



Please Call First!

DO NOT RETURN TO STORE

Need help with assembly? Missing or broken parts?

Business Hours: M-F 8am-5pm PST

Toll Free: 1 (866) 632-6632 support@slambrands.com

10.07B

PHASE

AUDIO/VIDEO PIER

Assembly Instructions
Item #222259



AVIO Entertainment Furnishings is a trademark of Slam Brands, Inc.

Toll Free: 1 (866) 632-6632 support@slambrands.com www.slambrands.com



IMPORTANT INFORMATION

Read carefully before assembling Audio/Video Pier.
Keep these instructions for further use.



CAUTION!

This Audio Pier is intended for use only with the products and maximum weights indicated. Use with other products or products heavier than maximum weights indicated may result in instability causing possible injury. **WARNING!** Young children can be killed when furniture tips over. Use angle-braces or anchors to secure furniture to wall.

Model: 222259

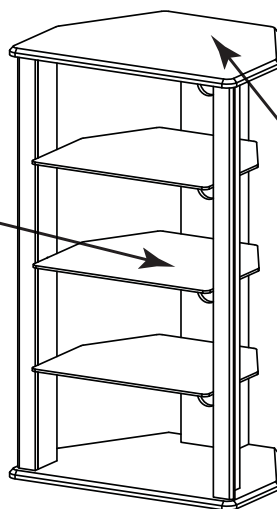
Distribution / Manufacturer: Slam Brands, Inc.

Country of Origin: Indonesia

Manufacture Date: 07.28.07

Component Shelves:

A maximum load weight of 40.0 lb. / 18.1kg.



Top Shelf:

A maximum shelf load weight of 40.0lb. / 18.1kg. This Audio Pier is not intended to be used as a television stand.

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SLAM BRANDS, INC
2260 152nd Ave NE
Redmond, WA 98052
www.slambrands.com

SAFETY FIRST

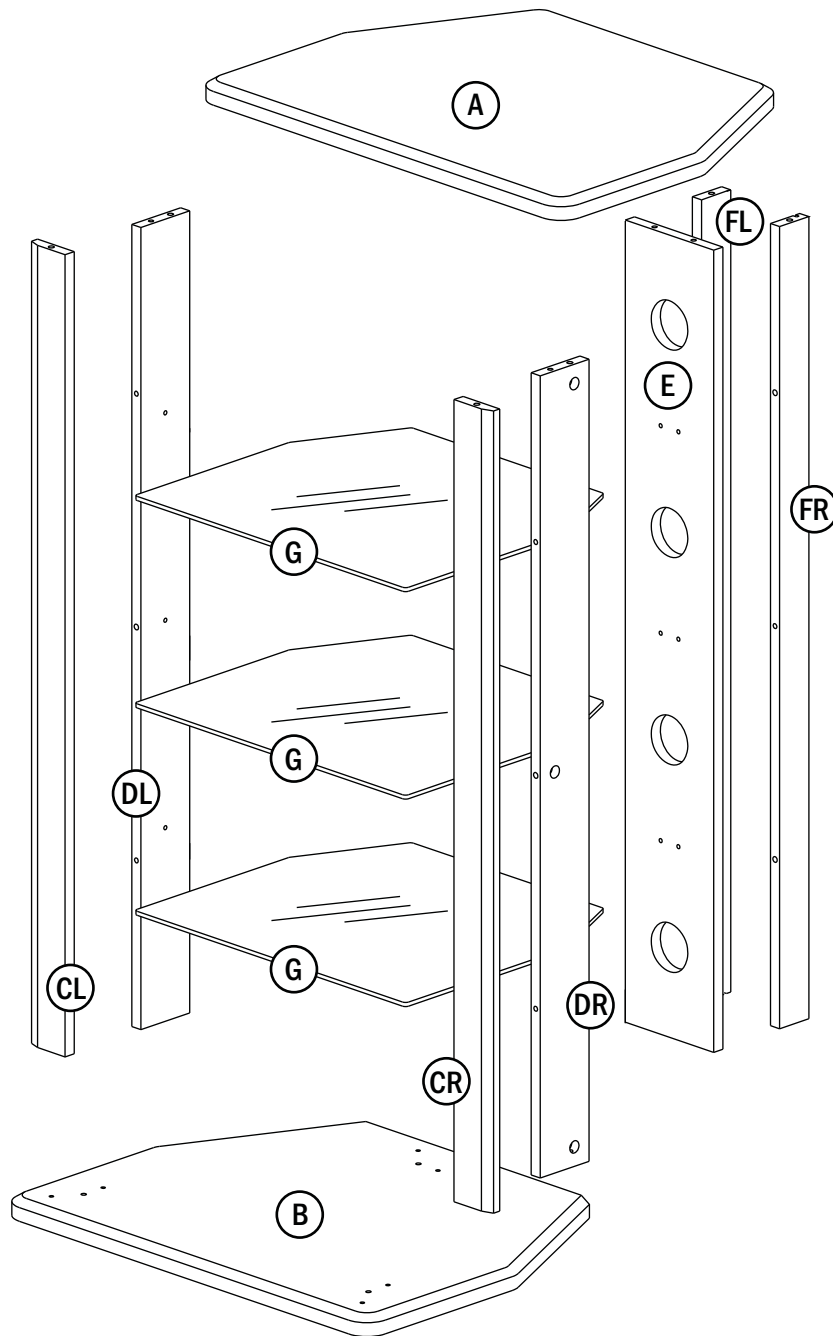
- ! When moving Audio/Video Pier, remove AV equipment first. Do NOT move Audio/Video Pier with components inside.
- ! To avoid injury, assemble Audio/Video Pier in final location. Moving the pier after assembled is not recommended.

This product is sold with anti-tip hardware and it is recommended that the product be used with this hardware attached. Danger from tipping may result if the hardware is not attached to both the wall and the Audio/Video Pier. Slam Brands, Inc. is not responsible for any personal injury or damage to audio/video pier, components, or household effects resulting from improper use of this product.

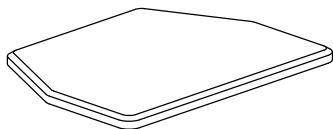


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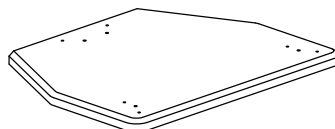
ASSEMBLY OVERVIEW



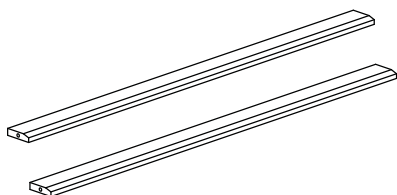
PARTS IDENTIFICATION



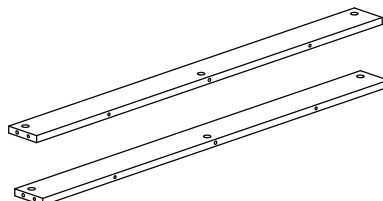
Ⓐ Top Board (1)
T00250



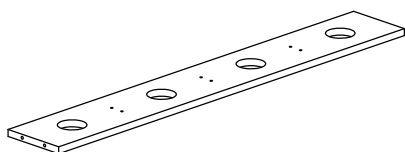
Ⓑ Bottom Board (1)
T00251



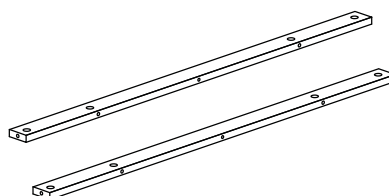
Ⓒ Left and Right Side Supports (2)
CR T00253 / CL T00252



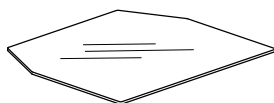
Ⓓ Left and Right Side Supports (2)
DL T00254 / DR T00255



Ⓔ Back Board (1)
T00256



Ⓕ Left and Right Back Supports (2)
FL T00257 / FR T00258



Ⓖ Glass Shelves (3)
5mm
T00125

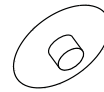
HARDWARE IDENTIFICATION



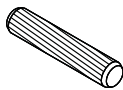
① Cam Bolts (18)
7 x 32mm
H00074



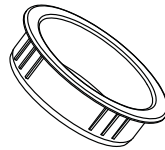
② Cams (18)
ø 15 x 12mm
H00092



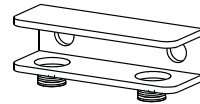
③ Cam Caps (18)
ø 17.4 x 5.8mm
H00094



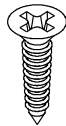
④ Dowels (14)
6 x 30mm
H00091



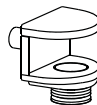
⑤ Cable Management Caps (4)
ø 68 X 17.5mm
H00087



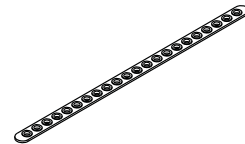
⑥ Glass Shelf Supports (3)
40 x 19 x 12mm
H00097



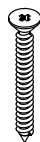
⑦ Phillips Head Screws (2)
6 x 1/2in
H00095



⑧ Glass Shelf Supports (6)
19 x 20 x 13mm
H00059



⑨ Wall Bracket (1)
230 x 11 x 2mm
H00041



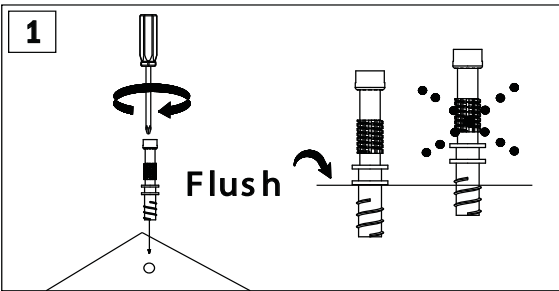
⑩ Phillips Head Screw (1)
8 x 38mm
H00056



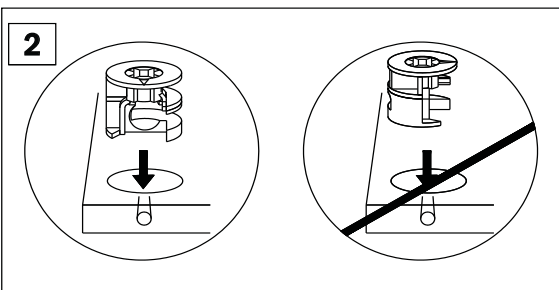
⑪ Drywall Anchor (1)
6.4 x 30mm
H00049

THE “CAM” ASSEMBLY SYSTEM

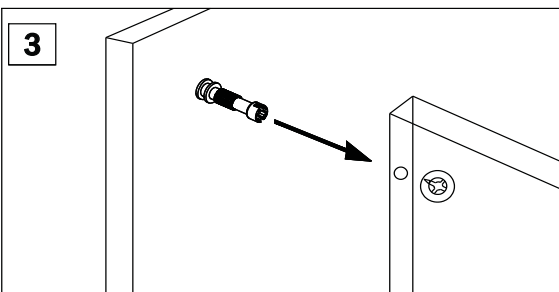
THIS PAGE IS A REFERENCE FOR COMPLETING THE STEP-BY-STEP INSTRUCTIONS ON THE FOLLOWING PAGES. BEGIN ASSEMBLY WITH STEP 1. REFER TO THIS PAGE FOR ADDITIONAL INFORMATION AS DIRECTED.

1

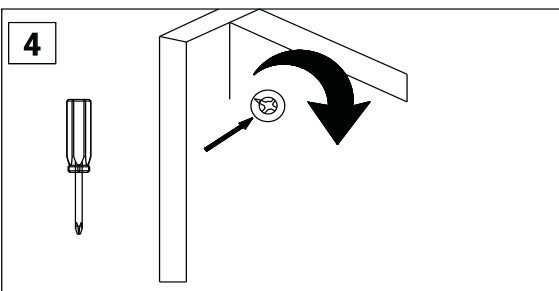
Screw Cam Bolts into designated holes.

2

Press in Cams. Arrow on Cams should face the hole in the edge of the panel.

3

Press panels together.

4

Turn Cam ½ turn clockwise to tighten.

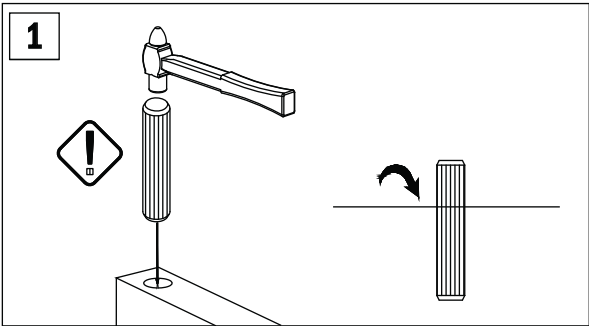


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THE “DOWEL” ASSEMBLY SYSTEM

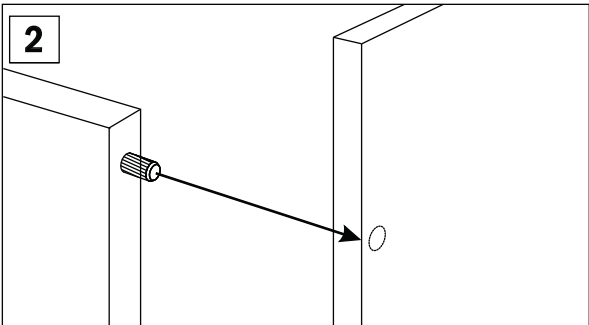
THIS PAGE IS A REFERENCE FOR COMPLETING THE STEP-BY-STEP INSTRUCTIONS ON THE FOLLOWING PAGES. BEGIN ASSEMBLY WITH STEP 1. REFER TO THIS PAGE FOR ADDITIONAL INFORMATION AS DIRECTED.

1



Tap dowels gently into designated holes.

2



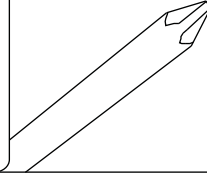
Press panels together.

ATTACH CAM BOLTS



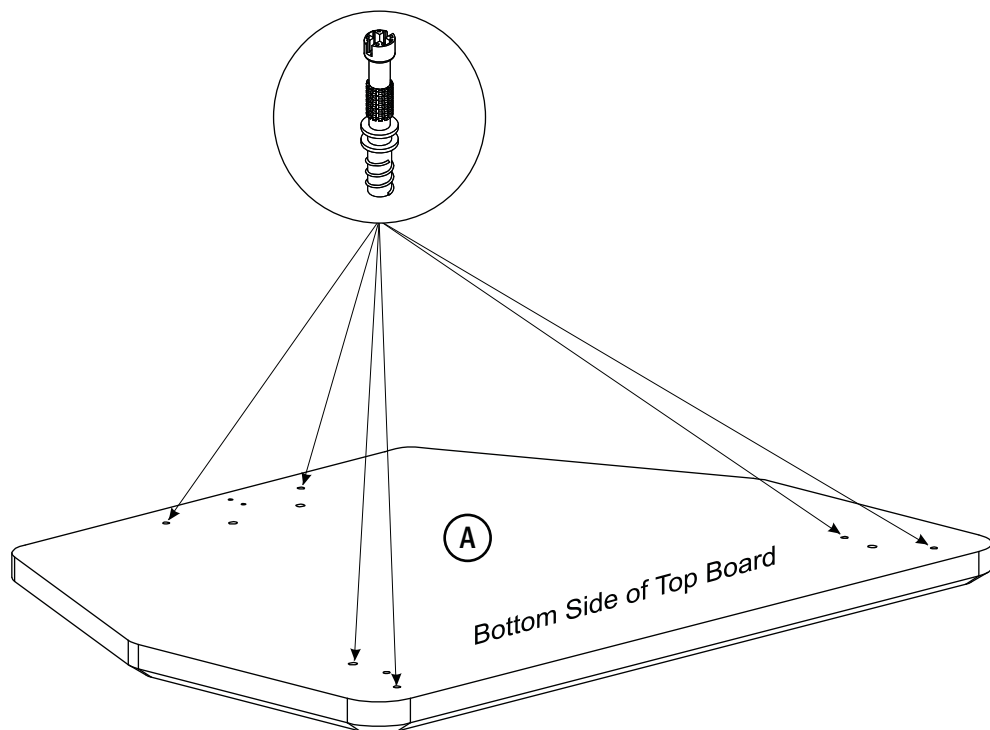
REQUIREMENTS

This step requires
6 Cam Bolts and
a screwdriver
6X



1

Attach Cam Bolts to the bottom side of
Top Board (A) as shown and fasten.



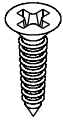
NOTE: Please review the “Cam Assembly System” page to properly fasten Cam Bolts



AVIO™

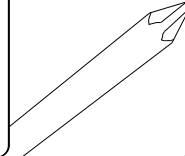
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ATTACH WALL BRACKET (OPTIONAL)



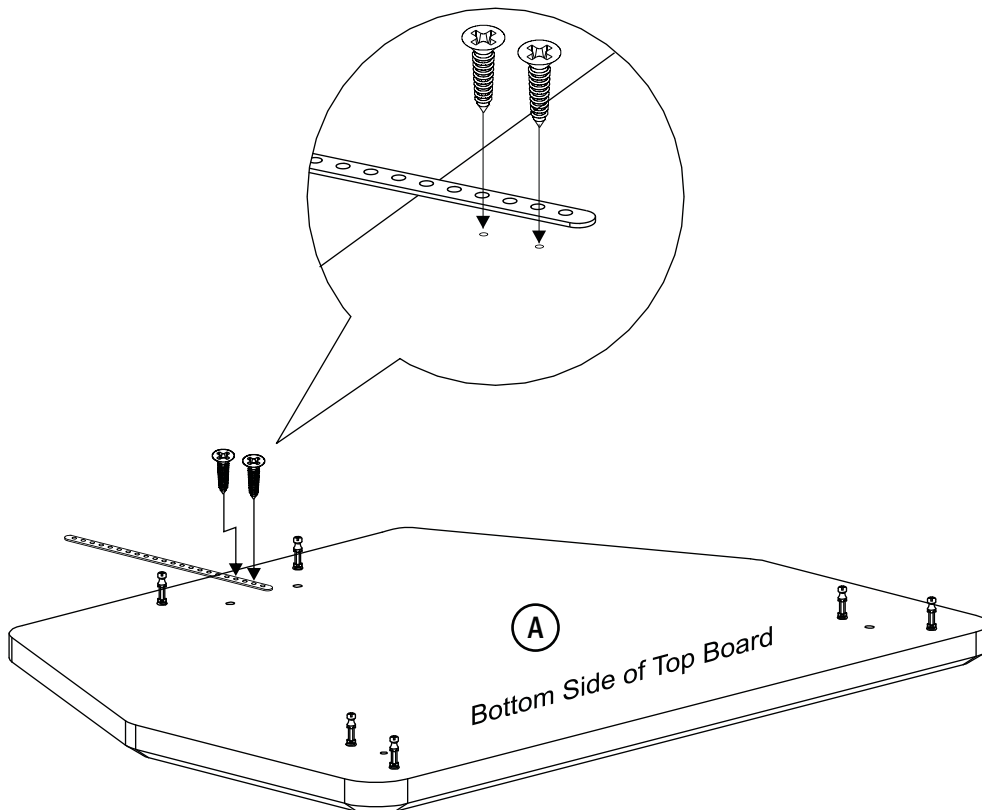
REQUIREMENTS

This step requires
2 Screws 6 x ½,
1 Wall Bracket
and a screwdriver

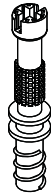


2

Attach Wall Bracket to the bottom side of
Top Board (A) as shown.

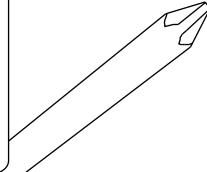


ATTACH CAM BOLTS



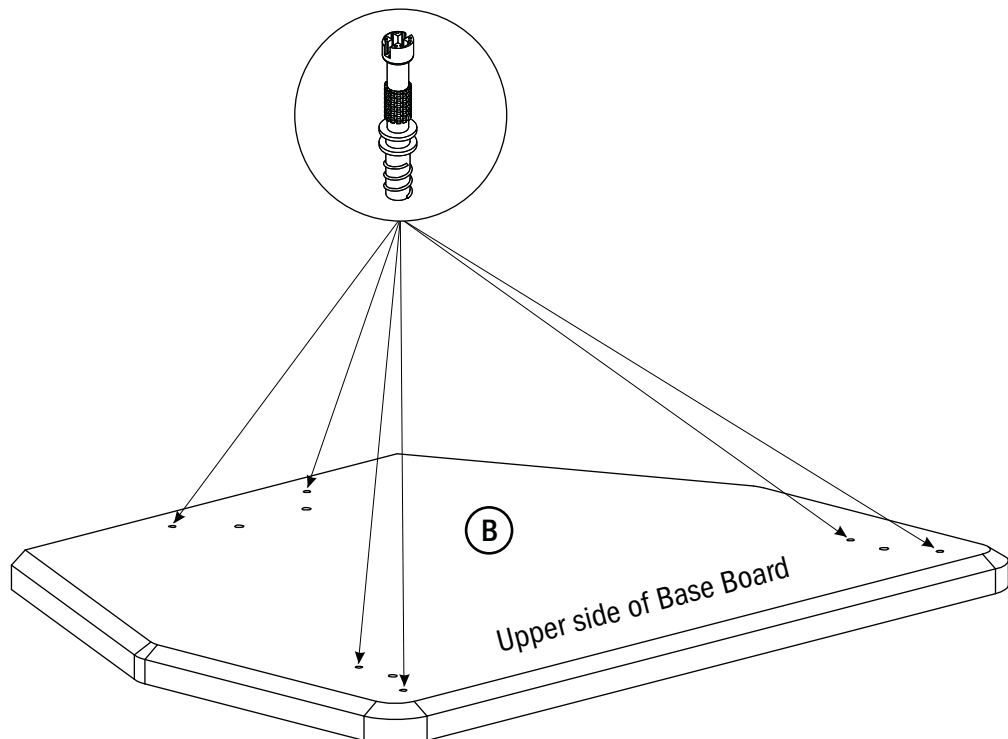
REQUIREMENTS

This step requires
6 Cam Bolts and
a screwdriver
6X



3

Attach Cam Bolts to upper side of Base Board (B)
as shown and fasten.



NOTE: Please review the “Cam Assembly System” page to properly fasten Cam Bolts



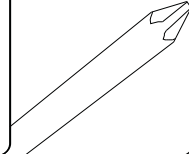
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INSERT CAMS & ATTACH CAM BOLTS

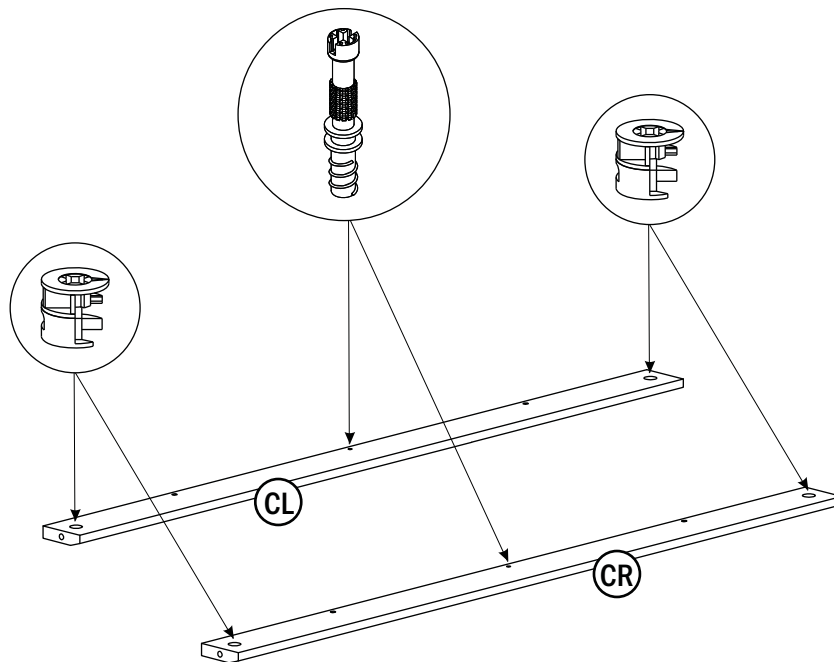


REQUIREMENTS
This step requires
4 Cams, 2 Cam Bolts
and a screwdriver



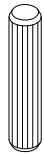
4

Insert Cams into Supports (CL & CR) as shown.
Attach Cam Bolts to Supports (CL & CR) as shown and fasten.

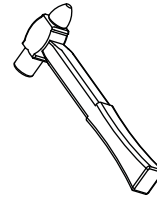


NOTE: Please review the “Cam Assembly System” page to properly fasten Cams and Cam Bolts

ATTACH DOWELS

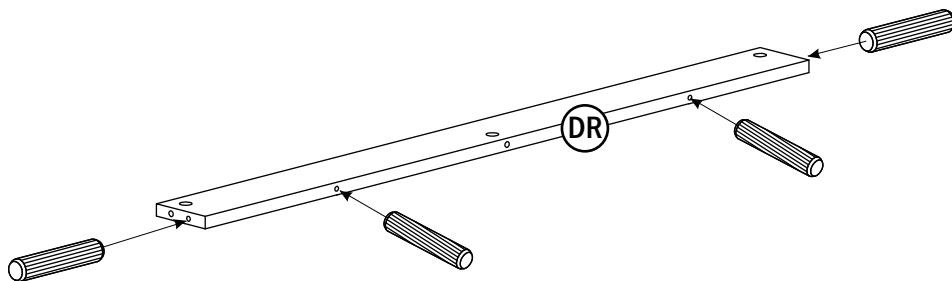
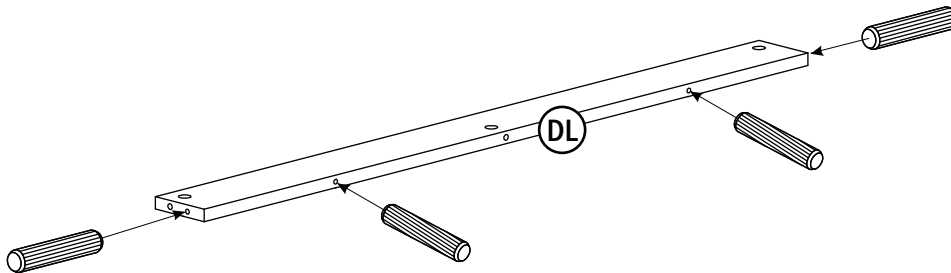


REQUIREMENTS
This step requires
8 Dowels and a hammer



5

Attach Dowels to Side Supports (DL & DR)
as shown and tap into place.

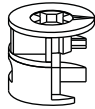


NOTE: Please review the “Dowel Assembly System” page to properly insert Dowels.



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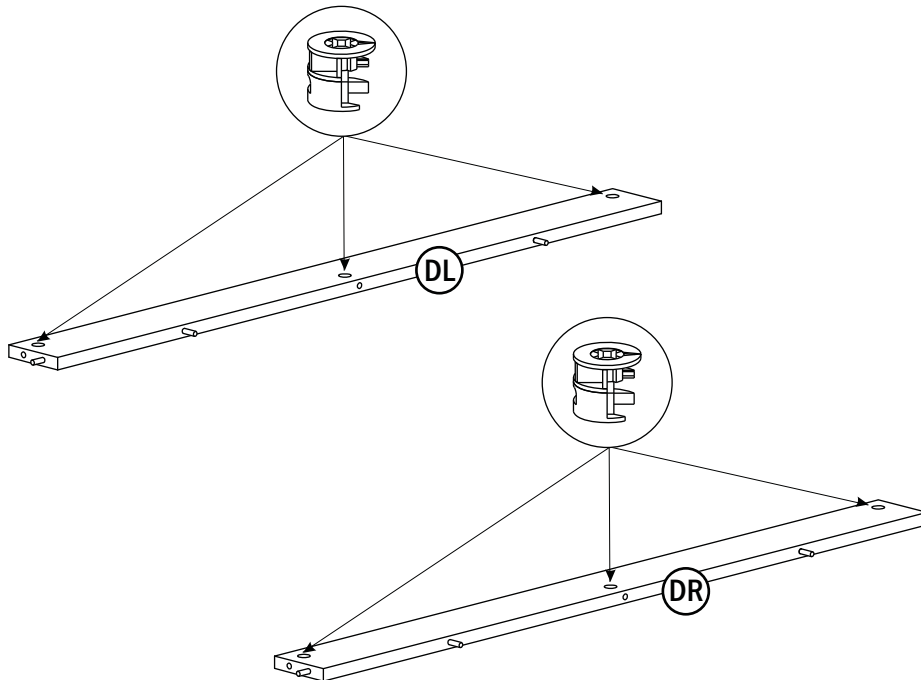
ATTACH CAMS



REQUIREMENTS
This step requires
6 Cams
6X

6

Attach Cams to Side Supports (DL & DR) as shown.

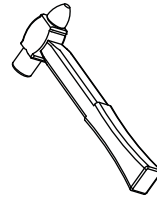


NOTE: Please review the “Cam Assembly System” page to properly insert Cams

ATTACH DOWELS

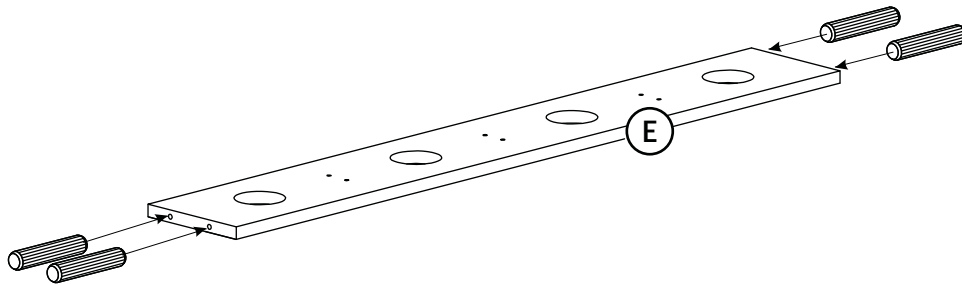


REQUIREMENTS
This step requires
4 Dowels and a hammer



7

Attach Dowels to Back Board (E) as shown and tap into place.

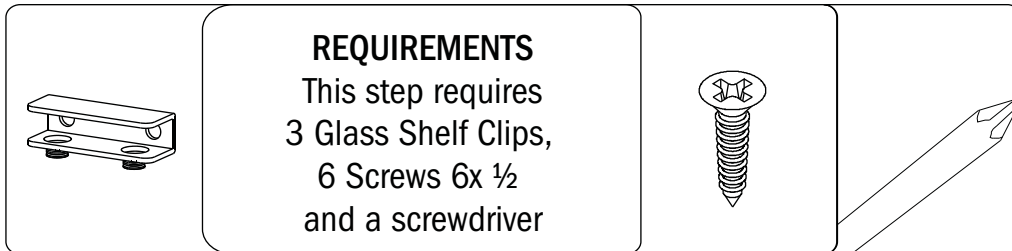


NOTE: Please review the “Dowel Assembly System” page to properly insert Dowels.



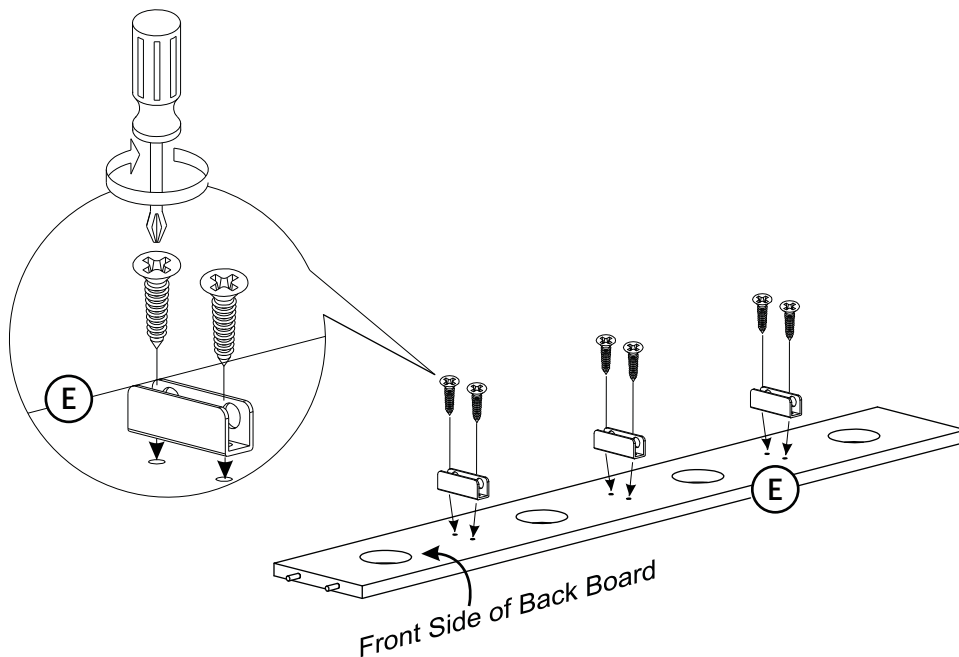
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THREAD GLASS SHELF CLIPS

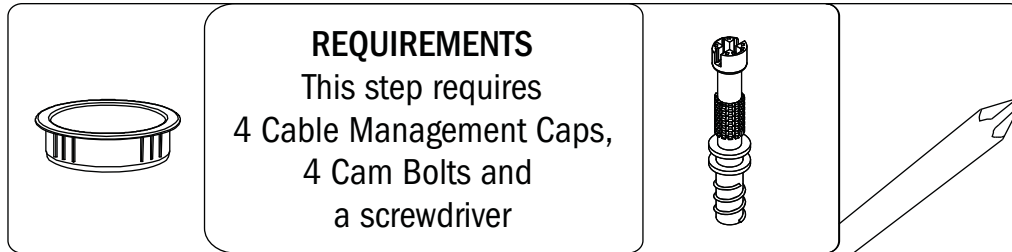


8

Thread 2 Screws 6 x ½ through each
Glass Shelf Clip into Back Board (E) as shown.

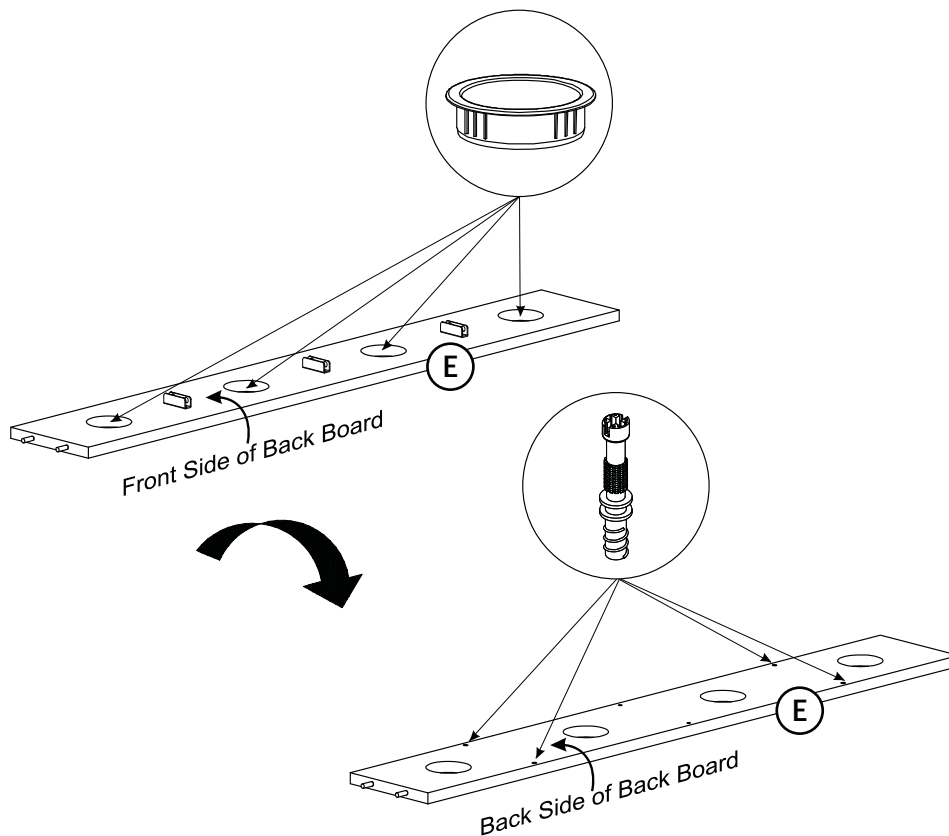


ATTACH CABLE MANAGEMENT CAPS & CAM BOLTS



9

Attach Cable Management Caps to Back Board (E) as shown.
Attach Cam Bolts to Back Board (E) as shown.

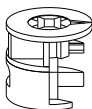


NOTE: Please review the “Cam Assembly System” page to properly fasten Cam Bolts



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INSERT CAMS

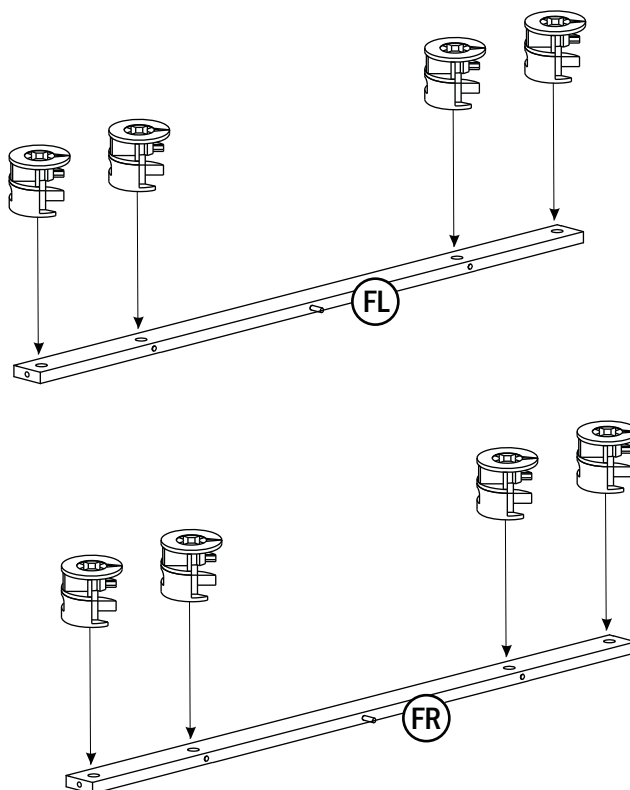


REQUIREMENTS

This step requires
8 Cams
8X

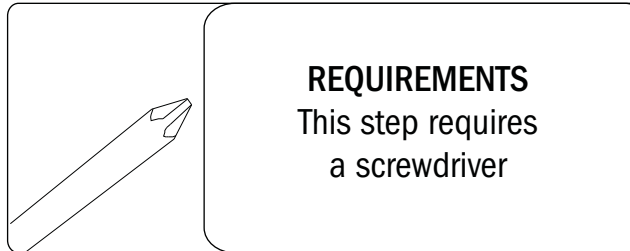
10

Insert Cams into Side Back Boards (FL & FR) as shown.



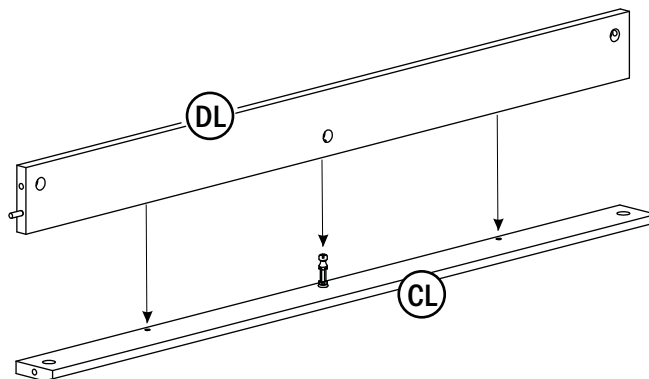
NOTE: Please review the “Cam Assembly System” page to properly insert Cams

ATTACH SIDE SUPPORTS



11

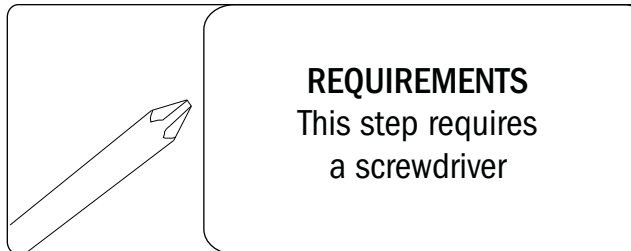
Attach Side Support (DL) to Support (CL)
as shown and fasten Cams.



NOTE: Please review the “Cam Assembly System” page to properly fasten Cams.

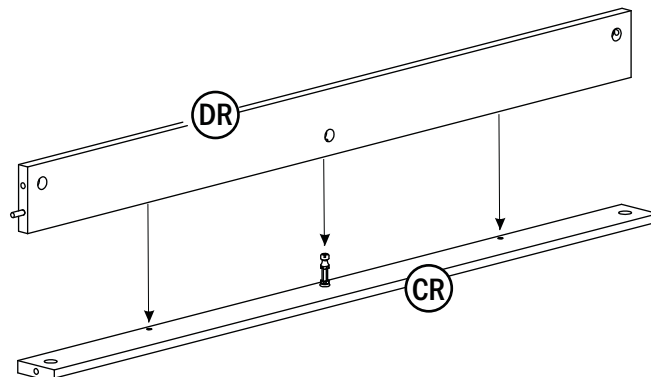


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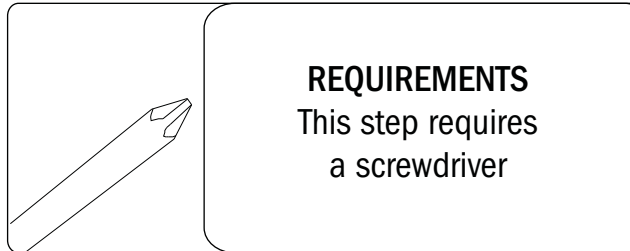
12

Attach Side Support (DR) to Support (CR)
as shown and fasten Cams.



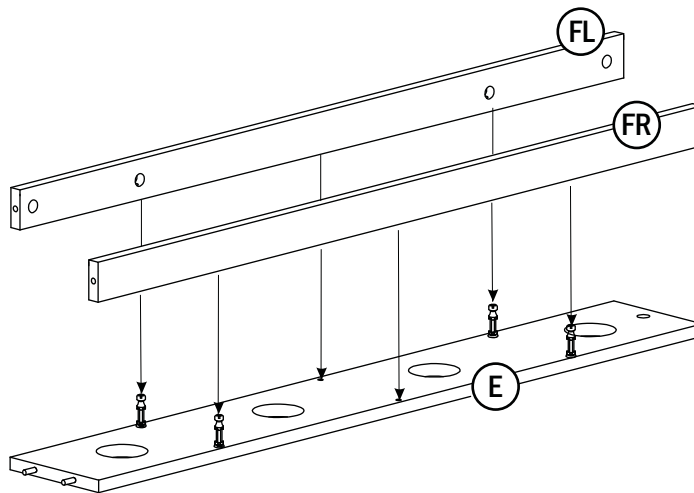
NOTE: Please review the “Cam Assembly System” page to properly fasten Cams.

ATTACH SIDE BACK BOARDS



13

Attach Side Back Boards (FL & FR) to Back Board (E) as shown and fasten Cams.

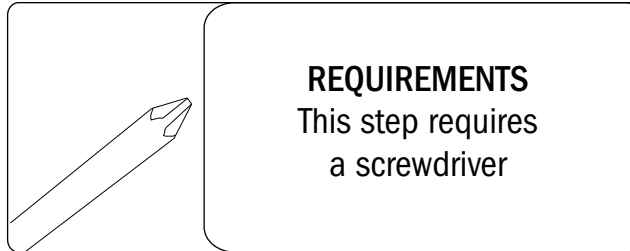


NOTE: Please review the “Cam Assembly System” page to properly fasten Cams.



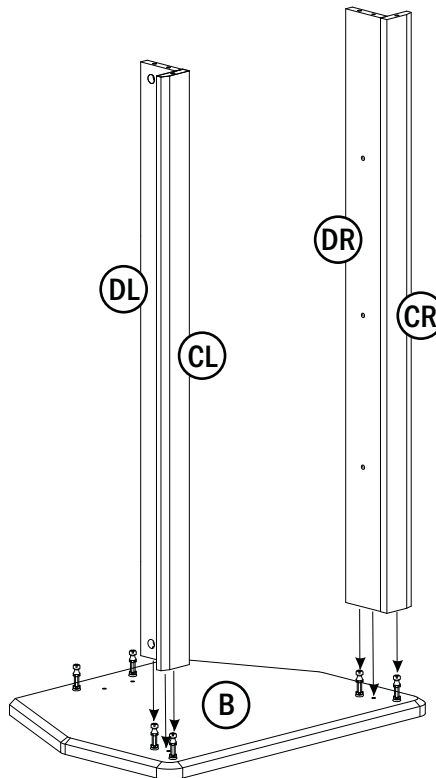
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ATTACH SUPPORT & SIDE SUPPORT



14

Attach Supports (CL & CR) and Side Supports (DL & DR) to Base Board (B) as shown and fasten Cams.



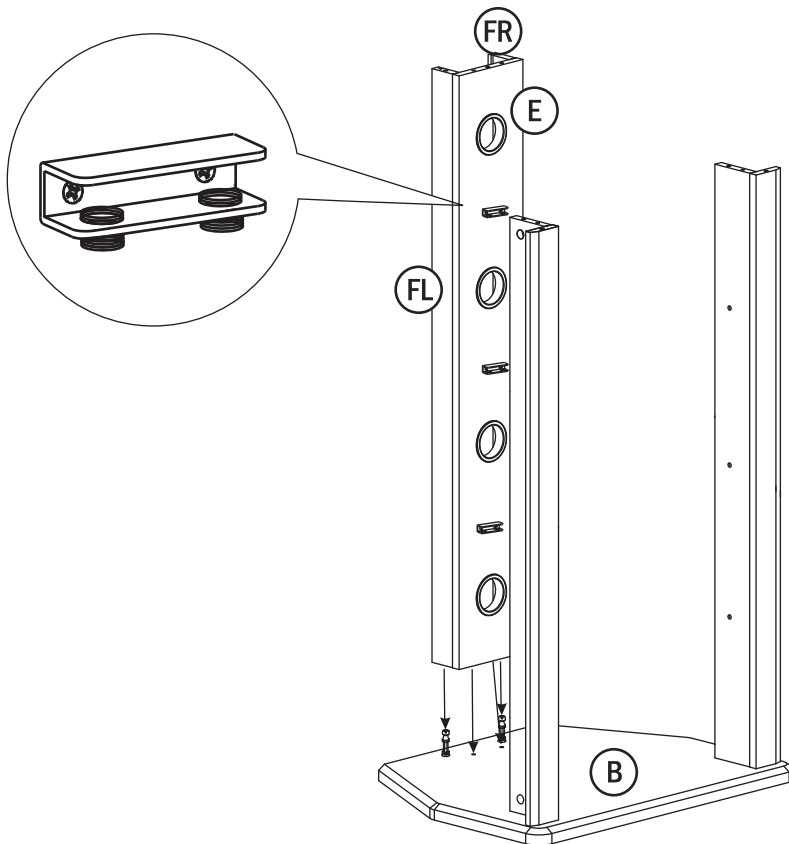
NOTE: Please review the “Cam Assembly System” page to properly fasten Cams.

ATTACH BACK BOARD



15

Attach Back Board (E) and Side Back Board (FL & FR) to Base Board (B) as shown and fasten Cams.

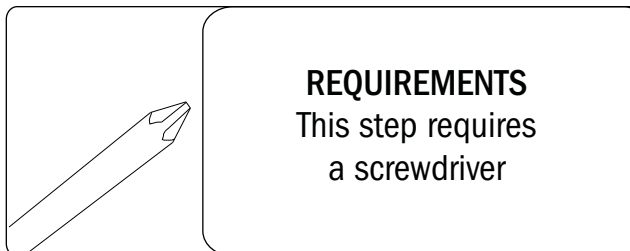


NOTE: Please review the “Cam Assembly System” page to properly fasten Cams.



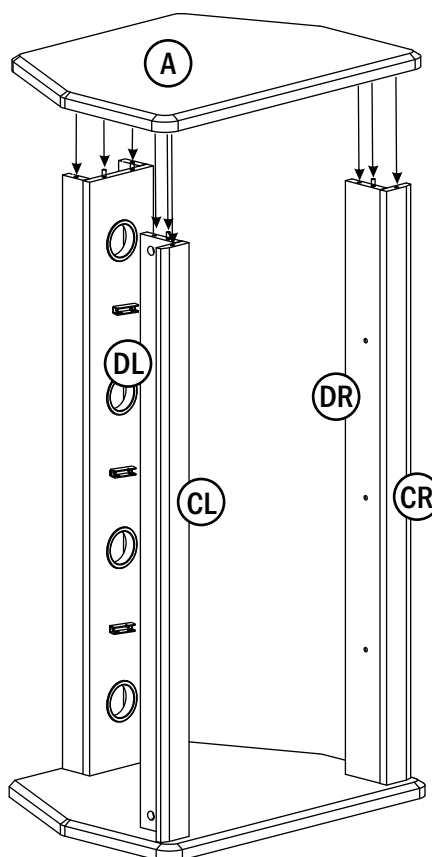
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ATTACH TOP BOARD



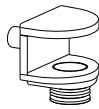
16

Attach Top Board (A) to Side Supports (DL /DR, CL /CR) and Back Board (E) as shown and fasten Cams.



NOTE: Please review the “Cam Assembly System” page to properly fasten Cams.

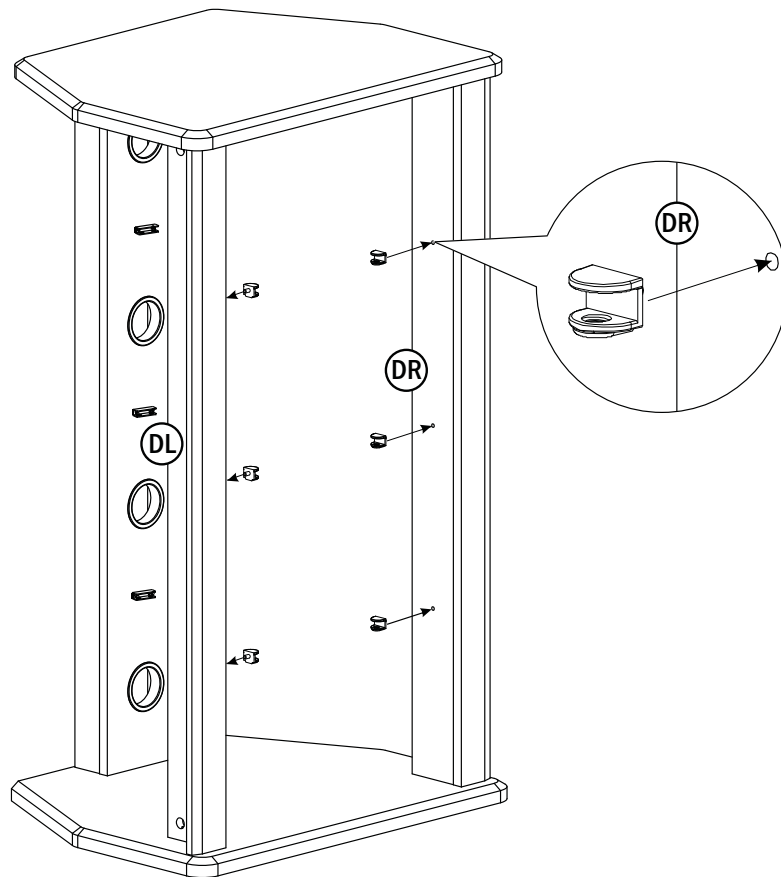
ATTACH GLASS SHELF SUPPORTS



REQUIREMENTS
This step requires
6 Glass Shelf Supports

17

Insert Glass Shelf Supports into Side Supports (DL & DR).

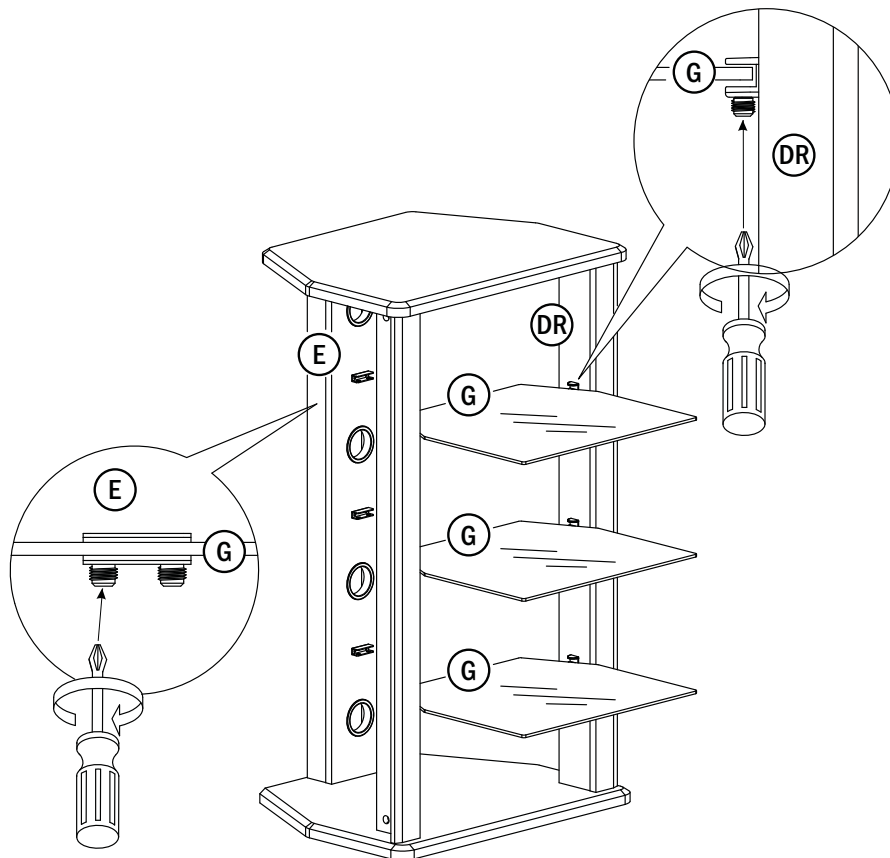


SLIDE IN GLASS SHELVES

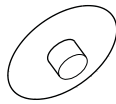


18

Slide Glass Shelves (G) into Glass Shelf Supports.
Slide in Glass Shelf Clips as shown and fasten.



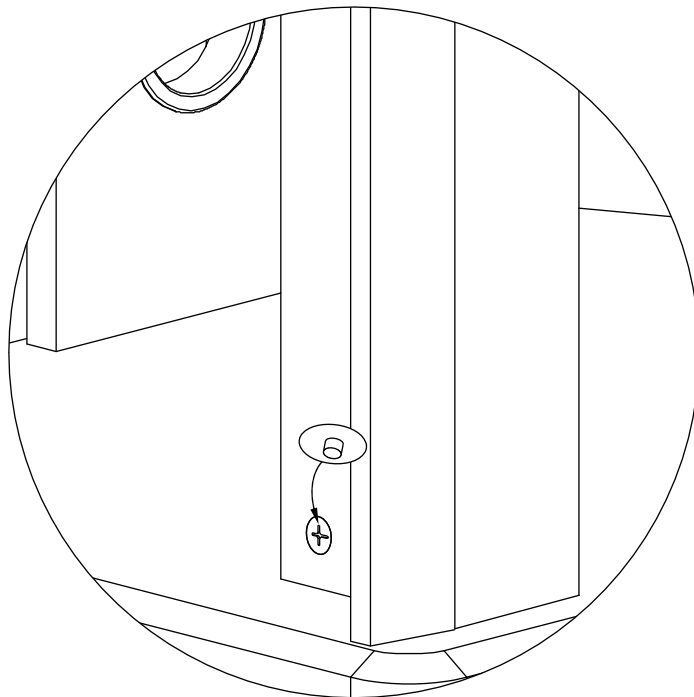
ATTACH CAM CAPS



REQUIREMENTS
This step requires
18 Cam Caps

19

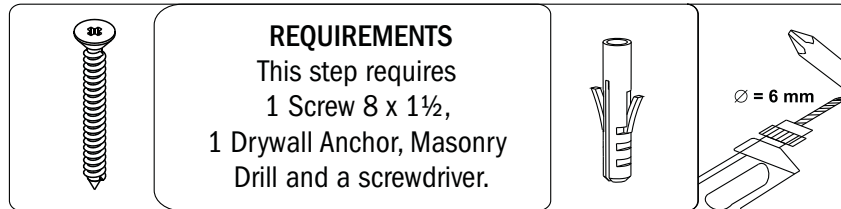
Insert Cam Caps to all fastened Cams as shown.



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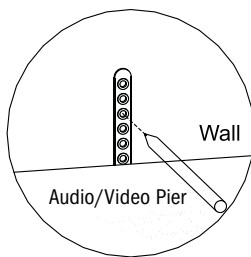
ATTACH WALL BRACKET (OPTIONAL)



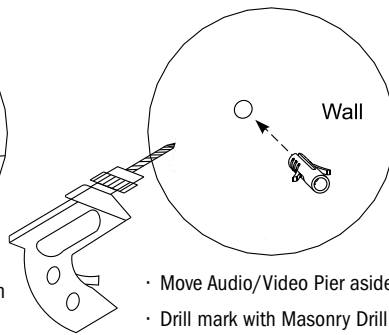
20



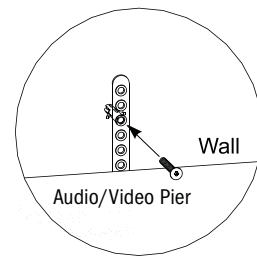
ATTENTION! Wall mount serves as tip-over protection – it is recommended that the safety bracket be installed! For some wall types, a special Drywall Anchor may be required.



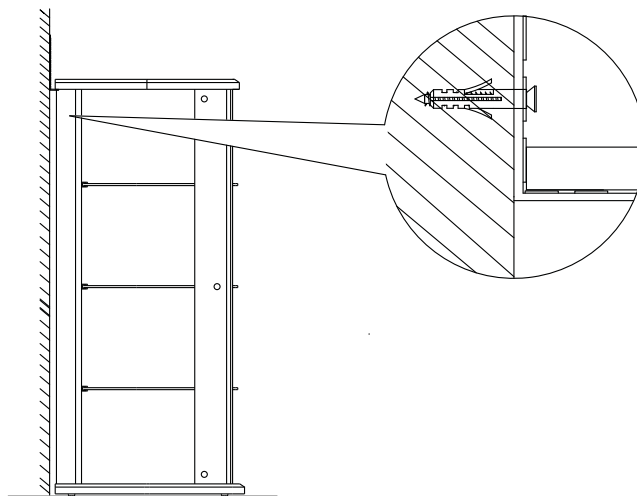
- Place Audio/Video Pier in desired position
- Mark position on wall with pencil



- Move Audio/Video Pier aside
- Drill mark with Masonry Drill
- Attach Drywall Anchor to the wall



- Move Audio/Video Pier back to its desired position
- Tighten screw using screwdriver



Mount to a wall with or without a baseboard.



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