

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



ACCUFLO™/MC TK 68

000003001164

Version 4.0

Revision Date 2025/06/09

Print Date 2025/06/09

SECTION 1. IDENTIFICATION

Product name : ACCUFLO™/MC TK 68

Product code : ACFLK68CBE, ACFLK68DRR, ACFLK68IBC, ACFLK68P20, ACFLK68DRM, ACFLK68DCT, ACFLK68, ACFLK68BLK

Manufacturer or supplier's details

Petro-Canada America Lubricants LLC
2323 Victory Ave., Suite 1400
Dallas TX 75219
United States
Telephone : 1-214-871-3555

Emergency telephone number

Emergency telephone number : CHEMTREC: 1-800-424-9300;
Poison Control Centre: Consult local telephone directory for emergency number(s).

Recommended use of the chemical and restrictions on use

Recommended use : These products are premium quality slideway lubricants typically used on all types of machine tools and are designed to provide maximum accuracy in table movements.

Prepared by : Product Safety: +1 905-491-0565

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Not a hazardous substance or mixture.

Other hazards

None known.

GHS label elements

No hazard pictogram, no signal word, no hazard statement(s), no precautionary statement(s) required.

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



ACCUFLO^{TM/MC} TK 68

000003001164

Version 4.0

Revision Date 2025/06/09

Print Date 2025/06/09

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Distillates (petroleum), hydrotreated heavy paraffinic; Baseoil — unspecified	64742-54-7	70 - 90
Lubricating oils (petroleum), C20-50, hydrotreated neutral oil-based; Baseoil — unspecified	72623-87-1	70 - 90
Paraffin oils (petroleum), catalytic dewaxed heavy; Baseoil — unspecified	64742-70-7	10 - 20
Residual oils (petroleum), solvent-dewaxed; Baseoil — unspecified	64742-62-7	10 - 20
Amines, C12-14-alkyl, C6-10-alkyl phosphates	68603-55-4	0.1 - 1

SECTION 4. FIRST AID MEASURES

- If inhaled : Move to fresh air.
Artificial respiration and/or oxygen may be necessary.
Seek medical advice.
- In case of skin contact : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
Wash skin thoroughly with soap and water or use recognized skin cleanser.
Wash clothing before reuse.
Seek medical advice.
- In case of eye contact : Remove contact lenses.
Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
Obtain medical attention.
- If swallowed : Rinse mouth with water.
DO NOT induce vomiting unless directed to do so by a physician or poison control center.
Never give anything by mouth to an unconscious person.
Seek medical advice.
- Most important symptoms and effects, both acute and delayed : First aider needs to protect himself.
- Notes to physician : Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



ACCUFLO^{TM/MC} TK 68

000003001164

Version 4.0

Revision Date 2025/06/09

Print Date 2025/06/09

- Unsuitable extinguishing media : No information available.
- Specific hazards during fire-fighting : Cool closed containers exposed to fire with water spray.
- Hazardous combustion products : Carbon oxides (CO, CO₂), sulphur oxides (SO_x), phosphorus oxides (PO_x), sulphur compounds (H₂S), aldehydes, smoke and irritating vapours as products of incomplete combustion.
- Further information : Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Ensure adequate ventilation.
Evacuate personnel to safe areas.
Material can create slippery conditions.
Mark the contaminated area with signs and prevent access to unauthorized personnel.
Only qualified personnel equipped with suitable protective equipment may intervene.
- Environmental precautions : Do not allow uncontrolled discharge of product into the environment.
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Prevent further leakage or spillage if safe to do so.
Remove all sources of ignition.
Soak up with inert absorbent material.
Non-sparking tools should be used.
Ensure adequate ventilation.
Contact the proper local authorities.

SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : None known.
- Advice on safe handling : For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
In case of insufficient ventilation, wear suitable respiratory equipment.
Avoid contact with skin, eyes and clothing.
Do not ingest.

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



ACCUFLO^{TM/MC} TK 68

000003001164

Version 4.0

Revision Date 2025/06/09

Print Date 2025/06/09

Keep away from heat and sources of ignition.
Keep container closed when not in use.

Conditions for safe storage : Store in original container.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Keep in a dry, cool and well-ventilated place.
Keep in properly labelled containers.
To maintain product quality, do not store in heat or direct sunlight.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters/ Permissible concentration	Basis
Lubricating oils (petroleum), C20-50, hydrotreated neutral oil-based; Baseoil — unspecified	72623-87-1	TWA (Mist)	5 mg/m ³	OSHA Z-1
		TWA (Inhalable particulate matter)	5 mg/m ³	ACGIH
		TWA (Mist)	5 mg/m ³	OSHA P0
		TWA (Mist)	5 mg/m ³	NIOSH REL
		ST (Mist)	10 mg/m ³	NIOSH REL
Distillates (petroleum), hydrotreated heavy paraffinic; Baseoil — unspecified	64742-54-7	TWA (Mist)	5 mg/m ³	OSHA Z-1
		TWA (Inhalable particulate matter)	5 mg/m ³	ACGIH
		TWA (Mist)	5 mg/m ³	OSHA P0
		TWA (Mist)	5 mg/m ³	NIOSH REL
		ST (Mist)	10 mg/m ³	NIOSH REL
Lubricating oils (petroleum), C20-50, hydrotreated neutral oil-based; Baseoil — unspecified	72623-87-1	TWA (Mist)	5 mg/m ³	OSHA Z-1
		TWA (Inhalable particulate matter)	5 mg/m ³	ACGIH
		TWA (Mist)	5 mg/m ³	OSHA P0
		TWA (Mist)	5 mg/m ³	NIOSH REL
		ST (Mist)	10 mg/m ³	NIOSH REL
Paraffin oils (petroleum), catalytic dewaxed heavy; Baseoil — unspecified	64742-70-7	TWA (Mist)	5 mg/m ³	OSHA Z-1
		TWA (Mist)	5 mg/m ³	OSHA P0
		TWA (Mist)	5 mg/m ³	NIOSH REL
		ST (Mist)	10 mg/m ³	NIOSH REL

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



ACCUFLO^{TM/MC} TK 68

000003001164

Version 4.0

Revision Date 2025/06/09

Print Date 2025/06/09

Residual oils (petroleum), solvent-dewaxed; Baseoil — unspecified	64742-62-7	TWA (Mist)	5 mg/m ³	OSHA Z-1
		TWA (Inhalable particulate matter)	5 mg/m ³	ACGIH
		TWA (Mist)	5 mg/m ³	OSHA P0
		TWA (Mist)	5 mg/m ³	NIOSH REL
		ST (Mist)	10 mg/m ³	NIOSH REL

Engineering measures : No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Personal protective equipment

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Filter type : organic vapour filter

Hand protection
Material : neoprene, nitrile, polyvinyl alcohol (PVA), Viton®.

Remarks : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Protective measures : Wash contaminated clothing before re-use.

Hygiene measures : Remove and wash contaminated clothing and gloves, including the inside, before re-use.
Wash face, hands and any exposed skin thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : light brown

Odour : Mild petroleum oil like.

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



ACCUFLO^{TM/MC} TK 68

000003001164

Version 4.0

Revision Date 2025/06/09

Print Date 2025/06/09

Odour Threshold	:	No data available
pH	:	No data available
Pour point	:	-33 °C (-27 °F)
Boiling point/boiling range	:	No data available
Flash point	:	225 °C (437 °F) Method: Cleveland open cup
Fire Point	:	No data available
Evaporation rate	:	No data available
Flammability	:	Remarks: Low fire hazard. This material must be heated before ignition will occur.
Auto-Ignition Temperature	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	No data available
Relative vapour density	:	No data available
Relative density	:	No data available
Density	:	0.8739 kg/l (59 °F / 15 °C)
Solubility(ies) Water solubility	:	insoluble
Partition coefficient: n-octanol/water	:	No data available
Decomposition temperature	:	No data available
Viscosity Viscosity, kinematic	:	71.2 cSt (104 °F / 40 °C) 9.9 cSt (212 °F / 100 °C)
Explosive properties	:	Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
Particle size	:	No data available

SECTION 10. STABILITY AND REACTIVITY

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



ACCUFLO™/MC TK 68

000003001164

Version 4.0

Revision Date 2025/06/09

Print Date 2025/06/09

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	Hazardous polymerisation does not occur.
Conditions to avoid	:	No data available
Incompatible materials	:	Reactive with oxidising agents, acids, alkalis and reducing agents.
Hazardous decomposition products	:	May release COx, SOx, POx, H2S, hydrocarbons, methacrylate monomers, asphyxiants, smoke and irritating vapours when heated to decomposition.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Eye contact
Ingestion
Inhalation
Skin contact

Acute toxicity

Not classified due to lack of data.

Product:

Acute oral toxicity	:	Remarks: No data available
Acute inhalation toxicity	:	Assessment: The substance or mixture has no acute inhalation toxicity Remarks: No data available
Acute dermal toxicity	:	Remarks: No data available

Components:

Distillates (petroleum), hydrotreated heavy paraffinic; Baseoil — unspecified:

Acute oral toxicity	:	LD50 (Rat): > 5,000 mg/kg,
Acute dermal toxicity	:	LD50 (Rabbit): > 2,000 mg/kg,

Lubricating oils (petroleum), C20-50, hydrotreated neutral oil-based; Baseoil — unspecified:

Acute oral toxicity	:	LD50 (Rat): > 5,000 mg/kg,
Acute inhalation toxicity	:	LC50 (Rat): > 5.2 mg/l Exposure time: 4 h Test atmosphere: dust/mist
Acute dermal toxicity	:	LD50 (Rabbit): > 2,000 mg/kg,

Residual oils (petroleum), solvent-dewaxed; Baseoil — unspecified:

Internet: www.petrocanadalubricants.com/sds

Trademarks are owned or used under license.

Page: 7 / 12

Petro-Canada Lubricants is an HF Sinclair brand

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



ACCUFLO^{TM/MC} TK 68

000003001164

Version 4.0

Revision Date 2025/06/09

Print Date 2025/06/09

Acute oral toxicity	: LD50 (Rat): > 5,000 mg/kg,
Acute inhalation toxicity	: LC50 (Rat): > 5.53 mg/l Exposure time: 4 h Test atmosphere: dust/mist
Acute dermal toxicity	: LD50 (Rabbit): > 3,000 mg/kg,
Amines, C12-14-alkyl, C6-10-alkyl phosphates:	
Acute oral toxicity	: LD50 (Rat): > 5,000 mg/kg,
Acute dermal toxicity	: LD50 (Rat): > 2,000 mg/kg,

Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Not classified due to lack of data.

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Toxicity to fish : Remarks: No data available

Toxicity to daphnia and other aquatic invertebrates : Remarks: No data available

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



ACCUFLO™/MC TK 68

000003001164

Version 4.0

Revision Date 2025/06/09

Print Date 2025/06/09

Toxicity to algae/aquatic plants : Remarks: No data available

Toxicity to microorganisms : Remarks: No data available

Persistence and degradability

Product:

Biodegradability : Remarks: No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : The product should not be allowed to enter drains, water courses or the soil.
Offer surplus and non-recyclable solutions to a licensed disposal company.
Waste must be classified and labelled prior to recycling or disposal.
Send to a licensed waste management company.
Dispose of product residue in accordance with the instructions of the person responsible for waste disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

National Regulations

49 CFR

Not regulated as a dangerous good

Special precautions for user

Not applicable

SECTION 15. REGULATORY INFORMATION

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



ACCUFLO™/MC TK 68

000003001164

Version 4.0

Revision Date 2025/06/09

Print Date 2025/06/09

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm. For more information go to www.P65Warnings.ca.gov.

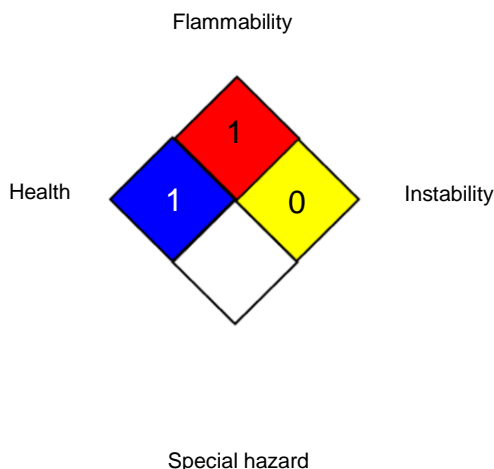
The components of this product are reported in the following inventories:

DSL	: On the inventory, or in compliance with the inventory
TSCA	: All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.
IECSC	: On the inventory, or in compliance with the inventory

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:

HEALTH		1
FLAMMABILITY		1
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

ACGIH	: USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL	: USA. NIOSH Recommended Exposure Limits
OSHA P0	: USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1	: USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA	: 8-hour, time-weighted average
NIOSH REL / TWA	: Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
NIOSH REL / ST	: STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
OSHA P0 / TWA	: 8-hour time weighted average
OSHA Z-1 / TWA	: 8-hour time weighted average

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



ACCUFLO^{TM/MC} TK 68

000003001164

Version 4.0

Revision Date 2025/06/09

Print Date 2025/06/09

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

For Copy of SDS : Internet: www.petrocanadalubricants.com/sds
United States, telephone: 1-800-268-5850; fax: 1-800-201-6285
For Product Safety Information: 1 905-491-0565

Prepared by : Product Safety: +1 905-491-0565

Revision Date : 2025/06/09
Date format : yyyy/mm/dd

The information is considered as correct, but not exhaustive, and will be used only as a guide, which is based in the current knowledge of the substance or mixture, and is applicable to proper safety precautions for the product.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



ACCUFLO^{TM/MC} TK 68

000003001164

Version 4.0

Revision Date 2025/06/09

Print Date 2025/06/09

material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

US / EN