



Please Call First!

DO NOT RETURN TO STORE

Need help with assembly? Missing or broken parts?

Business Hours: M-F 8am-5pm PST

Toll Free: 1 (866) 632-6632 support@slambrands.com

01.08 A

ARCA

TV STAND WITH UNIVERSAL PANEL BRACKET

**Assembly Instructions
Costco #279693
SB #222373-05**



AVIO Entertainment Furnishings is a trademark of Slam Brands, Inc.

Toll Free: 1 (866) 632-6632 support@slambrands.com www.slambrands.com



IMPORTANT INFORMATION

Read carefully before assembling TV Stand. Keep these instructions for further use.



CAUTION!

This TV Stand is intended for use only with the products and maximum weights indicated. Use with other products or products heavier than maximum weights indicated may result in instability causing possible injury.

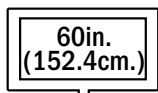
Costco Model: 279693 / SB Model: 222373-05-01

Distribution / Manufacturer: Slam Brands, Inc.

Country of Origin: China

Manufacture Date: 03.01.08

Top Shelf
Accommodates Most:

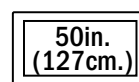


Flat Panel

Top Shelf:

A maximum of a 60in.
(152.4cm.) Flat Panel TV.
A maximum shelf load
weight of 180lb./81.6kg.

Flat Panel Bracket
Accommodates Most:



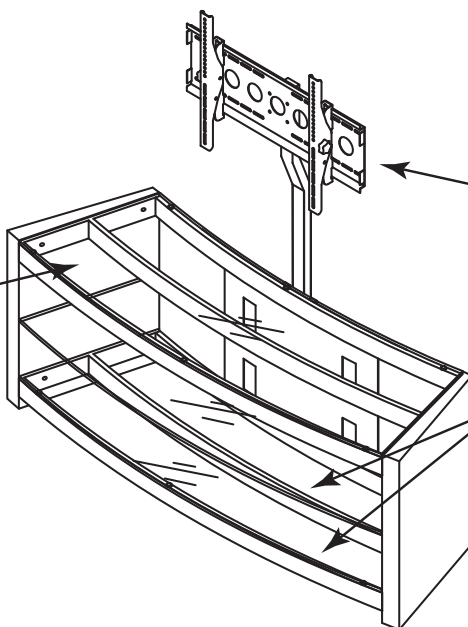
Flat Panel

Flat Panel Bracket :

A maximum of a 50in.
(127cm.) Flat Panel TV. A
maximum load weight of
150lb./68kg.

Component Shelves:

A maximum load weight
of 80lb./36.2kg.



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SLAM BRANDS, INC
2260 152nd Ave NE
Redmond, WA 98052
www.slambrands.com

SAFETY FIRST

- ! When moving TV Stand, remove TV first.
Do NOT move TV Stand with a TV on top
- ! TVs are front heavy. Place TV as far from front
surface of stand as possible.
- ! To avoid injury, assemble TV Stand in final
location. Moving the stand after it is assembled is
not recommended.

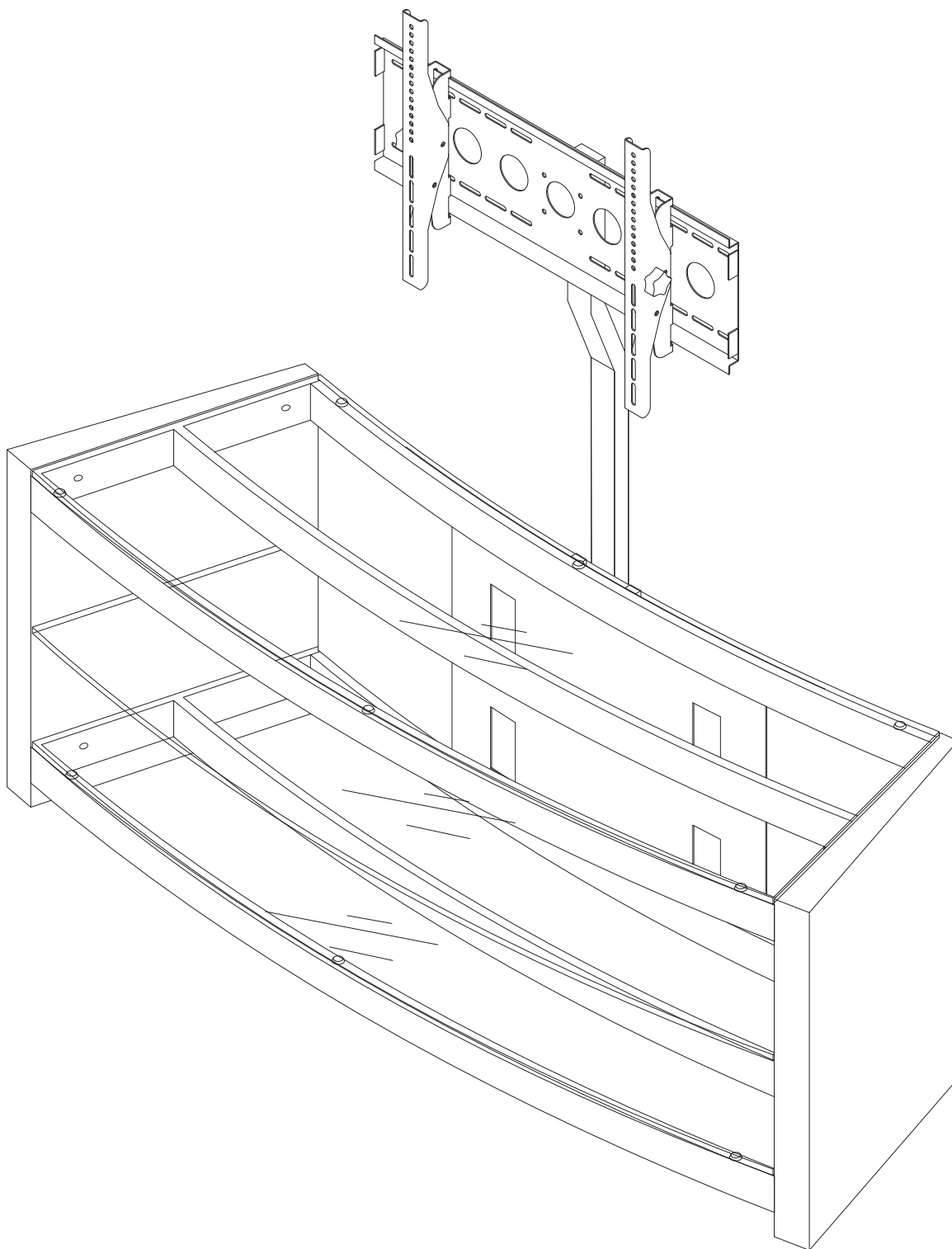
ANTI-TIP HARDWARE

This product is sold with anti-tip hardware and it is intended that the product be used with this hardware attached. Danger from tipping may result if the hardware is not attached to both the wall and the TV Stand. Slam Brands, Inc. is not responsible for any personal injury or damage to stand, television, components, or household effects resulting from improper use of this product.

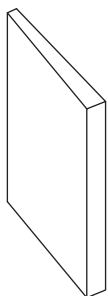


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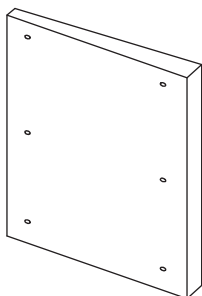
ASSEMBLY OVERVIEW



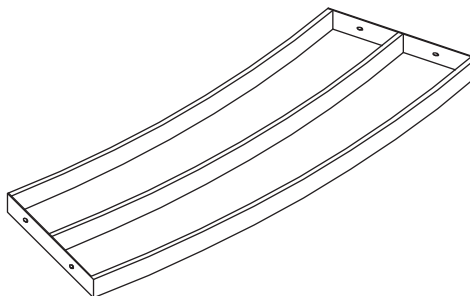
PARTS IDENTIFICATION



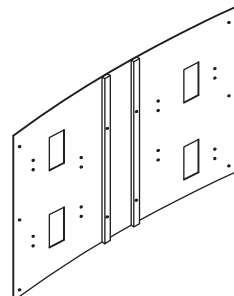
(A) Left Side Board (1)
T00634



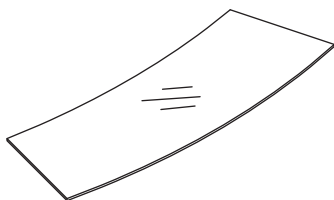
(B) Right Side Board (1)
T00635



(C) Top and Bottom Base (2)
T00636



(D) Backboard (1)
T00637



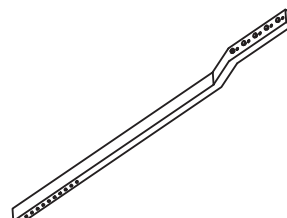
(E) Shelves (3)
T00638



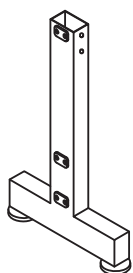
(F) Medium Cleats (4)
H00381



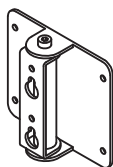
(G) Half Cleats (4)
H00384



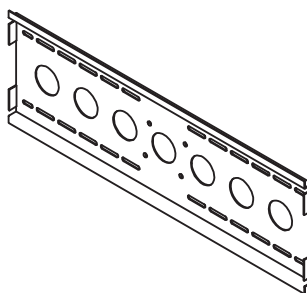
(H) 50mm x 30mm Post (1)
H00425



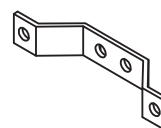
(I) Post Base Foot (1)
H00426



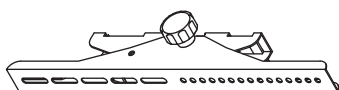
(J) Pivot Plate (1)
H00427



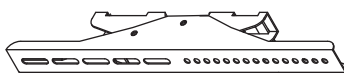
(K) Wide TV Bracket (1)
H00428



(L) Post Bracket (2)
H00429



(M) Vertical Left Bracket (1)
H00430



(N) Vertical Right Bracket (1)
H00431



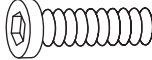

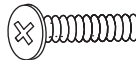








HARDWARE IDENTIFICATION

Assembly requires a Phillips or Flat Head screwdriver (not included).

¼" Hex Bolt Package

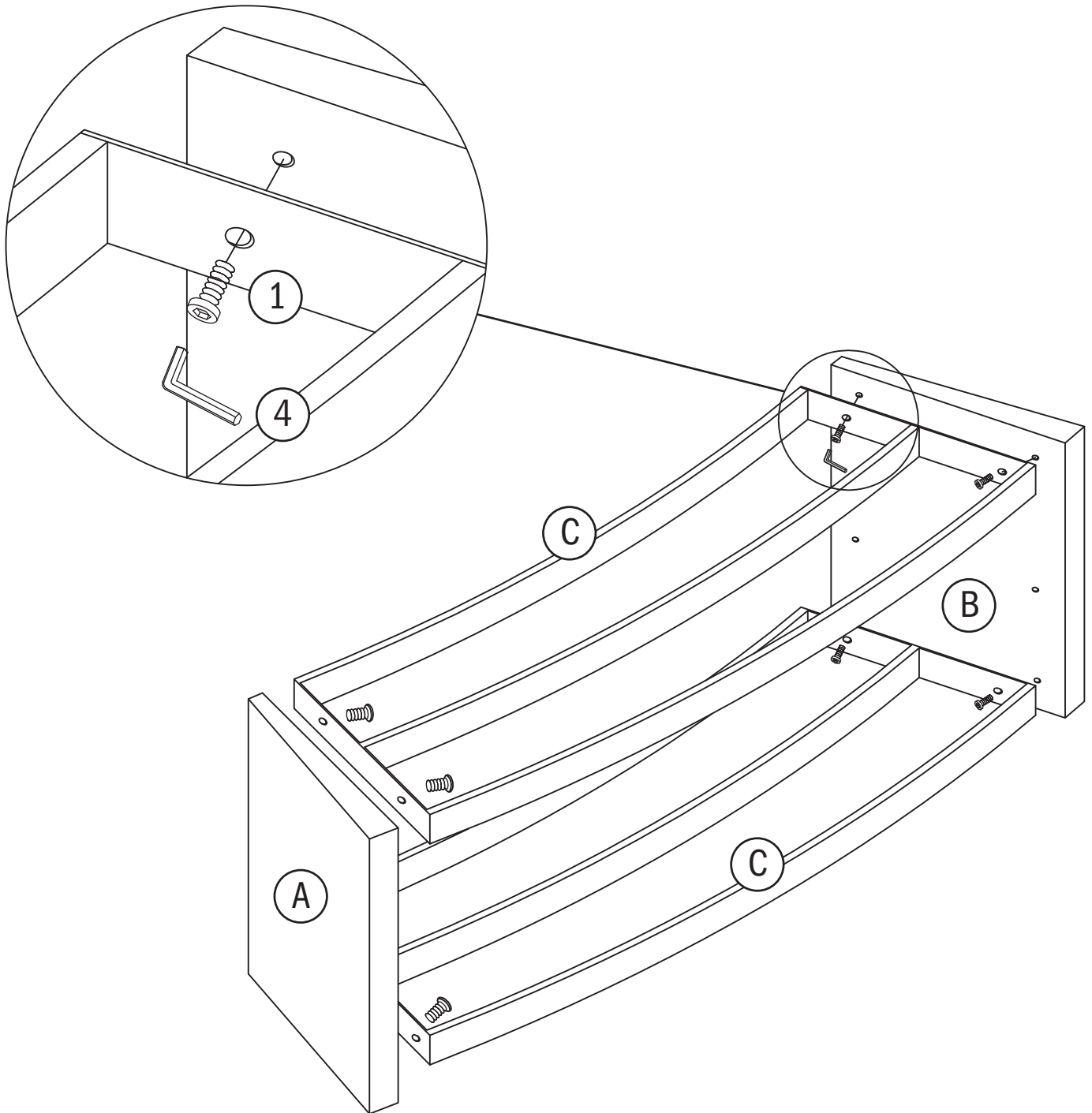
Shelf Package

Anti-Tipping Hardware

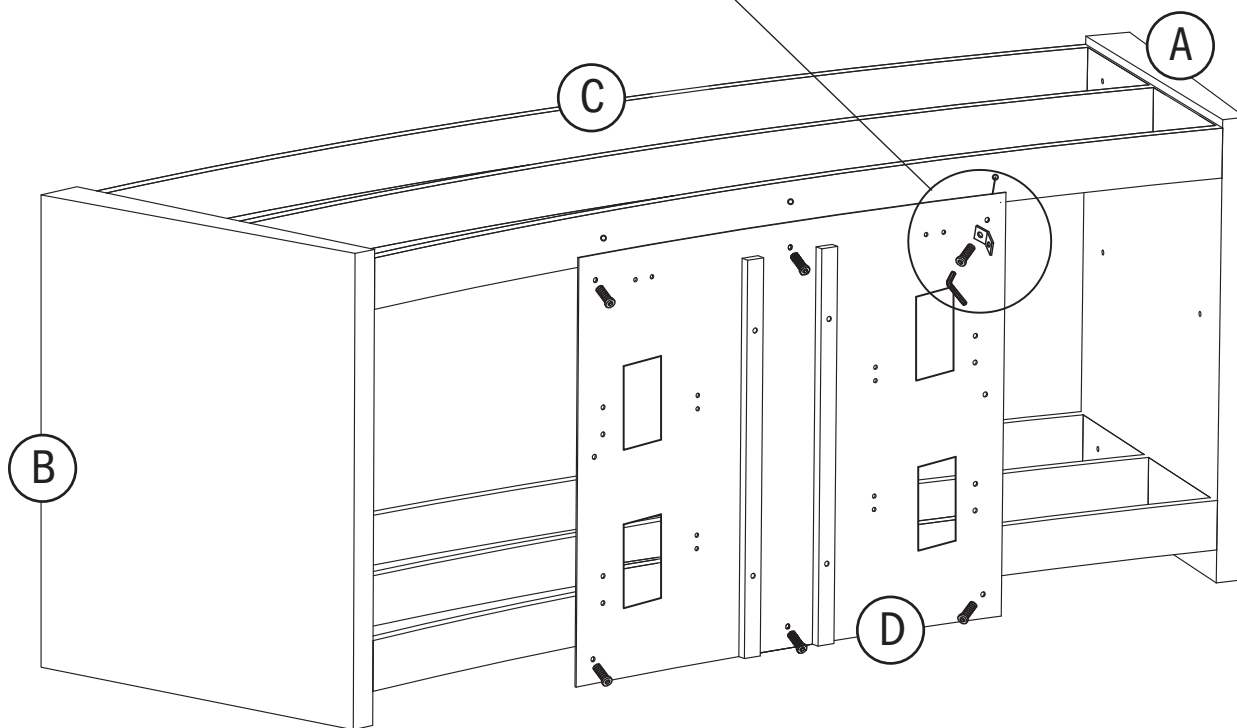
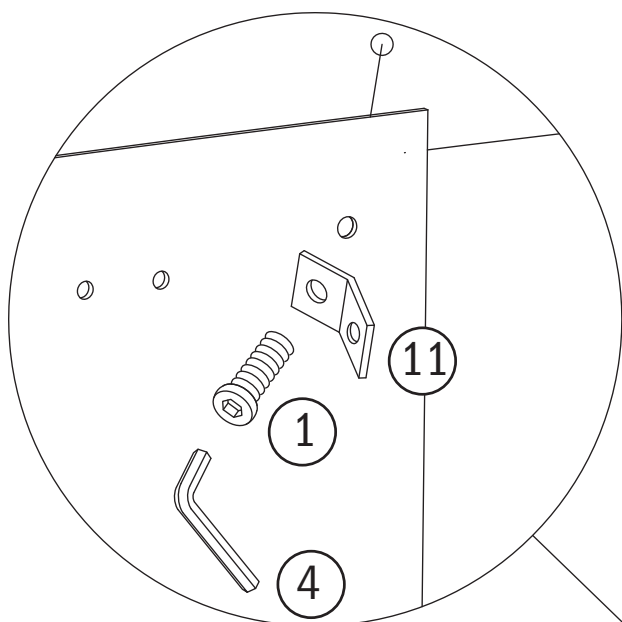
①	Hex Bolt	¼" x ½"	Qty. (26)		H00203
②	Hex Bolt	¼" x 8mm	Qty. (4)		H00009
③	Hex Bolt	¼" x 1½"	Qty. (4)		H00007
④	Allen Key Wrench	4mm x 4mm	(1)		H00005
⑤	Phillips Screw	M4 x 18mm	(8)		H00446
⑥	Shelf Clip	15 x 20 x 17mm (2)			H00399
⑦	Glass Shelf Support	23 x 20 x 17mm (4)			H00107
⑧	Rubber Bumper	12mm x 4mm	(12)		H00025
⑨	Phillips Screw	M4 x 12mm	(10)		H00148
⑪	L-Joint Wall Bracket	13 x 16 x 1.4mm (2)			H00142
⑫	Wall Anchor		(1)		H00141
⑬	Loop	8⅝"	(1)		H00021
⑭	Phillips Screw	M4 x 37mm	(1)		H00163



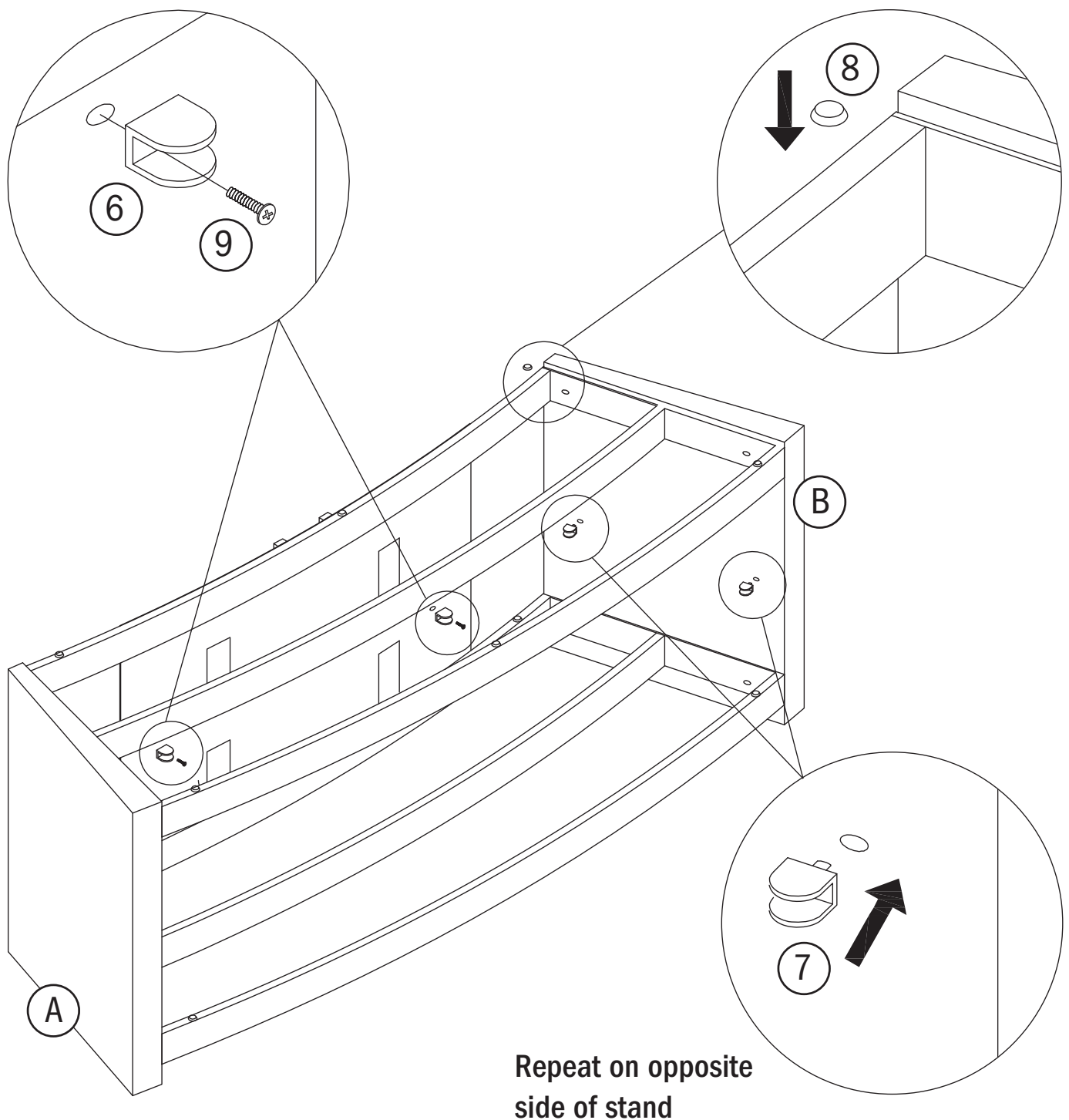
STEP 1: ASSEMBLE FRAME



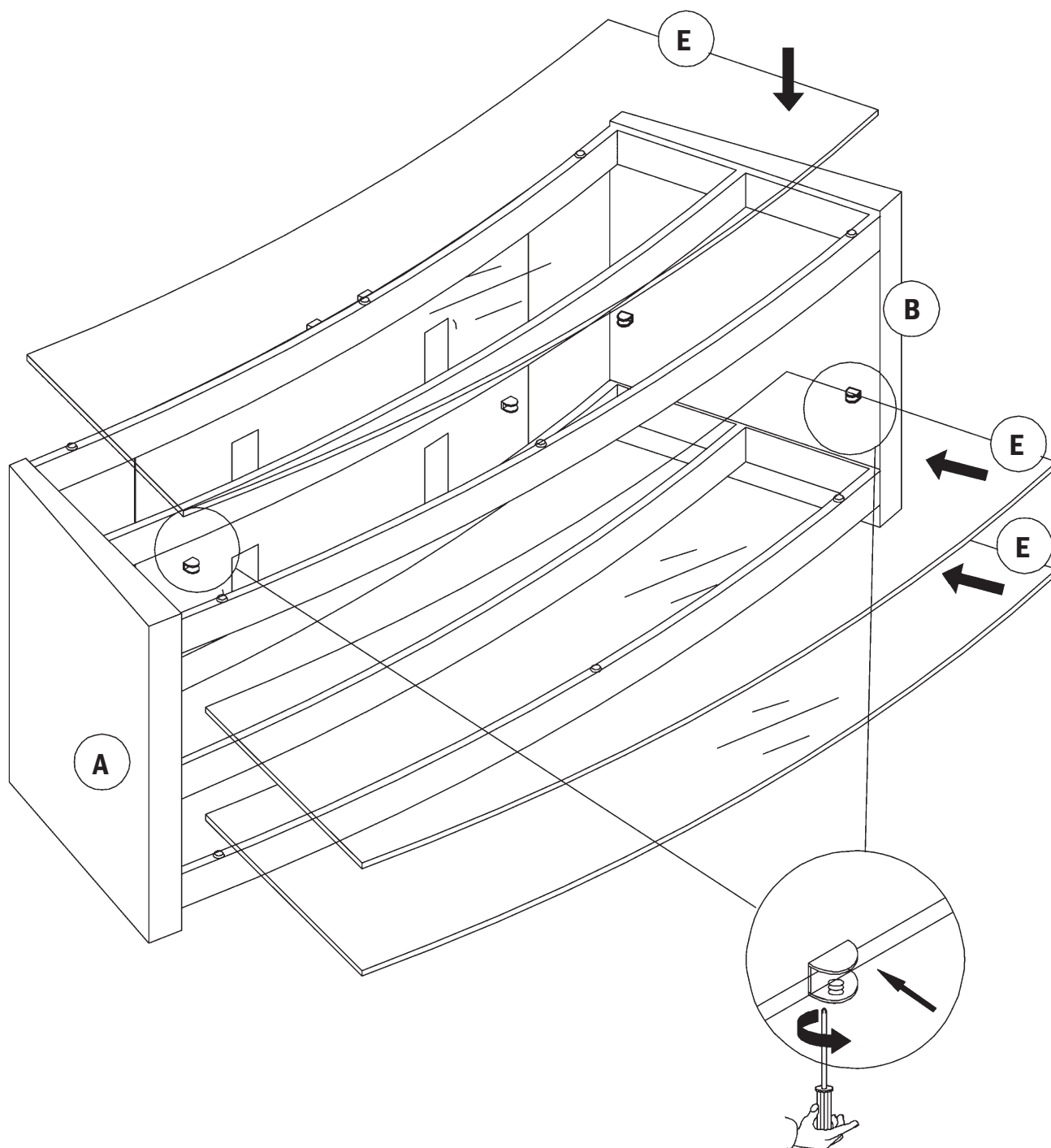
STEP 2: ATTACH BACKBOARD

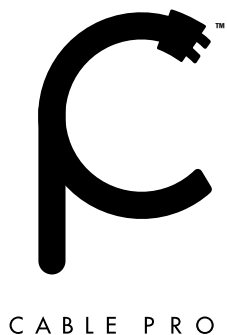


STEP 3: ASSEMBLE SHELF PACKAGE



STEP 4: ASSEMBLE SHELVES





Cable Pro[™] Advanced Cable Control[™]



Patents Pending



Toll Free: 1 (866) 632-6632 support@slambrands.com www.slambrands.com

Cable Pro[™] Advanced Cable Control[™]

Cable Pro's Advanced Cable Control mounts directly to the back of your TV stand. Multiple cleats of different sizes and custom placement enable you to shorten, separate and route both single and bundled cables. Open, flexible design accommodates any cable diameter and when used in multiples, creates a system for routing cables through channels, between components and to power sources without the usual tangled mess or annoying signal interference.



Shorten



Route



Separate



Designed and Manufactured by:
SLAM BRANDS, INC
2260 152nd Ave NE
Redmond, WA 98052
www.slambrands.com
MADE IN CHINA



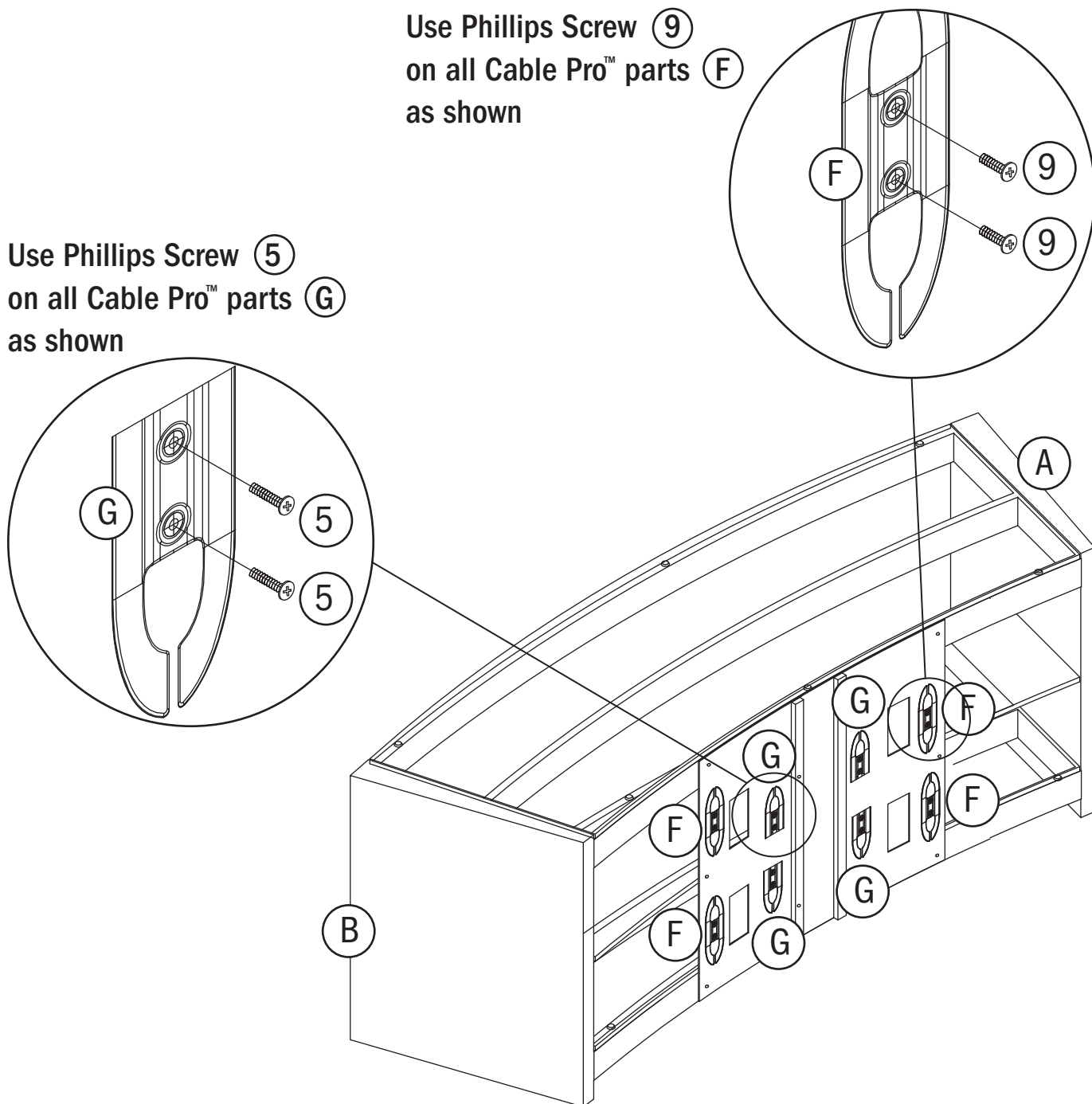
CABLE PRO

STEP 5: ATTACH ADVANCED CABLE CONTROL

Assembly requires a Phillips or Flat Head screwdriver (not included).

Use Phillips Screw ⑨
on all Cable Pro™ parts ⑥
as shown

Use Phillips Screw ⑤
on all Cable Pro™ parts ⑦
as shown

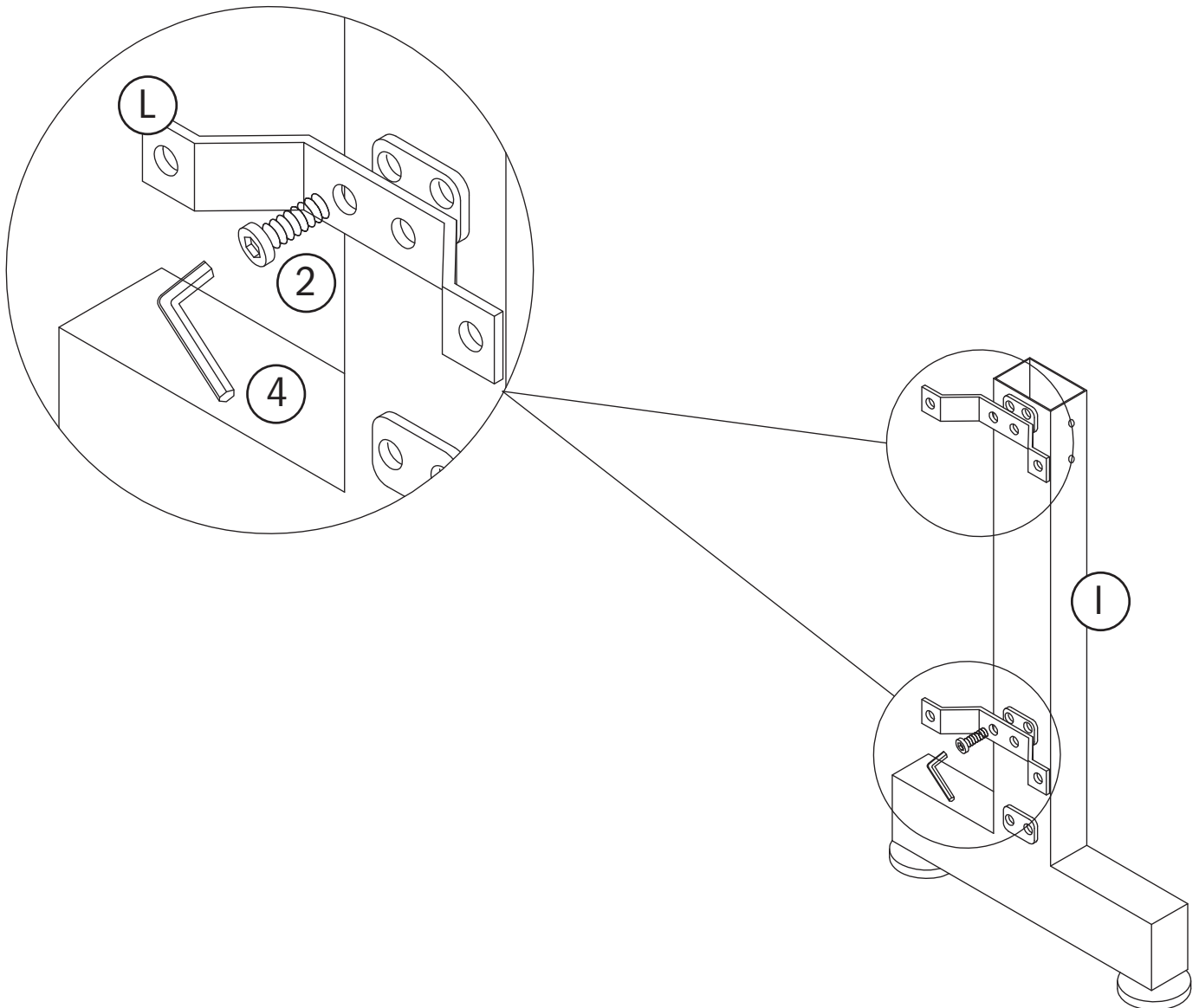




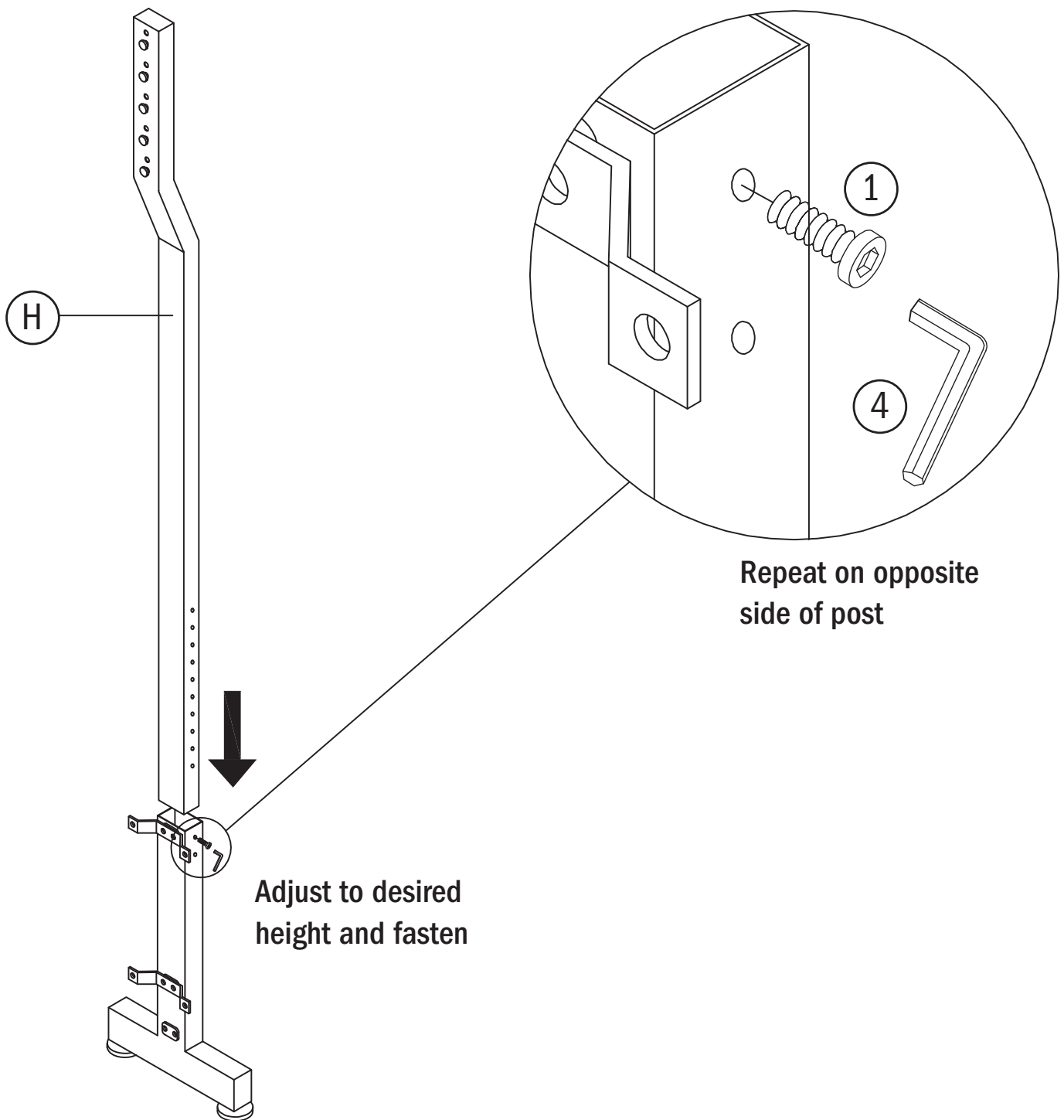
**If mounting TV to post with bracket,
continue to STEP 6.**

**If mounting TV to wall,
skip ahead to STEP 14.**

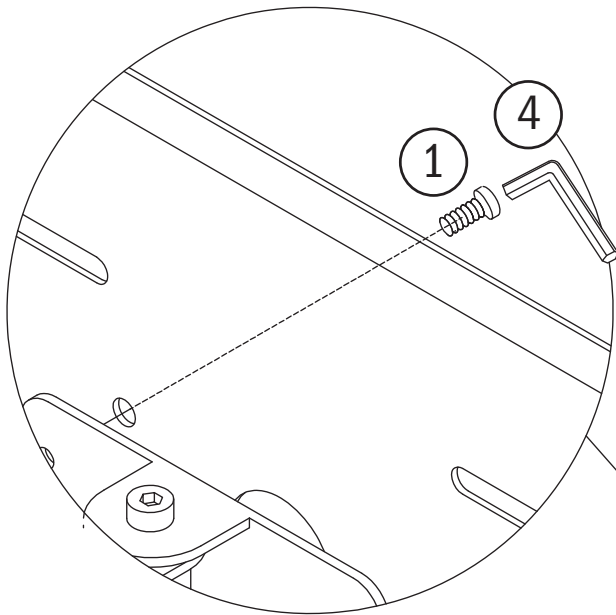
STEP 6: ASSEMBLE POST BRACKETS TO POST BASE



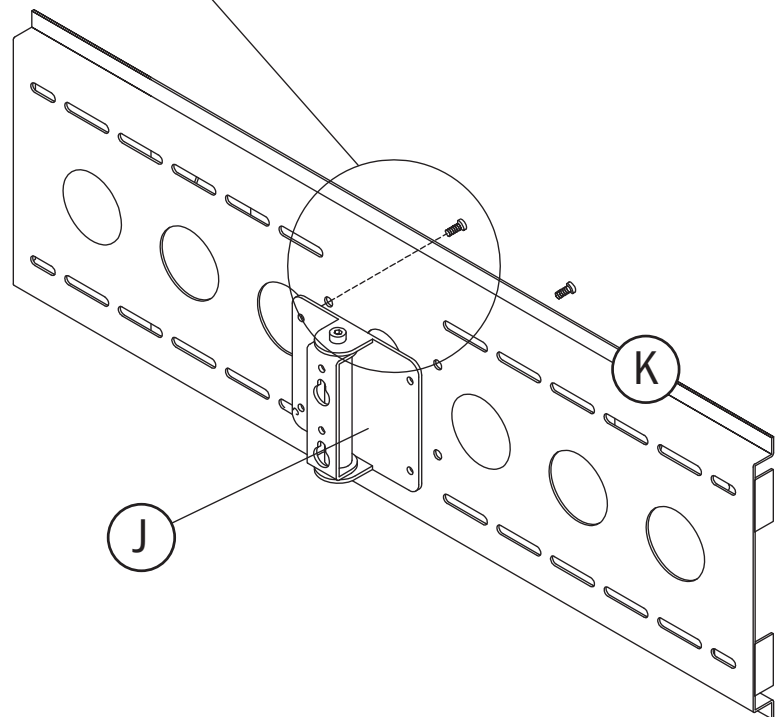
STEP 7: ATTACH POST TO POST BASE



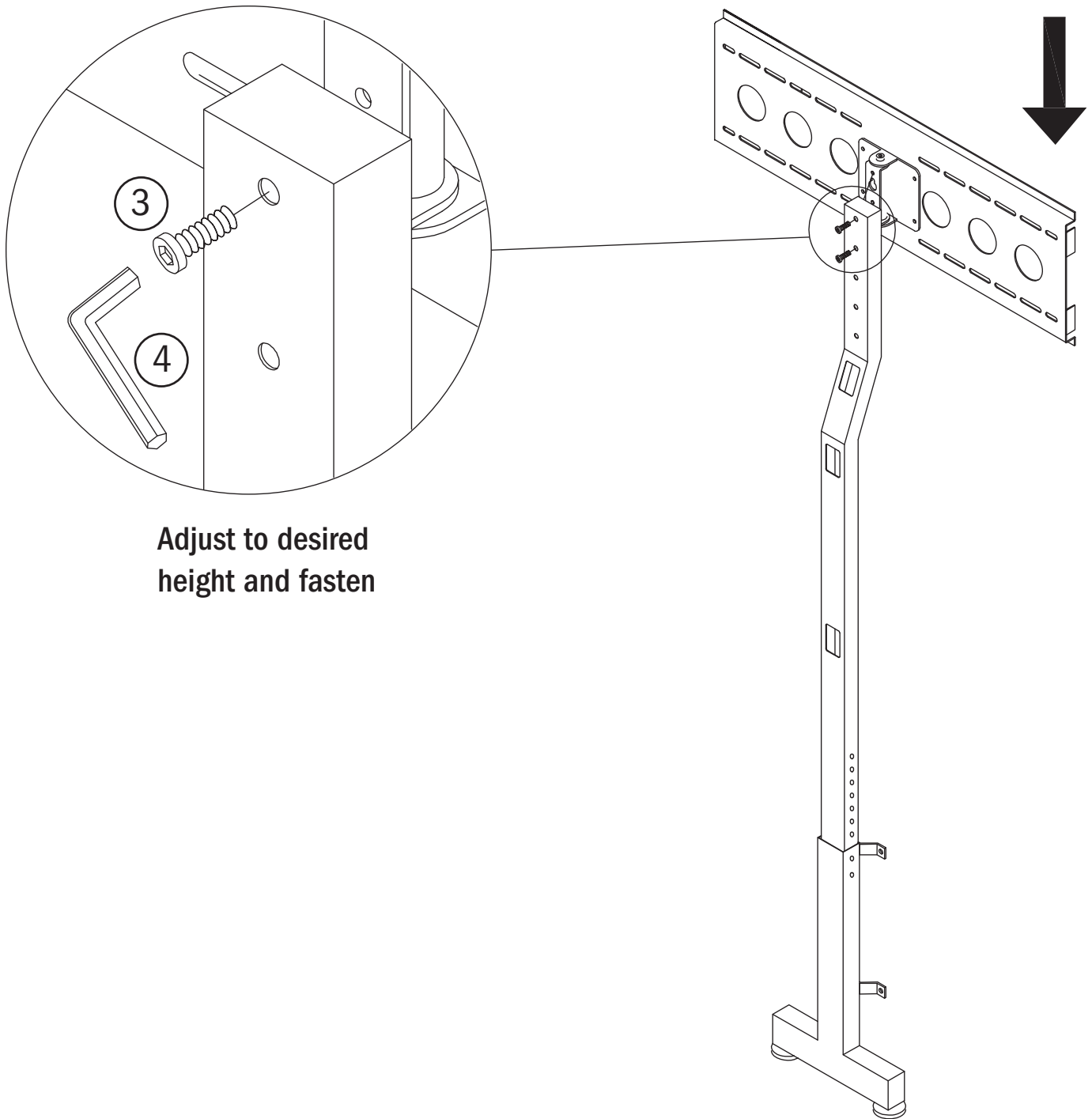
STEP 8: PLACE PIVOT BRACKET ON WIDE TV BRACKET AND SECURE WITH BOLTS



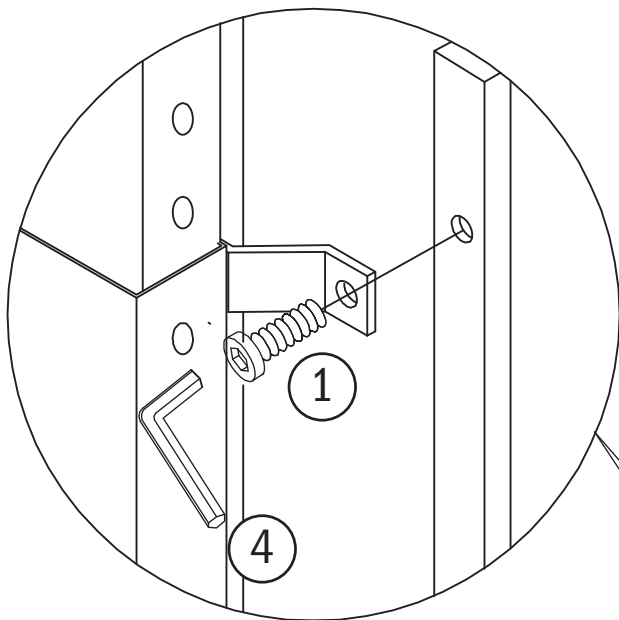
Repeat on bottom of (J)



STEP 9: ATTACH WIDE TV BRACKET TO POST

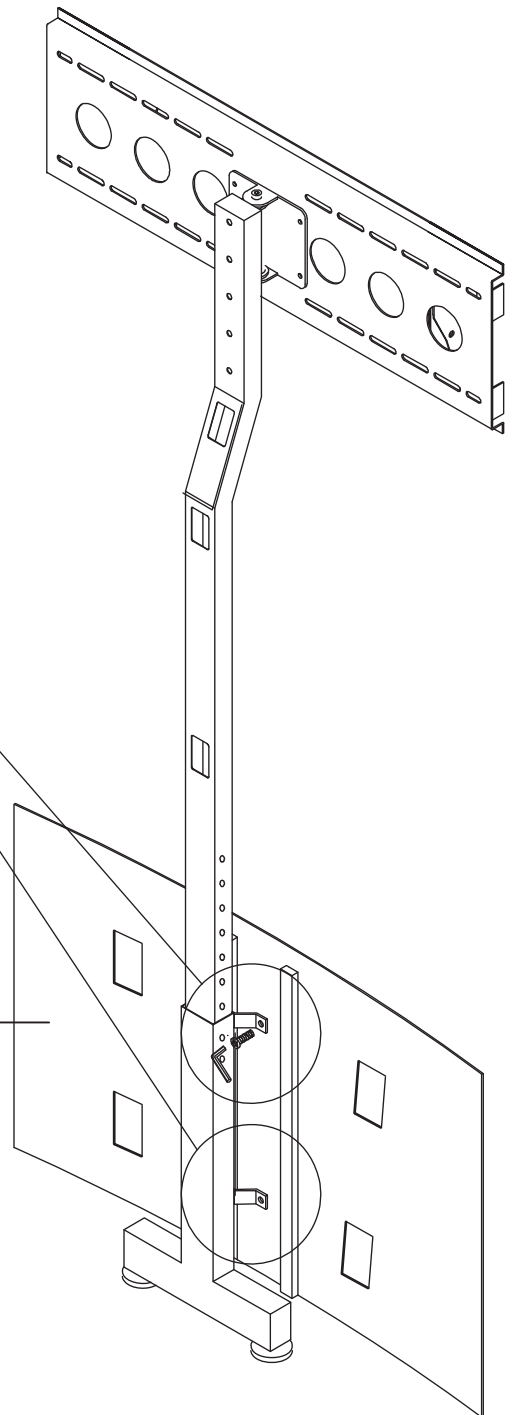


STEP 10: CONNECT TV MOUNTING SYSTEM TO THE TV STAND



Repeat on opposite
side of post

TV STAND



TV MOUNT TO BRACKET

IMPORTANT INFORMATION

Read carefully before assembling TV Stand. Keep these instructions for further use.






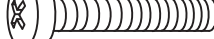


SAFETY FIRST

- ! Warning: Some televisions may require two people to lift. Slam Brands, Inc. is not responsible for personal injury or product damage.
- ! Always make sure your television is unplugged before threading any bolt into its back panel.
- ! **Warning: Laying a television on its glass surface may cause permanent damage. Do not lay your television face down. Prop your television against a wall or other solid surface.**
- ! To avoid injury, assemble TV Stand in final location. Moving the stand after it is assembled is not recommended.

SELECT MOUNTING HARDWARE

To determine the correct hardware diameter (M4, M5, M6 or M8) for your television, use the Phillips Bolts shown below to carefully thread each bolt size (by hand) into the inserts on the back of the television until you find one that fits. **DO NOT** force the bolt into the insert. **You will use this Bolt Package to mount your TV in the next steps. Put aside all other Bolt Packages that do not fit your TV — they will not be used.** If you are unable to find a bolt that fits, please consult your television manual for information regarding recommended bolt size.

If your television has a flat back, you will use the shorter bolt that matches your diameter. If your television has a curved back or threaded holes set in recessed channels, you will use the longer bolt. **When possible, use bolts that were provided to you with your TV.**

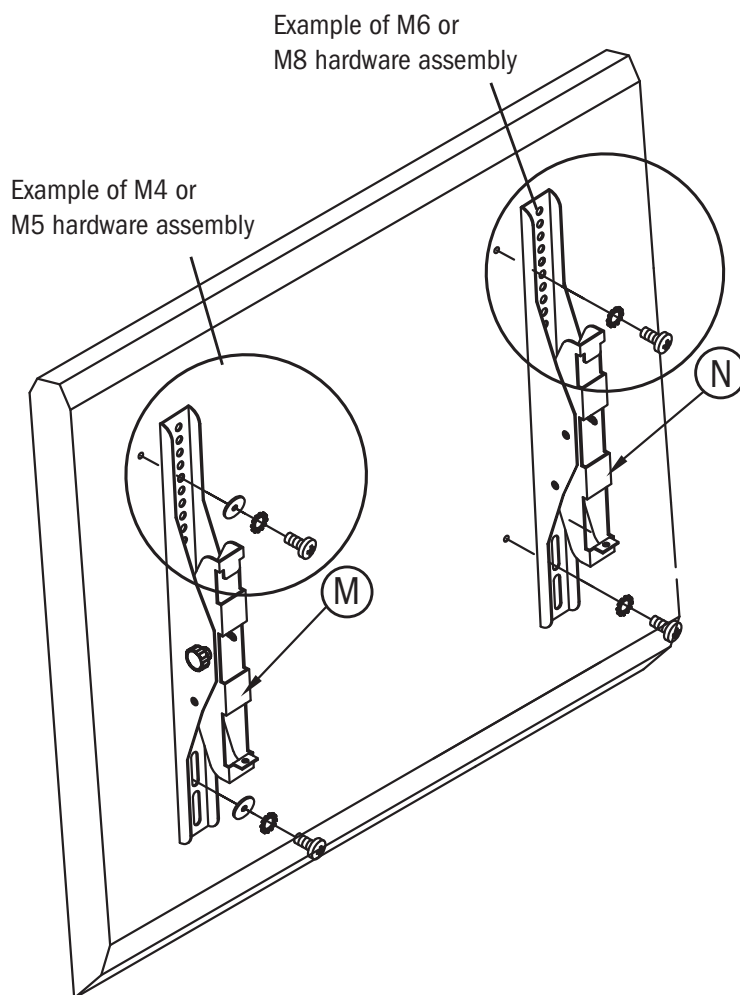
M4 Package	⑮ Phillips Bolt	M4 x 12mm	Qty. (4)		H00148
	⑯ Phillips Bolt	M4 x 30mm	(4)		H00149
M5 Package	⑰ Phillips Bolt	M5 x 12mm	(4)		H00150
	⑱ Phillips Bolt	M5 x 30mm	(4)		H00151
M6 Package	⑲ Phillips Bolt	M6 x 12mm	(4)		H00152
	⑳ Phillips Bolt	M6 x 35mm	(4)		H00153
M8 Package	㉑ Phillips Bolt	M8 x 16mm	(4)		H00154
	㉒ Phillips Bolt	M8 x 40mm	(4)		H00155






MOUNTING FLAT BACK TVs




If your television has a curved back or has threaded holes set in recessed channels, skip this section.

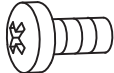

Choose the hardware group (see next page) that includes the bolt diameter you selected for your television. Position the Bracket as vertically close to the television center as possible so that it also lines up with holes in the back of the television. Using a Phillips Head screwdriver and the selected hardware group, secure the Bracket to the television in four locations as shown below. Put aside or discard all other hardware groups as they will not be used for this installation. **WARNING:** Laying a television on its glass surface may cause permanent damage. Do not lay your television face down.





HARDWARE GROUPS FOR FLAT BACK TVs

⑮ Phillips Bolt	M4 x 12mm	Qty. (4)		H00148
⑳ Lock Washer	M4	(4)		H00156
㉑ Washer	M4/M5	(4)		H00160

⑰ Phillips Bolt	M5 x 12mm	Qty. (4)		H00150
㉒ Lock Washer	M5	(4)		H00157
㉑ Washer	M4/M5	(4)		H00160

⑲ Phillips Bolt	M6 x 12mm	Qty. (4)		H00152
㉓ Lock Washer	M6	(4)		H00158

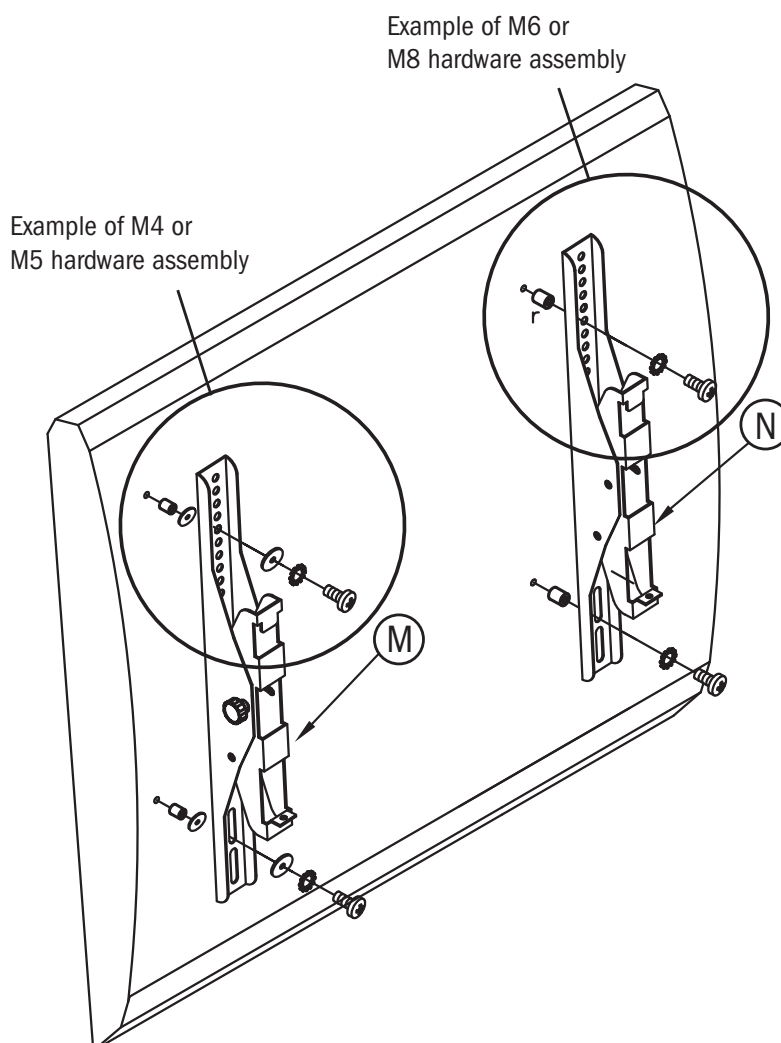
㉔ Phillips Bolt	M8 x 16mm	Qty. (4)		H00154
㉕ Lock Washer	M8	(4)		H00159







MOUNTING CURVED BACK TVs





If your television has a flat back or has threaded holes set in recessed channels, skip this section.




Choose the hardware group (see next page) that includes the bolt diameter you selected for your television. Position the Bracket as vertically close to the television center as possible so that it also lines up with holes in the back of the television. Using a Phillips Head screwdriver and the selected hardware group, secure the Bracket to the television in four locations as shown below. Put aside or discard all other hardware groups as they will not be used for this installation. **WARNING:** Laying a television on its glass surface may cause permanent damage. Do not lay your television face down.






HARDWARE GROUPS FOR CURVED BACK TVs

①⑥ Phillips Bolt	M4 x 30mm	Qty. (4)		H00149
②③ Lock Washer	M4	(4)		H00156
②⑦ Spacer	M4/M5	(4)		H00161
②⑨ Washer	M4/M5	(8)		H00160

①⑧ Phillips Bolt	M5 x 30mm	Qty. (4)		H00151
②④ Lock Washer	M5	(4)		H00157
②⑦ Spacer	M4/M5	(4)		H00161
②⑨ Washer	M4/M5	(8)		H00160

②⑩ Phillips Bolt	M6 x 35mm	Qty. (4)		H00153
②⑤ Lock Washer	M6	(4)		H00158
②⑧ Spacer	M6/M8	(4)		H00162

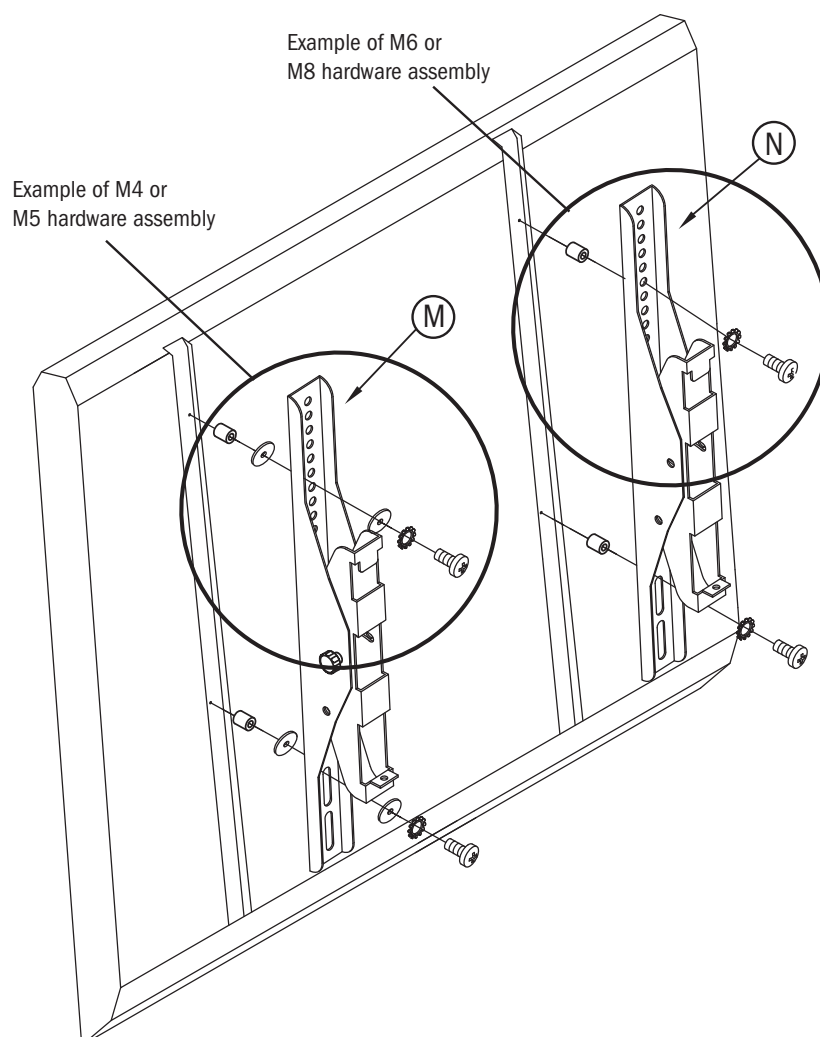
②② Phillips Bolt	M8 x 40mm	Qty. (4)		H00155
②⑥ Lock Washer	M8	(4)		H00159
②⑧ Spacer	M6/M8	(4)		H00162



MOUNTING TVs with THREADED HOLES SET IN RECESSED CHANNELS





If your television is flat or has a curved back, skip this section.




Choose the hardware group (see next page) that includes the bolt diameter you selected for your television. Position the Bracket as vertically close to the television center as possible so that it also lines up with holes in the back of the television. Using a Phillips Head screwdriver and the selected hardware group, secure the Bracket to the television in four locations as shown below. Put aside or discard all other hardware groups as they will not be used for this installation. **WARNING:** Laying a television on its glass surface may cause permanent damage. Do not lay your television face down.






HARDWARE GROUPS FOR TVs with THREADED HOLES SET IN RECESSED CHANNELS

①⑥ Phillips Bolt	M4 x 30mm	Qty. (4)		H00149
②③ Lock Washer	M4	(4)		H00156
②⑦ Spacer	M4/M5	(4)		H00161
②⑨ Washer	M4/M5	(8)		H00160

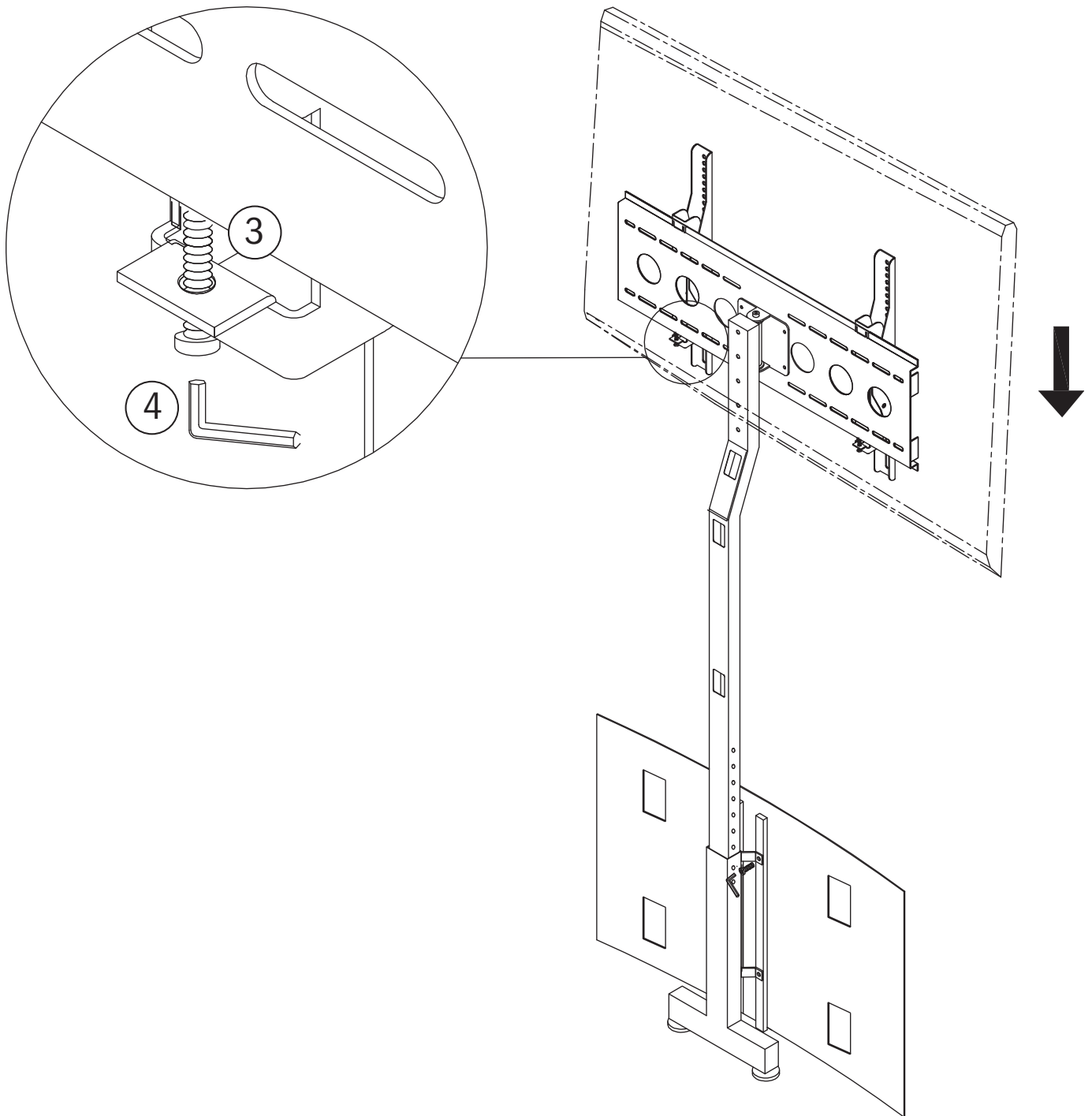
①⑧ Phillips Bolt	M5 x 30mm	Qty. (4)		H00151
②④ Lock Washer	M5	(4)		H00157
②⑦ Spacer	M4/M5	(4)		H00161
②⑨ Washer	M4/M5	(8)		H00160

②⑩ Phillips Bolt	M6 x 35mm	Qty. (4)		H00153
②⑤ Lock Washer	M6	(4)		H00158
②⑧ Spacer	M6/M8	(4)		H00162

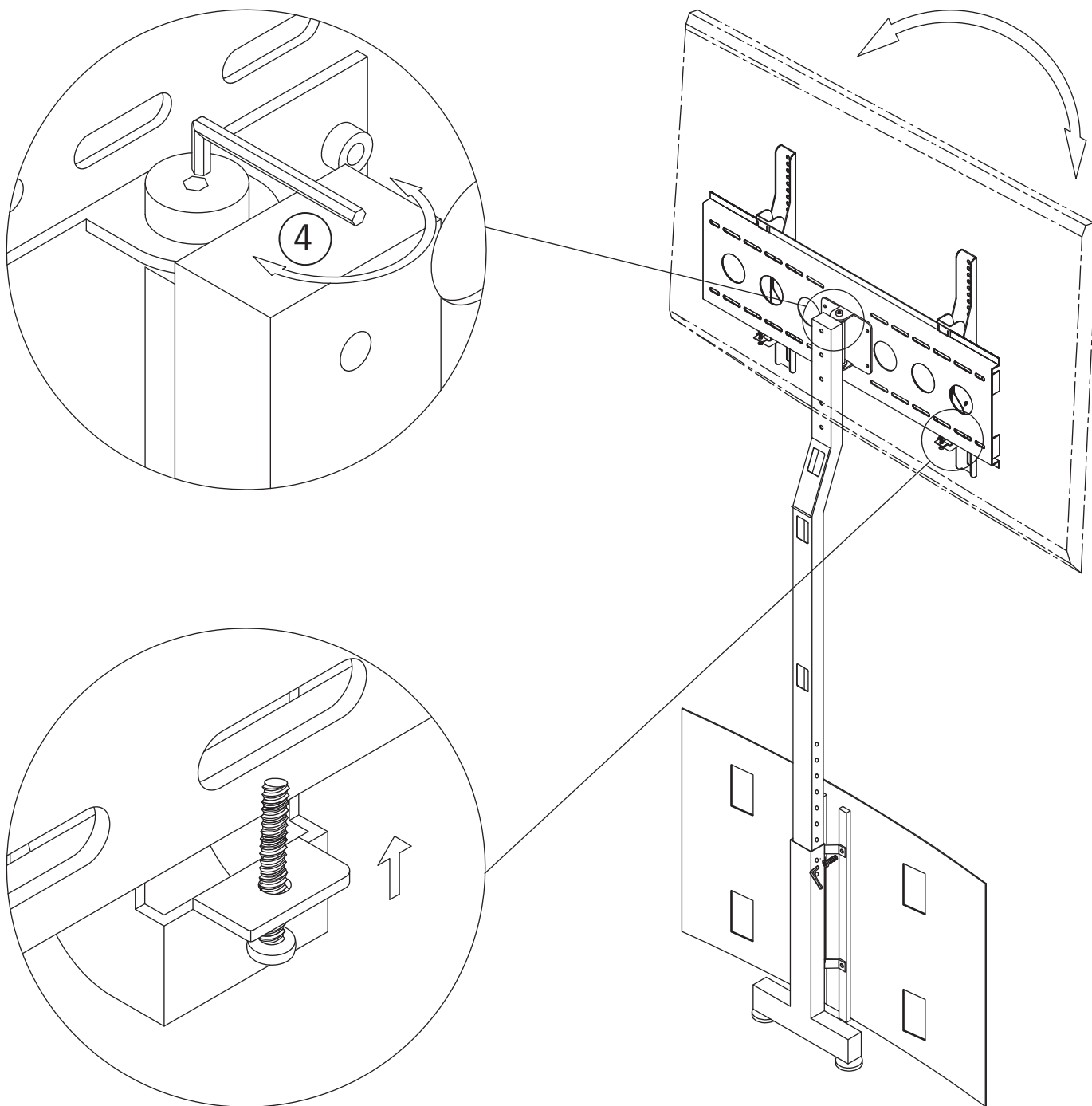
②② Phillips Bolt	M8 x 40mm	Qty. (4)		H00155
②⑥ Lock Washer	M8	(4)		H00159
②⑧ Spacer	M6/M8	(4)		H00162



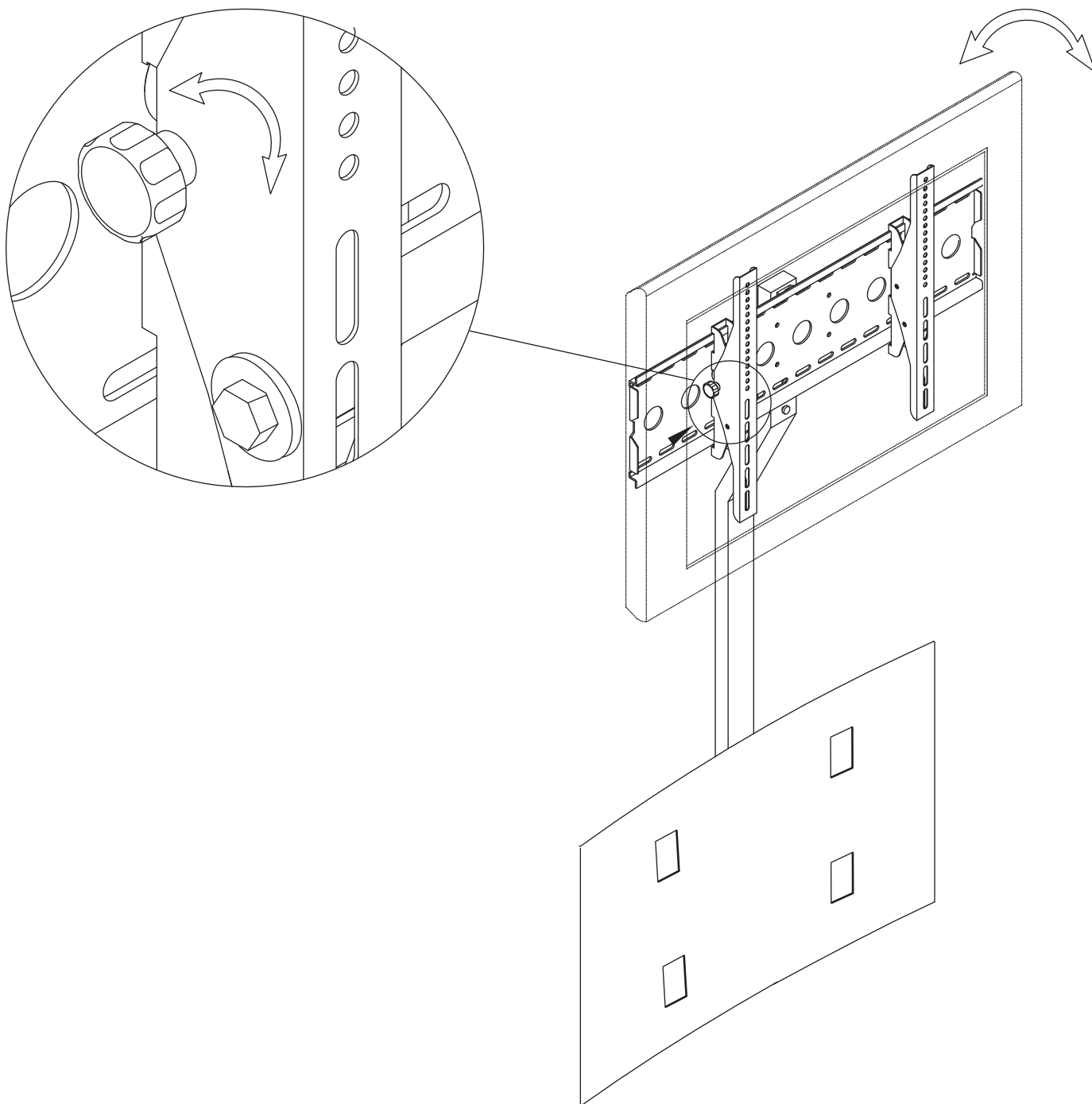
STEP 11: SLIDE VERTICAL BRACKETS ONTO UNIVERSAL TV BRACKET



STEP 12: ADJUST SWIVEL OF TV

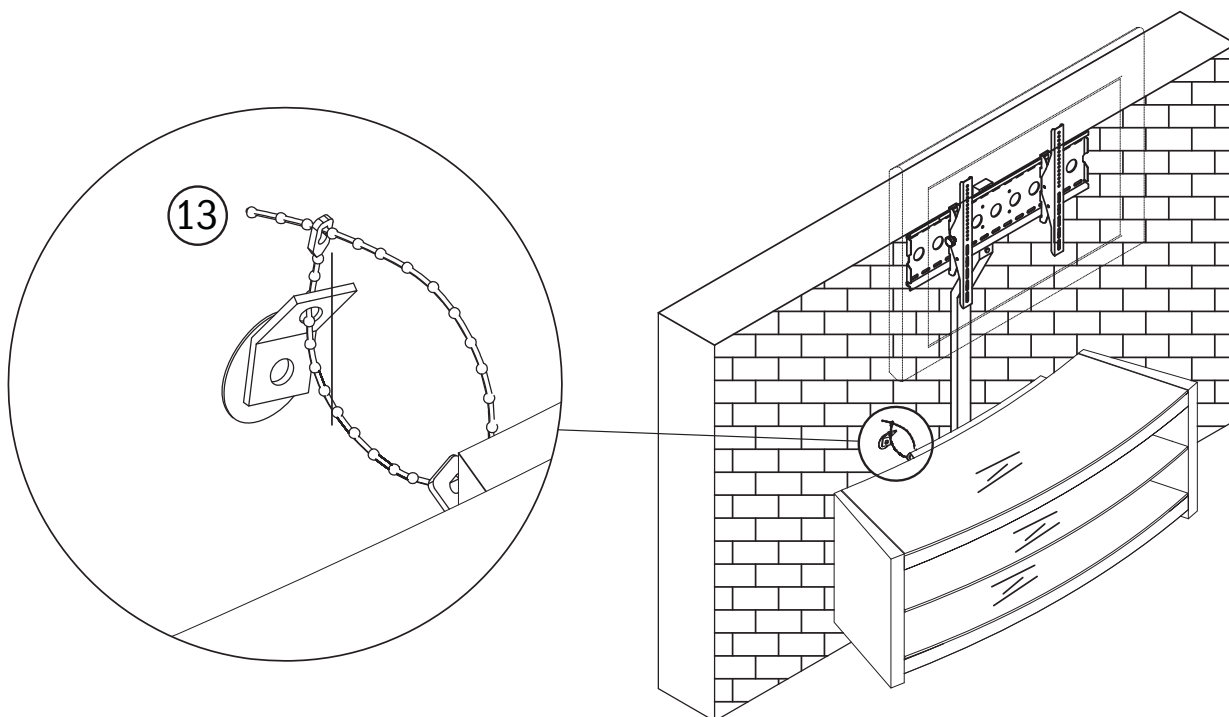
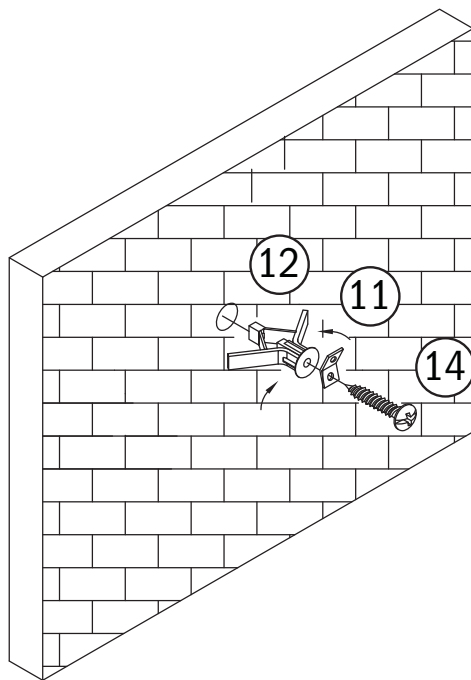


STEP 13: ADJUST TILT OF TV



STEP 14: SECURE TV STAND TO WALL

To prevent tipping, product must be secured to the wall.





The following pages are only for those who wish to mount their TV directly to the wall. If you have already mounted your TV to the Bracket or plan to display your TV on the top surface of the stand, disregard the following pages.

MOUNTING WALL PLATE to SOLID CONCRETE, BRICK or CINDER BLOCK WALLS

If you are mounting your TV to a wall with wood studs, skip this section.

This assembly requires an electric drill and level (not included)

WARNING

- ! Walls MUST have at least 1-3/8in. thick of masonry on the surface
- ! DO NOT drill into mortar joints
- ! Drill holes in the solid part of the blocks — at least 1in. from the side of the block
- ! Cinder block must meet ASTM C-90 specifications
- ! For masonry walls covered with up to 5/8in. of plaster or drywall, you MUST counterbore the Masonry Anchor flush to the concrete surface. It is not recommended by the manufacturer to mount your TV under these circumstances. If plaster or drywall is thicker than 5/8in., it is advised that you seek the help of professional installers.

STEP 1

Begin by placing the Bracket Plate (N) level against the wall where you intend to mount the TV. Using the Bracket Plate (N) as a template, mark 4 drill points with a pencil.


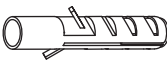

STEP 2

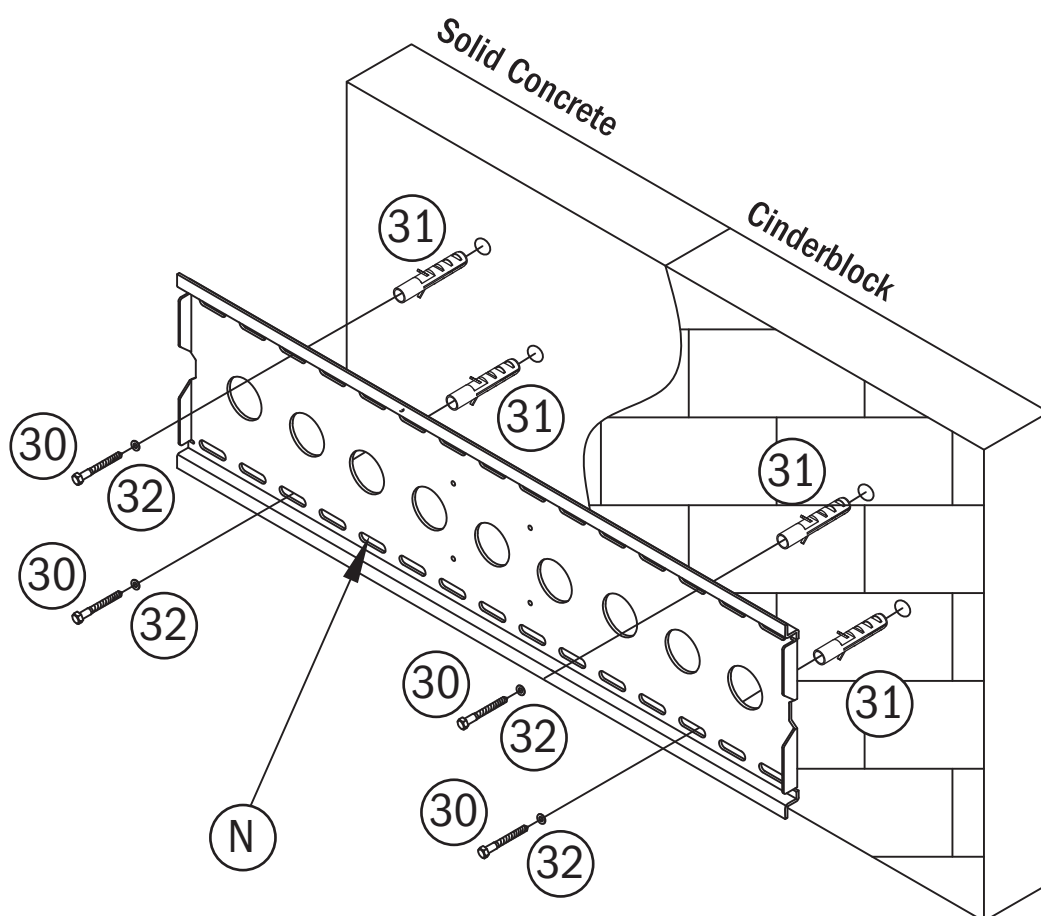
With an electric drill (not included) on its low setting, drill 1/2in. diameter holes to at least 2 1/2in. deep. Insert concrete anchors (hardware 41) into pre-drilled holes so that they are flush with the wall.

STEP 3

Place the Bracket Plate (N) level in the desired position against the wall. Secure (N) to wall with Lag Bolts (hardware 40) and washers (hardware 42) at the drill points. Tighten bolts firmly, but be careful not to overtighten.



30	Lag Bolt	M8 x 2 ½"	(4)		H00420
31	Masonry Anchor	10mm x 50mm	(4)		H00442
32	Washer	Ø 18mm	(4)		H00004



MOUNTING WALL PLATE to WOOD STUD WALL

If you are mounting your TV to solid concrete, brick or cinder block, skip this section. This assembly requires an electric drill, level and stud finder (not included)

STEP 1

Using a stud finder, locate the edges of the wood studs. Locate the center line on each stud and draw a vertical reference line on each one. Place the Bracket Plate (N) level against the wall where you intend to mount the TV. Using the Bracket Plate (N) as a template, mark 4 drill points (2 on top, 2 on bottom) with a pencil on the vertical reference lines you just drew.



STEP 2

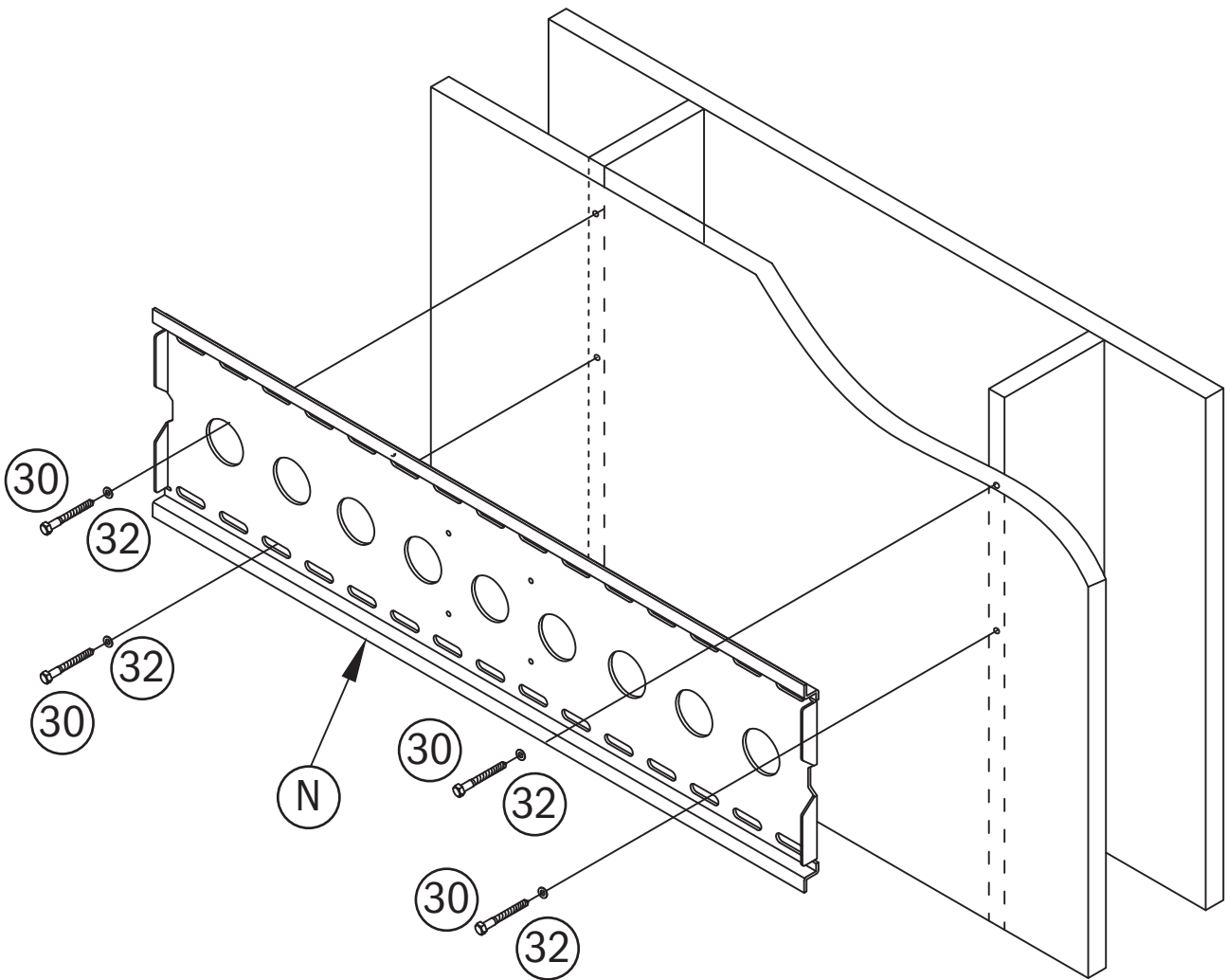
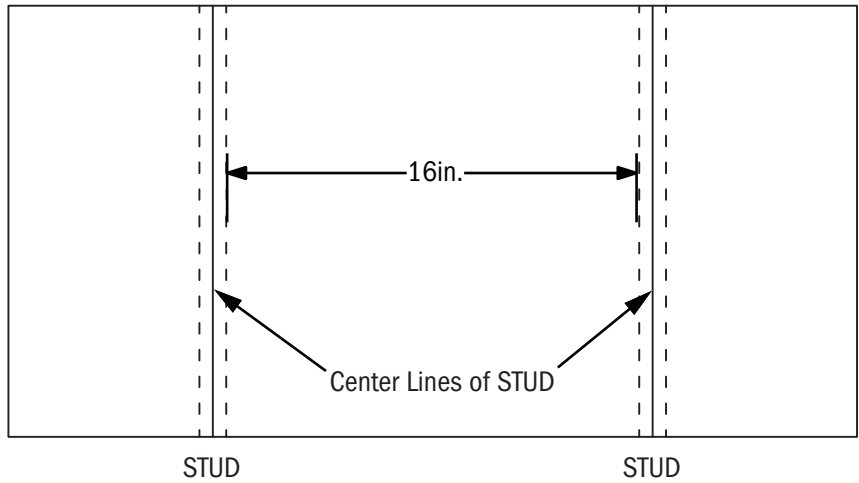
With an electric drill (not included) drill 5/32in. diameter holes to at least 2½in. (64mm) deep on the four drill points. While holding the Bracket Plate in place, loosely screw in the Lag Bolts (hardware 40).

STEP 3

Secure (N) to wall with Lag Bolts (hardware 40) and washers (hardware 42) at the drill points. Tighten bolts firmly, but be careful not to overtighten.



③① Lag Bolt	M8 x 2 ½"	(4)		H00420
③② Washer	Ø 18mm	(4)		H00004



HANG VERTICAL BRACKETS ONTO BRACKET PLATE

Make sure that the safety screws (attached to the vertical brackets) are threaded out. Hang the vertical brackets onto the Bracket Plate attached to the wall. When the TV is in its intended position, tighten both screws to secure it in place.

