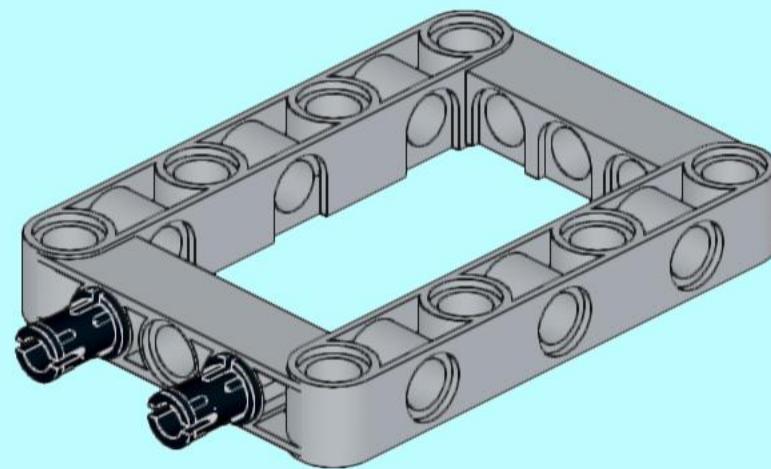
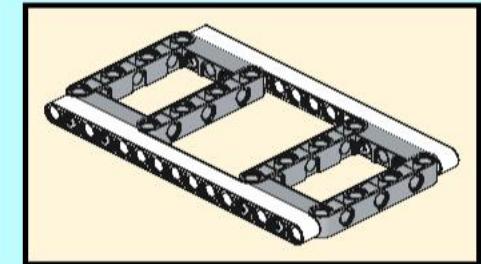
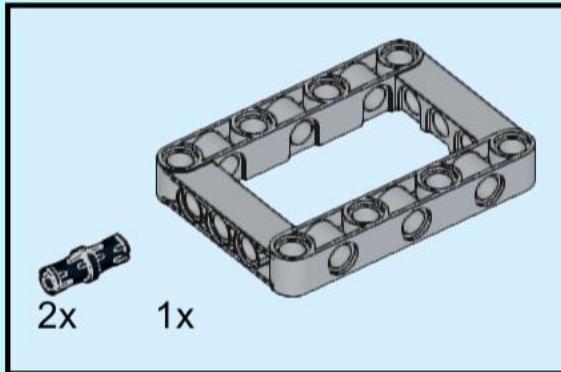
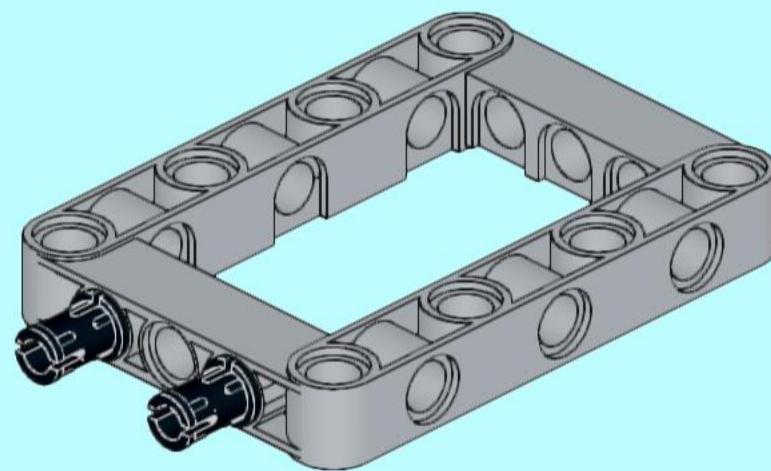


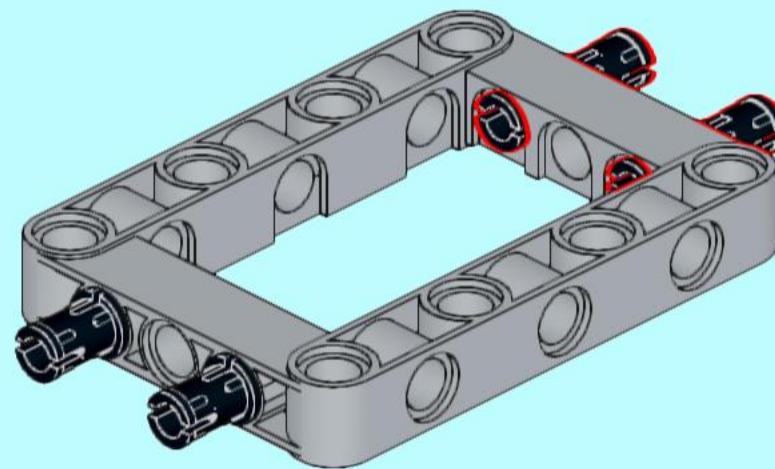
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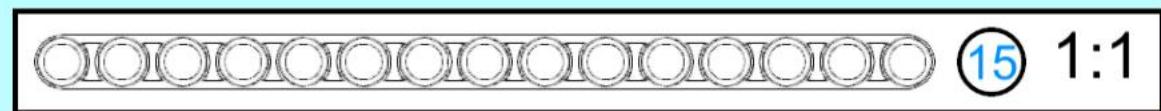
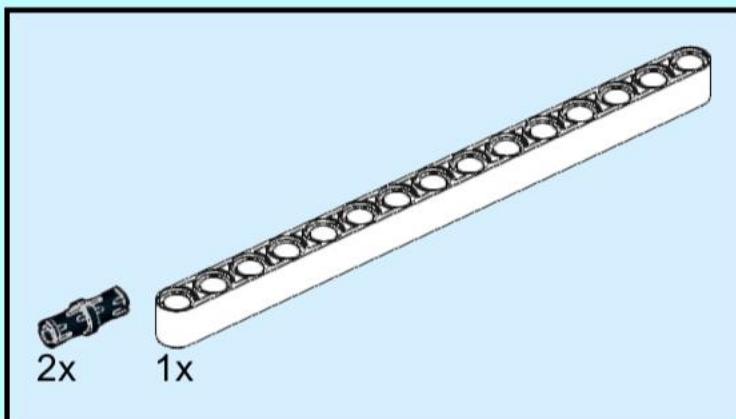
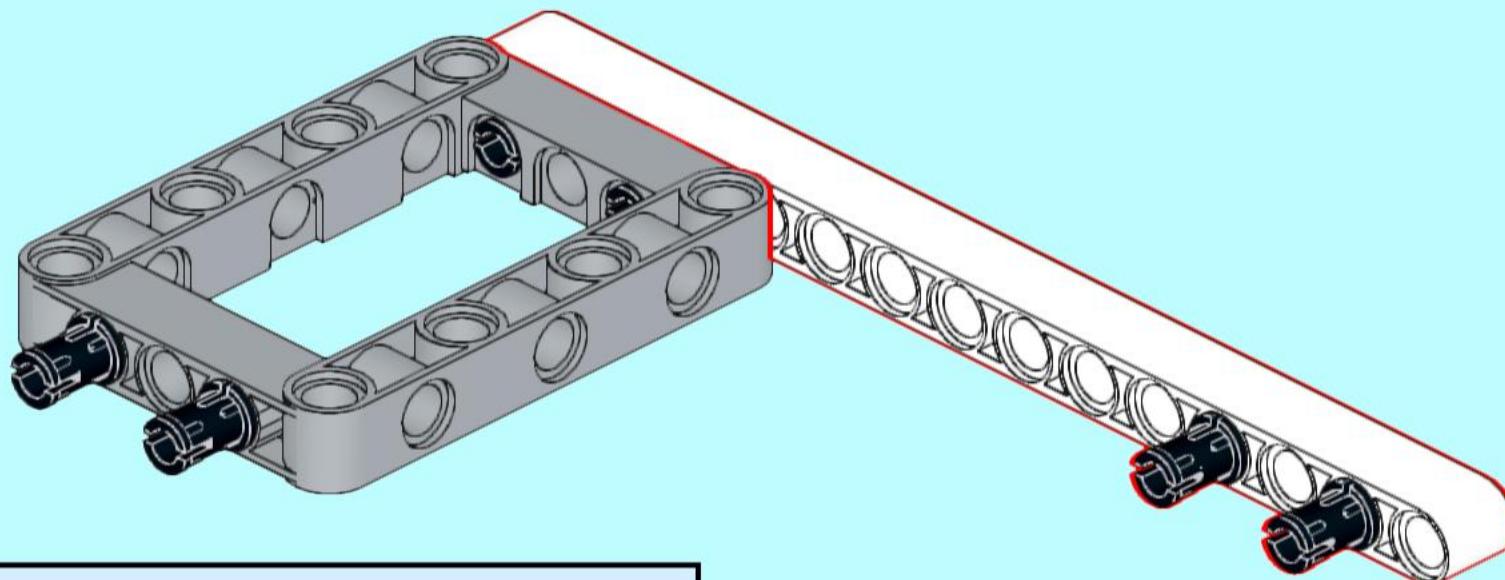
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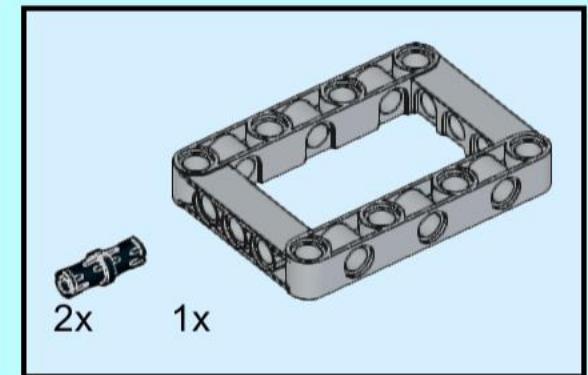
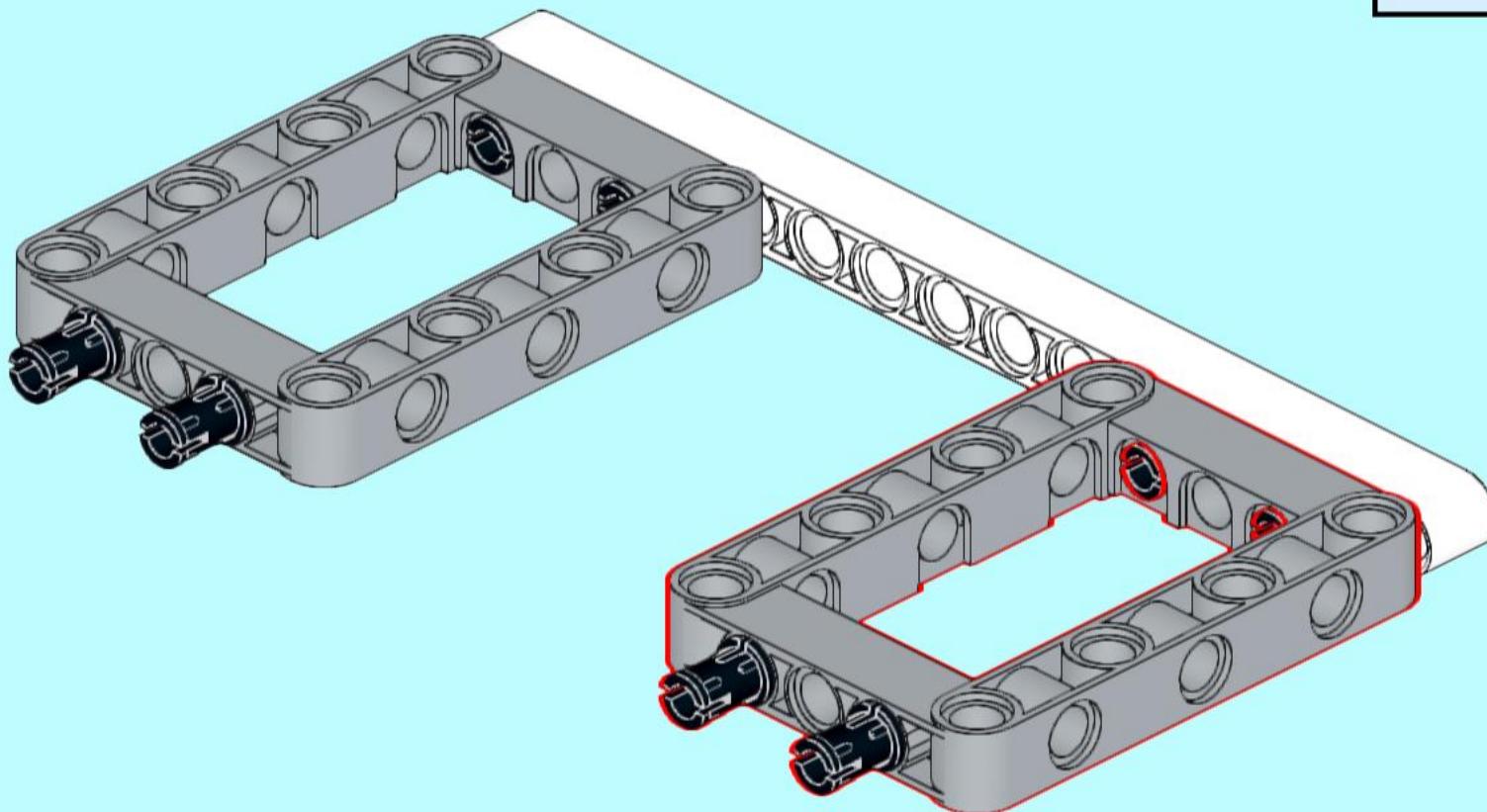
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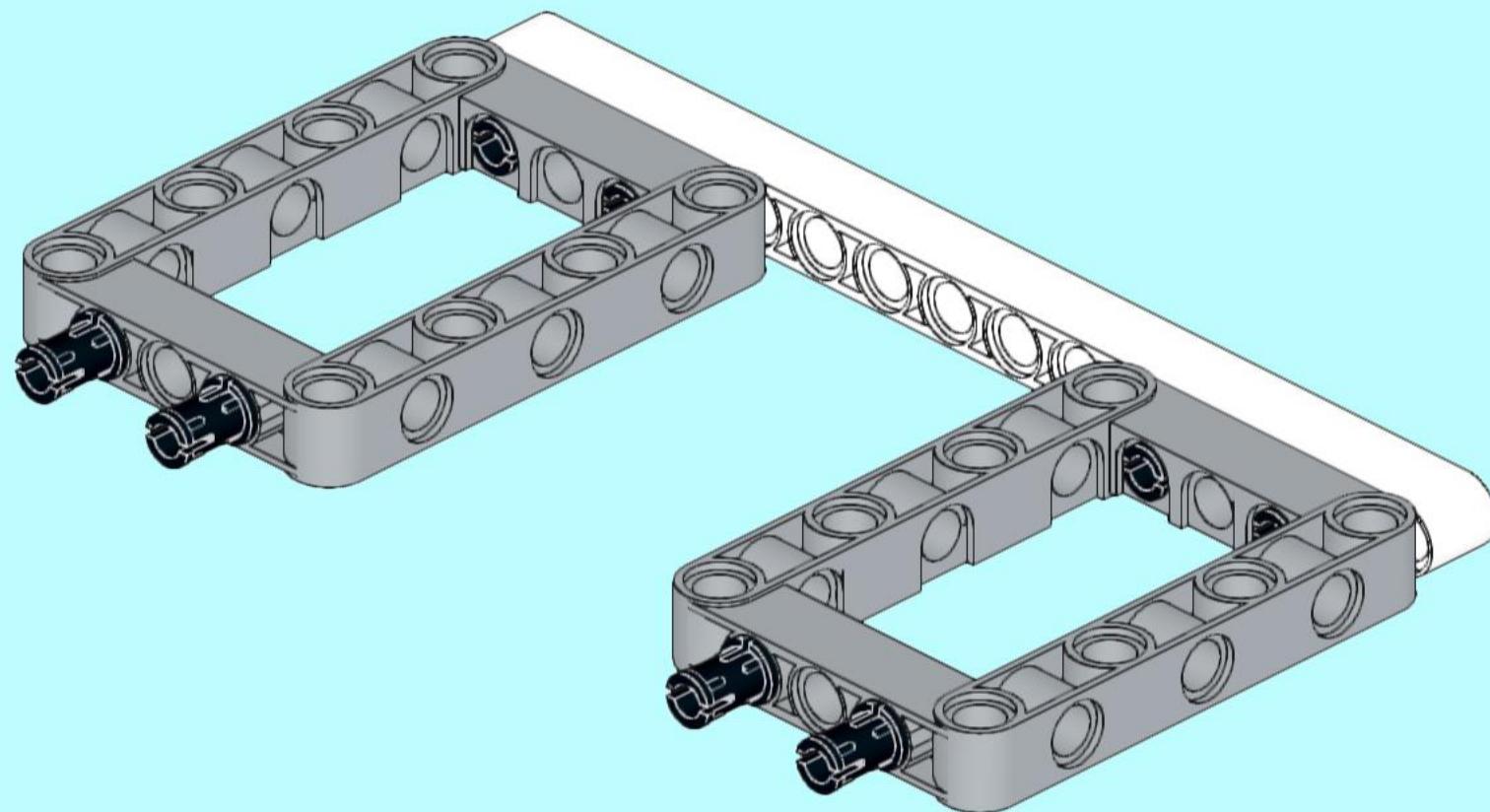
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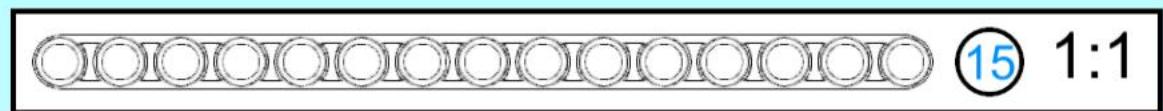
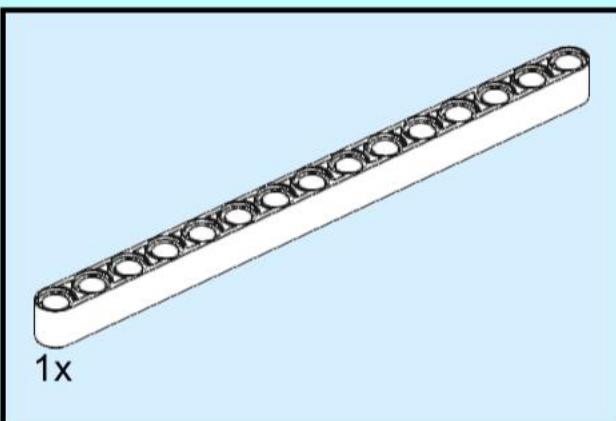
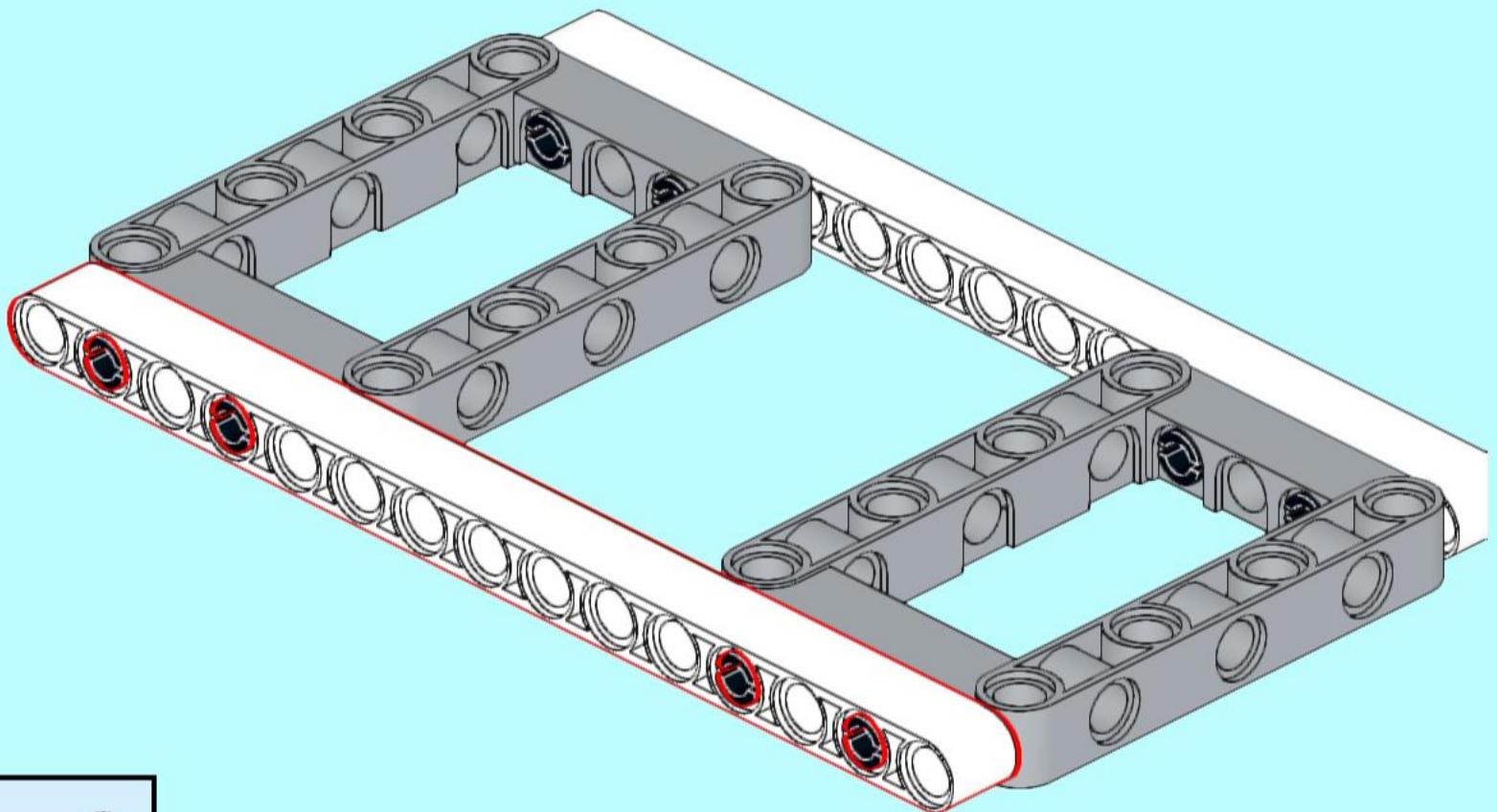
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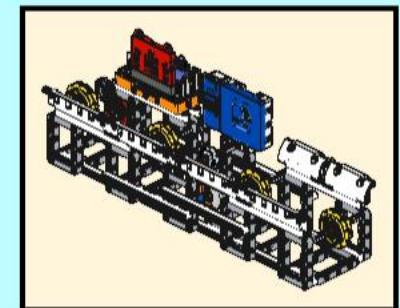
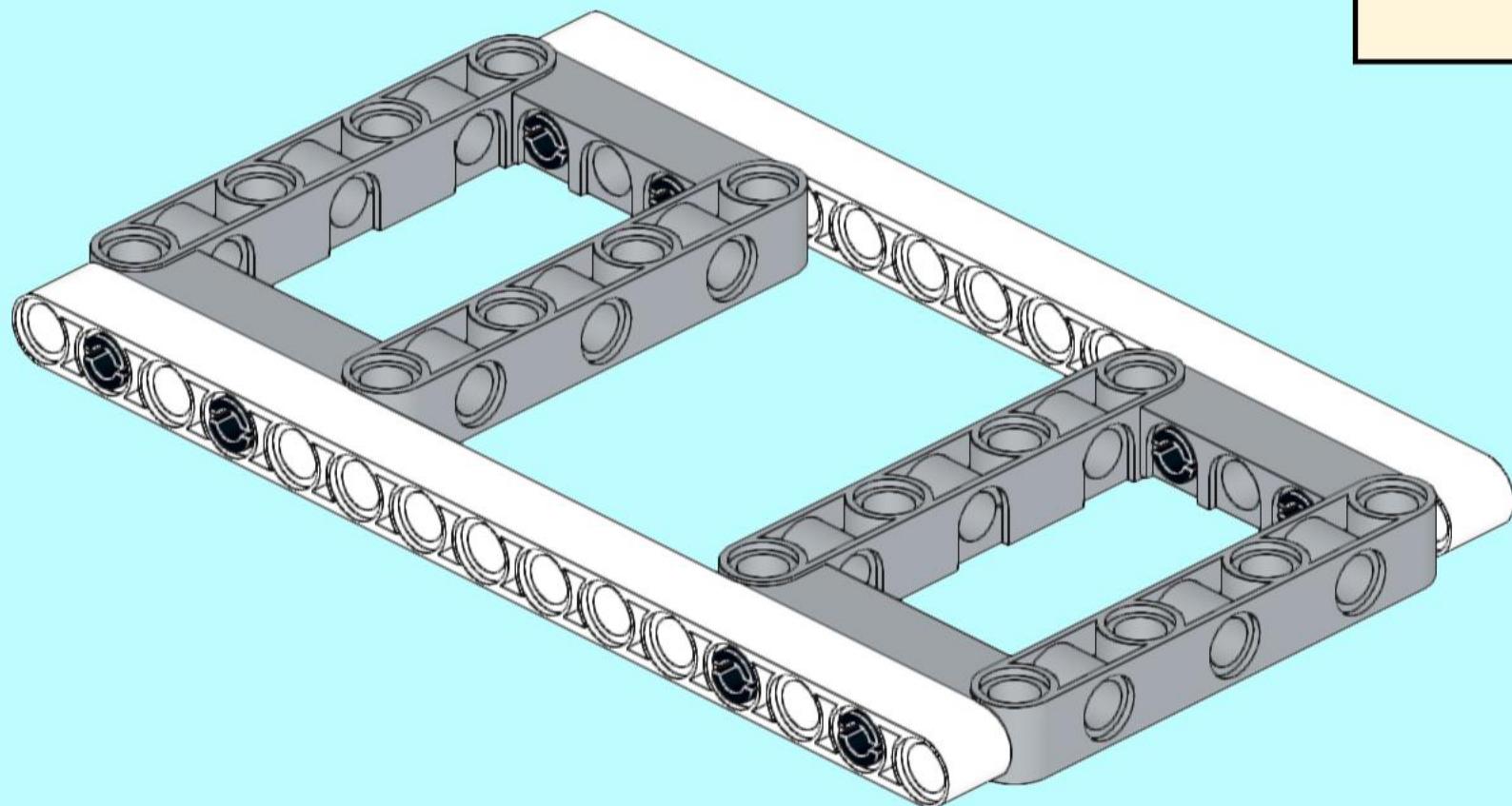
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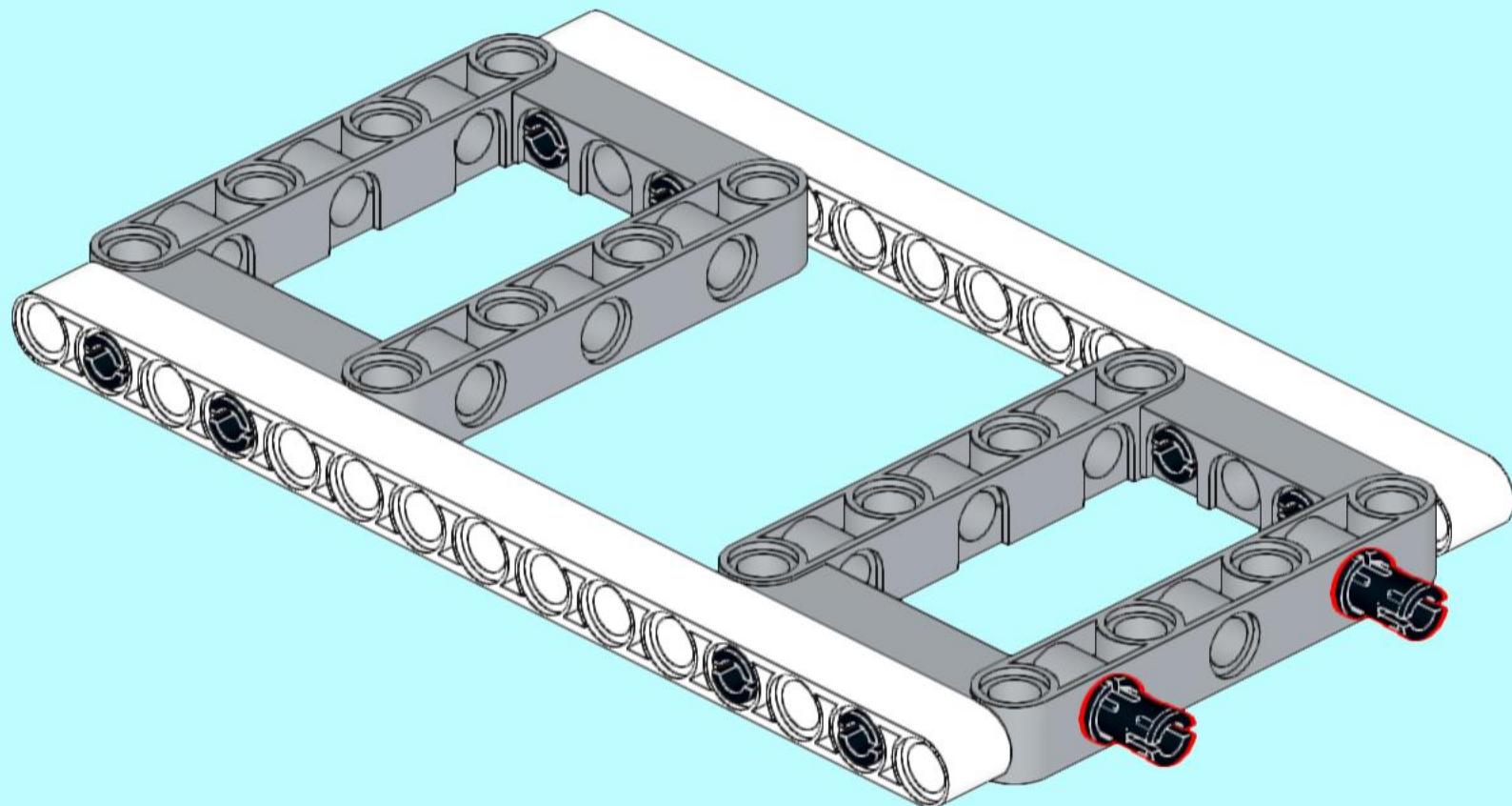
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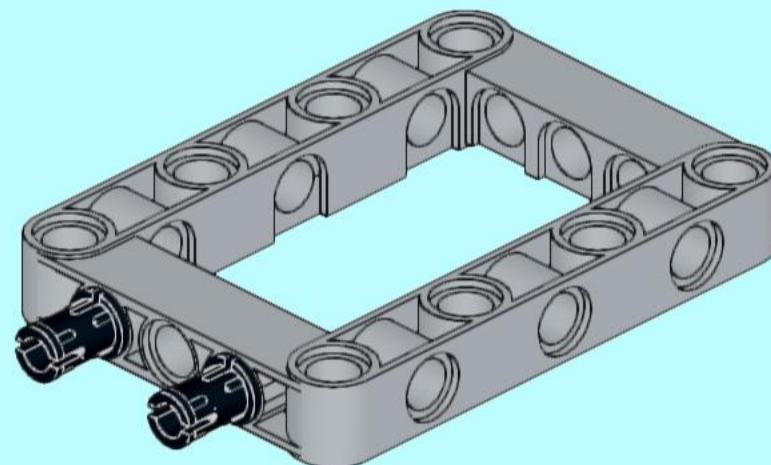
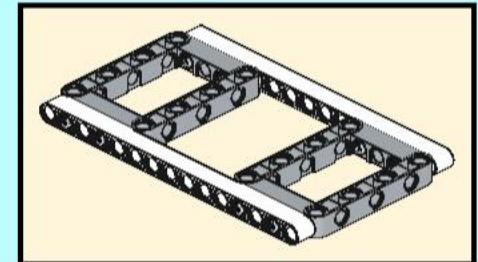
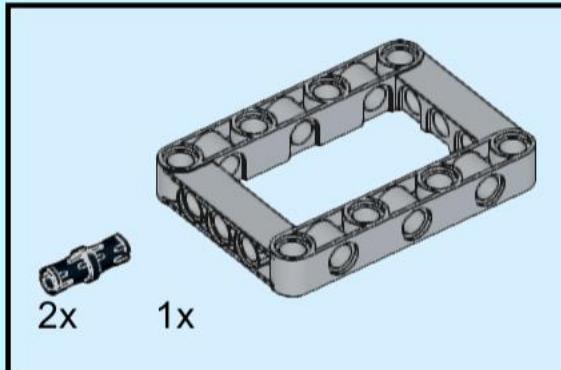
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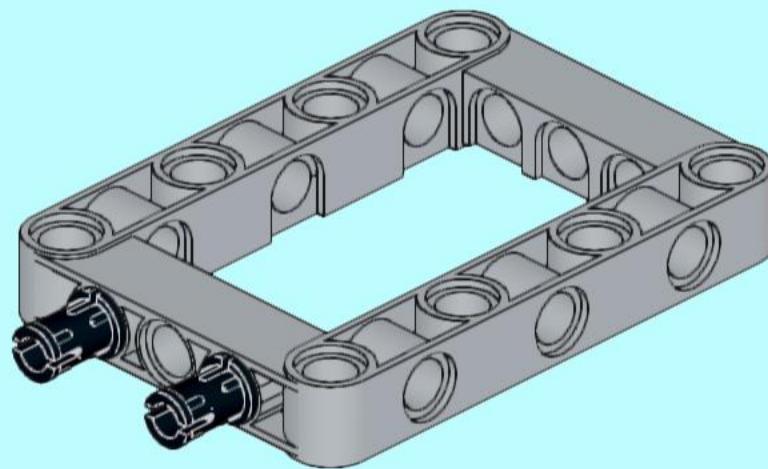
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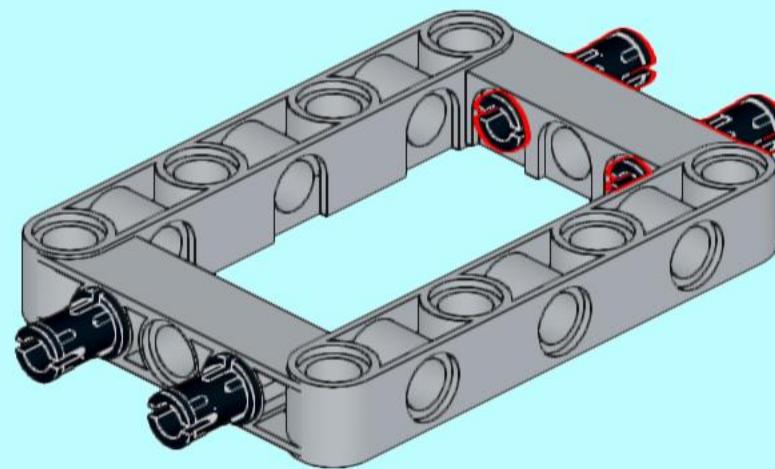
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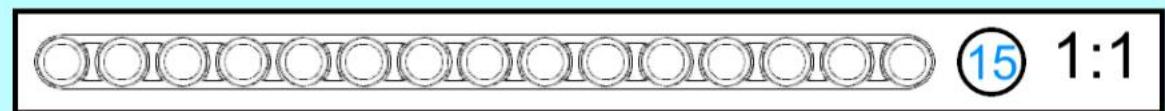
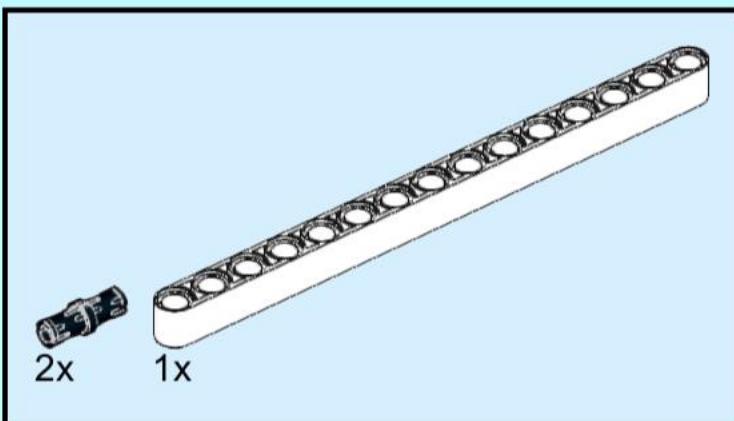
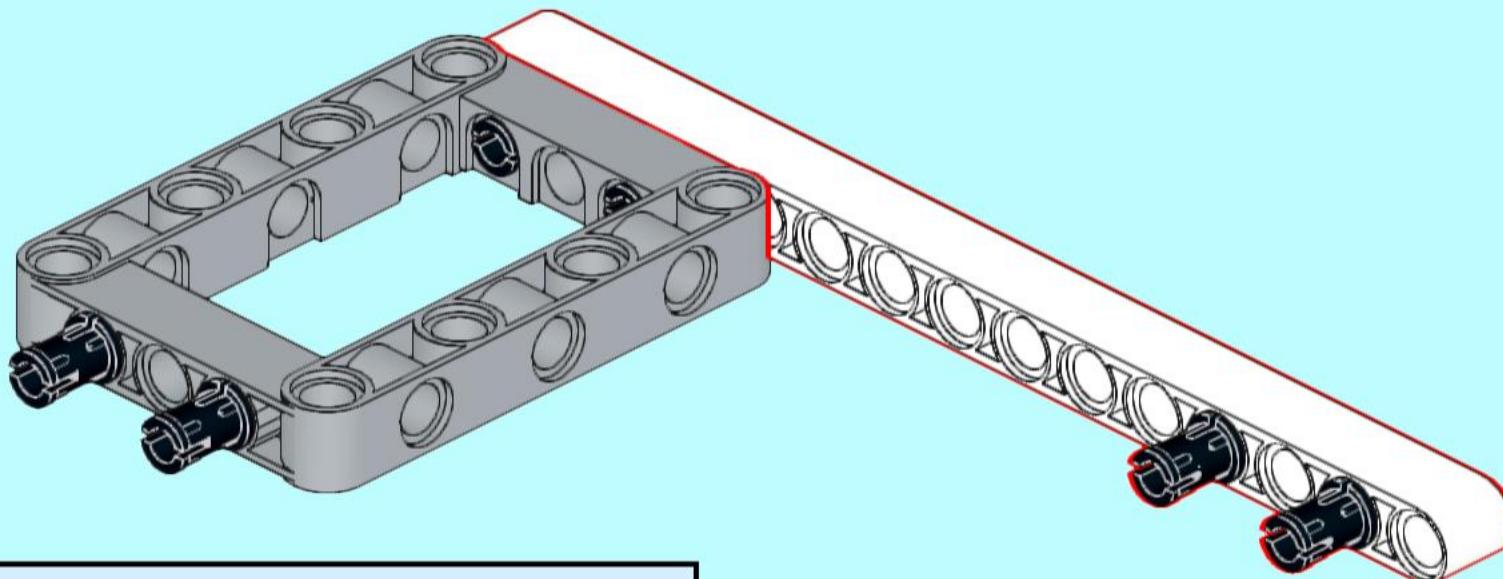
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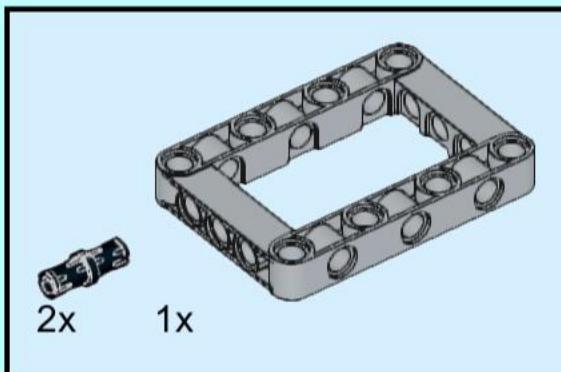
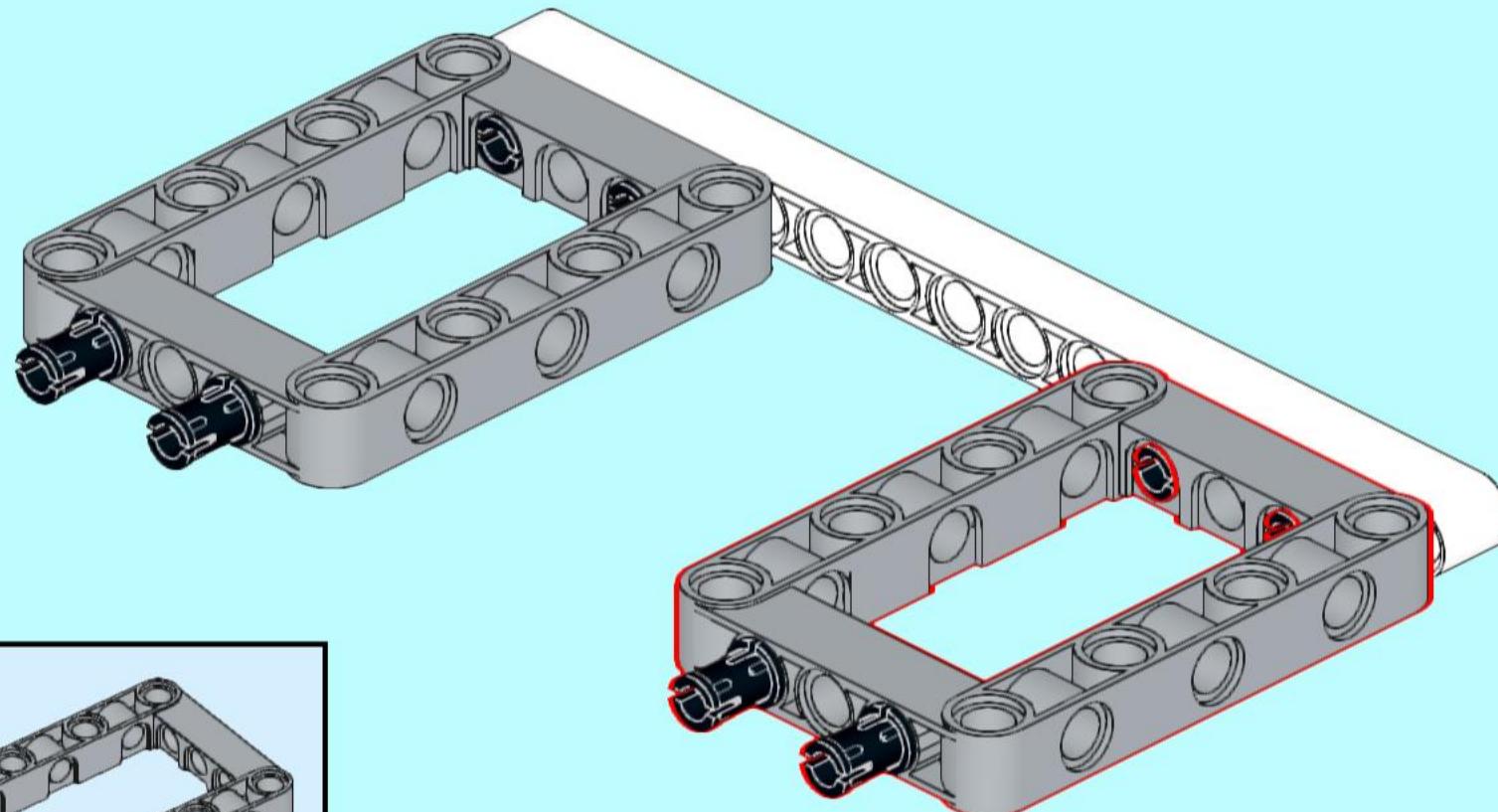
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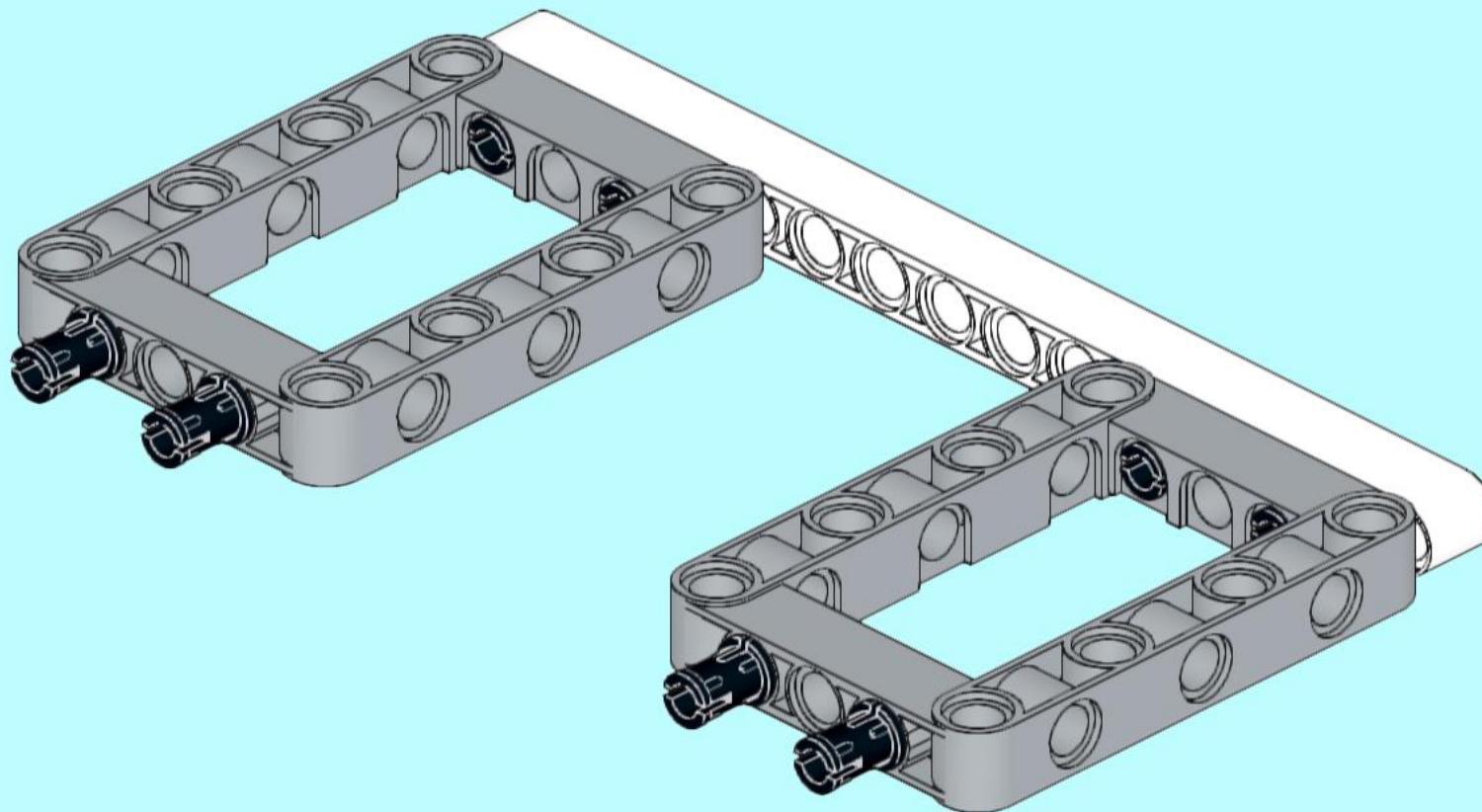
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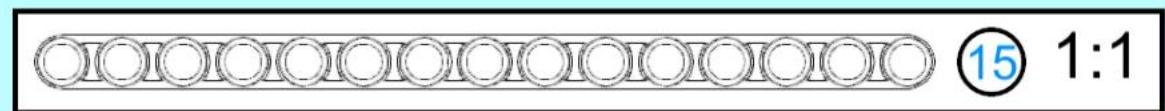
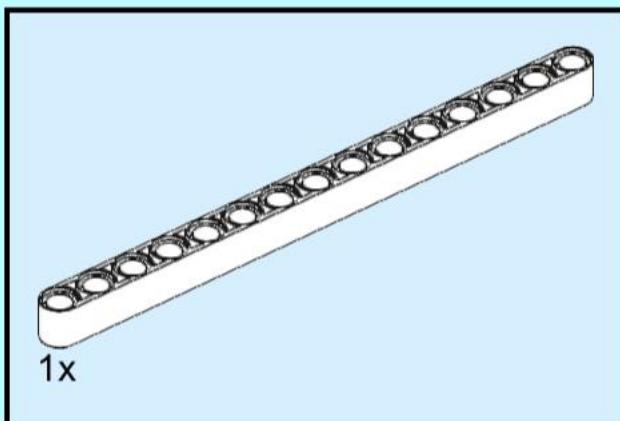
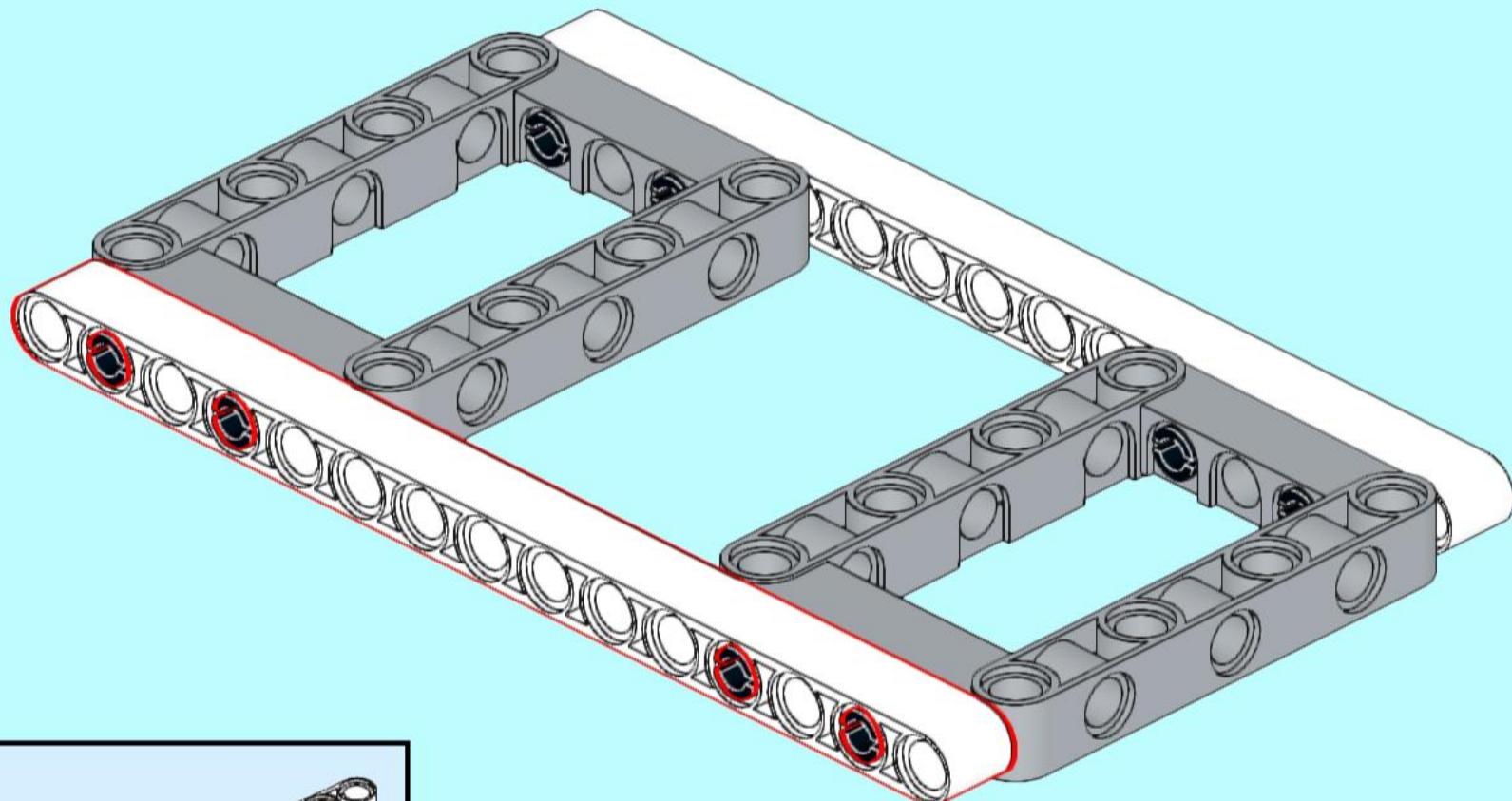
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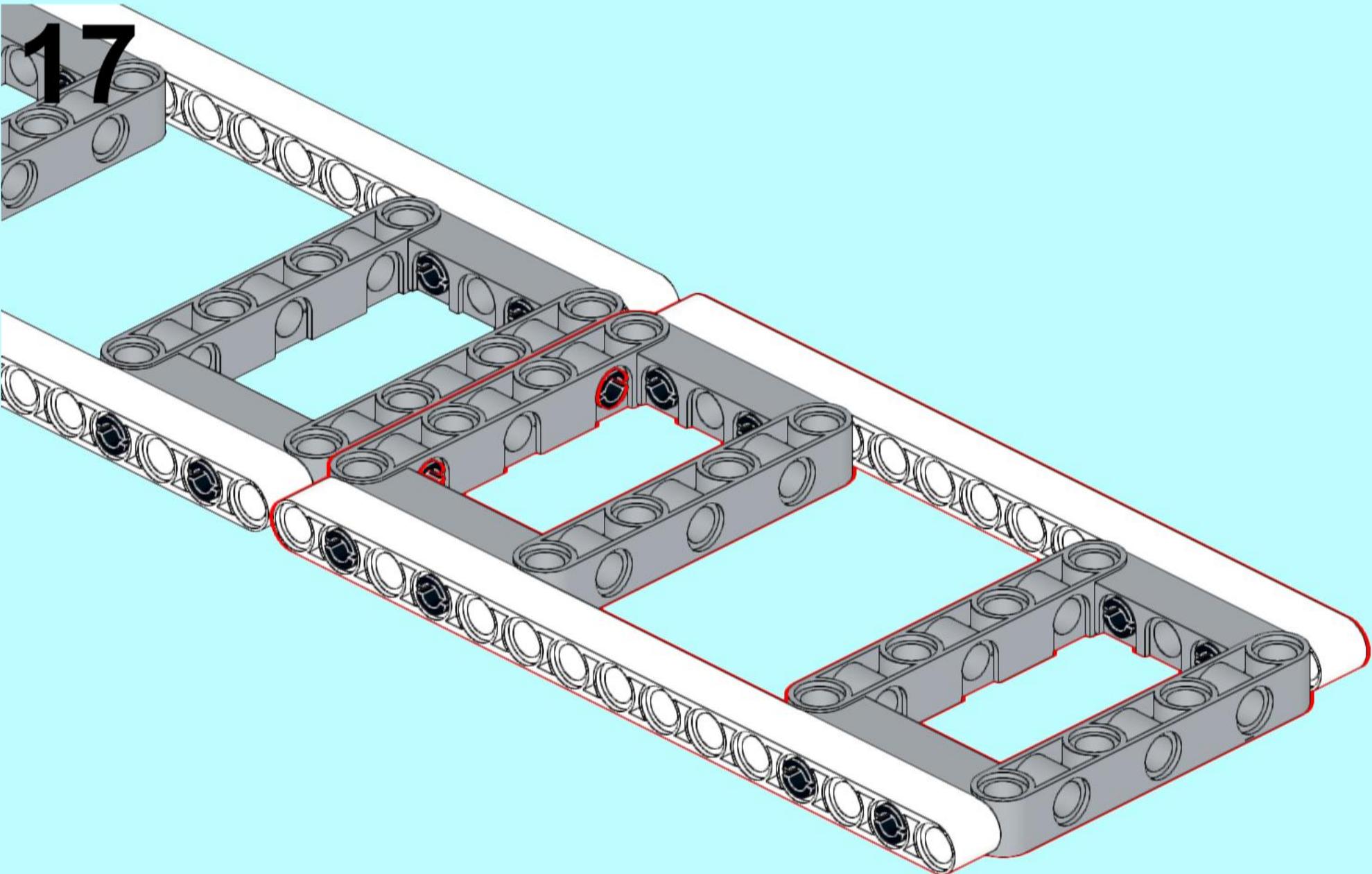


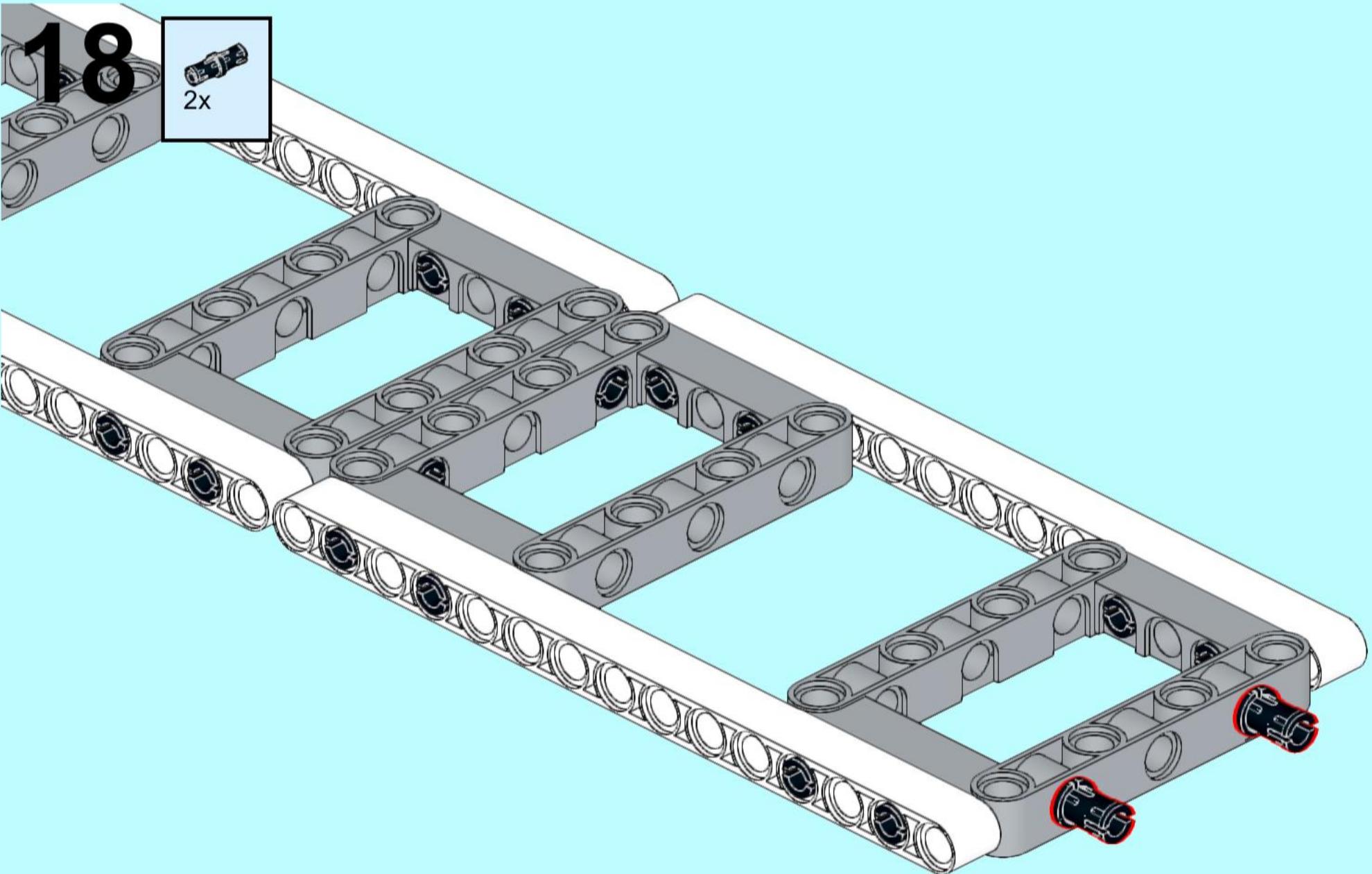
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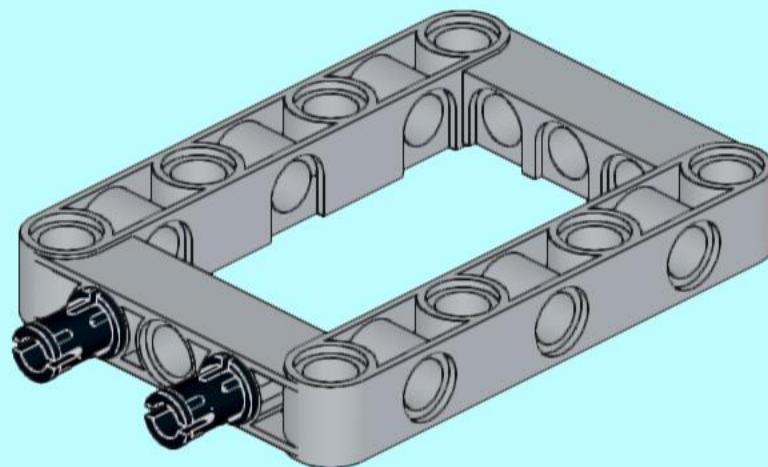
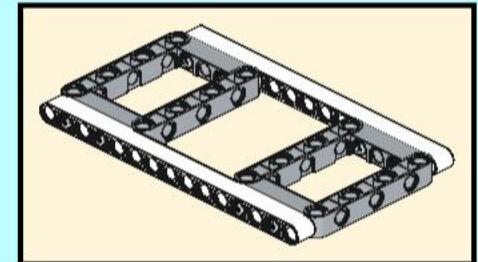
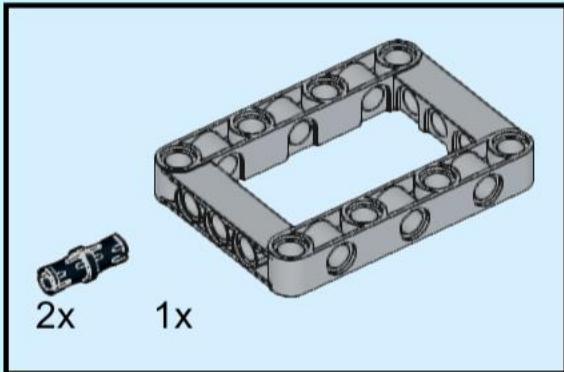
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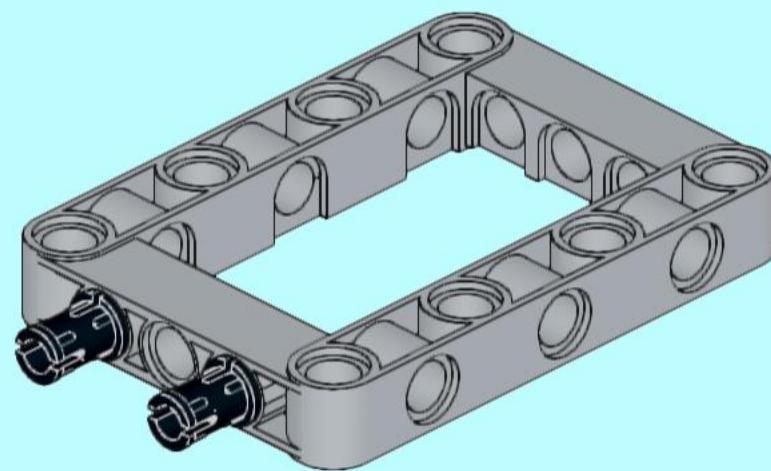




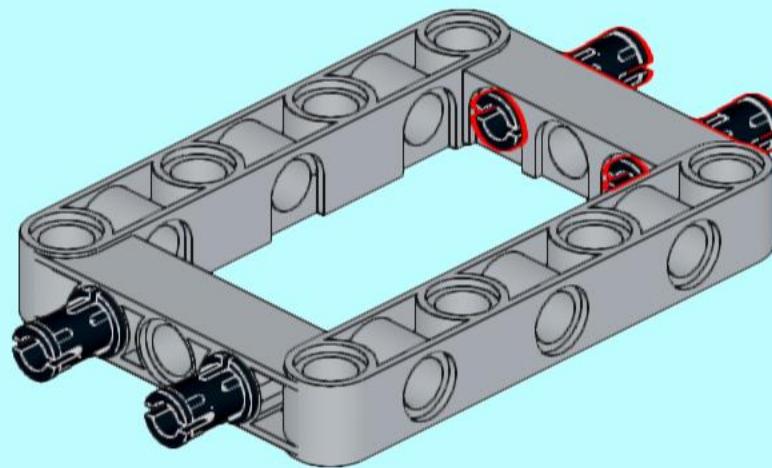
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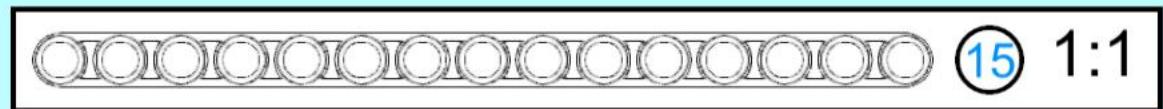
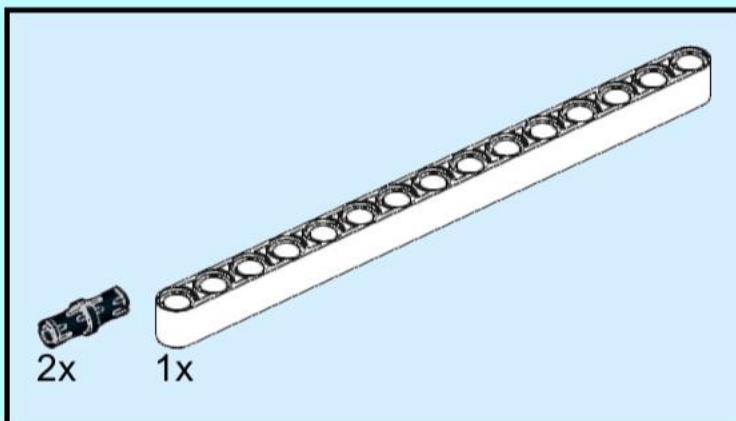
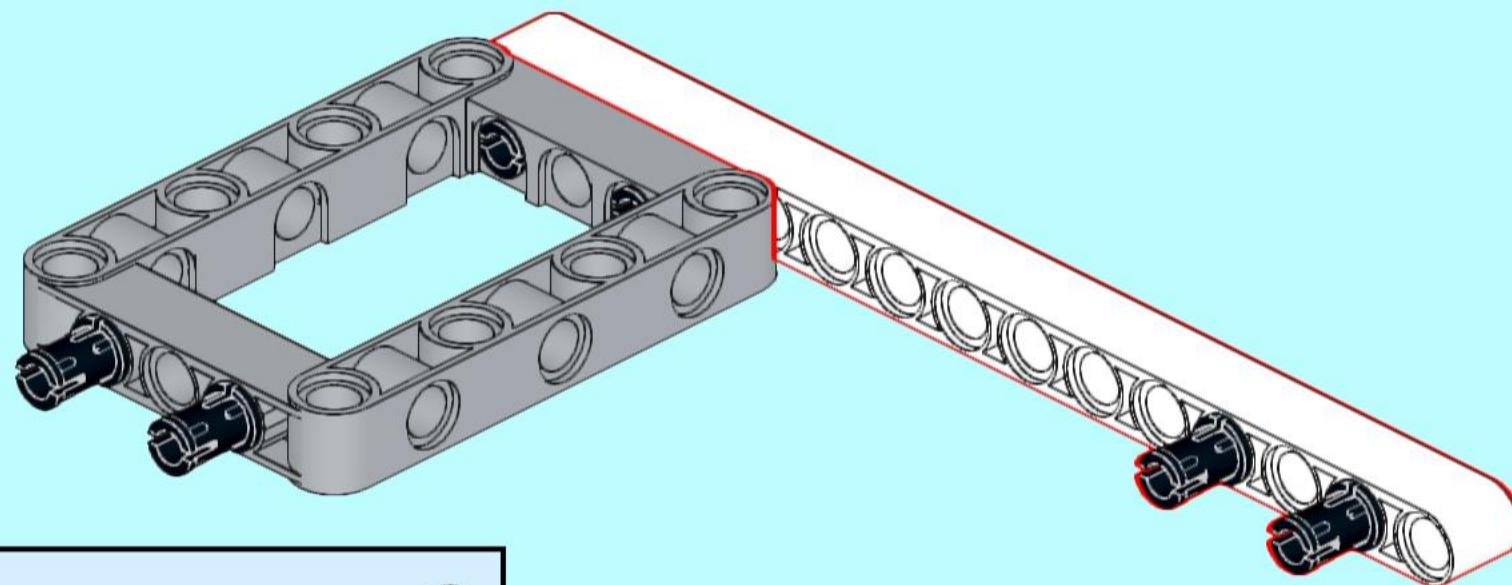
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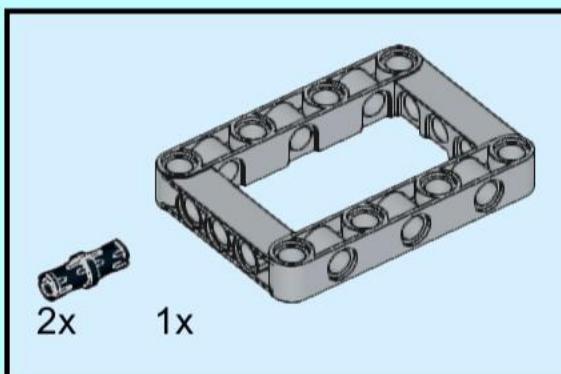
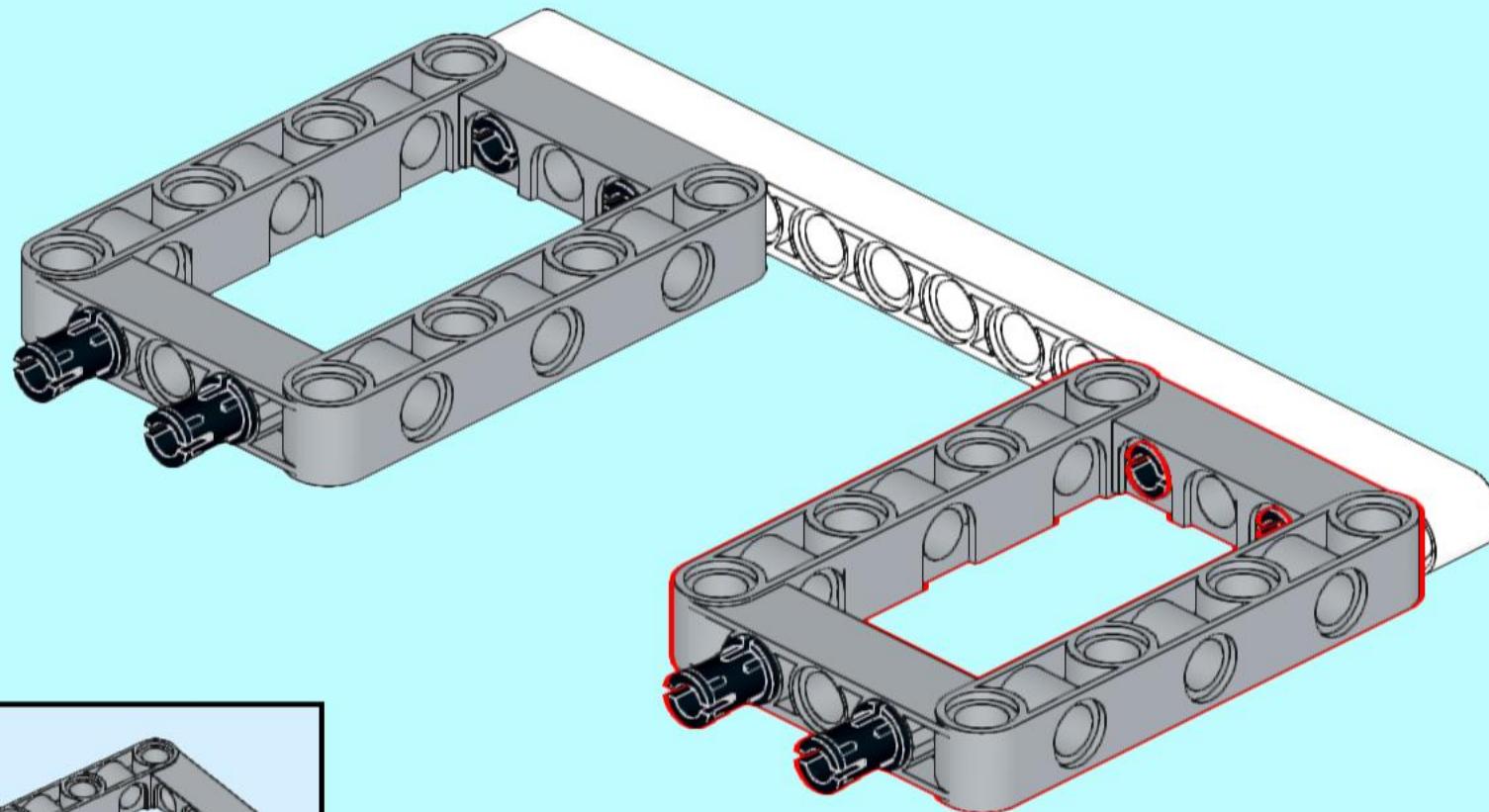
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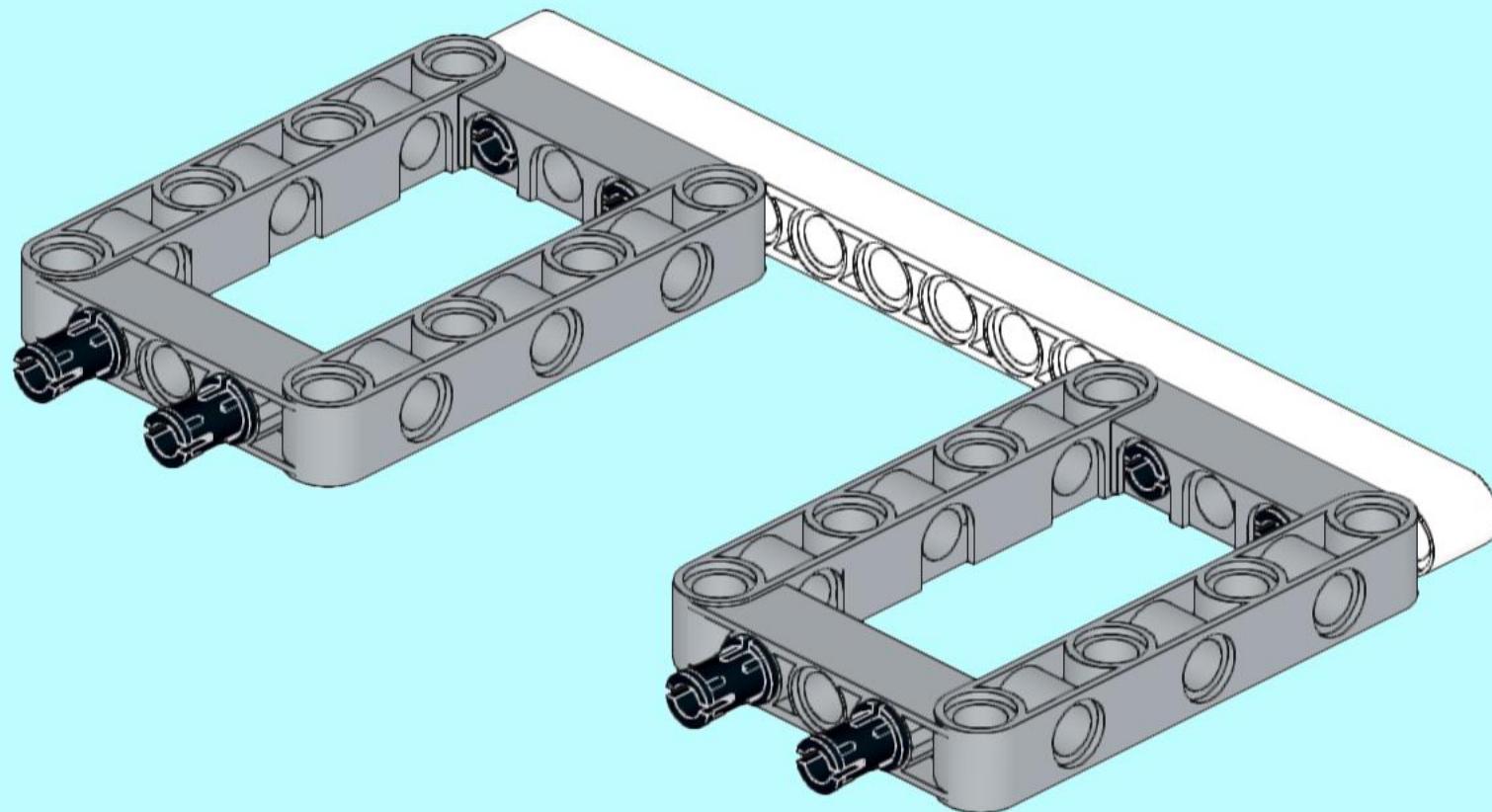
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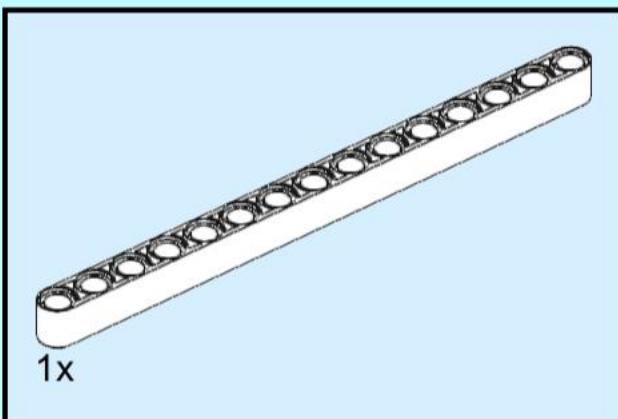
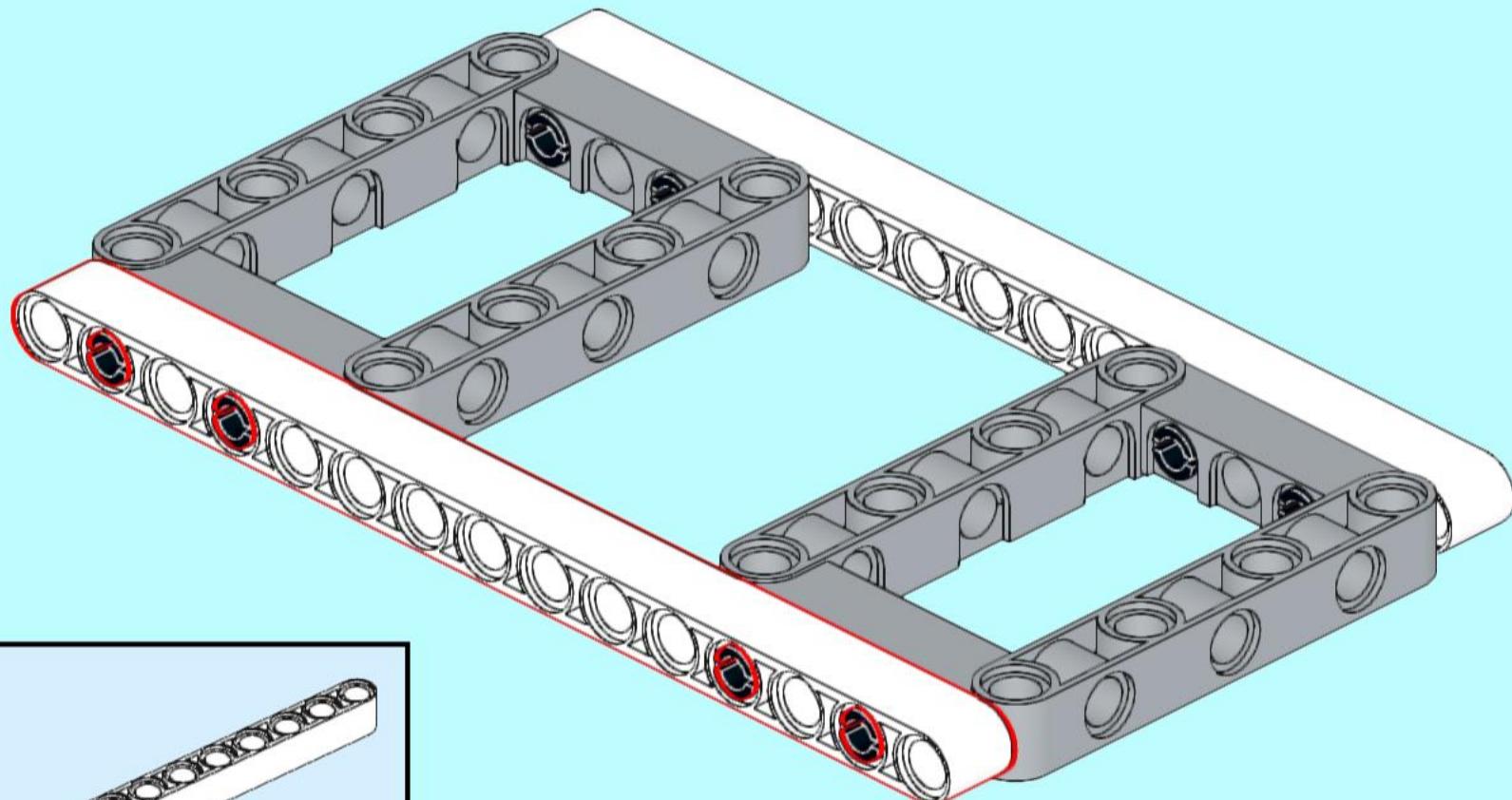
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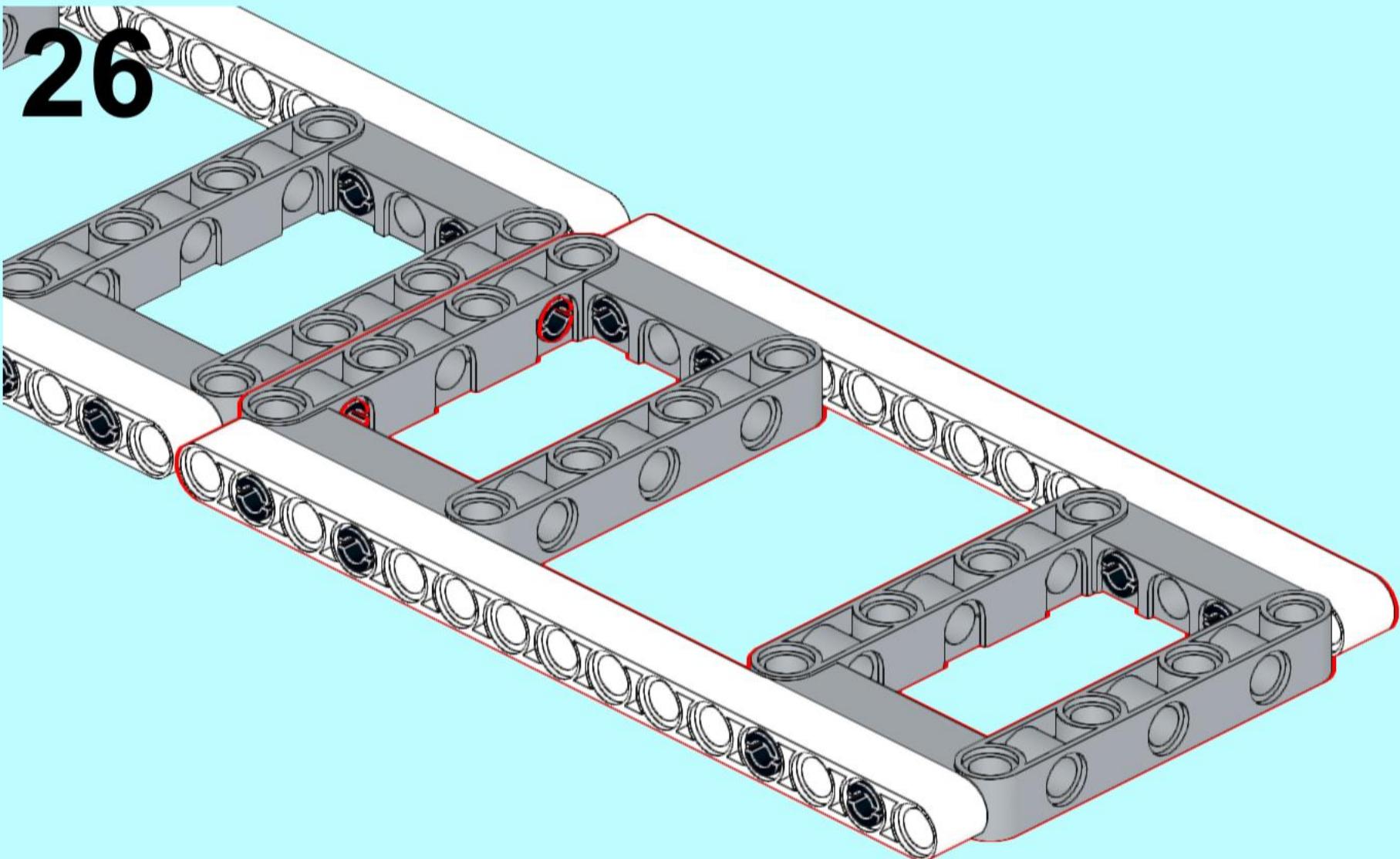
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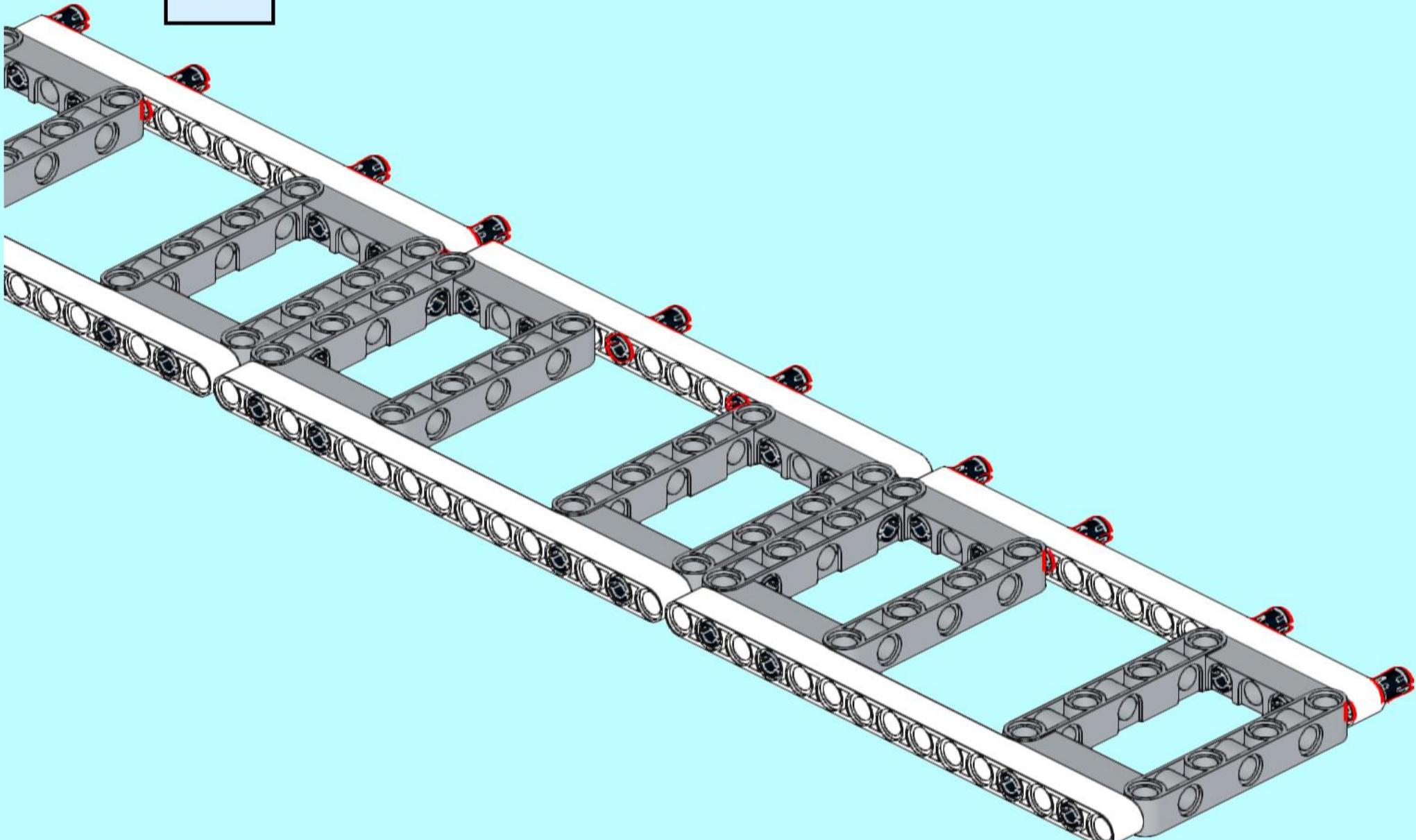
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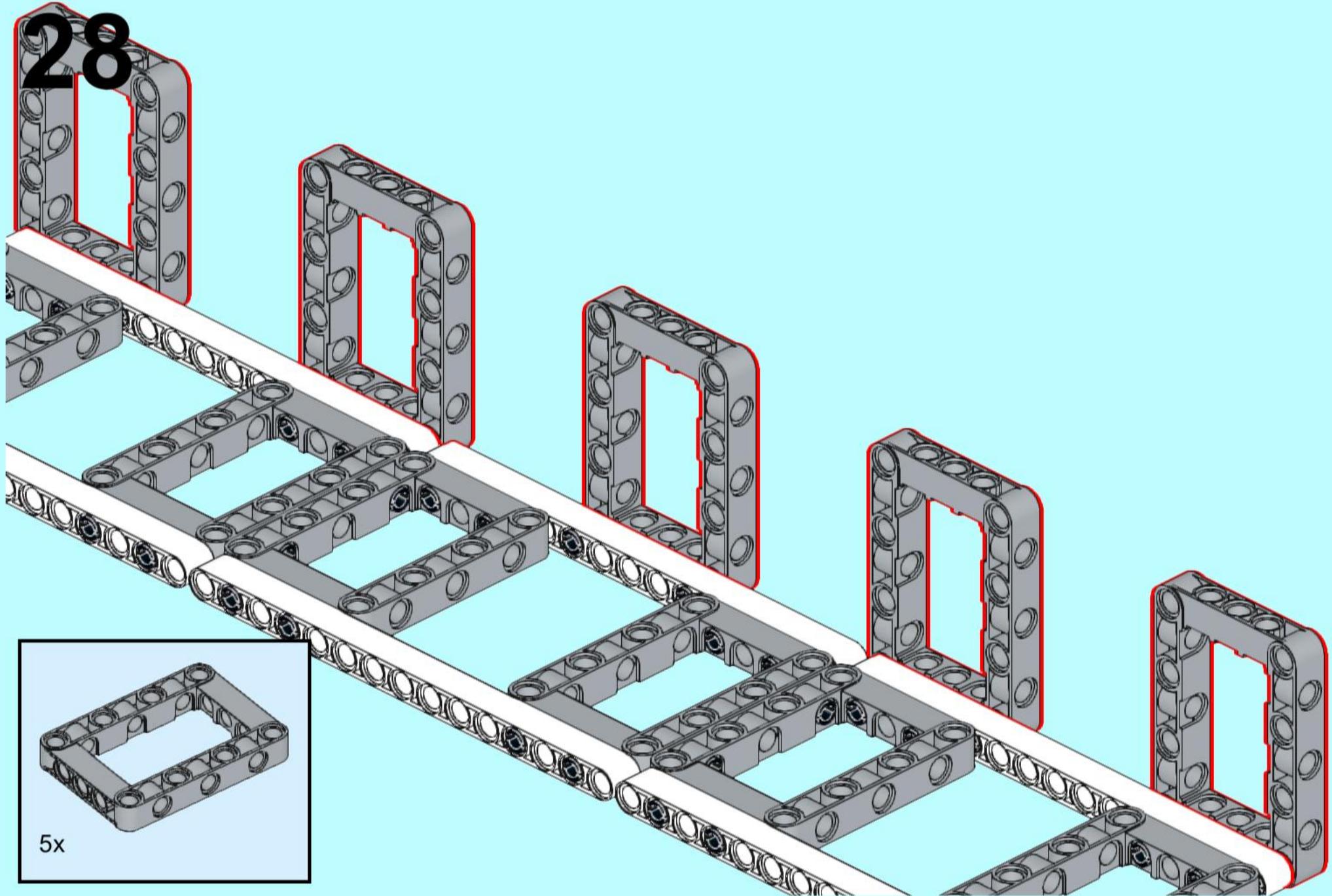
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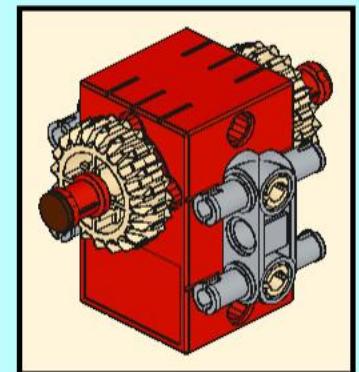
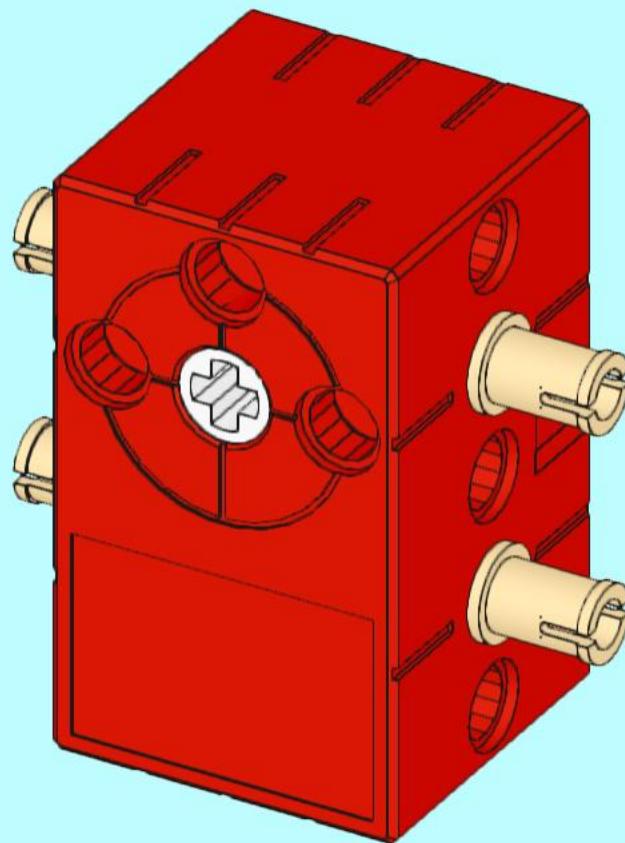
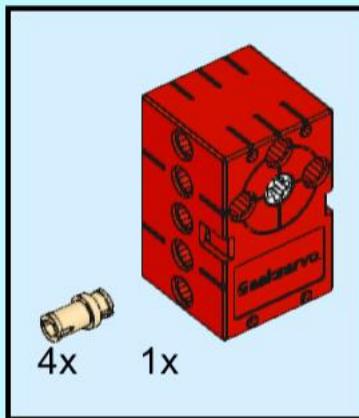
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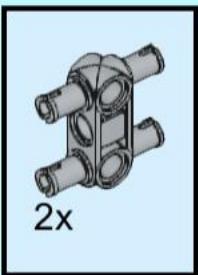
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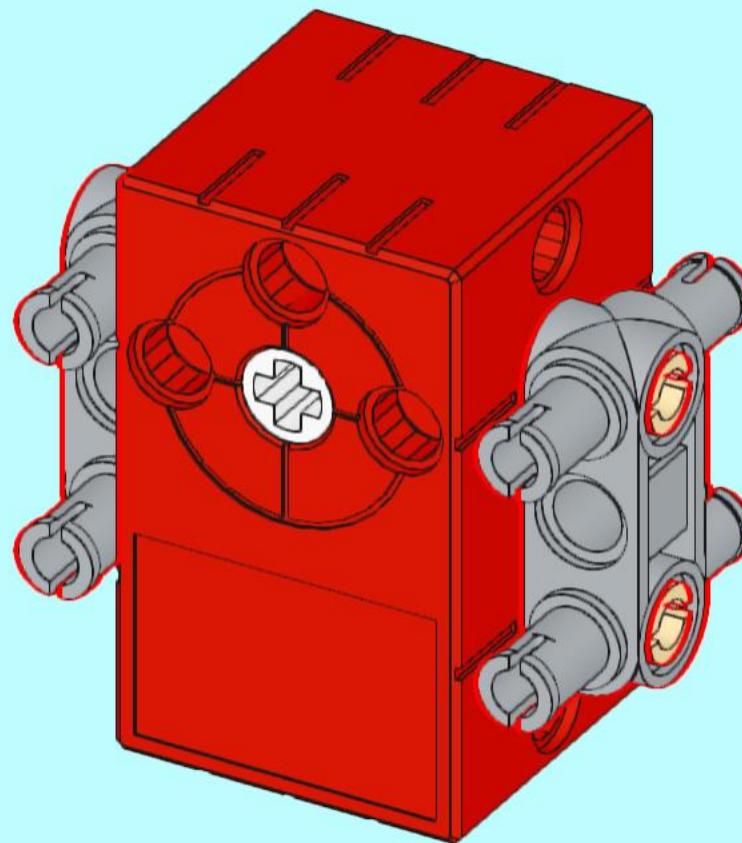
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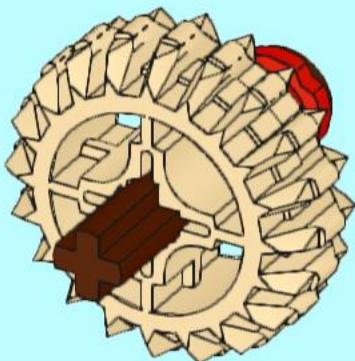
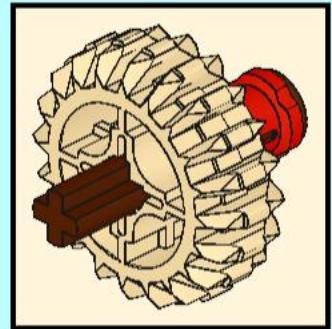
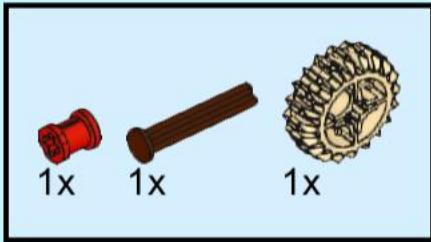
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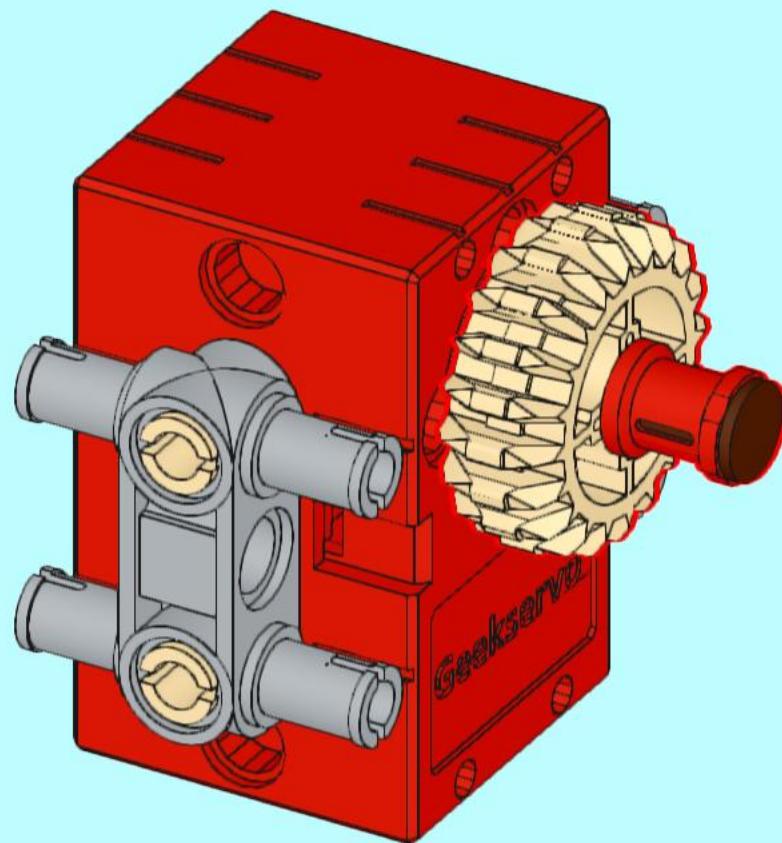
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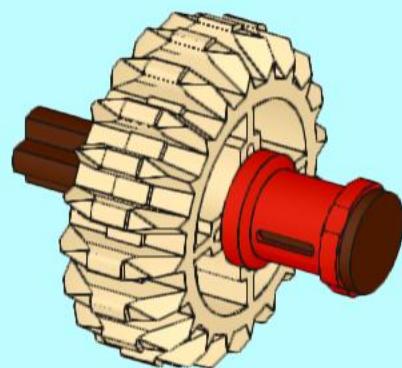
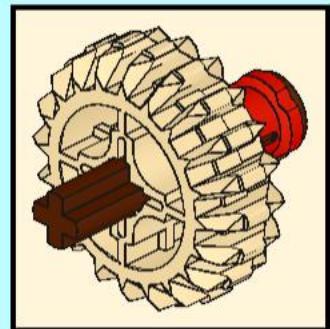
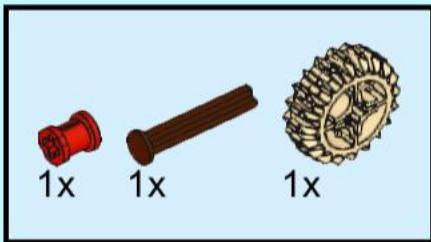
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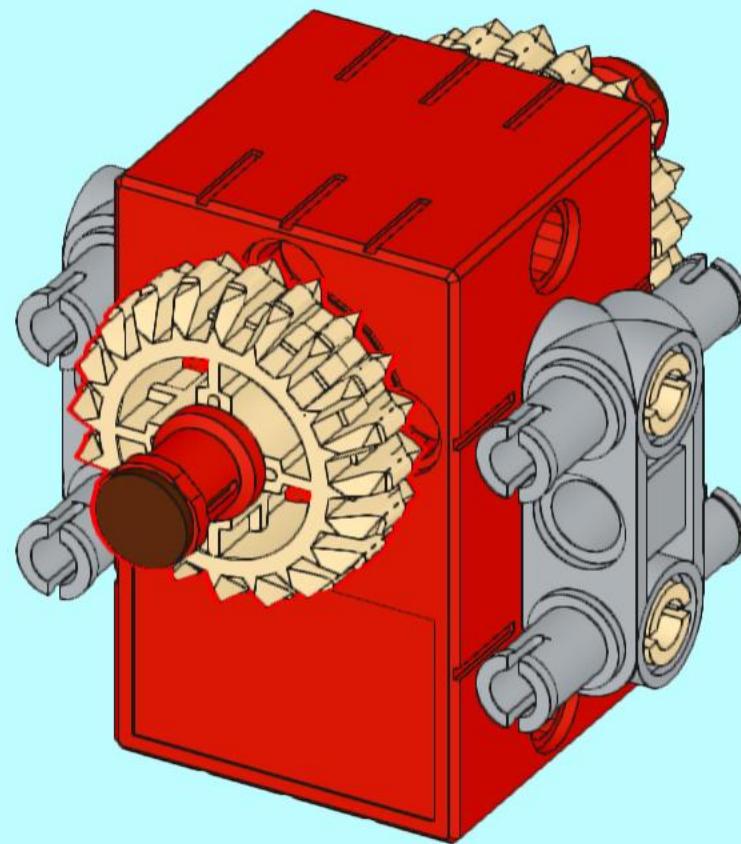
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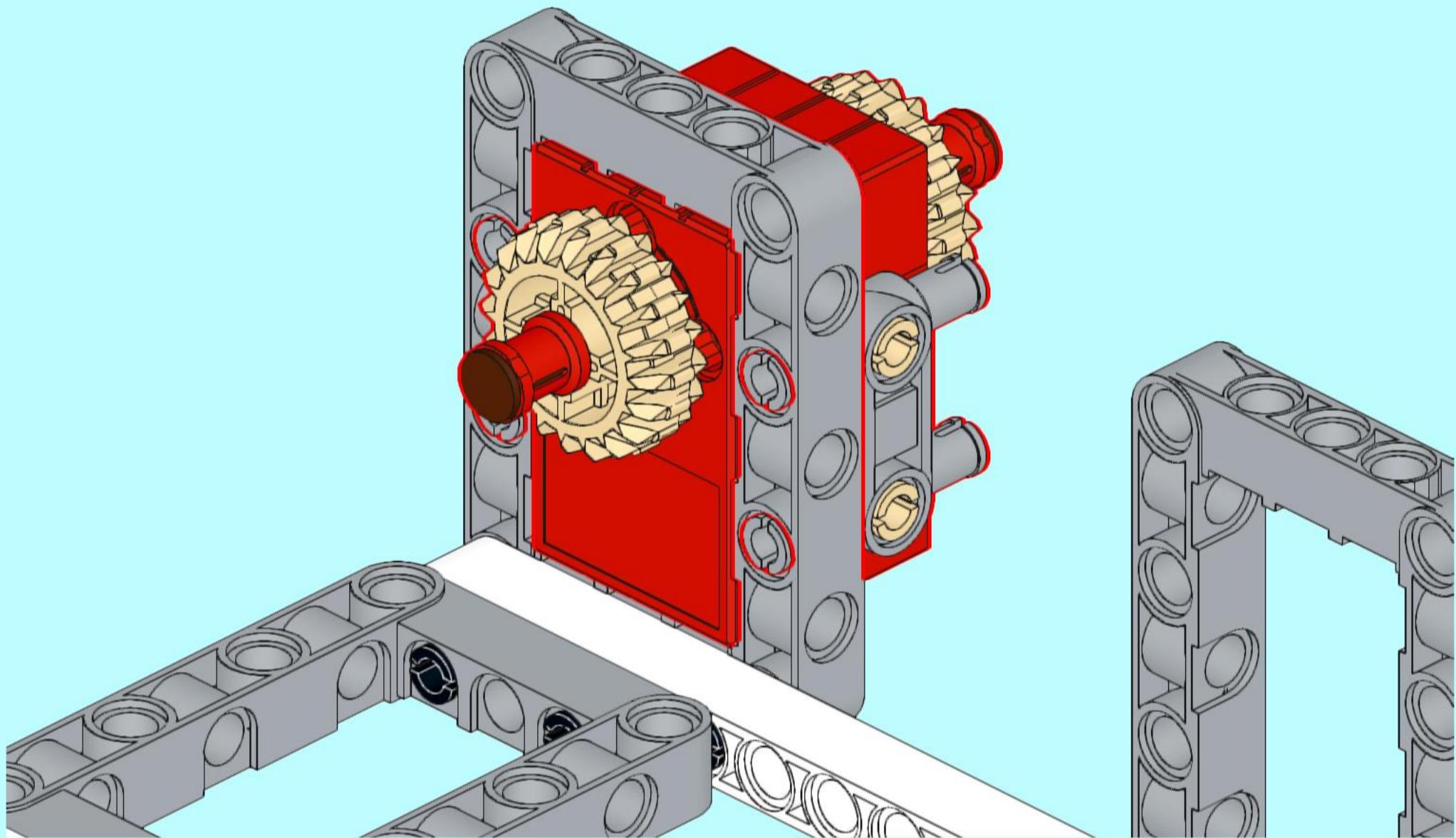
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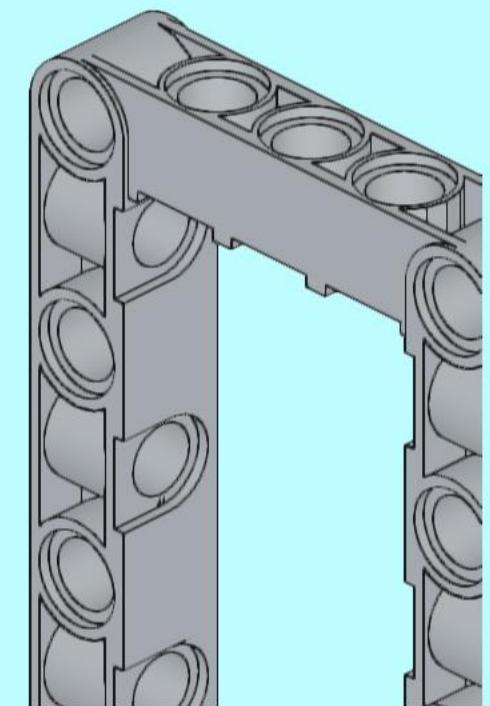
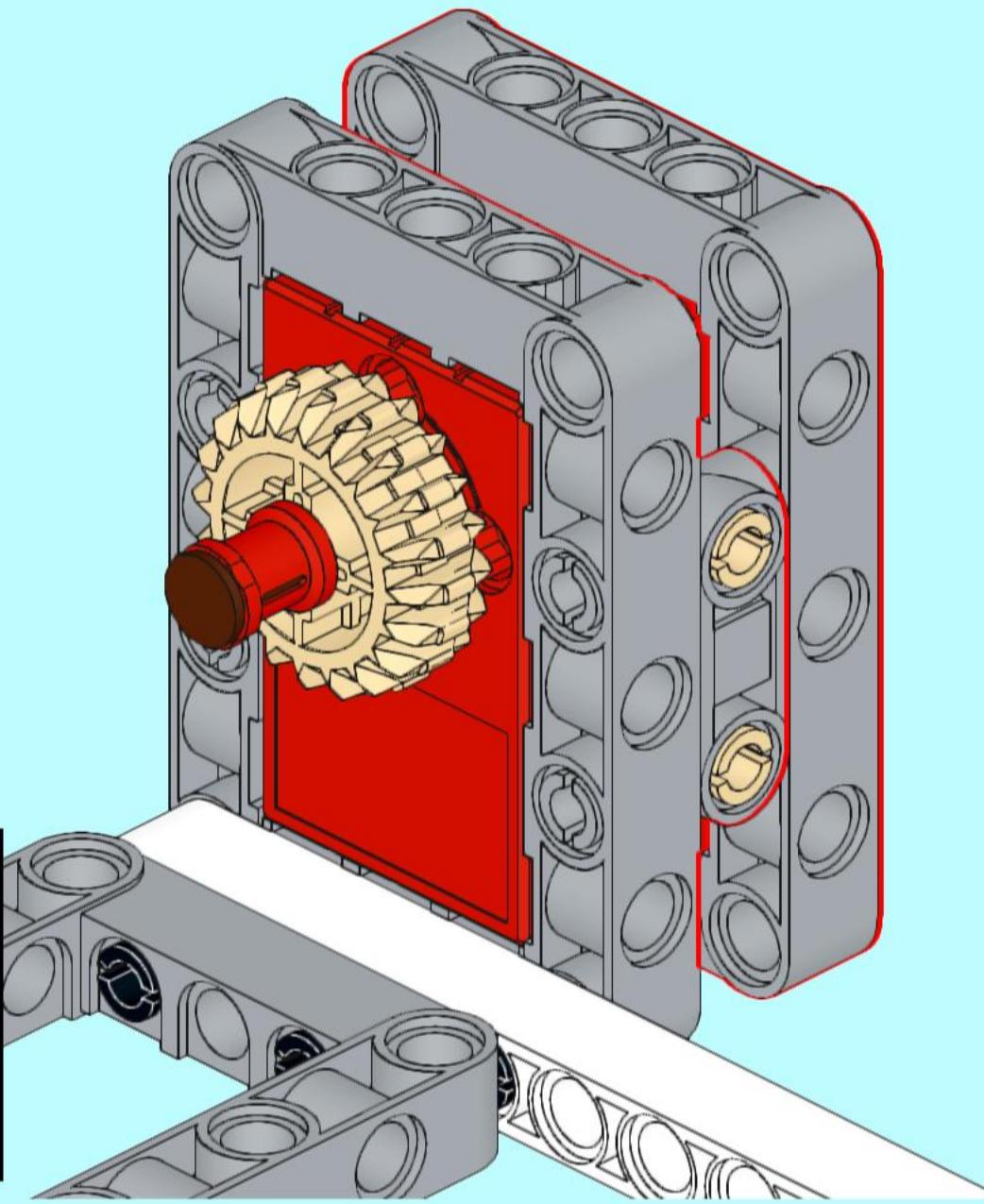
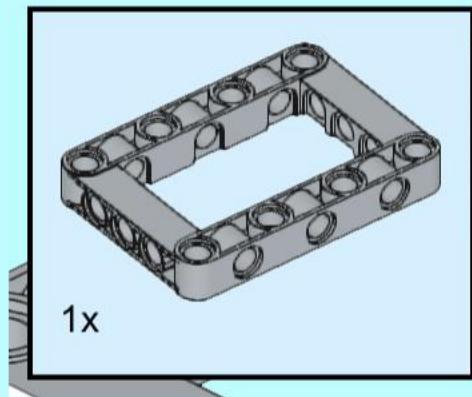
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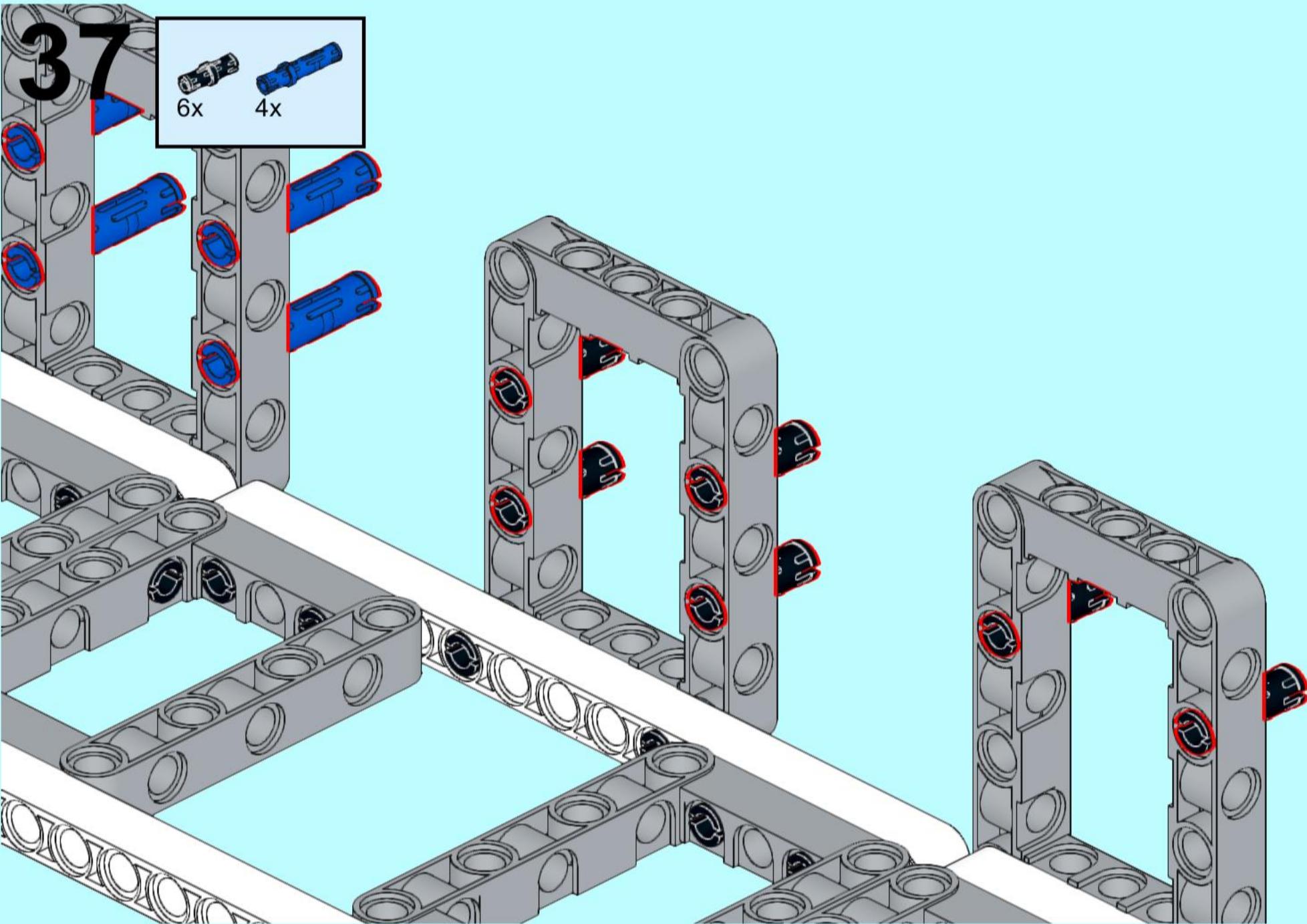


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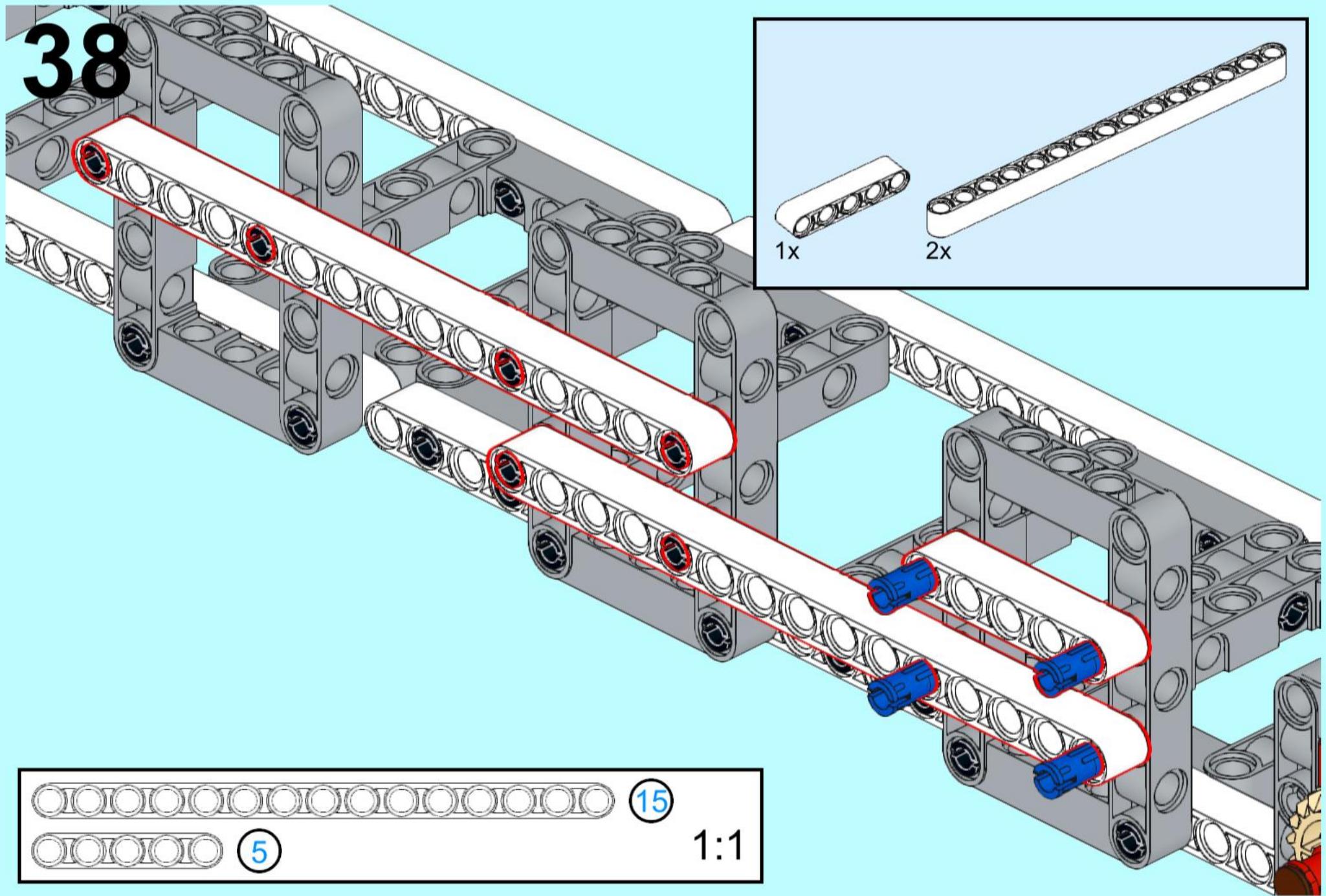


**36**





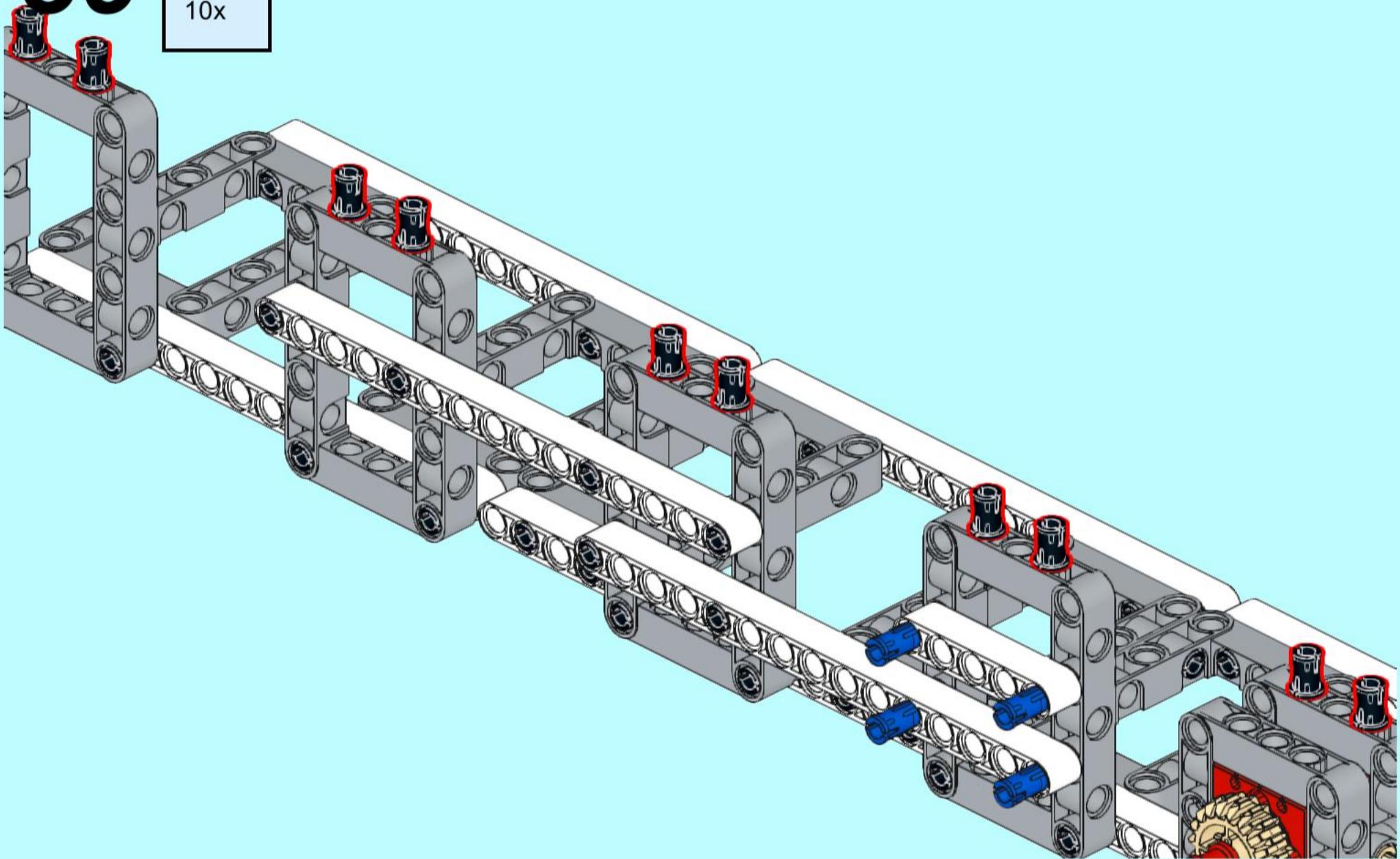
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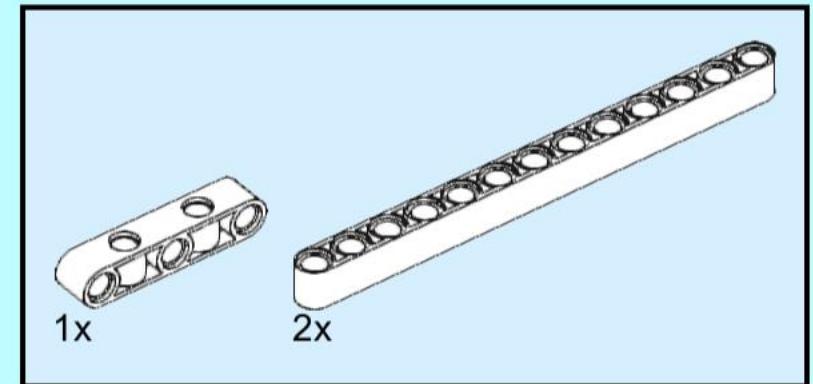
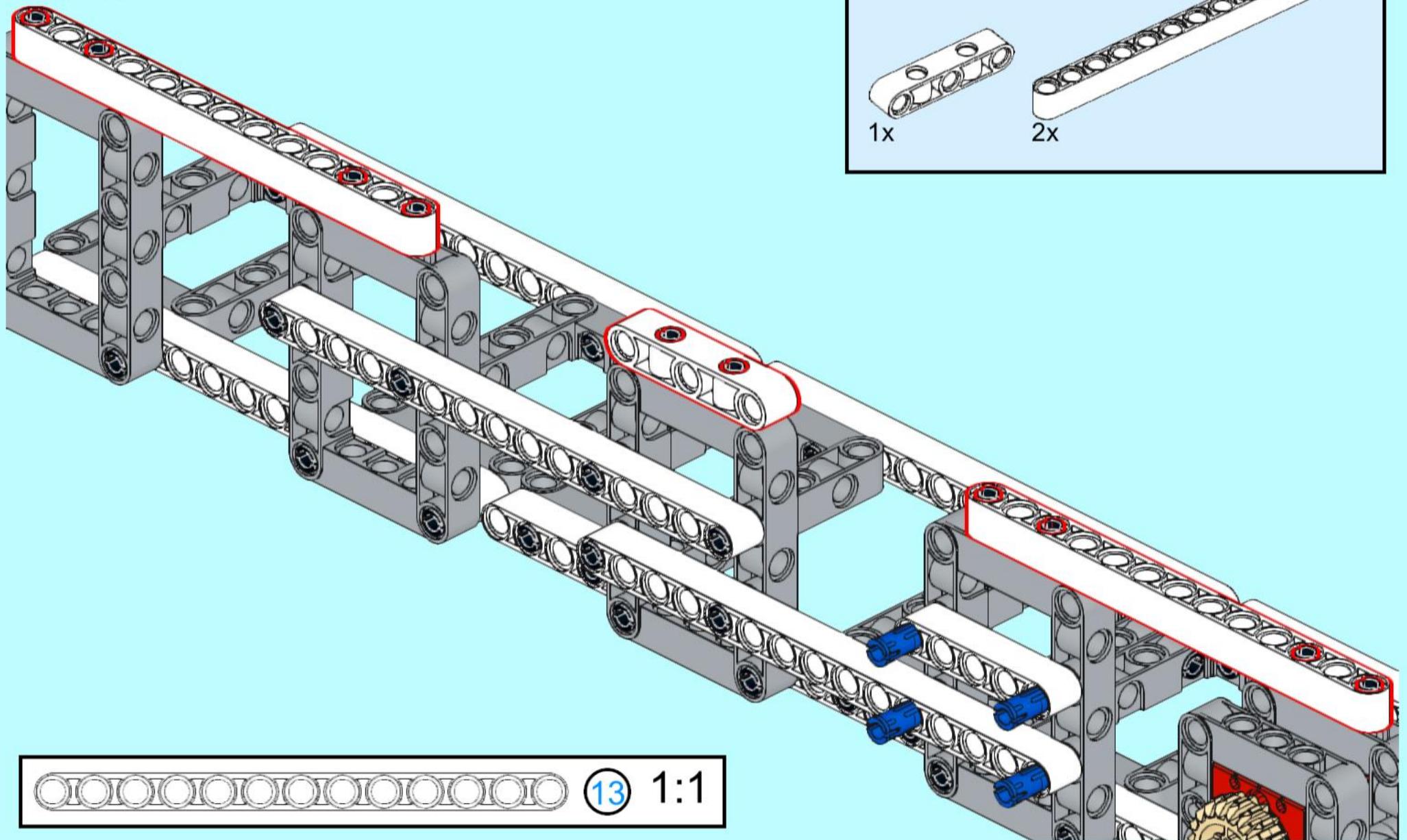
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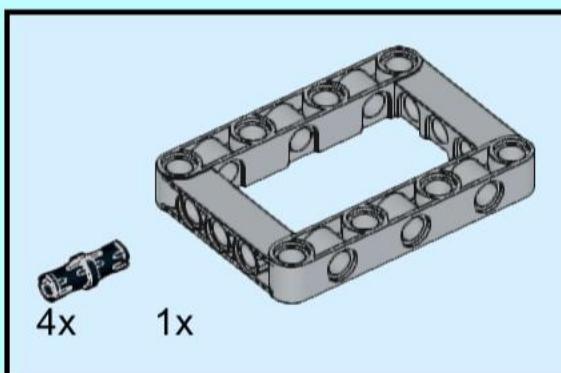
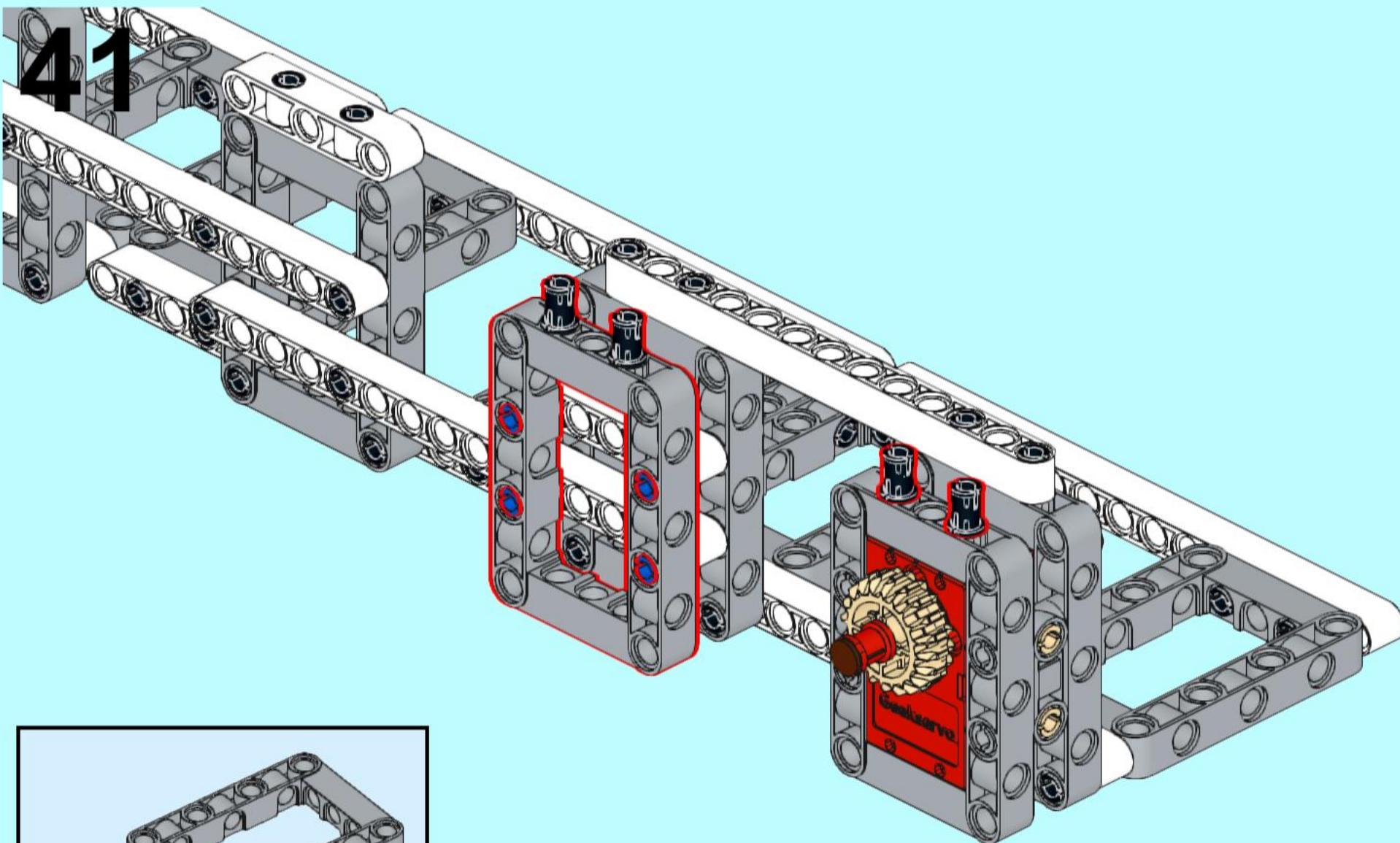


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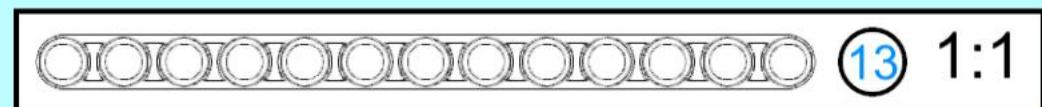
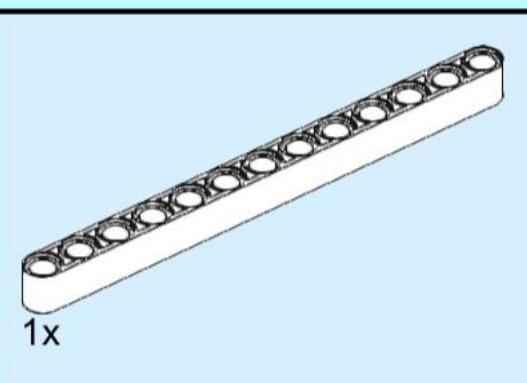
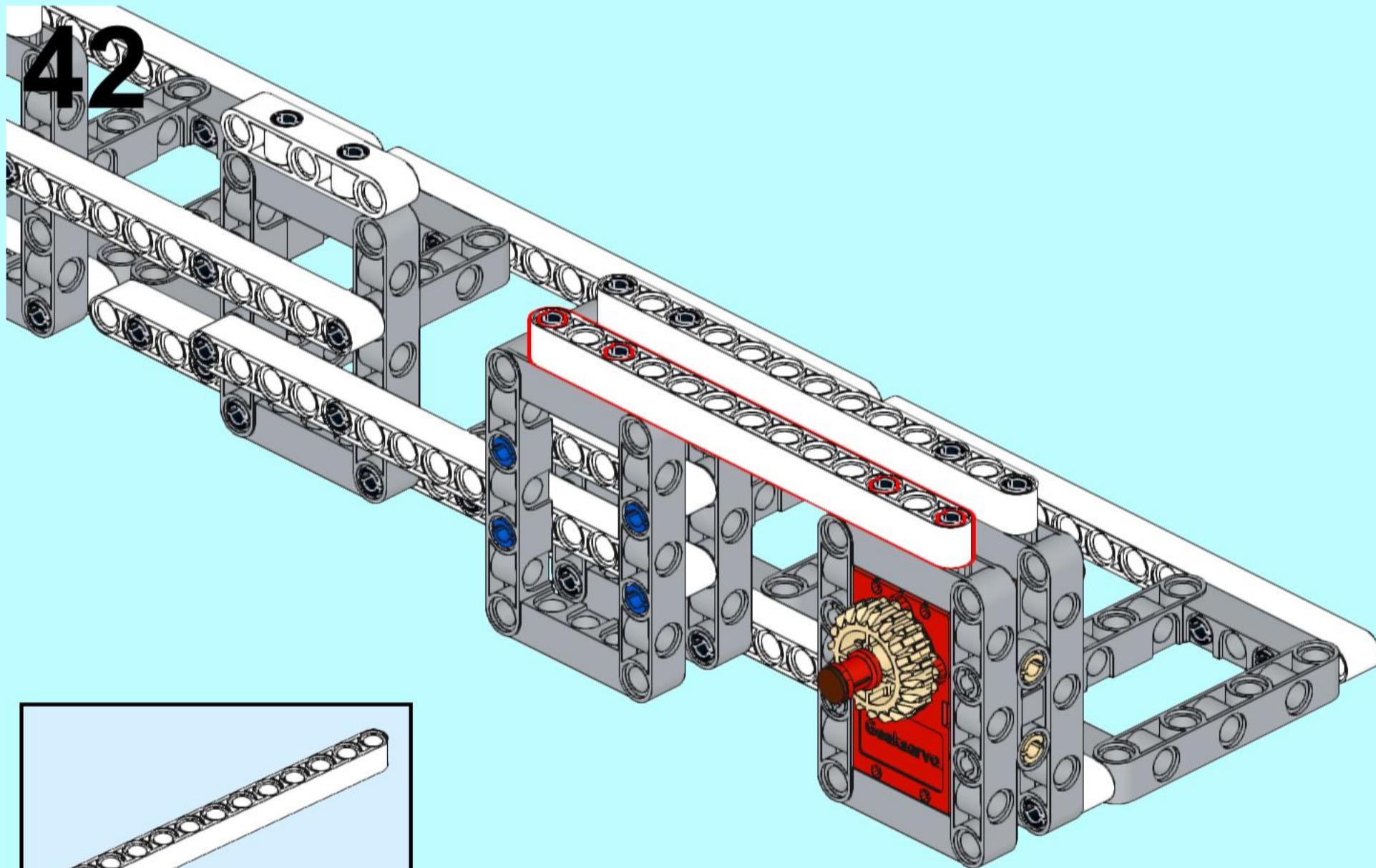


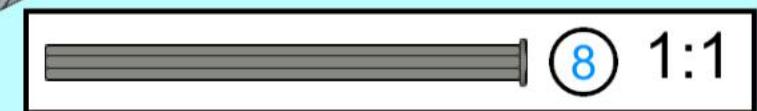
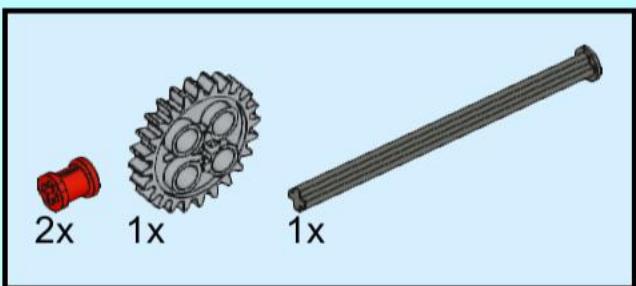
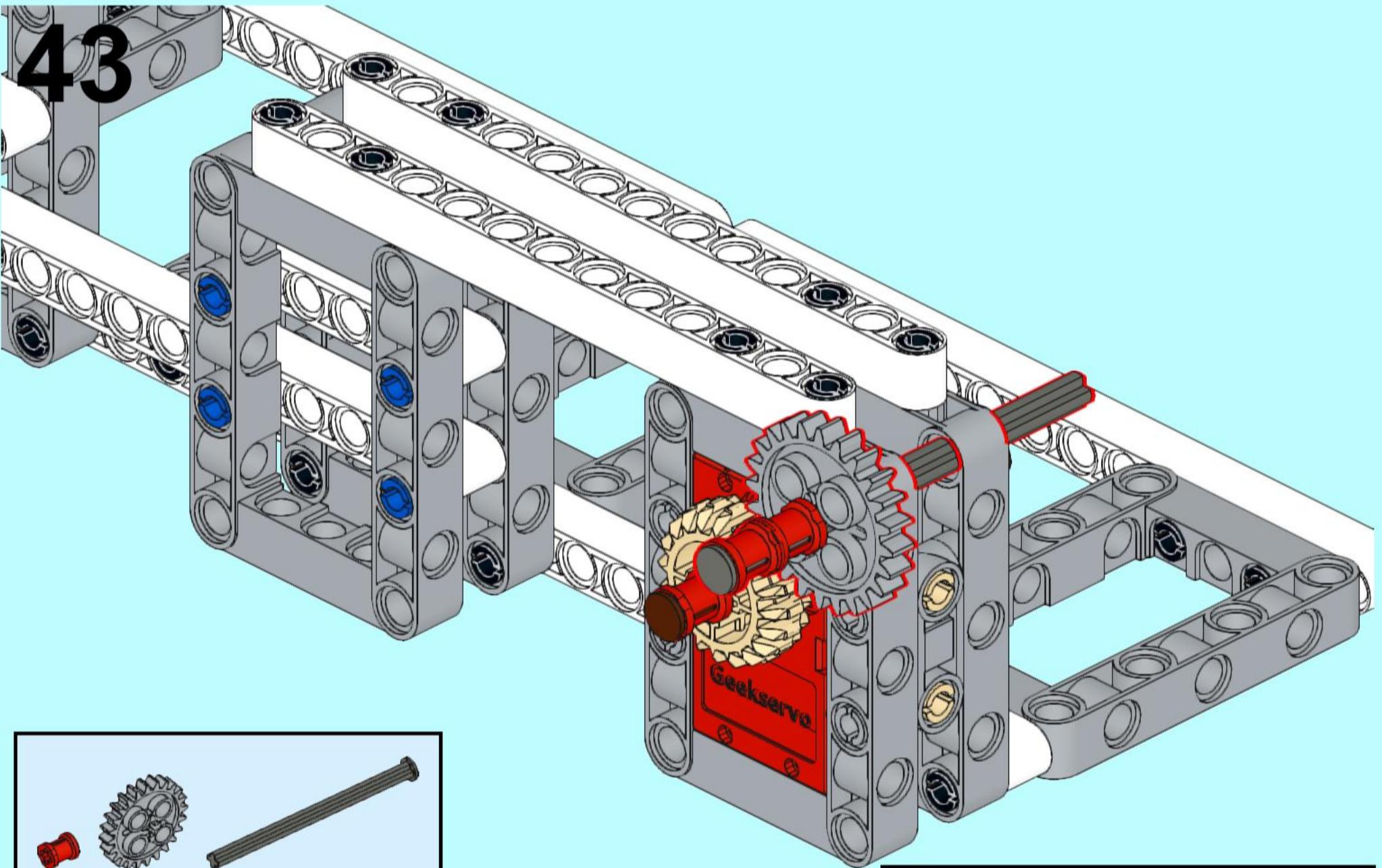
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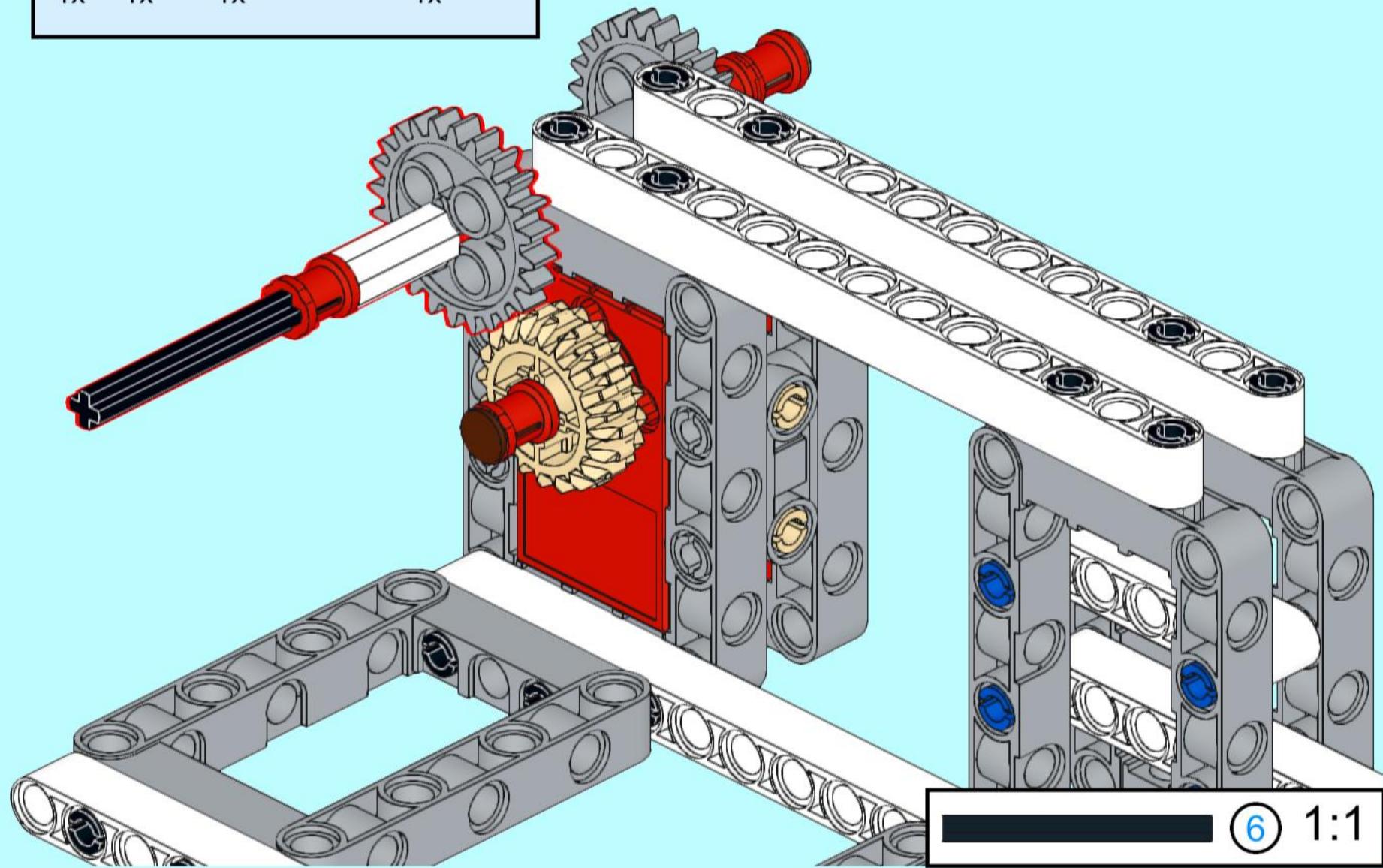
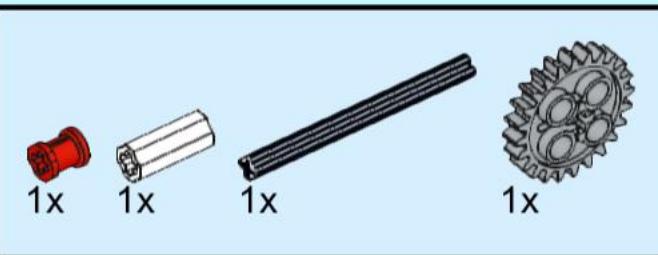


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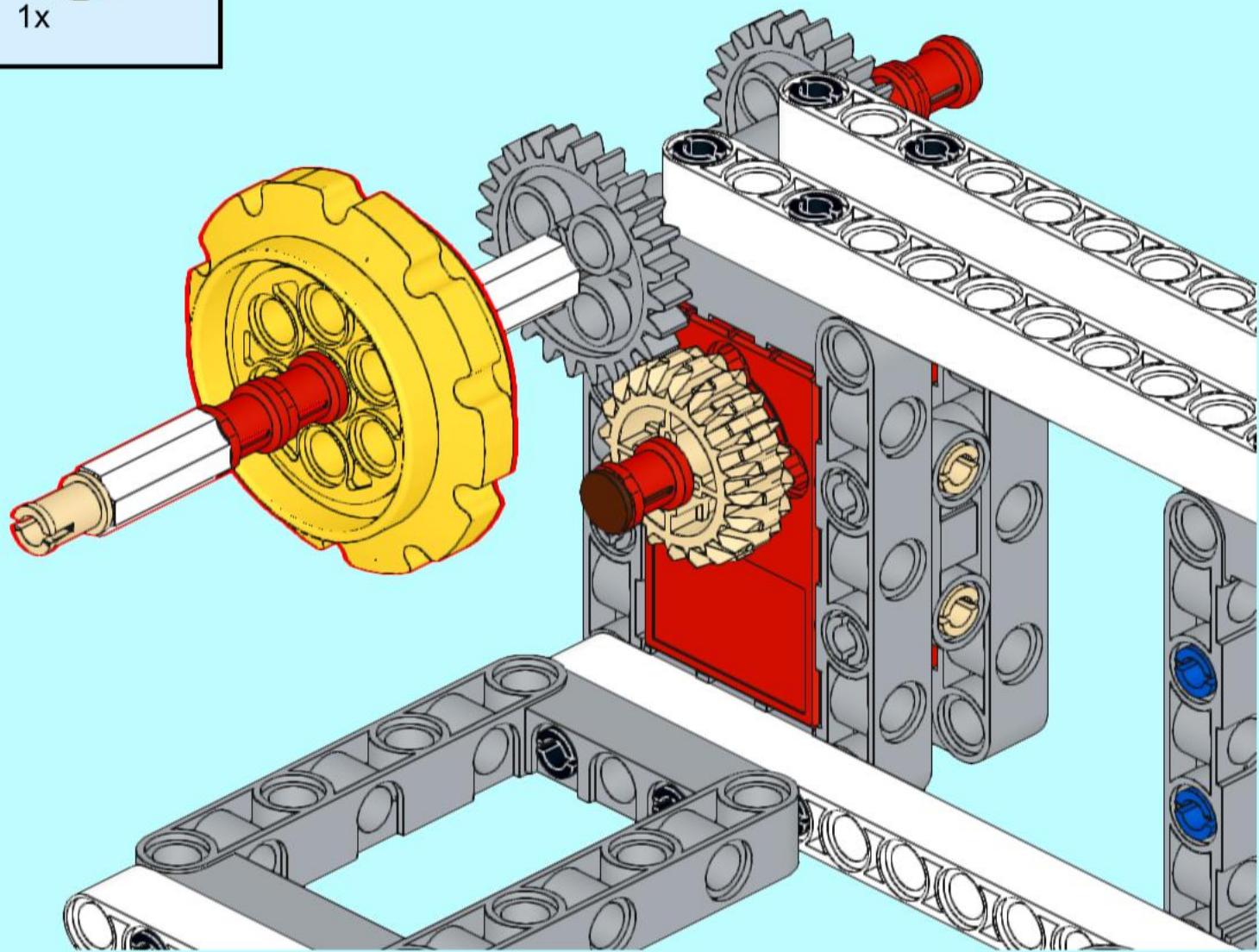
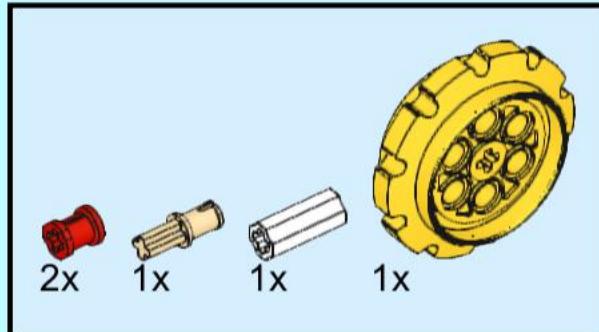


44

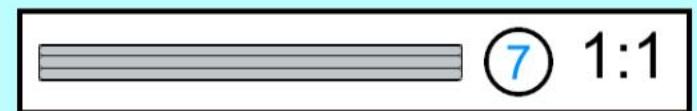
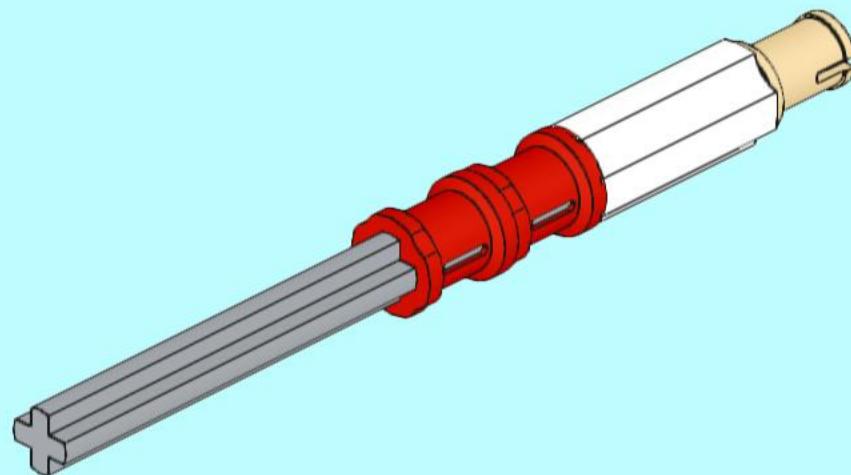
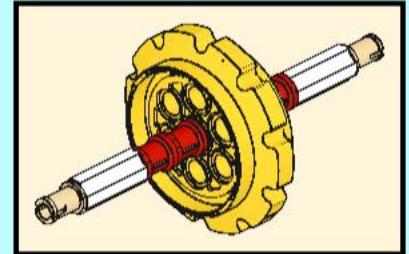
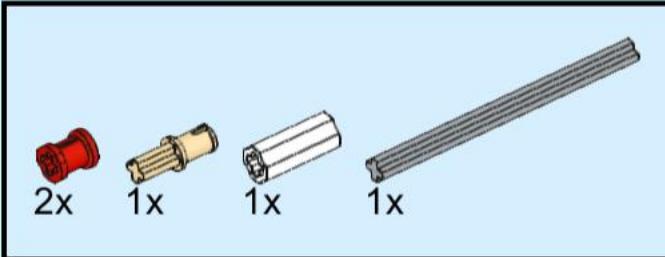


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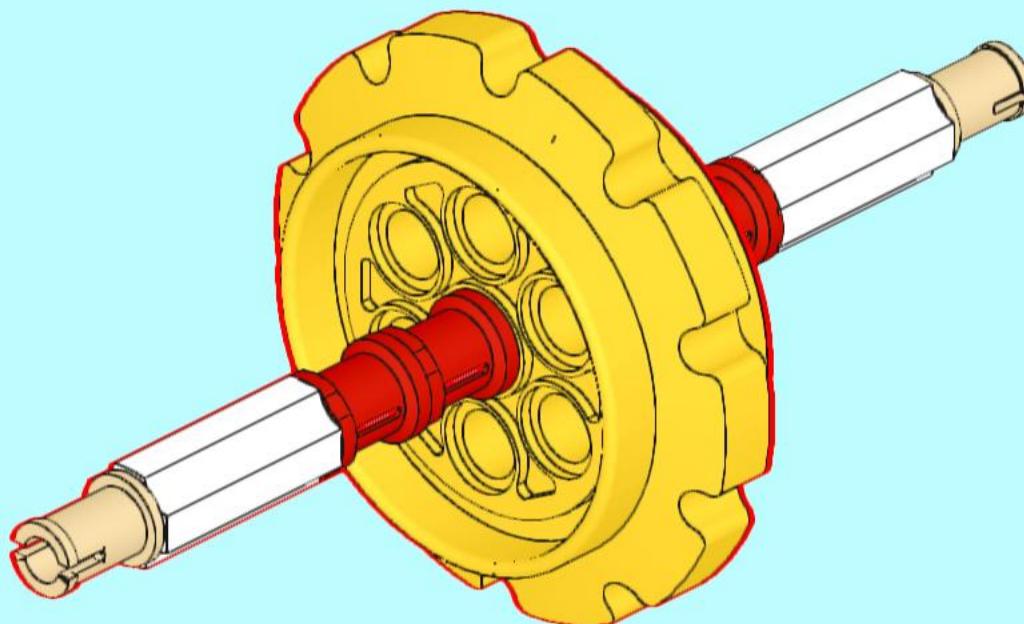
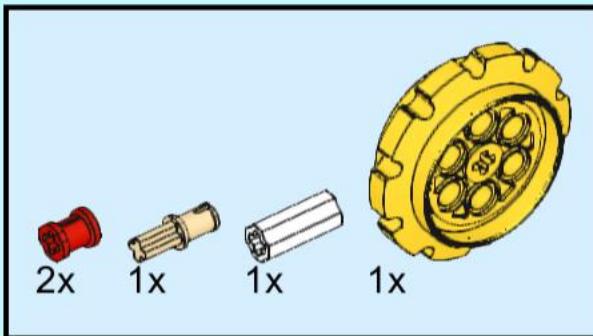
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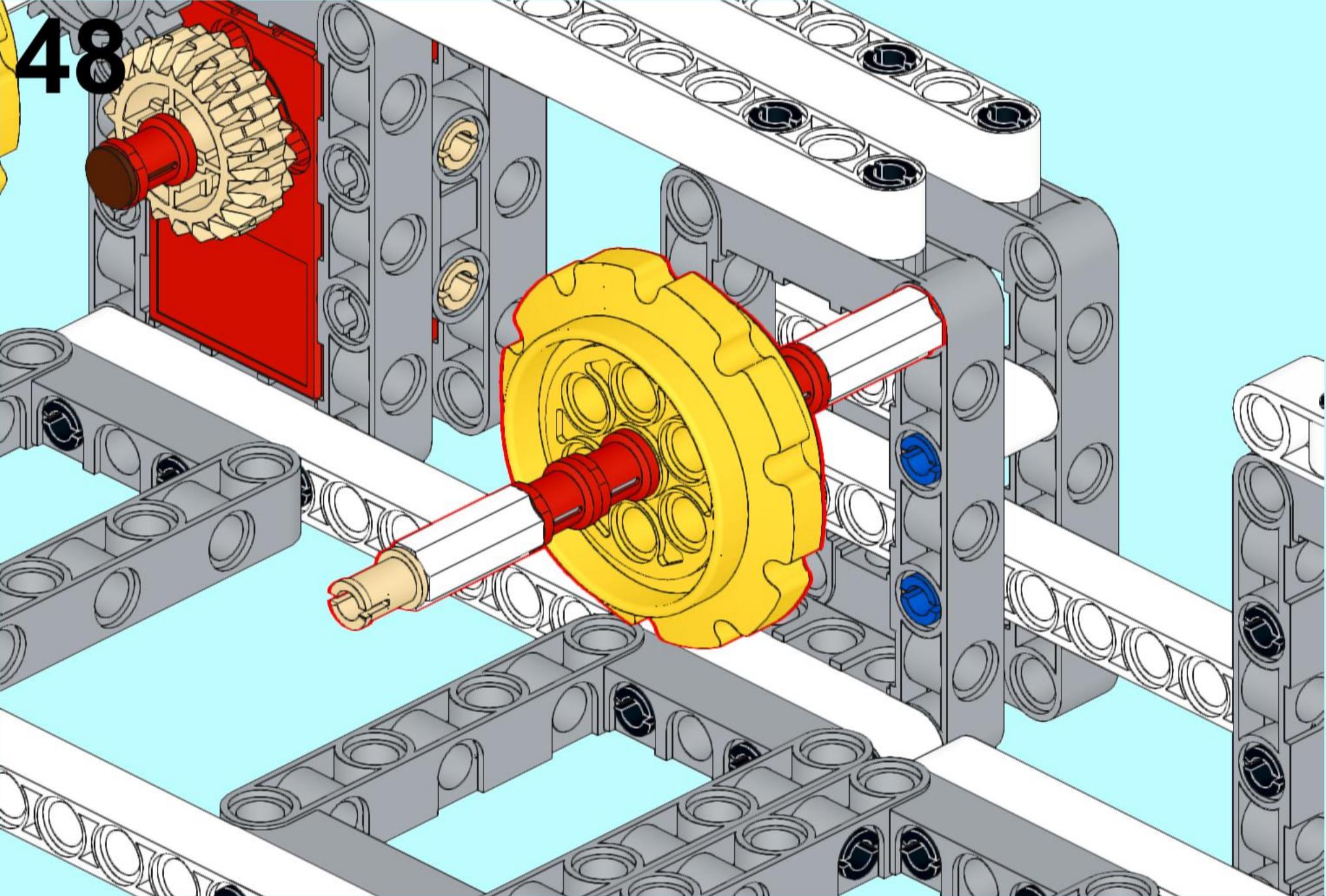


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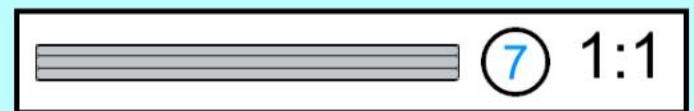
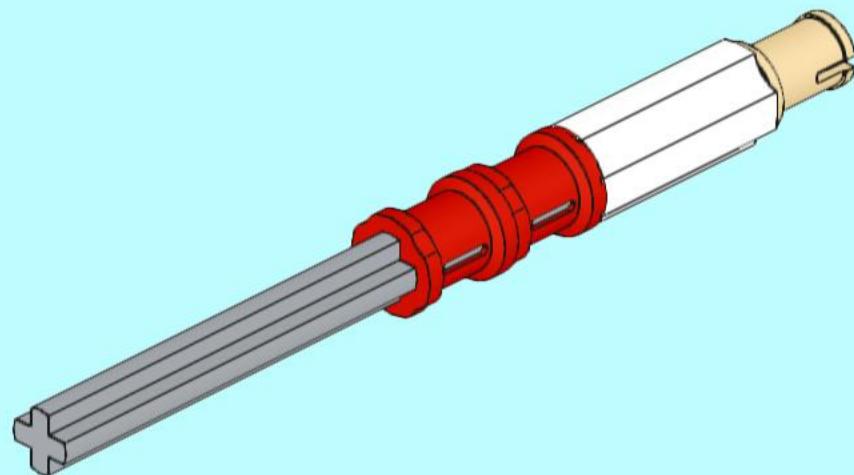
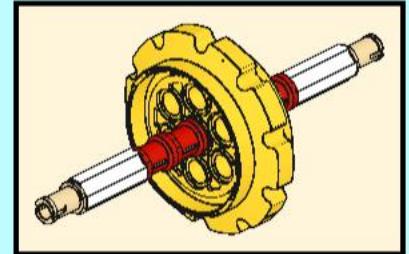
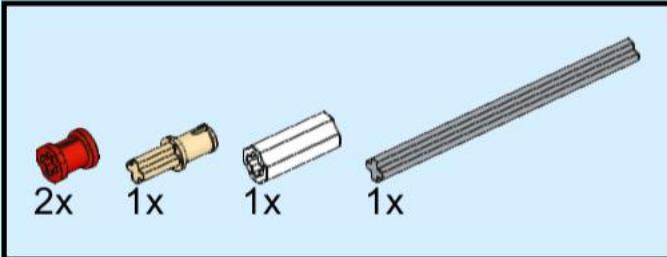


47

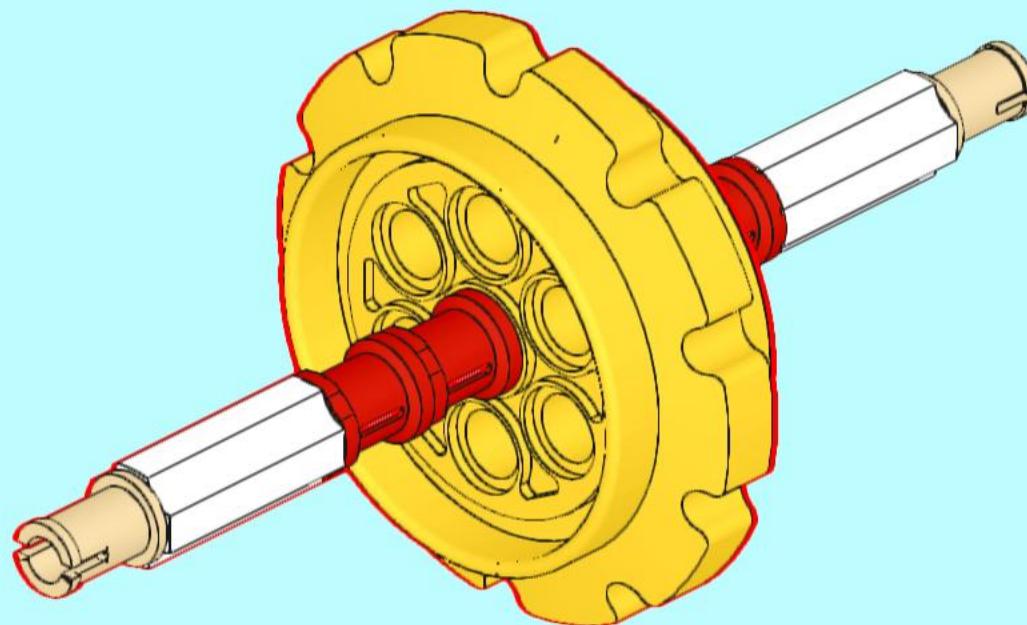
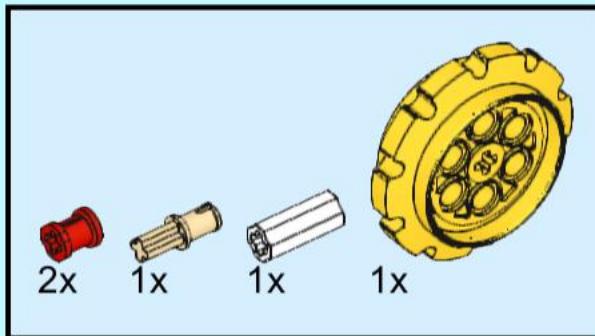


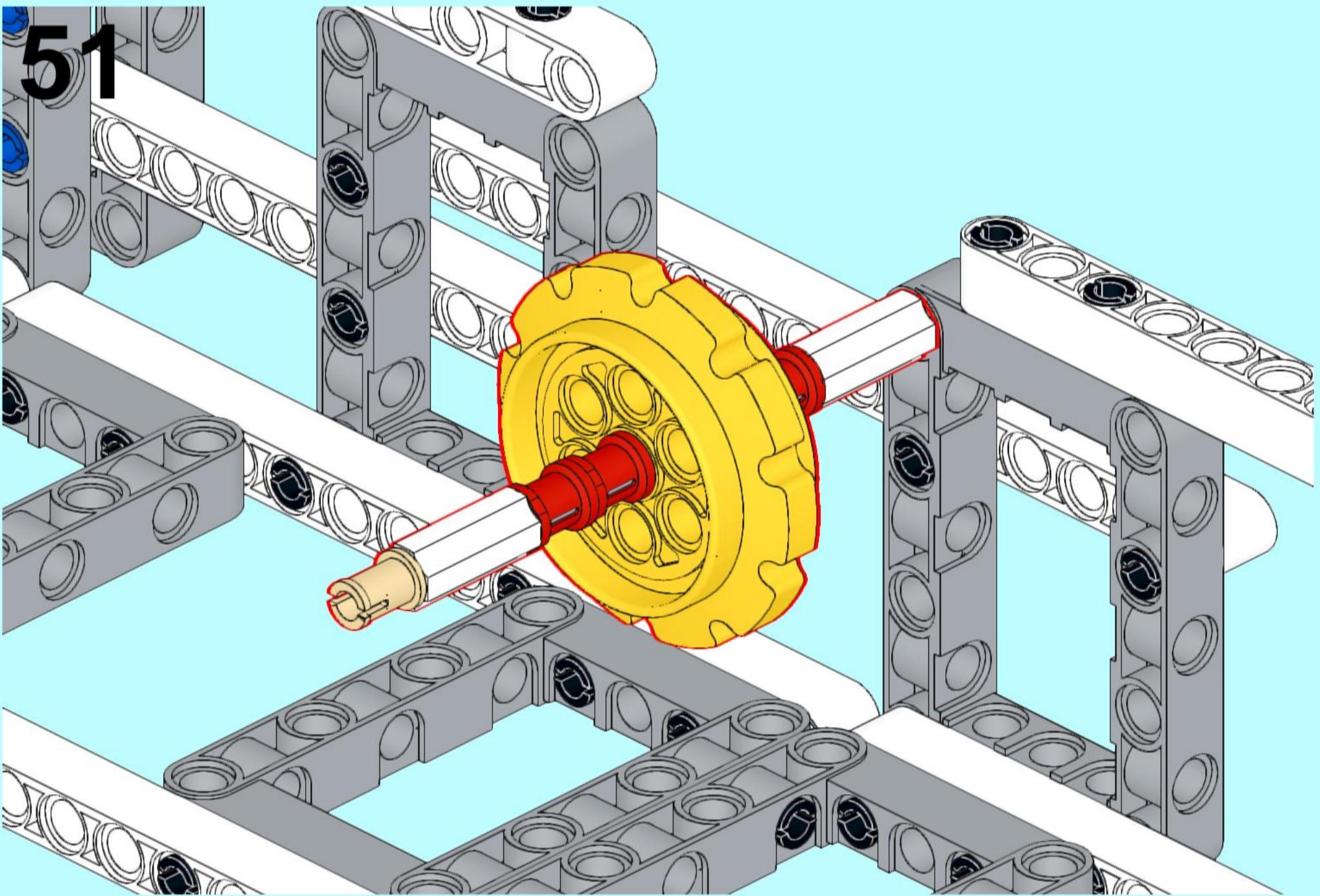


**49**

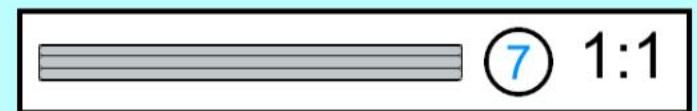
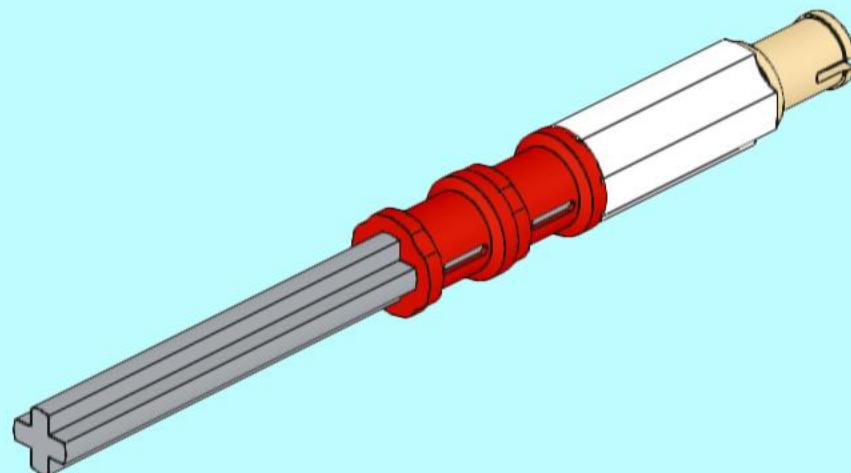
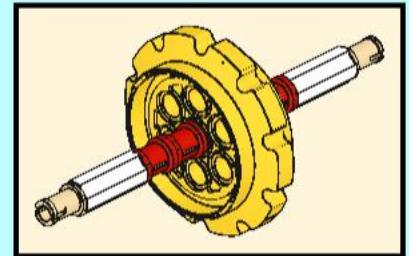
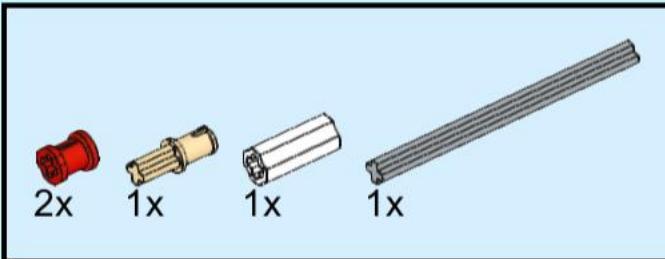


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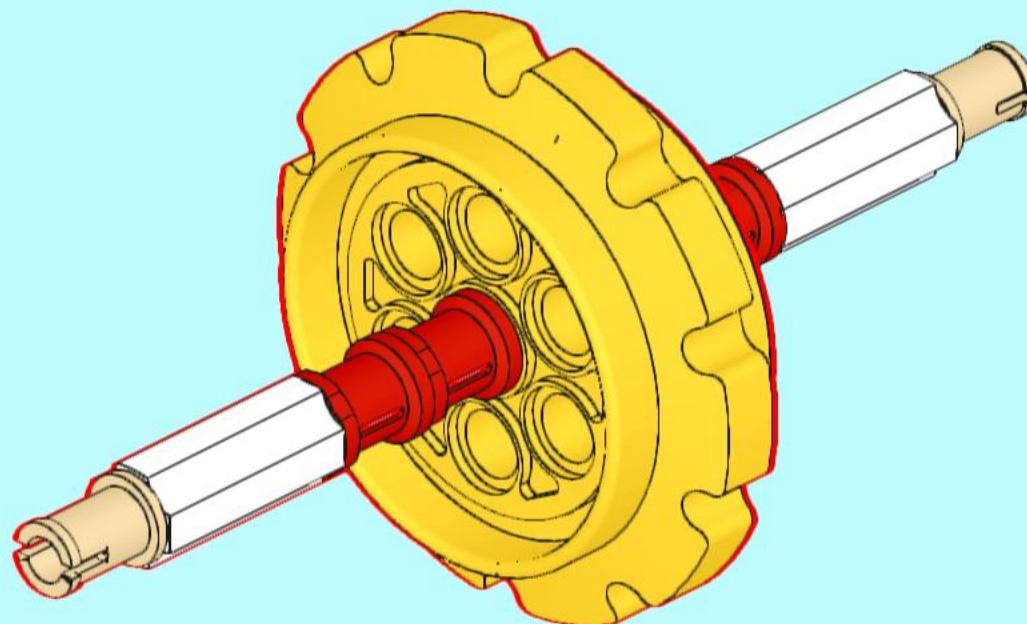
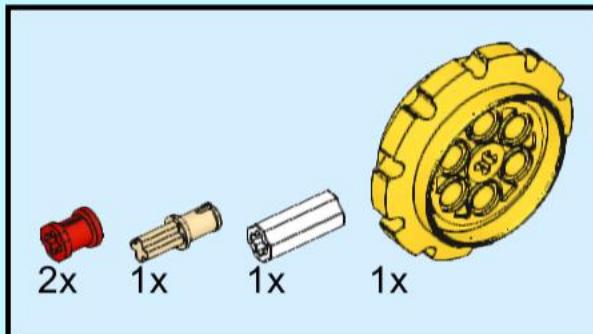


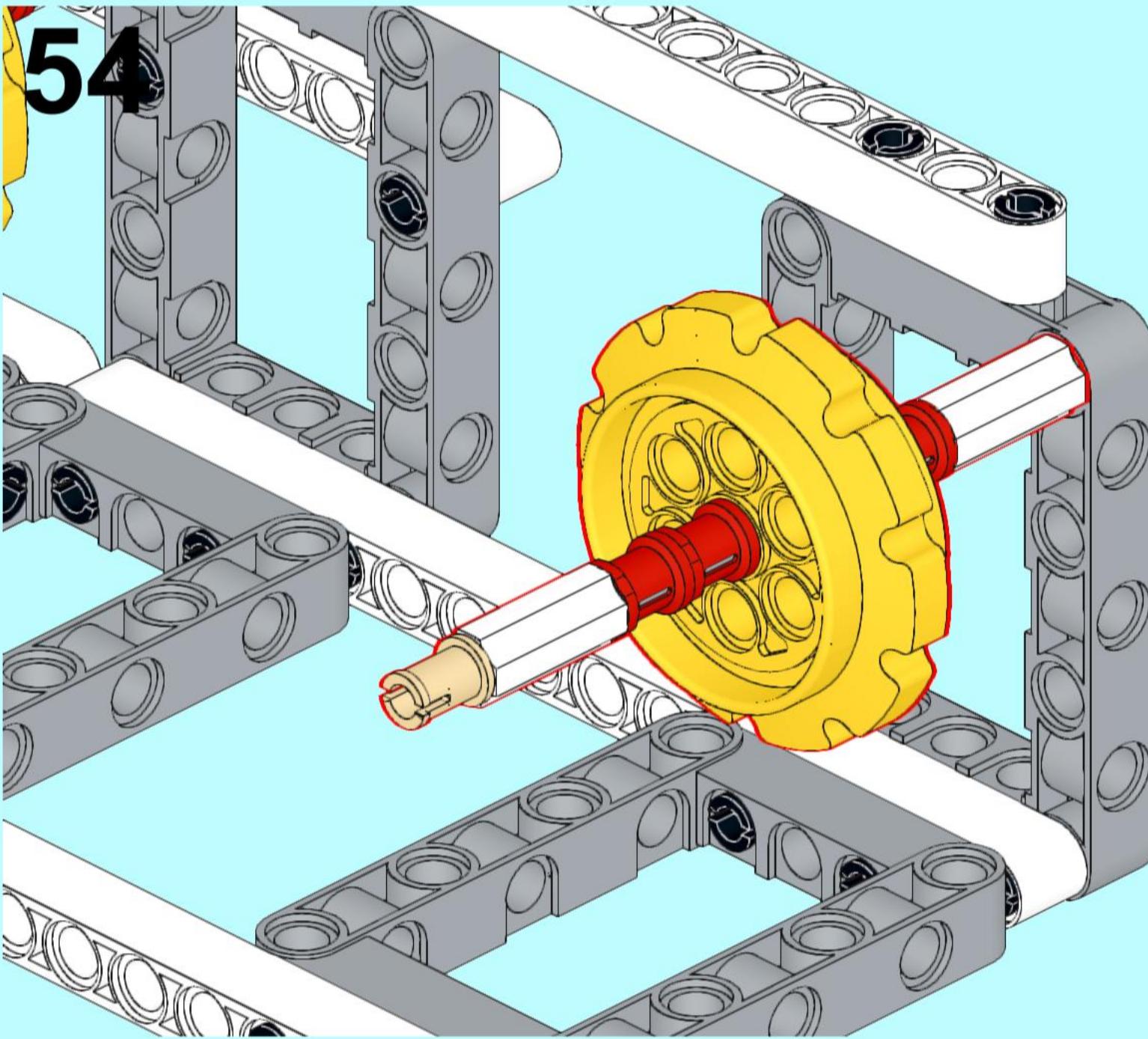


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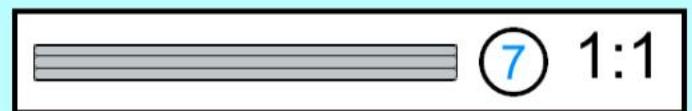
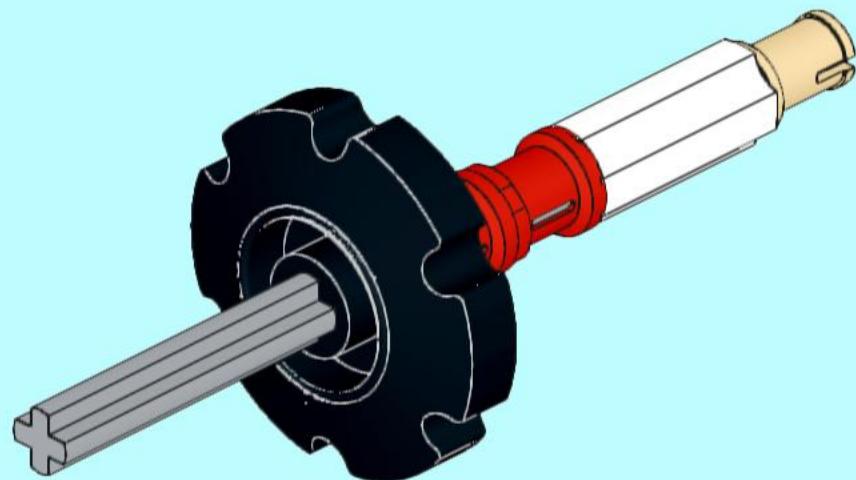
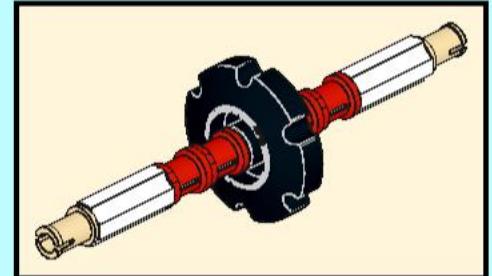
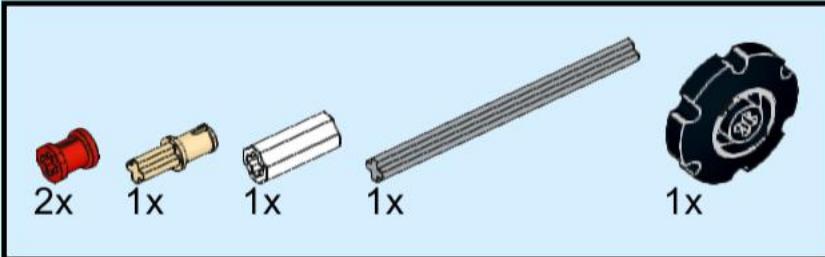
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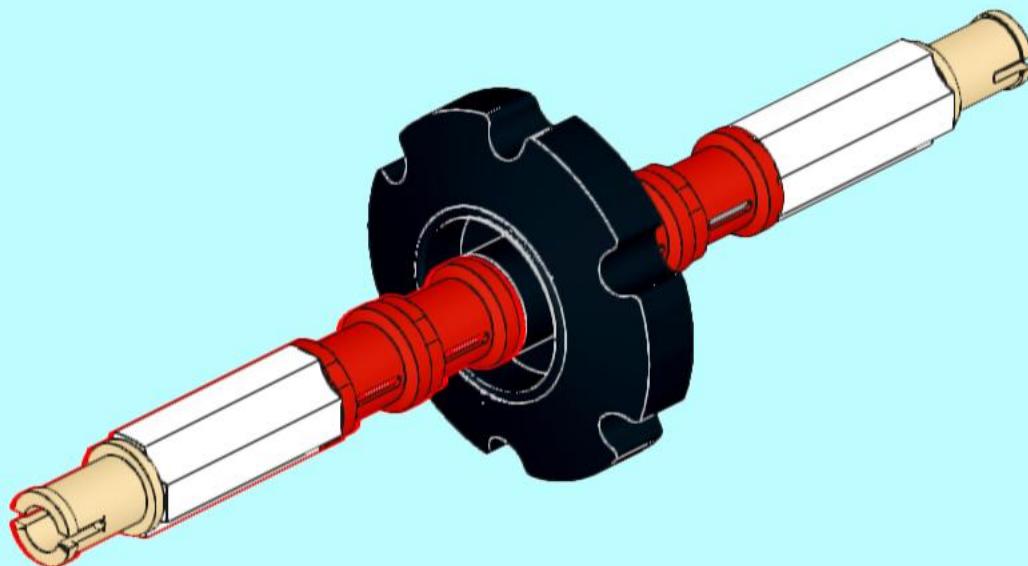
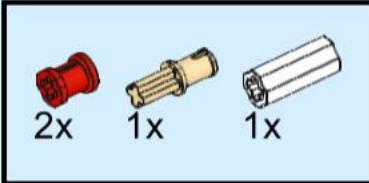


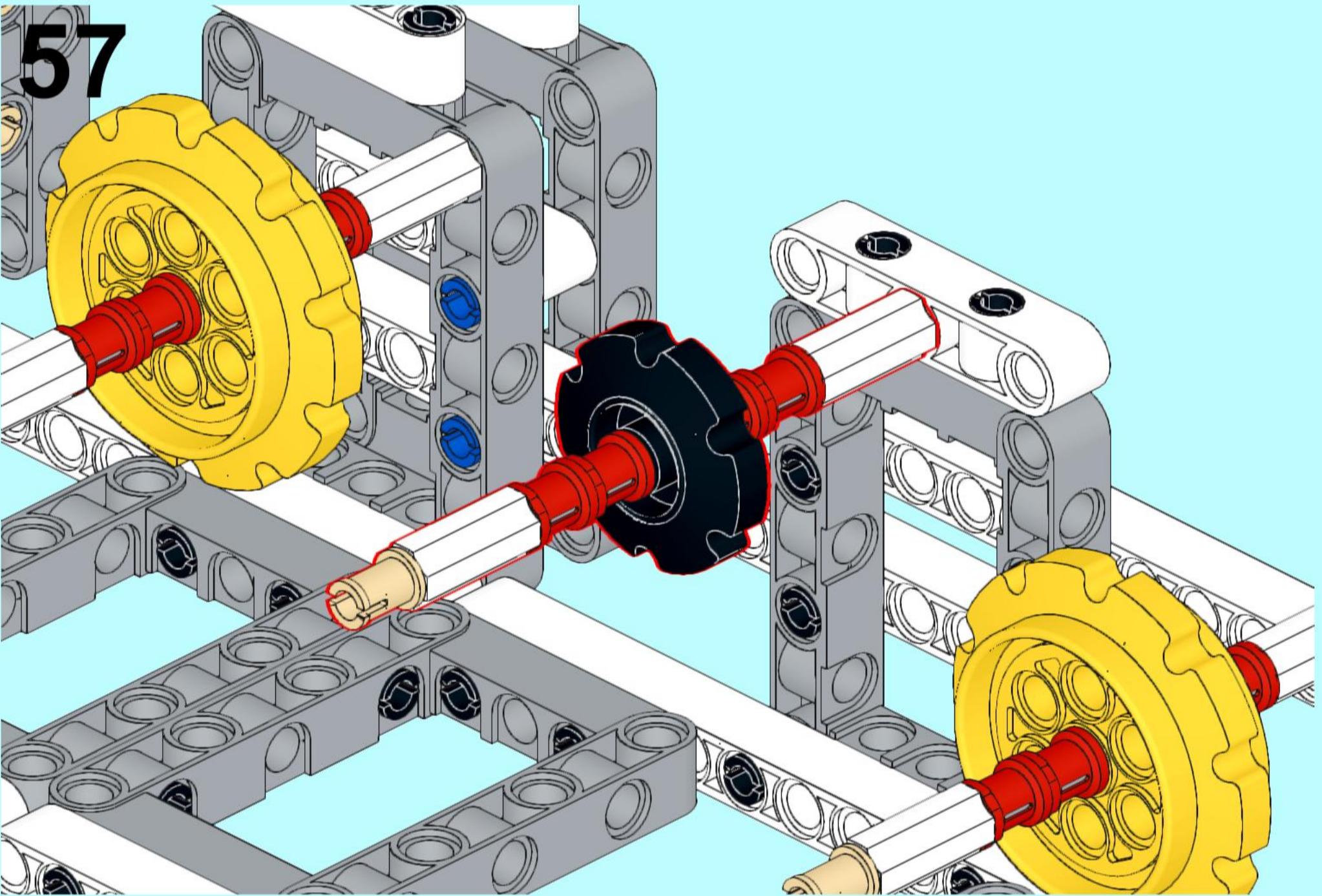
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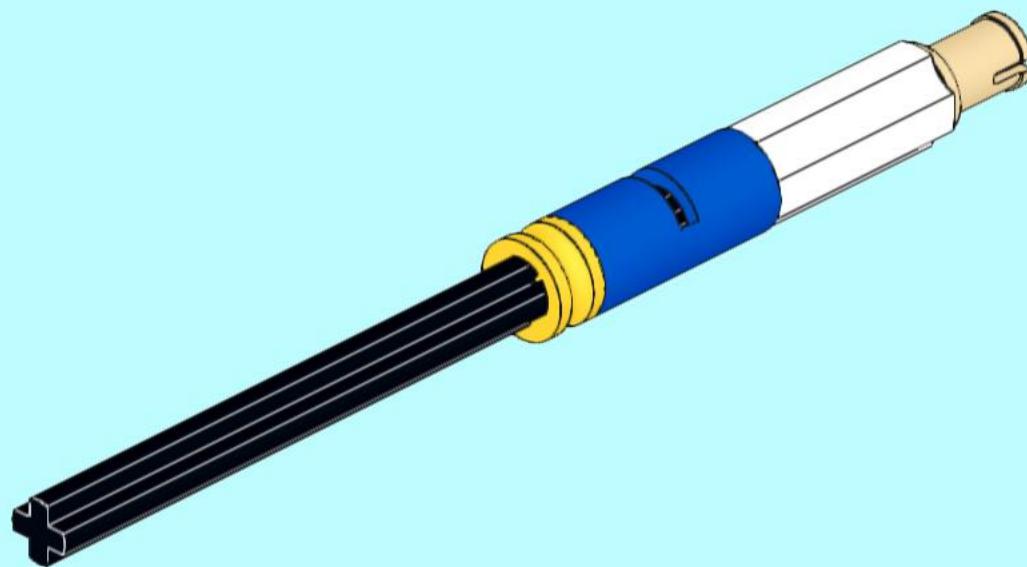
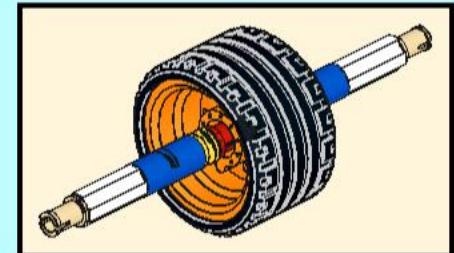
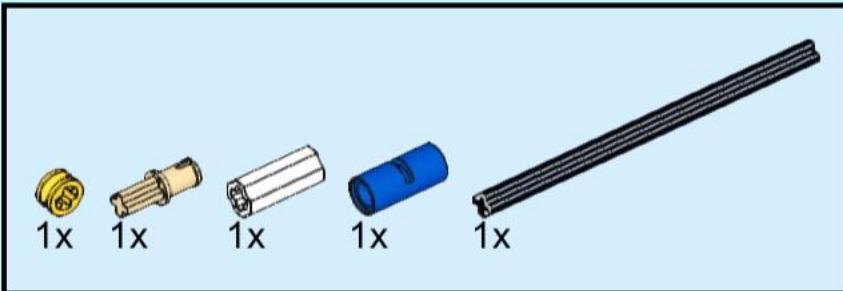


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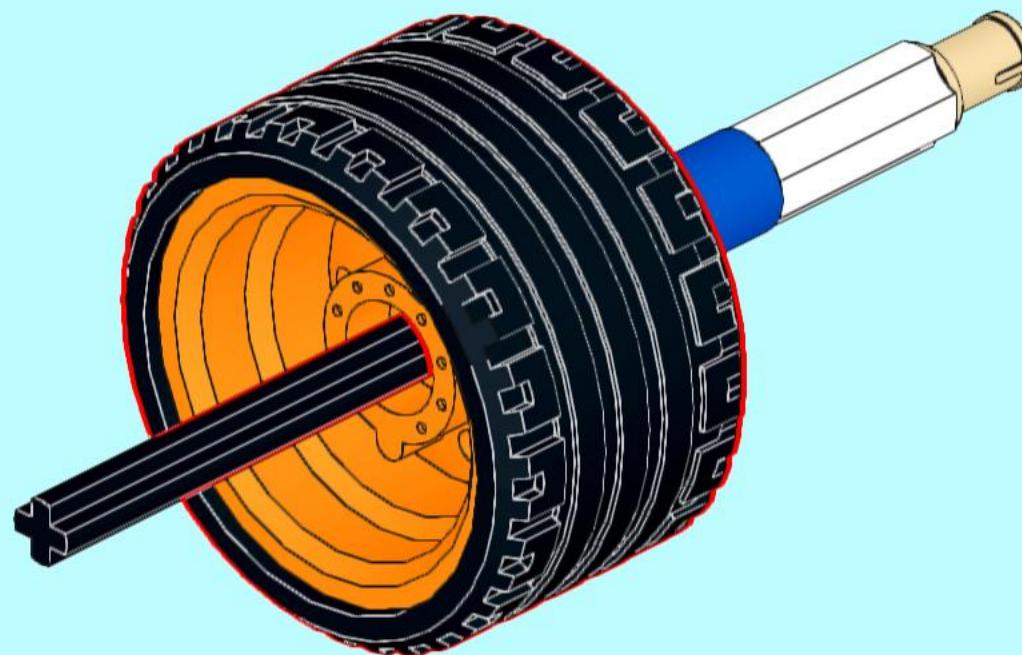
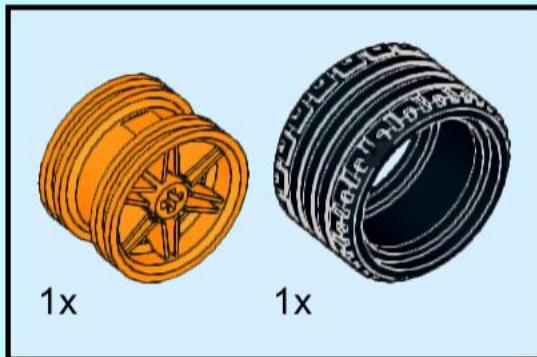




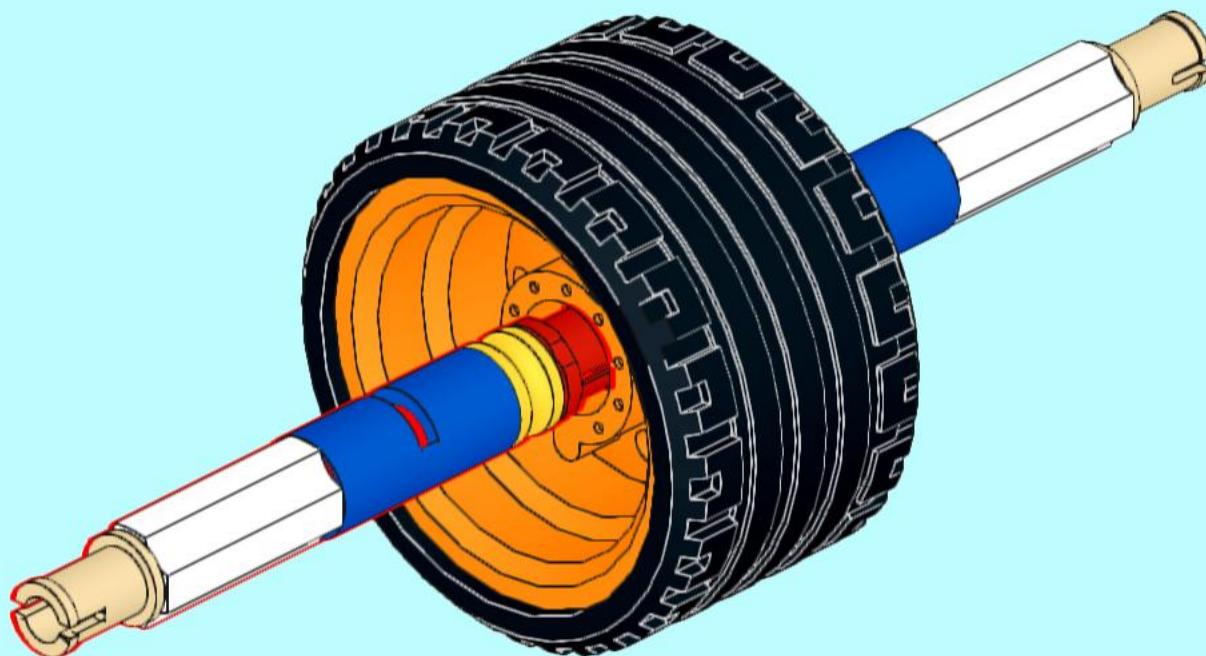
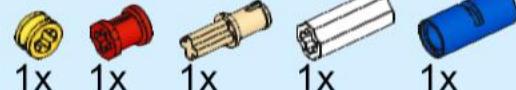
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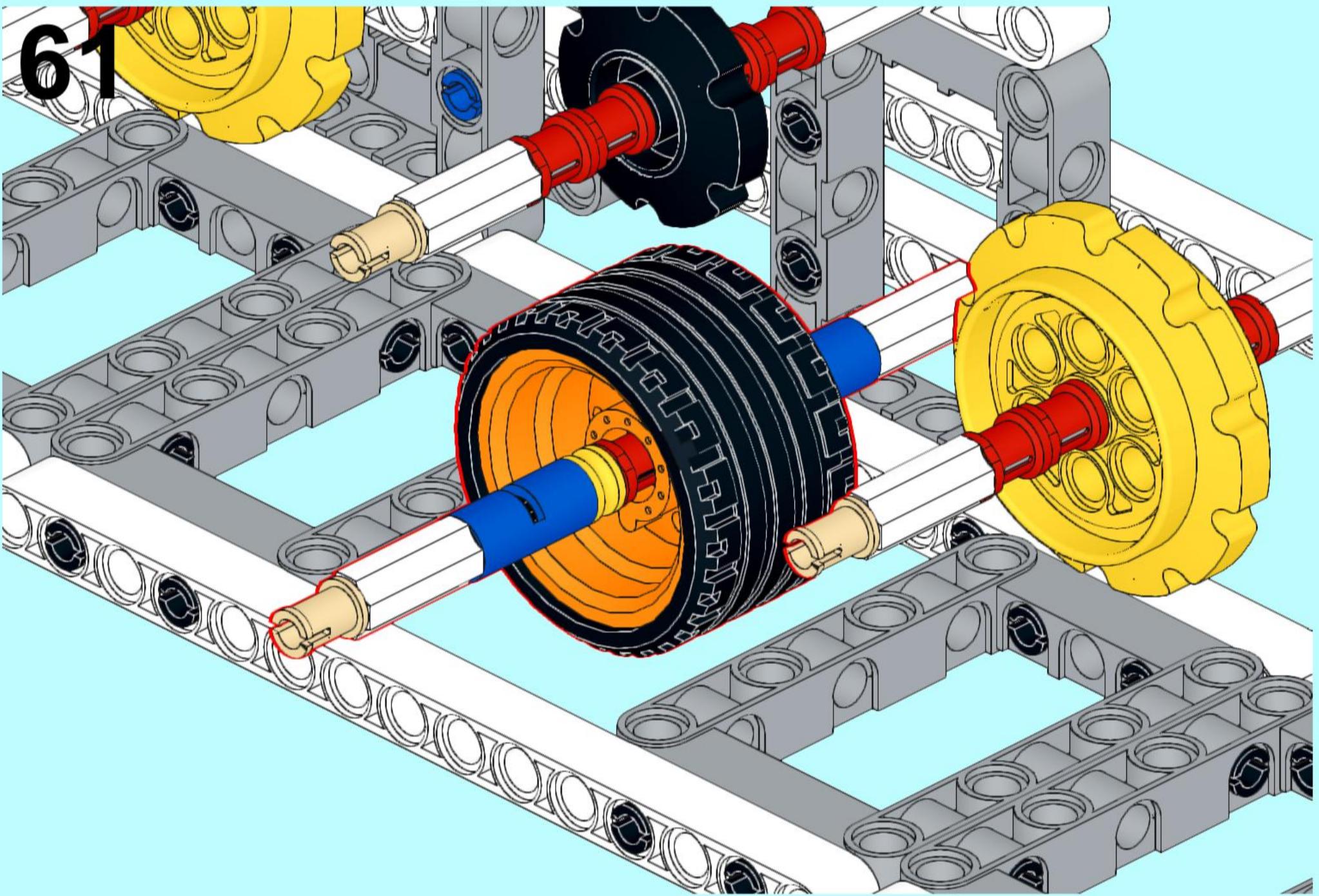


**59**



**60**

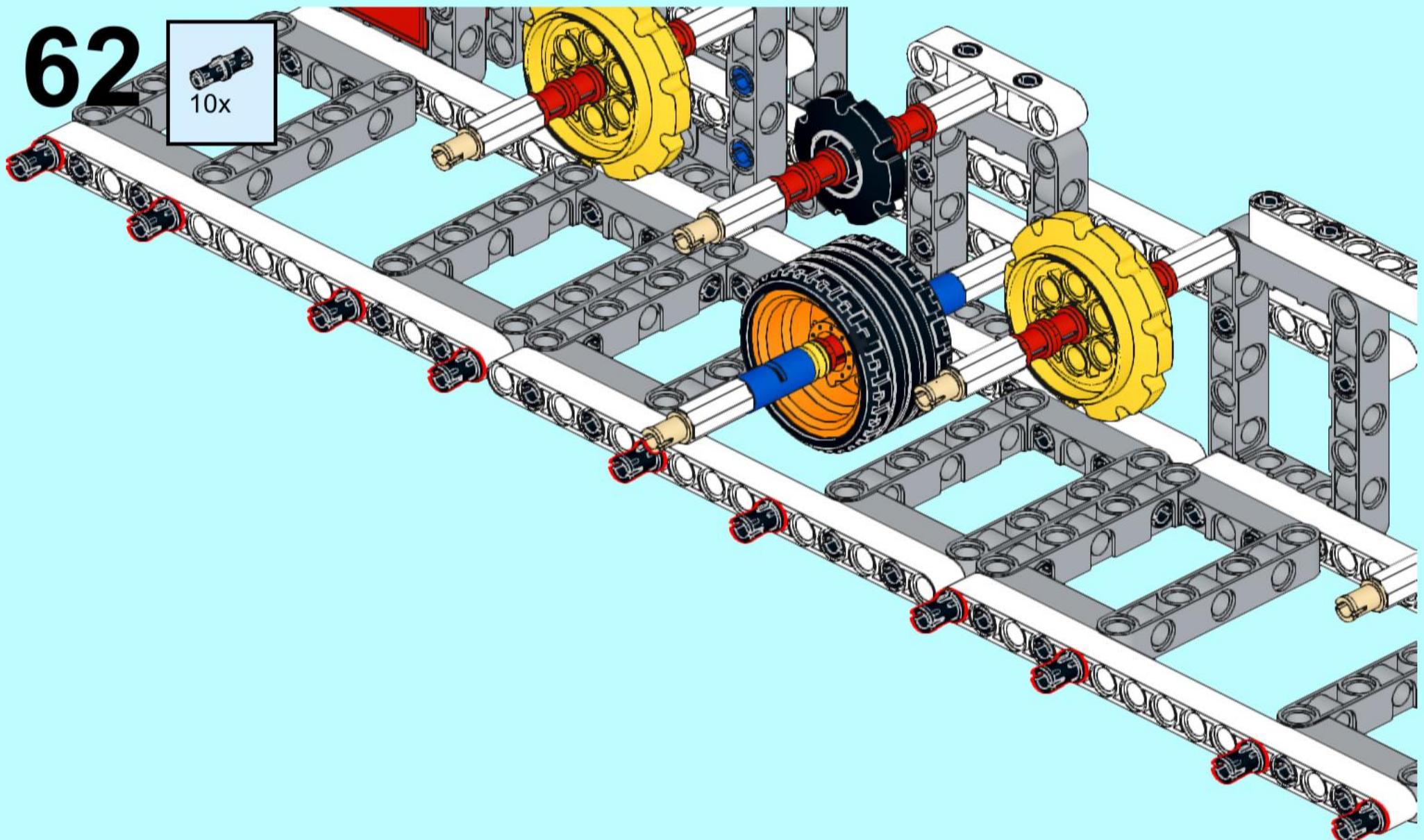


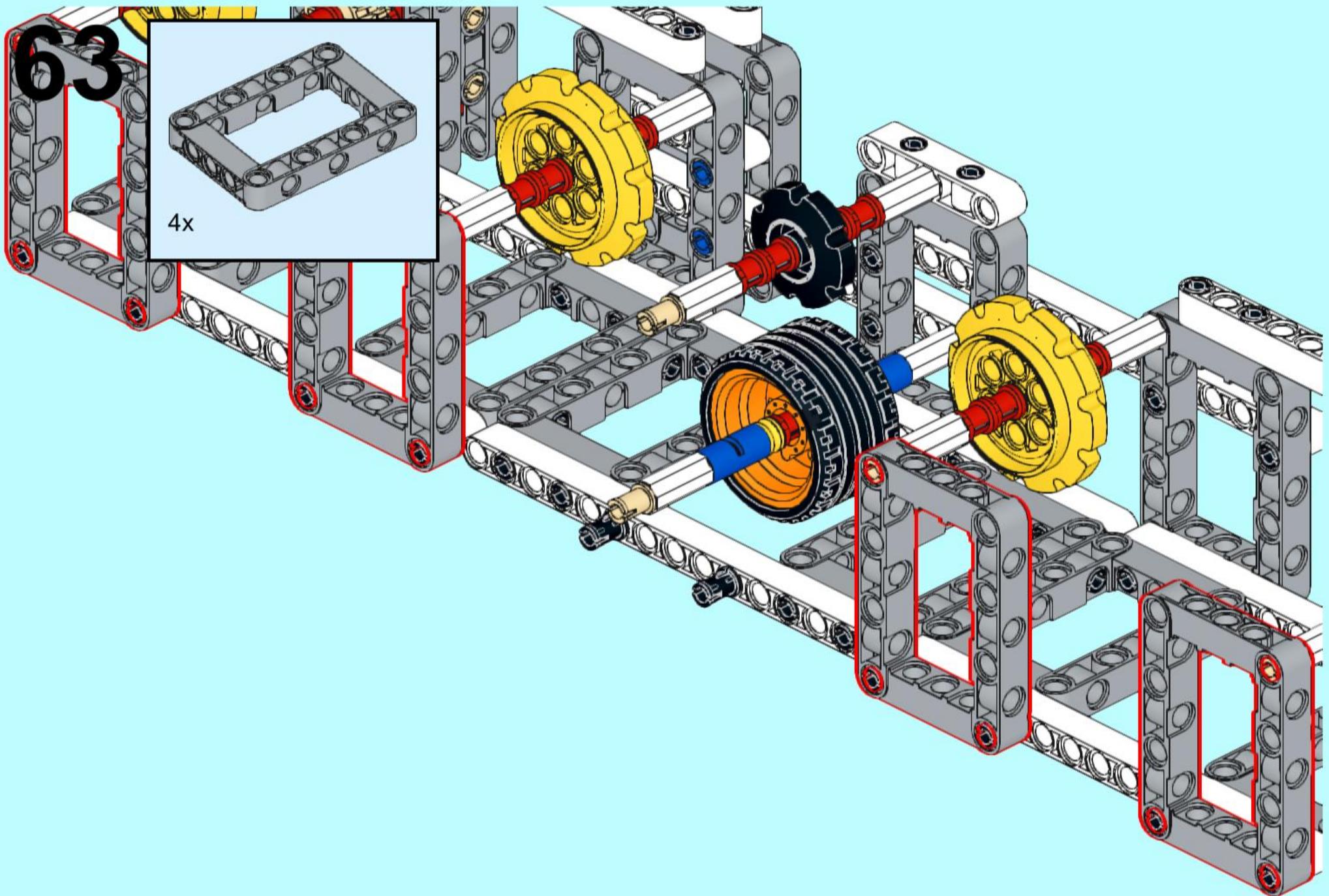


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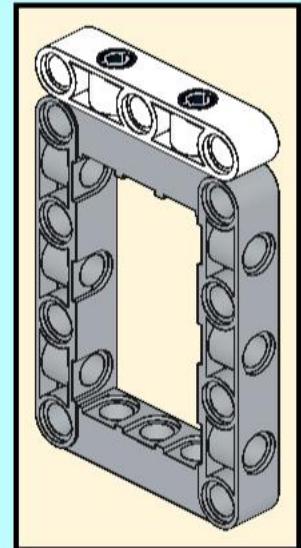
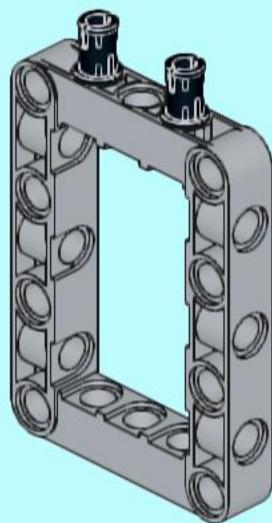
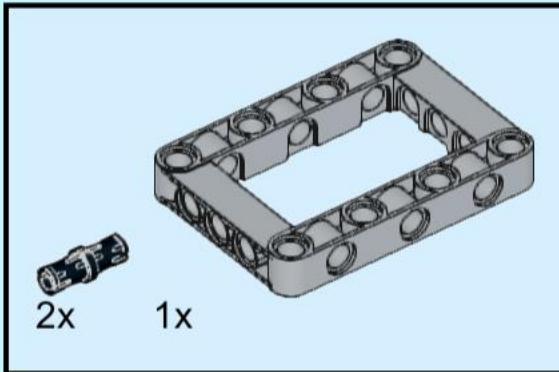


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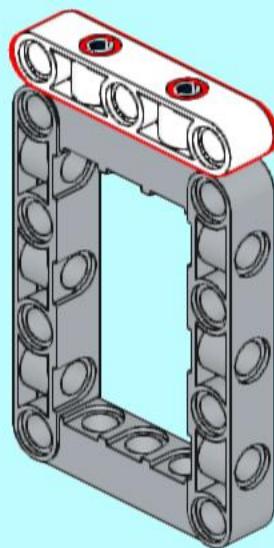
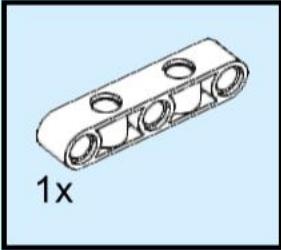


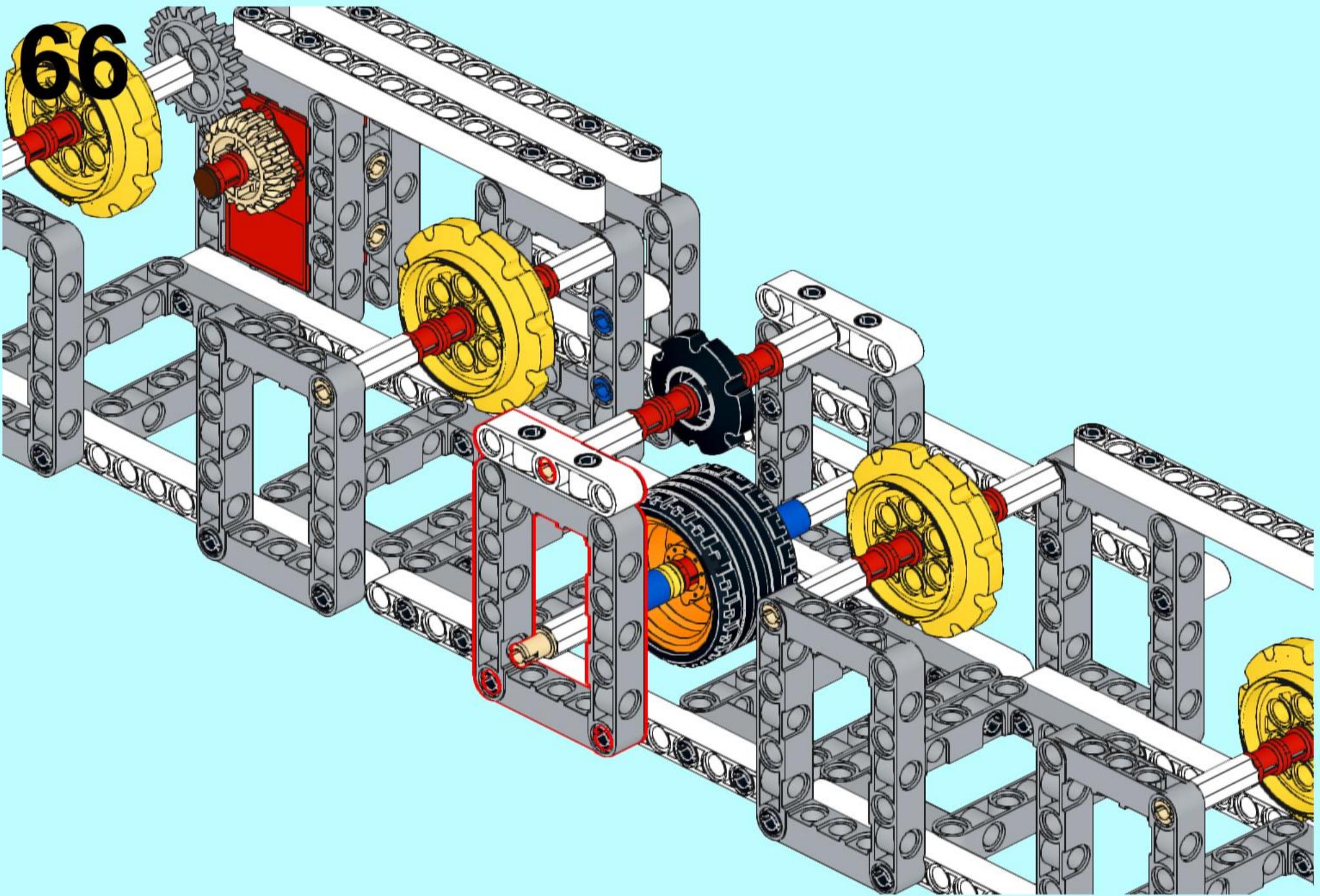


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**65**

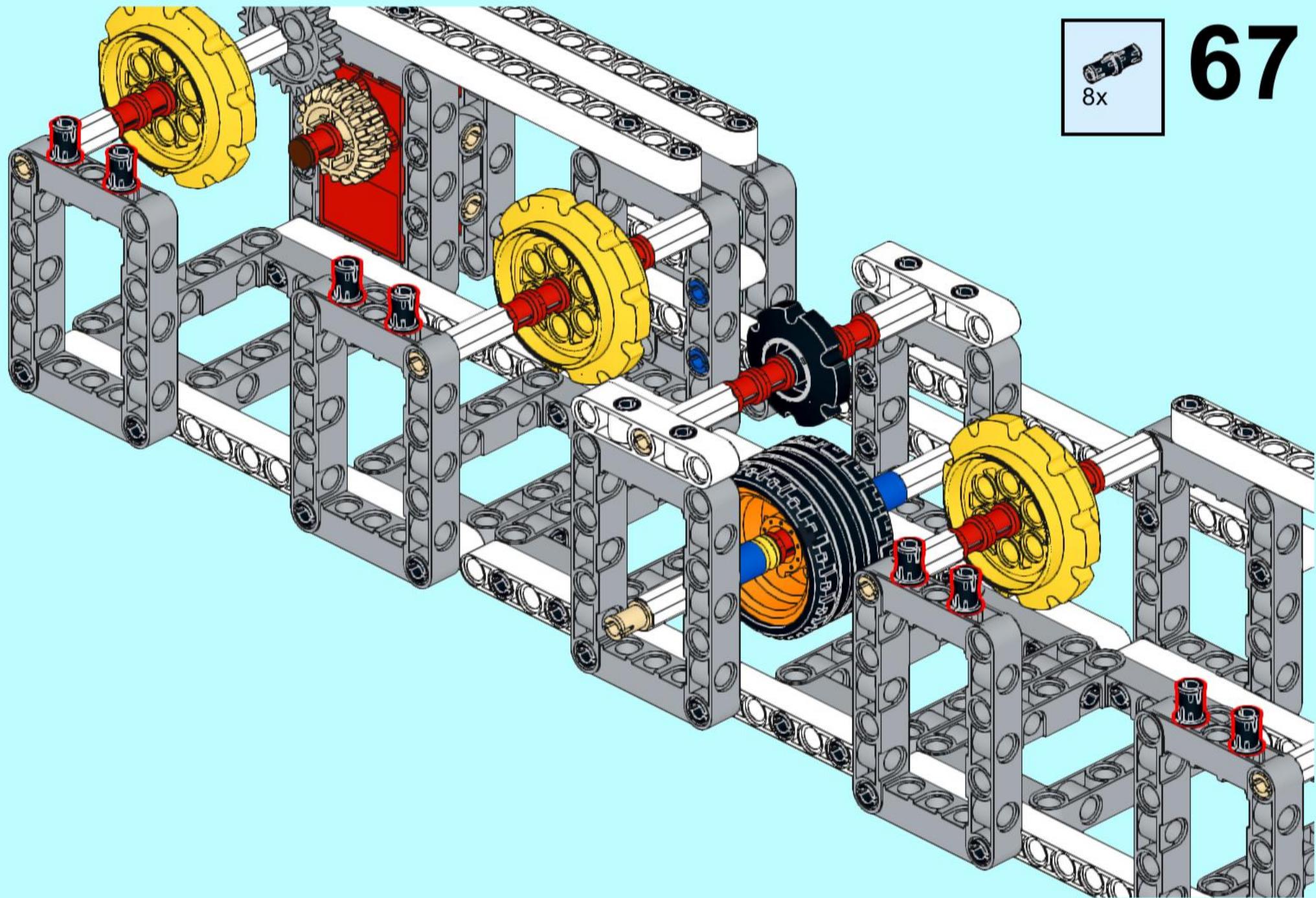




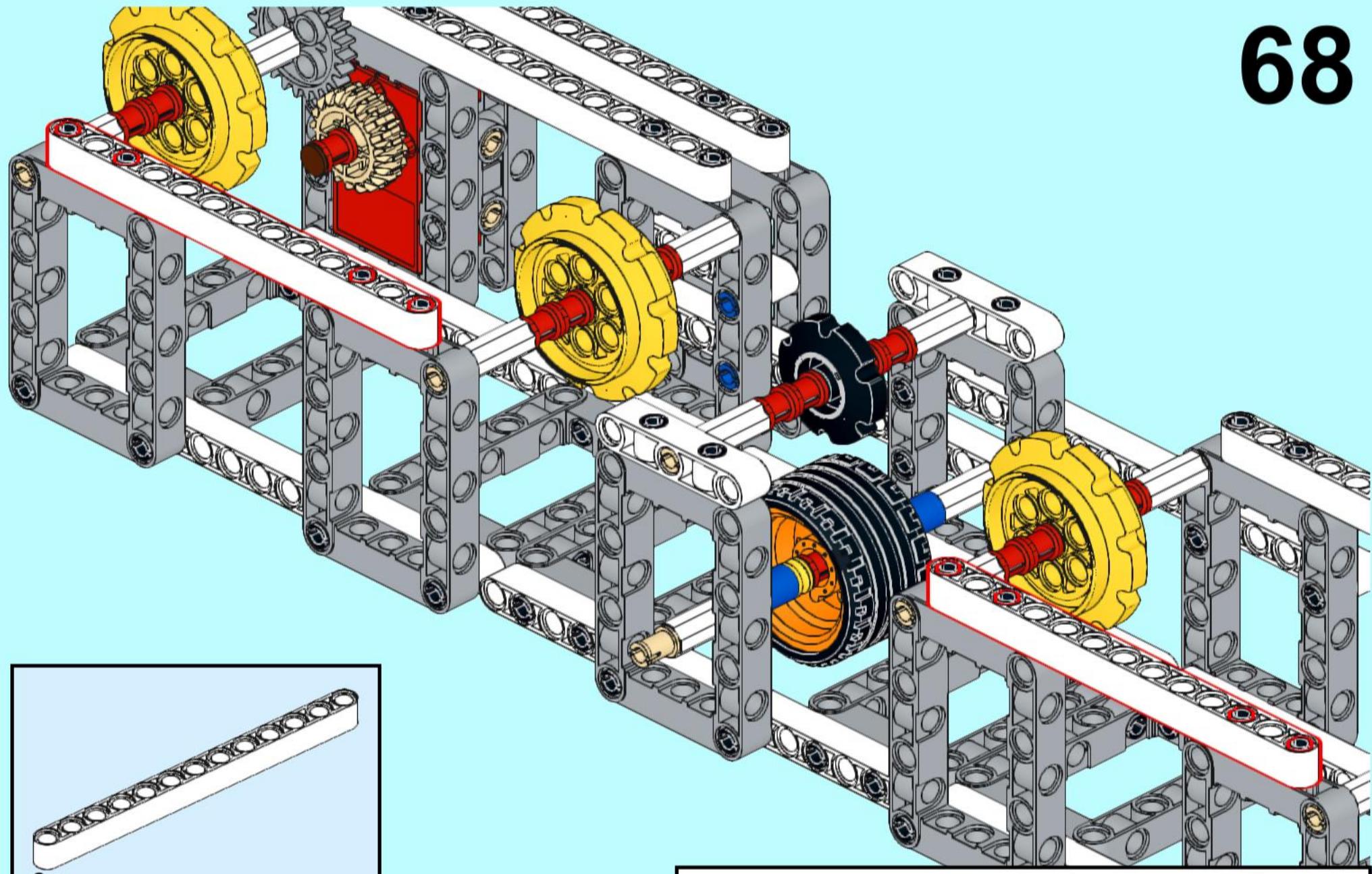
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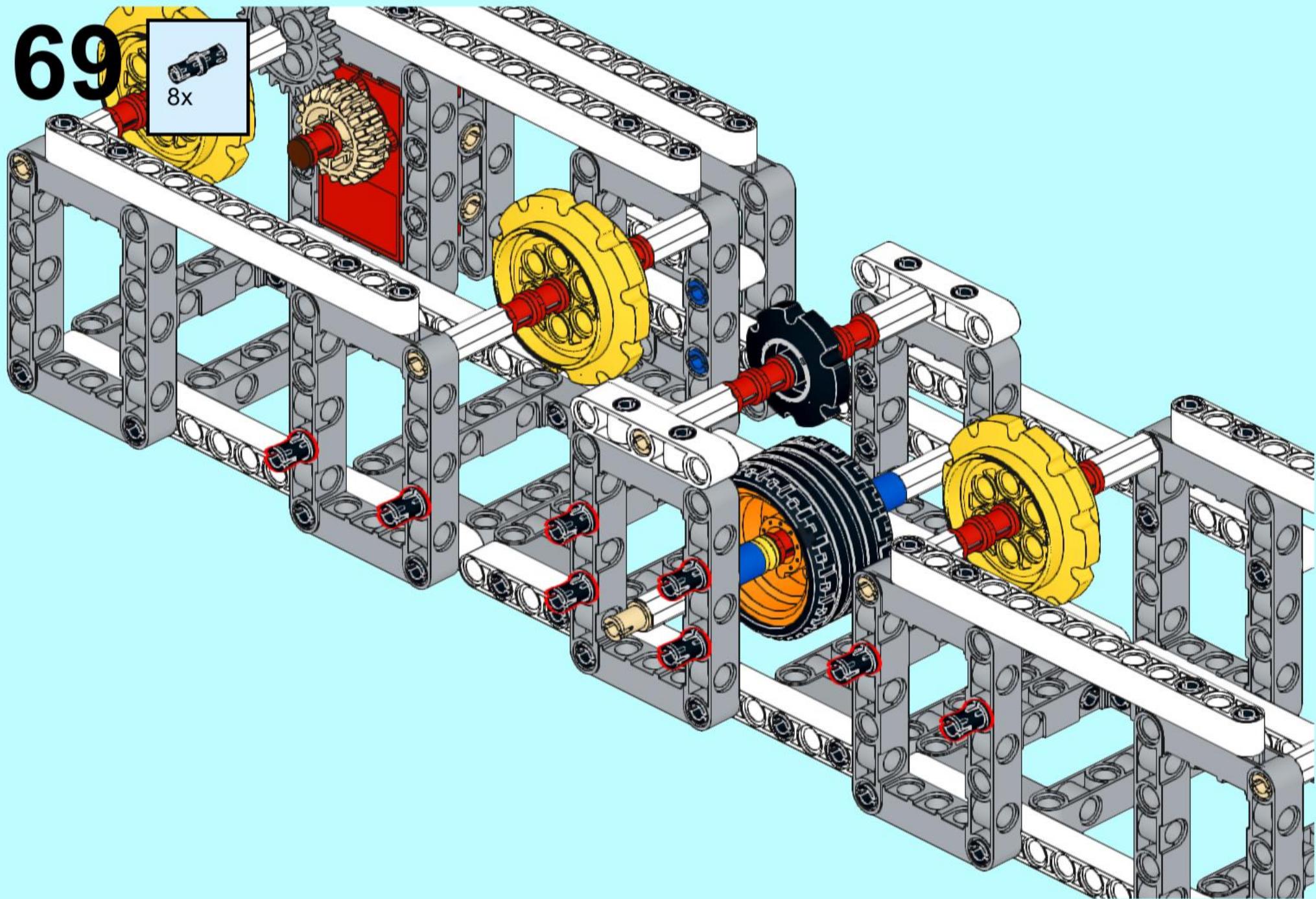
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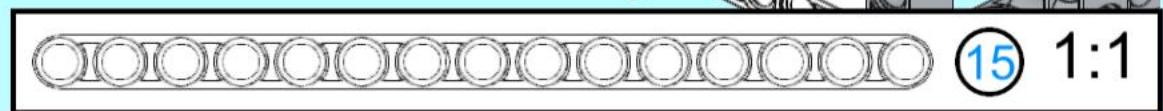
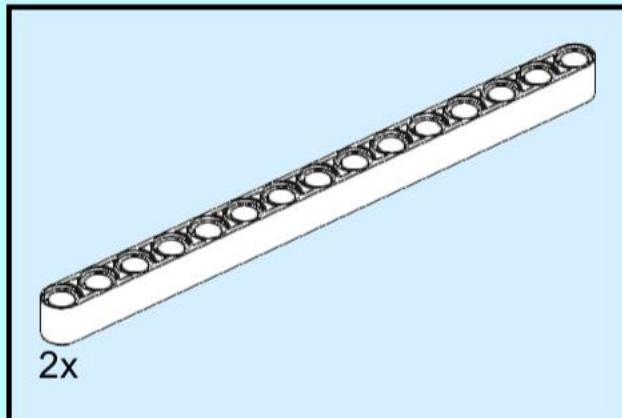
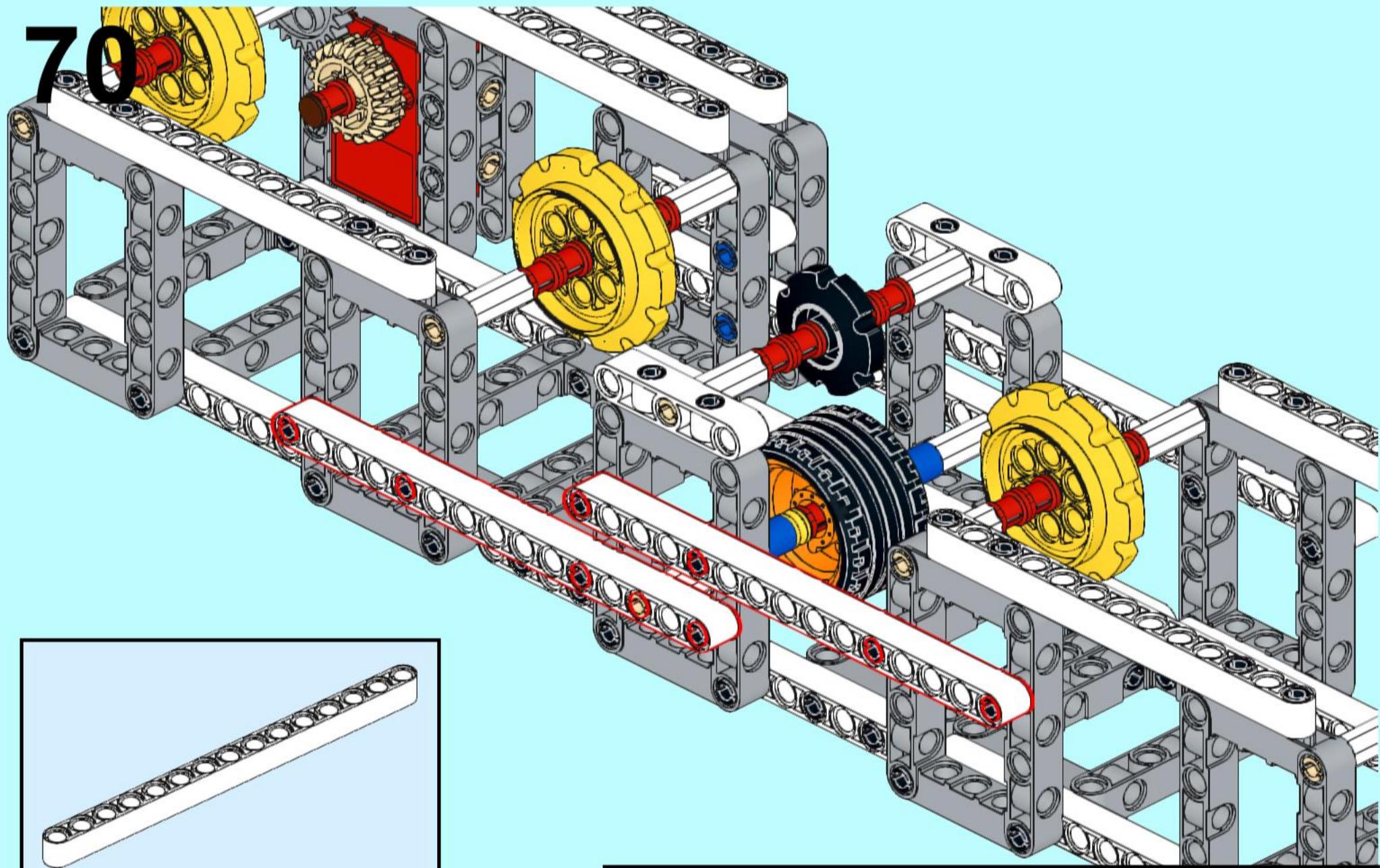
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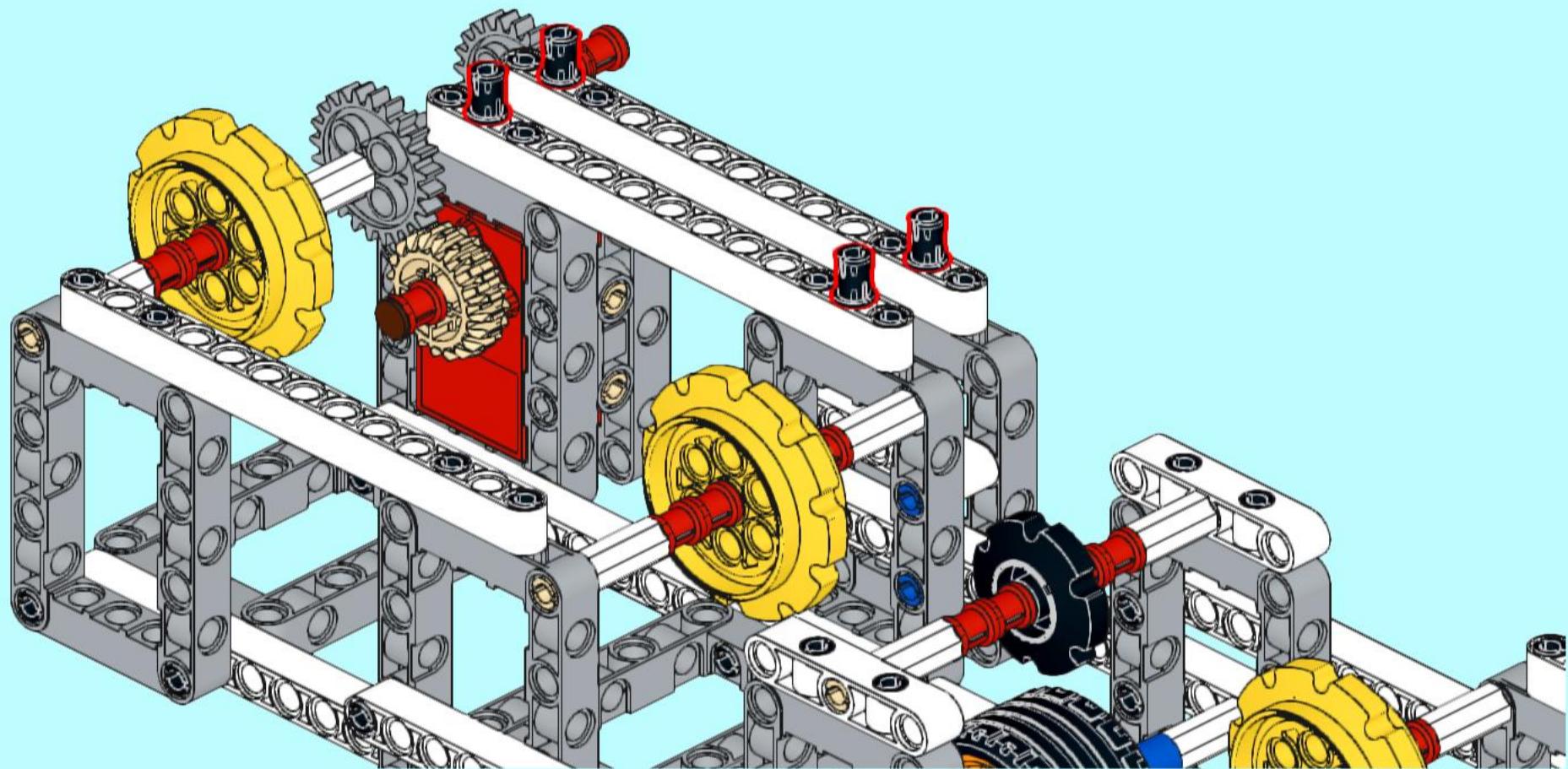
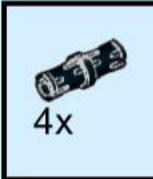
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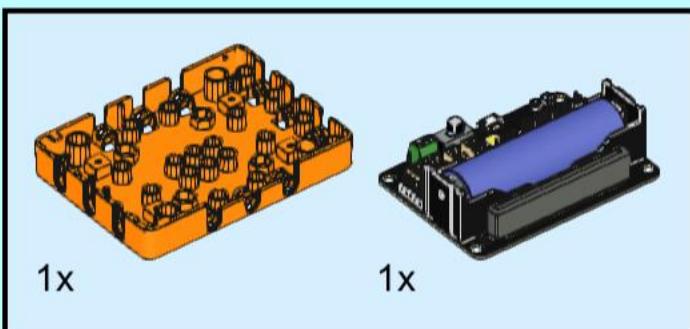
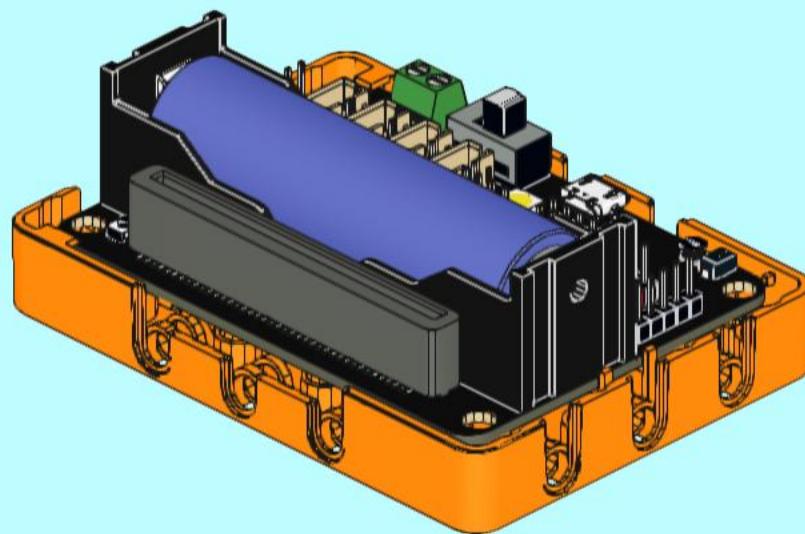
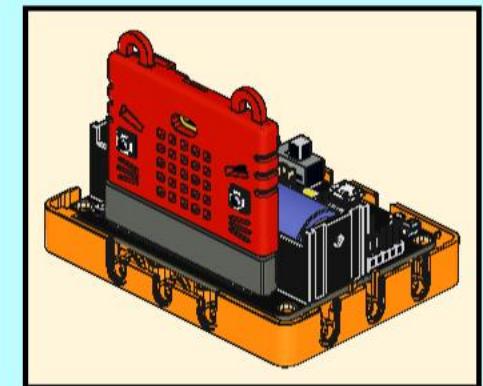
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71



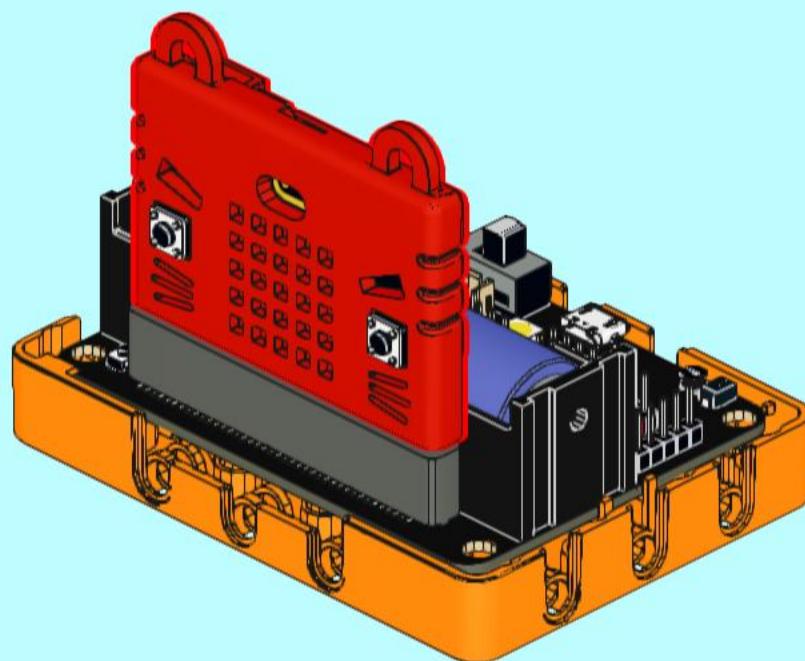
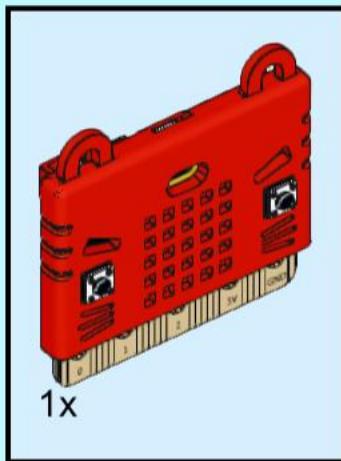
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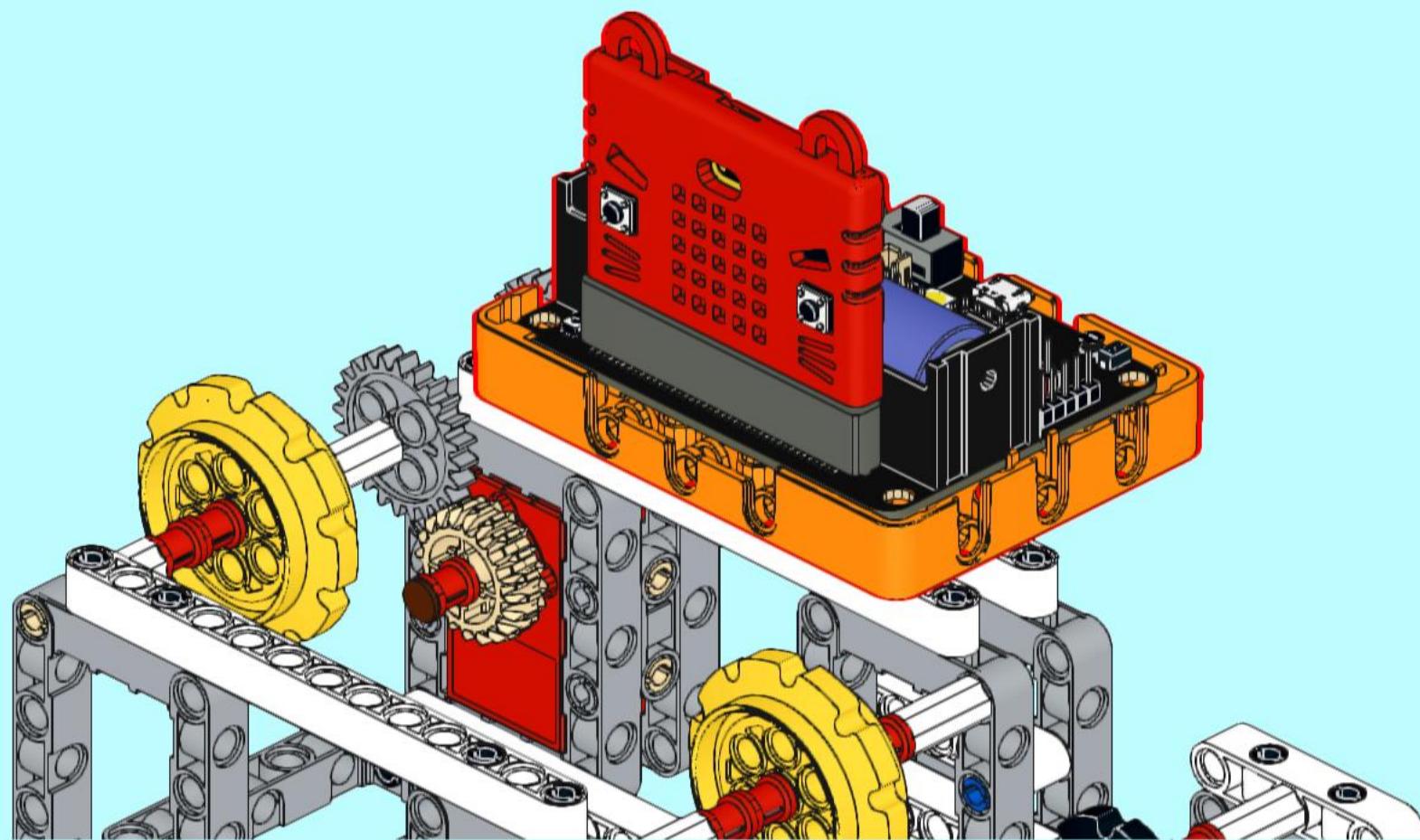
1x

1x

73



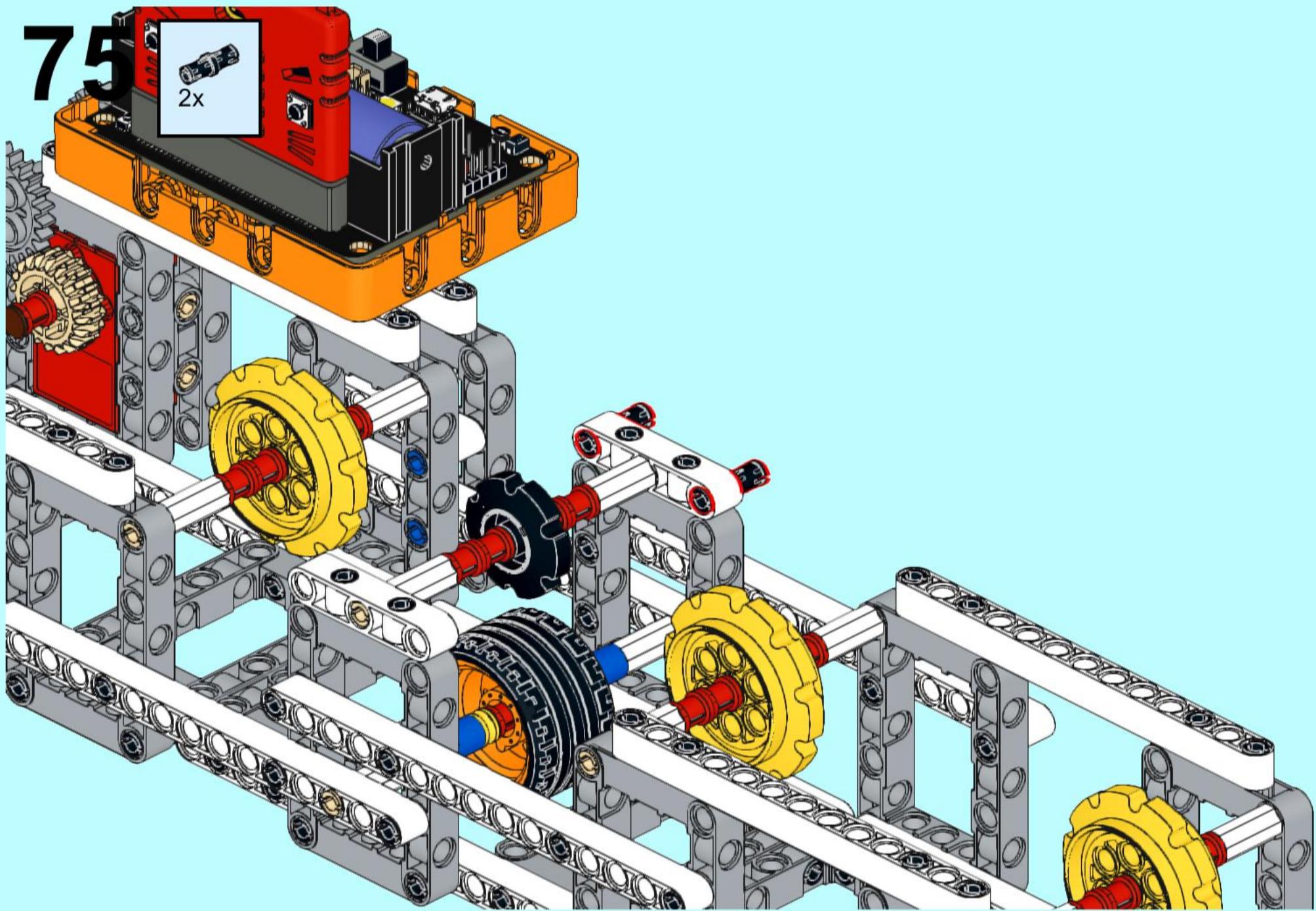
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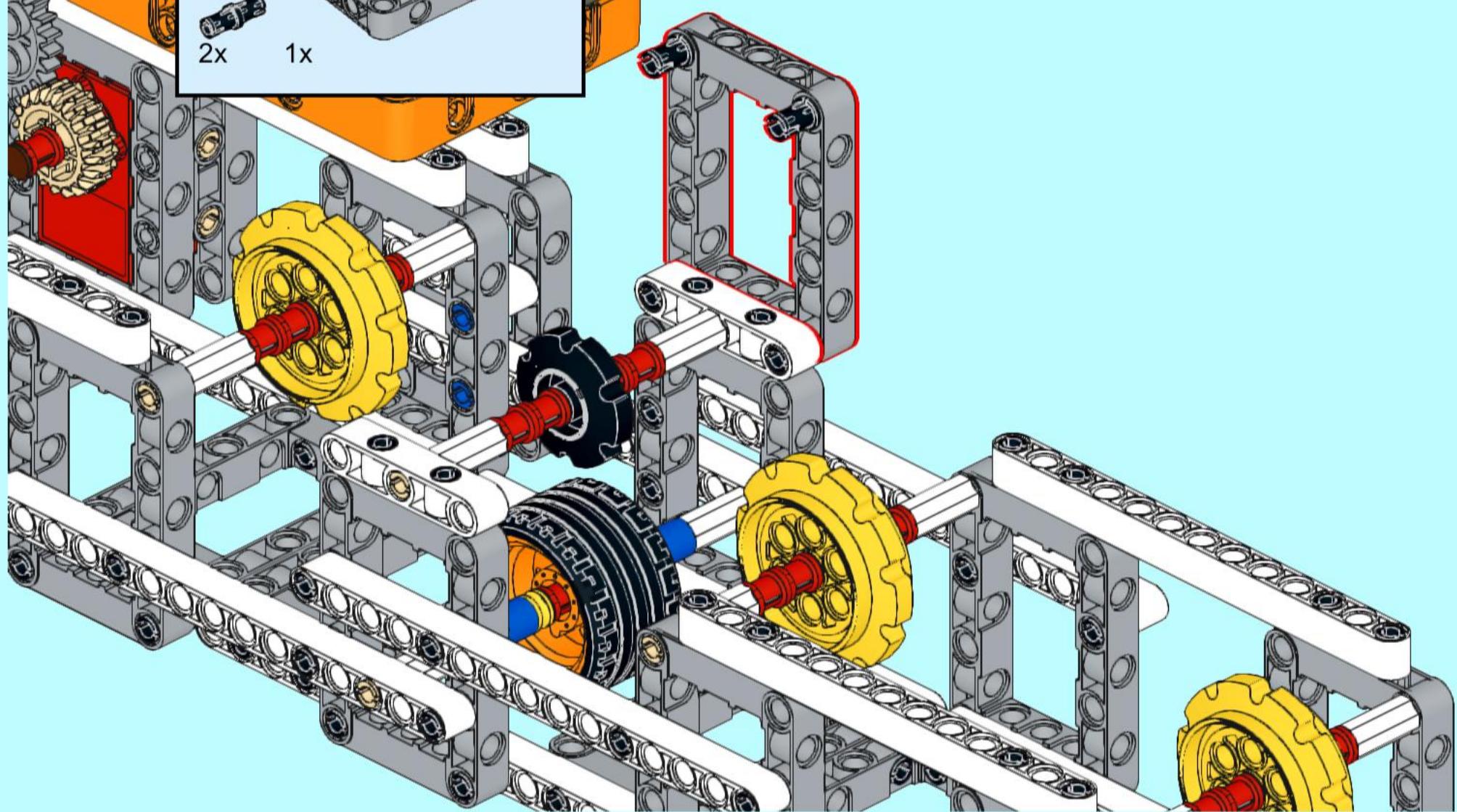
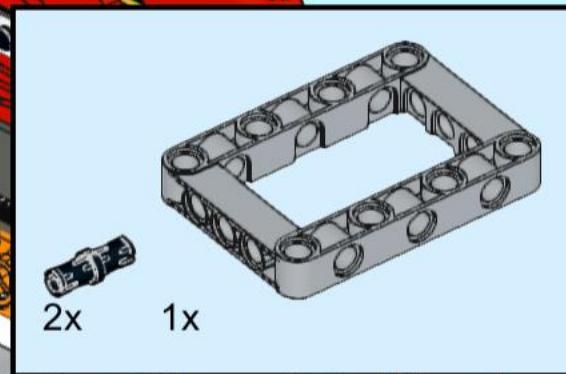
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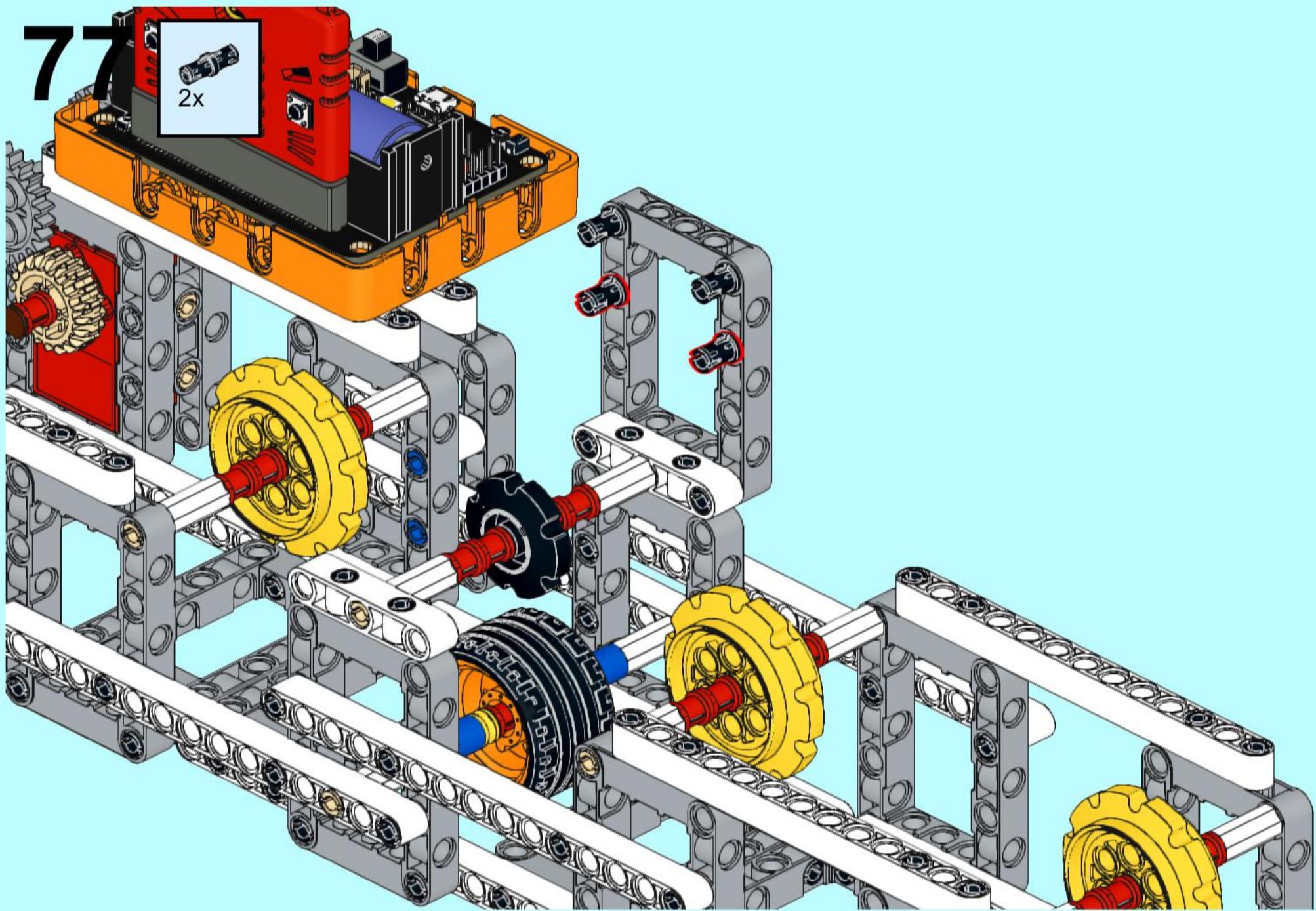
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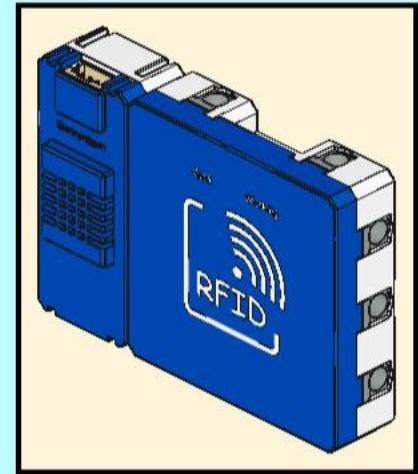
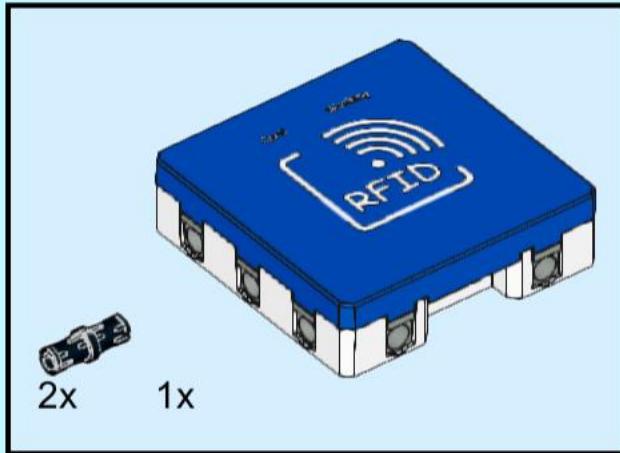
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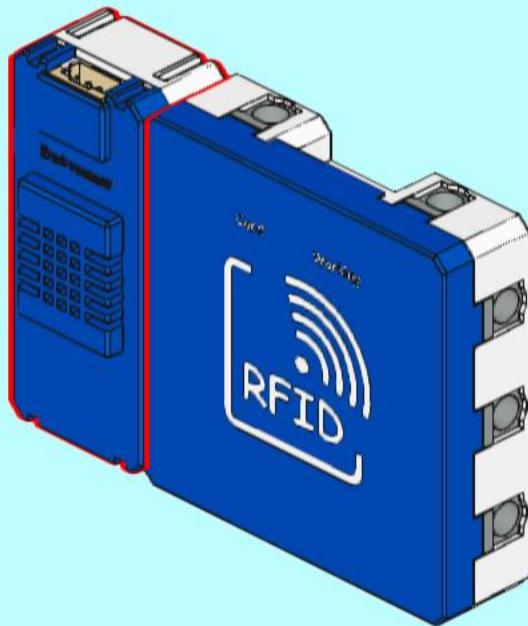
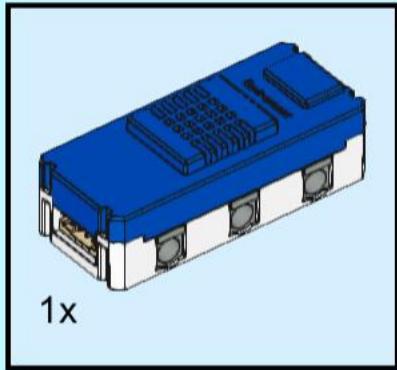
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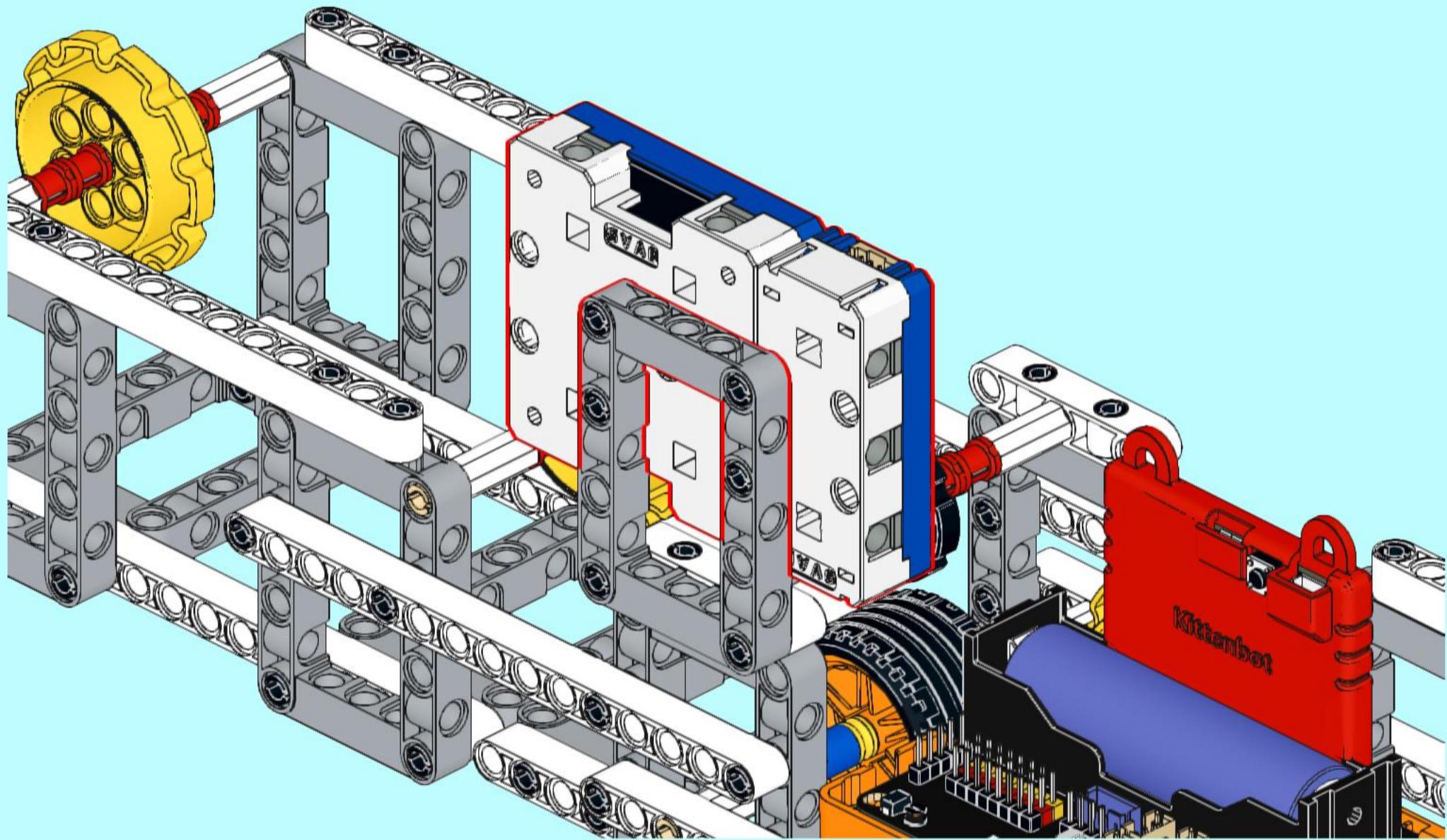
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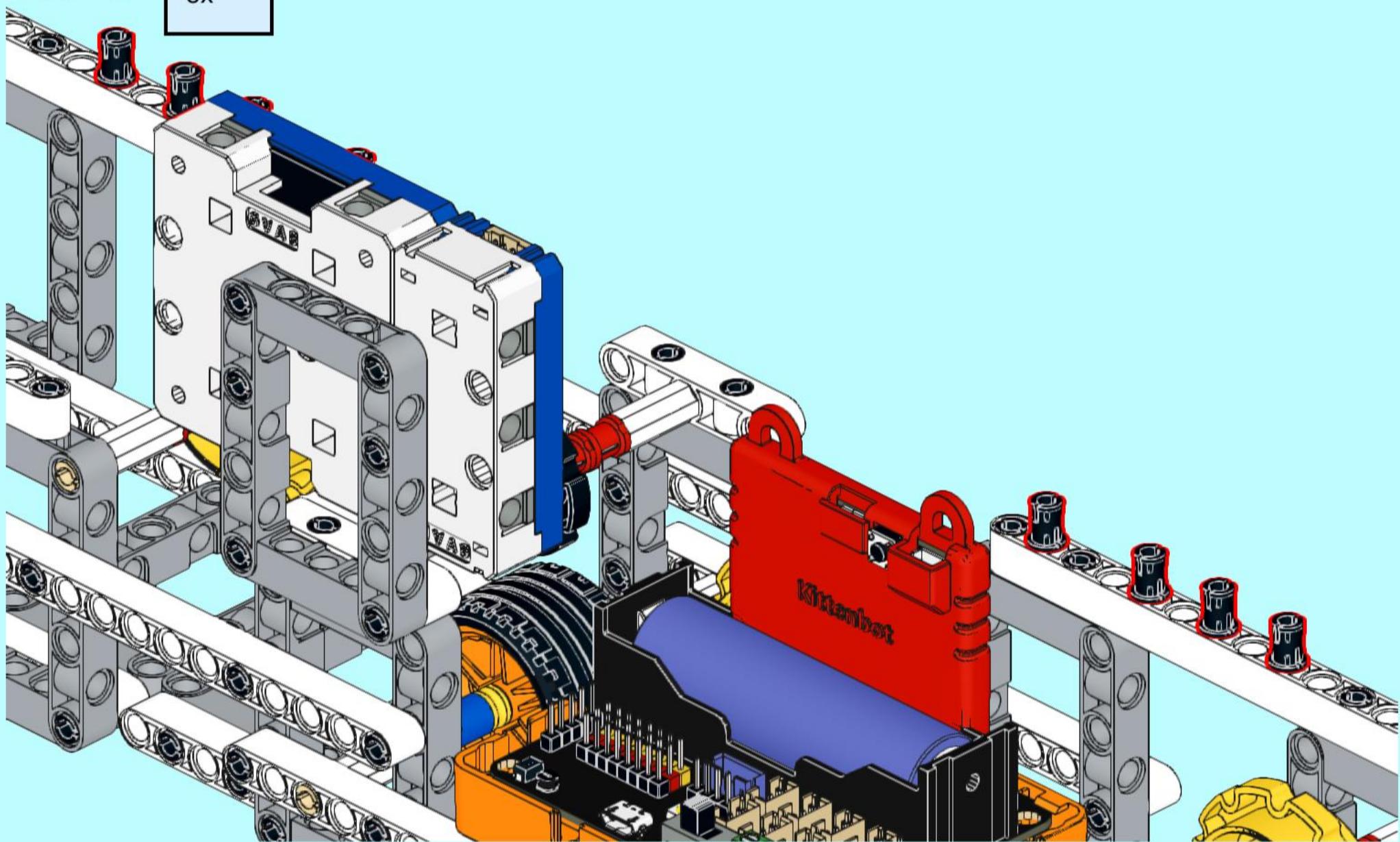
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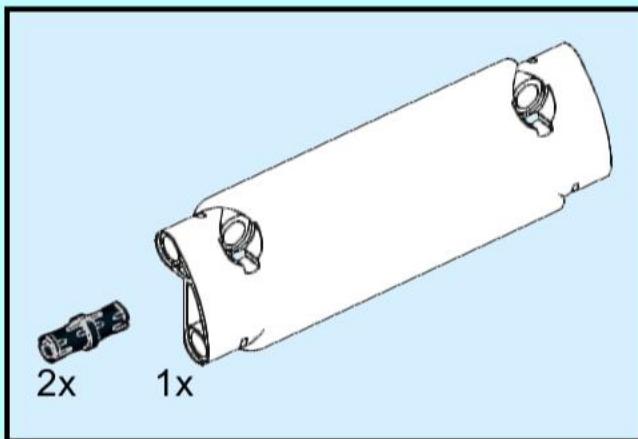
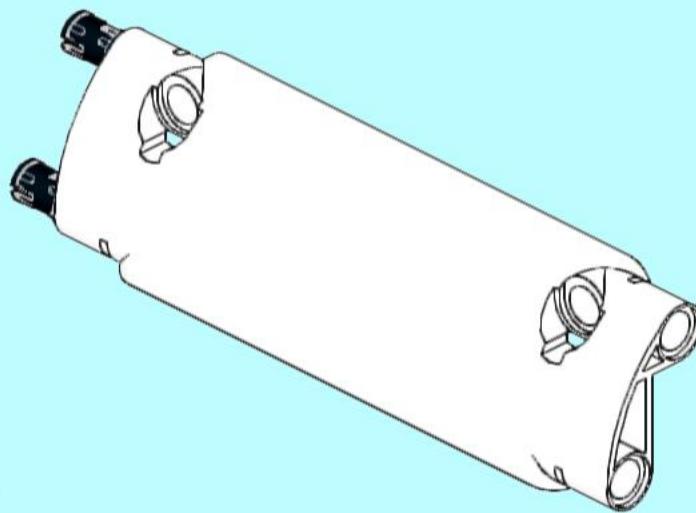
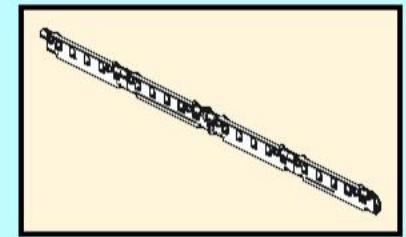
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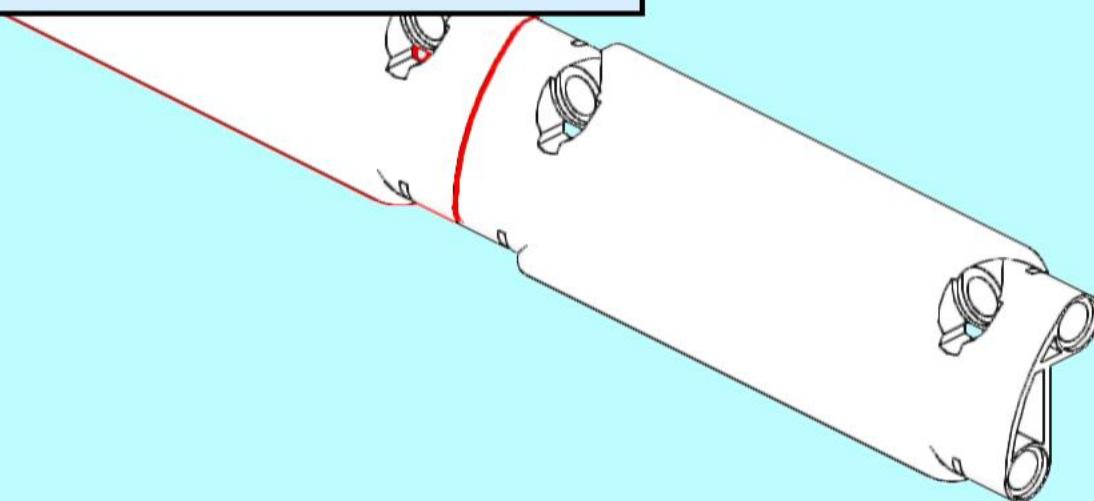
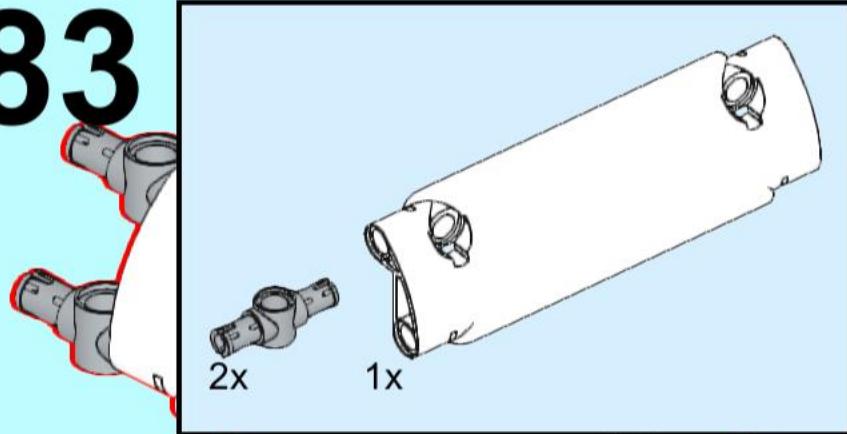
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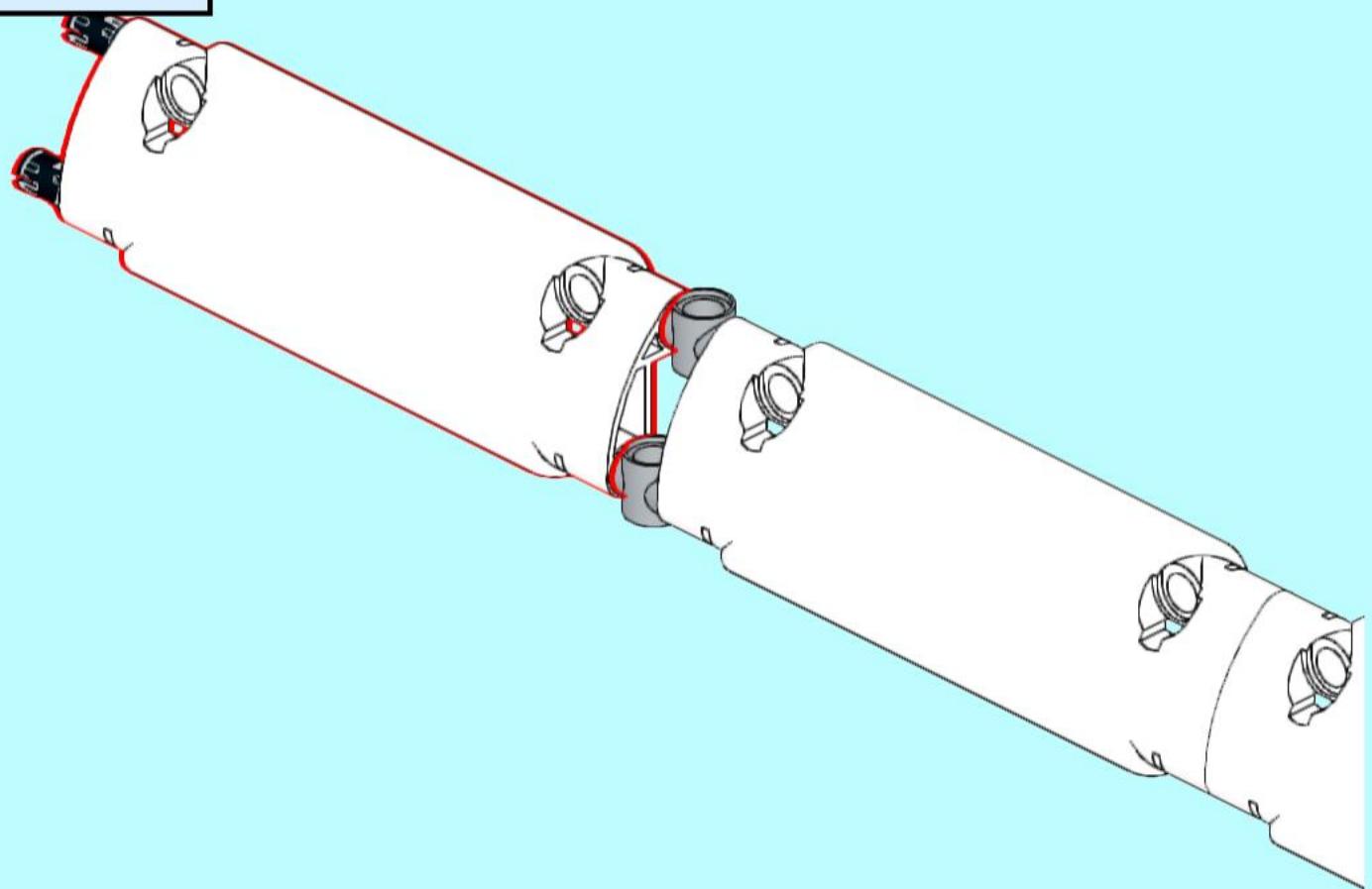
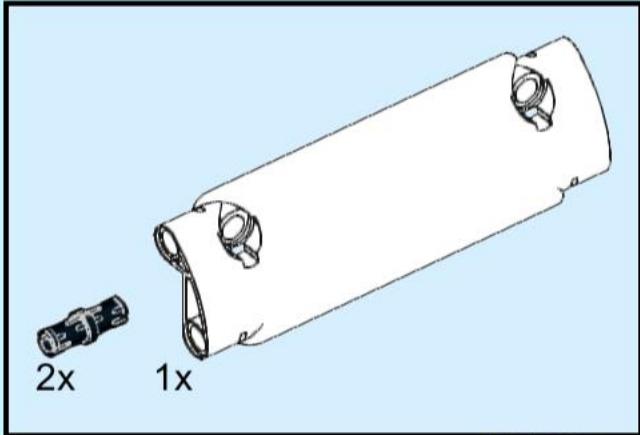
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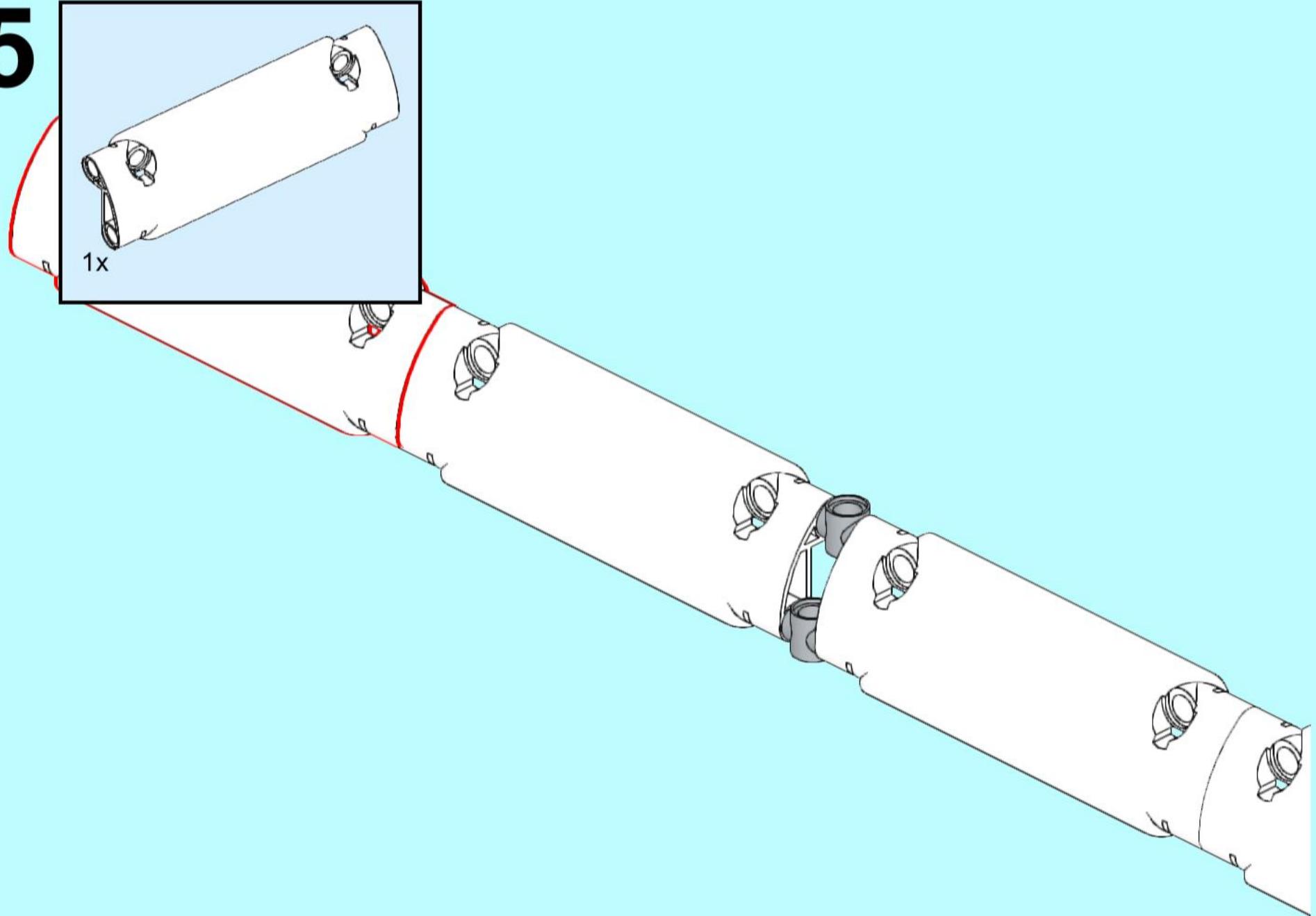
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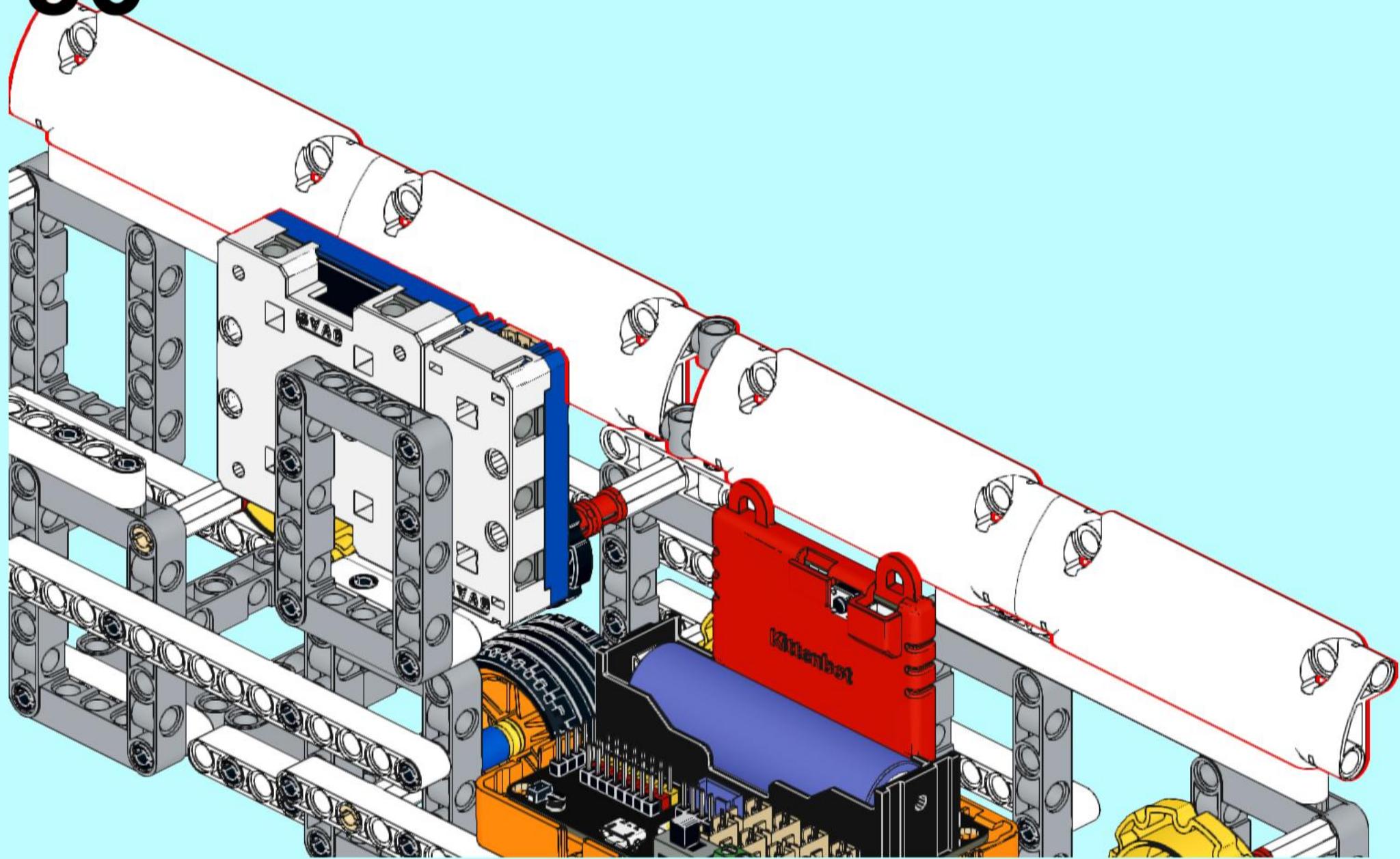
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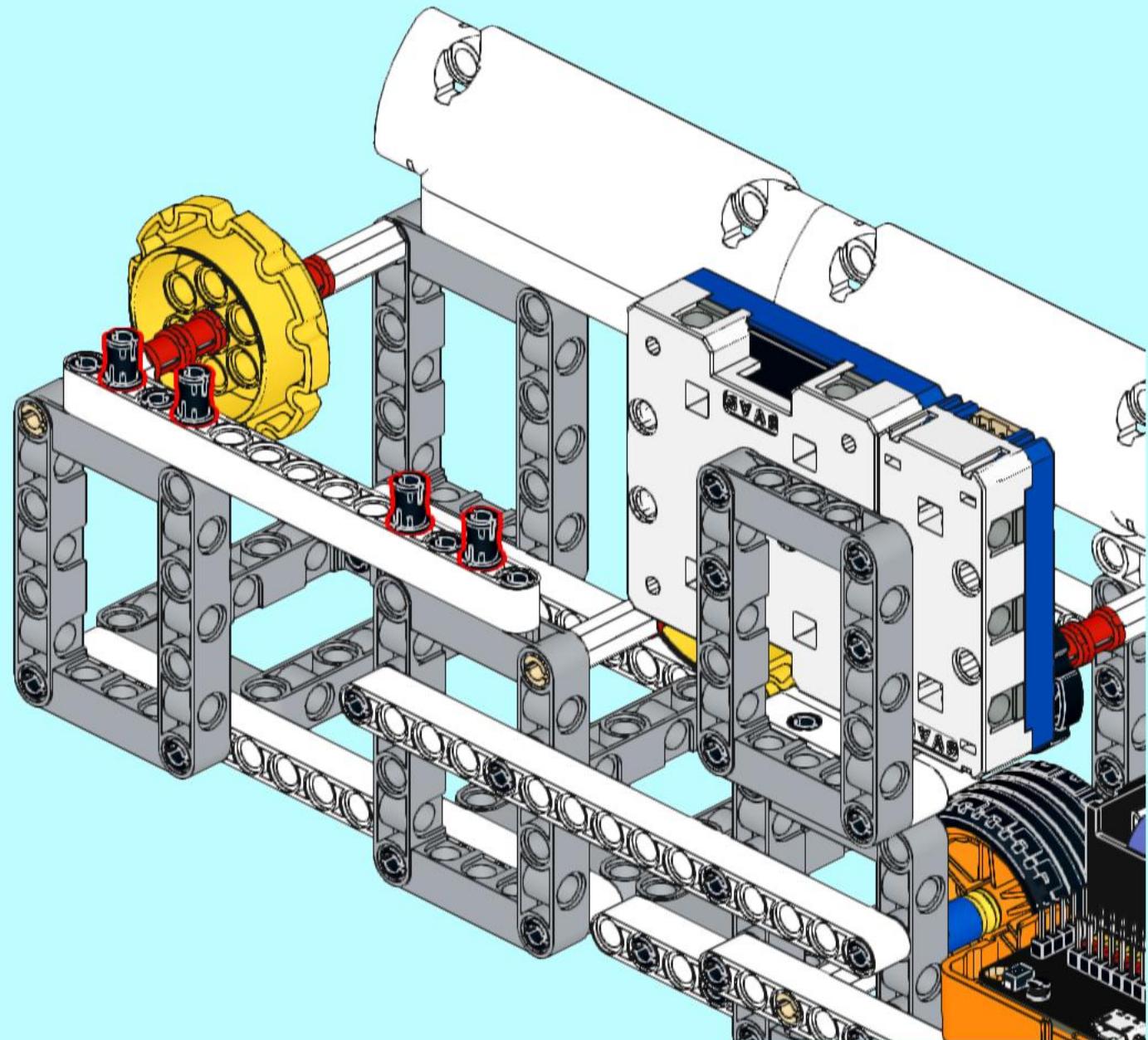
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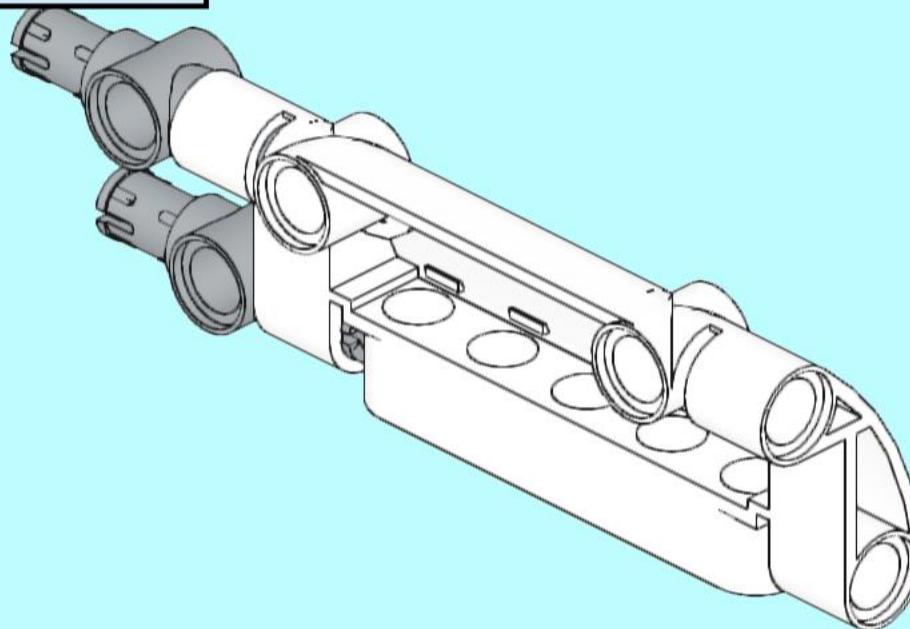
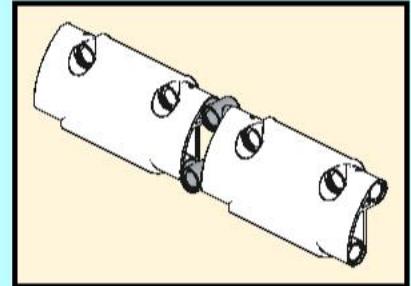
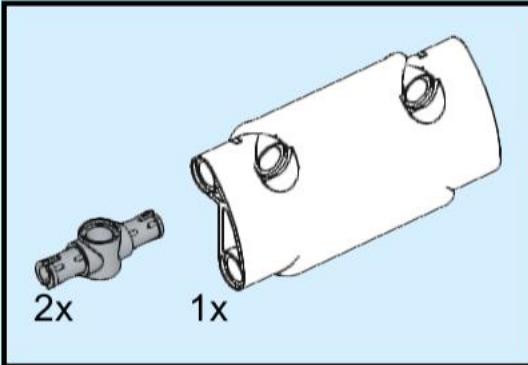
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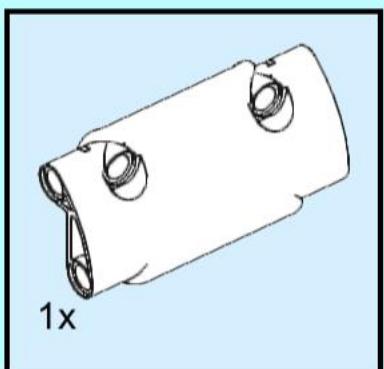
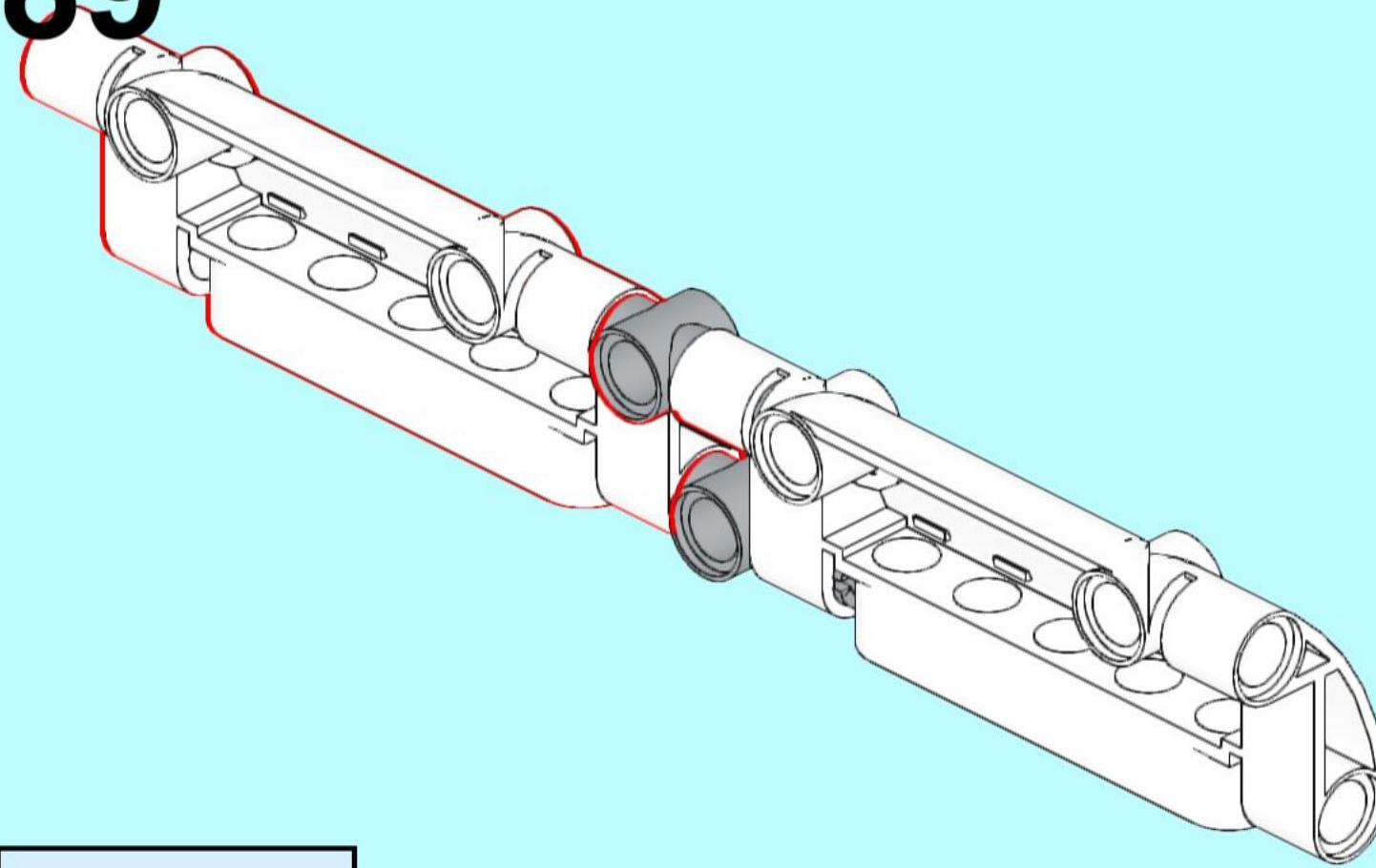
87



**88**

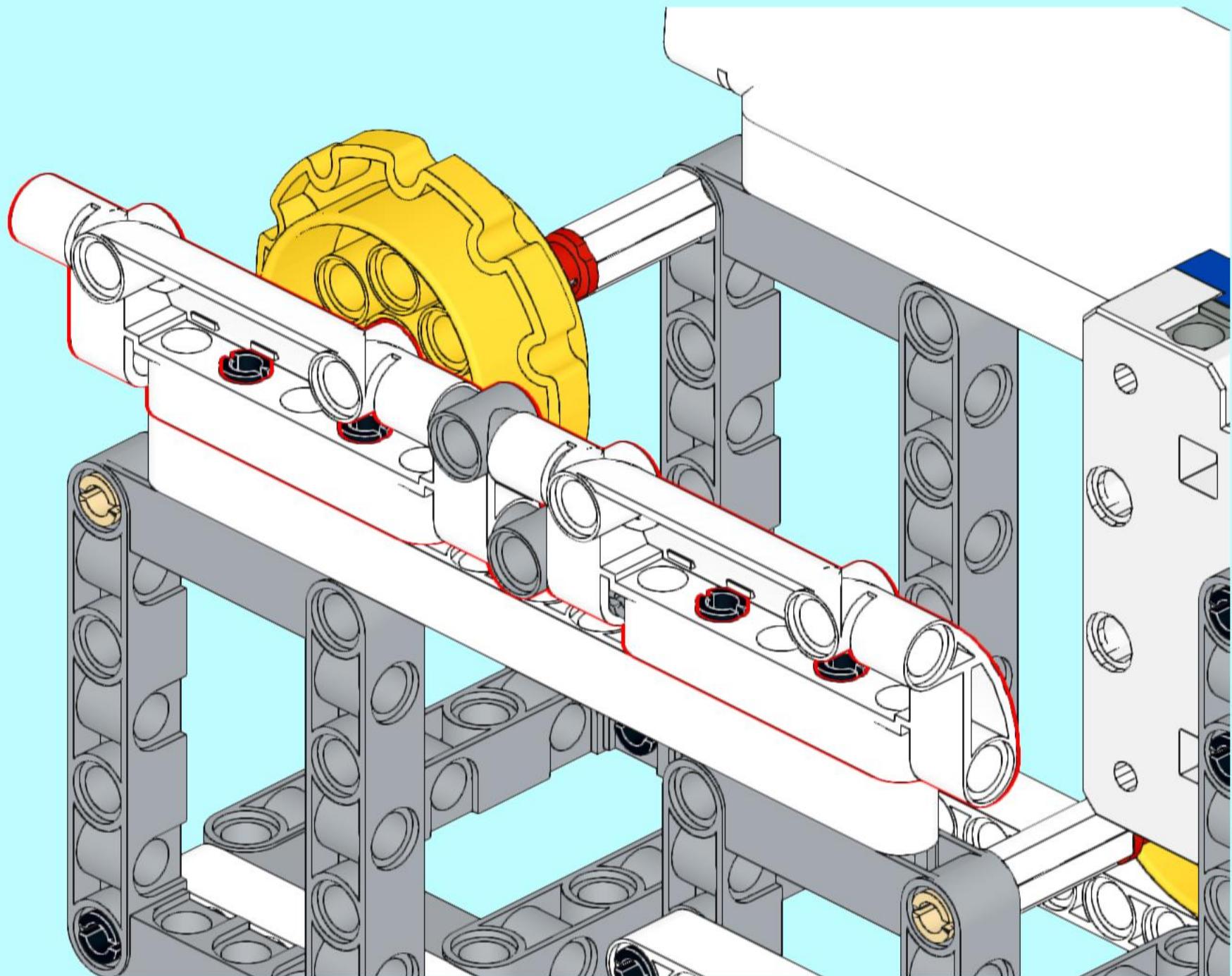


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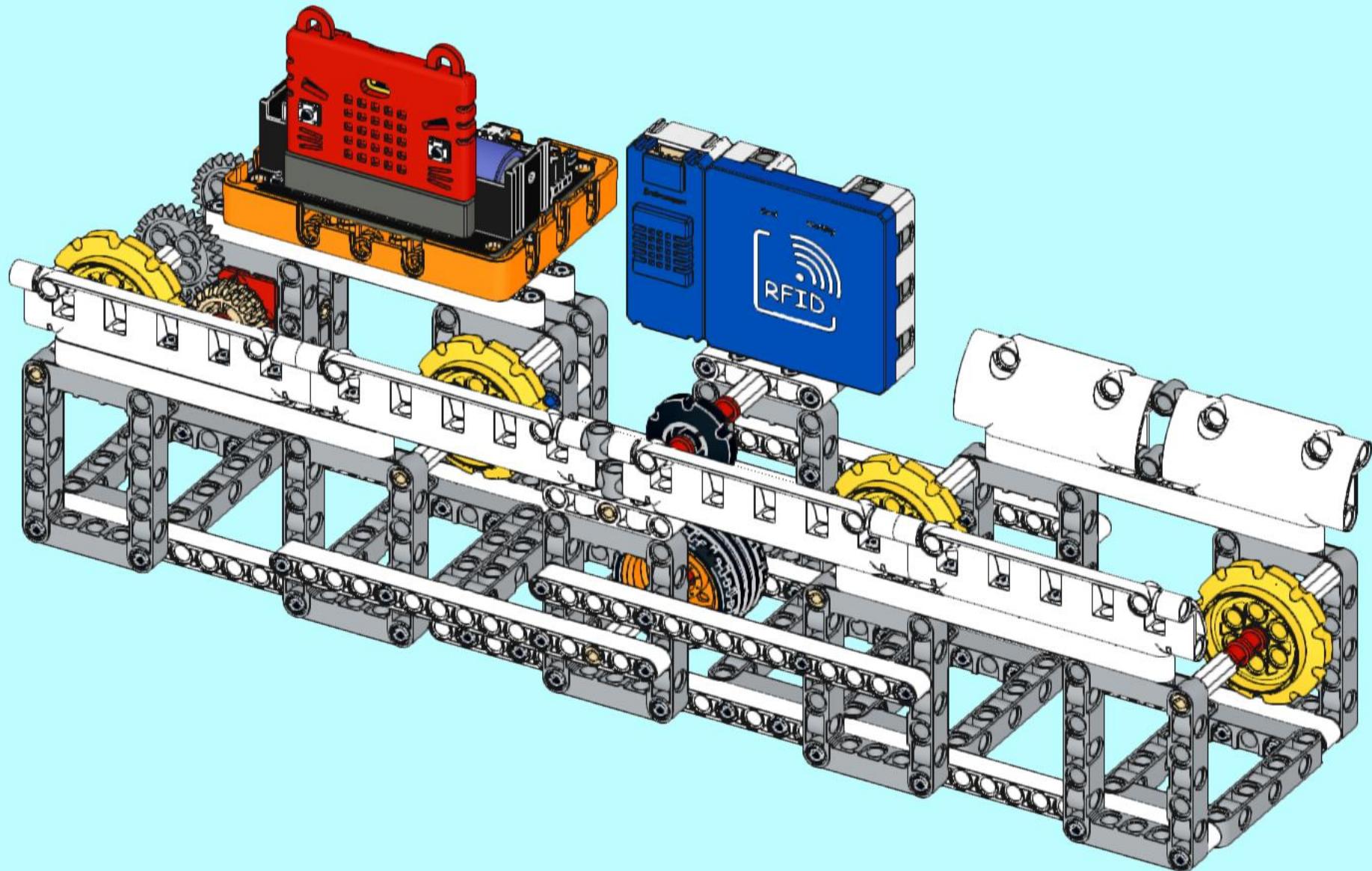


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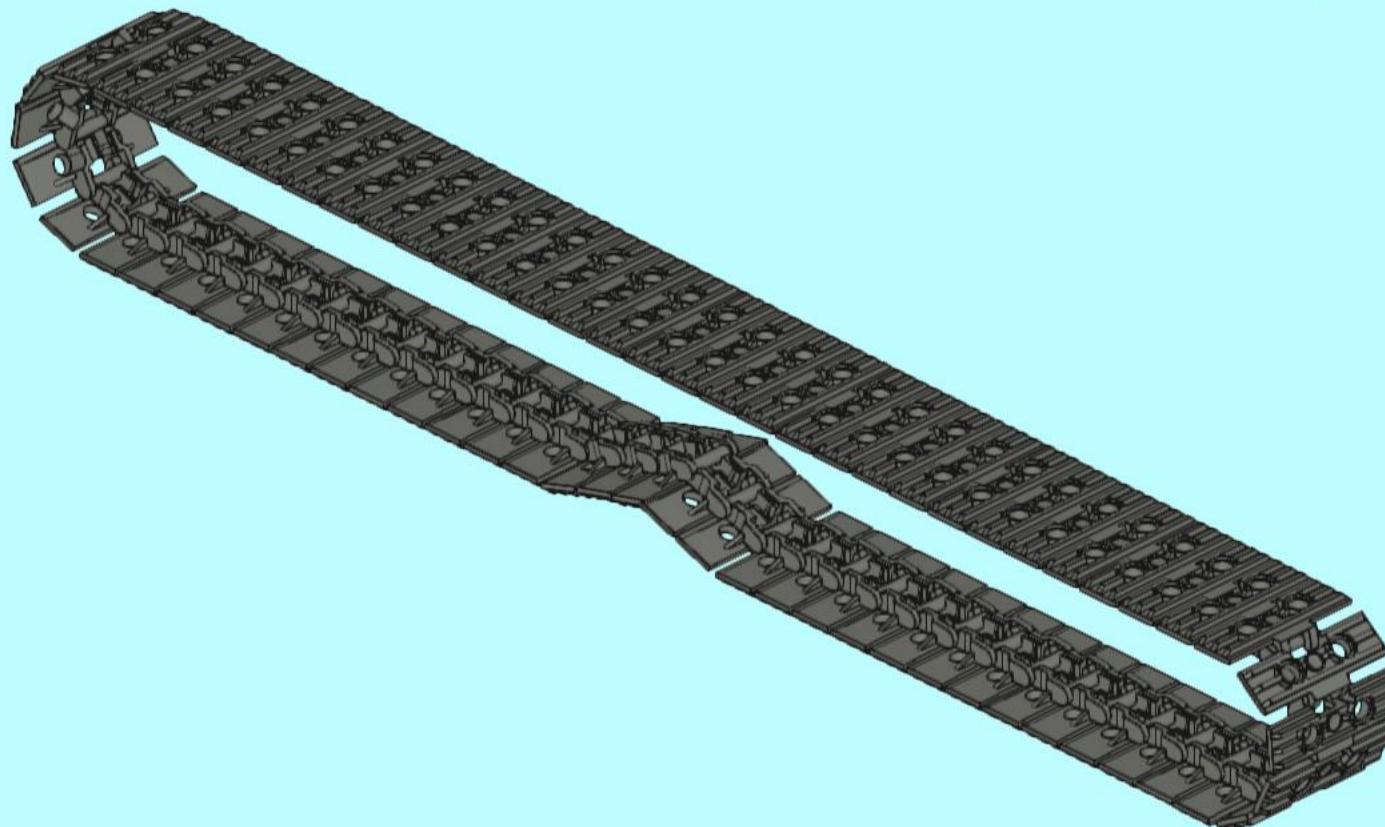
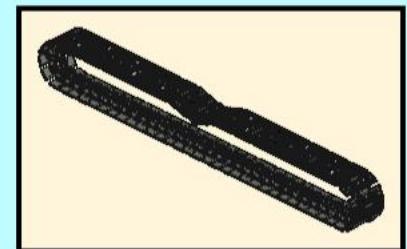
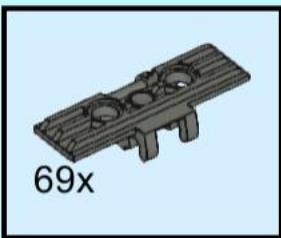
90



91

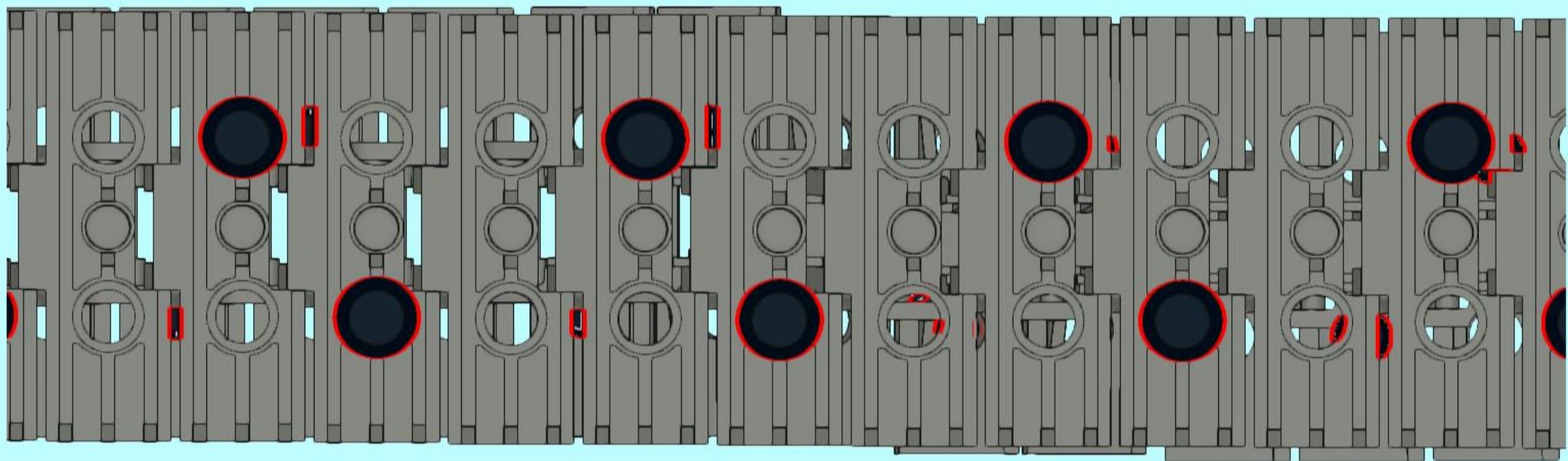


**92**



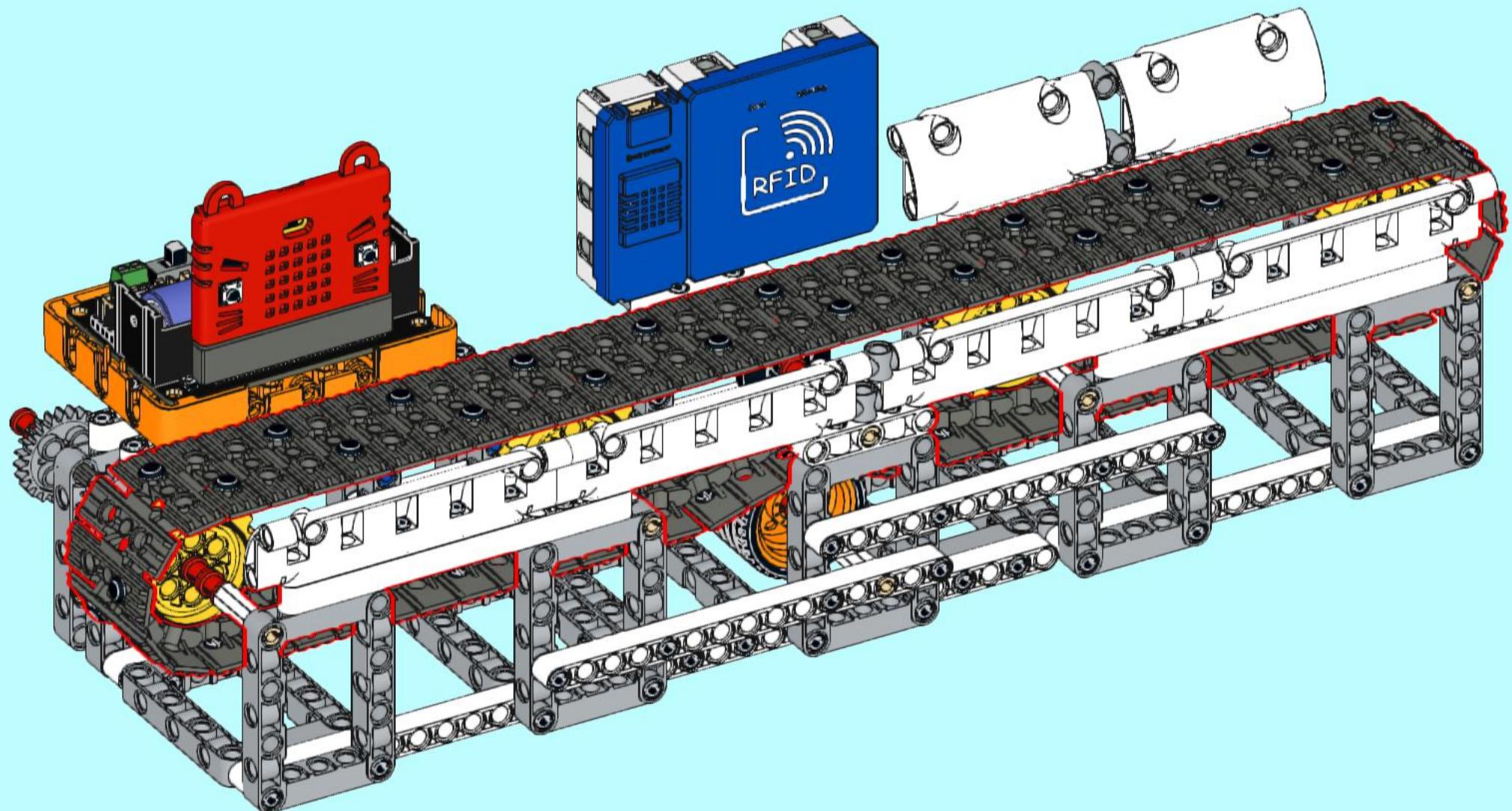
Do not close the loop at this step.

# 93



Repeat this pattern for the entire length.

94



Close the loop after aligning with gears.