

Select:	Injector	Test bench:	Other
Part No:	1	Part Type:	CRI14 S3
VA No:	VA201900006	Issue date:	2019-05-16
KB No:	KB2019002017	Deadline:	2019-05-16
BM No:	123	Plan work hours:	10.5
Work Center:	123	part quantity:	1
Customer/Project:	123	Preferred Operator:	wwq4
Operator:	wt6	Create Operator:	wangtao

1 Register: ☐

2 Electrical parameter
measure:

AH: ☐ Ian/lab: ☐ Rd: ☐ Ls: ☐

3 Flushing: ☐

4 Injector surface clean by
paper : ☐

5 Function test: Repat 1

test point: ☐ 1 Injection Rate: ☐ Zwick test: ☐ Mahr test: ☐ PAKO Cleance test: ☐

Signal snatch
(AH,NH,EMI signal): ☐ Curve: ☐ 1 Closing time: ☐ Dry

6 Parts exchange:

Nozzle: ☐ Magnet: ☐ Valve sets: ☐ Others: ☐

7 Injector assembly:

NSF: ☐ AH: ☐ VSF: ☐ NH: ☐

Limitle
sample:

☐ Others: ☐

8 Disassembly: ☐

9 HPC edge filter press out: ☐

10 Ultrasonic clean: ☐

11 Photo make :

Sem: ☐ Hirox: ☐ Lecia: ☐

12 Metallography :

Parts cutting: ☐ Parts polishing: ☐ Parts mounting: ☐ Hardness test: ☐

13 Cross Function Service :

Package: ☐ Parts deliver: ☐ Pick up: ☐

Antirust: ☐ Mechanic Support: ☐ Scrap: ☐

Remark: