



Please Call First!

DO NOT RETURN TO STORE

Need help with assembly? Missing or broken parts?

Business Hours: M-F 8am-5pm PST

Toll Free: 1 (866) 632-6632 support@slambrands.com

01.08.08 C

PHASE

TV STAND

Assembly Instructions
Item #222256



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IMPORTANT INFORMATION

Read carefully before assembling TV Stand.
Keep these instructions for further use.



CAUTION!

This TV Stand is intended for use only with the products and maximum weights indicated. Use with other products or products heavier than maximum weights indicated may result in instability causing possible injury. **WARNING!** Young children can be killed when furniture tips over. Place TVs on lower furniture, as far back as possible. Use angle-braces or anchors to secure furniture to wall.

Model: 222256

Distribution / Manufacturer: Slam Brands, Inc.

Country of Origin: Indonesia

Manufacture Date: 02.01.08

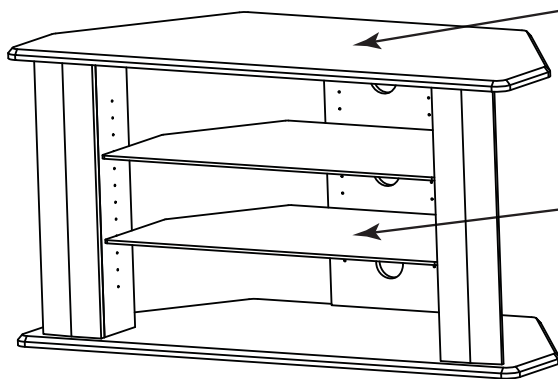
Accommodates Most:



CRT



Plasma/LCD



Television Shelf:

A maximum of a 36in.
CRT or a 42in. Plasma/LCD.
A maximum TV shelf load
weight of 220.0lb. /99.7kg.

Component Shelves:

A maximum load weight
of 40.0lb. /18.1kg.



SLAM BRANDS, INC
2260 152nd Ave NE
Redmond, WA 98052
www.slambrands.com

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SAFETY FIRST

- ! When moving TV Stand, remove TV first.
Do NOT move TV Stand with TV.
- ! To avoid injury, assemble TV Stand in final location. Moving the stand after assembled is not recommended.

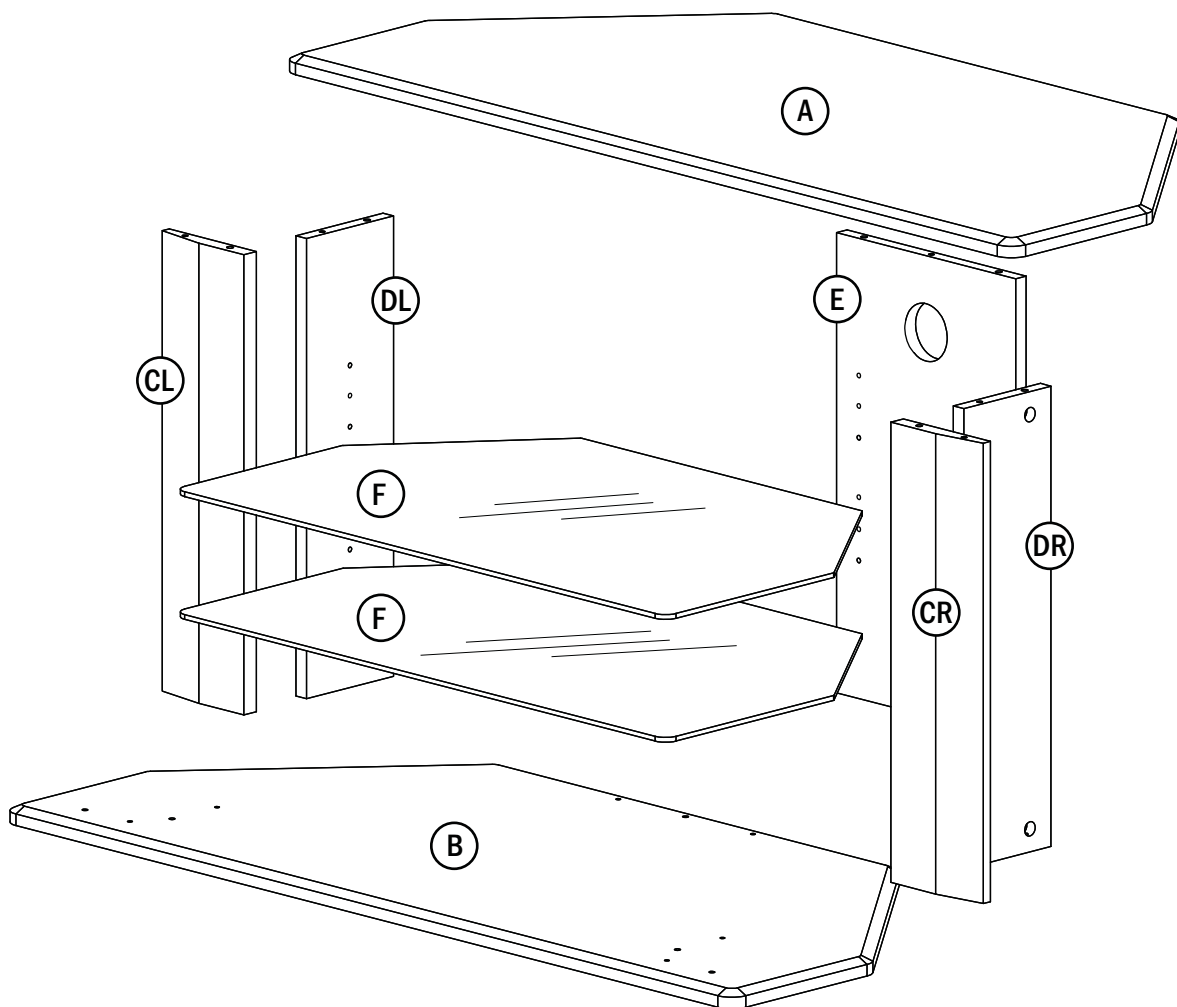
This product is sold with anti-tip hardware and it is recommended that the product be used with this hardware attached. Danger from tipping may result if the hardware is not attached to both the wall and the TV Stand. Slam Brands, Inc. is not responsible for any personal injury or damage to stand, television, components, or household effects resulting from improper use of this product.



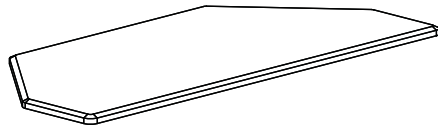
AVIO™

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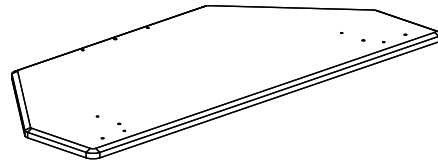
ASSEMBLY OVERVIEW



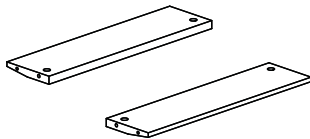
PARTS IDENTIFICATION



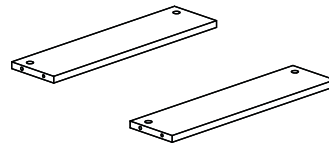
Ⓐ Top Board (1)
T00243



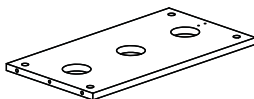
Ⓑ Bottom Board (1)
T00244



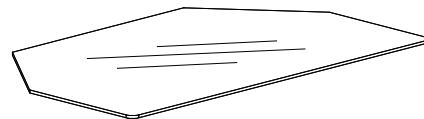
Ⓒ Left and Right Side Supports (2)
CL T00245 / CR T00246



Ⓓ Left and Right Side Supports (2)
DL T00247 / DR T00248



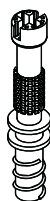
Ⓔ Back Board (1)
T00249



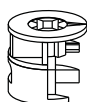
Ⓕ Glass Shelves (2)
T00133



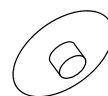
HARDWARE IDENTIFICATION



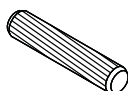
- ① Cam Bolts (19)
7 x 32mm
H00074



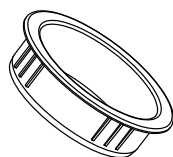
- ② Cams (19)
ø 15 x 12mm
H00092



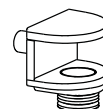
- ③ Cam Caps (19)
ø 17.4 x 5.8mm
H00094



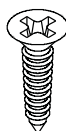
- ④ Dowels (6)
6 x 30mm
H00091



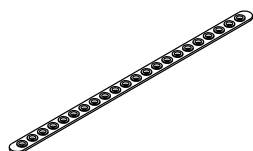
- ⑤ Cable Management Caps (3)
ø 68 X 17.5mm
H00087



- ⑥ Glass Shelf Supports (8)
19 x 20 x 13mm
H00059



- ⑦ Phillips Head Screws (2)
6 x ½in
H00095



- ⑧ Wall Bracket (1)
230 x 11 x 2mm
H00041



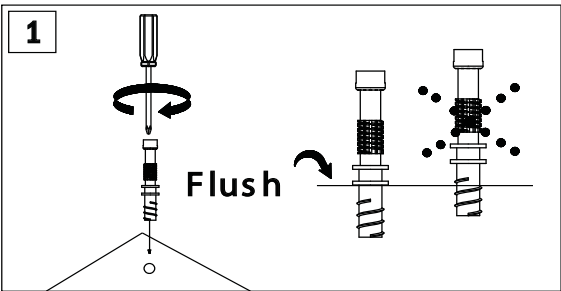
- ⑨ Phillips Head Screw (1)
8 x 38mm
H00056



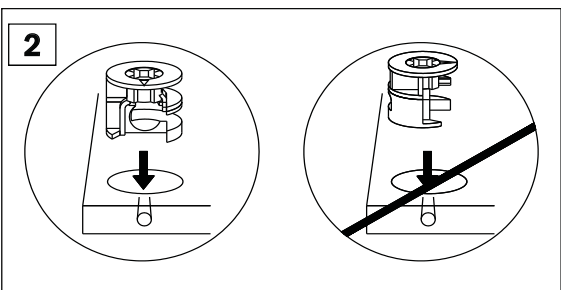
- ⑩ Drywall Anchor (1)
6.4 x 30mm
H00049

THE “CAM” ASSEMBLY SYSTEM

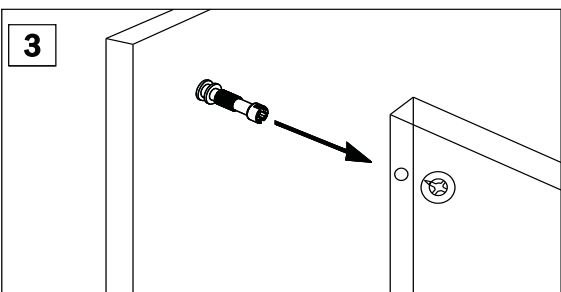
THIS PAGE IS A REFERENCE FOR COMPLETING THE STEP-BY-STEP INSTRUCTIONS ON THE FOLLOWING PAGES. BEGIN ASSEMBLY WITH STEP 1. REFER TO THIS PAGE FOR ADDITIONAL INFORMATION AS DIRECTED.

1

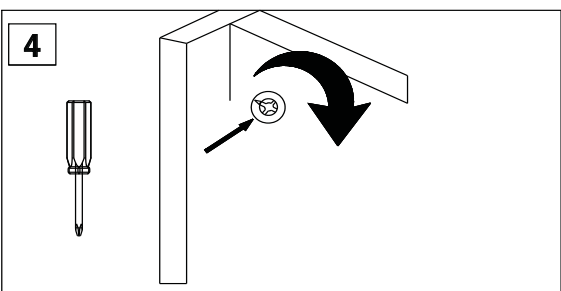
Screw Cam Bolts into designated holes.

2

Press in Cams. Arrow on Cams should face the hole in the edge of the panel.

3

Press panels together.

4

Turn Cam ½ turn clockwise to tighten.

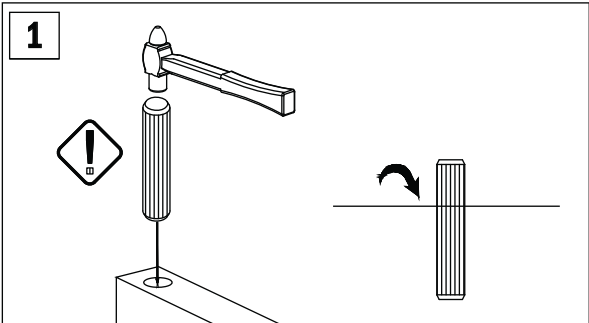


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THE “DOWEL” ASSEMBLY SYSTEM

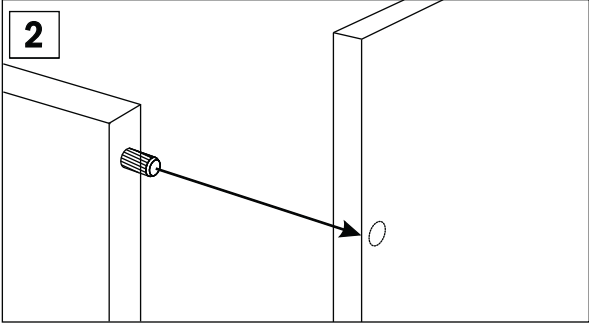
THIS PAGE IS A REFERENCE FOR COMPLETING THE STEP-BY-STEP INSTRUCTIONS ON THE FOLLOWING PAGES. BEGIN ASSEMBLY WITH STEP 1. REFER TO THIS PAGE FOR ADDITIONAL INFORMATION AS DIRECTED.

1



Tap dowels gently into designated holes.

2



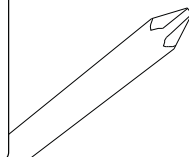
Press panels together.

ATTACH CAM BOLTS



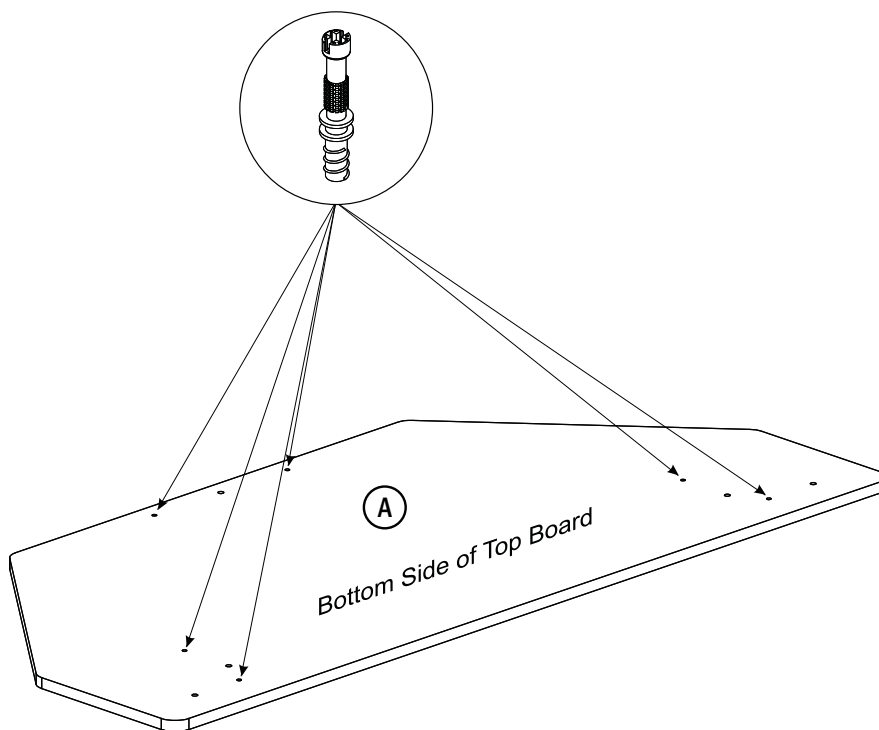
REQUIREMENTS

This step requires
6 Cam Bolts and
a screwdriver
6X



1

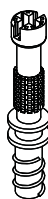
Attach Cam Bolts to the bottom side of
Top Board (A) as shown and fasten.



NOTE: Please review the “Cam Assembly System” page to properly fasten Cam Bolts

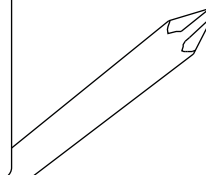


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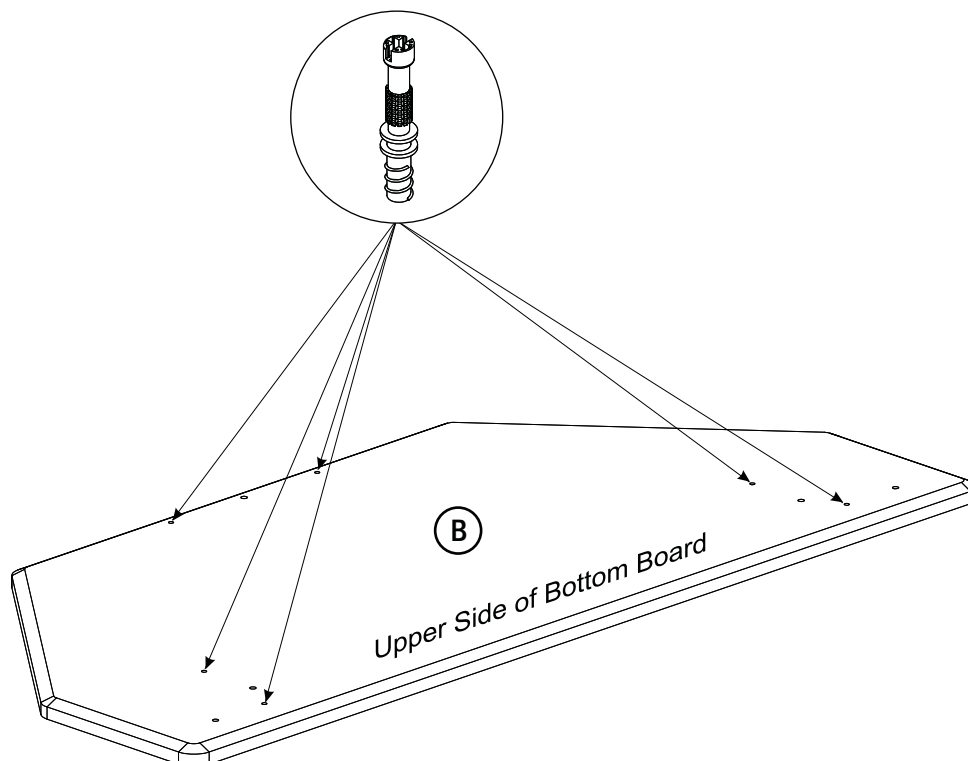
REQUIREMENTS

This step requires
6 Cam Bolts and
a screwdriver
6X



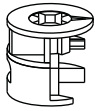
2

Attach Cam Bolts to the upper side of
Bottom Board (B) as shown and fasten.

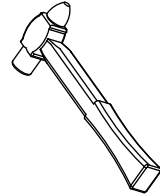


NOTE: Please review the “Cam Assembly System” page to properly fasten Cam Bolts

INSERT CAMS AND DOWELS

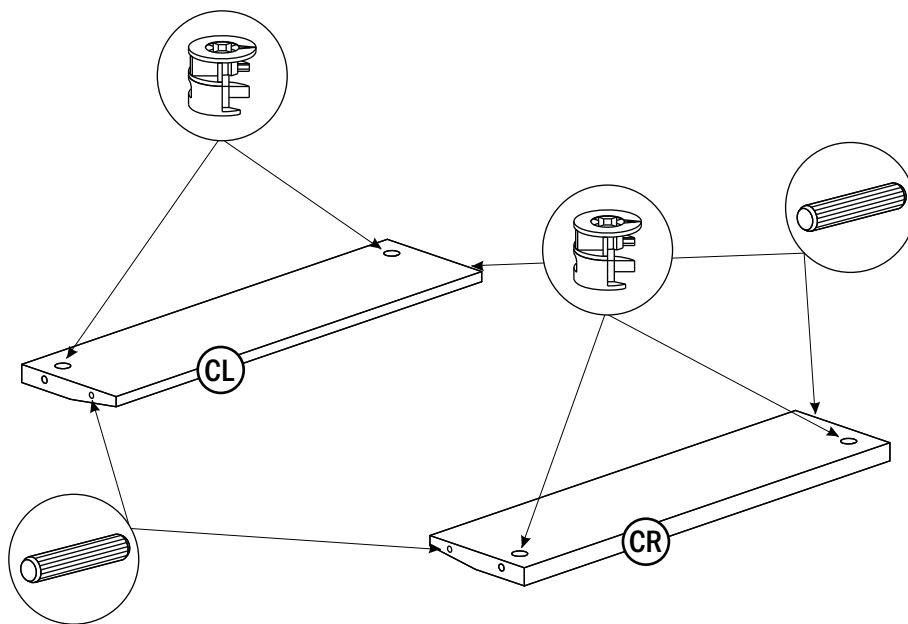


REQUIREMENTS
This step requires
4 Cams, 4 Dowels
and a hammer
4X



3

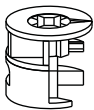

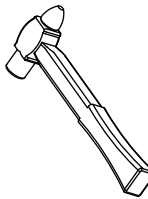
Insert Cams into Supports (CL & CR) as shown.
Insert Dowels into Supports (CL & CR) as shown.



NOTE: Please review the “Cam Assembly System” and “Dowel Assembly System” pages to properly insert Cams and Dowels.

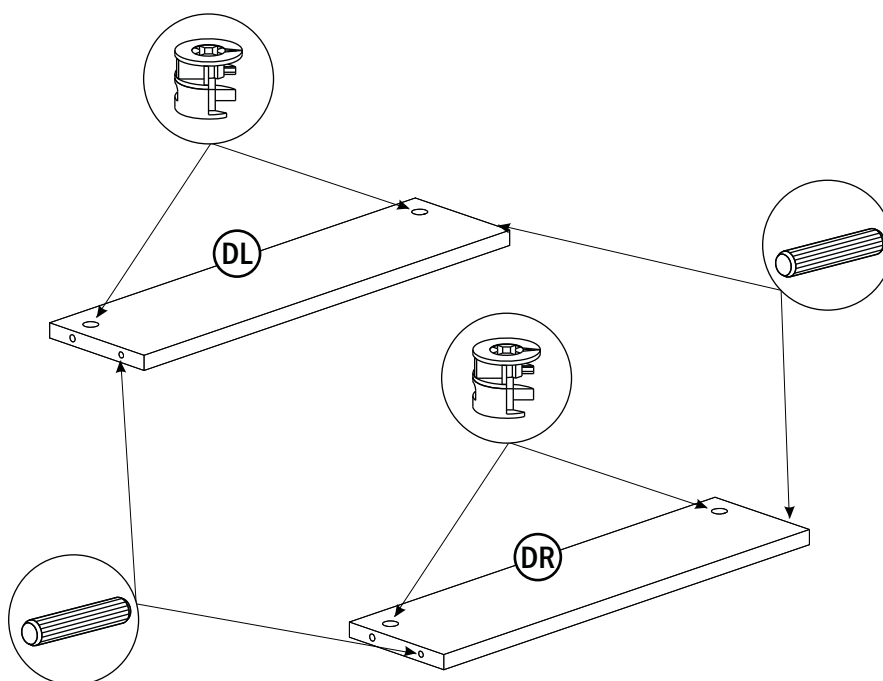


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	REQUIREMENTS This step requires 4 Cams, 4 Dowels and a hammer 4X		
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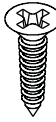

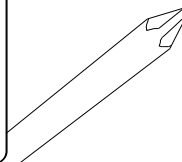
4

Insert Cams into Side Supports (DL & DR) as shown.
Insert Dowels into Side Supports (DL & DR) as shown.



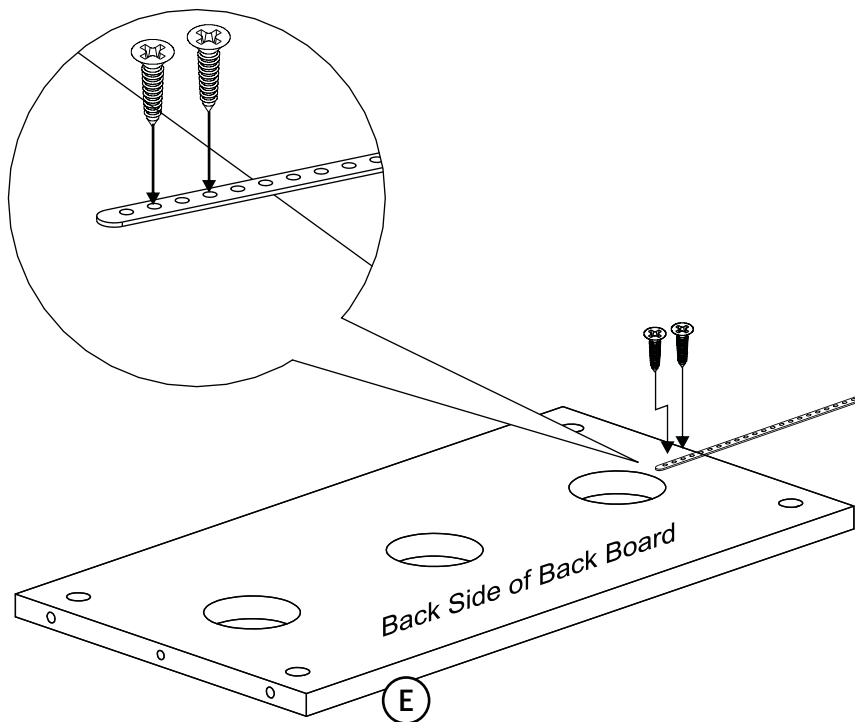
NOTE: Please review the “Cam Assembly System” and “Dowel Assembly System” pages to properly insert Cams and Dowels.

ATTACH WALL BRACKET (OPTIONAL)

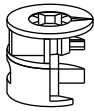
	REQUIREMENTS This step requires 2 Screws 6 x ½, 1 Wall Bracket and a screwdriver		
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5

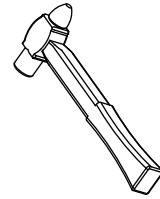
Attach Wall Bracket to Back Board (E) as shown.



INSERT CAMS AND DOWELS

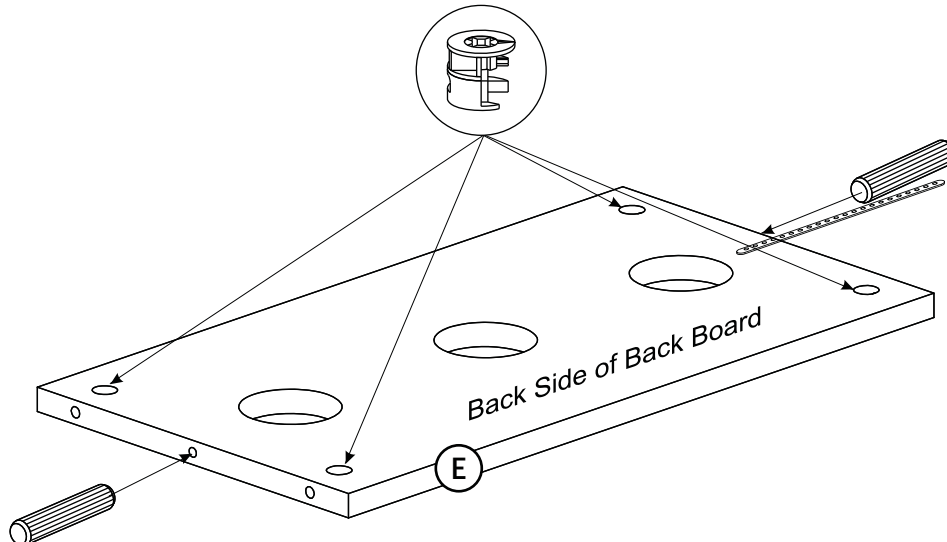


REQUIREMENTS
This step requires
4 Cams, 2 Dowels and
a hammer



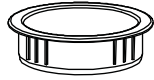
6

Insert Cams into Back Board (E) as shown.
Insert Dowels into Back Board (E) as shown.



NOTE: Please review the “Cam Assembly System” and “Dowel Assembly System” pages to properly insert Cams and Dowels.

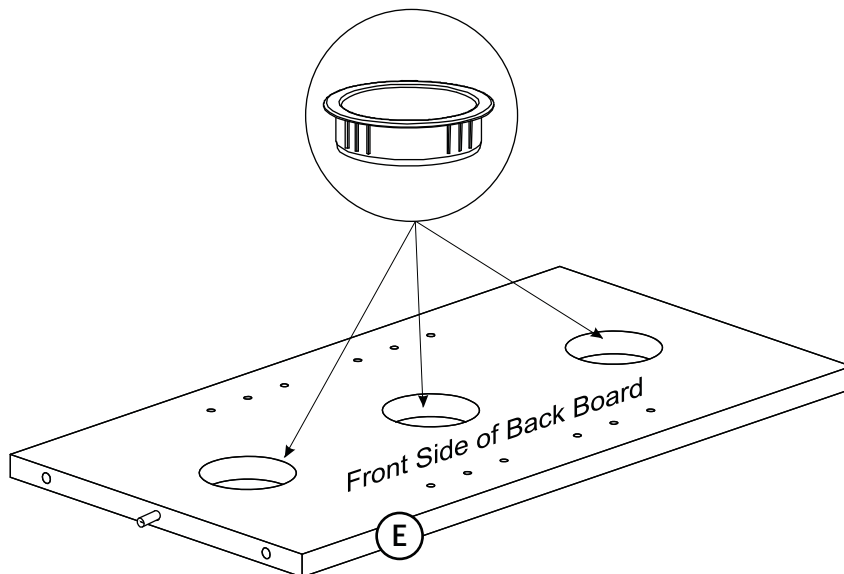
ATTACH CABLE MANAGEMENT CAPS



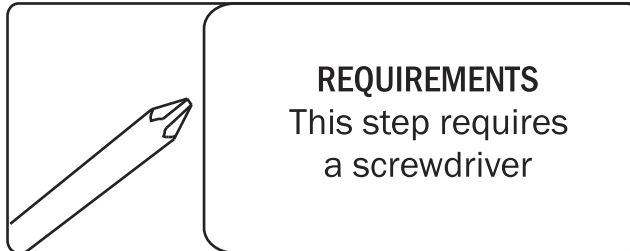
REQUIREMENTS
This step requires
3 Cable Management Caps

7

Attach Cable Management Caps to Back Board (E) as shown.



ATTACH SUPPORTS



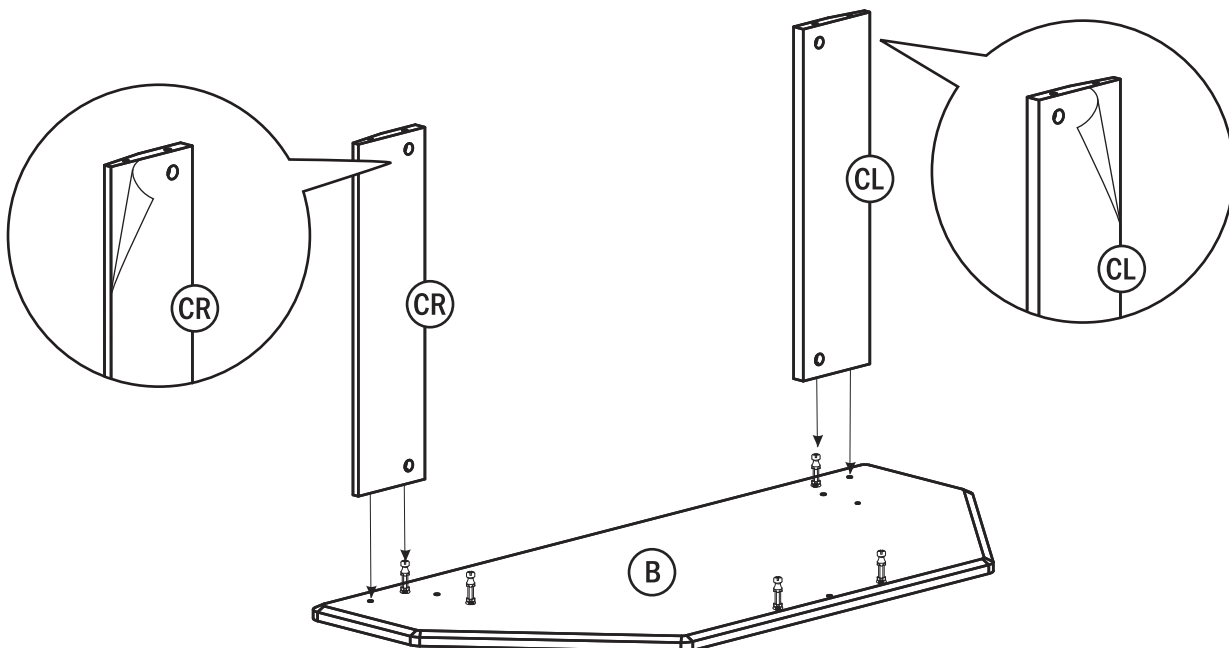
8

Attach Supports (CL & CR) to Bottom Board (B)
as shown and fasten Cams.



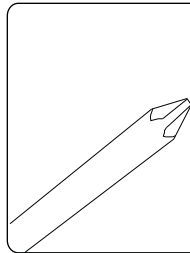
ATTENTION !

A PLASTIC PROTECTION LAYER IS IN PLACE TO AVOID SCRATCHES DURING TRANSIT.
PEEL OFF THE PROTECTIVE PLASTIC LAYER BEFORE ATTACHING THE SUPPORTS (CL&CR) TO BOTTOM BOARD (B).



NOTE: Please review the “Cam Assembly System” page to properly fasten Cams.

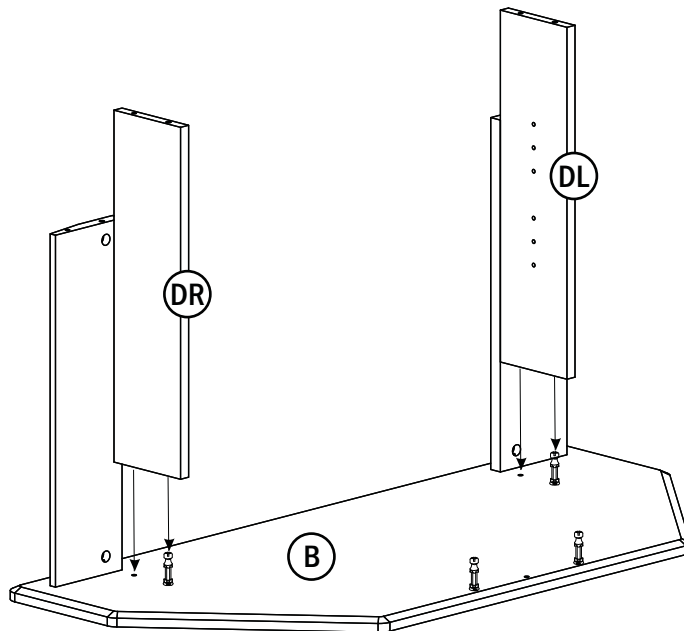
ATTACH SIDE SUPPORTS



REQUIREMENTS
This step requires
a screwdriver

9

Attach Side Supports (DL & DR) to
Bottom Board (B) as shown and fasten Cams



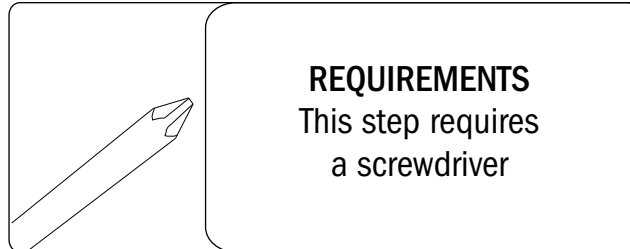
NOTE: Please review the “Cam Assembly System” page to properly fasten Cams.



AVIO™

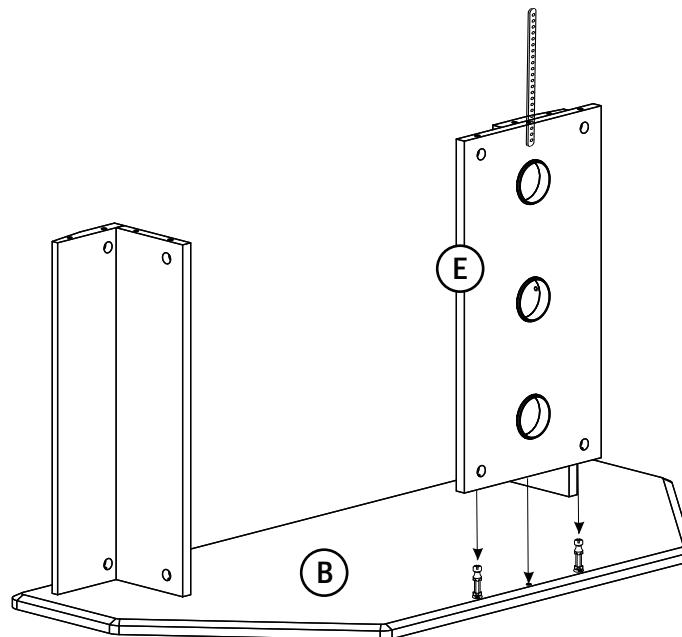
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ATTACH BACK BOARD



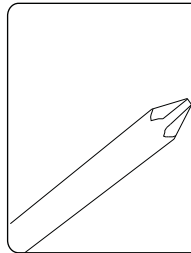
10

Attach Back Board (E) to Bottom Board (B)
as shown and fasten Cams.



NOTE: Please review the “Cam Assembly System” page to properly fasten Cams.

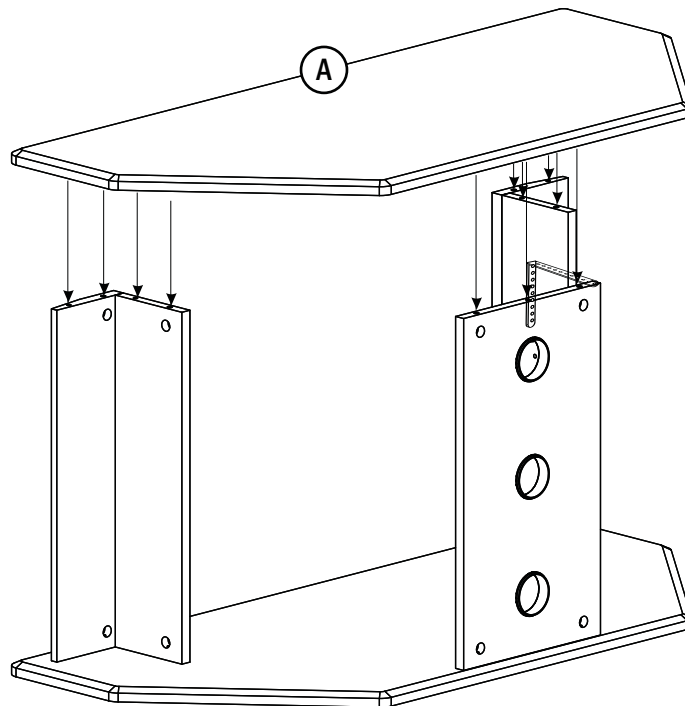
ATTACH TOP BOARD



REQUIREMENTS
This step requires
a screwdriver

11

Attach Top Board (A) to assembled base as shown and fasten Cams.

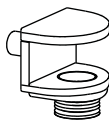


NOTE: Please review the “Cam Assembly System” page to properly fasten Cams.



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ATTACH GLASS SHELF SUPPORTS

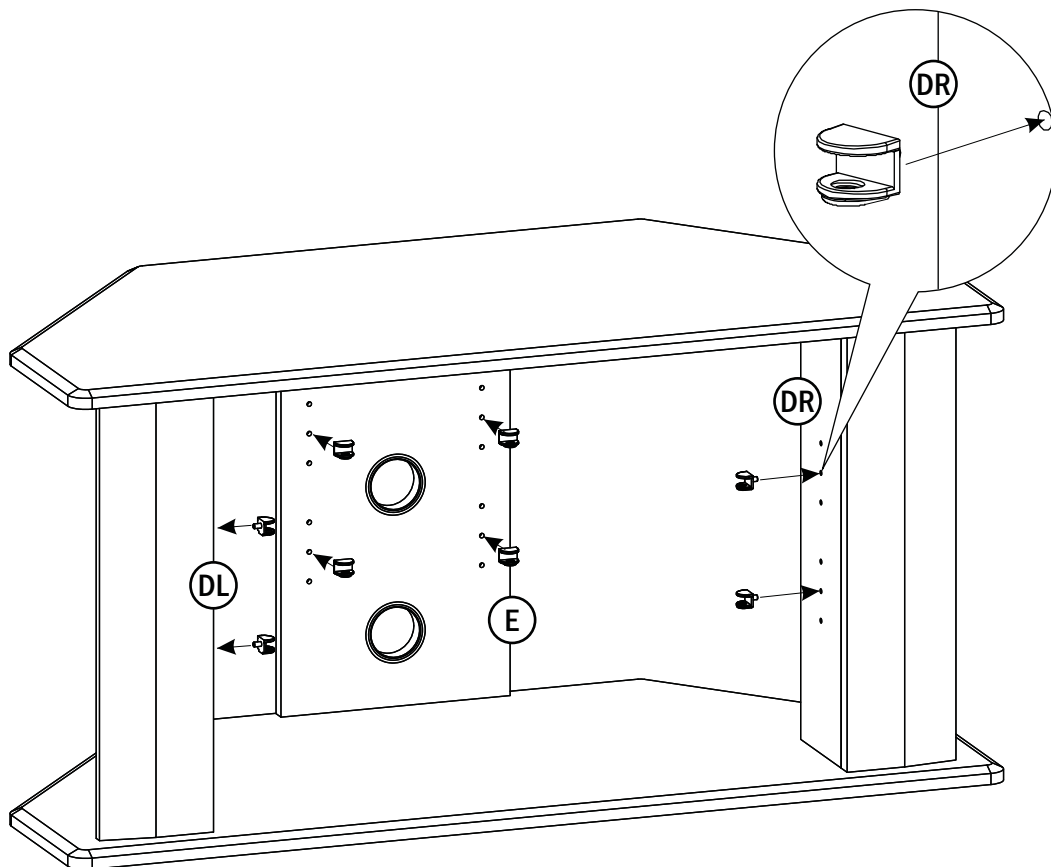


REQUIREMENTS

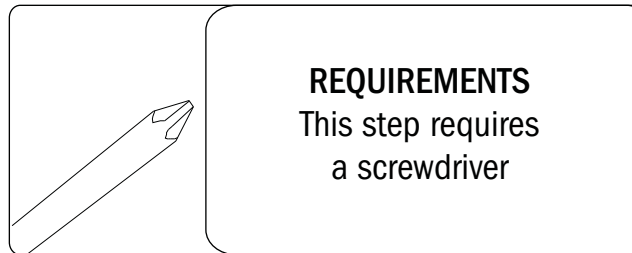
This step requires
8 Glass Shelf Supports

12

Insert Glass Shelf Supports into
Side Support (DL & DR) and Back Board (E).

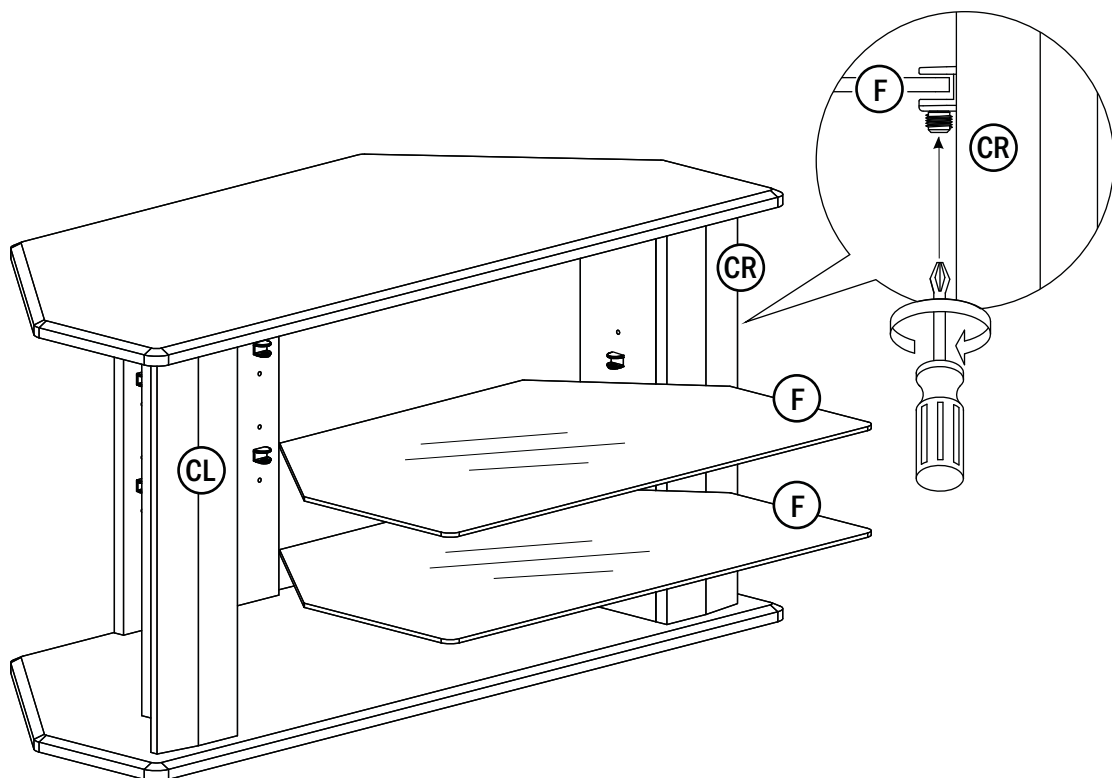


SLIDE IN GLASS SHELVES

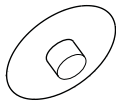


13

Slide Glass Shelves (F) into
Glass Shelf Supports as shown and fasten.



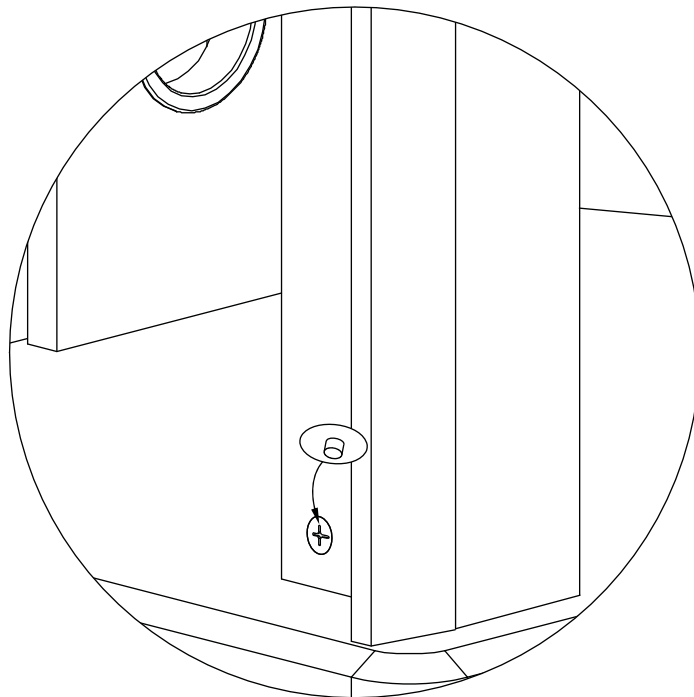
ATTACH CAM CAPS



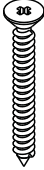

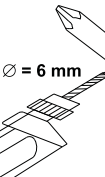
REQUIREMENTS
This step requires
12 Cam Caps

14

Insert Cam Caps to all fastened Cams as shown.



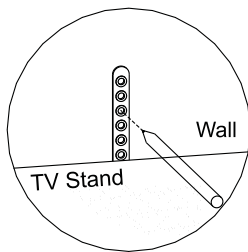
ATTACH WALL BRACKET (OPTIONAL)

	<p>REQUIREMENTS This step requires 1 Screw 8 x 1½, 1 Drywall Anchor, Masonry Drill and a screwdriver.</p>		 <p>Ø = 6 mm</p>
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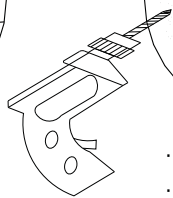
15



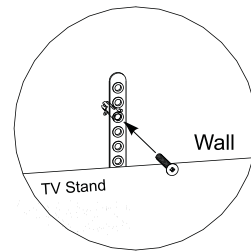
ATTENTION! Wall mount serves as tip-over protection – it must be installed!
For some wall types, a special Drywall Anchor may be required.



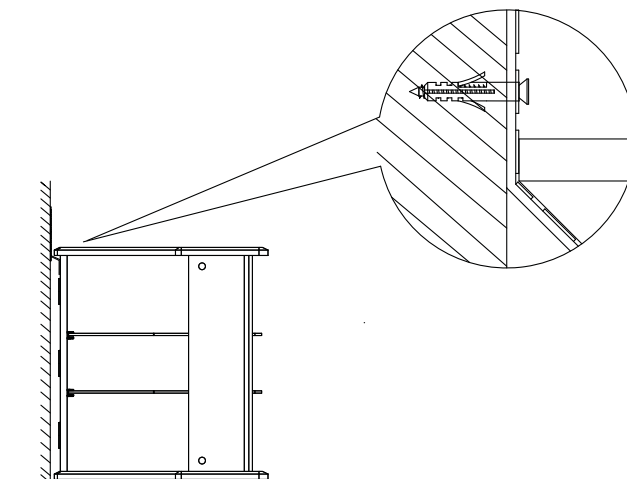
- Place TV Stand in desired position
- Mark position on wall with pencil



- Move TV Stand aside
- Drill mark with Masonry Drill
- Attach Drywall Anchor to the wall



- Move TV Stand back to its desired position
- Tighten screw using screwdriver



Mount to a wall with or without a baseboard



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