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1. Identification of the substance/ mixture and of the company/ undertaking

1.1. Product identifier

Trade name : HUNTEX AC-24 Chemical Name: : POE derivative.

1.2. Recommended use of the chemical and restrictions on use

Recommended use : Textile auxiliary.
Non-recommended : none known.

1.3. Details of the supplier of the safety data sheet

Company : HUNG XUONG CHEMICAL CO., LTD.

Telephone : +84 272 377 8055/56 Telefax : +84 272 377 80 E-mail : info@hungxuong.com

1.4. Emergency telephone number

Emergency : +84 272 377 8055

Information :

2. Hazards identification

2.1. Classification of the substance or mixture

GHS Classification and classification according to Regulation on classification and labeling of chemicals - Number 04/2012/TT-BCT.

This product has no classification under CLP. It's not a hazardous substance or mixture.

2.2. Label elements

GHS Label element

This product does not require a hazard warning label in accordance with GHS.

Hazard pictograms : None
Signal word : None
Hazard statement : No hazards.
Precautionary statement: None

2.3. Other hazards

None known

3. Composition/information on ingredients

3.1. Substance

3.2. Mixture

Information on ingredients / Hazardous components



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Chemical Name	CAS-No	Concentration (%)	Classification GHS
Polyethylene terephthalate ester	9016-88-0	15	Acute Tox-Oral 5, H303. (Refer to SDS of Supplier)

4. First aid measures

4.1. Description of first aid measures

General advice : If medical advice is needed, provide SDS document to physician.

Inhalation : Remove the victim from exposure or move to well- ventilated area.

If there is difficulty in breathing, medical advice is required.

Skin contact : After contact with skin, wash with plenty of soap and water.

Remove contaminated clothing, shoes and leather accessories.

Eye contact : Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing.

Ingestion : In case of swallowing, rinse mouth, drink plenty of water. If feel

unwell, seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms : no special hints

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

5. Fire-fighting measures

5.1. Extinguishing media

Suitable extinguishing media : fine water spray, foam, dry powder, CO₂

Unsuitable extinguishing media: no data available.

5.2. Special hazards arising from the substance or mixture

In the event of fire the following can be released: carbon monoxide, carbon dioxide.

5.3. Advice for firefighters

On burning, fire fighter should wear self-contained breathing apparatus if risk of exposure to to product of combustion.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Do not touch or walk through spilled material.

6.2. Environmental precautions

Take up and fill into a closable container. Prevent run off into drains and waterways.



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6.3. Methods and material for containment and cleaning up

Take up liquid spill into absorbent material, eg: soil, sand and other non-flammable absorbent material.

7. Handling and storage

7.1. Precautions for safe handling

Advice on safe : wear protective equipment when working.

handling

Hygiene measures : Do not eat, drink or smoke when working. Wash hands before

breaks and after work.

General protective : Do not inhale gases/ vapors/ aerosols. Avoid contact with eyes and

measures skin.

7.2. Condition for safe storage, including any incompatibilities

Prevention of fire and explosion

Information : no special measures required.

Storage

Information : none

Further Information on storage conditions:

Keep container tightly closed and store in a cool, dry well-ventilated location. Store away

from strong oxidizing agents. Check regularly for leaks.

8. Exposure controls / Personal protection

8.1. Control parameters

Exposure limit(s)

Contains no substances with occupational exposure limit values.

8.2. Exposure controls

Appropriate : operate in well- ventilated area.

engineering controls

Personal protective equipment

Eye protection : wear safety goggles. Hand protection : protective gloves.

Body protection : protective working clothes and safety shoes.

Respiratory : wear respirator

protection

9. Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state or appearance: liquid

Color : white like milk.

Odor : odorless.

Odor Threshold : no data available.

pH of 1% liquid (25°c) : 5.5-7.5.

Melting point : no data available.



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Boiling point : no data available.

Flash point $:>95^{\circ}c$

Evaporation rate : no data available. Flammability : no data available.

Upper Explosion/Ignition limit: no data available.

Lower explosion limit : no data available.

Vapor pressure: no data available.

Relative vapor : no data available.
Relative density : no data available.
Solubility : soluble in water.
Partition coefficient : no data available.

(n-octanol/water)

Autoignition : no data available.

temperature

Thermal : no data available.

decomposition

Viscosity, kinematic : no data available.
Viscosity, Dynamic : no data available.
Oxidizing properties : no data available.

9.2. Other Information

Density : $\approx 1.0 \text{ g/cm} \cdot 3.(25^{\circ}\text{c})$ Metal corrosion : no data available.

10. Stability and reactivity

10.1. Reactivity

Stable in normal room temperature.

10.2. Chemical stability

The product is stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known

10.4 Conditions to avoid

No special recommendations.

10.5. Incompatible materials

Avoid contact with strong acids, strong bases and strong oxidizing agents.

10.6 Hazardous decomposition products

Carbon dioxide and carbon monoxide may form when heated to decomposition.

11. Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : not classified. Acute toxicity : not classified.

(inhalation)

Acute toxicity (dermal): not classified.



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Irritation/corrosion : not classified.

of the skin

Serious eye damage/ : not classified.

eye irritation

Respiratory/ skin sensitization: not classified. Repeated dose toxicity: not classified.

CMR assessment

Carcinogenicity : not classified.

Mutagenicity : not classified.

Teratogenicity : not classified.

Toxicity to reproduction: not classified.

Specific Target Organ : not classified.

toxicity-Single exposure

Specific Target Organ : not classified.

toxicity-Repeated exposure

Aspiration hazard : not classified.

12. Ecological information

12.1. Ecotoxicity

Not classified.

12.2. Persistence and degradability

Biodegradability (BOD5/COD): 20 %.

Biochemical oxygen demand (BOD5): 68.4 mg/g. Chemical oxygen demand (COD): 340 mg/g.

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

No data available.

12.5. Other adverse effects

No data available.

13. Disposal considerations

13.1 Waste treatment methods

Waste from residue: Disposal should be in accordance with local regulations and legislation. Contaminated packaging: Dispose of empty contaminated containers in accordance with regulations and legislation.

14. Transport information

Not classified as dangerous goods for transport

D.O.T Road/Rail

UN number : not applicable. UN proper shipping name: not applicable. Transport hazard class (es): not applicable.



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. Packing group : not applicable.

Environmental hazards (Marine pollutant): not applicable.

Transport in bulk : not applicable.

Special precaution for user: not applicable.

Air transport ICAO-TI/IATA-DGR

UN number : not applicable.

UN proper shipping name: not applicable.

Transport hazard class(es): not applicable.

Packing group : not applicable.

Environmental hazards : not applicable.

Transport in bulk : not applicable.

Special precaution for user: not applicable.

Sea transport IMDG

UN number : not applicable.
UN proper shipping name: not applicable.
Transport hazard class(es): not applicable.
Packing group : not applicable.

Environmental hazards (Marine pollutant): not applicable.

Transport in bulk : not applicable. Special precaution for user: not applicable.

15. Regulatory information

15.1 Safety, health and environmental regulations/ legislation specific for the substance or mixture.

- Regulation on classification and labeling of chemicals Number 04/2012/TT-BCT Date issued:13/02/2012
- Regulations on the list of hazardous industrial goods to be packed in the process of transporting and transporting dangerous industrial goods by road, rail and inland waterway transport number: 44/2012/TT-BCT Date issued 28/12/2012
- National technical standard for ambient air quality QCVN05:2013/BTNMT
- National technical regulation on some hazardous substances in the surrounding air -QCVN06:2009/BTNMT
- Regulations on the labeling of chemicals based on GHS according to Circular No. 32/2017
 / BCT
- Decision, No.3733/2002/QD-BYT.

16. Other information

The information in the sheet were written based on the best knowledge and experience currently available but without liability.

SDS prepared on: Jan 10, 2019 Revision date : March 1st, 2019.

Version 2.0 Legend

TWA: Time Weighted Average

IATA: International Air Transport Association



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ICAO: International Civil Aviation Organization IMDG: International Maritime Dangerous Goods. Acute Tox-Oral 5: Acute oral toxicity, category 5 H303- May be harmful if swallowed.