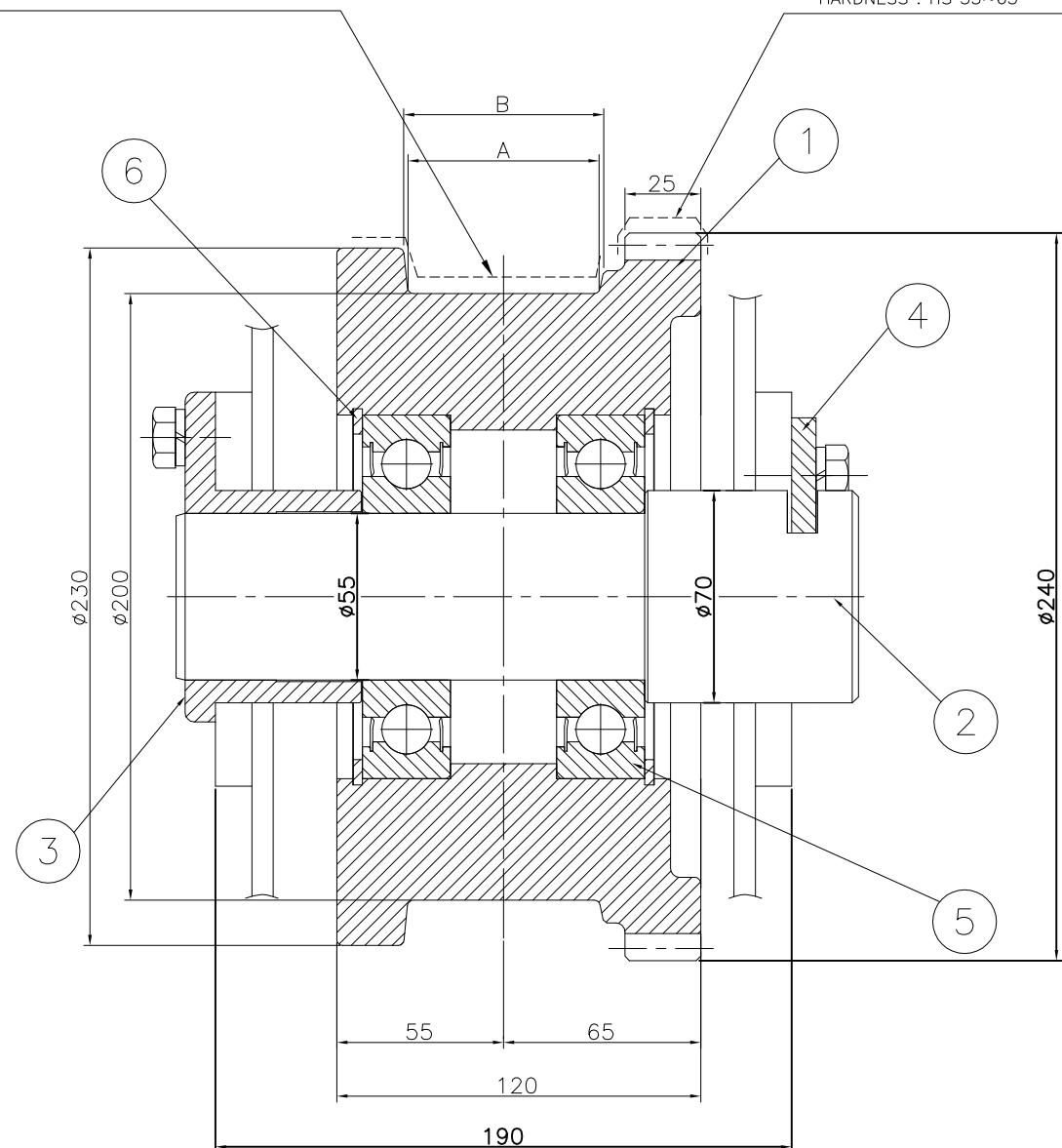


HIGH FREQUENCY HEAT TREATMENT
(高周波熱處理)
DEPTH : 0.3~1.5mm HARDNESS : HS 45~55

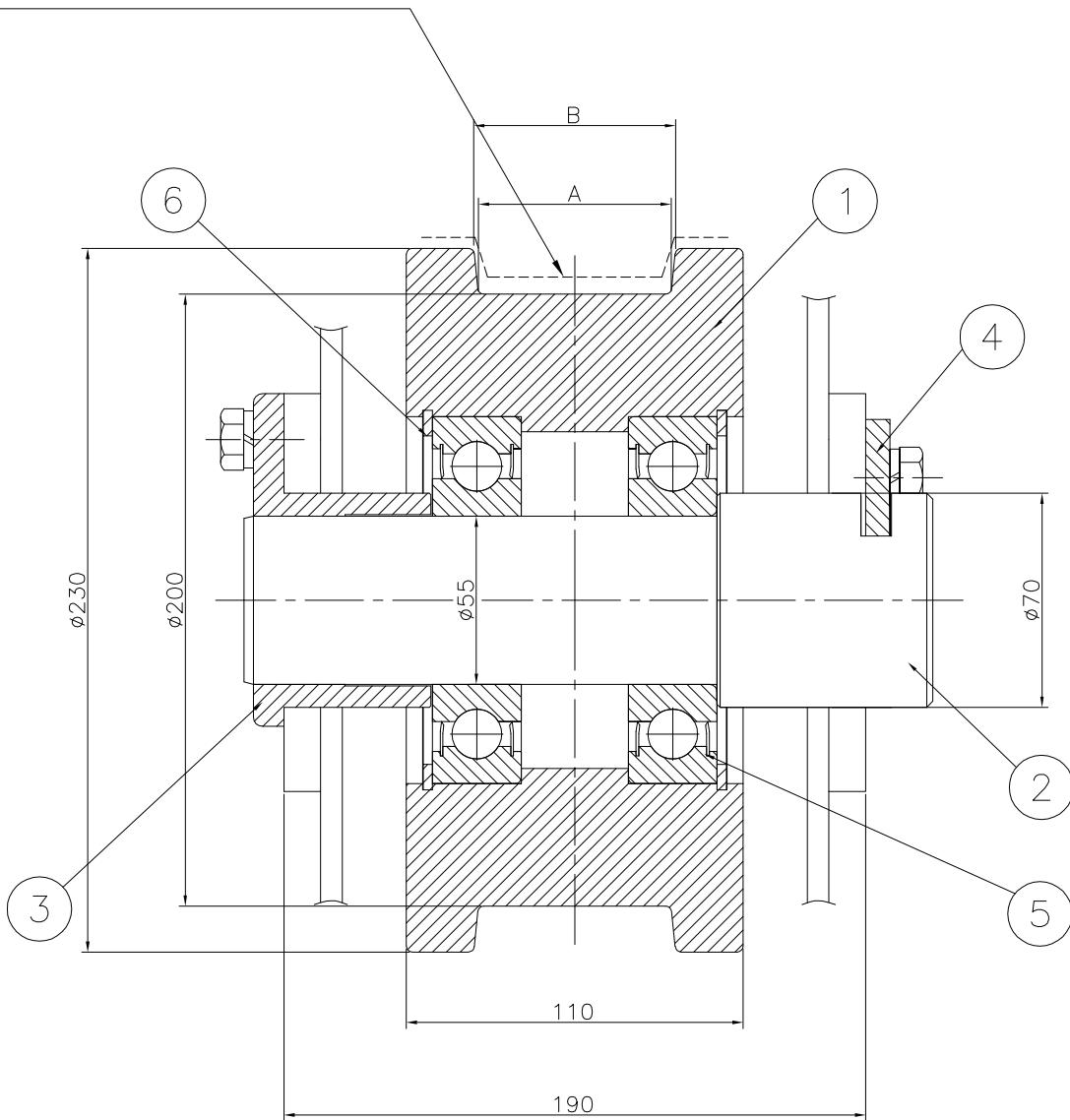
GEAR TEETH HIGH FREQUENCY
HEAT TREATMENT(高周波熱處理)
HARDNESS : HS 55~65



NOTATION	A	B
15,22 KG/M	63	66
30,37 KG/M	72	75

NO.	DESCRIPTIONS	MT'L	SET Q'TY	EA	UNIT WEIGHT KG	TOTAL	REMARKS
1	ASS'Y OF DRIVING WHEEL	1					DATE
PROJECT		GIPFEL KOREA STANDARD					2019.10
TITLE		GFK-200φ DRIVING WHEEL ASS'Y					SCALE N/S
DRAWN		DESIGNED	CHECKED	APPROVED	REF DRAWING.		
KIM. J. H				KIM. M. C			
		SHEET NO.	SHEET NO. GFK-19-200-DWA				

HIGH FREQUENCY HEAT TREATMENT
 (高周波熱處理)
 DEPTH : 0.3~1.5mm HARDNESS : HS 45~55



NOTATION	A	B
15,22 KG/M	63	66
30,37 KG/M	72	75

NO.	DESCRIPTIONS	MT'L	SET	EA	UNIT	TOTAL	REMARKS
1	ASS'Y OF FOLLOWING WHEEL		1				
			Q'TY		WEIGHT KG		DATE
PROJECT	GIPFEL KOREA STANDARD						2019.10
TITLE	GFK-200Ø FOLLOWING WHEEL ASS'Y						SCALE N/S
DRAWN	DESIGNED	CHECKED	APPROVED	REF DRAWING.			
KIM. J. H			KIM. M. C				
				SHEET NO.	SHEET NO. GFK-19-200-FWA		

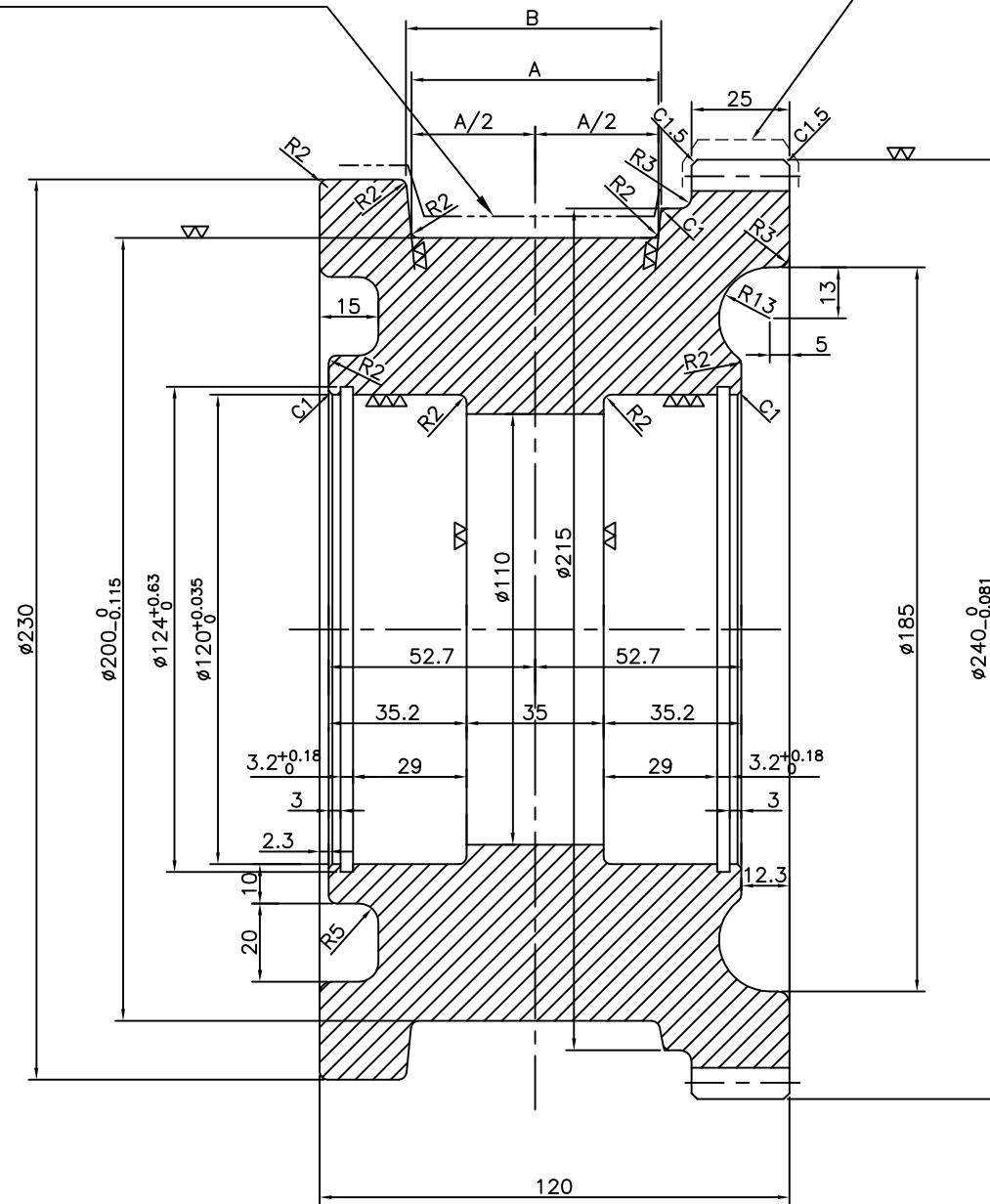
HIGH FREQUENCY HEAT TREATMENT

(高周波熱處理)

DEPTH : 0.3~1.5mm HARDNESS : HS 45~55

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GEAR TEETH HIGH FREQUENCY
HEAT TREATMENT(高周波熱處理)
HARDNESS : HS 55~65



RAIL SIZE	NOTATION	A	B
15,22 KG/M		63	65.3
30,37 KG/M		72	75

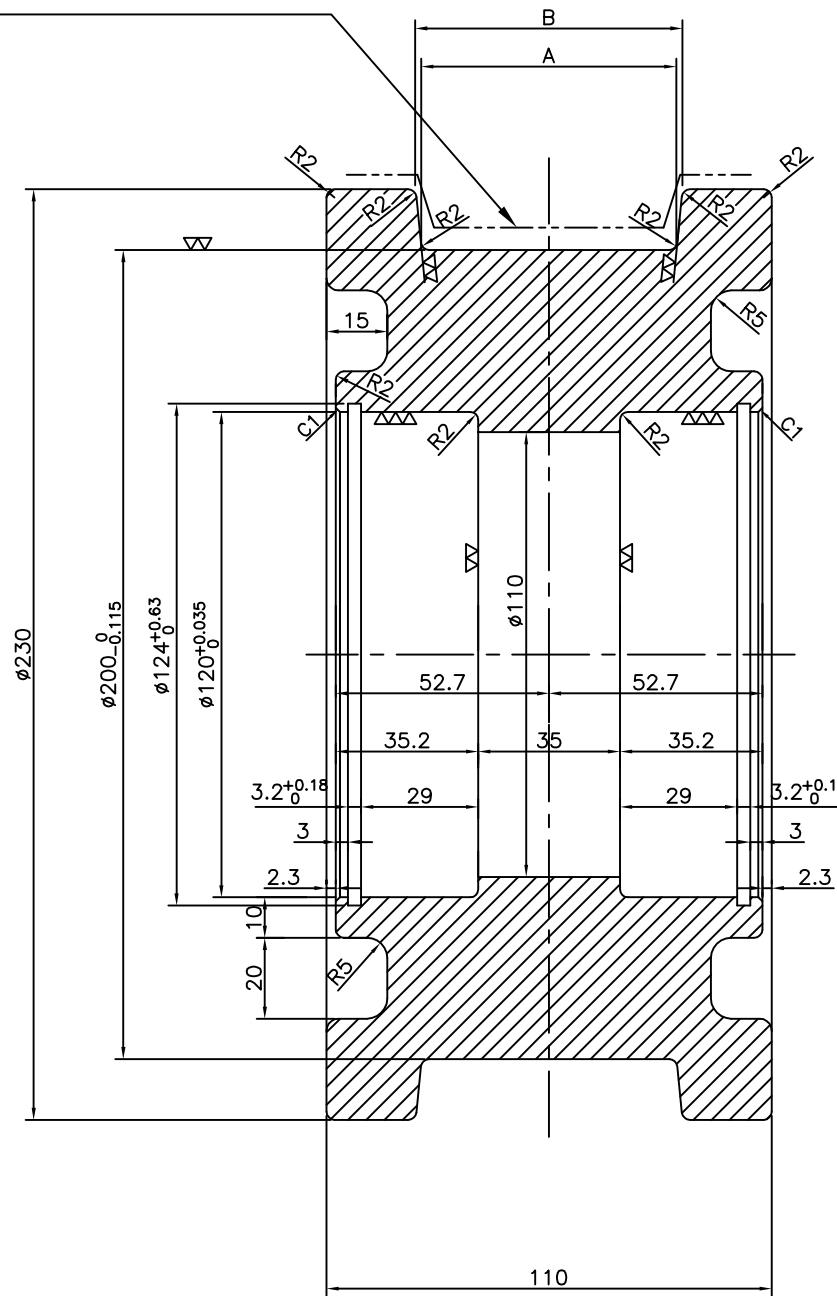
GEAR SPECIFICATION	
MODULE	4
PRESSURE ANGLE	20°
NO.OF TEETH	58T
D.O.G.N OF TEETH	7T)80.004 $\begin{matrix} -0.09 \\ -0.37 \end{matrix}$
P.C.D	Ø232

1	DRIVING WHEEL	S45CN	1	2			
NO.	DESCRIPTIONS	MT'L	SET	EA	UNIT	TOTAL	REMARKS
			Q'TY			WEIGHT KG	
PROJECT	GIPFEL KOREA STANDARD						DATE
							2019.01
TITLE	GFK-200Ø						SCALE
	DRIVING WHEEL						1:1
DRAWN	DESIGNED	CHECKED	APPROVED	REF DRAWING.			
KIM. J. H			KIM. M. C				
 GIPFEL			SHEET NO.	SHEET NO. GFK-19-200-DW-B			

HIGH FREQUENCY HEAT TREATMENT

(高周波熱處理)

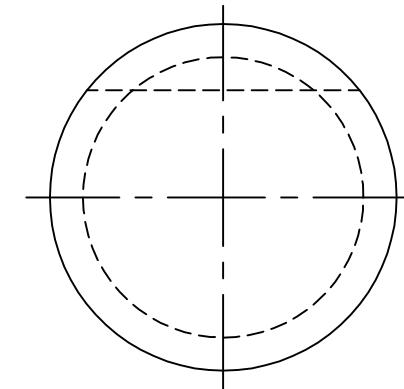
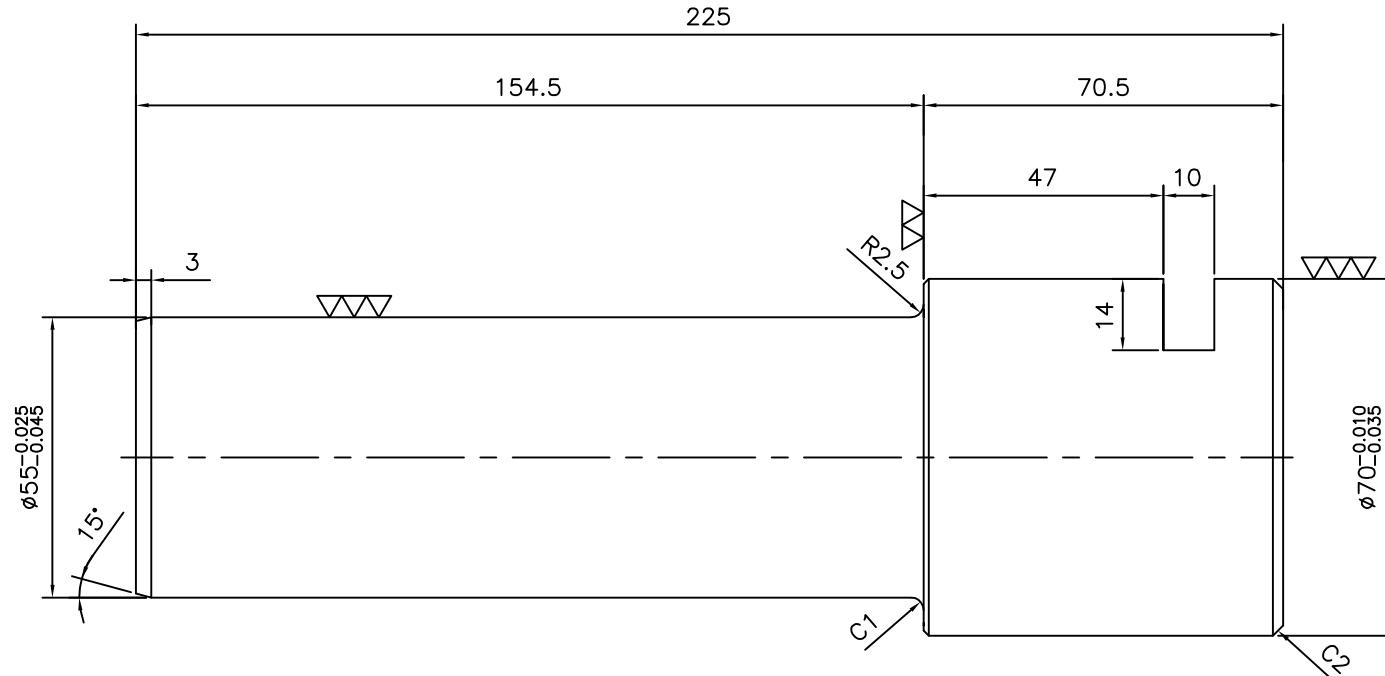
DEPTH : 0.3~1.5mm HARDNESS : HS 45~55



RAIL SIZE	NOTATION	
	A	B
15,22 KG/M	63	66
30,37 KG/M	72	75

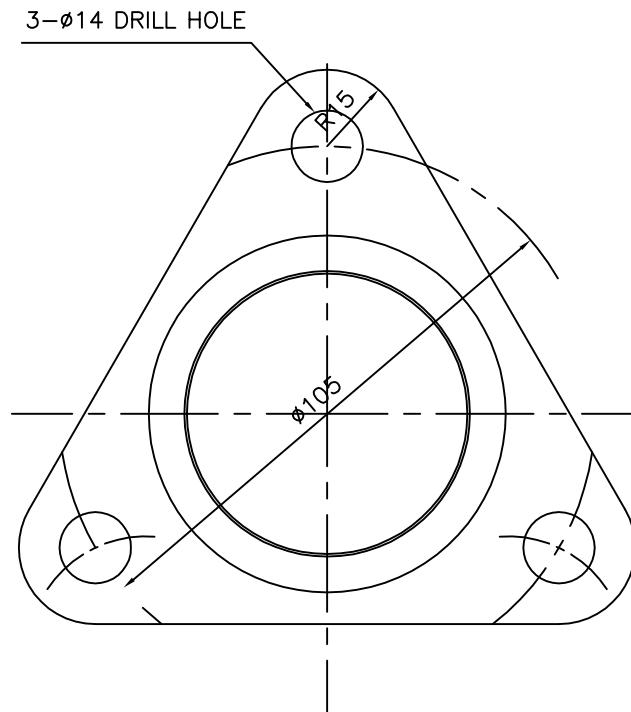
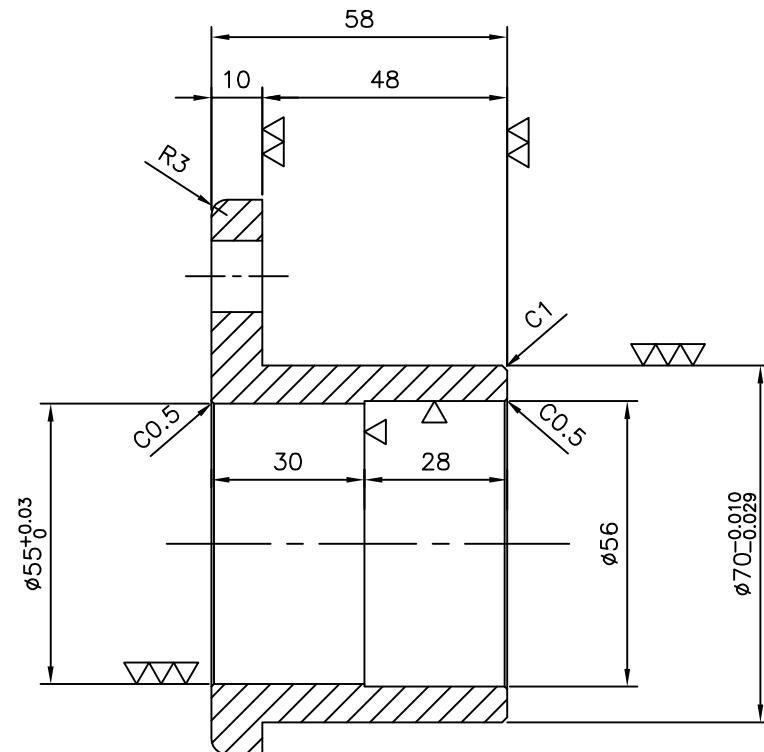
NO.	DESCRIPTIONS	MT'L	1	2	TOTAL	REMARKS
			SET	EA		
PROJECT	GIPFEL KOREA STANDARD					DATE 2019.01
	GFK-200Ø					SCALE 1:1
TITLE	FOLLOWING WHEEL					DRAWN KIM. J. H
	DESIGNED CHECKED APPROVED REF DRAWING. KIM. M. C					SHEET NO. GFK-19-200-FW-B
		SHEET NO.				

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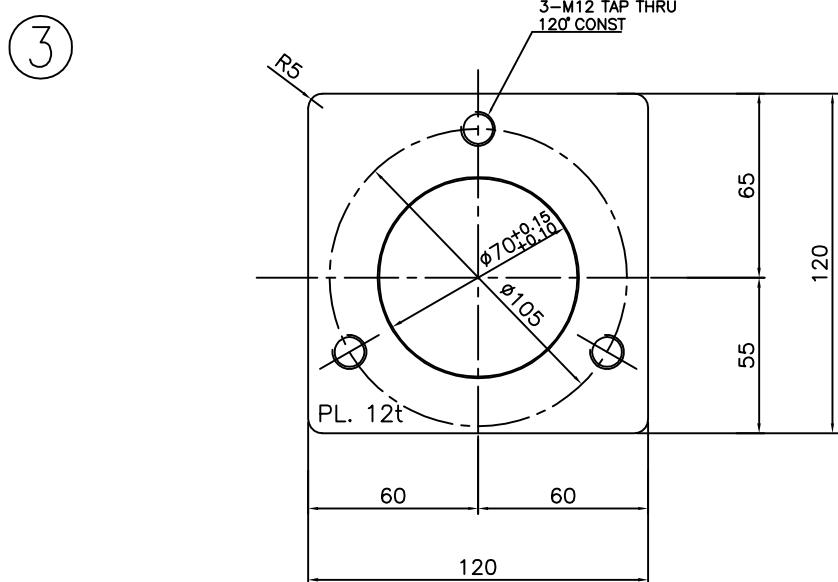
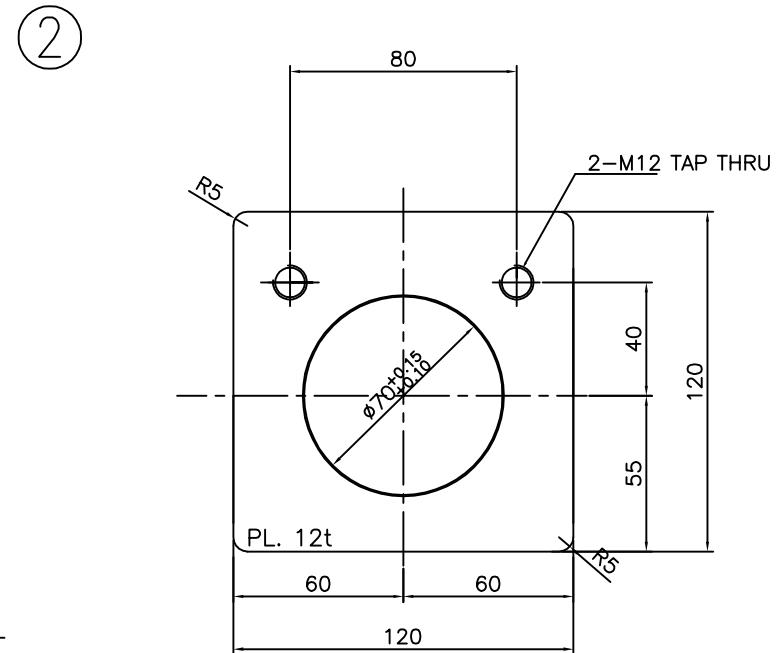
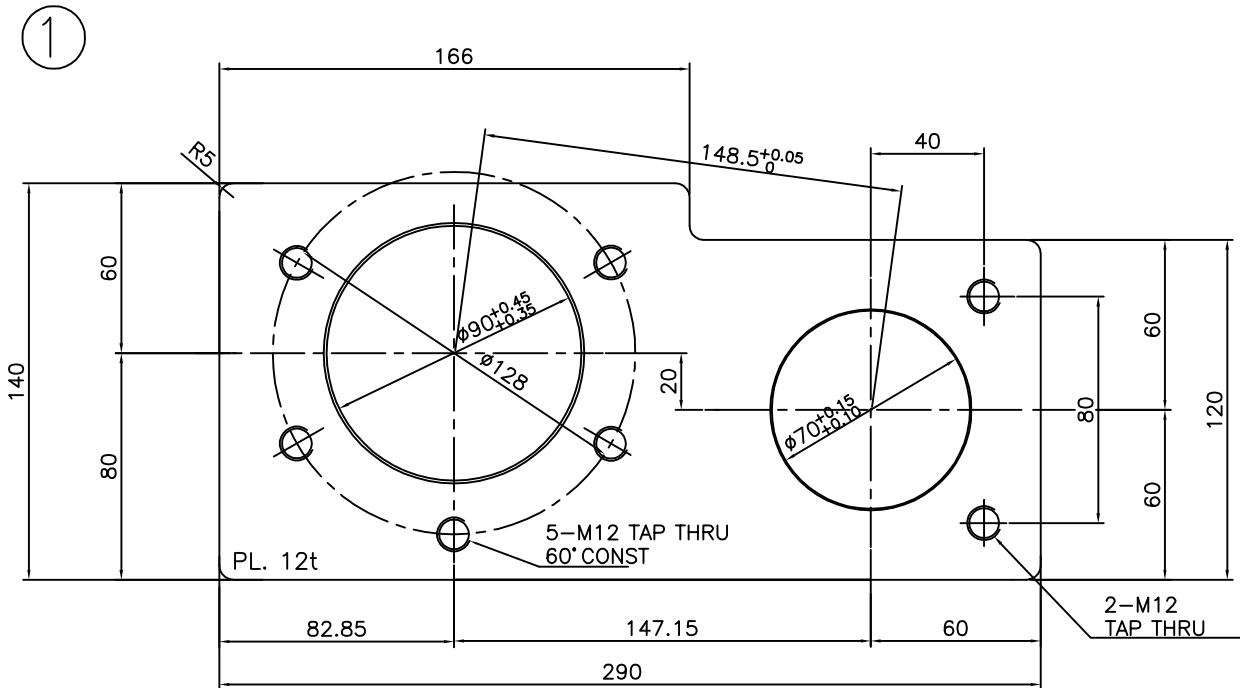


1	SHAFT	S45CN	1	4			
NO.	DESCRIPTIONS	MT'L	SET	EA	UNIT	TOTAL	REMARKS
			QT'Y			WEIGHT KG	
PROJECT	GIPFEL KOREA STANDARD						DATE 2019.10
TITLE	GFK-200φ						SCALE 1:1
	SHAFT						
DRAWN	DESIGNED	CHECKED	APPROVED		REF DRAWING.		
KIM. J. H			KIM. M. C				
 GIPFEL			SHEET NO.	SHEET NO.			
				GFK-19-200-S			

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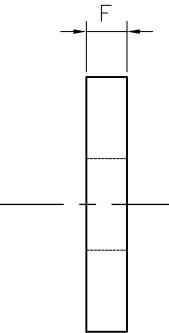
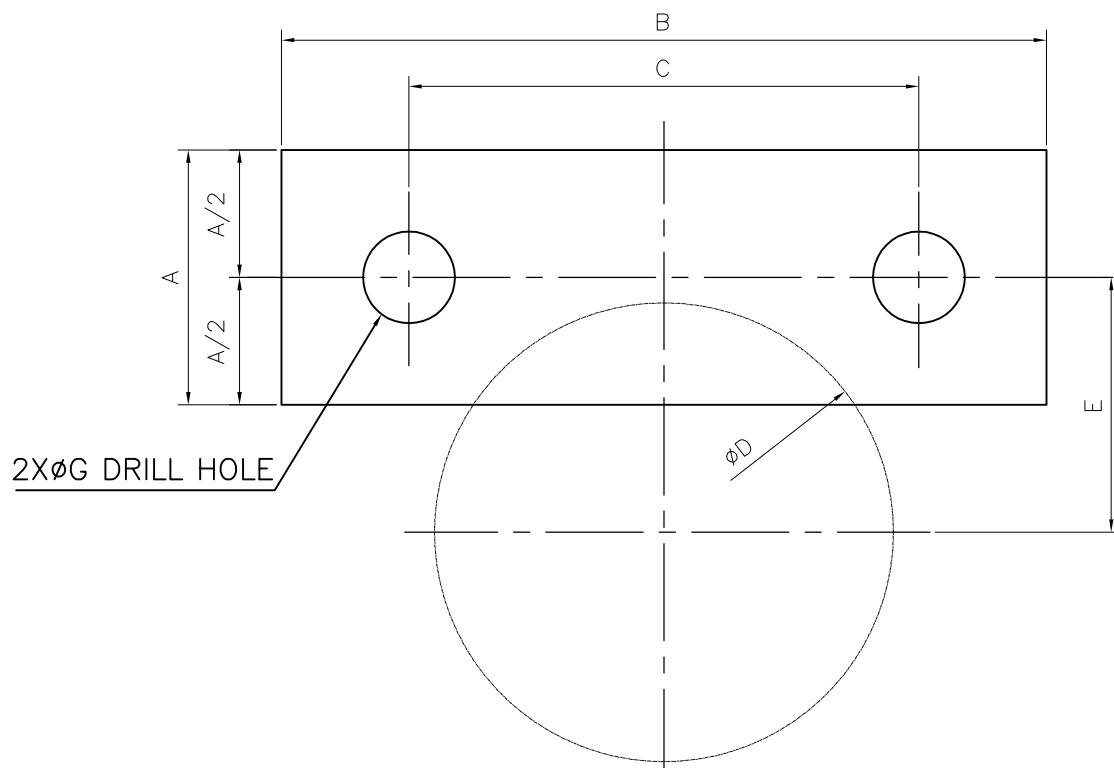


1	COLLAR	FCD40	1	4							
NO.	DESCRIPTIONS	MT'L	SET	EA	UNIT	TOTAL	REMARKS				
PROJECT		GIPFEL KOREA STANDARD						DATE			
							2019.10				
TITLE		GFK-200Ø						SCALE			
		COLLAR						1:1			
DRAWN		DESIGNED	CHECKED	APPROVED	REF DRAWING.						
KIM. J. H					KIM. M. C						
		SHEET NO.	SHEET NO.								
			GFK-19-200-C								



NOTE
BREAK ALL SHARP EDGES OF HOLE C1

NO.	DESCRIPTIONS	MT'L	3	COLLAR PLATE	SS400	4			12t	
			SET QTY	EA	UNIT	TOTAL	WEIGHT KG	REMARKS	DATE	
PROJECT	GIPFEL KOREA STANDARD								2019.01	
TITLE	GFK-200Ø PLATE								SCALE 1:1	
DRAWN	DESIGNED	CHECKED	APPROVED	REF DRAWING.						
KIM. J. H			KIM. M. C	SHEET NO.					SHEET NO.	
					GFK-19-200-P					



WHEEL NOTATION	A	B	C	D	E	F	G
Ø160	38	120	80	60	35	9	14
Ø200	38	120	80	70	40	9	14
Ø250	38	120	80	75	42.5	9	14
Ø315, Ø350	50	150	100	80	45	9	14
Ø400, Ø450	50	150	100	90	50	9	18
Ø500, Ø550	50	170	120	105	57.5	9	18
Ø630	50	170	120	120	65	9	18
Ø710	50	210	150	130	67.5	12	18
Ø800	55	210	150	135	72.5	12	24

1	KEY PLATE	SS400	1	4				
NO.	DESCRIPTIONS	MT'L	SET QTY	EA	UNIT	TOTAL WEIGHT KG	REMARKS	
PROJECT	GIPFEL KOREA STANDARD					DATE 2019.10		
TITLE	GFK					SCALE N/S		
DRAWN	DESIGNED	CHECKED	APPROVED	REF DRAWING.				
KIM. J. H			KIM. M. C					
		SHEET NO.	SHEET NO. GFK-19-K					