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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 128 Publisher: Machinery Industry Pub. Date :2010-07-27 version 1. This book systematically introduces the programmable logic controller (PLC) of the principles, characteristics, structure, instruction set and programming methods; introduced PLC control system design, installation, commissioning and maintenance, and PLC network technology. Book example of Japan's Mitsubishi FX2N Series PLC analysis. Order through the typical system, learn to use, play replicability, the role of analogy. The book gave a lot of unit procedures and complete control system instance, to facilitate the reader to learn, quick start. Book with a programmer's instructions, FX2N and OMRON two models of instruction table, a Windows-based PLC programming software instructions, instructions for use of experimental apparatus and experimental instructions. This book is a secondary vocational education in the 21st century national planning materials for secondary school, vocational school, technical schools and other secondary vocational schools, related to professional use, but also technicians and craftsmen as training materials or self-learning books. Contents: Preface Chapter Programmable Logic Controller PLC composition and working principle outlined in Section II PLC's composition and working principle of the basic technical specifications of the third quarter and classification of PLC Chapter programmable logic controller hardware system first a system's hardware configuration Section III the basic unit of special IO expansion device IV models and product specifications Exercises Chapter PLC control system, the application of Section I and PLC II PLC design steps peripheral circuit design control procedures designed to IV Section V application example PLC control system installation, commissioning and maintenance exercises Chapter programmable logic controller PLC Network Overview Network Section II Programmable Logic Controller Section IV of typical network configuration software Fieldbus Overview Appendix A FX-20P Problem portable programmer...



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