# Kireeti Akkunuri

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#### RESEARCH INTERESTS

Reaction Engineering, Systems Biology, Synthetic Biology, Sustainable Engineering, Process Design

#### **EDUCATION**

Indian Institute of Technology Bombay Bachelor of Technology (B. Tech.) with Honors in Chemical Engineering   GPA: 8.71/10	<b>(2016 – 2020)</b> Mumbai, India
Intermediate Education (XII) : Narayana Junior College, Hyderabad, India   Performance: 98.6%	(2016)
Matriculation (X) : Dilsukhnagar High School, Hyderabad, India   GPA: 9.8/10	(2014)

#### **ACHIEVEMENTS & HONORS**

· 1st Position (IIT Bombay), Pro	f. N.R.Kamath Memorial	ChE Quiz by the Indian Institute of	f Chemical Engineers	(2020)

- · Recipient of the MITACS Globalink Research Fellowship (Canada) with an internship grant of over \$7000 CAD (2019)
- · Awarded AP grade for outstanding performance in the course 'Introduction to Paninian Grammar', IIT Bombay (2019)
- · Received the DWSIM-FOSSEE Honorarium for open-source flowsheeting on DWSIM Process Simulator
- · Secured a 99.4 percentile in JEE-Advanced Examination out of nearly 200,000 candidates (2016)

## RESEARCH EXPERIENCE

### Process Optimization of a Liposomal Drug Formulation

Mar '21 - Present

Guide: Dr. Vikas Jain, Injectables Process Engineering, Dr. Reddy's Laboratories R&D

Hyderabad, India

(2019)

- · Conducted 20+ experiments involving compounding, HPH, and lyophilization of a complex injectable. Understood the influence of CPPs on CQAs pertaining to liposomal morphology, IVR, aggregation state, lipid degradation, *etc.*
- · Optimized 2 CPPs to yield consistent API dissolution, by filtration studies & quantifying degradation products by HPLC
- · Upgraded process to reduce VOC by >96% using  $N_2$  sparging. Measured  $k_L a$  to size the orifices under low-foaming
- · Robustly achieved <50ppm in the final product at 1L & 30L scales. Reproducibly scaled up to 120L at production scale

#### Catalytic Hydrogenation of Sorbic Acid

Aug '19 - Nov '19

Guides: Profs. Sanjay Mahajani & Rahul Nabar, Dept. of Chemical Engineering, IIT Bombay

Mumbai, India

- · Screened for a novel 'green' hydrogenation route of 100% atom-efficiency to synthesize aroma compound *cis*-3-hexenol from alcoholic sorbic acid using a stereoselective Ru-based catalyst, based on literature review
- · Designed an autoclave setup & configured a GC assay to detect reaction components & stereoisomers of cis-3-hexenol
- · Experimentally tested chemically safer Pt-C and Pd-C catalysts at different loadings and operating conditions, and concluded that 5% Pd-C at ~100°C, ≥ 50 bar causes non-zero conversion but over-hydrogenation (analyzed in GC-MS)

#### Continuous Plug-flow Crystallization | Mitacs Globalink Internship, Canada

May '19 - Jul '19

Guide: Prof. Stevan Dubljevic, Dept. of Chemical & Materials Engineering, University of Alberta

Edmonton, AB

- · Explored crystallization of KNO<sub>3</sub> through batch-cooling and understood the impact of mixing on crystal growth & size
- · Designed & fabricated a jacketed tubular crystallizer setup, compatible to modular scale-up, based on literature search
- · Identified components to implement feedback control using Arduino-MEGA, & tested their integration with the setup

# Modelling and Simulation of Cell-Cycle Networks

May '18 - Jul '18

Guide: Prof. Sandip Kar, Dept. of Chemistry, IIT Bombay

Mumbai, India

- · Modelled kinetics of cyclin/Cdk feedback networks in the cell-cycle. Identified the onset of bistability & oscillations using bifurcation analysis and generated the deterministic time-evolution to study the behaviour of 20 variables
- · Stochastically simulated networks in FUCCI reporter using Gillespie algorithm. Wrote a MATLAB program to extract the mean duration of  $G_1$  &  $SG_2M$  phases over ~200 cycles, and compared the variability against experimental data

## SELECTED ACADEMIC PROJECTS

## Process Design Project - Ethylene Dichloride (EDC) | Profs. K. Moudgalya & L. Hattiangadi, IIT Bombay

Jan '20 - Mar '20

- · Determined a 1-MMTPA capacity based on market analysis. Identified the commercial process, designed the detailed flowsheet and generated a PFD. Performed stage-wise & overall mass balances for the case of 95% selectivity
- · Simulated the end-to-end process with recycle on DWSIM, and detailed simulation of by-product quench column

#### Life Cycle Analysis of Denim Manufacture | Sustainable Engineering Principles, Prof. Y. Shastri, IIT Bombay

Aug '19 - Nov '19

· Evaluated carbon footprint per pair of blue jeans (10.6 kg  $CO_2$ eq of GHG emissions) from LCA Scopes - 1&2 using a cradle-to-gate approach (cotton farming to final manufacture) & calculated the minimum value of carbon tax

## Profitability of Energy-Integration in Distillation | Process Economics, Prof. R. K. Malik, IIT Bombay

Aug '19 - Nov '19

· Comparatively evaluated the investments & operating expenditures for 11 heat-integrated column designs. Graphically analyzed their economic feasibility and recommended the operating parameters for the most profitable design.

## Work & Industrial Experience

## Pharmaceutical Manufacturing & Project Execution | Dr. Reddy's Laboratories, Vizag, India

Aug '20 - Mar '21

- · Coordinated the installation & qualification of >30 equipment modules for a 100-TPA continuous API production unit in a greenfield project, through management of stakeholders, timelines, documentation; and on-site technical inspections
- · Assessed an impact-based Equipment Criticality Rating. Estimated the savings on RMCs & utility costs compared to existing batch production. Quantified the hours of manual intervention & manpower needed in the continuous plant.

# **Overview of Indian Chemical Industry** | *Prof. S. Mahajani, IIT Bombay*

Nov '18 - Dec '18

- · Gained exposure to manufacturing processes & equipment in 10+ industries spanning the entire chemical value chain
- · Detailed a techno-commercial report on Atul Industries, & simulated their DCDA process for sulfuric acid on DWSIM

# **TECHNICAL SKILLS**

**Programming** C/C++, Python, MATLAB / Simulink

Software Aspen Plus, DWSIM, OpenFOAM, ANSYS, Oscill8, AutoCAD, SolidWorks, ImageJ, PowerBI

**Publishing** LATEX, Microsoft Office, HTML

#### TRAINING & COURSEWORK

Good Manufacturing Practices Industrial Revolution 4.0 Sustainable Engineering Principles

Advanced Transport Phenomena Advanced Reaction Engineering Non-linear Dynamics

Cellular & Molecular Biology Genetics & Evolution Metabolism & Bioenergetics

#### MENTORING & EXTRACURRICULAR ACTIVITIES

- · Placement Mentor '20: Mentored 2 senior students on job & interview preparation for IITB's placement season
- · Mentor, Summer of Science '18: Guided 4 freshmen at IITB on technical reading projects on the topics NLD/Chaos & special relativity through resource suggestions, query & feedback sessions, and overseeing project documentation

# $\textbf{Editorial Board Member} \mid \textit{Insight}, \textit{IIT Bombay's official student media body}$

Apr '18 - Mar '19

- $\cdot \ \, \text{Ideated and published content in a team of 20 for Insight's student newsletters, with a campus readership of 10,000+10.000 and the content in a team of 20 for Insight's student newsletters, with a campus readership of 10,000+10.000 and the content in a team of 20 for Insight's student newsletters, with a campus readership of 10,000+10.000 and the content in a team of 20 for Insight's student newsletters, with a campus readership of 10,000+10.000 and the content in a team of 20 for Insight's student newsletters, which is the content in the conte$
- · Mentored a panel of 7 undergraduate freshmen for an article on identifying & overcoming academic challenges
- · Spearheaded special issues on mental health awareness in IITB & investigating biodiversity loss on-campus

# **Volunteering - National Service Scheme** | *IIT Bombay's Social Outreach Wing*

Aug '16 – Apr '17

- · Dedicated 80 hours of community service in a 66-member team focussed on societal and environmental issues
- · Educated small vendors on e-transactions & tackling demonetization in the Cashless Awareness Drive

#### Miscellaneous

- · Received the Institute Journalism Award (Special Mention) for outstanding contribution to journalism at IITB (2019)
- · Secured 1st place in the Institute-level Creative Writing General Championship at IITB

(2018) (2018)

· Worked as a convener in a 5-member team in IITB's Biotech Club to promote bioengineering