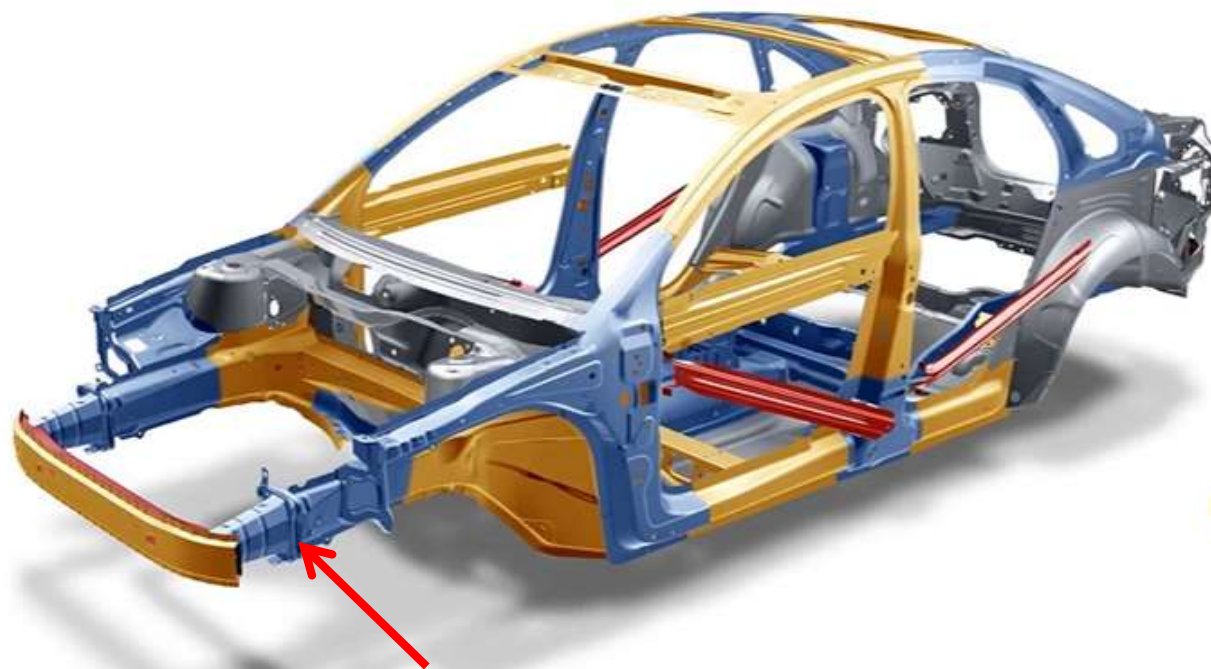


# Impact Analysis of Crush Box



Crush Box



## Crash Box

- CRASH box is one of the most important part for a safe passenger vehicle .
- The main function of crash box is to absorb the impact load .
- Since all the impact load is absorbed by crash box. Less force is transferred to the occupants .

## Crash Box

- Crash Box is Tube shaped object, which is located near bumper and chassis.
- Crash box in automobiles helps to reduce impact energy during the collisions .
- During impact, the shock energy is converted into strain energy by crumpling of the crash box.
- Crash box plays very important role for safety of the vehicle and the reduction of repair cost when the vehicle meet the low speed collisions.

## Design of crash box

- The crash box are designed in such a way that it does not bend during collision .
- Instead the crash box should crumple .
- If the crash box bends, the it absorbs lesser energy and the shock load will be transferred to other parts and the occupant .



Square



Circle



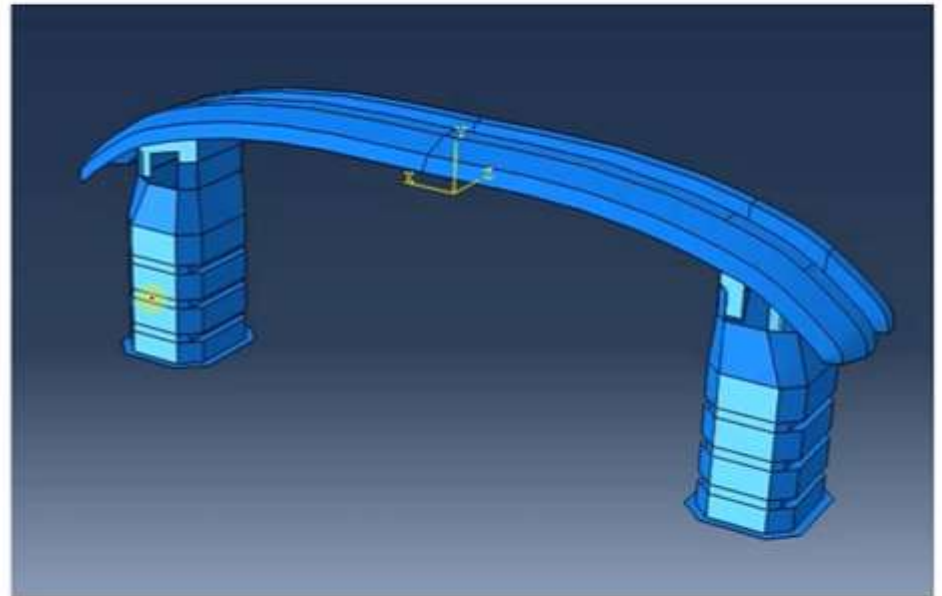
Rectangle



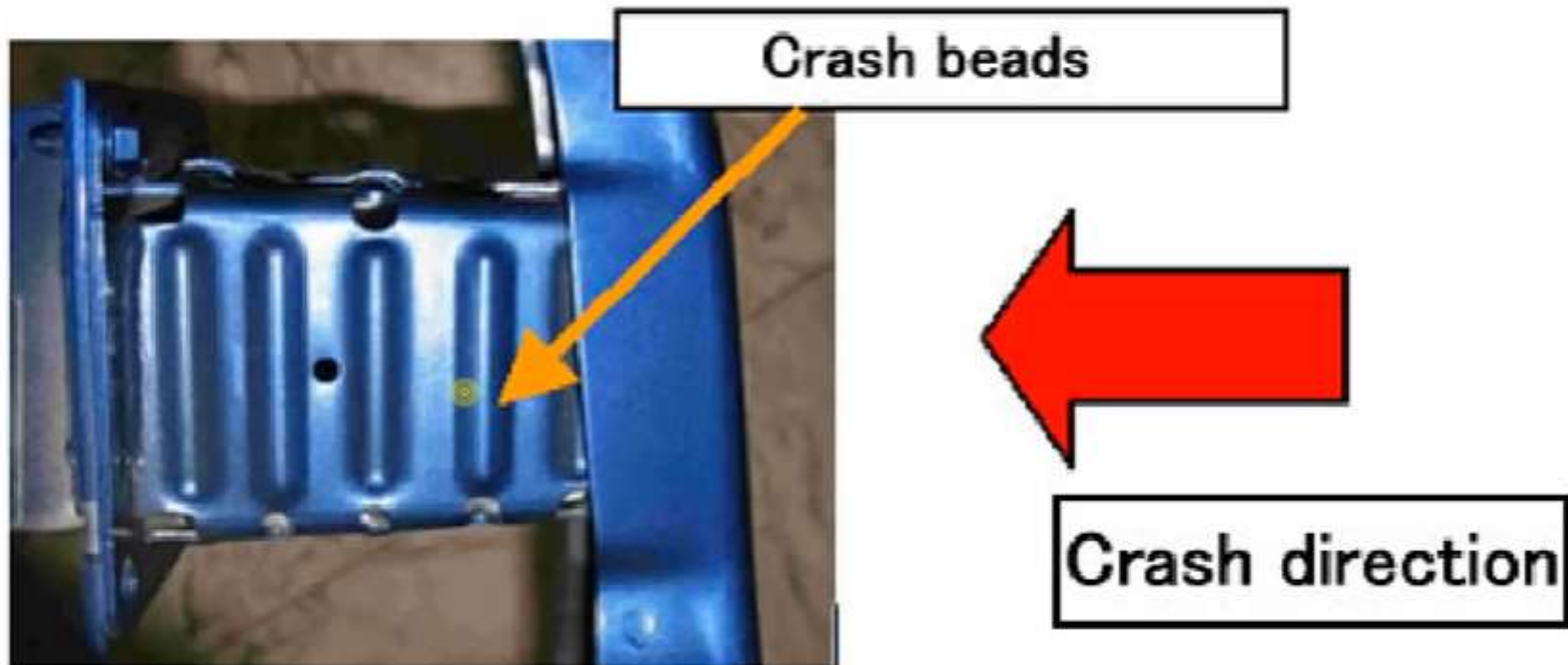
Hexagon



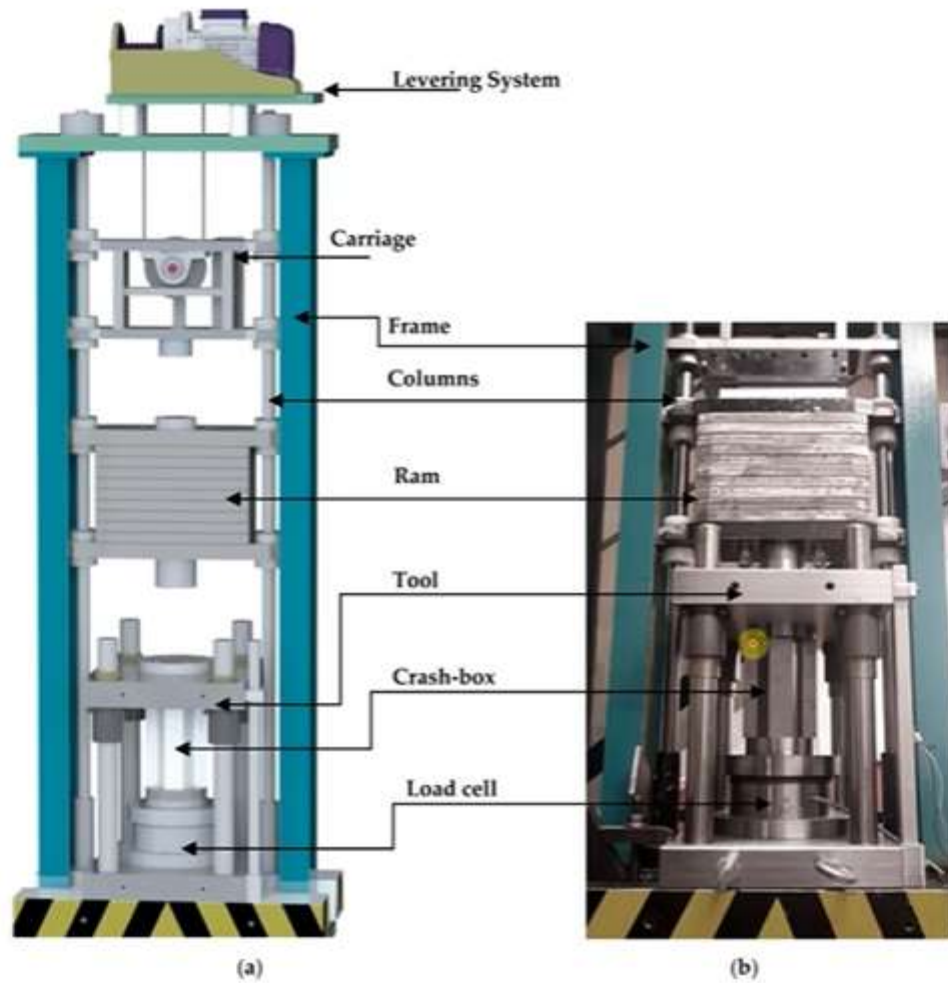
Octagon



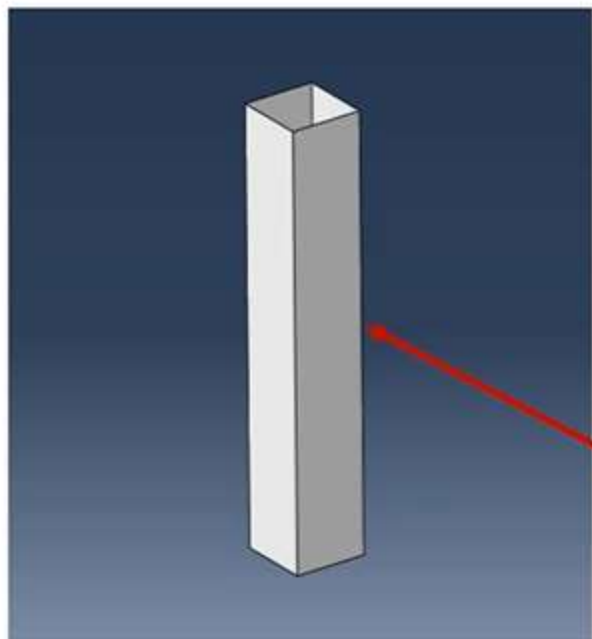
▲ Various Crush Box Shapes and Practice Models



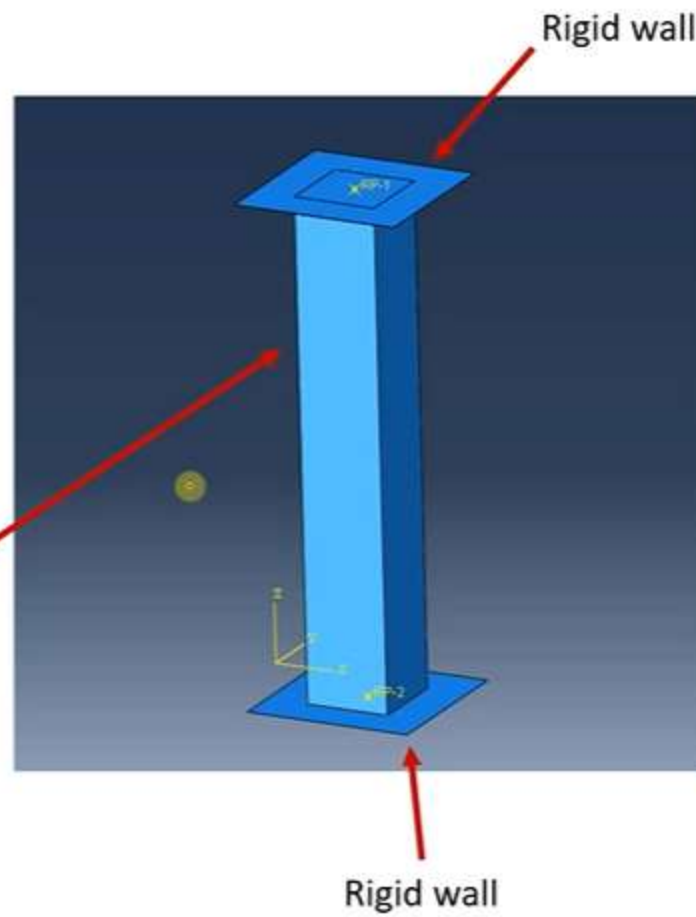


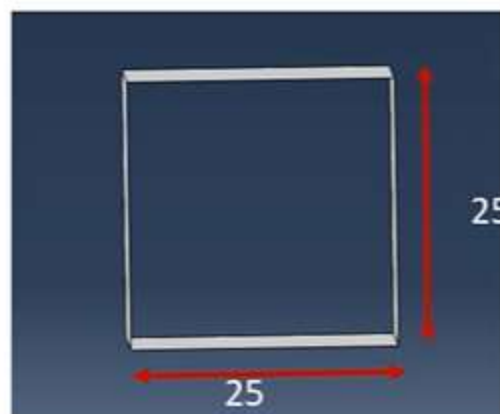
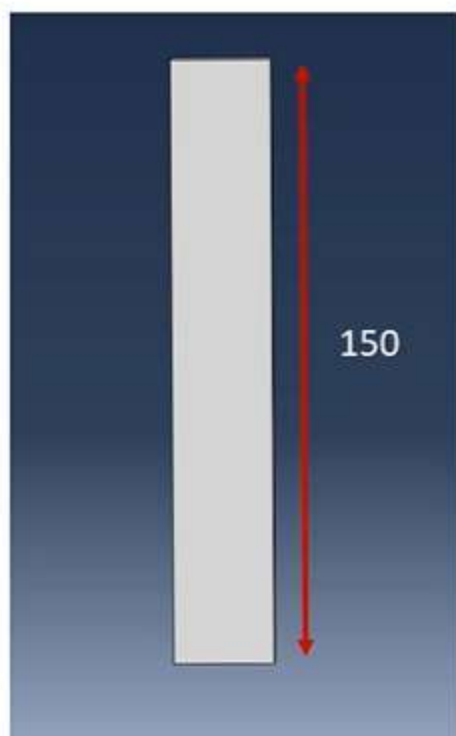


***Experimental Set-Up for Crush Analysis***

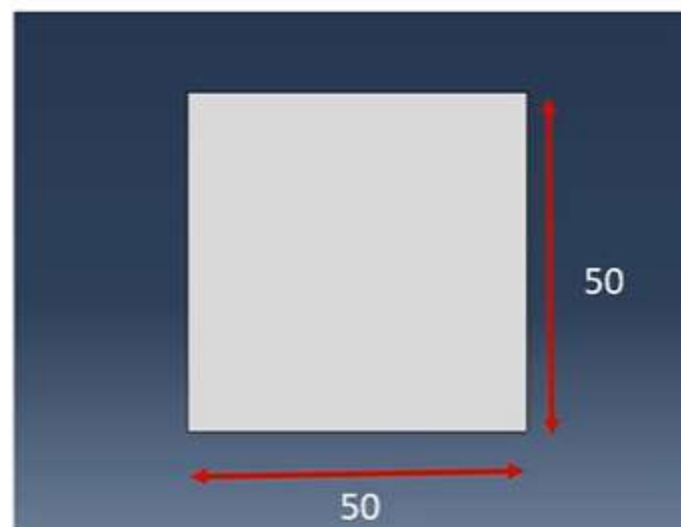


Crash Box





Thickness = 1mm



# Material details

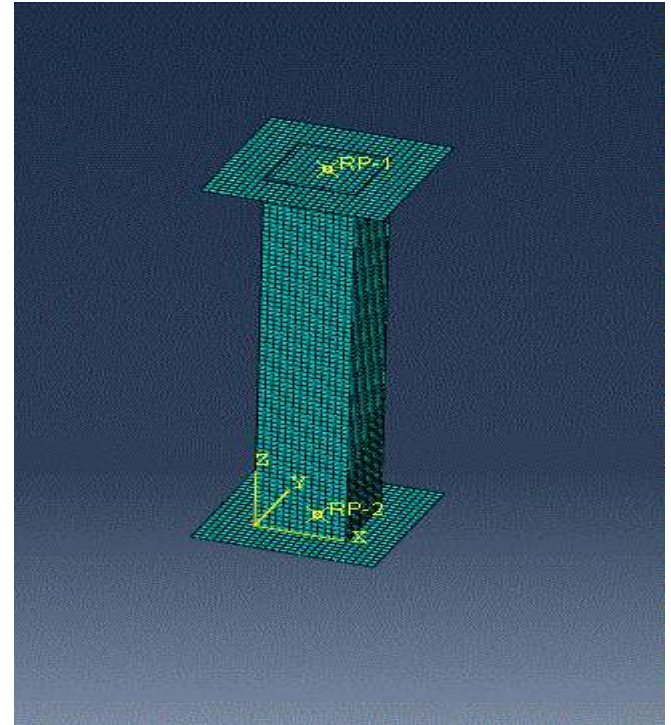
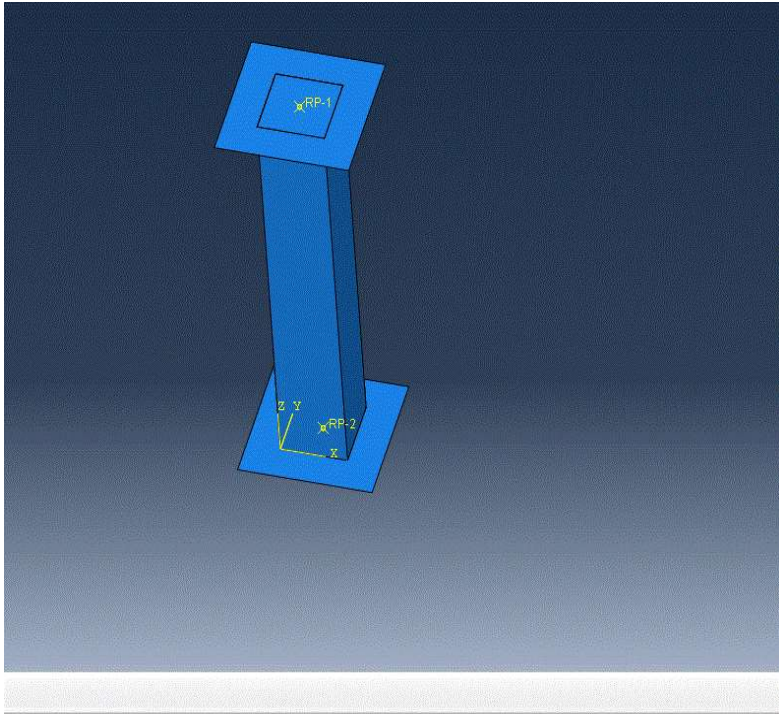


name	Aluminum
Density	2900 kg/m <sup>3</sup> 2.9 e-6 kg/mm <sup>3</sup>
Young modulus	69000 Mpa / N-mm <sup>-2</sup>
Poisson ratio	0.29

# Non-Linear Property of Aluminium

Yield Stress (Mpa)	Plastic strain (mm/mm)
120	0
160	0.05
200	0.07
220	0.1
240	0.15

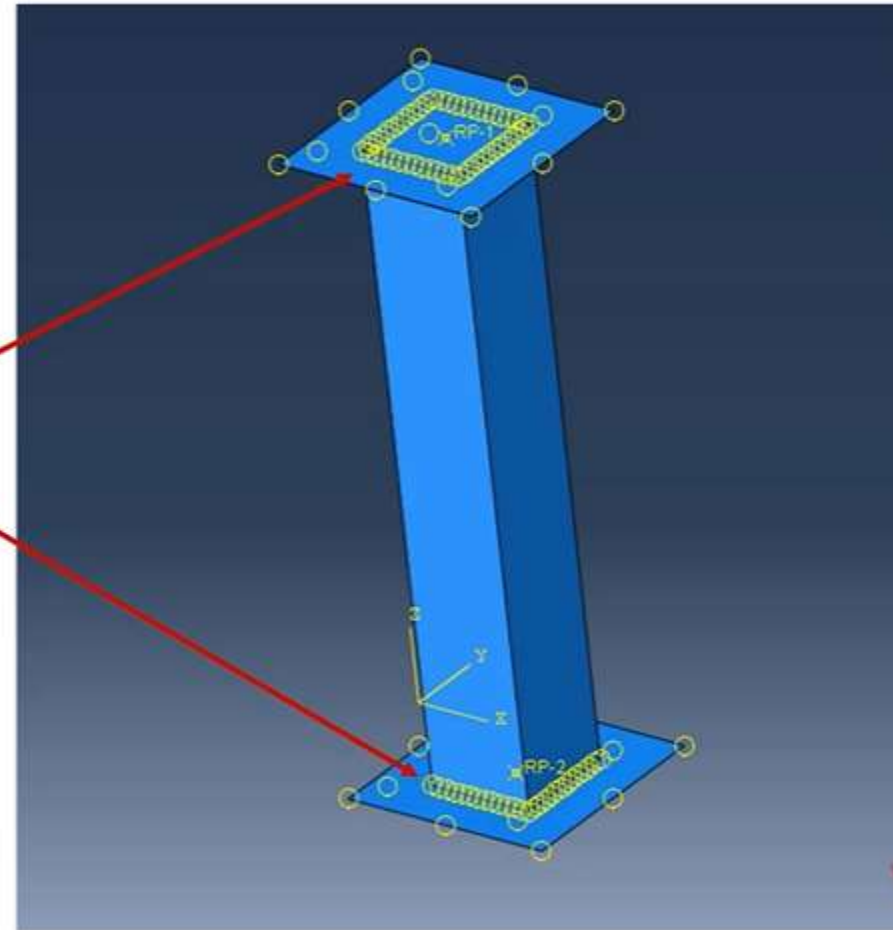
# *Assembly And Meshing*

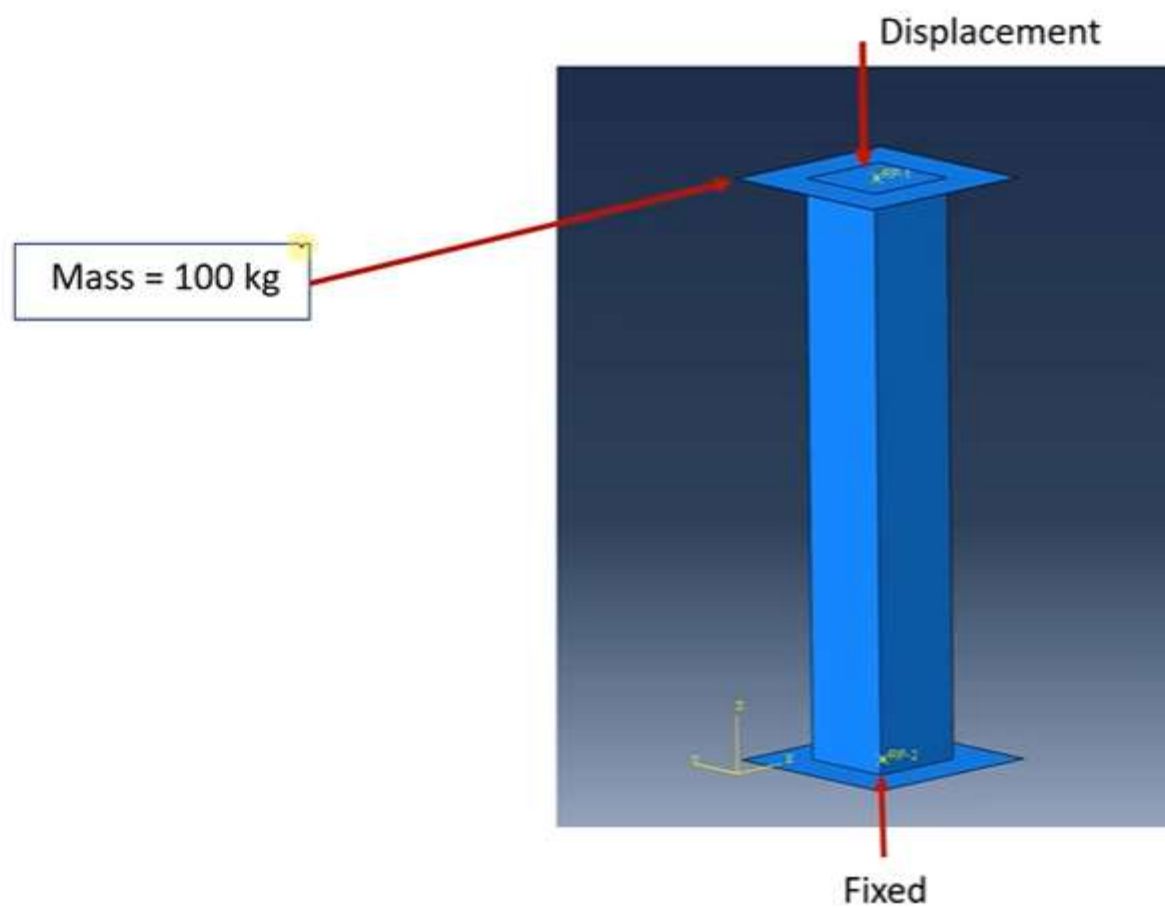


## Interaction manager

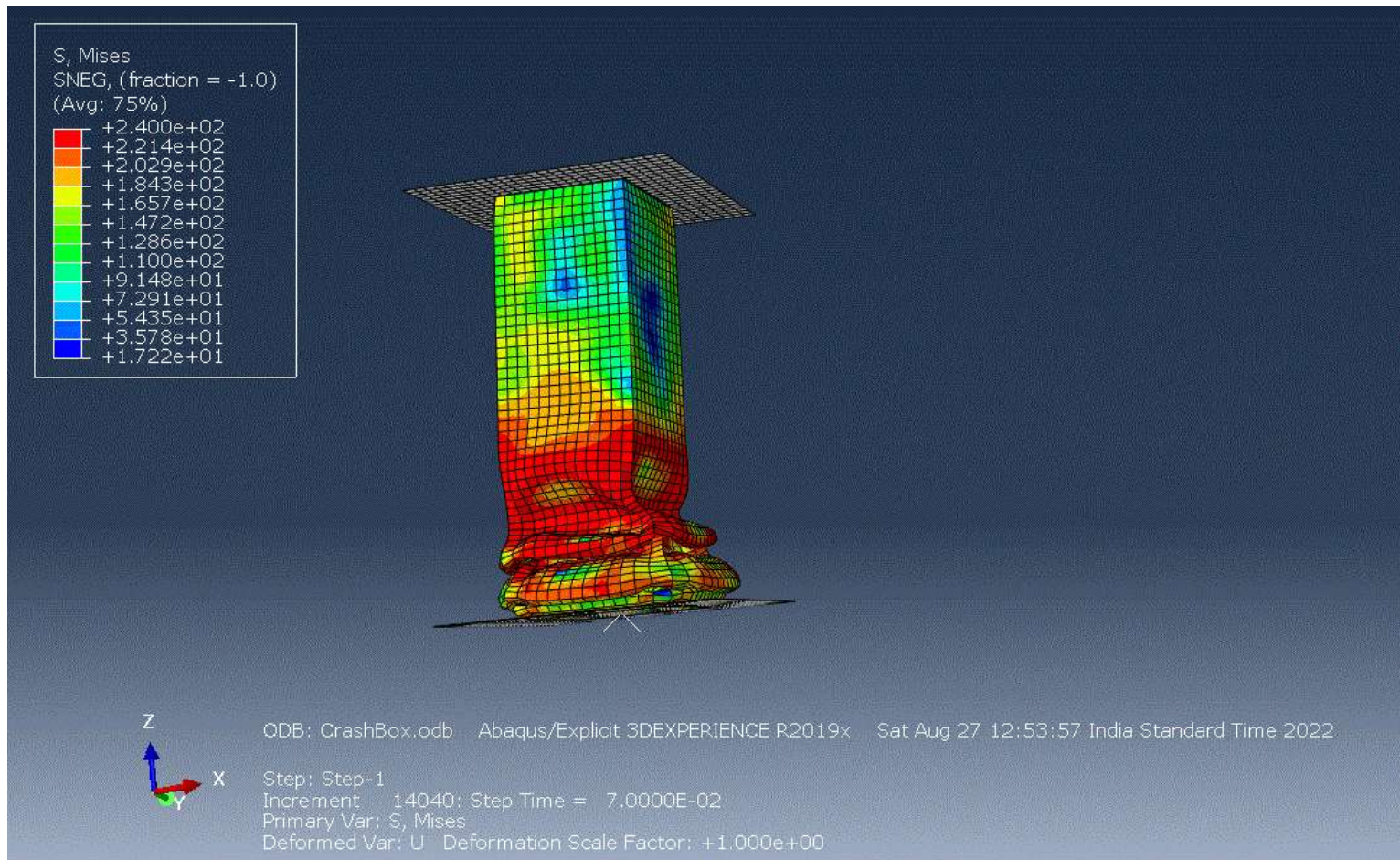
- Self contact is allowed with friction coefficient 0.2 .
- Walls constrained as rigid body.

Tie Contact



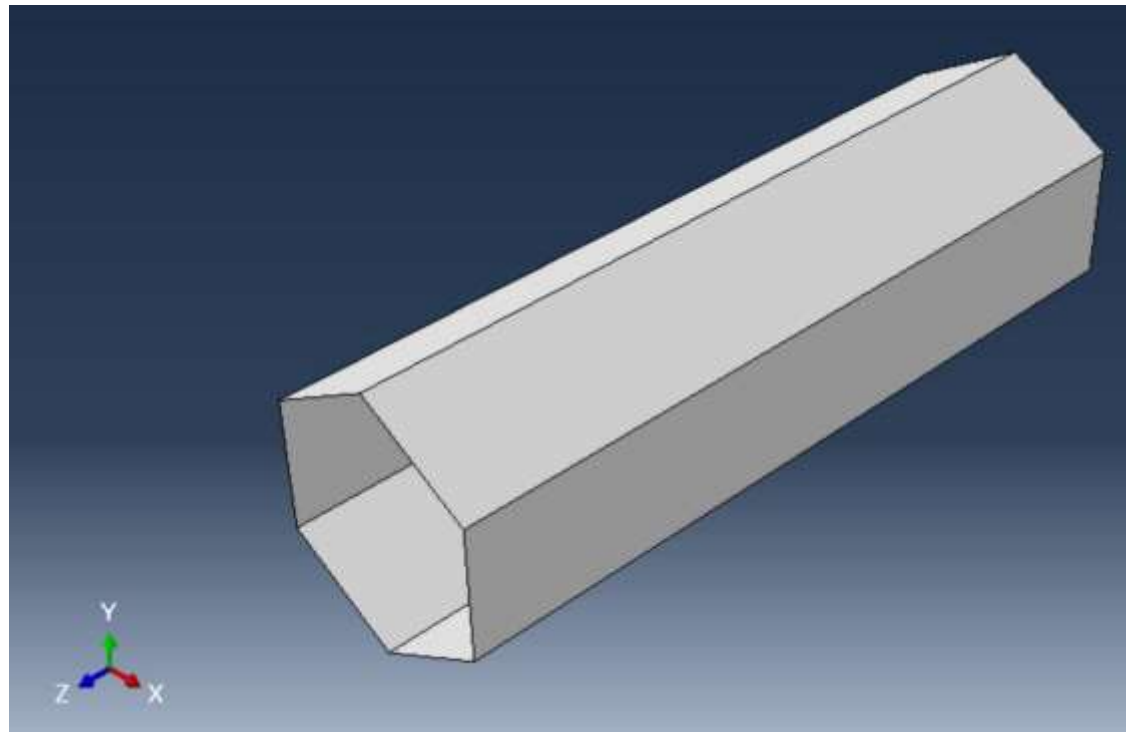


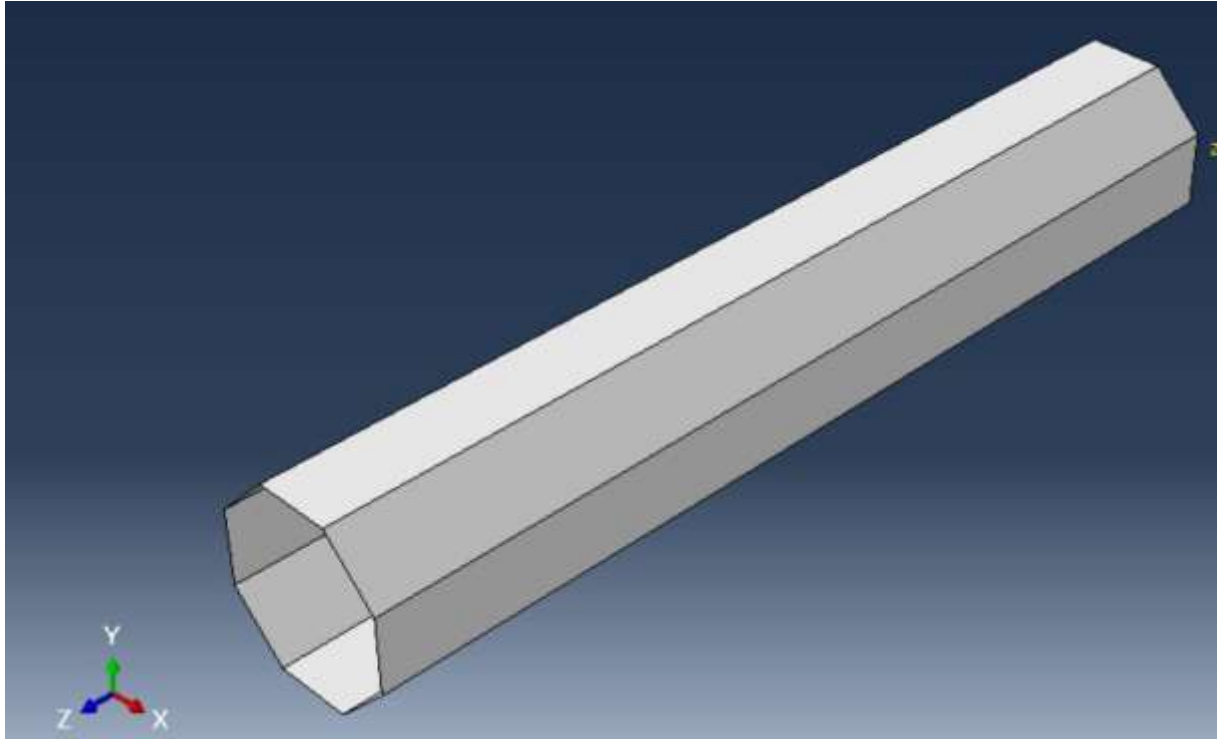




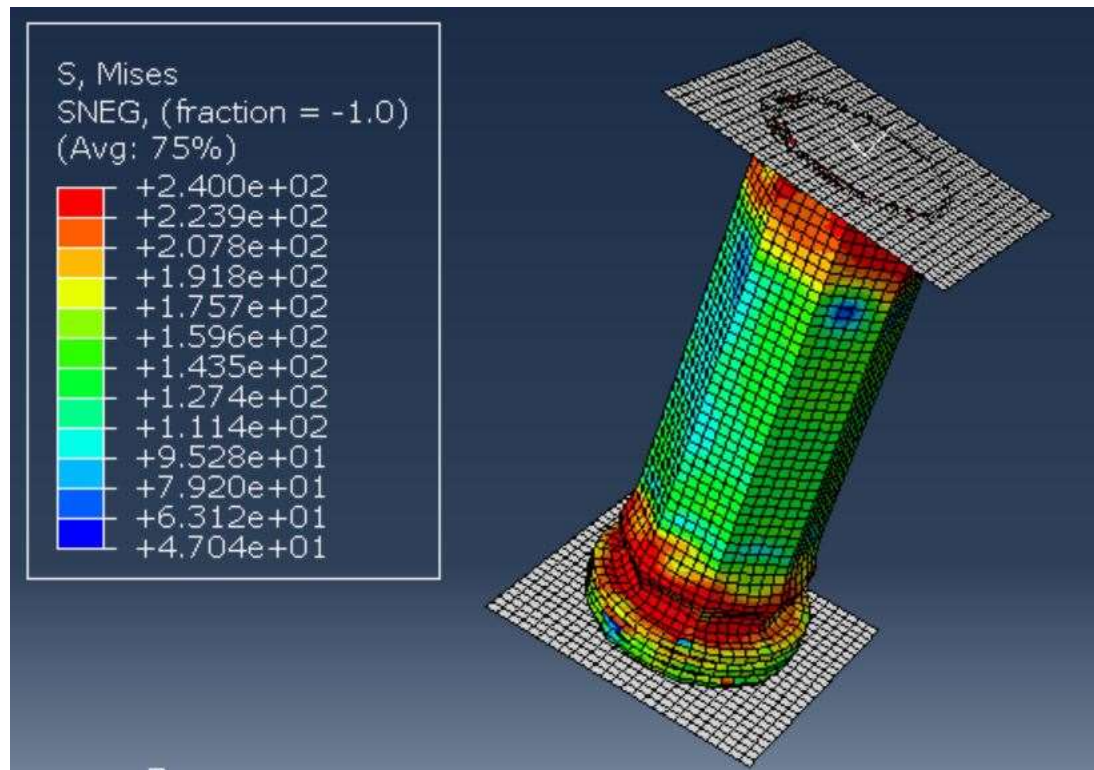
## ***Crumpling Of Square Profile Crush Box***





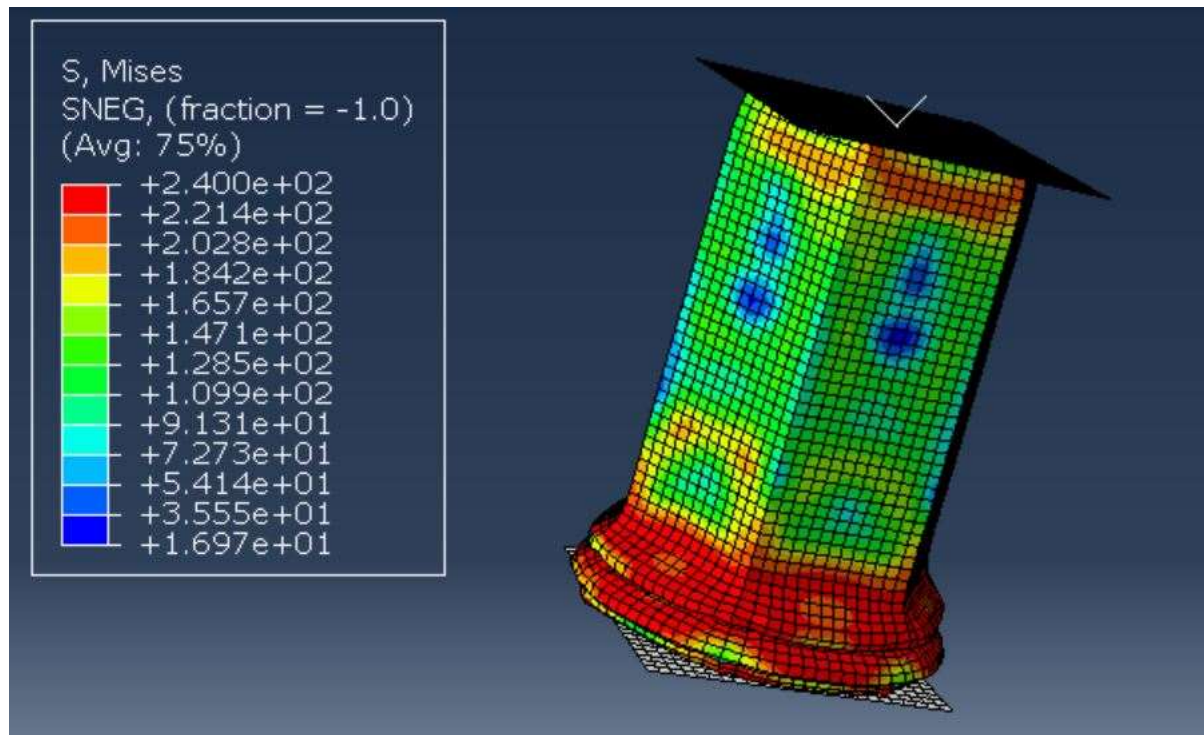


## ***Octagon Profile***

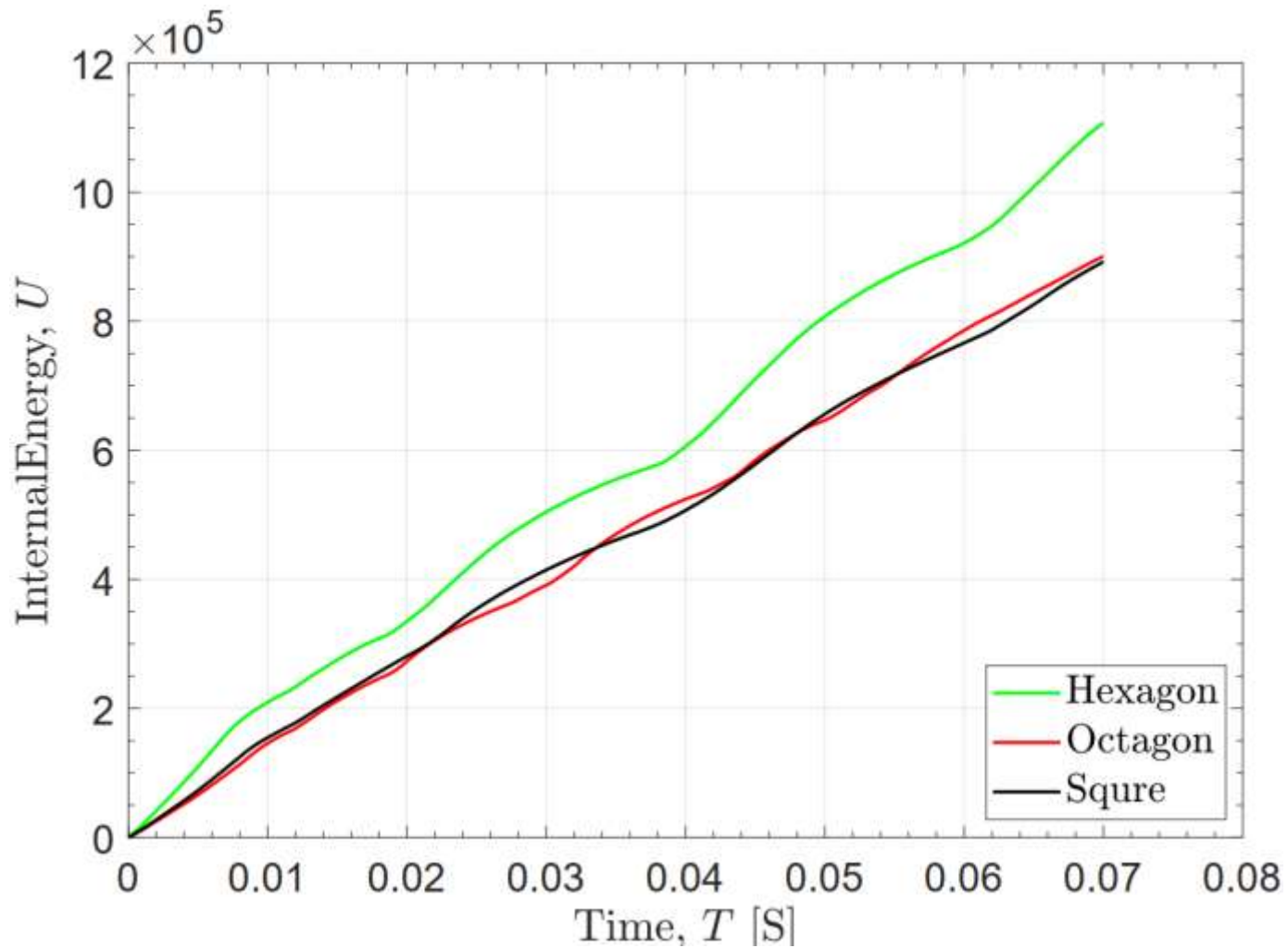


***Crumpling of Octagon Profile Crush Box***

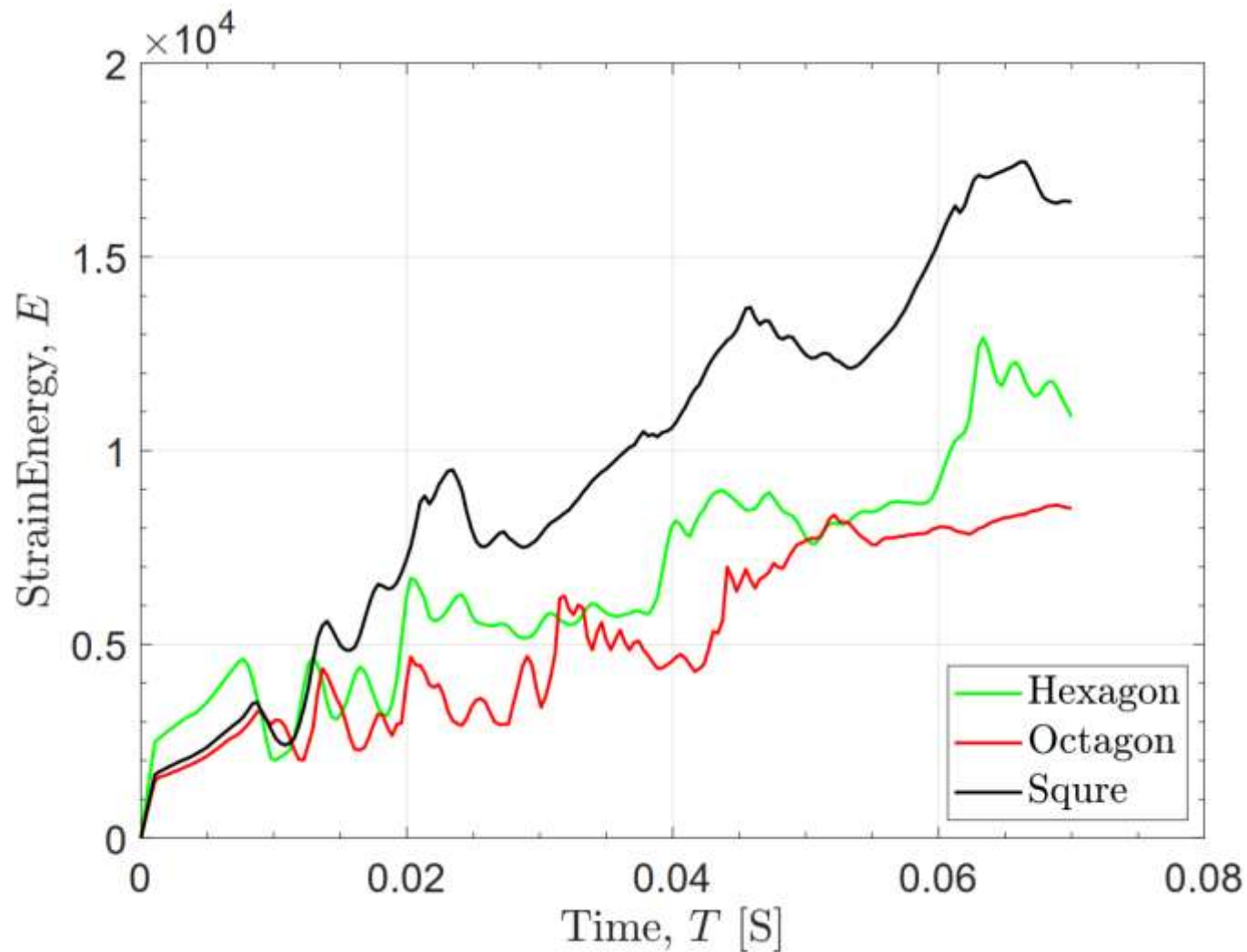
## ***Hexagon Profile***



***Crumpling of Hexagon Profile Crush Box***



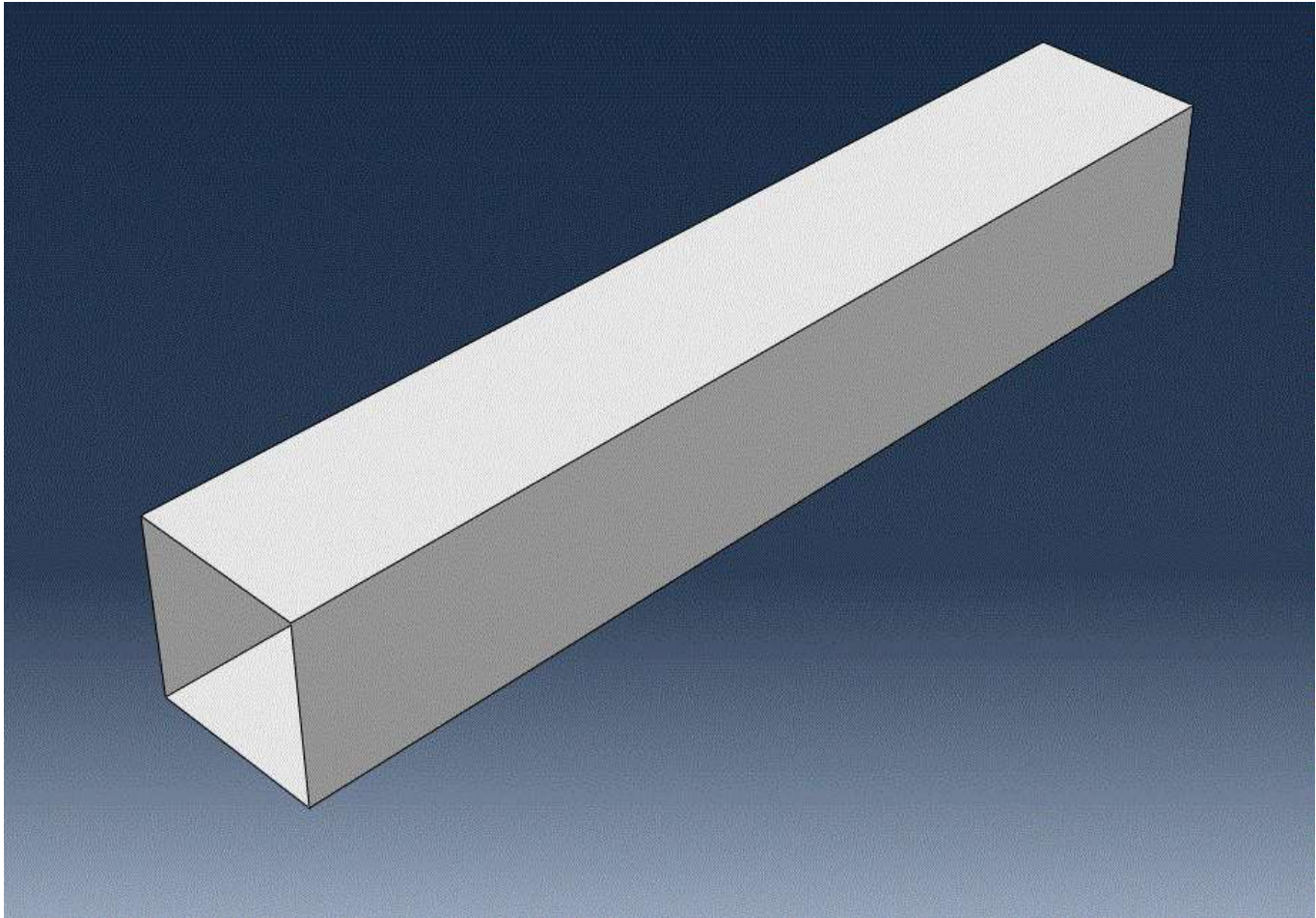
***Comparison of change in Internal energy of the Crush Box with respect to time for Different Profiles***



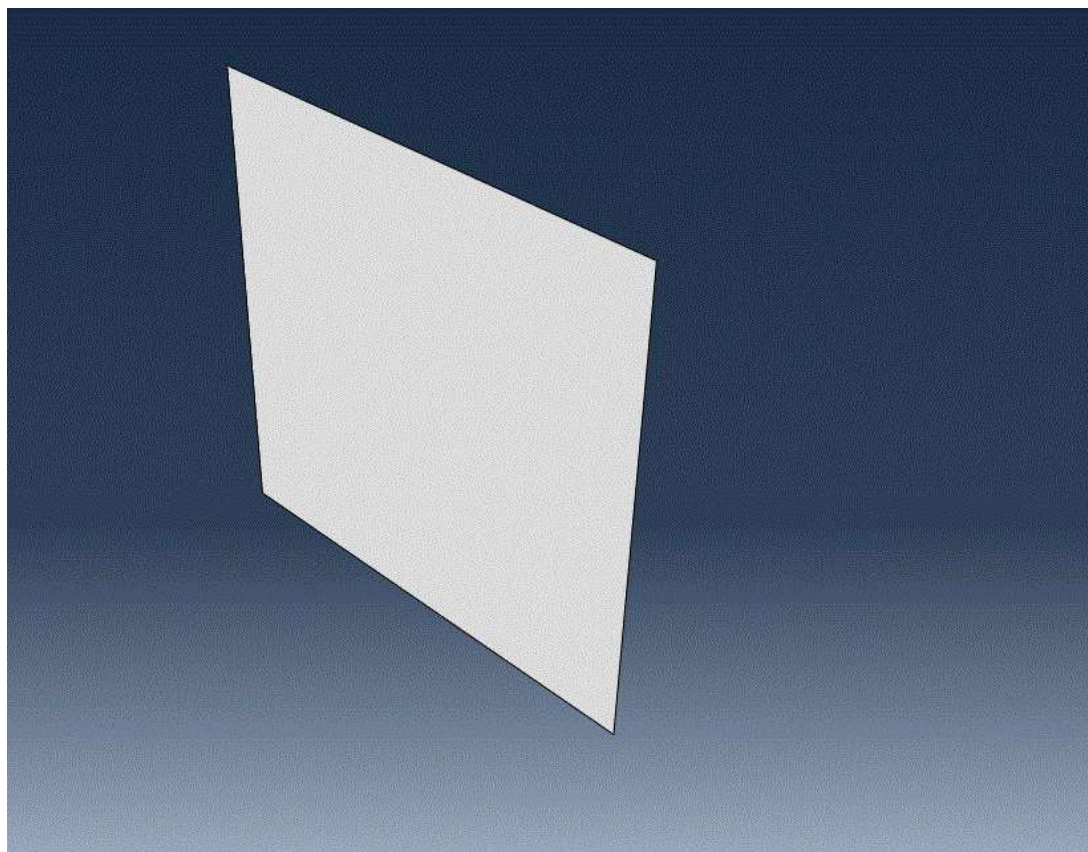
***Comparison of change in strain energy of the Crush Box with respect to time for Different Profiles***



***Extra slides: Steps taken For FEM Analysis of Crush Box***



## ***Rigid Plate***





Edit Material

Name: Aluminium

Description:

Material Behaviors

Density

Elastic

Plastic

General

Mechanical

Thermal

Electrical/Magnetic

Other

Elastic

Type: 

Isotropic

Use temperature-dependent data

Number of field variables: 

0

Moduli time scale (for viscoelasticity): 

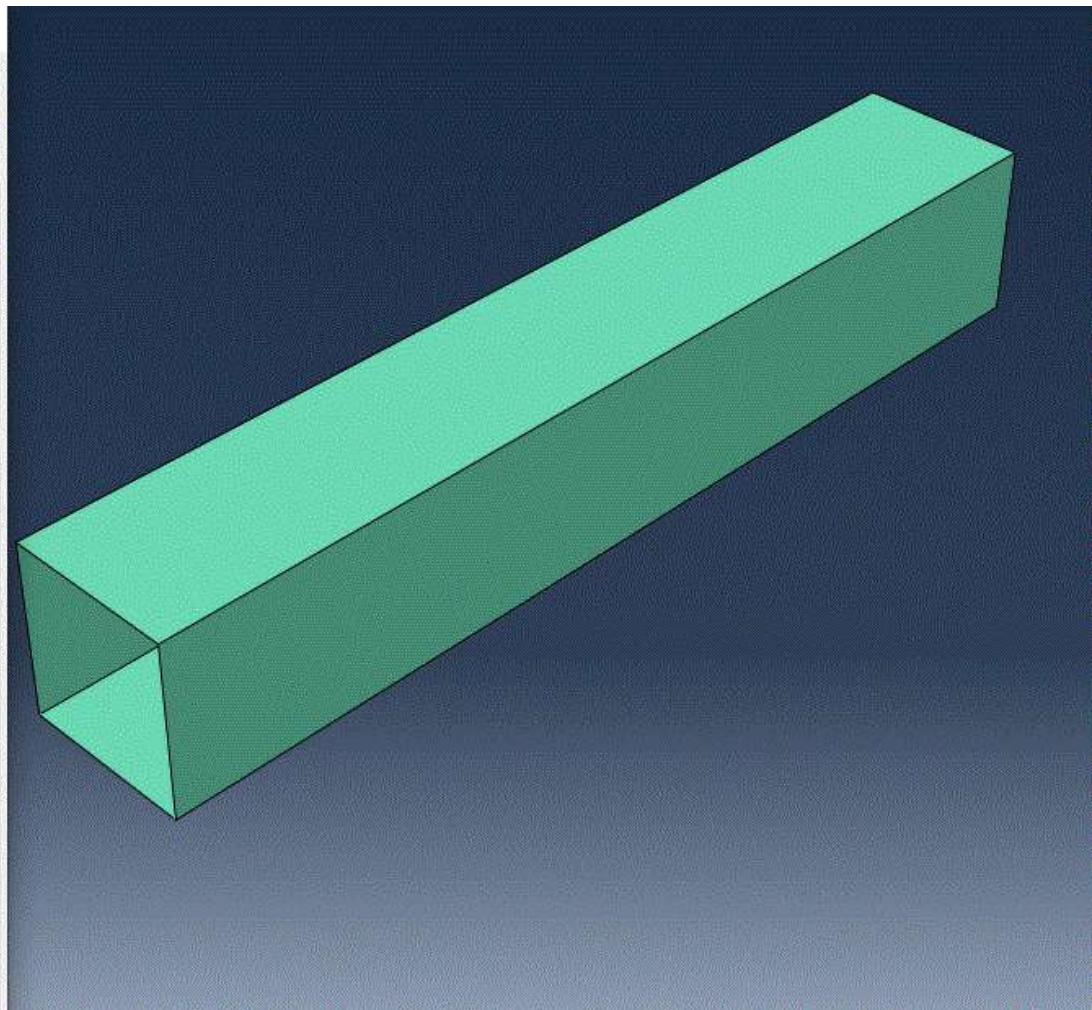
Long-term


No compression

No tension

Data

	Young's Modulus	Poisson's Ratio
1	69000	0.29



 Edit Step

×

Name: Step-1

Type: Dynamic, Explicit

Basic

Incrementation

Mass scaling


Other

Description:

Time period:

Nlgeom: On

☐ Include adiabatic heating effects

 Step Manager

×

	Name	Procedure	Nlgeom	Time
✓	Initial	(Initial)	N/A	N/A
✓	Step-1	Dynamic, Explicit	ON	0.07

Create...

Edit...


Replace...

Rename...

Delete...


Nlgeom...

Dismiss

 Edit Inertia ✕

Name: mass100

Type: Point Mass/Inertia

Region: Set-7 

Magnitude **Damping**

Mass

☒ Isotropic:

☐ Anisotropic:

M11:  M22:  M33:



Rotary Inertia

☐ Specify off-diagonal terms


I11:

I22:

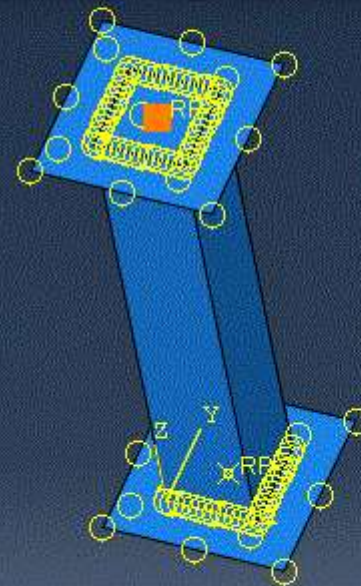
I33:

CSYS: (Global)  

**Note:** Values will be applied per point.

 Inertia Manager ✕

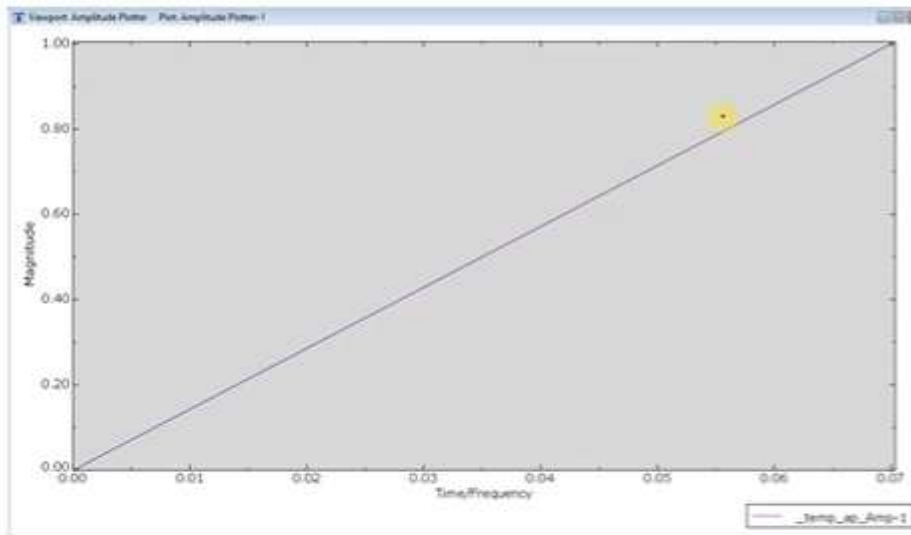
Name	Type
✓ mass100	Point mass/inertia



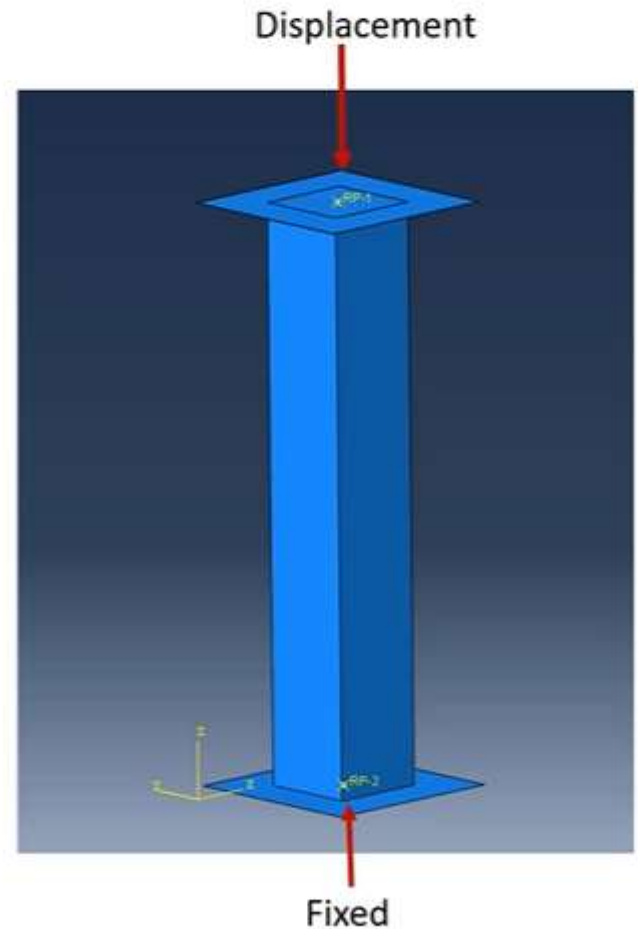


# Boundary conditions

- Bottom walls is fixed
- Top wall is provided displacement of 75 mm.



0	0
0.07	1





**Edit Boundary Condition** [X]

Name: BC-2

Type: Displacement/Rotation

Step: Step-1 (Dynamic, Explicit)

Region: Set-9 [Mouse Icon]

---

CSYS: (Global) [Mouse Icon] [Link Icon]

Distribution: Uniform [Dropdown]  $f(x)$

☐ U1: [Slider]

☐ U2: [Slider]

☒ U3: -75

☐ UR1: [Slider] radians

☐ UR2: [Slider] radians

☐ UR3: [Slider] radians

Amplitude: Amp-1 [Dropdown]  $f(x)$

**Note:** The displacement boundary condition will be reapplied in subsequent steps.

[OK] [Cancel]



Edit Boundary Condition ✕

Name: BC-1

Type: Symmetry/Antisymmetry/Encastre

Step: Initial

Region: Set-8

---

CSYS: (Global)

☐ XSYMM ( $U1 = UR2 = UR3 = 0$ )

☐ YSYMM ( $U2 = UR1 = UR3 = 0$ )

☐ ZSYMM ( $U3 = UR1 = UR2 = 0$ )

☐ XASYMM ( $U2 = U3 = UR1 = 0$ ; Abaqus/Standard only)

☐ YASYMM ( $U1 = U3 = UR2 = 0$ ; Abaqus/Standard only)

☐ ZASYMM ( $U1 = U2 = UR3 = 0$ ; Abaqus/Standard only)

☐ PINNED ( $U1 = U2 = U3 = 0$ )

☒ ENCASTRE ( $U1 = U2 = U3 = UR1 = UR2 = UR3 = 0$ )

OK Cancel

$$V = \sqrt{2gh}$$

$$g = 9.8 \text{ m/s}^2$$
$$= 9810 \text{ mm/s}^2$$

$$h = 75 \text{ mm}$$

$$V = 1213 \text{ mm/s}$$

$$\text{Time } t = d/v = 75/1213$$

$$t = 0.062 \text{ s}$$

$$= 0.07 \text{ s}$$

V = impact velocity

g = acceleration due to gravity

h = height

