



Re: PPS 2000pcs Audit GEN 2.5 Audi_Ladeklappe_180822.xlsx 

PANATE WORNJIAM An: FABIAN BRAUN

28.08.2018 08:17

Kopie: ADRIAN KOHLER, ALEXANDER HOELLE, ANUWAT
KHEMTONG, BENJAMIN MEDINA, CHALITA MAIKET,
CHITPOL KOOMGAEW, CORNELIUS PFEIFER, ERNST

Dear Fabian

Below PPS AUDI model 2000 pcs. you request separate Rotorgear runout under 30µm to use.
but after check runout to separate under 30µm can get only 15-20%

current sorting result as below

0-29µm = 1000 pcs. 20%

30-50µm = 2000 pcs. 42%

over 50µm = 1840 pcs. 48%

and yesterday we build Actuator sample AUDI = 35 pcs. by use Rotor runout under 30 µm

result ng 19/37 ng 33%

Component / sub assy :Assembly		Process		Date		27.08.18
1316-888-00029		Auto Line		28.08.2018 11:38		28.08.18
No.	Defect type					
Date		Mon 27.08	Tue 28.08	Total	Total %	
Produced pieces		35	21	56		
1	Zelle 6 / 4 / 013 LDV: Noise signal to high	6	1	7	12.50%	IIIIII
2	Zelle 6 / 4 / 050 LDV: Clatter Strength Specification	6	6	12	21.43%	IIIIIIIIII
Σ accum. Incidents		12	7	19	33.93%	
per Day %		34.29%	33.33%			

Therefore , below PPS 2000 pcs. we will use rotor 0-29µm =1000 pcs. and runout 30-50µm = 1000 pcs too

Pls consider to use it.

and ng actuator , we will send to you also (including 2000 pcs.)

Pls confirm and feedback.

Best Regards,

Best Regards,

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FABIAN BRAUN

Hello, Please see attached PPS for next built up ...

22/08/2018 17:57:57

From: FABIAN BRAUN/PMDM/EUR/MINEBEA
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KANMASOM/BPI/THA/MINEBEA@MINEBEA, CHITPOL
KOOMGAEW/BPI/THA/MINEBEA@MINEBEA, INA SACK/PMDM/EUR/MINEBEA@MINEBEA,
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