



جدول پارامتر ها

Table 1. Parameter values for microengine reliability analysis

Parameters	Values	Sources
H	$0.00125 \mu\text{m}^3$	Tanner and Dugger (2003)
D	1.5 GPa (for polysilicon material used for springs)	Tanner and Dugger (2003)
φ	0	Tanner and Dugger (2003)
β	$\sim N(\mu_\beta, \sigma_\beta^2)$ $\mu_\beta = 8.4823 \times 10^{-9} \mu\text{m}^3$ and $\sigma_\beta = 6.0016 \times 10^{-10} \mu\text{m}^3$	Tanner and Dugger (2003) Peng <i>et al.</i> (2009a)
λ	2.5×10^{-5}	Assumption
Y_i	$\sim N(\mu_Y, \sigma_Y^2)$ for $i = 1, 2, \dots, \infty$ $\mu_Y = 1 \times 10^{-4} \mu\text{m}^3$ and $\sigma_Y = 2 \times 10^{-5} \mu\text{m}^3$	Assumption
W_i	$\sim N(\mu_W, \sigma_W^2)$ for $i = 1, 2, \dots, \infty$ $\mu_W = 1.2 \text{ GPa}$ and $\sigma_W = 0.2 \text{ GPa}$	Assumption

```
z= 125*1e-11 # Degradation thereshold
def state(amount):
    if (amount<z):
        state=0      #work
    if (amount >z):
        state=1 # fail
    return state
```

MDP(Marcov decision process):

در State ,MDP State ها به صورت گستته هستند و مدل فرسایش ما پیوسته است پس با سطح بندی آن را گستته سازی میکنیم

علت کاهش تقسیم بندی وضعیت ها ؟

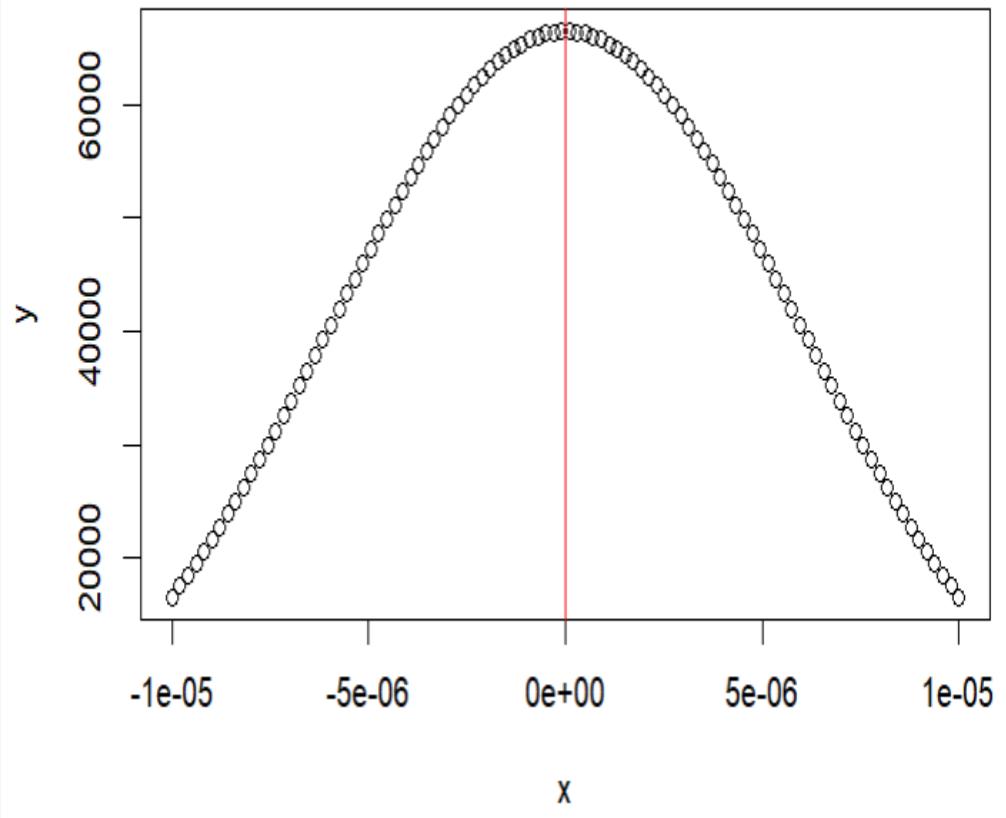
```
mu_y=1e-10
sigma_y=2*(1e-11)
mu_beta=8.4823*(1e-15)
sigma_beta=6.0016*1e-16
mu_sum=mu_y+(t*mu_beta)
sigma_sum=sigma_y+((t^2)*sigma_beta)
t=1*(10^5)
print(mu_sum)
print(sigma_sum)
a=mu_sum-(3*sigma_sum)
b=mu_sum+(3*sigma_sum)
print(a)
print(b)
x=seq(-1e-5,1e-5,length=100)
length(x)
y=dnorm(x,mu_sum,sigma_sum)
plot(x,y)

abline(v=125*1e-11,col = "gray60")
abline(v=9.4823e-10,col = "red")
```

MDP(Marcov decision process):

• State ,MDP در State ها به صورت گستته هستند و مدل فرسایش ما پیوسته است پس با سطح بندی آن را گستته سازی میکنیم

علت کاهش تقسیم بندی وضعیت ها ؟



MDP(Marcov decision process):

در MDP (Markov Decision Process) مدل فرایند ما پیوسته است پس با سطح بندی آن را گسته سازی میکنیم.

علت کاهش تقسیم بندی وضعیت ها ؟

```
cost=np.matrix([[ -1, -11], [-51, -61]])  
cost  
  
matrix([[ -1, -11],  
       [-51, -61]])
```

MDP(Marcov decision process):

- ماتریس پاداش ها (هزینه ها)

: نکته

- هزینه بازرگانی ۱ دلار
- هزینه تعویض ۱۰ دلار
- هزینه جریمه ۵۰ دلار

۱

```
z=125*1e-11
mu_beta=8.4823*1e-15
sigma_beta=6.0016*1e-16
mu_y=1e-10
sigma_y=2*1e-11
lamda_shock=2.5*1e-5
def Environment(Degradation,action,tov):
    if (Degradation >= z) and (action==0):
        next_state=1
        reward=cost[next_state,action]
        Degradation =Degradation

    if (Degradation < z and action==0): #do nothing

        n=np.random.poisson(lamda_shock*tov,1)#number of efective shock
        #print(n)
        w=np.random.normal(1.2,0.2,int(n))
        if any([x>1.5 for x in w]) :
            next_state=1
            reward=cost[next_state,action]
            Degradation =z
        else:
            y=np.random.normal(mu_y,sigma_y,int(n))
            magnitude = sum(y)
            Degradation = Degradation+ magnitude + (np.random.normal(mu_beta,sigma_beta) * tov)
            next_state=state(Degradation)
            reward=cost[next_state,action]

    if ( action==1 ): #replace

        n=np.random.poisson(lamda_shock*tov,1)#number of efective shock
        #print(n)
        w=np.random.normal(1.2,0.2,int(n))
        if any([x>1.5 for x in w]) :
            next_state=1
            reward=cost[next_state,action]
            Degradation =z
        else:
            y=np.random.normal(mu_y,sigma_y,int(n))
            magnitude = sum(y)
            Degradation = magnitude + (np.random.normal(mu_beta,sigma_beta) * tov)
            next_state=state(Degradation)
            reward=cost[next_state,action]

    return (next_state,reward,Degradation)
```

MDP(Marcov decision process):

محیط •

```
z=125*1e-11
mu_beta=8.4823*1e-15
sigma_beta=6.0016*1e-16
mu_y=1e-10
sigma_y=2*1e-11
lamda_shock=2.5*1e-5
def Environment(Degradation,action,tov):
    if (Degradation >= z) and (action==0):
        next_state=1
        reward=cost[next_state,action]
        Degradation =Degradation

    if (Degradation < z and action==0): #do nothing

        n=np.random.poisson(lamda_shock*tov,1)#number of efective shock
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        w=np.random.normal(1.2,0.2,int(n))
        if any([x>1.5 for x in w]) :
            next_state=1
            reward=cost[next_state,action]
            Degradation =z
        else:
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            magnitude = sum(y)
            Degradation = Degradation+ magnitude + (np.random.normal(mu_beta,sigma_beta) * tov)
            next_state=state(Degradation)
            reward=cost[next_state,action]

    if ( action==1 ): #replace

        n=np.random.poisson(lamda_shock*tov,1)#number of efective shock
        #print(n)
        w=np.random.normal(1.2,0.2,int(n))
        if any([x>1.5 for x in w]) :
            next_state=1
            reward=cost[next_state,action]
            Degradation =z
        else:
            y=np.random.normal(mu_y,sigma_y,int(n))
            magnitude = sum(y)
            Degradation = magnitude + (np.random.normal(mu_beta,sigma_beta) * tov)
            next_state=state(Degradation)
            reward=cost[next_state,action]

    return (next_state,reward,Degradation)
```

```
def choose_action(epsilon, state):
    if (np.random.random() < epsilon):
        return random.choice([0,1])
    else:
        return np.argmax(Q_table[state])
```

MDP(Marcov decision process):

- انتخاب اقدامات

نکته : بر اساس الگوریتم ∞ گریدی

1

Q-Learning Algorithm for Off-Policy Control

Initialize $Q(s, a), \forall s \in \mathcal{S}, a \in \mathcal{A}(s)$, arbitrarily, and $Q(\text{terminal-state}, \cdot) = 0$

Repeat (for each episode):

 Initialize S

 Repeat (for each step of episode):

 Choose A from S using policy derived from Q (e.g., ε -greedy)

 Take action A , observe R, S'

$$Q(S, A) \leftarrow Q(S, A) + \alpha [R + \gamma \max_a Q(S', a) - Q(S, A)]$$

$S \leftarrow S'$;

 until S is terminal

MDP(Marcov decision process):

• الگوريتم Q-Learning

مراحل الگوريتم

1

ϵ -Greedy Exploration

- Simplest idea for ensuring continual exploration
- All m actions are tried with non-zero probability
- With probability $1 - \epsilon$ choose the greedy action
- With probability ϵ choose an action at random

$$\pi(a|s) = \begin{cases} \epsilon/m + 1 - \epsilon & \text{if } a^* = \underset{a \in A}{\operatorname{argmax}} Q(s, a) \\ \epsilon/m & \text{otherwise} \end{cases}$$

MDP(Marcov decision process):

- انتخاب اقدامات

نکته : بر اساس الگوریتم ϵ -گریدی

1

```

#my_score=[]
tau_list = [1.05*(10**5),1.1*(10**5),1.15*(10**5),1.2*(10**5),1.25*(10**5),1.3*(10**5),1.35*(10**5),1.4*(10**5),1.45*(10**5),1.5*(10**5)]
q_table_list=[]
for t in tau_list:
    tov=t
    epsilon = 1
    learning_rate = 1
    discount = 0.5
    Degradation=0
    Q_table = np.zeros((2,2)) #1

    scores = []

    # Looping for each episode
    for e in range(1000): #2
        # Initializes the state
        current_state = 0 #it is new #3
        rewards = []

        # Looping for each step
        for j in range(int(4000000//tov));#4
            # Choose A from S
            action = choose_action(epsilon,current_state) #5
            #print(action)
            # Take action
            next_state ,immediate_reward,Degradation = Environment(Degradation,action,tov) #6
            rewards.append(immediate_reward)
            new_state = next_state

            # Update Q(S,A)
            Q_table[current_state][action] += (learning_rate *
                (immediate_reward
                 + discount * np.max(Q_table[new_state])
                 - Q_table[current_state][action])) #7

            current_state = new_state #8

            learning_rate *= 0.99
            epsilon *= 0.99
            scores.append(sum(rewards))
        #my_score.append(mean(scores))
        print(t)
        #print(Q_table)
        q_table_list.append(Q_table)

```

MDP(Marcov decision process):

- به دست آوردن ماتریس Q-Table

نکته : ماتریس بهینه

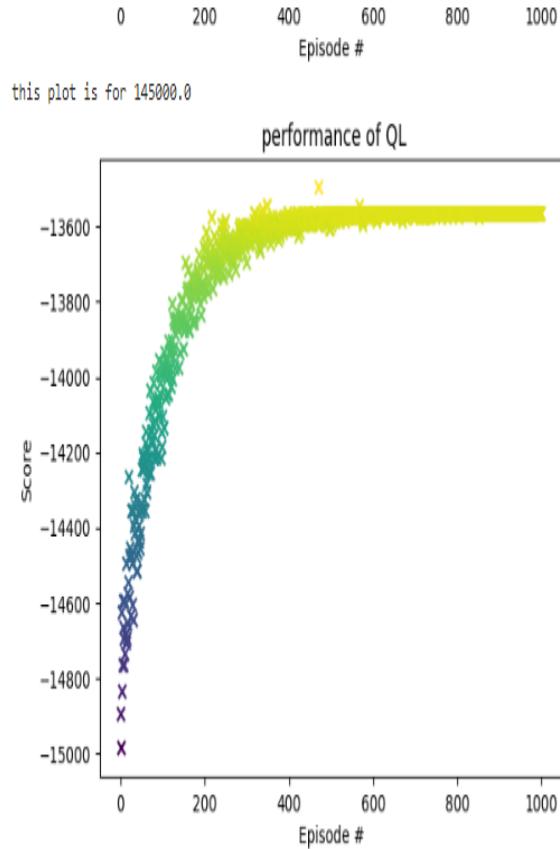
1

```

] tau_list = [1.05*(10**5),1.10*(10**5),1.15*(10**5),1.20*(10**5),1.25*(10**5),1.30*(10**5),1.35*(10**5),1.40*(10**5),1.45*(10**5),1.50*(10**5)]

for t in tau_list:
    fig = plt.figure()
    ax = fig.add_subplot(111)
    x = np.arange(1, len(scores) + 1)
    y = scores
    plt.scatter(x, y, marker='x', c=y)
    plt.ylabel('Score')
    plt.xlabel('Episode #')
    plt.title(' performance of QL')
    print("this plot is for",t)
    plt.show()

```



MDP(Marcov decision process):

- به دست آوردن ماتریس Q-Table

نکته : همگرایی الگوریتم

1

```

tau_list = [1.05*(10**5),1.10*(10**5),1.15*(10**5),1.20*(10**5),1.25*(10**5),1.30*(10**5),1.35*(10**5),1.40*(10**5),1.45*(10**5),1.50*(10**5)]
```

```

score_tow=[]
for i in range(10):
    tow=tau_list[i]
    #epsilon = 0
    #learning_rate = 0
    discount = 0.5
    Degradation=0
    #Q_table = np.zeros((5,2)) #1

    scores = []

    # Looping for each episode
    for e in range(1000): #2
        # Initializes the state
        current_state = 0 #it is new #3

        rewards = []

        # Looping for each step
        for j in range(int(4000000/tow)): #4
            # Choose A from S
            qtable = q_table_list[1]
            action = np.argmax(qtable[current_state])
            #for i in range(10):
            #    qtable=q_table_list[i]
            #    action = np.argmax(qtable[current_state])
            #    print(action)
            #5
            #print(action)
            # Take action
            next_state ,immediate_reward,Degradation = Environment(Degradation,action,tow) #6
            rewards.append(immediate_reward)
            new_state = next_state

            # Update Q(S,A)
            #Q_table[current_state][action] += (learning_rate *
            #                                    #(immediate_reward
            #                                    #+ discount * np.max(Q_table[new_state])
            #                                    #- Q_table[current_state][action])) #7

            current_state = new_state #8

            #learning_rate *= 0.99
            #epsilon *= 0.99
            scores.append(sum(rewards))
    score_tow.append(mean(scores))
    my_score.append(mean(scores))
    print(tow)
    #print(Q_table)
    #q_table_list.append(Q_table)

```

MDP(Marcov decision process):

- استفاده از ماتریس Q-Table



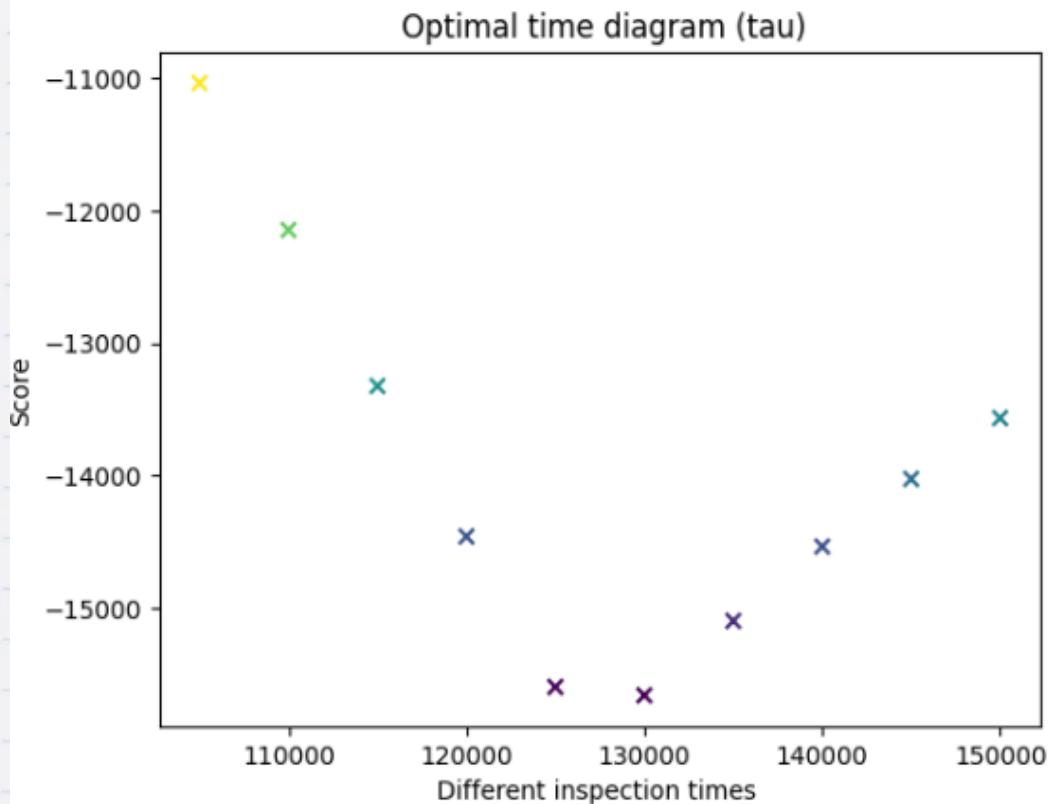
نکته : یافتن اقدام با استفاده از ماتریس بهینه
مرحله قبل (بدون بروزرسانی ماتریس)

```

#fig = plt.figure()
#ax = fig.add_subplot(111)
x = tau_list = [1.05*(10**5),1.10*(10**5),1.15*(10**5),1.20*(10**5),1.25*(10**5)]
y = score_tow
plt.scatter(x, y, marker='x', c=y)
plt.ylabel('Score')
plt.xlabel('Different inspection times ')
plt.title(' Optimal time diagram (tau)')
print("this plot is for",t)
plt.show()

this plot is for 150000.0

```



MDP(Marcov decision process):

- یافتن زمان بهینه بازرسی با ماتریس Q-Table

1

نکته : بهترین زمان بازرسی جهت کاهش هزینه ها حدود ۱۵۰۰۰ واحد زمانی است

پایان