

# KIREETI AKKUNURI

Process Engineer (Pharmaceutical Capacity Planning) at Dr. Reddy's Laboratories Ltd., Hyderabad, India

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## RESEARCH INTERESTS

Reaction Engineering, Systems Biology, Synthetic Biology, Sustainable Engineering, Process Design

## EDUCATION

**Indian Institute of Technology Bombay (IITB)** (2016 – 2020)  
*Bachelor of Technology (B. Tech.) with Honors in Chemical Engineering* | GPA: **8.71/10** *Mumbai, India*

**Intermediate Education (XII)** : Narayana Junior College, Hyderabad, India | Performance: **98.6%** (2016)

**Matriculation (X)** : Dilsukhnagar High School, Hyderabad, India | GPA: **9.8/10** (2014)

## ACHIEVEMENTS & HONORS

- Certified 'Young Leader' under Dr. Reddy's flagship [professional development program](#) for IIT graduates (2021)
- 1st Position (IIT Bombay), [Prof. N.R.Kamath Memorial ChE Quiz](#) by the Indian Institute of Chemical Engineers (2020)
- Recipient of the [MITACS Globalink](#) Research Fellowship (Canada) with an internship grant of over \$7000 CAD (2019)
- Awarded AP grade for outstanding performance in the course 'Introduction to Paninian Grammar', IIT Bombay (2019)
- Received the [DWSIM-FOSSEE](#) Honorarium for open-source flowsheeting on DWSIM Process Simulator (2019)
- Secured a 99.4 percentile in the JEE-Advanced Examination out of nearly 200,000 candidates (2016)

## RESEARCH EXPERIENCE

**Process Optimization of a Liposomal Drug Formulation** (Mar '21 – Oct '21)  
*Guide: Dr. Vikas Jain, Injectables Process Engineering, Dr. Reddy's Laboratories R&D* *Hyderabad, India*

- Conducted 20+ experiments involving compounding, [HPH](#), and lyophilization of a complex injectable. Understood the influence of CPPs on CQAs pertaining to liposomal morphology, IVR, aggregation state, lipid degradation, etc.
- Optimized 2 CPPs to yield consistent API dissolution, by filtration studies & quantifying degradation products by HPLC
- Upgraded process to reduce VOC by >96% using  $N_2$  sparging. Measured  $k_La$  to size the orifices under low-foaming
- Robustly achieved <50ppm in the final product at 1L & 30L scales. Reproducibly scaled up to 120L at production scale

**Catalytic Hydrogenation of Sorbic Acid** (Aug '19 – Nov '19)  
*Guides: Profs. Sanjay Mahajani & Rahul Nabar, Dept. of Chemical Engineering, IIT Bombay* *Mumbai, India*

- Screened for a novel 'green' hydrogenation route of 100% atom-efficiency to synthesize aroma compound *cis*-3-hexenol from alcoholic sorbic acid using a stereoselective Ru-based catalyst, based on [literature review](#)
- Designed an autoclave setup & configured a GC assay to detect reaction components & stereoisomers of *cis*-3-hexenol
- Experimentally tested chemically safer Pt-C and Pd-C catalysts at different loadings and operating conditions, and concluded that 5% Pd-C at  $\sim 100^\circ\text{C}$ ,  $\geq 50$  bar causes non-zero conversion but over-hydrogenation (analyzed in GC-MS)

**Continuous Plug-flow Crystallization | Mitacs Globalink Internship, Canada** (May '19 – Jul '19)  
*Guide: Prof. Stevan Dubljevic, Dept. of Chemical & Materials Engineering, University of Alberta* *Edmonton, AB*

- Explored crystallization of  $KNO_3$  through batch-cooling and understood the impact of mixing on crystal growth & size
- Designed & fabricated a jacketed tubular crystallizer setup, compatible to modular scale-up, based on [literature search](#)
- Identified components to implement feedback control using Arduino-MEGA, & tested their integration with the setup

**Modelling and Simulation of Cell-Cycle Networks** (May '18 – Jul '18)  
*Guide: Prof. Sandip Kar, Dept. of Chemistry, IIT Bombay* *Mumbai, India*

- Modelled kinetics of cyclin/Cdk feedback networks in the cell-cycle. Identified the onset of bistability & oscillations using bifurcation analysis and generated the deterministic time-evolution to study the behaviour of 20 variables
- Stochastically simulated networks in [FUCCI reporter](#) using Gillespie algorithm. Wrote a MATLAB program to extract the mean duration of  $G_1$  &  $SG_2M$  phases over  $\sim 200$  cycles, and compared the variability against experimental data

## SELECT ACADEMIC PROJECTS

**Process Design Project - Ethylene Dichloride (EDC)** | *Profs. K. Moudgalya & L. Hattiangadi, IIT Bombay* (Jan '20 – Mar '20)

- Determined a 1-MMTPA capacity based on market analysis. Identified the commercial process, designed the detailed flowsheet and generated a PFD. Performed stage-wise & overall mass balances for the case of 95% selectivity
- Simulated the end-to-end process with recycle on DWSIM, and detailed simulation of by-product quench column

**Life Cycle Analysis of Denim Manufacture** | *Sustainable Engineering Principles, Prof. Y. Shastri, IIT Bombay* (Aug '19 – Nov '19)

- Evaluated carbon footprint per pair of blue jeans (10.6 kg CO<sub>2</sub>eq of GHG emissions) from LCA Scopes - 1&2 using a cradle-to-gate approach (cotton farming to final manufacture) & calculated the minimum value of carbon tax

**Profitability of Energy-Integration in Distillation** | *Process Economics, Prof. R. K. Malik, IIT Bombay* (Aug '19 – Nov '19)

- Comparatively evaluated the investments & operating expenditures for 11 heat-integrated column designs. Graphically analyzed their economic feasibility and recommended the operating parameters for the most profitable design.

## WORK & INDUSTRIAL EXPERIENCE

**Pharmaceutical Manufacturing & Project Execution** | *Dr. Reddy's Laboratories, Vizag, India* (Aug '20 – Mar '21)

- Coordinated the installation & qualification of >30 equipment modules for a 100-TPA continuous API production unit in a greenfield project, through management of stakeholders, timelines, documentation; and on-site technical inspections
- Assessed an impact-based Equipment Criticality Rating. Estimated the savings on RMCs & utility costs compared to existing batch production. Quantified the hours of manual intervention & manpower needed in the continuous plant.

**Overview of Indian Chemical Industry** | *Prof. S. Mahajani, IIT Bombay* (Nov '18 – Dec '18)

- Gained exposure to manufacturing processes & equipment in 10+ industries spanning the entire chemical value chain
- Detailed a techno-commercial report on [Atul Industries](#), & simulated their DCDA process for sulfuric acid on DWSIM

## TECHNICAL SKILLS

<b>Programming</b>	C/C++, Python, MATLAB / Simulink
<b>Software</b>	Aspen Plus, DWSIM, OpenFOAM, ANSYS, Oscill8, AutoCAD, SolidWorks, ImageJ, PowerBI
<b>Publishing</b>	L <sup>A</sup> T <sub>E</sub> X, Microsoft Office, HTML

## TRAINING & COURSEWORK

Advanced Transport Phenomena	Advanced Reaction Engineering	Non-linear Dynamics
Cellular & Molecular Biology	Genetics & Evolution	Metabolism & Bioenergetics
Good Manufacturing Practices	Industrial Revolution 4.0	Sustainable Engineering Principles

## MENTORING & EXTRACURRICULAR ACTIVITIES

- **Placement Mentor '20**: Mentored 2 senior students on job & interview preparation for IITB's placement season
- **Mentor, Summer of Science '18**: Guided 4 freshmen at IITB on technical reading projects on the topics NLD/Chaos & special relativity through resource suggestions, query & feedback sessions, and overseeing project documentation

**Editorial Board Member** | *Insight, IIT Bombay's official student media body* (Apr '18 – Mar '19)

- Ideated and published content in a team of 20 for Insight's student newsletters, with a campus readership of 10,000+
- Mentored a panel of 7 undergraduate freshmen for an article on identifying & overcoming academic challenges
- Spearheaded special issues on [mental health](#) awareness in IITB & investigating [biodiversity loss](#) on-campus

**Volunteering - National Service Scheme** | *IIT Bombay's Social Outreach Wing* (Aug '16 – Apr '17)

- Dedicated 80 hours of community service in a 66-member team focussed on societal and environmental issues
- Educated small vendors on e-transactions & tackling challenges from demonetization in the Cashless Awareness Drive

## Miscellaneous

- Received the Institute Journalism Award (Special Mention) for outstanding contribution to journalism at IITB (2019)
- Secured 1st place in the Institute-level Creative Writing General Championship at IITB (2018)
- Worked as a convener in a 5-member team in IITB's [Biotech Club](#) to promote bioengineering (2018)