## A Synthetic Aperture Focusing Method for Ultrasonic Imaging

Let  $a(\boldsymbol{x},t;\boldsymbol{x}_s)$  be an A-scan waveform of time t measured at  $\boldsymbol{x}$  when the incident wave is excited by a source located at  $\boldsymbol{x}_s$ . We consider synthesizing an ultrasonic image of scattering object for given set of waveforms  $\mathcal{D}$  such that

$$\mathcal{D} = \{ a(\boldsymbol{x}, t; \boldsymbol{x}_s) | \boldsymbol{x} \in \mathcal{R}, t > 0 \}$$
 (1)

where  $\mathcal{R}$  denotes the measurement aperture. It is assumed that the waveform  $a(\boldsymbol{x}, t; \boldsymbol{x}_s)$  may be decomposed into the incident and scattered components as

$$a(\boldsymbol{x}, t; \boldsymbol{x}_s) = a^{in}(\boldsymbol{x}, t; \boldsymbol{x}_s) + a^{sc}(\boldsymbol{x}, t; \boldsymbol{x}_s).$$
(2)

In what follows, quantities associated with the incident and scattered wave components are denoted by the superscripts "in" and "sc", respectively. To explain the delay-and-sum operation we introduce the time-of-flight function:

$$t = T_f(\boldsymbol{x}, \boldsymbol{y}) \tag{3}$$

where  $\boldsymbol{x}$  and  $\boldsymbol{y}$  denote the points of observation and transmission ,respectively. The time-of-flight function  $T_f$  is a fuction that returns the travel time required for a wave excited at  $\boldsymbol{y}$  to arrive at  $\boldsymbol{x}$ . The incident wave

$$t^{in}(\boldsymbol{x}) = T_f(\boldsymbol{x}, \boldsymbol{x}_s) \tag{4}$$

$$t_P^{sc}(\boldsymbol{x}) = T_f(\boldsymbol{x}_P, \boldsymbol{x}_s) + T_f(\boldsymbol{x}, \boldsymbol{x}_P)$$
(5)

$$\bar{a}^{in}(t) = \int_{\mathcal{R}} a^{in}(\boldsymbol{x}, t - t^{in}(\boldsymbol{x}) + t^{in}(\boldsymbol{x}_R)) d\boldsymbol{x}$$
 (6)

$$\bar{a}_P^{sc}(t) = \int_{\mathcal{D}} a^{sc}(\boldsymbol{x}, t - t_P^{sc}(\boldsymbol{x}) + t_P^{sc}(\boldsymbol{x}_R)) d\boldsymbol{x}$$
 (7)

$$I(\boldsymbol{x}_P) = \mathcal{S}\left[\bar{a}_P^{sc}(t)\right] \tag{8}$$

$$\mathcal{S}\left[\bar{a}_{P}^{sc}(t)\right] = \bar{a}_{P}^{sc}(t_{P}^{sc}) \left(= \langle \delta(t - t_{P}^{sc}), \bar{a}_{P}^{sc} \rangle\right) \tag{9}$$

$$\langle f, g \rangle = \int f(t)g(t)dt$$
 (10)

$$\mathcal{S}\left[\bar{a}_{P}^{sc}(t)\right] = \left\langle \bar{a}^{in}(t + t^{in} - t_{P}^{sc}), \bar{a}_{P}^{sc}(t) \right\rangle \tag{11}$$

In the followings, the incident wave component is used as a rerference waveform, while the scattered wave component as a signal to synthesize an image of scattering object. The imaging alogorithm is consisted of two steps. The first step is the delay-and-sum operation on the A-scans to amplify the scattered wave packet of interest. The second step is a sampling operation on the resulting A-scan to assign an image intensity to a particular pixel. We go through those steps as follows.

If the phase velocity c of ultasonic wave is given, the time-of-flight required for the wave to travel from a given source  $x_s$  to an observation point x can be calculated theoretically. Let the theoretically obtained time-of-flight be To