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**Nanle County Industrial Cluster Area**  
**Nanle**  
**Puyang**  
**Henan Province, 457400**

**HOHENSTEIN**

Hohenstein Textile Testing Institute GmbH & Co. KG  
Schloss Hohenstein  
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Deutschland

## Report no. 22.0002180/1

from 06/05/2022

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**Order Date** 02/03/2022

**Period of Testing** 06/04/2022 - 14/04/2022

### Customer Reference

Certificate number 22.0.06747

**Aim of Test** ECO PASSPORT by OEKO-TEX® Edition 01.2022

**Testing Material** Textile auxiliaries for dyeing and printing

**Sampling** The test object was sent to Hohenstein by the client.

**Our Contact Person** Stephen Zhou  
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**Report Approval** This document has been created digitally and is valid without a signature. It has been approved by  
**Jana Dietrich**  
(Stv. Teamleiterin OEKO-TEX® | Deputy Team Leader OEKO-TEX®)



**Summary**

**Passed**



## Testing Material

<b>1 Powder; Thiourea Dioxide</b>	
Grouping of chemicals	1.3.24 Reducing agents
Optical property	Opaque
Colour	White
Batch number	41HY22-317
Date of production	2022-3-10

## Test Overview

1 Powder; Thiourea Dioxide		
Formaldehyde	page 5	✓
Total content of (heavy) metals	page 6	✓
Polycyclic aromatic hydrocarbons	page 7	✓
Solvent residues	page 8	✓
Chlorinated solvents, volatile organic compounds and glycols	page 9	✓
Phthalates	page 11	✓
Siloxanes	page 13	✓
Alkylphenols and alkylphenolethoxylates	page 14	✓
Phenol and chlorinated phenols	page 15	✓

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## List of abbreviations

n.d. = not detectable

LOQ = Limit of quantitation

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Detail Results

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## Detail Results

### Formaldehyde

The following results were evaluated against the limit values (LV): Threshold values according to ECO PASSPORT by OEKO-TEX®, 03.2021

	<b>1</b> [mg/kg]	<b>LOQ</b> [mg/kg]	<b>LV</b> [mg/kg]
Formaldehyde	n.d.	< 20	< 200

#### Additional details for this test

#### Parameter hints:

Testing method according to ECO PASSPORT by OEKO-TEX®

## Total content of (heavy) metals

The following results were evaluated against the limit values (LV): Threshold values according to ECO PASSPORT by OEKO-TEX®, 03.2021

	<b>1</b> [mg/kg]	<b>LOQ</b> [mg/kg]	<b>LV</b> [mg/kg]
Antimony	< 5	< 5	< 50
Arsenic	< 5	< 5	< 50
Lead	< 5	< 5	< 90
Cadmium	< 5	< 5	< 20
Chromium	15	< 5	< 100
Cobalt	< 5	< 5	< 200
Copper	< 5	< 5	< 250
Nickel	< 5	< 5	< 200
Mercury	< 0.1	< 0.1	< 4.0
Barium	< 5	< 5	< 100
Manganese	< 5	< 5	< 500
Selenium	< 5	< 5	< 20
Zinc	< 5	< 5	< 1500

### Additional details for this test

#### Parameter hints:

Testing method according to ECO PASSPORT by OEKO-TEX®

Threshold values for Cr, Co, Cu, Ni, Ba, Mn, Se and Zn do not apply to products containing one of the metals as an inherent part of the molecular structure, (e.g. metal-complex colorants, the double salts of certain cationic dyes or extenders such as barium sulfate).

## Polycyclic aromatic hydrocarbons

The following results were evaluated against the limit values (LV): Threshold values according to ECO PASSPORT by OEKO-TEX®, 03.2021

	1 [mg/kg]	LOQ [mg/kg]	LV [mg/kg]
Acenaphthene	n.d.	< 0.50	-
Acenaphthylene	n.d.	< 0.50	-
Anthracene	n.d.	< 0.50	-
Benzo[a]anthracene	n.d.	< 0.50	< 5.00
Benzo[a]pyrene	n.d.	< 0.50	< 5.00
Benzo[e]pyrene	n.d.	< 0.50	< 5.00
Benzo[ghi]perylene	n.d.	< 0.50	-
Benzo[b,k,j]fluoranthene	n.d.	< 0.50	< 5.00
Chrysene	n.d.	< 0.50	< 5.00
Cyclopenta[c,d]pyrene	n.d.	< 0.50	-
Dibenzo[a,h]anthracene	n.d.	< 0.50	< 5.00
Dibenzo[a,e]pyrene	n.d.	< 0.50	-
Dibenzo[a,h]pyrene	n.d.	< 0.50	-
Dibenzo[a,i]pyrene	n.d.	< 0.50	-
Dibenzo[a,l]pyrene	n.d.	< 0.50	-
Fluoranthene	n.d.	< 0.50	-
Fluorene	n.d.	< 0.50	-
Indeno[1,2,3-cd]pyrene	n.d.	< 0.50	-
1-Methylpyrene	n.d.	< 0.50	-
Naphthalene	n.d.	< 0.50	< 10.00
Phenanthrene	n.d.	< 0.50	-
Pyrene	n.d.	< 0.50	-
Sum 24 PAHs	n.d.	-	< 50.00

### Additional details for this test

#### Parameter hints:

Testing method according to ECO PASSPORT by OEKO-TEX®

#### Result value details:

##### Benzo[b,k,j]fluoranthene

Benzo[b]fluoranthene, benzo[k]fluoranthene and benzo[j]fluoranthene have not been separated analytically and therefore the calculated value for these substances is given in combination.

## Solvent residues

The following results were evaluated against the limit values (LV): Threshold values according to ECO PASSPORT by OEKO-TEX®, 03.2021

	<b>1</b> [%]	<b>LOQ</b> [%]	<b>LV</b> [%]
1-Methyl-2-pyrrolidone (NMP)	n.d.	< 0.010	< 0.050
N,N-Dimethylacetamide (DMAc)	n.d.	< 0.010	< 0.050
N,N-Dimethylformamide (DMF)	n.d.	< 0.010	< 0.050
Formamide	n.d.	< 0.010	< 0.020
<b>Additional details for this test</b>			

### Parameter hints:

Testing method according to ECO PASSPORT by OEKO-TEX®



**Chlorinated solvents, volatile organic compounds and glycols**

The following results were evaluated against the limit values (LV): Threshold values according to ECO PASSPORT by OEKO-TEX®, 03.2021

	<b>1</b> [mg/kg]	<b>LOQ</b> [mg/kg]	<b>LV</b> [mg/kg]
Dichloromethane	n.d.	< 4.0	< 5.0
Trichloromethane	n.d.	< 4.0	< 10.0
Tetrachloromethane	n.d.	< 4.0	< 10.0
1,1-Dichloroethane	n.d.	< 4.0	< 10.0
1,2-Dichloroethane	n.d.	< 4.0	< 5.0
1,1,1-Trichloroethane	n.d.	< 4.0	< 10.0
1,1,2-Trichloroethane	n.d.	< 4.0	< 10.0
1,1,1,2-Tetrachloroethane	n.d.	< 4.0	< 10.0
1,1,2,2-Tetrachloroethane	n.d.	< 4.0	< 10.0
Pentachloroethane	n.d.	< 4.0	< 10.0
1,1-Dichloroethylene	n.d.	< 4.0	< 10.0
cis-1,2-Dichloroethylene	n.d.	< 4.0	-
trans-1,2-Dichloroethylene	n.d.	< 4.0	-
Sum 1,2-Dichloroethylene	n.d.	-	< 10.0
Trichloroethylene	n.d.	< 4.0	< 10.0
Tetra(per)chloroethylene	n.d.	< 4.0	< 5.0
Sum of the 14 chlorinated solvents	n.d.	-	< 50.0
Methylethylketone	n.d.	< 40.0	< 100.0
Ethylbenzene	n.d.	< 4.0	< 100.0
m-/p-Xylene	n.d.	< 8.0	-
o-Xylene	n.d.	< 4.0	-
Sum Xylene	n.d.	-	< 100.0
Cyclohexanone	n.d.	< 40.0	< 100.0
2-Ethoxyethylacetate	n.d.	< 40.0	< 50.0
1,2,3-Trichloropropane	n.d.	< 40.0	< 100.0
Acetophenone	n.d.	< 4.0	< 100.0
2-Phenyl-2-propanol	n.d.	< 4.0	< 100.0
Bis(2-methoxyethyl) ether	n.d.	< 40.0	< 50.0

	<b>1</b> [mg/kg]	<b>LOQ</b> [mg/kg]	<b>LV</b> [mg/kg]
Styrene	n.d.	< 4.0	< 100.0
Benzene	n.d.	< 4.0	< 10.0
Toluene	n.d.	< 4.0	< 100.0
2-Ethoxyethanol	n.d.	< 40.0	< 50.0
Ethylene glycol dimethyl ether	n.d.	< 8.0	< 50.0
Methylglycol	n.d.	< 8.0	< 50.0
2-Methoxyethylacetate	n.d.	< 40.0	< 50.0
2-Methoxypropylacetate	n.d.	< 40.0	< 50.0
Triethylene glycol dimethyl ether	n.d.	< 40.0	< 50.0
o-Cresol	n.d.	< 20.0	< 100.0
m-/p-Cresol	n.d.	< 40.0	< 100.0

#### Additional details for this test

#### Parameter hints:

Testing method according to ECO PASSPORT by OEKO-TEX®

#### Result value details:

##### m-/p-Cresol

m-cresol and p-cresol have not been separated analytically, so that the determined value for these substances is given combined.

## Phthalates

The following results were evaluated against the limit values (LV): Threshold values according to ECO PASSPORT by OEKO-TEX®, 03.2021

	<b>1</b> [mg/kg]	<b>LOQ</b> [mg/kg]	<b>LV</b> [mg/kg]
Benzyl butyl phthalate (BBP)	n.d.	< 50	-
Dibutyl phthalate (DBP)	n.d.	< 50	-
Diethyl phthalate (DEP)	n.d.	< 50	-
Dimethyl phthalate (DMP)	n.d.	< 50	-
Di-(2-ethylhexyl)phthalate (DEHP)	n.d.	< 50	-
Di-(2-methoxyethyl)phthalate (DMEP)	n.d.	< 50	-
Di-C6-8 branched alkylphthalates, C7 rich (DIHP)	n.d.	< 50	-
Di-cyclohexyl phthalate (DCHP)	n.d.	< 50	-
Dihexylphthalates, branched and linear (DHxP)	n.d.	-	-
Di-iso-butyl phthalate (DIBP)	n.d.	< 50	-
Di-iso-hexyl phthalate (DIHxP)	n.d.	< 50	-
Di-iso-octyl phthalate (DIOP)	n.d.	< 50	-
Di-iso-nonyl phthalate (DINP)	n.d.	< 50	-
Di-iso-decyl phthalate (DIDP)	n.d.	< 50	-
Di-n-propyl phthalate (DPrP)	n.d.	< 50	-
Di-n-hexyl phthalate (DHP)	n.d.	< 50	-
Di-n-octyl phthalate (DNOP)	n.d.	< 50	-
Di-n-nonyl phthalate (DNP)	n.d.	< 50	-
Di-n-pentyl phthalate	n.d.	< 50	-
Di-iso-pentyl phthalate	n.d.	< 50	-
Di-pentylphthalates (n-, iso-, or mixed) (DPP)	n.d.	-	-
n-Pentyl-iso-pentyl phthalate (nPIP)	n.d.	< 50	-
Sum phthalates	n.d.	-	< 250
Di-n-undecyl phthalate (DUP)	n.d.	< 50	-

### Additional details for this test

#### Parameter hints:

Testing method according to ECO PASSPORT by OEKO-TEX®

Di-C7-11-branched and linear alkylphthalates (DHNUP) are determined by sum of corresponding phthalates.

1,2-Benzenedicarboxylic acid, di-C6-10 alkyl esters are determined by sum of corresponding phthalates.

1,2-Benzenedicarboxylic acid, mixed decyl and hexyl and octyl diesters are determined by sum of corresponding phthalates.

**Result value details:**

**Di-n-undecyl phthalate (DUP)**

Di-n-undecyl phthalate (DUP) has no requirements for ECO PASSPORT by OEKO-TEX®.

## Siloxanes

The following results were evaluated against the limit values (LV): Threshold values according to ECO PASSPORT by OEKO-TEX®, 03.2021

	<b>1</b> [%]	<b>LOQ</b> [%]	<b>LV</b> [%]
Octamethylcyclotetrasiloxane (D4)	n.d.	< 0.010	< 0.100
Decamethylcyclopentasiloxane (D5)	n.d.	< 0.010	< 0.100
Dodecamethylcyclohexasiloxane (D6)	n.d.	< 0.010	< 0.100

### Additional details for this test

#### Parameter hints:

Testing method according to ECO PASSPORT by OEKO-TEX®

## Alkylphenols and alkylphenolethoxylates

The following results were evaluated against the limit values (LV): Threshold values according to ECO PASSPORT by OEKO-TEX®, 01.2022

	<b>1</b> [mg/kg]	<b>LOQ</b> [mg/kg]	<b>LV</b> [mg/kg]
4-tert-Butylphenol (BP)	n.d.	< 20.0	-
Pentylphenol (PeP)	n.d.	< 20.0	-
Heptylphenol(HpP)	n.d.	< 20.0	-
Octylphenol (OP)	n.d.	< 20.0	-
Nonylphenol (NP)	n.d.	< 20.0	-
Octylphenolethoxylates (OP(EO))	n.d.	< 20.0	-
Nonylphenolethoxylates (NP(EO))	n.d.	< 20.0	-
Sum BP, PeP, HpP, OP, NP	n.d.	-	< 50.0
Sum BP, PeP, HpP, OP, NP, OP(EO), NP(EO)	n.d.	-	< 250.0

### Additional details for this test

#### Parameter hints:

Testing method according to ECO PASSPORT by OEKO-TEX®

## Phenol and chlorinated phenols

The following results were evaluated against the limit values (LV): Threshold values according to ECO PASSPORT by OEKO-TEX®, 01.2022

	1 [mg/kg]	LOQ [mg/kg]	LV [mg/kg]
2-Chlorophenol	n.d.	< 0.10	-
3-Chlorophenol	n.d.	< 0.10	-
4-Chlorophenol	n.d.	< 0.10	-
Sum Monochlorophenols (MCP)	n.d.	-	< 5.00
2,3-Dichlorophenol	n.d.	< 0.10	-
2,4-/2,5-Dichlorophenol	n.d.	< 0.10	-
2,6-Dichlorophenol	n.d.	< 0.10	-
3,4-Dichlorophenol	n.d.	< 0.10	-
3,5-Dichlorophenol	n.d.	< 0.10	-
Sum Dichlorophenols (DCP)	n.d.	-	< 5.00
2,3,4-Trichlorophenol	n.d.	< 0.10	-
2,3,5-Trichlorophenol	n.d.	< 0.10	-
2,3,6-Trichlorophenol	n.d.	< 0.10	-
2,4,5-Trichlorophenol	n.d.	< 0.10	-
2,4,6-Trichlorophenol	n.d.	< 0.10	-
3,4,5-Trichlorophenol	n.d.	< 0.10	-
Sum Trichlorophenols (TrCP)	n.d.	-	< 2.00
2,3,4,5-Tetrachlorophenol	n.d.	< 0.10	-
2,3,4,6-Tetrachlorophenol	n.d.	< 0.10	-
2,3,5,6-Tetrachlorophenol	n.d.	< 0.10	-
Sum Tetrachlorophenols (TeCP)	n.d.	-	< 0.50
Pentachlorophenol	n.d.	< 0.10	< 0.50
2-Phenylphenol (OPP)	n.d.	< 25	< 100
Phenol	n.d.	< 25	< 100

### Additional details for this test

#### Parameter hints:

Testing method according to ECO PASSPORT by OEKO-TEX®

**Result value details:****2,4-/2,5-Dichlorophenol**

2,4-Dichlorophenol and 2,5-Dichlorophenol are not analytically separable, so that the determined value for both substances must be given combined.