

## SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Revision Date 03.04.2020

Version 6.9

**SECTION 1. Identification of the substance/mixture and of the company/undertaking****1.1 Product identifier**

Catalogue No.	137000
Product name	Acetic acid (glacial) 100% EMPROVE® EXPERT Ph Eur,BP,JP,USP
REACH Registration Number	01-2119475328-30-XXXX
CAS-No.	64-19-7

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Identified uses	Pharmaceutical production In compliance with the conditions described in the annex to this safety data sheet.
-----------------	---

**1.3 Details of the supplier of the safety data sheet**

Company	Merck KGaA * 64271 Darmstadt * Germany * Phone: +49 6151 72-0
Responsible Department	LS-QHC * e-mail: prodsafe@merckgroup.com

**1.4 Emergency telephone number** **Please contact the regional company representation in your country.****SECTION 2. Hazards identification****2.1 Classification of the substance or mixture****Classification (REGULATION (EC) No 1272/2008)**

Flammable liquid, Category 3, H226

Skin corrosion, Category 1A, H314

For the full text of the H-Statements mentioned in this Section, see Section 16.

**2.2 Label elements****Labelling (REGULATION (EC) No 1272/2008)***Hazard pictograms*

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Catalogue No. 137000  
Product name Acetic acid (glacial) 100% EMPROVE® EXPERT Ph Eur,BP,JP,USP

---

*Signal word*  
Danger

*Hazard statements*  
H226 Flammable liquid and vapour.  
H314 Causes severe skin burns and eye damage.

*Precautionary statements*  
Prevention  
P210 Keep away from heat.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
Response  
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes.  
Remove contact lenses, if present and easy to do. Continue rinsing.  
P308 + P310 IF exposed or concerned: immediately call a POISON CENTER or doctor/ physician.

## Reduced labelling (≤125 ml)

*Hazard pictograms*



*Signal word*  
Danger

*Hazard statements*  
H314 Causes severe skin burns and eye damage.

*Precautionary statements*  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P308 + P310 IF exposed or concerned: immediately call a POISON CENTER or doctor/ physician.

*Index-No.* 607-002-00-6

## 2.3 Other hazards

None known.

---

## SECTION 3. Composition/information on ingredients

### 3.1 Substance

Formula	CH <sub>3</sub> COOH	C <sub>2</sub> H <sub>4</sub> O <sub>2</sub> (Hill)
Index-No.	607-002-00-6	
EC-No.	200-580-7	
Molar mass	60,05 g/mol	

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Catalogue No. 137000  
Product name Acetic acid (glacial) 100% EMPROVE® EXPERT Ph Eur,BP,JP,USP

---

## Hazardous components (REGULATION (EC) No 1272/2008)

*Chemical name (Concentration)*

CAS-No.	Registration number	Classification
---------	---------------------	----------------

acetic acid ( $\geq 80\%$  -  $\leq 100\%$ )

*Substance does not meet the criteria for PBT or vPvB according to Regulation (EC) No 1907/2006, Annex XIII.*

64-19-7	01-2119475328-30-XXXX	Flammable liquid, Category 3, H226 Skin corrosion, Category 1A, H314
---------	-----------------------	---

For the full text of the H-Statements mentioned in this Section, see Section 16.

### 3.2 Mixture

Not applicable

---

## SECTION 4. First aid measures

### 4.1 Description of first aid measures

*General advice*

First aider needs to protect himself.

After inhalation: fresh air. Call in physician.

In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Call a physician immediately.

After eye contact: rinse out with plenty of water. Immediately call in ophthalmologist. Remove contact lenses.

After swallowing: make victim drink water (two glasses at most), avoid vomiting (risk of perforation). Call a physician immediately. Do not attempt to neutralise.

### 4.2 Most important symptoms and effects, both acute and delayed

Irritation and corrosion, Cough, Nausea, Vomiting, bronchitis, gastric spasms, Shortness of breath, shock, Circulatory collapse, Pneumonia  
Risk of corneal clouding.  
Risk of blindness!

### 4.3 Indication of any immediate medical attention and special treatment needed

No information available.

---

## SECTION 5. Firefighting measures

### 5.1 Extinguishing media

*Suitable extinguishing media*

Water, Foam, Carbon dioxide (CO<sub>2</sub>), Dry powder

*Unsuitable extinguishing media*

For this substance/mixture no limitations of extinguishing agents are given.

### 5.2 Special hazards arising from the substance or mixture

Combustible.

Vapours are heavier than air and may spread along floors.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Catalogue No.	137000
Product name	Acetic acid (glacial) 100% EMPROVE® EXPERT Ph Eur,BP,JP,USP

Forms explosive mixtures with air at elevated temperatures.  
Development of hazardous combustion gases or vapours possible in the event of fire.

Fire may cause evolution of:

Acetic acid vapours

## 5.3 Advice for firefighters

*Special protective equipment for firefighters*

Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

*Further information*

Suppress (knock down) gases/vapours/mists with a water spray jet.

Remove container from danger zone and cool with water. Prevent fire extinguishing water from contaminating surface water or the ground water system.

---

## SECTION 6. Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Advice for non-emergency personnel: Do not breathe vapours, aerosols. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition. Evacuate the danger area, observe emergency procedures, consult an expert.

Advice for emergency responders:

Protective equipment see section 8.

### 6.2 Environmental precautions

Do not let product enter drains. Risk of explosion.

### 6.3 Methods and materials for containment and cleaning up

Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10).

Take up with liquid-absorbent and neutralising material (e.g. Chemizorb® H<sup>+</sup>, Merck Art. No. 101595). Dispose of properly. Clean up affected area.

### 6.4 Reference to other sections

Indications about waste treatment see section 13.

---

## SECTION 7. Handling and storage

### 7.1 Precautions for safe handling

*Advice on safe handling*

Observe label precautions.

*Advice on protection against fire and explosion*

Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharge.

*Hygiene measures*

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Catalogue No. 137000

Product name Acetic acid (glacial) 100% EMPROVE® EXPERT Ph Eur,BP,JP,USP

## 7.2 Conditions for safe storage, including any incompatibilities

### *Storage conditions*

Keep container tightly closed in a dry and well-ventilated place. Keep away from heat and sources of ignition.

Recommended storage temperature see product label.

## 7.3 Specific end use(s)

See exposure scenario in the Annex to this MSDS.

## SECTION 8. Exposure controls/personal protection

### 8.1 Control parameters

#### **Derived No Effect Level (DNEL)**

Worker DNEL, acute	Local effects	inhalation	25 mg/m <sup>3</sup>
Worker DNEL, longterm	Local effects	inhalation	25 mg/m <sup>3</sup>
Consumer DNEL, acute	Local effects	inhalation	25 mg/m <sup>3</sup>
Consumer DNEL, longterm	Local effects	inhalation	25 mg/m <sup>3</sup>

#### **Predicted No Effect Concentration (PNEC)**

PNEC Fresh water	3,058 mg/l
PNEC Fresh water sediment	11,36 mg/kg
PNEC Marine water	0,3058 mg/l
PNEC Marine sediment	1,136 mg/kg
PNEC Aquatic intermittent release	30,58 mg/l
PNEC Sewage treatment plant	85 mg/l

### 8.2 Exposure controls

#### **Engineering measures**

Technical measures and appropriate working operations should be given priority over the use of personal protective equipment.

See section 7.1.

#### **Individual protection measures**

Protective clothing needs to be selected specifically for the workplace, depending on concentrations and quantities of the hazardous substances handled. The chemical resistance of the protective equipment should be enquired at the respective supplier.

#### *Eye/face protection*

Tightly fitting safety goggles

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Catalogue No.	137000
Product name	Acetic acid (glacial) 100% EMPROVE® EXPERT Ph Eur,BP,JP,USP

## *Hand protection*

full contact:

Glove material:	butyl-rubber
Glove thickness:	0,7 mm
Break through time:	480 min

splash contact:

Glove material:	natural latex
Glove thickness:	0,6 mm
Break through time:	30 min

The protective gloves to be used must comply with the specifications of EC Directive 89/686/EEC and the related standard EN374, for example KCL 898 Butoject® (full contact), KCL 706 Lapren® (splash contact).

The breakthrough times stated above were determined by KCL in laboratory tests acc. to EN374 with samples of the recommended glove types.

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: [www.kcl.de](http://www.kcl.de)).

## *Other protective equipment*

Flame retardant antistatic protective clothing.

## *Respiratory protection*

required when vapours/aerosols are generated.

Recommended Filter type: filter E-(P2)

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer.

These measures have to be properly documented.

## **Environmental exposure controls**

Do not let product enter drains.

Risk of explosion.

---

## **SECTION 9. Physical and chemical properties**

### **9.1 Information on basic physical and chemical properties**

Form	liquid
Colour	colourless
Odour	stinging
Odour Threshold	0,2 - 100,1 ppm
pH	2,5 at 50 g/l 20 °C

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Catalogue No.	137000
Product name	Acetic acid (glacial) 100% EMPROVE® EXPERT Ph Eur,BP,JP,USP

Melting point	17 °C
Boiling point/boiling range	116 - 118 °C at 1.013 hPa
Flash point	40 °C Method: c.c.
Evaporation rate	No information available.
Flammability (solid, gas)	No information available.
Lower explosion limit	4 %(V)
Upper explosion limit	19,9 %(V)
Vapour pressure	15,4 hPa at 20 °C
Relative vapour density	2,07
Density	1,05 g/cm <sup>3</sup> at 20 °C
Relative density	No information available.
Water solubility	602,9 g/l at 25 °C
Partition coefficient: n-octanol/water	log Pow: -0,17 (25 °C) (experimental) (ECHA) Bioaccumulation is not expected.
Auto-ignition temperature	No information available.
Decomposition temperature	Distillable in an undecomposed state at normal pressure.
Viscosity, dynamic	1,22 mPa.s at 20 °C
Explosive properties	Not classified as explosive.
Oxidizing properties	none

## 9.2 Other data

Ignition temperature	485 °C
Viscosity, kinematic	1,17 mm <sup>2</sup> /s at 20 °C

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Catalogue No. 137000

Product name Acetic acid (glacial) 100% EMPROVE® EXPERT Ph Eur,BP,JP,USP

---

## SECTION 10. Stability and reactivity

### 10.1 Reactivity

Vapour/air-mixtures are explosive at intense warming.

### 10.2 Chemical stability

The product is chemically stable under standard ambient conditions (room temperature) .

### 10.3 Possibility of hazardous reactions

Risk of explosion with:

peroxi compounds, perchloric acid, fuming sulfuric acid, phosphorus halides, hydrogen peroxide, chromium(VI) oxide, potassium permanganate, Peroxides, Strong oxidizing agents

Risk of ignition or formation of inflammable gases or vapours with:

Iron, Zinc, magnesium, Mild steel

Possible formation of:

Hydrogen

Violent reactions possible with:

strong alkalis, Aldehydes, alkali hydroxides, nonmetallic halides, ethanolamine, Acetaldehyde, Alcohols, halogen-halogen compounds, chlorosulfonic acid, chromosulfuric acid, Potassium hydroxide, Nitric acid

### 10.4 Conditions to avoid

Heating.

Temperatures < 17 °C.

### 10.5 Incompatible materials

various metals

### 10.6 Hazardous decomposition products

in the event of fire: See section 5.

---

## SECTION 11. Toxicological information

### 11.1 Information on toxicological effects

*Acute oral toxicity*

LD50 Rat: 3.310 mg/kg

(RTECS)

Symptoms: If ingested, severe burns of the mouth and throat, as well as a danger of perforation of the oesophagus and the stomach., Nausea, Vomiting, Risk of aspiration upon vomiting., Pulmonary failure possible after aspiration of vomit.

*Acute inhalation toxicity*

LCLO Rat: 39,95 mg/l; 4 h

(RTECS)



# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Catalogue No. 137000

Product name Acetic acid (glacial) 100% EMPROVE® EXPERT Ph Eur,BP,JP,USP

---

Symptoms: mucosal irritations, Cough, Shortness of breath, Possible damages:, damage of respiratory tract, Pneumonia, bronchitis, Inhalation may lead to the formation of oedemas in the respiratory tract., Symptoms may be delayed.

*Acute dermal toxicity*

This information is not available.

*Skin irritation*

Rabbit

Result: Causes burns.

(IUCLID)

Causes severe burns.

*Eye irritation*

Rabbit

Result: Causes burns.

(IUCLID)

Causes serious eye damage.

Risk of blindness!

*Sensitisation*

This information is not available.

*Germ cell mutagenicity*

*Genotoxicity in vitro*

Ames test

Salmonella typhimurium

Result: negative

Method: OECD Test Guideline 471

Mutagenicity (mammal cell test): chromosome aberration.

Result: negative

Method: OECD Test Guideline 473

*Carcinogenicity*

This information is not available.

*Reproductive toxicity*

This information is not available.

*Teratogenicity*

Did not show teratogenic effects in animal experiments. (IUCLID)

*Specific target organ toxicity - single exposure*

This information is not available.

*Specific target organ toxicity - repeated exposure*

This information is not available.

*Aspiration hazard*

This information is not available.

## 11.2 Further information

Systemic effects:

Shortness of breath, gastric spasms, shock, Circulatory collapse, acidosis

Possible damages:

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Catalogue No.	137000
Product name	Acetic acid (glacial) 100% EMPROVE® EXPERT Ph Eur,BP,JP,USP

Damage to:

Kidney

Other dangerous properties can not be excluded.

Handle in accordance with good industrial hygiene and safety practice.

## SECTION 12. Ecological information

### 12.1 Toxicity

*Toxicity to fish*

semi-static test LC50 Oncorhynchus mykiss (rainbow trout): > 300,8 mg/l; 96 h

OECD Test Guideline 203

*Toxicity to daphnia and other aquatic invertebrates*

EC5 E.sulcatum: 78 mg/l; 72 h

neutral (maximum permissible toxic concentration) (Lit.)

EC50 Daphnia magna (Water flea): 47 mg/l; 24 h

(Lit.)

*Toxicity to algae*

IC5 Scenedesmus quadricauda (Green algae): 4.000 mg/l; 16 h

(maximum permissible toxic concentration) (Lit.)

*Toxicity to bacteria*

EC5 Pseudomonas putida: 2.850 mg/l; 16 h

neutral (maximum permissible toxic concentration) (Lit.)

microtox test EC50 Photobacterium phosphoreum: 11 mg/l; 15 min

(IUCLID)

### 12.2 Persistence and degradability

*Biodegradability*

99 %; 30 d

OECD Test Guideline 301D

(HSDB)

Readily biodegradable

95 %; 5 d

OECD Test Guideline 302B

Readily eliminated from water

*Biochemical Oxygen Demand (BOD)*

880 mg/g (5 d)

(Lit.)

*Ratio BOD/ThBOD*

BOD5 76 %

(IUCLID)

### 12.3 Bioaccumulative potential

*Partition coefficient: n-octanol/water*

log Pow: -0,17 (25 °C)

(experimental)

(ECHA) Bioaccumulation is not expected.

### 12.4 Mobility in soil

No information available.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Catalogue No.	137000
Product name	Acetic acid (glacial) 100% EMPROVE® EXPERT Ph Eur,BP,JP,USP

## 12.5 Results of PBT and vPvB assessment

Substance does not meet the criteria for PBT or vPvB according to Regulation (EC) No 1907/2006, Annex XIII.

## 12.6 Other adverse effects

*Additional ecological information*

Biological effects:

Harmful effect due to pH shift. Caustic even in diluted form.

Discharge into the environment must be avoided.

---

## SECTION 13. Disposal considerations

*Waste treatment methods*

See [www.retrologistik.com](http://www.retrologistik.com) for processes regarding the return of chemicals and containers, or contact us there if you have further questions.

---

## SECTION 14. Transport information

### Land transport (ADR/RID)

14.1 UN number	UN 2789
14.2 Proper shipping name	ACETIC ACID, GLACIAL
14.3 Class	8 (3)
14.4 Packing group	II
14.5 Environmentally hazardous	--
14.6 Special precautions for user	yes
Tunnel restriction code	D/E

### Inland waterway transport (ADN)

Not relevant

### Air transport (IATA)

14.1 UN number	UN 2789
14.2 Proper shipping name	ACETIC ACID, GLACIAL
14.3 Class	8 (3)
14.4 Packing group	II
14.5 Environmentally hazardous	--
14.6 Special precautions for user	no

### Sea transport (IMDG)

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Catalogue No.	137000
Product name	Acetic acid (glacial) 100% EMPROVE® EXPERT Ph Eur,BP,JP,USP

<b>14.1 UN number</b>	UN 2789
<b>14.2 Proper shipping name</b>	ACETIC ACID, GLACIAL
<b>14.3 Class</b>	8 (3)
<b>14.4 Packing group</b>	II
<b>14.5 Environmentally hazardous</b>	--
<b>14.6 Special precautions for user</b>	yes
EmS	F-E S-C
<b>14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code</b>	
Not relevant	

## SECTION 15. Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### *EU regulations*

Major Accident Hazard Legislation	SEVESO III FLAMMABLE LIQUIDS P5c Quantity 1: 5.000 t Quantity 2: 50.000 t
-----------------------------------	---

Occupational restrictions	Take note of Dir 94/33/EC on the protection of young people at work.
---------------------------	--

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer	not regulated
---	---------------

Regulation (EC) No 850/2004 of the European Parliament and of the Council of 29 April 2004 on persistent organic pollutants and amending Directive 79/117/EEC	not regulated
---	---------------

Substances of very high concern (SVHC)	This product does not contain substances of very high concern according to Regulation (EC) No 1907/2006 (REACH), Article 57 above the respective regulatory concentration limit of $\geq 0.1\%$ (w/w).
--	--

#### *National legislation*

Storage class	3
---------------	---

### 15.2 Chemical safety assessment

For this product a chemical safety assessment was not carried out.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Catalogue No.	137000
Product name	Acetic acid (glacial) 100% EMPROVE® EXPERT Ph Eur,BP,JP,USP

## SECTION 16. Other information

### Full text of H-Statements referred to under sections 2 and 3.

H226	Flammable liquid and vapour.
H314	Causes severe skin burns and eye damage.

### Training advice

Provide adequate information, instruction and training for operators.

### Labelling

*Hazard pictograms*



*Signal word*

Danger

*Hazard statements*

H226 Flammable liquid and vapour.  
H314 Causes severe skin burns and eye damage.

*Precautionary statements*

Prevention

P210 Keep away from heat.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

P308 + P310 IF exposed or concerned: immediately call a POISON CENTER or doctor/physician.

### Key or legend to abbreviations and acronyms used in the safety data sheet

Used abbreviations and acronyms can be looked up at [www.wikipedia.org](http://www.wikipedia.org).

### Regional representation

This information is given on the authorised Safety Data Sheet for your country.

*The information contained herein is based on the present state of our knowledge. It characterises the product with regard to the appropriate safety precautions. It does not represent a guarantee of any properties of the product.*

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Catalogue No. 137000

Product name Acetic acid (glacial) 100% EMPROVE® EXPERT Ph Eur,BP,JP,USP

## EXPOSURE SCENARIO 1 (Industrial use)

### 1. Industrial use Pharmaceutical production)

#### Sectors of end-use

*SU 3* Industrial uses: Uses of substances as such or in preparations at industrial sites

*SU 10* Formulation [mixing] of preparations and/ or re-packaging (excluding alloys)

#### Chemical product category

*PC19* Intermediate

#### Process categories

*PROC1* Use in closed process, no likelihood of exposure

*PROC2* Use in closed, continuous process with occasional controlled exposure

*PROC3* Use in closed batch process (synthesis or formulation)

*PROC4* Use in batch and other process (synthesis) where opportunity for exposure arises

*PROC5* Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact)

*PROC8a* Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at non-dedicated facilities

*PROC8b* Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities

*PROC9* Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

*PROC15* Use as laboratory reagent

#### Environmental Release Categories

*ERC1* Manufacture of substances

*ERC2* Formulation of preparations

*ERC4* Industrial use of processing aids in processes and products, not becoming part of articles

*ERC6a* Industrial use resulting in manufacture of another substance (use of intermediates)

*ERC6b* Industrial use of reactive processing aids

### 2. Contributing scenarios: Operational conditions and risk management measures

#### 2.1 Contributing scenario controlling worker exposure for: PROC1

##### Product characteristics

Concentration of the Substance in Mixture/Article Covers the percentage of the substance in the product up to 100 % (unless stated differently).

Physical Form (at time of use) High volatile liquid

##### Frequency and duration of use

Frequency of use 5 days/week

Frequency of use 8 hours/day

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Catalogue No. 137000  
Product name Acetic acid (glacial) 100% EMPROVE® EXPERT Ph Eur,BP,JP,USP

## Other operational conditions affecting workers exposure

Outdoor / Indoor Indoor

## Organisational measures to prevent /limit releases, dispersion and exposure

Covers daily exposures up to 8 hours.

## Conditions and measures related to personal protection, hygiene and health evaluation

Wear suitable gloves tested to EN374.

## 2.2 Contributing scenario controlling worker exposure for: PROC2, PROC3, PROC4, PROC5, PROC8a, PROC8b, PROC9, PROC15

### Product characteristics

Concentration of the Substance in Mixture/Article Covers the percentage of the substance in the product up to 100 % (unless stated differently).  
Physical Form (at time of use) High volatile liquid

### Frequency and duration of use

Frequency of use 5 days/week  
Frequency of use 8 hours/day

## Other operational conditions affecting workers exposure

Outdoor / Indoor Indoor with local exhaust ventilation (LEV)

## Organisational measures to prevent /limit releases, dispersion and exposure

Covers daily exposures up to 8 hours.

## Conditions and measures related to personal protection, hygiene and health evaluation

Wear suitable gloves tested to EN374.

## 3. Exposure estimation and reference to its source

### Environment

A chemical safety assessment was performed according REACH Article 14(3), Annex I, sections 3 (Environmental Hazard Assessment) and 4 (PBT/vPvB Assessment). As no hazard was identified, an exposure assessment and risk characterisation is not necessary (REACH Annex I section 5.0).

### Workers

CS	Use descriptor	Exposure duration, route, effect	RCR	Exposure Assessment Method
2.1	PROC1	longterm, inhalative, local	0,001	ECETOC TRA

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Catalogue No. 137000

Product name Acetic acid (glacial) 100% EMPROVE® EXPERT Ph Eur,BP,JP,USP

---

2.2	PROC2	longterm, inhalative, local	0,1	ECETOC TRA
2.2	PROC3	longterm, inhalative, local	0,25	ECETOC TRA
2.2	PROC4	longterm, inhalative, local	0,2	ECETOC TRA
2.2	PROC5	longterm, inhalative, local	0,5	ECETOC TRA
2.2	PROC8a	longterm, inhalative, local	0,5	ECETOC TRA
2.2	PROC8b	longterm, inhalative, local	0,15	ECETOC TRA
2.2	PROC9	longterm, inhalative, local	0,5	ECETOC TRA
2.2	PROC15	longterm, inhalative, local	0,1	ECETOC TRA

---

The default parameters and -efficiencies of the applied exposure assessment model were used for the calculation (unless stated differently).

---

#### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Please refer to the following documents: ECHA Guidance on information requirements and chemical safety assessment Chapter R.12: Use descriptor system; ECHA Guidance for downstream users; ECHA Guidance on information requirements and chemical safety assessment Part D: Exposure Scenario Building, Part E: Risk Characterisation and Part G: Extending the SDS; VCI/Cefic REACH Practical Guides on Exposure Assessment and Communications in the Supply Chain; CEFIC Guidance Specific Environmental Release Categories (SPERCs).

For scaling of worker exposure assessments performed with ECETOC TRA, please consult the Merck tool ScIDeEx® at [www.merckmillipore.com/scideex](http://www.merckmillipore.com/scideex).

The branding on the header and/or footer of this document may temporarily not visually match the product purchased as we transition our branding. However, all of the information in the document regarding the product remains unchanged and matches the product ordered. For further information please contact [mlsbranding@sial.com](mailto:mlsbranding@sial.com).