

607 Improvement Activities

Sean Fischer

Issue	Sparks	Bevis	Effort		Due Date
Shared parts between Hoff and Fluid Power are not discovered	1	1	Hard		12-Nov
Return of transfer racks from PCP is slowing throughput of painted/ powder coated stake racks, also taking up space as they	1	4	Easy	1	19-Oct
Pull responsibility from operator in 714 to program robot, each hour spent programming is an hour not earned out of the past due and/ or schedule for that day.	1	5	Hard		12-Nov
Orders are being partially ran and not completed resulting in shortages, lost, and damaged parts.		2	Hard	2	19-Oct
Wandering done by shop employees is still an issue, continuing to find credit on hand orders. This results in more indirect labor either from 607 leadman and or coach searching and verifying inventory.		3	Hard	3	26-Oct
Low earned hours though there are kitted hours available.		6	Easy	2	26-Oct
Priority list for 714/ 706 work centers based on line production/ 636 consumption.		6	Hard	X	X
Hours earned are greater than hours kitted.		7	Easy	3	26-Oct
702 hang station needs managed by all 3 607 coaches, analyze at beginning of shift if double man power is needed.		7	Easy	4	16-Oct
Evaluate 706 after mass change in system has taken place. Run labor and compare past to present.		8	Easy	5	15-Oct
Orders logged as kitted and ready to go but are never ran and are not listed on the shortage tab.		9	Easy	6	26-Oct
700 work center needs to be ran on all shifts to support 701 & 713.		10	Easy	7	16-Oct
709 hours kitted are greater than hours earned and never seem to meet or find common ground.		11	Easy	8	30-Oct
711 material flow from fab to work station, ticket is in for more material racks and they will be color coated based on CCU usage. Racks currently in 711 need identified with location ID's so parts can be wanded and put away by operators. (Tkt is already in to ME's)		12	IP	S	26-Nov
Routed labor is not enough compared to hours worked in 705, pull previous year labor similar to 706 situation.		13	Hard	1	17-Oct