)		H00162

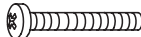



MOUNTING TVs with THREADED HOLES SET IN RECESSED CHANNELS





If your television is flat or has a curved back, skip this section.

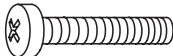


Choose the hardware group (see next page) that includes the bolt diameter you selected for your television. Position the Bracket as vertically close to the television center as possible so that it also lines up with holes in the back of the television. Using a Phillips Head screwdriver and the selected hardware group, secure the Bracket to the television in four locations as shown below. Put aside or discard all other hardware groups as they will not be used for this installation. **WARNING:** Laying a television on its glass surface may cause permanent damage. Do not lay your television face down.






HARDWARE GROUPS FOR TVs with THREADED HOLES SET IN RECESSED CHANNELS

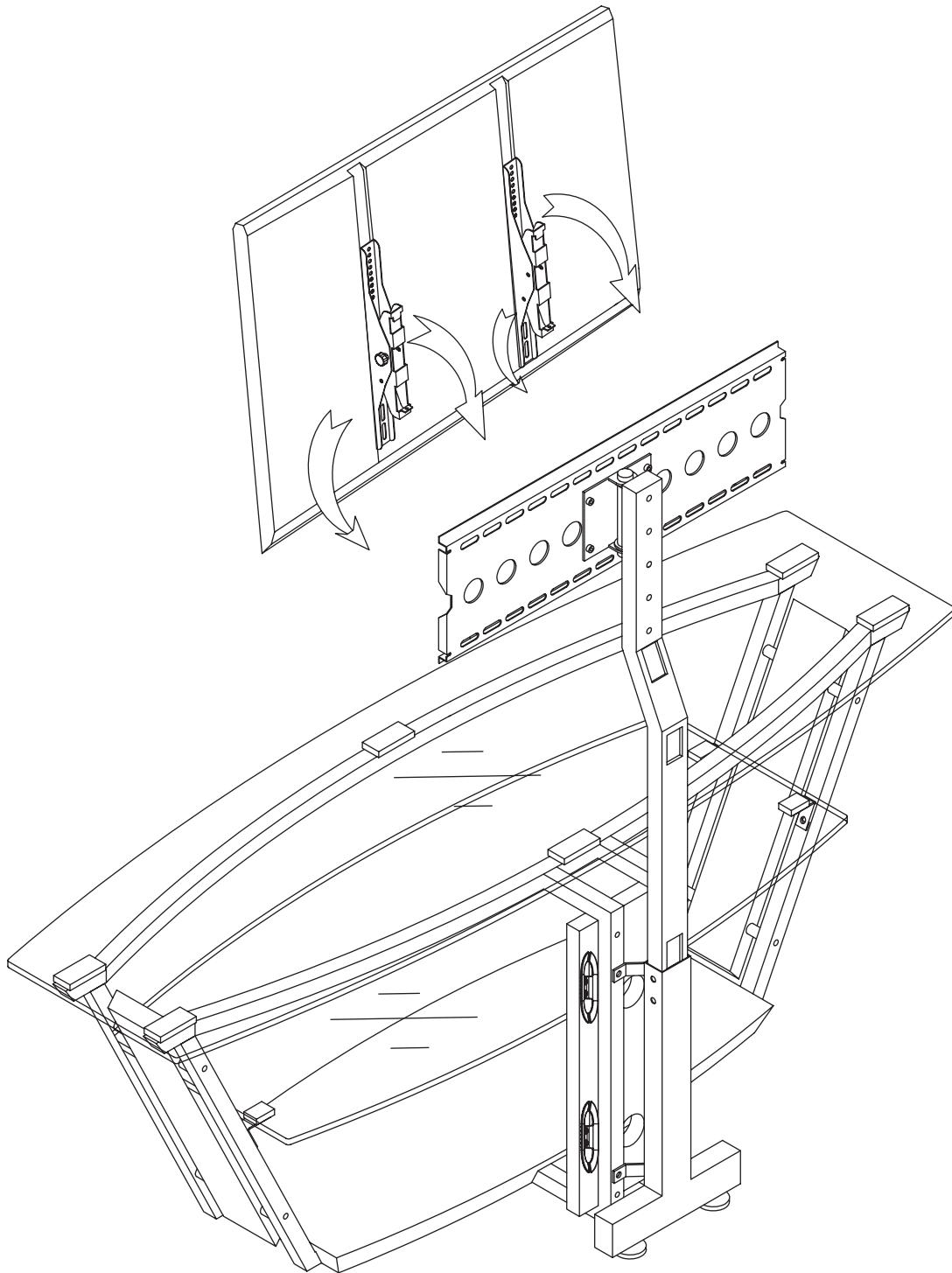
②⑥ Phillips Bolt	M4 x 30mm	Qty. (4)		H00149
③③ Lock Washer	M4	(4)		H00156
③⑦ Spacer	M4/M5	(4)		H00161
③⑨ Washer	M4/M5	(8)		H00160

②⑧ Phillips Bolt	M5 x 30mm	Qty. (4)		H00155
③④ Lock Washer	M5	(4)		H00157
③⑦ Spacer	M4/M5	(4)		H00161
③⑨ Washer	M4/M5	(8)		H00160

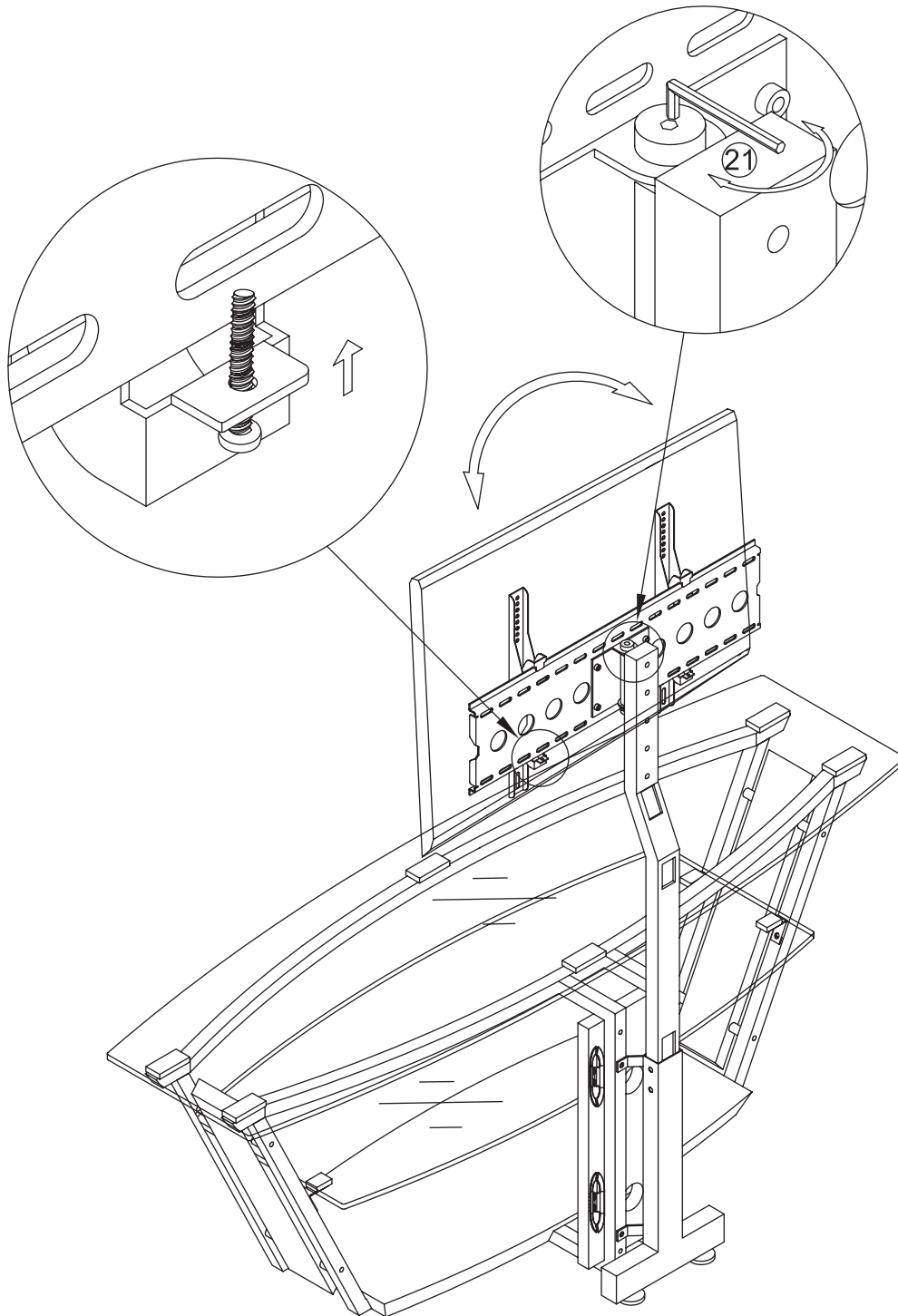
③⑩ Phillips Bolt	M6 x 35mm	Qty. (4)		H00152
③⑤ Lock Washer	M6	(4)		H00158
③⑧ Spacer	M6/M8	(4)		H00162

③② Phillips Bolt	M8 x 40mm	Qty. (4)		H00154
③⑥ Lock Washer	M8	(4)		H00159
③⑧ Spacer	M6/M8	(4)		H00162

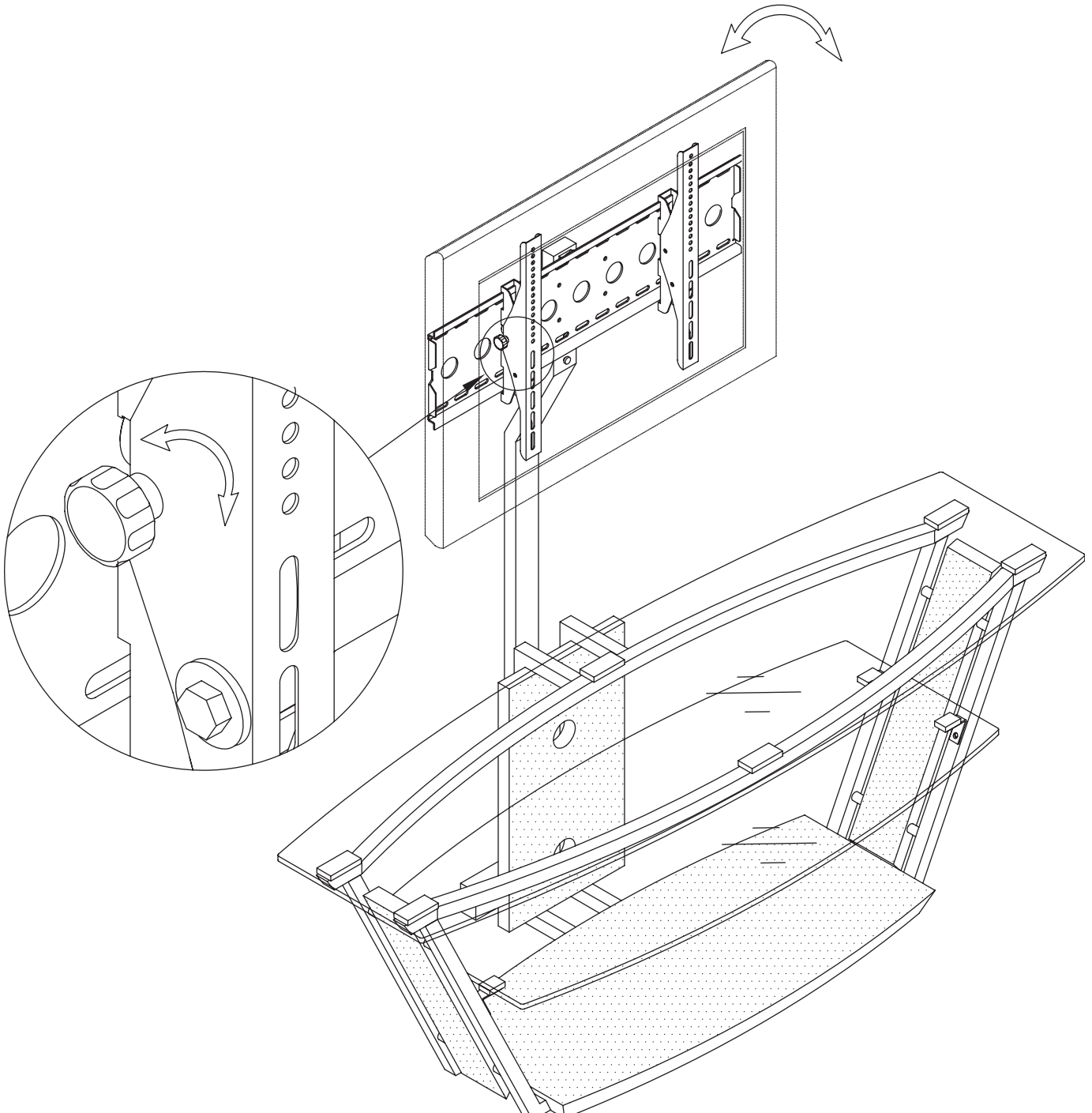
STEP 14: SLIDE VERTICAL BRACKETS ONTO WIDE TV BRACKET



STEP 15: ADJUST SWIVEL OF TV

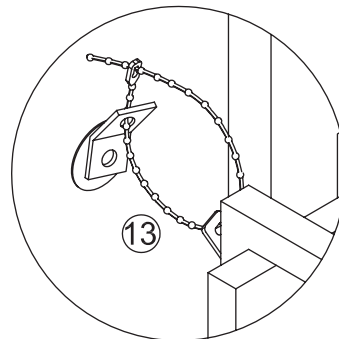
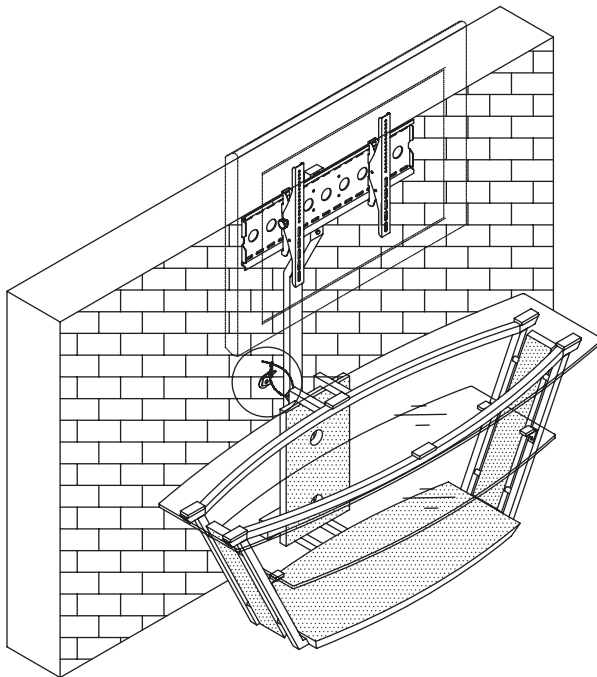
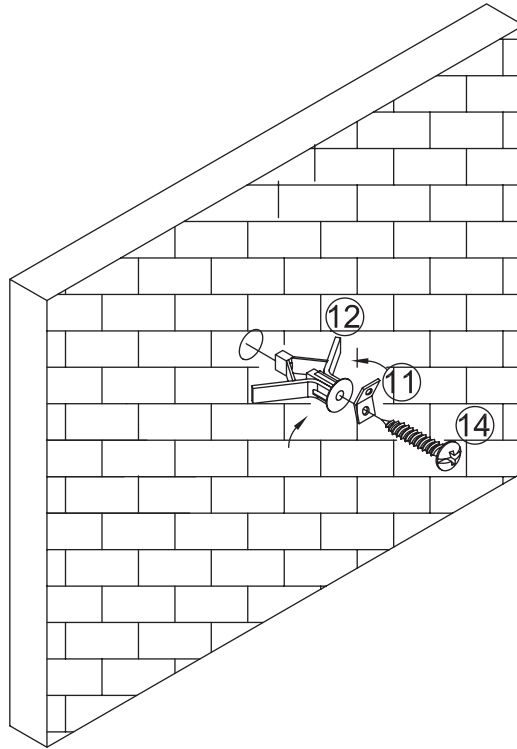


STEP 16: ADJUST TILT OF TV



STEP 17: SECURE TV STAND TO WALL

To prevent tipping, product must be secured to the wall.





The following pages are only for those who wish to mount their TV directly to the wall. If you have already mounted your TV to the Bracket or plan to display your TV on the top surface of the stand, disregard the following pages.

MOUNTING WALL PLATE to SOLID CONCRETE, BRICK or CINDER BLOCK WALLS

If you are mounting your TV to a wall with wood studs, skip this section.

This assembly requires an electric drill and level (not included)

WARNING

- ! Walls MUST have at least 1-3/8in. thick of masonry on the surface
- ! DO NOT drill into mortar joints
- ! Drill holes in the solid part of the blocks — at least 1in. from the side of the block
- ! Cinder block must meet ASTM C-90 specifications
- ! For masonry walls covered with up to 5/8in. of plaster or drywall, you MUST counterbore the Masonry Anchor flush to the concrete surface. It is not recommended by the manufacturer to mount your TV under these circumstances. If plaster or drywall is thicker than 5/8in., it is advised that you seek the help of professional installers.

STEP 1

Begin by placing the Bracket Plate (N) level against the wall where you intend to mount the TV. Using the Bracket Plate (N) as a template, mark 4 drill points with a pencil.

STEP 2

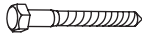


With an electric drill (not included) on its low setting, drill 1/2in. diameter holes to at least 2 1/2in. deep. Insert concrete anchors (hardware 41) into pre-drilled holes so that they are flush with the wall.

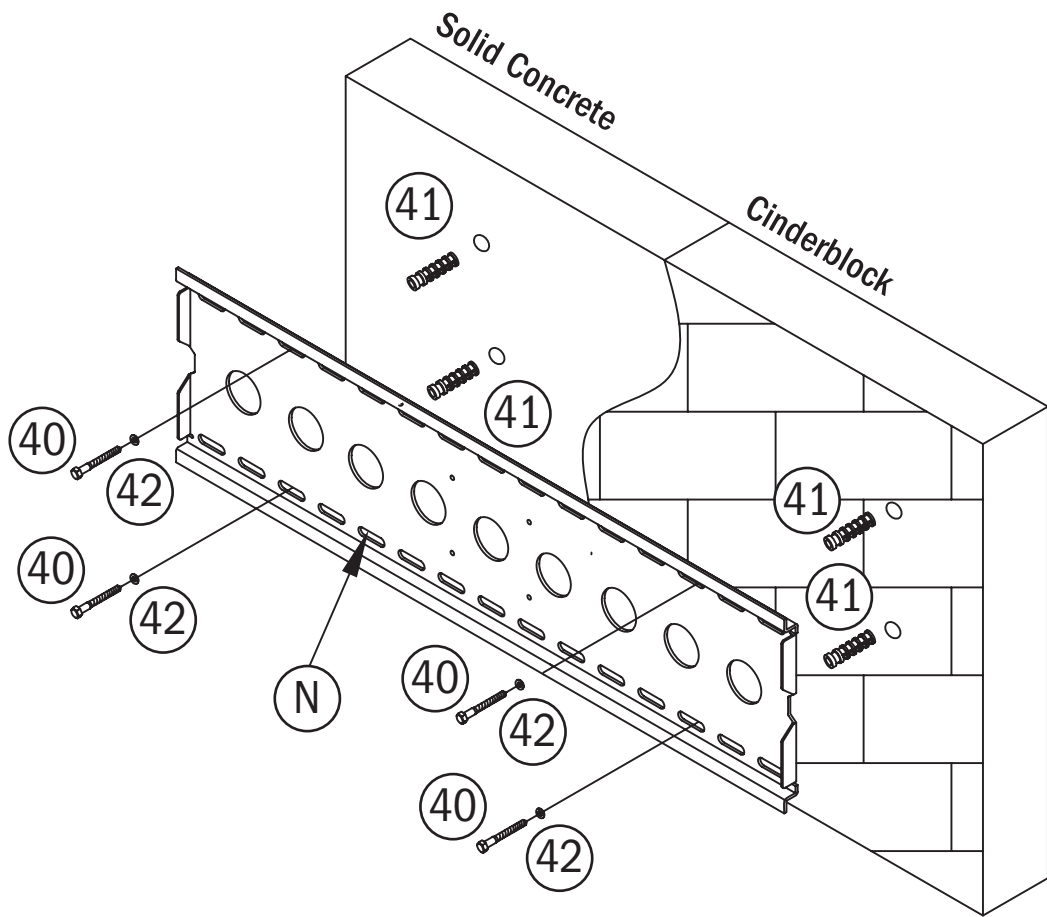
STEP 3

Place the Bracket Plate (N) level in the desired position against the wall. Secure (N) to wall with Lag Bolts (hardware 40) and washers (hardware 42) at the drill points. Tighten bolts firmly, but be careful not to overtighten.



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④①	Lag Bolt	M8 x 2 ½"	(4)		H00420
④①	Masonry Anchor	Ø ½" x 1 ¾"	(4)		H00421
④②	Washer	Ø 18mm	(4)		H00004



MOUNTING WALL PLATE to WOOD STUD WALL

If you are mounting your TV to solid concrete, brick or cinder block, skip this section. This assembly requires an electric drill, level and stud finder (not included)

STEP 1

Using a stud finder, locate the edges of the wood studs. Locate the center line on each stud and draw a vertical reference line on each one. Place the Bracket Plate (N) level against the wall where you intend to mount the TV. Using the Bracket Plate (N) as a template, mark 4 drill points (2 on top, 2 on bottom) with a pencil on the vertical reference lines you just drew.

STEP 2

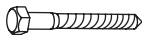

With an electric drill (not included) drill 5/32in. diameter holes to at least 2½in. (64mm) deep on the four drill points. While holding the Bracket Plate in place, loosely screw in the Lag Bolts (hardware 40).

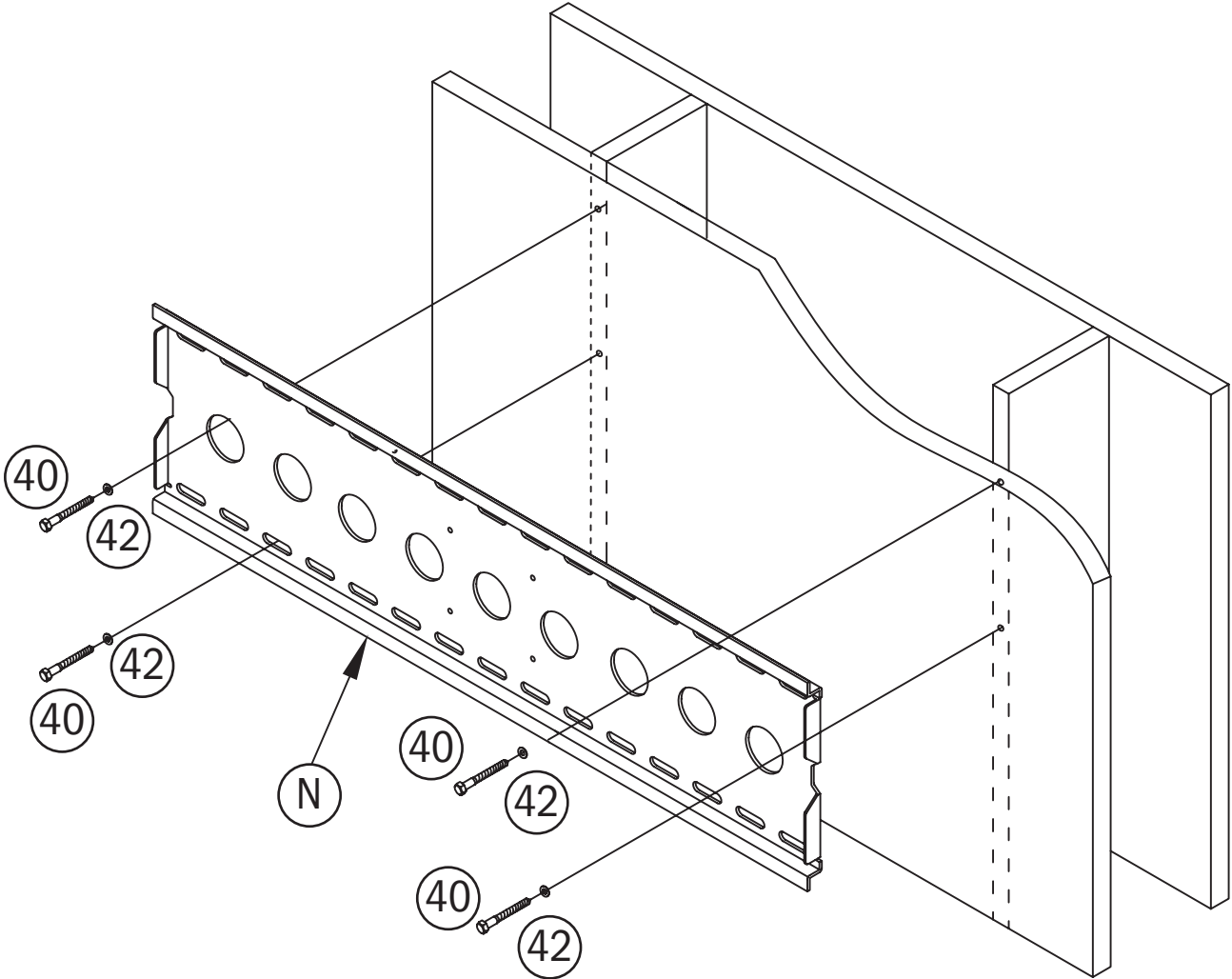
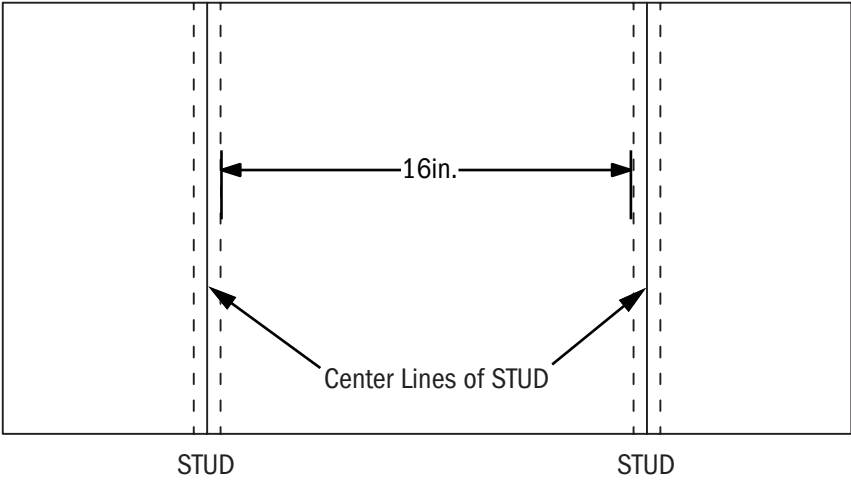
STEP 3

Secure (N) to wall with Lag Bolts (hardware 40) and washers (hardware 42) at the drill points. Tighten bolts firmly, but be careful not to overtighten.



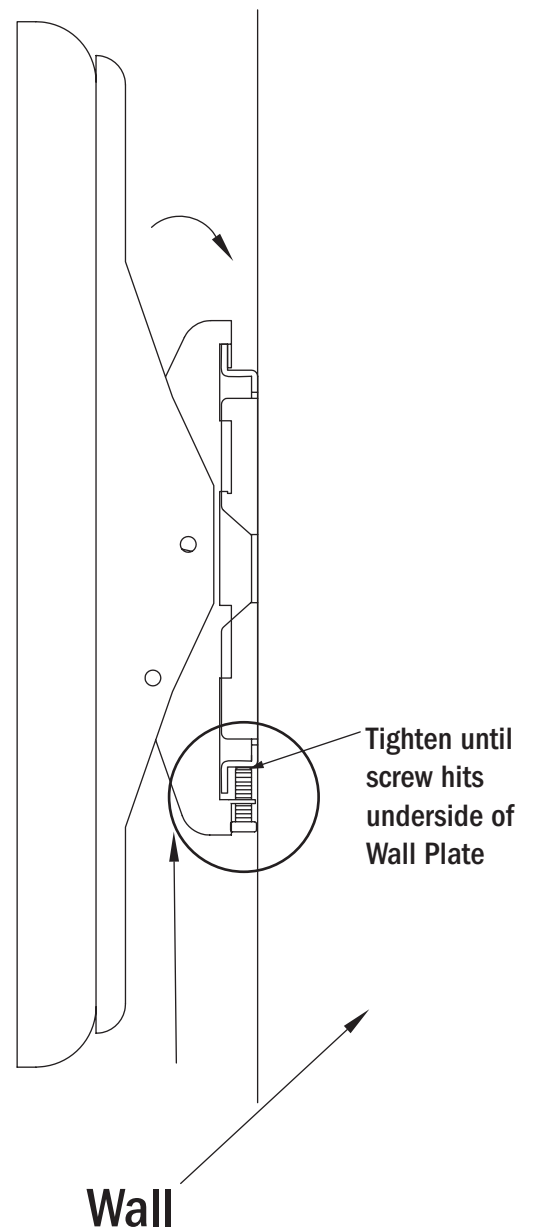
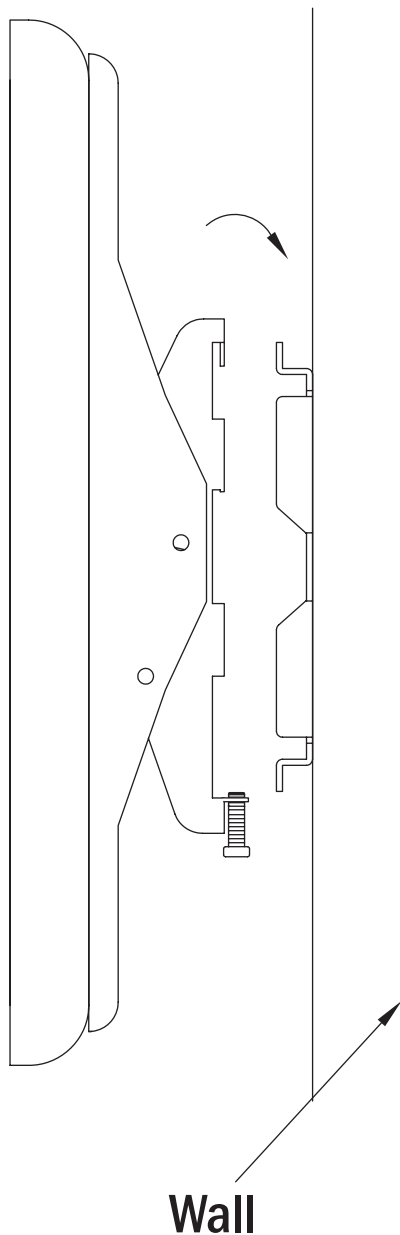
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④① Lag Bolt	M8 x 2 ½"	(4)		H00420
④② Washer	Ø 18mm	(4)		H00004



HANG VERTICAL BRACKETS ONTO BRACKET PLATE

Make sure that the safety screws (attached to the vertical brackets) are threaded out. Hang the vertical brackets onto the Bracket Plate attached to the wall. When the TV is in its intended position, tighten both screws to secure it in place.







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