



## TECHNICAL DATA

Product Line:	VALTHANE 720
Product Number:	KPA0264
Product Description:	VALTHANE 720 JDM F9TC Industrial Charcoal Urethane

Physical Properties:	Component A KPA0264	Component B 53-X145A	Mixed Components
Viscosity (#3 EZ Zahn @ 77°F:	11-16 sec.	11-15 sec.	11-13 sec.
Weight Per Gallon (Theoretical):	9.11 lbs./gal.	8.86 lbs./gal.	9.03 lbs./gal.
Solids by Weight (Theoretical):	65.08 %	71.46 %	66.86 %
Solids by Volume (Theoretical):	54.54 %	65.58 %	57.71 %
VOC (Theoretical):	3.18	---	3.10 lbs./gal. max.
HAPs Content (lbs/solid gallon):	---	---	0.10 lbs.
Mix Ratio:	---	---	2.5:1 by volume
Pot Life (to Double Viscosity):	---	---	3 hours
<b>Application Recommendations:</b>			
Substrate/Pretreatment:	---	---	Primed metal parts
Reduction:	---	---	N/A
Reduction Solvent:	---	---	N/A
Application:	---	---	Air Spray
Clean-Up Solvent:	---	---	Ketones, Acetates
Cure Cycle:	---	---	Force Dry: 20'@170F PMT
<b>Film Properties:</b>			
Dry Film Thickness:	---	---	1.5-2.0 mils
Gloss (60°/20°):	---	---	90/80 minimum
Coverage @ 1 mil DFT:	---	---	979.4 sq. ft./gal.

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