## **CUSUM Pseudocode**

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       SKEWNESS:
                   A function that finds the CUSUM chart values for a numeric vector
       Calls:
                   MAX
       Called by:
                   parameter finder, evaluate CUSUM results
       Input Parameters:
                   \mathbf{x} - a numerical vector
                   xBar - the mean of the in-statistical-control process
                   sigma - the standard deviation of the in-statistical-control
                         process
                   H - the decision interval; a numeric value specifying the number
                         of standard errors of the summary statistics at which the
                         cumulative sum is out of control.
                   {f k} - the amount of shift to be determined in the process, measured
                         in standard errors.
       Returns:
                   low sums - a vector of the lower cumulative sums
                   hi sums - a vector of the upper cumulative sums
                   upper_viol_index - index of the points for which the corresponding
                         sum violates the upper bound
                   lower viol index - index of the points for which the corresponding
                         sum violates the lower bound
******************
FUNCTION
            CUSUM(x, xBar, sigma, H, k)
            INIT z <-NULL
             INIT z_pos<- NULL</pre>
             INIT z neg <- NULL
             INIT low sum<- NULL
             INIT hi sum<- NULL
             INIT upper viol index <- NULL
             INIT lower viol index <- NULL
            n \leftarrow LEN(x)
            1db <- - H
            udb <- H
            FOR i FROM 1 TO n
                   z[i] \leftarrow (x[i] - x bar)/sigma
                   z_pos[i] \leftarrow z[i] - k/2
                   z_neg[i] \leftarrow z[i] + k/2
                   low sum[i] <- NA</pre>
                   hi sum[i] <- NA
            ENDFOR
            hi sum[1] \leftarrow MAX\{0, z pos[1]\}
             low sum[1] \leftarrow MAX\{0, -z neg[1]\}
             FOR i FROM 2 TO n
                   hi sum \leftarrow MAX{0, hi sum[i-1] + z pos[i]}
```

ENDFUNCTION